



# Environmental Product Declaration

according to ISO 14025



## EGGER Laminates Flex, MED, Micro



**Declaration number**  
EPD-EHW-2010711-D

**Institut Bauen und Umwelt e.V.**  
[www.bau-umwelt.com](http://www.bau-umwelt.com)



**Institut Bauen  
und Umwelt e.V.**

	<p><b>Brief Version Environmental Product Declaration</b></p>
<p><b>Institut Bauen und Umwelt e.V.</b> <a href="http://www.bau-umwelt.com">www.bau-umwelt.com</a></p>	<p><b>Programme holder</b></p>
<p><b>Fritz EGGER GmbH &amp; Co. OG</b> Company Headquarters Weiberndorf 20 A – 6380 St. Johann in Tirol</p>	<p><b>Declaration holder</b></p>
<p>EPD-EHW-2010711-E</p>	<p><b>Declaration number</b></p>
<p><b>EGGER laminates Flex, MED and Micro for the building trade</b> This declaration is an environmental product declaration in accordance with ISO 14025 and describes the environmental performance of the construction products listed here. It is intended to promote the development of environmentally and health-friendly construction. All relevant environmental data are disclosed in this validated declaration. The declaration is based on the PCR document “Laminates”, base year 2009.</p>	<p><b>Declared building products</b></p>
<p>This validated document entitles the declaration holder to use the logo of the Institut Bauen und Umwelt e.V. (Institute Construction and Environment). It is valid exclusively for the declared products for a period of three years from the issue date. The declaration holder guarantees the accuracy of the underlying information and certificates.</p>	<p><b>Validity</b></p>
<p>This <b>declaration</b> is complete and contains the following in detailed form:</p> <ul style="list-style-type: none"> <li>- Product definition and structural-physical specifications</li> <li>- Information on base materials and material origins</li> <li>- Description of the product production process</li> <li>- Information on product processing</li> <li>- Information on the state of use, unusual influences and the post-usage phase</li> <li>- Life cycle assessment results</li> <li>- Certificates and tests</li> </ul>	<p><b>Content of the declaration</b></p>
	<p><b>Date of issue</b></p>
<p>Prof. Dr.-Ing. Horst J. Bossenmayer (President, Institut Bauen und Umwelt e.V. (Institute Construction and Environment))</p>	<p><b>Signatures</b></p>
<p>This declaration and the underlying rules were verified by an independent expert committee in accordance with ISO 14025.</p>	<p><b>Verification of the declaration</b></p>
<p>Prof. Dr.-Ing. Hans-Wolf Reinhardt (Chairman of the Expert Committee)</p>	<p><b>Signatures</b></p>
<p>Dr. Frank Werner (Auditor appointed by the Expert Committee)</p>	

	<b>Brief Version Environmental Product- Declaration</b>																																																																																																																													
<p>The EGGER laminates Flex, MED and Micro are decorative laminates based on curable resins (laminates). Laminates consist of cellulose fibre web (paper) impregnated with heat-setting resins.</p> <p>They have a multilayer structure and consist of melamine resin impregnated decorative paper and one or more layers of soda kraft paper impregnated with phenolic resins, which are laminated under high pressure and heat. The laminate structure, resin and paper quality, surface texture, use of special overlays and the press parameters during production determine the laminate quality and therefore the subsequent use or area of application.</p>	<b>Product description</b>																																																																																																																													
<p>EGGER laminates Flex, MED and Micro are suitable for a large range of applications as joining elements in combination with wood-based materials or other coreboards.</p> <p>Flex example: Kitchen worktops, post-forming fronts, stair treads.</p> <p>MED example: Laminate bonded boards for partition walls, work surfaces and desks.</p> <p>Micro example: Door leaves, door fillings, decorative trim, PVC window sill cladding, baseboards.</p>	<b>Area of application</b>																																																																																																																													
<p>The <b>Life Cycle Assessment (LCA)</b> was conducted according to DIN ISO 14040 ff. in keeping with the requirements of the IBU guidelines for type III declarations. Specific data for the products that were examined as well as data from the "GaBi 4" database were used in the assessment. The life cycle assessment includes the processes for obtaining raw materials and energy, the transportation of raw materials, the production phase itself including the production and disposal of packaging as well as the end of life in a biomass power plant with energy recovery. One square meter each of the laminates "Flex", "MED" and "Micro" are declared.</p>	<b>Scope of the LCA</b>																																																																																																																													
<table><tr><th>Evaluated Parameter</th><th>Unit Per m²</th><th>Total</th><th>Production</th><th>End of Life</th></tr><tr><td colspan="5">Flex [per m²]</td></tr><tr><td>Primary energy, non-renewable</td><td>[MJ]</td><td>35.821</td><td>48.034</td><td>-12.213</td></tr><tr><td>Primary energy, renewable</td><td>[MJ]</td><td>12.839</td><td>12.982</td><td>-0.143</td></tr><tr><td>Greenhouse warming potential (GWP 100 years)</td><td>[kg CO2-Equiv.]</td><td>2.102</td><td>1.784</td><td>0.319</td></tr><tr><td>Ozone depletion potential (ODP)</td><td>[kg R11-Equiv.]</td><td>7.75E-08</td><td>1.08E-07</td><td>-3.01E-08</td></tr><tr><td>Acidification potential (AP)</td><td>[kg SO2-Equiv.]</td><td>6.93E-03</td><td>5.69E-03</td><td>1.24E-03</td></tr><tr><td>Eutrophication potential (EP)</td><td>[kg PO4-Equiv.]</td><td>1.39E-03</td><td>1.35E-03</td><td>4.14E-05</td></tr><tr><td>Photochemical oxidant creation potential (POCP)</td><td>[kg Ethylene-Equiv.]</td><td>1.07E-03</td><td>1.06E-03</td><td>1.39E-05</td></tr><tr><td colspan="5">MED [per m²]</td></tr><tr><td>Primary energy, non-renewable</td><td>[MJ]</td><td>43.626</td><td>61.957</td><td>-18.331</td></tr><tr><td>Primary energy, renewable</td><td>[MJ]</td><td>18.192</td><td>18.406</td><td>-0.214</td></tr><tr><td>Greenhouse warming potential (GWP 100 years)</td><td>[kg CO2-Equiv.]</td><td>2.588</td><td>2.118</td><td>0.470</td></tr><tr><td>Ozone depletion potential (ODP)</td><td>[kg R11-Equiv.]</td><td>9.51E-08</td><td>1.40E-07</td><td>-4.50E-08</td></tr><tr><td>Acidification potential (AP)</td><td>[kg SO2-Equiv.]</td><td>9.08E-03</td><td>7.49E-03</td><td>1.60E-03</td></tr><tr><td>Eutrophication potential (EP)</td><td>[kg PO4-Equiv.]</td><td>1.64E-03</td><td>1.64E-03</td><td>-1.06E-06</td></tr><tr><td>Photochemical oxidant creation potential (POCP)</td><td>[kg Ethylene-Equiv.]</td><td>1.37E-03</td><td>1.36E-03</td><td>1.41E-05</td></tr><tr><td colspan="5">Micro [per m²]</td></tr><tr><td>Primary energy, non-renewable</td><td>[MJ]</td><td>20.372</td><td>23.632</td><td>-3.260</td></tr><tr><td>Primary energy, renewable</td><td>[MJ]</td><td>4.436</td><td>4.475</td><td>-0.039</td></tr><tr><td>Greenhouse warming potential (GWP 100 years)</td><td>[kg CO2-Equiv.]</td><td>1.163</td><td>1.070</td><td>0.093</td></tr><tr><td>Ozone depletion potential (ODP)</td><td>[kg R11-Equiv.]</td><td>4.58E-08</td><td>5.40E-08</td><td>-8.15E-09</td></tr><tr><td>Acidification potential (AP)</td><td>[kg SO2-Equiv.]</td><td>3.24E-03</td><td>2.64E-03</td><td>6.03E-04</td></tr><tr><td>Eutrophication potential (EP)</td><td>[kg PO4-Equiv.]</td><td>8.06E-04</td><td>7.49E-04</td><td>5.73E-05</td></tr><tr><td>Photochemical oxidant creation potential (POCP)</td><td>[kg Ethylene-Equiv.]</td><td>5.95E-04</td><td>5.82E-04</td><td>1.26E-05</td></tr></table>	Evaluated Parameter	Unit Per m²	Total	Production	End of Life	Flex [per m²]					Primary energy, non-renewable	[MJ]	35.821	48.034	-12.213	Primary energy, renewable	[MJ]	12.839	12.982	-0.143	Greenhouse warming potential (GWP 100 years)	[kg CO2-Equiv.]	2.102	1.784	0.319	Ozone depletion potential (ODP)	[kg R11-Equiv.]	7.75E-08	1.08E-07	-3.01E-08	Acidification potential (AP)	[kg SO2-Equiv.]	6.93E-03	5.69E-03	1.24E-03	Eutrophication potential (EP)	[kg PO4-Equiv.]	1.39E-03	1.35E-03	4.14E-05	Photochemical oxidant creation potential (POCP)	[kg Ethylene-Equiv.]	1.07E-03	1.06E-03	1.39E-05	MED [per m²]					Primary energy, non-renewable	[MJ]	43.626	61.957	-18.331	Primary energy, renewable	[MJ]	18.192	18.406	-0.214	Greenhouse warming potential (GWP 100 years)	[kg CO2-Equiv.]	2.588	2.118	0.470	Ozone depletion potential (ODP)	[kg R11-Equiv.]	9.51E-08	1.40E-07	-4.50E-08	Acidification potential (AP)	[kg SO2-Equiv.]	9.08E-03	7.49E-03	1.60E-03	Eutrophication potential (EP)	[kg PO4-Equiv.]	1.64E-03	1.64E-03	-1.06E-06	Photochemical oxidant creation potential (POCP)	[kg Ethylene-Equiv.]	1.37E-03	1.36E-03	1.41E-05	Micro [per m²]					Primary energy, non-renewable	[MJ]	20.372	23.632	-3.260	Primary energy, renewable	[MJ]	4.436	4.475	-0.039	Greenhouse warming potential (GWP 100 years)	[kg CO2-Equiv.]	1.163	1.070	0.093	Ozone depletion potential (ODP)	[kg R11-Equiv.]	4.58E-08	5.40E-08	-8.15E-09	Acidification potential (AP)	[kg SO2-Equiv.]	3.24E-03	2.64E-03	6.03E-04	Eutrophication potential (EP)	[kg PO4-Equiv.]	8.06E-04	7.49E-04	5.73E-05	Photochemical oxidant creation potential (POCP)	[kg Ethylene-Equiv.]	5.95E-04	5.82E-04	1.26E-05	<b>Results of the LCA</b>
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<p>Prepared by: PE INTERNATIONAL, Leinfelden-Echterdingen in cooperation with EGGER Holzwerkstoffe Gifhorn GmbH &amp; Co.</p>																																																																																																																														
<p>The results of the following tests are also presented in the environmental product declaration:</p> <p><b>Formaldehyde</b> according to EN 13130-23, Measurement authority: Fraunhofer-Institut für Verfahrenstechnik und Verpackung (Fraunhofer Institute for Process Technology and Packaging), Freising</p> <p><b>Melamine</b> according to EN 13130-27, Measurement authority: Fraunhofer-Institut für Verfahrenstechnik und Verpackung (Fraunhofer Institute for Process Technology and Packaging), Freising</p> <p><b>Migration</b> according to EN 1186-15, Measurement authority: Fraunhofer-Institut für Verfahrenstechnik und Verpackung (Fraunhofer Institute for Process Technology and Packaging), Freising</p> <p><b>Eluate analysis</b> according to DIN EN 71-3, Measurement authority: Fraunhofer-Institut für Verfahrenstechnik und Verpackung (Fraunhofer Institute for Process Technology and Packaging), Freising</p> <p><b>Free phenol</b> according to VDI Directive 3485, Measurement authority: WESSLING Beratende Ingenieure GmbH, Altenberge</p> <p><b>Free formaldehyde</b> according to DIN EN 717-1, Measurement authority: WESSLING Beratende Ingenieure GmbH, Altenberge</p> <p><b>Reaction to fire</b> according to DIN EN 13501-1, Measurement authority: Prüfinstitut Hoch (Hoch Test Institute), Fladungen</p>	<b>Certificates and tests</b>																																																																																																																													



Institut Bauen  
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Institut Bauen und Umwelt e.V.  
Rheinufer 108  
53639 Königswinter  
Phone: 02223 296679 0  
Fax: 02223 296679 1  
E-mail: [info@bau-umwelt.com](mailto:info@bau-umwelt.com)  
Internet: [www.bau-umwelt.com](http://www.bau-umwelt.com)

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Fritz EGGER GmbH & Co. OG

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Fritz EGGER GmbH & Co. OG  
Company Headquarters  
Weiberndorf 20  
A – 6380 St. Johann in Tirol