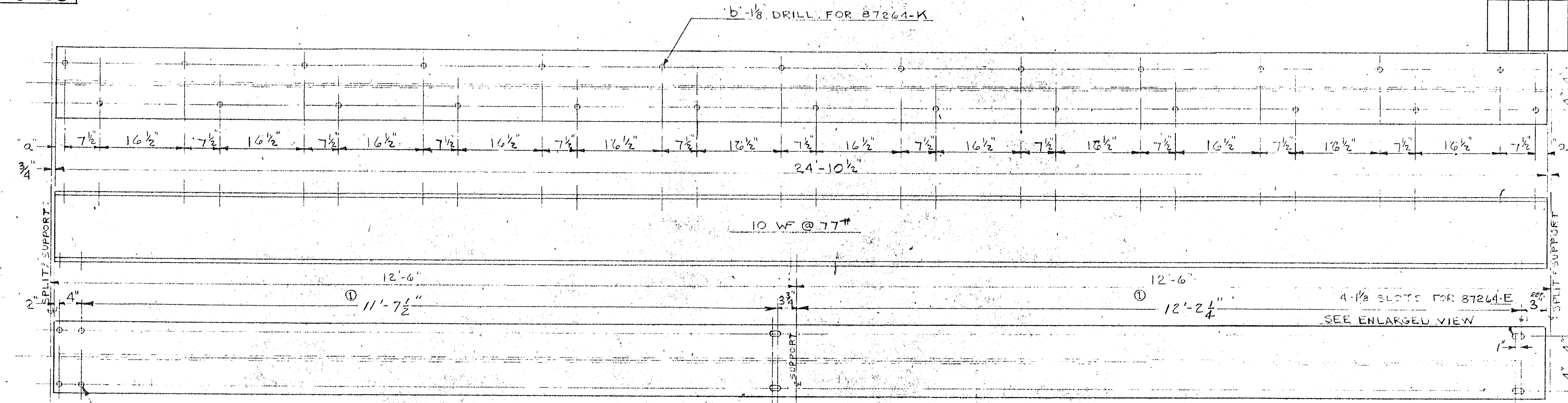
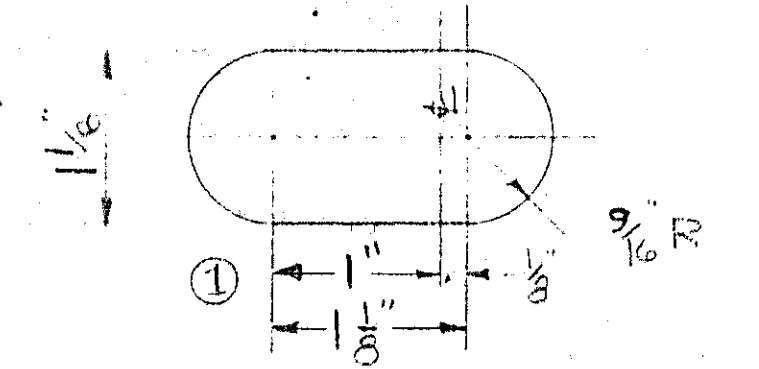


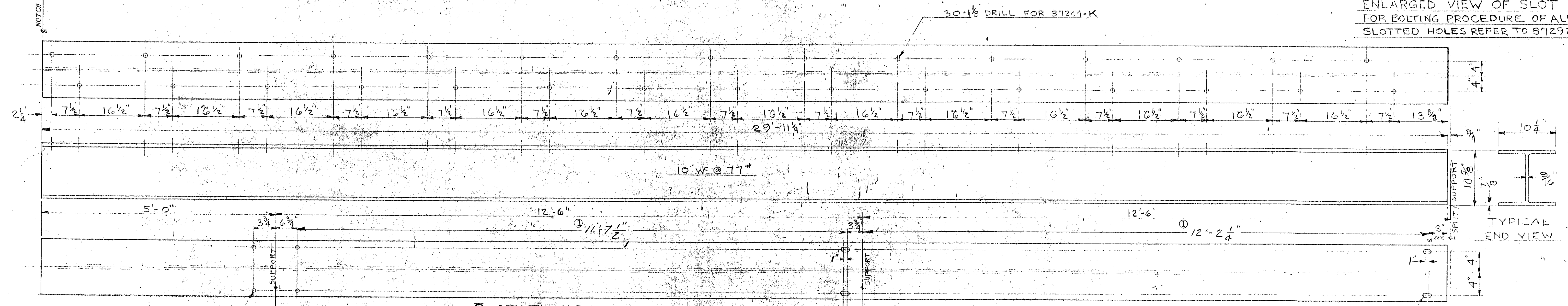
ORDER NO. & No. REQ.				MATERIAL	MARK	PATT. No.	NAME OF PART	QUANTITY	WEIGHT EACH
1	2	3	4						
3	SS	A					STATIONARY BEAM	1925	
3	SS	B					STATIONARY BEAM	1925	
1	SS	C					STATIONARY BEAM	2310	
1	SS	D					STATIONARY BEAM	2310	



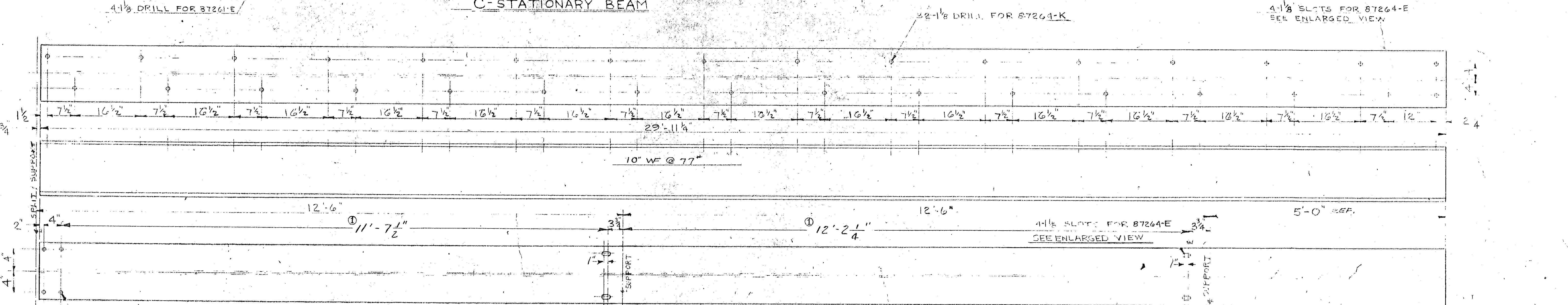
A-STATIONARY BEAM - a=1 1/2", b=26
B-STATIONARY BEAM - a=13 1/2", b=24



ENLARGED VIEW OF SLOT FOR BOLTING PROCEDURE OF ALL SLOTTED HOLES REFER TO 87292



C-STATIONARY BEAM



D-STATIONARY BEAM



A. I. S. I. STANDARD FINISHES						
SYMBOL	C	D	E	F	G	J
MICRO-INCH RMS-VALUE	16	32	63	125	250	1000

REVISIONS	DATE	BY	CHK'D BY	DATE
1	10-24-70	JSC	JSC	11-24-70

BIRDSBORO CORPORATION
BIRDSBORO, PA. U.S.A.

14" MILL FINISHING LINE
COOLING BED CARRYOVER
BAR SECTION-DUAL STRODE
DETAIL STATIONARY BEAMS

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SCALE: 1"=1'-0" 87265