

# BALA SABARISH DHANABALAN FUNCTIONAL SAFETY ENGINEER (SYSTEM & FSM)

Experience: 12+ Years

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# **Experience Summary**

- Strong System knowledge in PT (Powertrain), EPS (Electric Power Steering) and ABS (Anti-lock Braking system) architecture.
- o Strong knowledge in ISO 26262, IEC 61508, CDL0204,CDQ0303 andCDQ0904 standards
- Prepared Hazard and Risk assessment, Functional safety concept and Technical safety concept for Ford, BMW, GM and Chrysler projects.
- Implemented ISO 26262 \ IEC 61508 in Ford, BMW, GM and Chrysler projects in UK, Germany and USA.
- Conducted Safety audits and assessments for Ford and GM
- Rolled out new safety concepts in Ford, BMW, GM and Chrysler projects as per Customer request.
- Conducted trainings on ISO 26262, IEC 61508, CDL0204, CDQ0303 andCDQ0904 standards in UK, Germany and India.
- Led the Process Harmonization activities with respect to Customer processes.
- Strong OEM's interaction on Functional safety issues and driven actions based on customer feedback.
- Leading the Functional safety team in the department and mentoring new team members.
- o Prepared Safety cases for all the safety activities carried out in the projects.

# **Trainings/Workshops attended**

- > ISO 26262 certified by Bosch (Training provided by Exida)
- ➤ ISO \ TS 16949 : 2009 Certified Internal Auditor
- System Architecture using Enterprise Architect tool and Magic-Draw tool
- > FTA using ISOGRAPH Reliability Workbench tool
- > FMEA moderator using APIS IQ-tool
- Complaint management system (8D)
- CAR techniques
- > 3x5xWhy (Identifying systemic failure)
- Cause Effect diagram.

# **ACADEMIC QUALIFICATION**

Bachelor Of Engineering (Electronics & Communication) – 2006 – Anna University, Sri Ramakrishna Institute Of Technology, Coimbatore, India.

#### **Career Profile**

- Working as Functional Safety Engineer with Segula Technologies since 11<sup>th</sup> April 2016 to present
- ➤ Worked as Technical Specialist with Continental Automotive Components (India) Private Limited since 13th February 2015 to 31<sup>st</sup> March 2016.
- Worked as Functional Safety Manager with Robert Bosch Engineering and Business Solutions Ltd since 21st October 2010 to 26th November 2014.
- Worked on Telecommunication domain as SQA Engineer for NSN, IBM..since June 2006 to October 2010.

# **IT Skills**

Languages : C, C++

Operating Systems : Dos, Windows 2000/NT/Xp/CE Configuration Mgmt : VSS, Subversion, Clearcase

Defect Tracking Tool : Bugzilla, ClearQuest Project Mgmt Tool : Microsoft Project (MPP)

Requirement : **DOORS** 

Management Tool

FMEA tool : APIS IQ Tool

FTA tool : **ISOGRAPH Reliability Workbench**Sys-ML Tools : **Magic-Draw** and **Enterprise Architect** 

Experience at Segula Technologies (April 2016 – Present) Location: Ford – Dunton Technical centre, UK

SEGULA Technologies is an engineering group with a global presence, helping boost competitiveness within all of the major industrial sectors: automotive, aeronautics, energy, rail, naval, pharmaceutical and petrochemical.

#### Responsibilities -

- Implementing ISO 26262 48V Mild-Hybrid / HEV / PHEV vehicles for Ford.
- Safety engineer for feature LSSG (Low Speed Stop in Gear)
- To prepare and track Hazard and Risk assessment, Functional safety concept and Technical safety concept for **ASIL C**.
- To coordinate with Research team for upcoming vehicle programs (P0 -P4)
- To ensure the functional safety requirements and technical safety requirements are implemented in the Hardware and Software design
- To cascade technical safety requirements to supplier and to ensure met Ford expectations
- To create System and component V&V plan as well as generate report
- To define design validation and sign-off functional safety requirements and technical safety requirements
- To coordinate 48V PCM and 48V BECM team within the organization
- To lead safety validation
- To prepare a safety plan
- To prepare safety case
- To coordinate FMEA and Fault Tree Analysis
- Conducted trainings on ISO 26262 standards within the organization
- Mentoring Functional safety within the department.

#### **Highlights:**

- > Safety Engineer handling both Diesel, Gas hybrids
- Created 48V mH model into SysML and improved safety work-product integration
- Member representing UK for Ford Safety Board

Experience at Continental Automotive Components (India) Private Limited (February 2015 – March 2016) Location : Bangalore, India (April 2015 – June 2015) Location: Frankfurt, Germany

Continental Automotive Components (India) Pvt. Ltd is part of Continental AG, one of the world's top five automotive parts suppliers.

#### Responsibilities -

- Implemented ISO 26262 -ABS, RLP and oCB in BMW, Triumph Motorcycle projects at Germany.
- Implemented ISO 26262 ABS, RLP and oCB in TVS and Mahindra Motorcycle projects at India.
- Implemented ISO 26262 ABS eBike German OEM
- To prepare and track Hazard and Risk assessment, Functional safety concept and Technical safety concept for **MSIL D**.
- To create Safety Architecture
- To conducts Safety trainings
- To prepare a Safety plan

- To prepare Safety cases
- To coordinate FMEA, FMEDA and Fault Tree Analysis
- To analyze the impact with respect to safety for each release.
- Conducted trainings on ISO 26262 standards in Germany and India.
- Leading the Functional safety team in the entire organization and mentoring new team members.

# **Highlights:**

- > First within organization to implement ISO 26262 for motorcycle
- Applied for 6 Patents. (1 Implemented on Autonomous Driving)
- > Presented Tech Talk on ISO 26262.

Experience at Robert Bosch Engineering and Business Solutions Pvt. Ltd (October 2010 – 26th November 2014) Location: Coimbatore, India (September 2013 – September 2014) Location: Detroit, USA

Robert Bosch Engineering and Business Solutions Limited (RBEI), is a 100% owned subsidiary Of Robert Bosch GmbH, one of the world's leading global supplier of technology and services, Offering end-to-end engineering, IT and Business solutions.

### Responsibilities -

- To prepare and track Hazard and Risk assessment, Functional safety concept and Technical safety concept for ASIL D.
- To conducts Safety trainings
- To prepare a Safety plan
- To prepare Safety cases
- To perform SW\HW DFA.
- To coordinate FMEDA
- To prepare S-FMEA
- To prepare FMECA (Criticality Analysis Technique to identify multi-point failure)
- To prepare FTA
- To prepare a detailed system criticality analysis to identify failure modes, root causes and safety measures and implement those measures in the project.
- To analyze the impact with respect to safety for each release sent to the customer and hence issue a safety report.
- Implemented IEC 61508/ISO 26262 in GM, Ford and Chrysler projects in USA.
- Conducted Safety audits and assessments for GM.
- Rolled out new safety concepts in GM projects as per Customer request.
- Conducted trainings on ISO 26262, IEC 61508, CDL0204, CDQ0303 andCDQ0904 standards in USA and India.
- Leading the Functional safety team in the department and mentoring new team members.

#### Highlights:

> First ISO 26262 compliance certified project by Exida

#### Process rollout Member

- > Performed Safety vehicle test at GM proving ground Milford, MI USA.
- > Won Department Idea Award
- ➤ Presented Tech Talk on ISO 26262 \ Network Security.
- > Finalist for Techno-quiz.

# PERSONAL DETAILS

Father's Name : R. Dhanabalan Date of Birth : 1st February 1985

Nationality : Indian Passport : K 2845983

Visa : Tier 2 (General) valid until April 2019

Gender : Male Marital Status : Married

**BALA SABARISH DHANABALAN.**