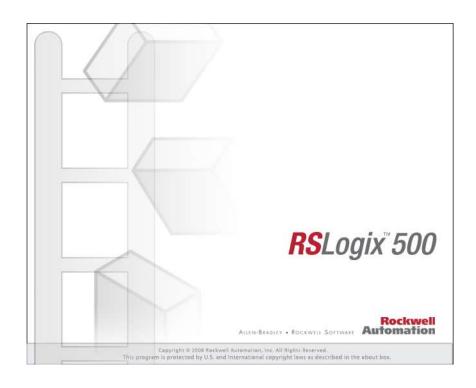
RSLogix Micro Project Report



Processor Information

Processor Type: Bul.1763 MicroLogix 1100 Series A

Processor Name: UNTITLED

Total Memory Used: 540 Instruction Words Used - 176 Data Table Words Used

Total Memory Left: 6116 Instruction Words Left

Program Files: 4

Data Files: 13

Program ID: a419

I/O Configuration

)		
1		
2		
2 3 4		
1		

Bul.1763

Channel Configuration

```
CHANNEL 0 (SYSTEM) - Driver: DF1 Full Duplex
  CHANNEL 0 (SYSTEM) - Driver: DF1 Full Duplex Edit Resource/Owner Timeout: 60
  CHANNEL 0 (SYSTEM) - Driver: DF1 Full Duplex Passthru Link ID: 1
  CHANNEL 0 (SYSTEM) - Driver: DF1 Full Duplex Write Protected: No
  CHANNEL 0 (SYSTEM) - Driver: DF1 Full Duplex Comms Servicing Selection: Yes
  CHANNEL 0 (SYSTEM) - Driver: DF1 Full Duplex Message Servicing Selection: Yes
  CHANNEL 0 (SYSTEM) - Driver: DF1 Full Duplex 1st AWA Append Character: \d
  CHANNEL 0 (SYSTEM) - Driver: DF1 Full Duplex 2nd AWA Append Character: \a
  Source ID: 1 (decimal)
  Baud: 19200
  Parity: NONE
  Control Line: No Handshaking
  Error Detection: CRC
  Embedded Responses: Auto Detect
  Duplicate Packet Detect: Yes
  ACK Timeout(x20 ms): 50
  NAK Retries: 3
  ENO Retries: 3
CHANNEL 1 (SYSTEM) - Driver: Ethernet
  CHANNEL 1 (SYSTEM) - Driver: Ethernet Edit Resource/Owner Timeout: 60
  CHANNEL 1 (SYSTEM) - Driver: Ethernet Passthru Link ID: 1
  CHANNEL 1 (SYSTEM) - Driver: Ethernet Write Protected: No
  CHANNEL 1 (SYSTEM) - Driver: Ethernet Comms Servicing Selection: Yes
  CHANNEL 1 (SYSTEM) - Driver: Ethernet Message Servicing Selection: Yes
  Hardware Address: 00:0F:73:01:72:04
  IP Address: 192.168.1.112
  Subnet Mask: 255.255.255.0
  Gateway Address: 192.168.1.1
  Msg Connection Timeout (x 1mS): 15000
  Msg Reply Timeout (x mS): 3000
  Inactivity Timeout (x Min): 30
  Bootp Enable: No
  Dhcp Enable No
  SNMP Enable: No
  HTTP Enable: Yes
  Auto Negotiate Enable: Yes
  Port Speed Enable: 10/100 Mbps Full Duplex/Half Duplex
  Contact:
  Location:
```

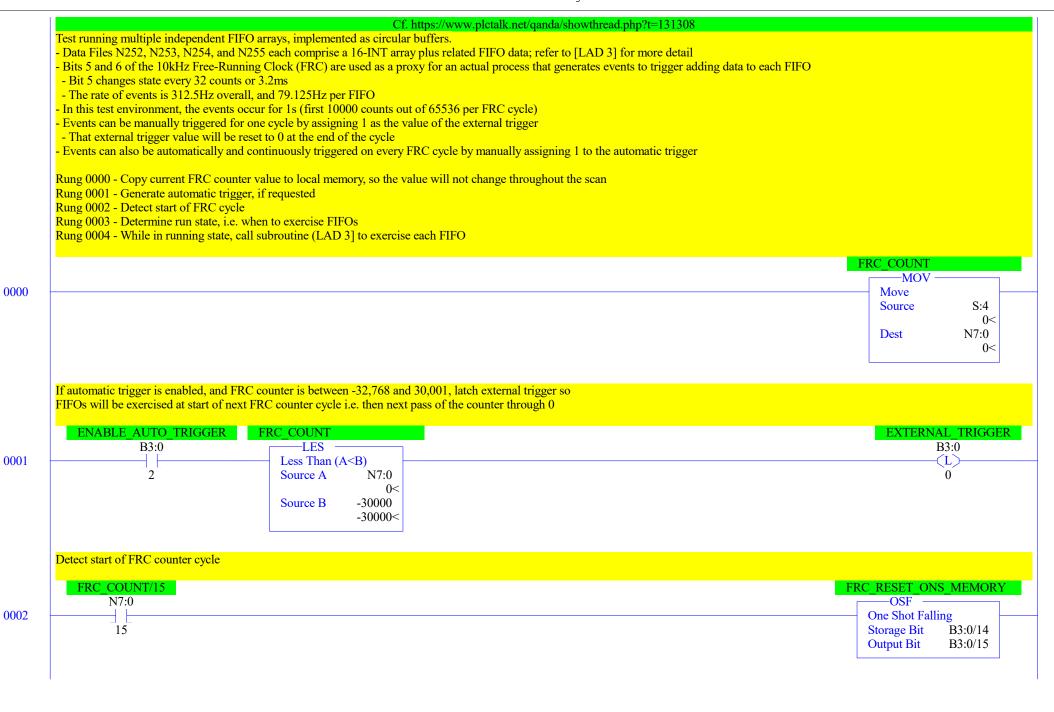
Program File List

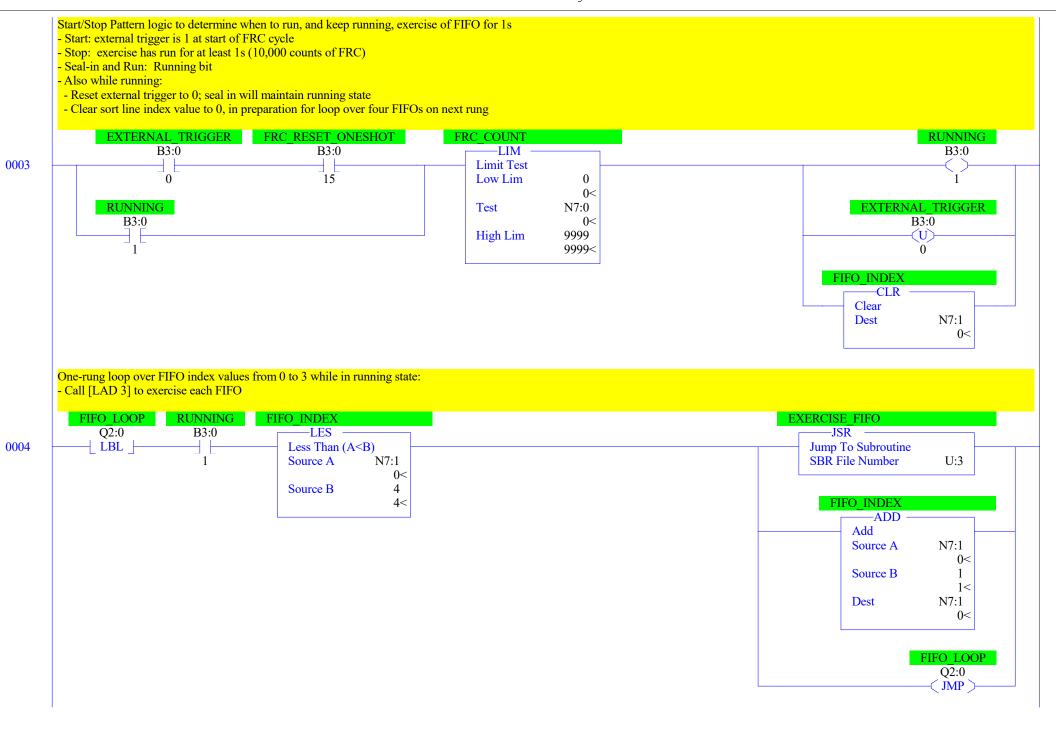
Name	Number	Type	Rungs	Debug	Bytes	
[SYSTEM]	0	SYS	0	No	0	
	1	SYS	0	No	0	
MAIN	2	LADDER	6	No	216	
CIRC FIFO	3	LADDER	10	No	485	

Data File List

Name	Number	Type	Scope	Debug	Words	Elements	Last
OUTPUT	0	O	Global	No	12	4	O:3
INPUT	1	I	Global	No	18	6	I:5
STATUS	2	S	Global	No	0	66	S:65
BINARY	3	В	Global	No	1	1	B3:0
TIMER	4	T	Global	No	3	1	T4:0
COUNTER	5	C	Global	No	3	1	C5:0
CONTROL	6	R	Global	No	3	1	R6:0
INTEGER	7	N	Global	No	6	6	N7:5
FLOAT	8	F	Global	No	2	1	F8:0
LINE0	252	N	Global	No	32	32	N252:31
LINE 1	253	N	Global	No	32	32	N253:31
LINE 2	254	N	Global	No	32	32	N254:31
LINE3	255	N	Global	No	32	32	N255:31

LAD 2 - MAIN --- Total Rungs in File = 6





0005

END >

LAD 3 - CIRC FIFO --- Total Rungs in File = 10

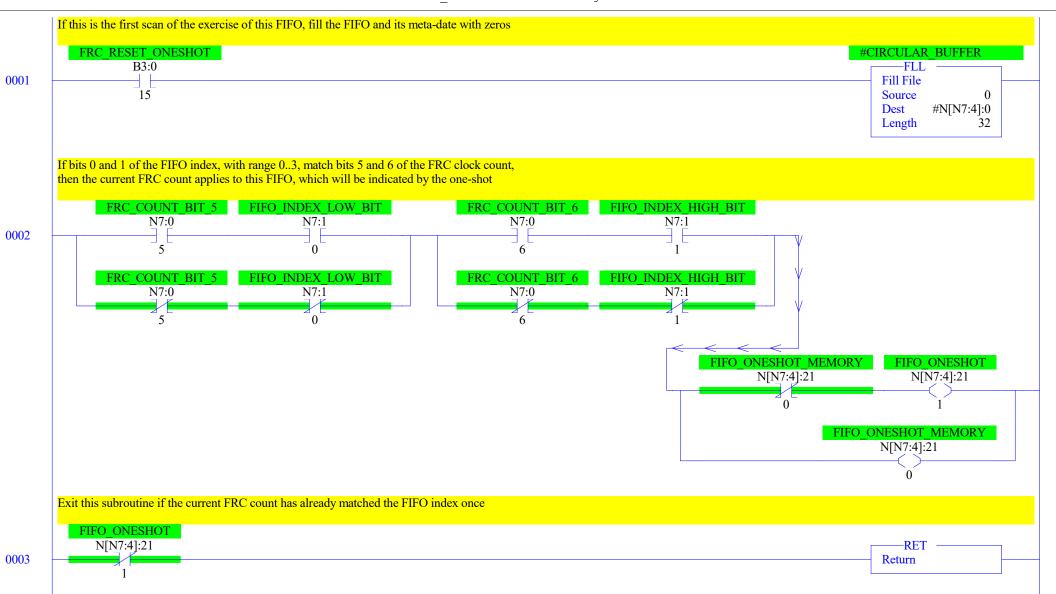
Exercise one FIFO, implemented as circular buffer Subroutine to implement FIFO as static circular buffer with moving start and end indices - This single routine services all four modeled FIFOs: - Externally, the caller of this subroutine assigns the FIFO index a value in the range 0...3 - That FIFO index correspond to an INTeger Data File number in the range 252..255 Rung 0000 - Convert FIFO index to number of Data File containing FIFO data and meta-data Rung 0001 - Clear FIFO buffer and indices at start of FRC cycle Rung 0002 - Detect rising edge of bits 5 (32; 3.2ms) and 6 of FRC counter matching this FIFO's index Rung 0003 - Exit subroutine if there is no rising edge on this scan Rung 0004 - Calculate new value to push onto FIFO Rung 0005 - Copy head and tail indices from this FIFO's file Rung 0006 - If circular buffer is full, then unload FIFO tail value and increment FIFO tail index Rung 0007 - load FIFO head value and increment FIFO head index Rung 0008 - Increment number of values added to FIFO The four Data Files contain the FIFOS are N252, N253, N254, and N255, plus FIFO-related meta-data. The Data Files are referred to here as N[N7:4], where N7:4 is the file number (252..255), which is the FIFO index (N7:1) with a range of 0..3 plus 252 Each file comprises -: 0..:15 - A 16-element circular buffer -:[N7:3] - The head (new) element -:[N7:3] - The tail (oldest) element -: 16 - The running count of items loaded into the head of the buffer -:17 - The head index, where the next new value will be added; :17's head index value will be MOVed to N7:3, then incremented and put back into :17 -:18 - The tail index, where the oldest value is; if used, then:18's value will be MOVed to N7:2, the incremented an put back into:18 -: 19 - The new value to be loaded (not used); this will be -: 20 - The oldest value that has been unloaded -: 21 - Bits used by the FIFO

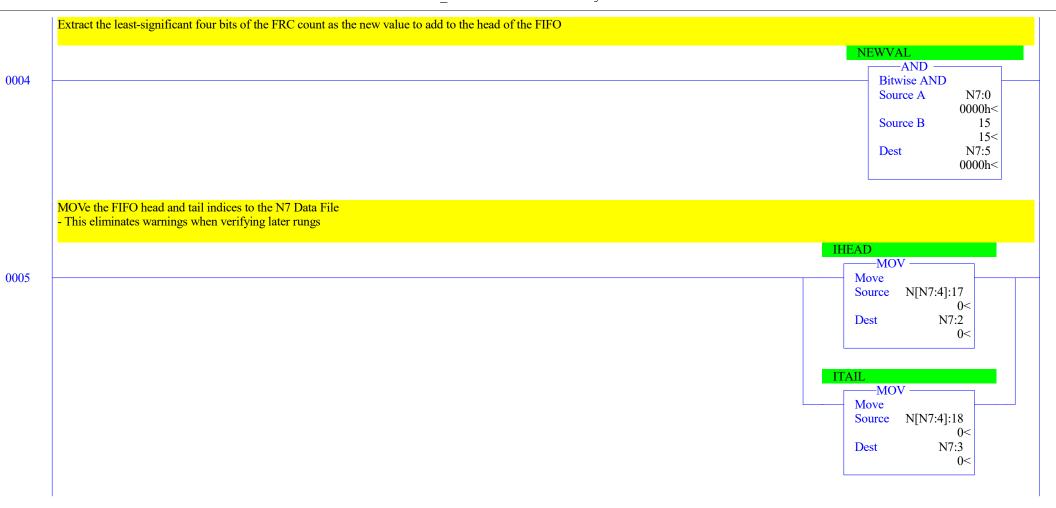
- .21/0 -

-: 21/0 - Memory for the one-shot

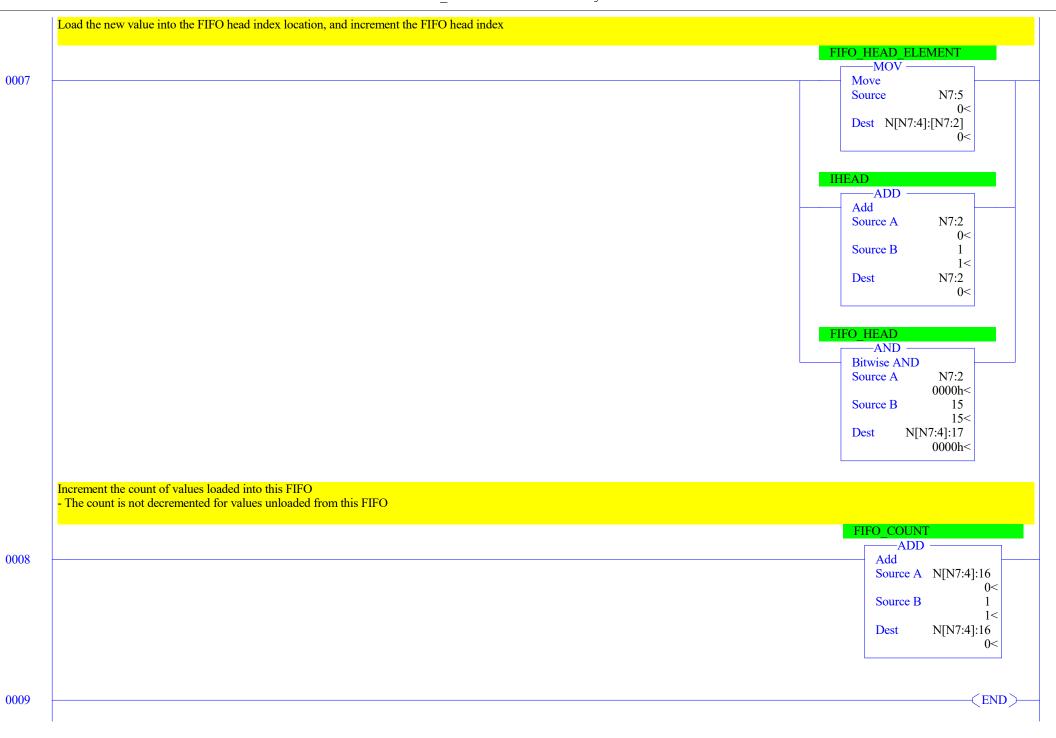
-: 21/1 - The one-shot itself, which detects the first scan when the FRC count bits 5 and 6 match the FIFO number

0000





If the tail index overlaps the head index, then - unload the oldest value from the FIFO tail index location - and increment the FIFO tail index location FIFO COUNT IHEAD FIFO OLDVAL −GRT − –EQU – -MOV Equal Greater Than (A>B) 0006 Move Source A N[N7:4]:16 Source N[N7:4]:[N7:3] Source A N7:2 0< 0< N7:3 N[N7:4]:20 Source B 0 Source B Dest 0< 0< ITAIL -ADD Add N7:3 Source A 0< Source B 1 1< Dest N7:3 0< FIFO_TAIL -AND Bitwise AND N7:3 Source A 0000h< 15 Source B 15< Dest N[N7:4]:18 0000h<



Data File OO (bin) -- OUTPUT

Offset	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0		
0:0.0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series A
0:0.1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series A
0:0.2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series A
0:0.3	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series A

Data File I1 (bin) -- INPUT

Offset	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0							
I:0.0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix	1100	Series	A		
I:0.1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix	1100	Series	A		
I:0.2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix	1100	Series	A		
I:0.3	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix	1100	Series	A		
I:0.4	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	Bul.1763	MicroLogix	1100	Series	A-Analog	Inp	0
I:0.5	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	Bul.1763	MicroLogix					

Data File S2 (hex) -- STATUS

```
Main
```

```
Processor Mode S:1/0 - S:1/4 = Remote Run On Power up Go To Run (Mode Behavior) S:1/12 = 0 First Pass S:1/15 = No Free Running Clock S:4 = 0000-0000-0000-0000
```

Proc

```
OS Catalog Number S:57 = 1100

OS Series S:58 = B

OS FRS S:59 =

Processor Catalog Number S:60 =

Processor Series S:61 = A

Processor FRN S:62 =
```

Scan Times

```
Maximum (x10 ms) S:22 = 26
Watchdog (x10 ms) S:3 (high byte) = 10
Last 100 uSec Scan Time S:35 = 7
Scan Toggle Bit S:33/9 = 0
```

Math

```
Math Overflow Selected S:2/14 = 1 Math Register (lo word) S:13 = 0 Overflow Trap S:5/0 = 0 Math Register (high word) S:14-S:13 = 0 Overflow S:0/1 = 0 Math Register (32 Bit) S:14-S:13 = 0 Overflow S:0/1 = 0 Zero Bit S:0/2 = 1 Sign Bit S:0/3 = 0
```

Chan 0

```
Processor Mode S:1/0- S:1/4 = Remote Run Node Address S:15 (low byte) = 0 Outgoing Msg Cmd Pending S:33/2 = 0 Baud Rate S:15 (high byte) = ? Channel Mode S:33/3 = 0 Comms Active S:33/4 = 0 Incoming Cmd Pending S:33/0 = 0 Msg Reply Pending S:33/1 = 0
```

Debug

```
Suspend Code S:7 = 0
Suspend File S:8 = 0
```

Errors

Fault Override At Power Up S:1/8 = 0 Fault Routine S:29 = 0 Major Error S:6 = 0h Major Error Halt S:1/13 = 0 Error Description: Control Register Error S:5/2 = 0 Error Description: Major Error Executing User Fault Rtn. S:5/3 = 0 Battery Low S:5/11 = 0 Input Filter Selection Modified S:5/13 = 0 ASCII String Manipulation error S:5/15 = 0

Protection

Deny Future Access S:1/14 = No
Data File Overwrite Protection Lost S:36/10 = True

Mem Module

Memory Module Loaded On Boot S:5/8 = 0Password Mismatch S:5/9 = 0Load Memory Module On Memory Error S:1/10 = 0Load Memory Module Always S:1/11 = 0On Power up Go To Run (Mode Behavior) S:1/12 = 0Program Compare S:2/9 = 0Data File Overwrite Protection Lost S:36/10 = 1

Forces

Forces Enabled S:1/5 = Yes Forces Installed S:1/6 = No

Data File B3 (bin) -- BINARY

Offset 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1 0 (Symbol) Description

B3:0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0

Data File T4 -- TIMER

Offset EN TT DN BASE PRE ACC (Symbol) Description
T4:0 0 0 0.001 sec 0 0

Data File C5 -- COUNTER

Offset CU CD DN OV UN UA PRE ACC (Symbol) Description
C5:0 0 0 0 0 0 0 0 0

Data File R6 -- CONTROL

Offset EN EU DN EM ER UL IN FD LEN POS (Symbol) Description
R6:0 0 0 0 1 0 0 0 0 128 0

		_		
Dat.a	File	Ν7	(dec)	 INTEGER

9

7 8

N7:0 0 0 0 0 252 0

2

3

4

5

6

1

Offset

17:0 0 0 0 252

4

Data File F8 -- FLOAT

3

1

2

F8:0

0

Offset

D - + -	NT 2 5 2	(dec)	 T.TNF.O

Offset	0	1	2	3	4	5	6	7	8	9
N252 : 0	0	0	0	0	0	0	0	0	0	0
N252:10	0	0	0	0	0	0	0	0	0	0
N252:20	0	0	0	0	0	0	0	0	0	0
N252:30	0	0								

Data	File	N253	(dec)		LINE	1
------	------	------	-------	--	------	---

Offset	0	1	2	3	4	5	6	7	8	9
N253:0	0	0	0	0	0	0	0	0	0	0
N253:10	0	0	0	0	0	0	0	0	0	0
N253:20	0	0	0	0	0	0	0	0	0	0
N253:30	0	0								

Data	File	N254	(dec)		LINE	2
------	------	------	-------	--	------	---

Offset	0	1	2	3	4	5	6	7	8	9
N254:0	0	0	0	0	0	0	0	0	0	0
N254:10	0	0	0	0	0	0	0	0	0	0
N254:20	0	0	0	0	0	0	0	0	0	0
N254:30	0	0								

Data	File	N255	(dec)	 LINE3
Daca		11200	(400)	T T 11 T O

Offset	0	1	2	3	4	5	6	7	8	9
N255:0	0	0	0	0	0	0	0	0	0	0
N255:10	0	0	0	0	0	0	0	0	0	0
N255:20	0	0	0	0	0	0	0	0	0	0
N255:30	0	0								

Address/Symbol Database

Address	Symbol	Scope	Description	Sym Group	Dev. Code	ABV	BLW
B3:0/0	EXTERNAL_TRIGGER	Global					
B3:0/1	RUNNING	Global					
B3:0/2	ENABLE_AUTO_TRIGGER	Global					
B3:0/14	FRC_RESET_ONS_MEMORY	Global					
B3:0/15	FRC_RESET_ONESHOT	Global					
C5:0.ACC N7:0	1DS_INTERVAL_COUNT FRC COUNT	Global Global					
N7:0/5	FRC COUNT BIT 5	Global					
N7:0/6	FRC COUNT BIT 6	Global					
N7:1	FIFO INDEX -	Global					
N7:1/0	FIFO_INDEX_LOW_BIT	Global					
N7:1/1	FIFO_INDEX_HIGH_BIT	Global					
N7:2	IHEAD	Global					
N7:3 N7:4	ITAIL IFILE	Global Global					
N7:5	NEWVAL	Global					
N[N7:4]:0	CIRCULAR BUFFER	Global					
N[N7:4]:16	FIFO_COUNT	Global					
N[N7:4]:17	FIFO_HEAD	Global					
N[N7:4]:18	FIFO_TAIL	Global					
N[N7:4]:19	FIFO_NEWVAL	Global					
N[N7:4]:20 N[N7:4]:21	FIFO_OLDVAL FIFO_BITS	Global Global					
N[N7:4]:21/0	FIFO ONESHOT MEMORY	Global					
N[N7:4]:21/1	FIFO ONESHOT	Global					
N[N7:4]:[N7:2]	FIFO HEAD ELEMENT	Global					
N[N7:4]:[N7:3]	FIFO_TAIL_ELEMENT	Global					
Q2:0	FIFO_LOOP	Global					
S:0			Arithmetic Flags				
S:0/0 S:0/1			Processor Arithmetic Carry Flag Processor Arithmetic Underflow/ Overflow Flag				
S:0/2			Processor Arithmetic Zero Flag				
S:0/3			Processor Arithmetic Sign Flag				
S:1			Processor Mode Status/ Control				
S:1/0			Processor Mode Bit 0				
S:1/1			Processor Mode Bit 1				
S:1/2			Processor Mode Bit 2				
S:1/3 S:1/4			Processor Mode Bit 3 Processor Mode Bit 4				
S:1/4 S:1/5			Forces Enabled				
S:1/6			Forces Present				
S:1/7			Comms Active				
S:1/8			Fault Override at Powerup				
S:1/9			Startup Protection Fault				
S:1/10			Load Memory Module on Memory Error				
S:1/11 S:1/12			Load Memory Module Always Load Memory Module and RUN				
S:1/13			Major Error Halted				
S:1/14			Access Denied				
S:1/15			First Pass				
S:2/0			STI Pending				
S:2/1			STI Enabled				
S:2/2			STI Executing Index Addressing File Range				
S:2/3 S:2/4			Saved with Debug Single Step				
S:2/4 S:2/5			DH-485 Incoming Command Pending				
S:2/6			DH-485 Message Reply Pending				
S:2/7			DH-485 Outgoing Message Command Pending				
S:2/15			Comms Servicing Selection				
S:3			Current Scan Time/ Watchdog Scan Time				
S:4			Time Base				

Address/Symbol Database

Address	Symbol	Scope	Description	Sym Group	Dev. Code	ABV	BLW
s:5/3			Major Err Detected Executing UserFault Routine				
S:5/4			MO-M1 Referenced on Disabled Slot				
S:5/8			Memory Module Boot				
S:5/9			Memory Module Password Mismatch				
S:5/10			STI Overflow				
S:5/11			Battery Low				
S:6			Major Error Fault Code				
S:7			Suspend Code				
S:8			Suspend File				
S:9			Active Nodes				
S:10 S:11			Active Nodes I/O Slot Enables				
S:12			I/O Slot Enables				
S:13			Math Register				
S:14			Math Register				
S:15			Node Address/ Baud Rate				
S:16			Debug Single Step Rung				
S:17			Debug Single Step File				
S:18			Debug Single Step Breakpoint Rung				
S:19			Debug Single Step Breakpoint File				
S:20			Debug Fault/ Powerdown Rung				
S:21			Debug Fault/ Powerdown File				
S:22			Maximum Observed Scan Time				
S:23			Average Scan Time				
S:24			Index Register				
S:25			I/O Interrupt Pending				
S:26			I/O Interrupt Pending				
S:27			I/O Interrupt Enabled				
S:28			I/O Interrupt Enabled				
S:29			User Fault Routine File Number				
S:30			STI Setpoint STI File Number				
S:31 S:32			I/O Interrupt Executing				
S:33			Extended Proc Status Control Word				
s:33/0			Incoming Command Pending				
S:33/1			Message Reply Pending				
S:33/2			Outgoing Message Command Pending				
S:33/3			Selection Status User/DF1				
S:33/4			Communicat Active				
S:33/5			Communicat Servicing Selection				
s:33/6			Message Servicing Selection Channel 0				
S:33/7			Message Servicing Selection Channel 1				
S:33/8			Interrupt Latency Control Flag				
S:33/9			Scan Toggle Flag				
S:33/10			Discrete Input Interrupt Reconfigur Flag				
S:33/11			Online Edit Status				
S:33/12			Online Edit Status				
S:33/13			Scan Time Timebase Selection				
S:33/14			DTR Control Bit				
S:33/15			DTR Force Bit				
S:34 S:34/0			Pass-Thru Disabled				
			Pass-Thru Disabled Flag DH+ Active Node Table Enable Flag				
S:34/1 S:34/2			Floating Point Math Flag Disable, Fl				
S:35			Last 1 ms Scan Time				
s:36			Extended Minor Error Bits				
S:36/8			DII Lost				
S:36/9			STI Lost				
S:36/10			Memory Module Data File Overwrite Protection				
S:37			Clock Calendar Year				
S:38			Clock Calendar Month				
S:39			Clock Calendar Day				
S:40			Clock Calendar Hours				
S:40			Clock Calendar Hours				

Address/Symbol Database

Address	Symbol	Scope	Description	Sym Group	Dev. Code	ABV	BLW
S:41			Clock Calendar Minutes				
S:42			Clock Calendar Seconds				
S:43			STI Interrupt Time				
S:44			I/O Event Interrupt Time				
S:45			DII Interrupt Time				
S:46			Discrete Input Interrupt- File Number				
S:47			Discrete Input Interrupt- Slot Number				
S:48			Discrete Input Interrupt- Bit Mask				
S:49 S:50			Discrete Input Interrupt- Compare Value Processor Catalog Number				
S:51			Discrete Input Interrupt- Return Number				
S:52			Discrete Input Interrupt- Accumulat				
S:53			Reserved/ Clock Calendar Day of the Week				
S:55			Last DII Scan Time				
S:56			Maximum Observed DII Scan Time				
S:57			Operating System Catalog Number				
S:58			Operating System Series				
S:59			Operating System FRN				
S:61			Processor Series				
S:62			Processor Revision				
S:63			User Program Type				
S:64			User Program Functional Index				
S:65			User RAM Size				
S:66			Flash EEPROM Size				
S:67			Channel O Active Nodes				
S:68			Channel O Active Nodes				
S:69			Channel O Active Nodes				
S:70			Channel O Active Nodes				
S:71			Channel O Active Nodes				
S:72 S:73			Channel O Active Nodes				
S:74			Channel O Active Nodes Channel O Active Nodes				
S:75			Channel O Active Nodes Channel O Active Nodes				
s:76			Channel O Active Nodes				
S:77			Channel O Active Nodes				
S:78			Channel O Active Nodes				
S:79			Channel O Active Nodes				
S:80			Channel O Active Nodes				
S:81			Channel O Active Nodes				
S:82			Channel O Active Nodes				
S:83			DH+ Active Nodes				
S:84			DH+ Active Nodes				
S:85			DH+ Active Nodes				
S:86			DH+ Active Nodes				
U:3	EXERCISE_FIFO	Global					

Instruction Comment Database

Address Instruction Description

Group_Name Description