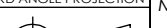


DEBUR ALL THE EDGES

*IDEAL DIMENSIONS
AND POSITIONS ONLY,
REFER TO PART SP-03
AND SP-04 FOR
MANUFACTURE

TOLERANCES		THIRD ANGLE PROJECTION		MATERIAL:		TITLE:		Imperial College London Department of Mechanical Engineering		
X	= ± 0.5	ANGULAR ±1°		ALUMINIUM						
X.X	= ± 0.1			ALL DIMENSIONS ARE IN MILLIMETRES						
X.XX	= ± 0.02									SURFACE FINISH MACHINED FACES Ra 6.3
	NAME		DATE		DO NOT SCALE DRAWING		DWG No. ST-02		SHEET 1 OF 1 REVISION 1	
DRAWN	J. WANG		19/01/2020							
CHECKED	K. THEOCHARIDES		21/01/2020							
APPROVED	Y. WANG		21/01/2020		A4 SCALE 1:1					

Imperial College
London
Department of
Mechanical Engineering