



MK.	QTY	DESCRIPTION	MAT.	MANUFACTURER
A	1	AIR/OIL POWER UNIT (SEE MANUAL)		INTEK
B	1	ANCHOR #120 W/SSDA BRIDGE DRUM		LA-MAN
C	~	3/8" S.S. TUBING X .035 WALL SEAMLESS, #304	SS 304	
D	6	HEX UNION (TUBING) #8317x6	SS 304	WEATHERHD.
E	8	MALE CONN. (TUBING) #8217x6	SS 304	
F	~	3/4" CONDUIT RUN		
G	5	1 1/2" NPT (FE/FE) 90° EL'S 150 PSI	STEEL	
H	3	1 1/2" NPT (FE/FE) "TEE" 150 PSI	"	
I	4	1 1/2" NPT MALE X 1/2" NPT FEM. BUSHING 150 PSI	"	
J	~			
K	3	1 1/2" SCH 40 PIPE 19'-9 1/2" LG M. THREAD BOTH ENDS	"	
K1	1	1 1/2" x 4" L. NIPPLE SCH 40	"	
K2	1	1 1/2" x 6" APP 6" (FIELD FIT APPROVED) NIPPLE	"	
K3	1	1 1/2" x 18" APP SCH 40	"	
K4	1	1 1/2" x 48" APP 48" (FIELD FIT APPROVED) SCH 40	"	
K5	1	1 1/2" x 27 1/2" SECT SCH 40	"	
L	4	1 1/2" NPT (FE/FE) "EL" 90° 150 PSI	"	
M	8	1/2" x 6" LG NIPPLE SCH 40	"	
M1	1	1/2" x 6" (FIELD FIT APPROVED) SCH 40	"	
M2	3	1/2" x 36" LG SCH 40	"	
N1	2	BACKET FOR MIXING BLOCKS #1 & 4	"	D-3070
N2	1	" " " " #2	"	D-3070
N3	1	" " " " #3	"	D-3070
O	4	1 1/2" NPT PIPE UNION 150 PSI	"	
P	14	3/8" CLAMP # SPAL-30955-PP-DPAL-AS		STAUF
P1	6	3/4" CLAMP # SPAL-42675-PP-DPAL-AS		"
P2	6	1 1/2" CLAMP # SPAL-64835-PP-DPAL-AS		"
Q	3	BACKET FOR TUBING/PIPING	STEEL	D-3070
Q1	3	" " " " #1	"	D-3070
Q2	4	AIR/OIL MIXING BLOCK #SPVM 6/3 N7		INTEK

NO.	REVISION	BY	DATE
3	ADDED AIR/OIL UNIT PIPING	J.H.	6/18/80
2	ADDED AS BUILT WALL DETAILS	J.H.	9-30-83
1	ADDED WALL DETAILS	J.H.	9-24-83

DEPT. #2 CONTINUOUS FINISHING MILLS
EQUIP. MOTOR ROOM
PART PLAN & ELEVATION
DETAIL OF NORTH WALL- SHEET 2
SHOWING AIR/OIL UNITS PIPING

STEEL OF WEST VIRGINIA
HUNTINGTON, WEST VIRGINIA

SCALE AS NOTED
DATE 8-30-83
DRAWN BY J. HICKS
APPROVED BY

EQUIPMENT NO.
D-1931A

WORK THIS SHEET WITH D-1920, D-1921 & D-1930