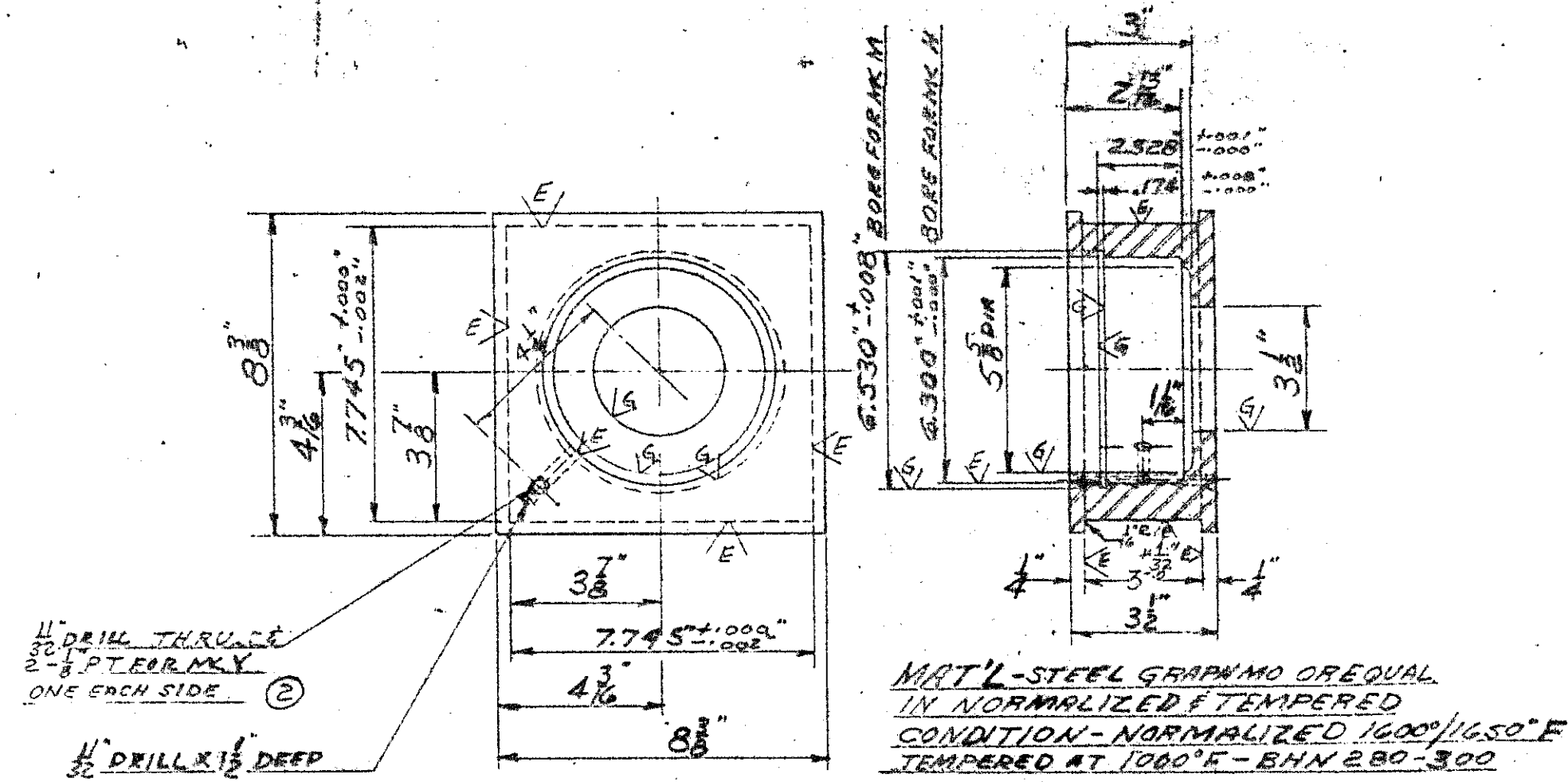
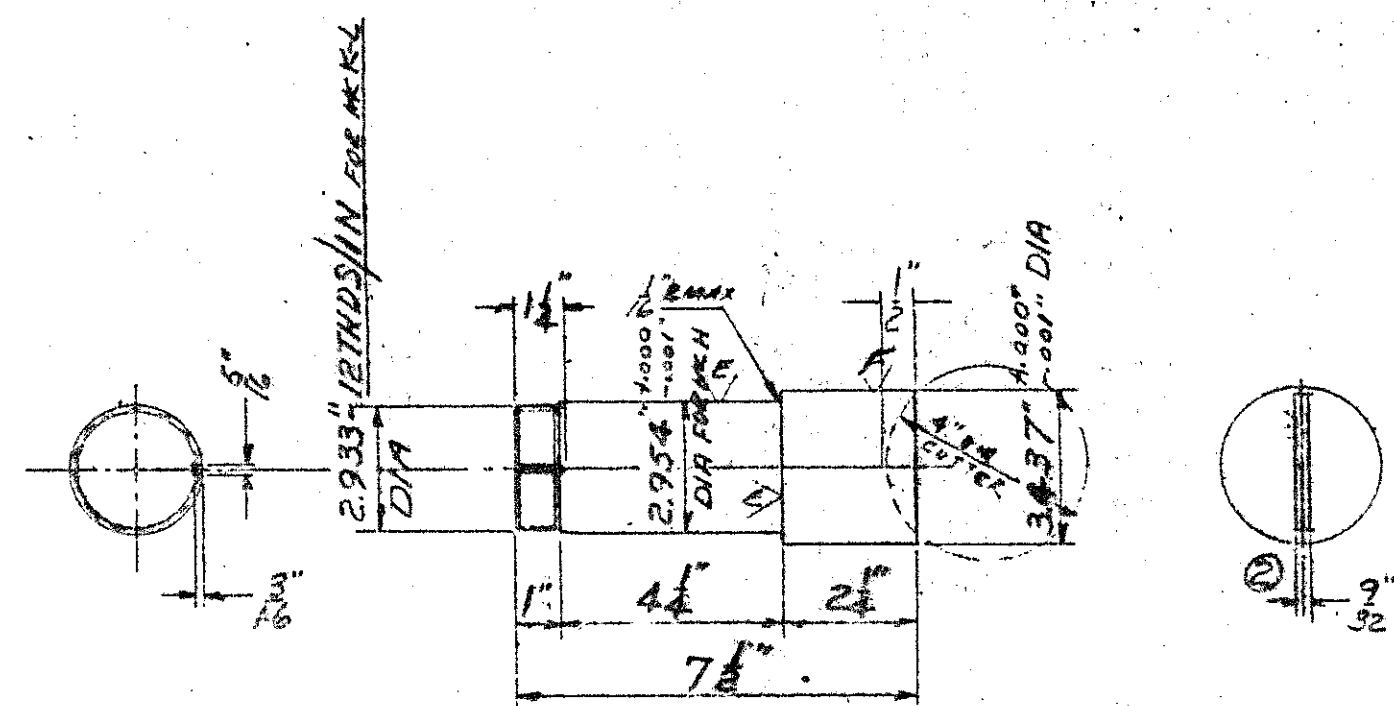


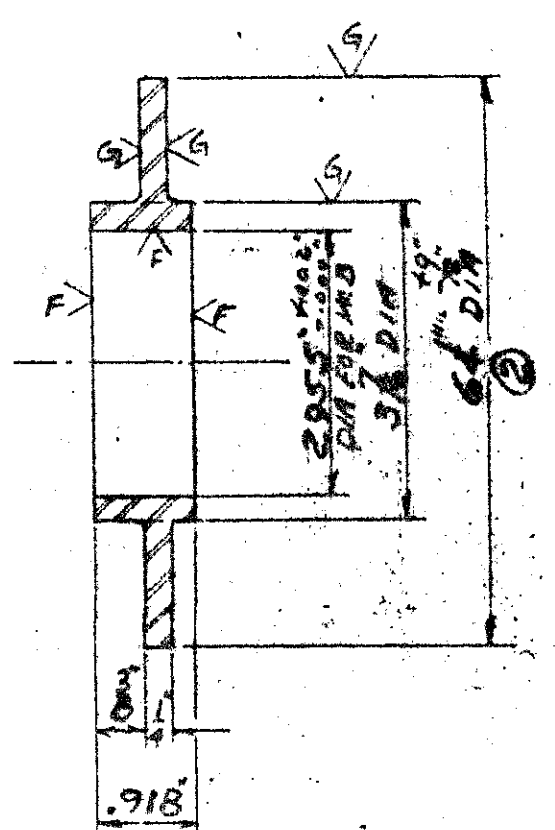
87286



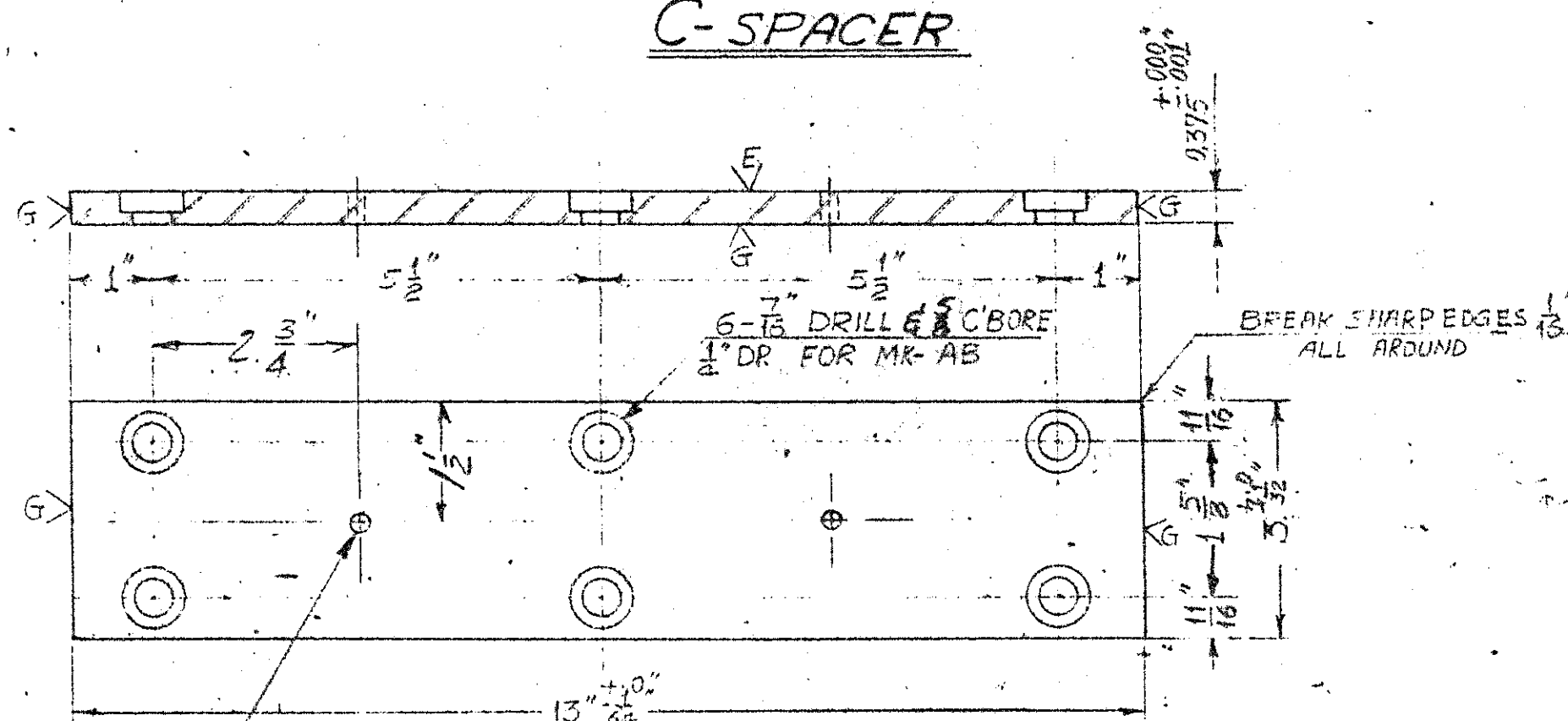
A-SLIDE BLOCK



B-PIN

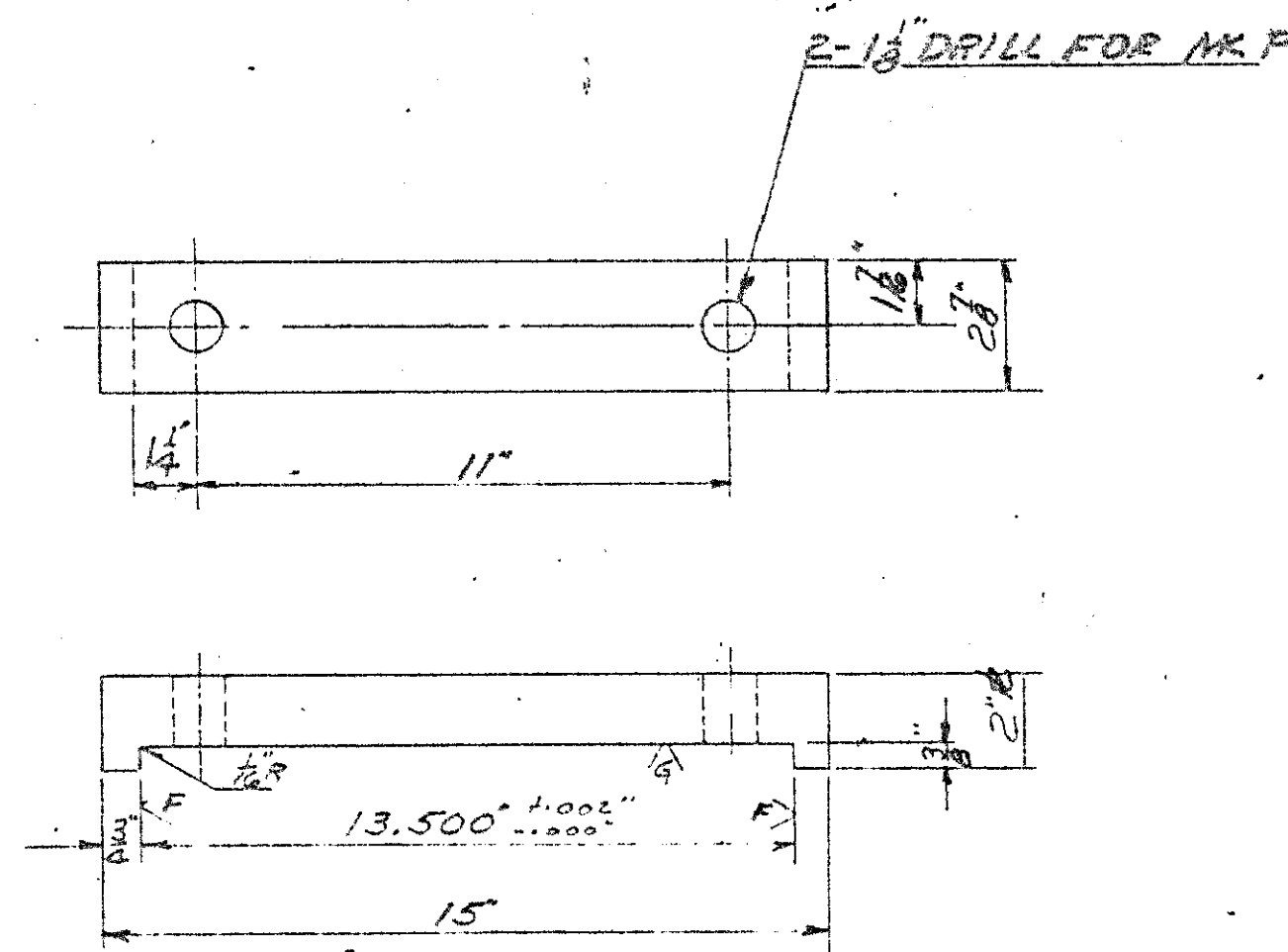
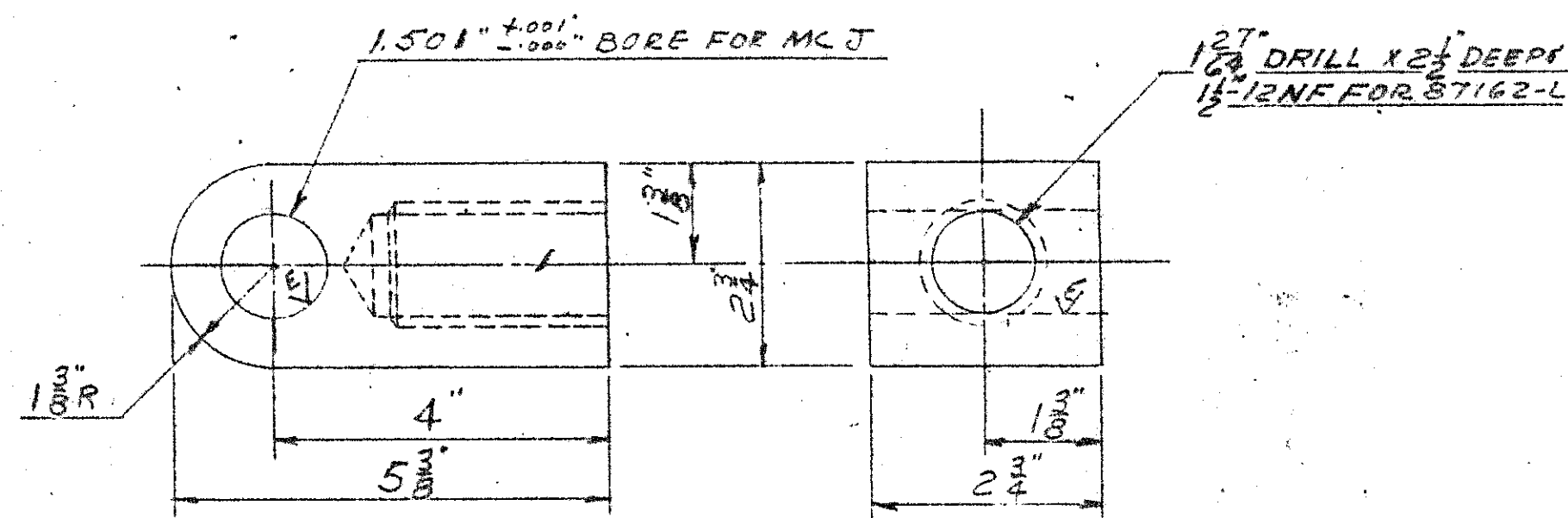


C-SPACER

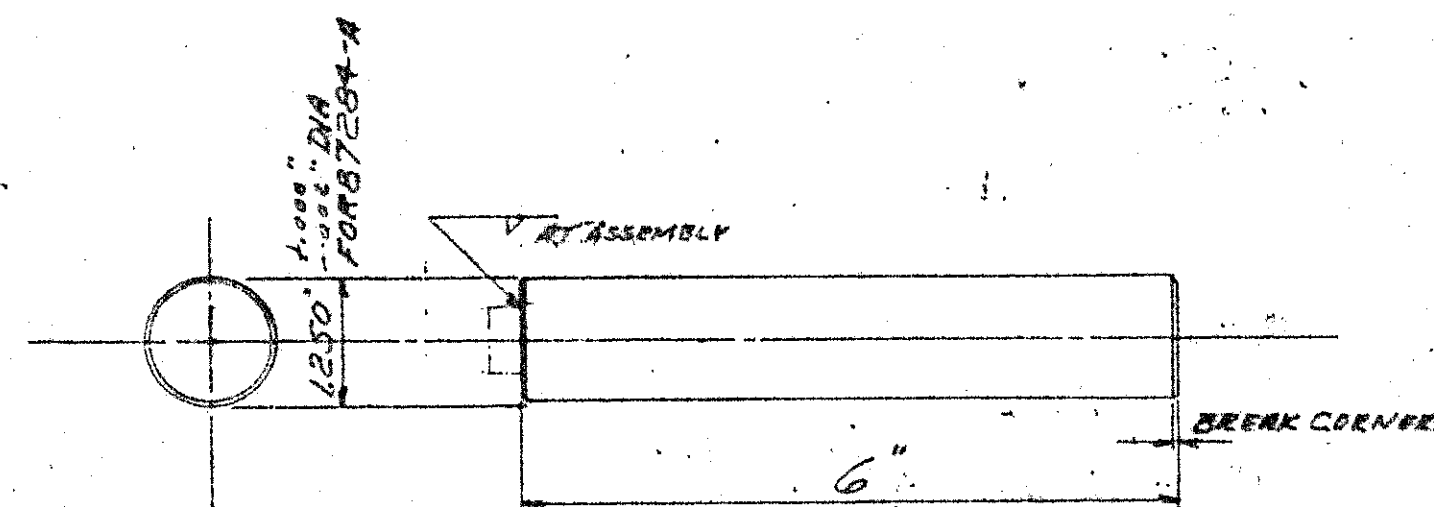


AA- LINER

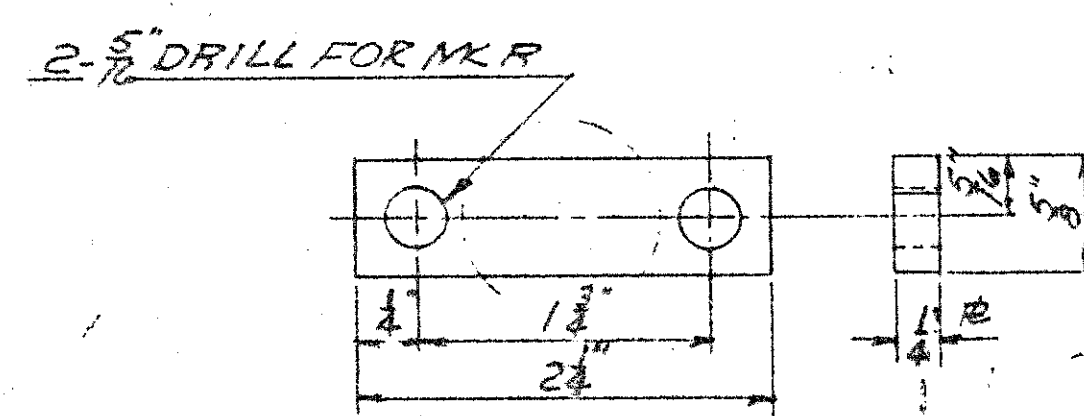
MATL- STEEL GRAPHIMO OR EQUAL IN NORMALIZED & TEMPERED
CONDITION - NORMALIZED 1650°/1650°F. TEMPERED AT 1200°F BHN 250-280.

D-CLAMP

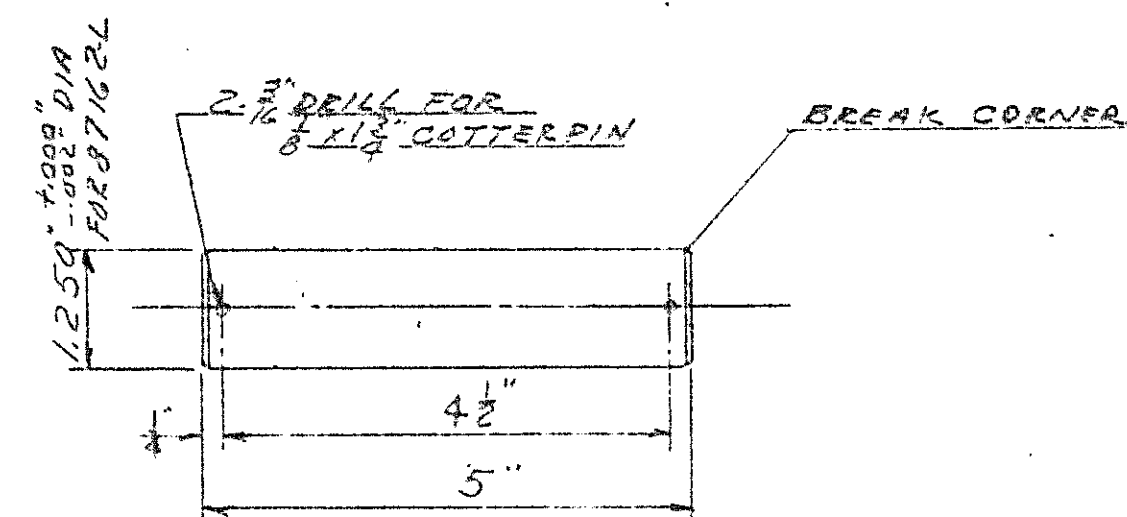
E-CYL CLEVIS



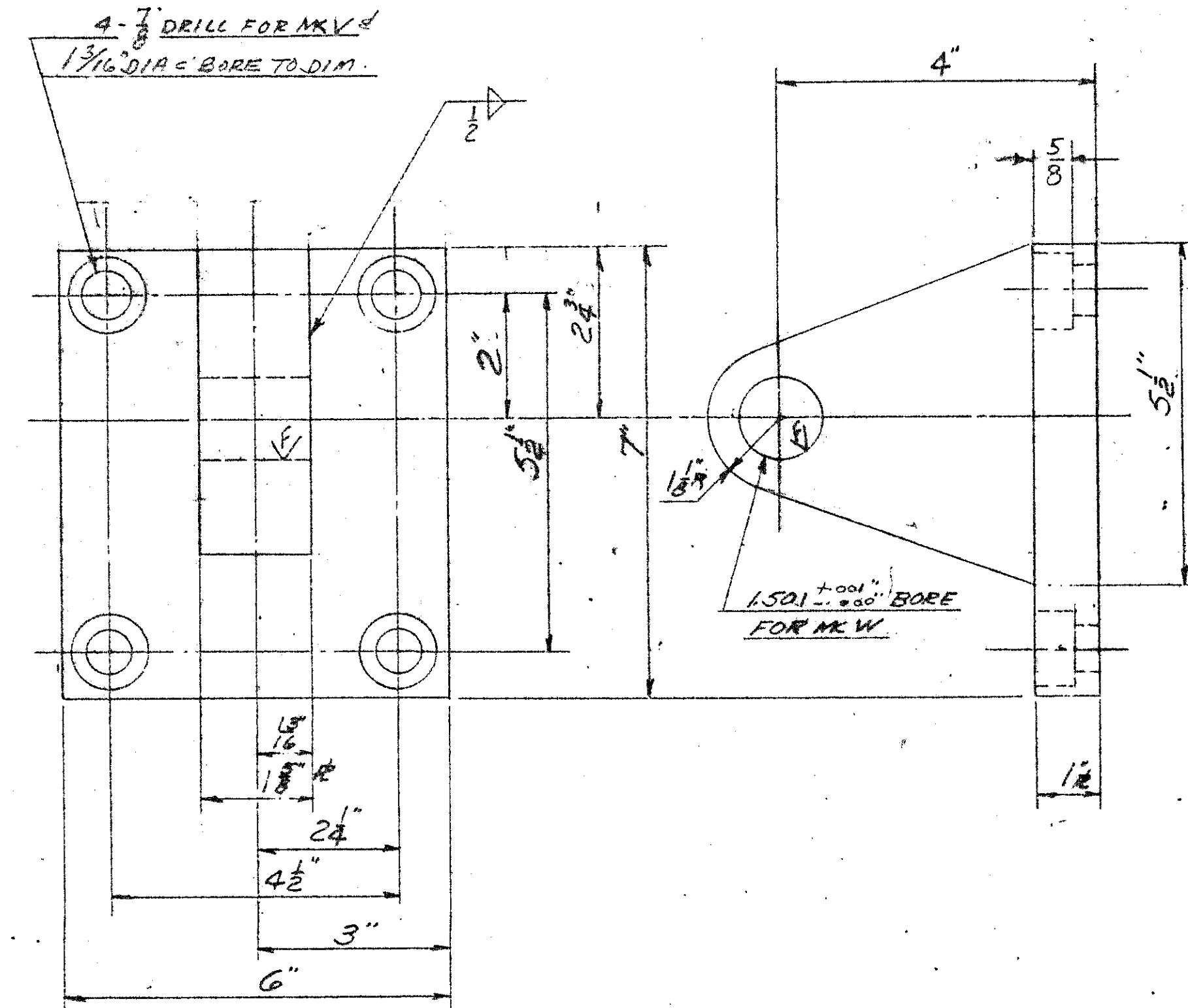
F-PIN



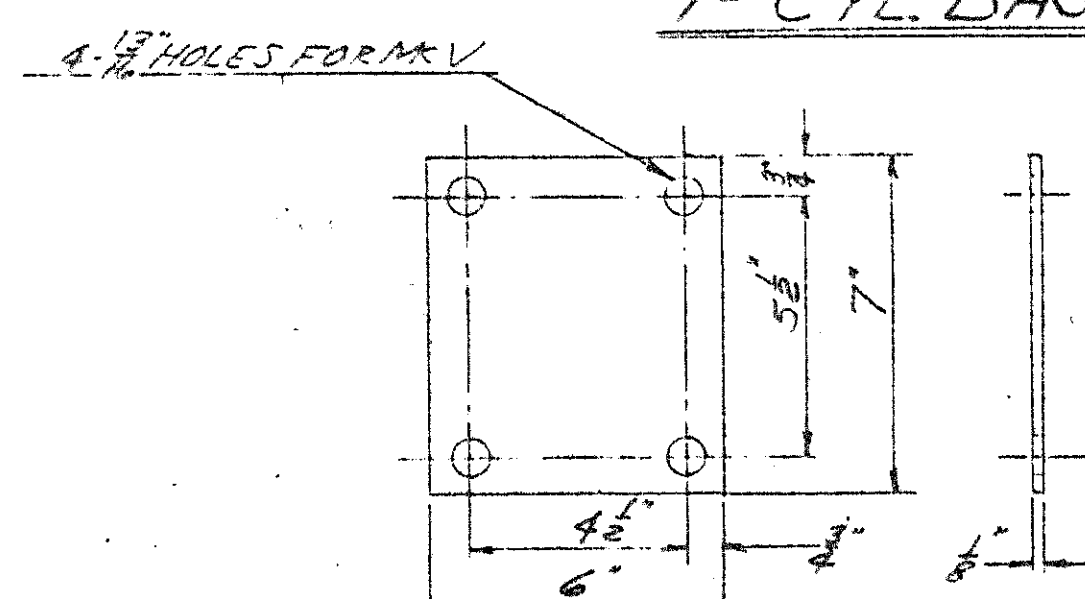
G-KEEPER PLATE



Z-PIN COMPLETE



T-CYL. BASE



U-SHIM PLATE

ORDER NO. & NO. REQ.							NAME OF PART	ROUGH WEIGHT EACH
					MAT'L	MARK	PATT. NO.	
					SEE DETAIL	A		SLIDE BLOCK
					STL	B		PIN
					STL	C		SPACER
					STL	D		CLAMP
					STL	E		CYL CLEVIS
					CFS	F		PIN
					STL	G		KEEPER PLATE
					-	H		MCGILL SPHERE-ROL BRG "SB22315SS-W33
					BRZ	J		BUSHING JOHNSON BRZ # PB-4048-22
					STL	K		LOCKWNT TIMKEN " TAN-15
					STL	L		LOCK WASHER TIMKEN TWIIS
					STL	M		SNAP RING WALDES TRUARC "MSD00-425
					STL	N		1 1/2"-12NF JAM NUT FOR CYL ROD
					STL	P		1/2"X1/3" HEX HD CAP SCREW #2 drill in HD
					STL	R		1/2"X1/3" HEX HD CAP SCREW
					STL	S		3/8" DIA ANNEALED STL WIRE
					W.S.	T		CYL BASE
					CFS	U		SHIM PLATE
					STL	V		1/2"X1/3" SOCKET ND. CAPSCREW+HEX NUT
					BRZ	W		BUSHING JOHNSON BRZ # PB-4048-2B
					STL	Y		PIPE PLUG
					CFS	Z		PIN-COMLETE
					SEE DETAIL	AA		LINER
					STL	AB		1/2" - 16 NG. X 3/8 LG. BUTTON HD. SOC. CAP SCREW
					STL	AC		DOWEL PIN 3/8" DIA X 3/4" LGTH.

A. I. S. I. STANDARD FINISHES								(8)	(7)	(6)	(5)	(4)	(3)	(2)	(1)	NO. OF REV.	9-15-70 DRAWN BY Tordeno	BIRDSBORO CORPORATION BIRDSBORO, PA. U.S.A.	14 MILL FINISHING LINE
SYMBOL	C	D	E	F	G	J	K							CT	CT	Made by	TRACED BY		DUAL STROKE SWITCH
														10-2-70	10-2-70	Date			MECHANISM
MICRO-INCH RMS-VALUE														APPROVED AND SPECIFIED BY TORDENO MCD	APPROVED BY HARRIS	FEATURES			DETAIL OF BLOCK-PIN-SWITCH
	16	32	63	125	250	1000	2000									DATE	9-21-70		THIS DRAWING IN DESIGN AND DETAILS IS OUR PROPERTY AND IS TO BE USED ONLY IN CON- JUNCTION WITH OUR WORK. ALL RIGHTS RESERVED.
																APP'D. BY		SCALE: 3/4" = 1"	87286

FILE