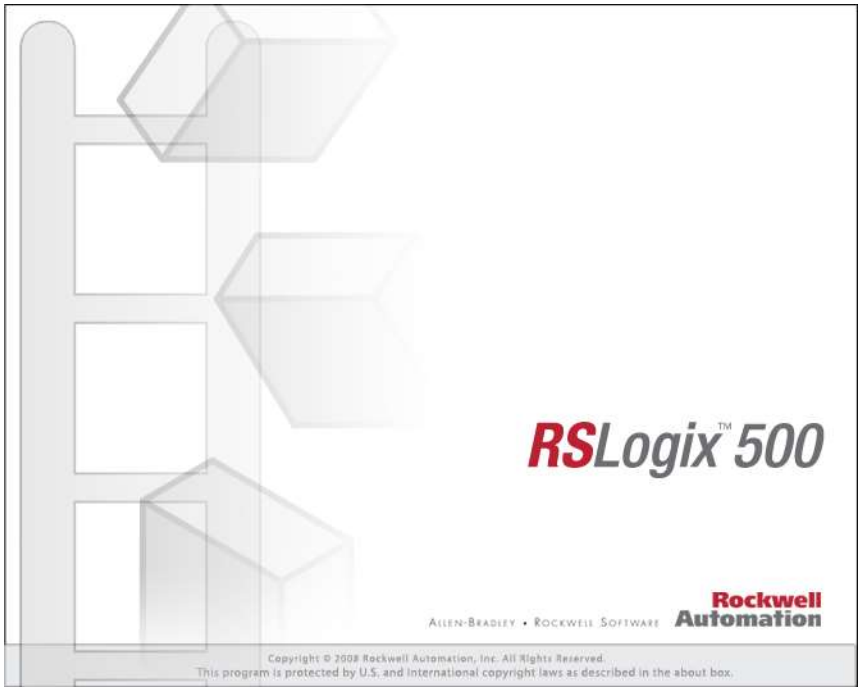
RSLogix Micro Project Report



Processor Information

Processor Type: Bul.1763 MicroLogix 1100 Series B

Processor Name: UNTITLED

Total Memory Used: 183 Instruction Words Used - 75 Data Table Words Used

Total Memory Left: 6473 Instruction Words Left

Program Files: 4

Data Files: 9

Program ID: f3f4

I/O Configuration

0	Bul.1763	MicroLogix 1100 Series B
1		
2		
3		
4		

Channel Configuration

CHANNEL 0 (SYSTEM) - Driver: Modbus RTU Master
   CHANNEL 0 (SYSTEM) - Driver: Modbus RTU Master Edit Resource/Owner Timeout: 60
   CHANNEL 0 (SYSTEM) - Driver: Modbus RTU Master Passthru Link ID: 1
   CHANNEL 0 (SYSTEM) - Driver: Modbus RTU Master Write Protected: No
   CHANNEL 0 (SYSTEM) - Driver: Modbus RTU Master Comms Servicing Selection: Yes
   CHANNEL 0 (SYSTEM) - Driver: Modbus RTU Master Message Servicing Selection: Yes
   CHANNEL 0 (SYSTEM) - Driver: Modbus RTU Master 1st AWA Append Character: \d
   CHANNEL 0 (SYSTEM) - Driver: Modbus RTU Master 2nd AWA Append Character: \a

   Baud: 19200
   Parity: NONE
   Control Line : No Handshaking
   InterCharacter Timeout(x1 ms): 0
   Pre Transmit Delay(x1 ms): 0

CHANNEL 1 (SYSTEM) - Driver: Ethernet
   CHANNEL 1 (SYSTEM) - Driver: Ethernet Edit Resource/Owner Timeout: 60
   CHANNEL 1 (SYSTEM) - Driver: Ethernet Passthru Link ID: 1
   CHANNEL 1 (SYSTEM) - Driver: Ethernet Write Protected: No
   CHANNEL 1 (SYSTEM) - Driver: Ethernet Comms Servicing Selection: Yes
   CHANNEL 1 (SYSTEM) - Driver: Ethernet Message Servicing Selection: Yes

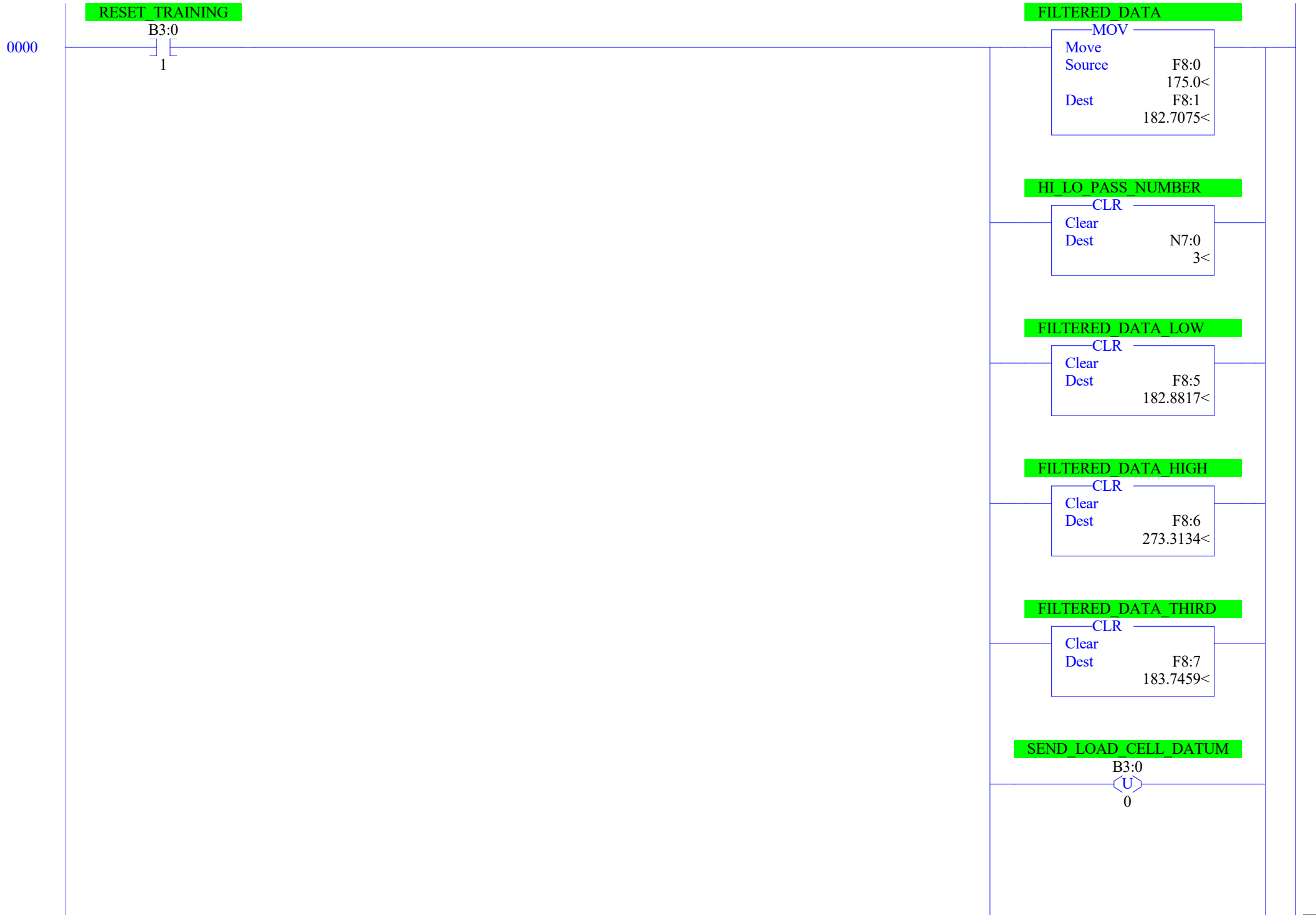
   Hardware Address: 00:0F:73:01:72:04
   IP Address: 192.168.1.112
   Subnet Mask: 255.255.255.0
   Gateway Address: 192.168.1.1
   Msg Connection Timeout (x 1mS): 15000
   Msg Reply Timeout (x mS): 3000
   Inactivity Timeout (x Min): 30
   Bootp Enable: No
   Dhcp Enable Yes
   SNMP Enable: No
   HTTP Enable: Yes
   Auto Negotiate Enable: Yes
   Port Speed Enable: 10/100 Mbps Full Duplex/Half Duplex
   Contact:
   Location:

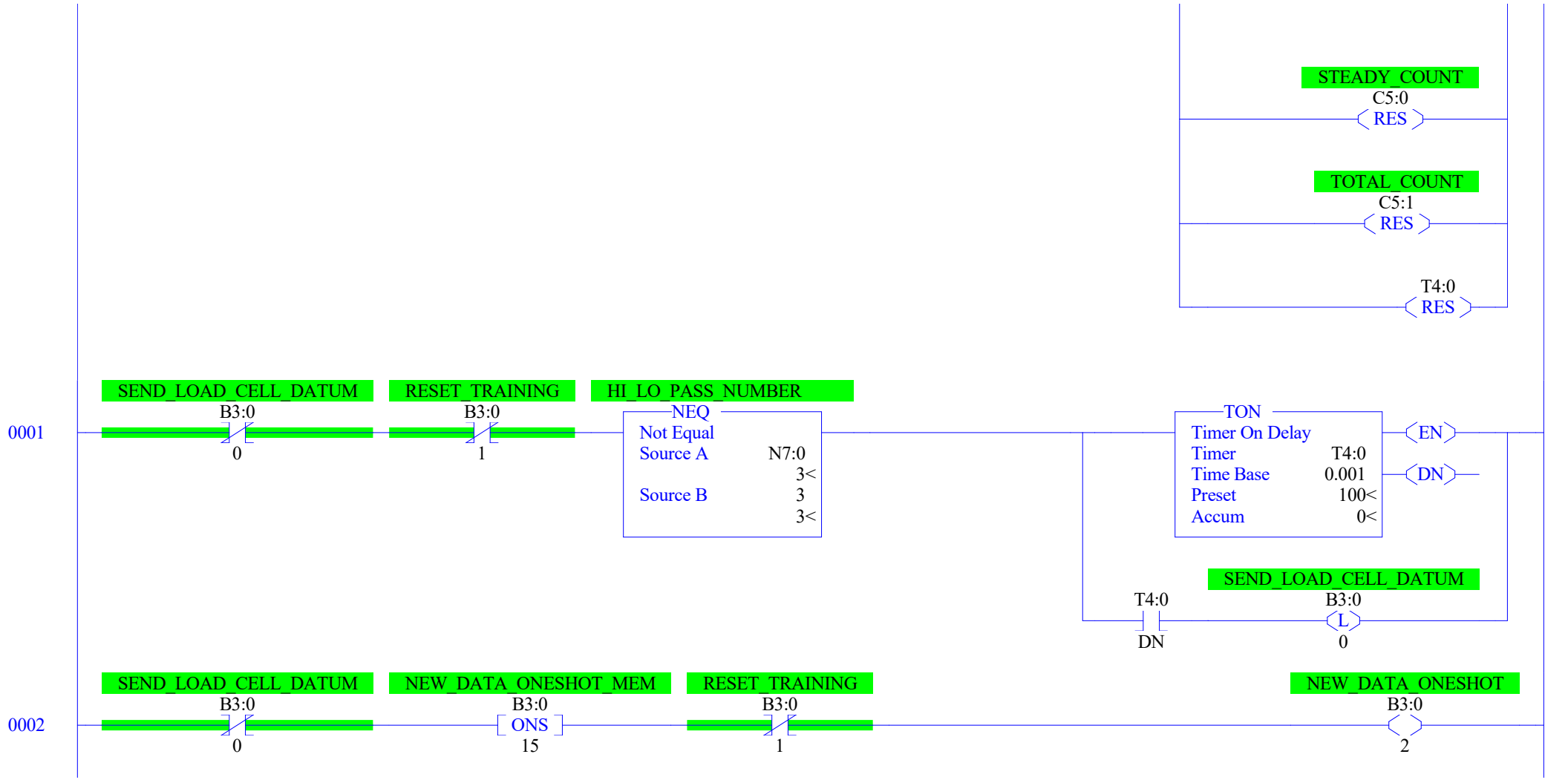
Program File List

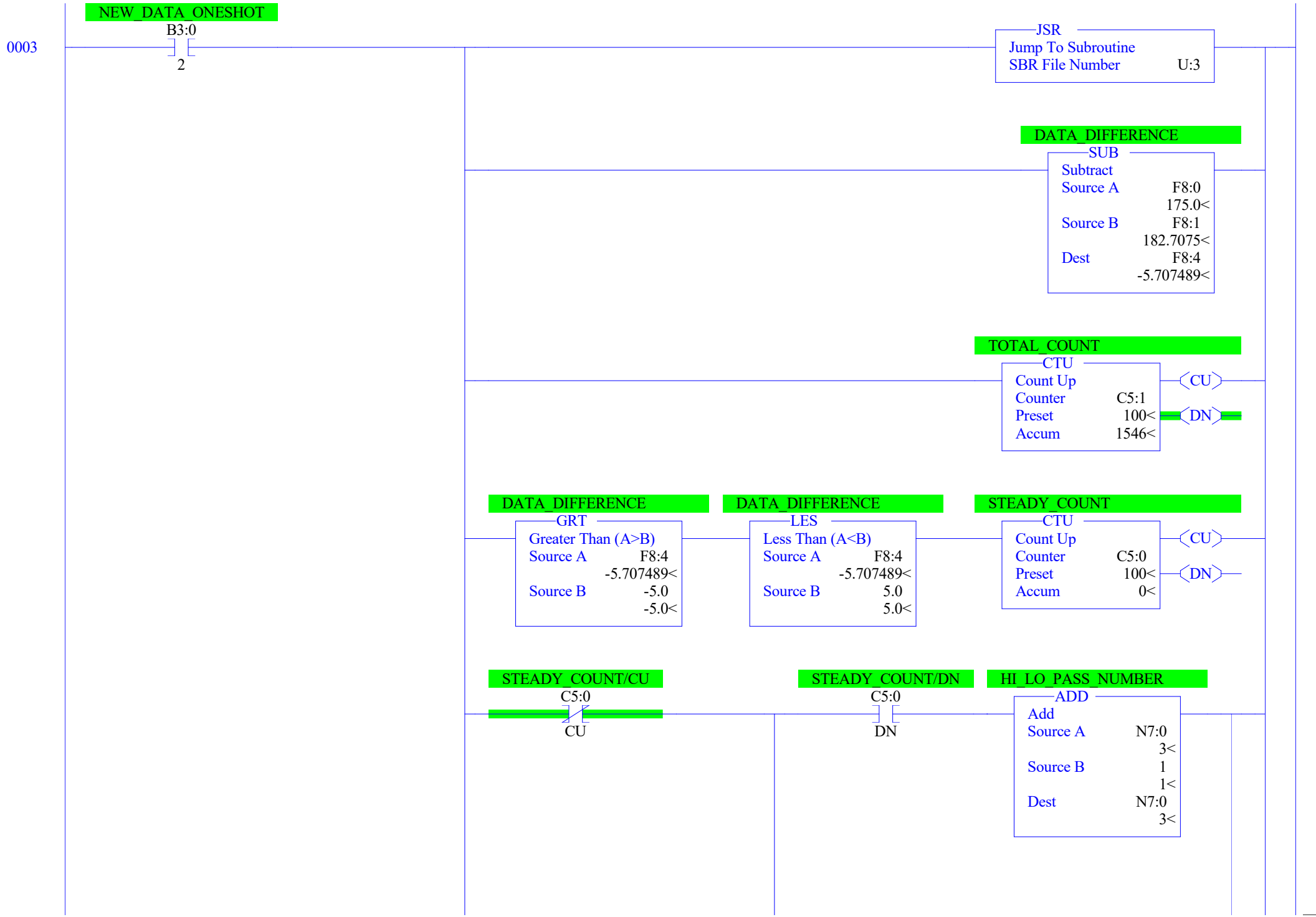
Name	Number	Type	Rungs	Debug	Bytes
[SYSTEM]	0	SYS	0	No	0
	1	SYS	0	No	0
	2	LADDER	5	No	421
FILTERDATA	3	LADDER	2	No	91

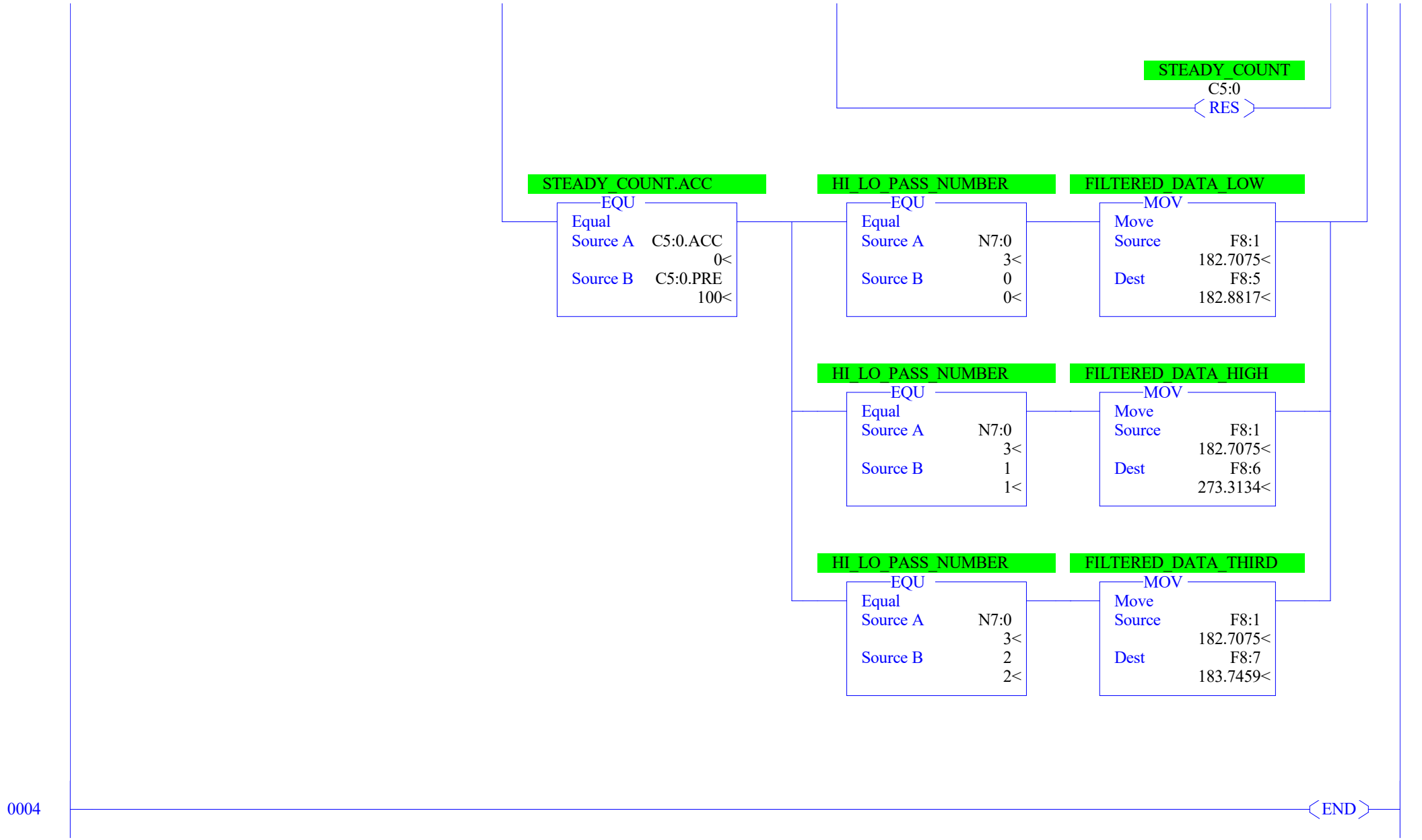
Data File List

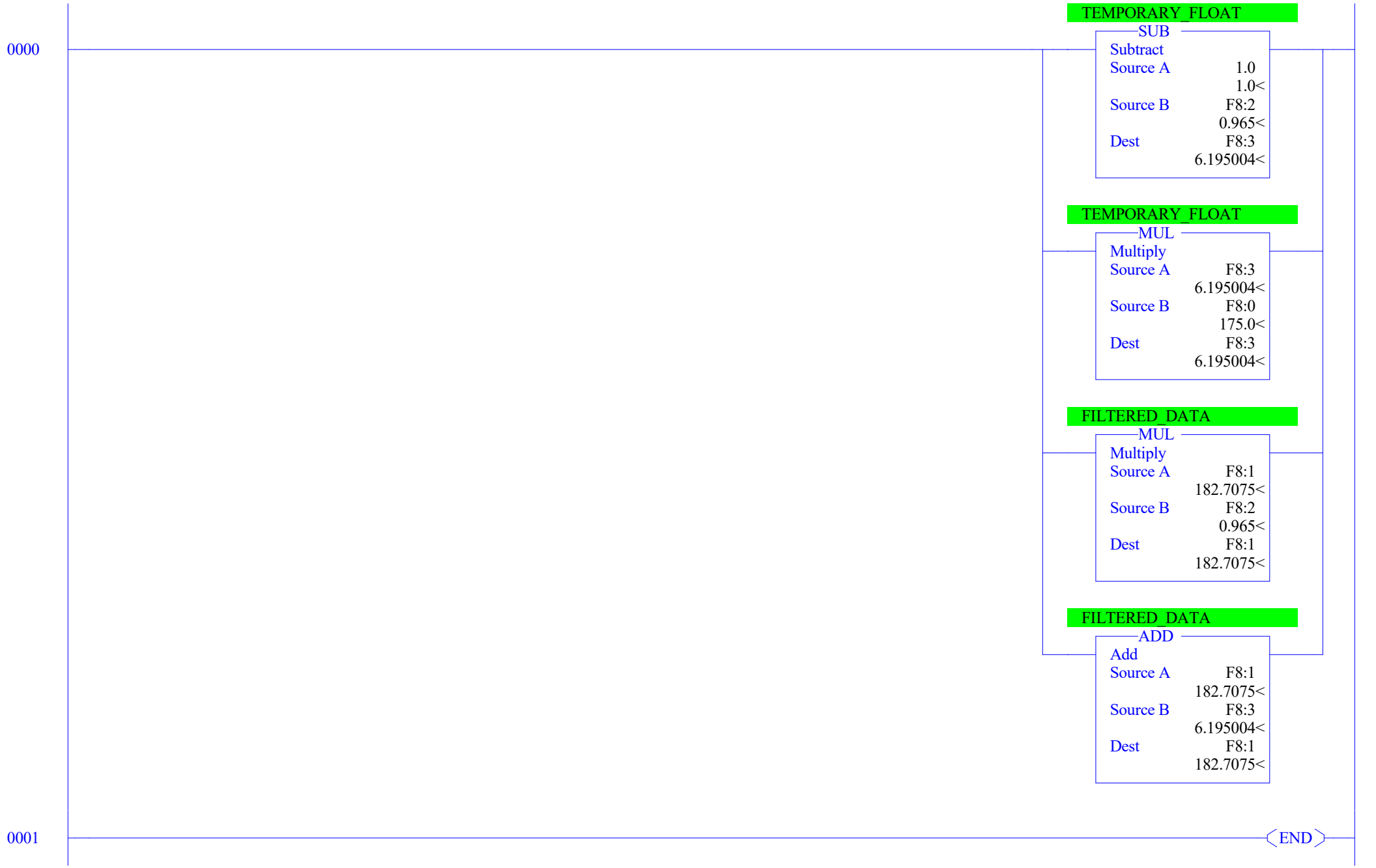
Name	Number	Type	Scope	Debug	Words	Elements	Last
OUTPUT	0	O	Global	No	12	4	O:3
INPUT	1	I	Global	No	18	6	I:5
STATUS	2	S	Global	No	0	66	S:65
BINARY	3	B	Global	No	3	3	B3:2
TIMER	4	T	Global	No	3	1	T4:0
COUNTER	5	C	Global	No	6	2	C5:1
CONTROL	6	R	Global	No	3	1	R6:0
INTEGER	7	N	Global	No	10	10	N7:9
FLOAT	8	F	Global	No	20	10	F8:9


RESET_TRAINING
B3:0
1
0000
FILTERED_DATA
MOV
Move
Source F8:0
175.0<
Dest F8:1
182.7075<
HI_LO_PASS_NUMBER
CLR
Clear
Dest N7:0
3<
FILTERED_DATA_LOW
CLR
Clear
Dest F8:5
182.8817<
FILTERED_DATA_HIGH
CLR
Clear
Dest F8:6
273.3134<
FILTERED_DATA_THIRD
CLR
Clear
Dest F8:7
183.7459<
SEND_LOAD_CELL_DATUM
B3:0
U
0


STEADY_COUNT
C5:0
RES
TOTAL_COUNT
C5:1
RES
T4:0
RES
0001
SEND_LOAD_CELL_DATUM
B3:0
0
RESET_TRAINING
B3:0
1
HI_LO_PASS_NUMBER
NEQ
Not Equal
Source A N7:0
3<
Source B 3
3<
TON
Timer On Delay
Timer T4:0
Time Base 0.001
Preset 100<
Accum 0<
EN
DN
SEND_LOAD_CELL_DATUM
T4:0
DN
B3:0
L
0
0002
SEND_LOAD_CELL_DATUM
B3:0
0
NEW_DATA_ONESHOT_MEM
B3:0
ONS
15
RESET_TRAINING
B3:0
1
NEW_DATA_ONESHOT
B3:0
2


NEW_DATA_ONESHOT
B3:0
2
0003
JSR
Jump To Subroutine
SBR File Number U:3
DATA_DIFFERENCE
SUB
Subtract
Source A F8:0
175.0<
Source B F8:1
182.7075<
Dest F8:4
-5.707489<
TOTAL_COUNT
CTU
Count Up
Counter C5:1
Preset 100<
Accum 1546<
CU
DN
DATA_DIFFERENCE
GRT
Greater Than (A>B)
Source A F8:4
-5.707489<
Source B -5.0
-5.0<
DATA_DIFFERENCE
LES
Less Than (A<B)
Source A F8:4
-5.707489<
Source B 5.0
5.0<
STEADY_COUNT
CTU
Count Up
Counter C5:0
Preset 100<
Accum 0<
CU
DN
STEADY_COUNT/CU
C5:0
CU
STEADY_COUNT/DN
C5:0
DN
HI_LO_PASS_NUMBER
ADD
Add
Source A N7:0
3<
Source B 1
1<
Dest N7:0
3<


STEADY_COUNT
C5:0
RES
STEADY_COUNT.ACC
EQU
Equal
Source A C5:0.ACC
0<
Source B C5:0.PRE
100<
HI_LO_PASS_NUMBER
EQU
Equal
Source A N7:0
3<
Source B 0
0<
FILTERED_DATA_LOW
MOV
Move
Source F8:1
182.7075<
Dest F8:5
182.8817<
HI_LO_PASS_NUMBER
EQU
Equal
Source A N7:0
3<
Source B 1
1<
FILTERED_DATA_HIGH
MOV
Move
Source F8:1
182.7075<
Dest F8:6
273.3134<
HI_LO_PASS_NUMBER
EQU
Equal
Source A N7:0
3<
Source B 2
2<
FILTERED_DATA_THIRD
MOV
Move
Source F8:1
182.7075<
Dest F8:7
183.7459<
0004
END


0000
TEMPORARY_FLOAT
SUB
Subtract
Source A 1.0
1.0<
Source B F8:2
0.965<
Dest F8:3
6.195004<
TEMPORARY_FLOAT
MUL
Multiply
Source A F8:3
6.195004<
Source B F8:0
175.0<
Dest F8:3
6.195004<
FILTERED_DATA
MUL
Multiply
Source A F8:1
182.7075<
Source B F8:2
0.965<
Dest F8:1
182.7075<
FILTERED_DATA
ADD
Add
Source A F8:1
182.7075<
Source B F8:3
6.195004<
Dest F8:1
182.7075<
0001
END

Data File O0 (bin) -- OUTPUT

Offset	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0		
O:0.0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series B
O:0.1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series B
O:0.2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series B
O:0.3	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series B

Data File I1 (bin) -- INPUT

Offset	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0		
I:0.0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series B
I:0.1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series B
I:0.2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series B
I:0.3	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series B
I:0.4	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	Bul.1763	MicroLogix 1100 Series B-Analog Inp 0
I:0.5	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	Bul.1763	MicroLogix 1100 Series B-Analog Inp 1

Data File S2 (hex) -- STATUS

Main

Processor Mode S:1/0 - S:1/4 = Remote Run
On Power up Go To Run (Mode Behavior) S:1/12 = 0
First Pass S:1/15 = No
Free Running Clock S:4 = 0010-0000-0010-1000

Proc

OS Catalog Number S:57 = 1100
OS Series S:58 = B
OS FRS S:59 =
Processor Catalog Number S:60 =
Processor Series S:61 = A
Processor FRN S:62 =
User Program Type S:63 = 8108h
Compiler Revision Number S:64 =

Scan Times

Maximum (x10 ms) S:22 = 34
Watchdog (x10 ms) S:3 (high byte) = 10
Last 100 uSec Scan Time S:35 = 13
Scan Toggle Bit S:33/9 = 0

Math

Math Overflow Selected S:2/14 = 1
Overflow Trap S:5/0 = 0
Carry S:0/0 = 0
Overflow S:0/1 = 0
Zero Bit S:0/2 = 0
Sign Bit S:0/3 = 0
Math Register (lo word) S:13 = 0
Math Register (high word) S:14-S:13 = 0
Math Register (32 Bit) S:14-S:13 = 0

Chan 0

Processor Mode S:1/0- S:1/4 = Remote Run
Node Address S:15 (low byte) = 0
Baud Rate S:15 (high byte) = ?
Channel Mode S:33/3 = 0
Comms Active S:33/4 = 0
Incoming Cmd Pending S:33/0 = 0
Msg Reply Pending S:33/1 = 0
Outgoing Msg Cmd Pending S:33/2 = 0

Debug

Suspend Code S:7 = 0
Suspend File S:8 = 0

Errors

Fault Override At Power Up S:1/8 = 0
Startup Protection Fault S:1/9 = 0
Major Error Halt S:1/13 = 0
Overflow Trap S:5/0 = 0
Control Register Error S:5/2 = 0
Major Error Executing User Fault Rtn. S:5/3 = 0
Battery Low S:5/11 = 0
Input Filter Selection Modified S:5/13 = 0
ASCII String Manipulation error S:5/15 = 0

Fault Routine S:29 = 0
Major Error S:6 = 0h

Error Description:

Protection

Deny Future Access S:1/14 = No
Data File Overwrite Protection Lost S:36/10 = True

Mem Module

Memory Module Loaded On Boot S:5/8 = 0
Password Mismatch S:5/9 = 0
Load Memory Module On Memory Error S:1/10 = 0
Load Memory Module Always S:1/11 = 0
On Power up Go To Run (Mode Behavior) S:1/12 = 0
Program Compare S:2/9 = 0
Data File Overwrite Protection Lost S:36/10 = 1

Forces

Forces Enabled S:1/5 = Yes
Forces Installed S:1/6 = No

Data File B3 (bin) -- BINARY

Offset	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0	(Symbol) Description
B3:0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
B3:1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
B3:2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	

Data File T4 -- TIMER

Offset	EN	TT	DN	BASE	PRE	ACC	(Symbol)	Description
T4:0	0	0	0	.001 sec	100	0		

Data File C5 -- COUNTER

Offset	CU	CD	DN	OV	UN	UA	PRE	ACC	(Symbol) Description
C5:0	0	0	0	0	0	0	100	0	(STEADY COUNT)
C5:1	0	0	1	0	0	0	100	1546	(TOTAL_COUNT)

Data File R6 -- CONTROL

Offset	EN	EU	DN	EM	ER	UL	IN	FD	LEN	POS	(Symbol)	Description
R6:0	0	0	0	0	0	0	0	0	16	0		

Data File N7 (dec) -- INTEGER

Offset	0	1	2	3	4	5	6	7	8	9
N7:0	3	0	0	0	0	0	0	0	0	0

Data File F8 -- FLOAT

Offset	0	1	2	3	4
F8:0	175	182.7075	0.965	6.195004	-5.707489
F8:5	182.8817	273.3134	183.7459	0	0

Address/Symbol Database

Address	Symbol	Scope	Description	Sym Group	Dev. Code	ABV	BLW
B3:0/0	SEND_LOAD_CELL_DATUM	Global					
B3:0/1	RESET_TRAINING	Global					
B3:0/2	NEW_DATA_ONESHOT	Global					
B3:0/15	NEW_DATA_ONESHOT_MEM	Global					
C5:0	STEADY_COUNT	Global					
C5:1	TOTAL_COUNT	Global					
F8:0	LOAD_CELL_INPUT	Global					
F8:1	FILTERED_DATA	Global					
F8:2	FILTER_PARAMETER	Global					
F8:3	TEMPORARY_FLOAT	Global					
F8:4	DATA_DIFFERENCE	Global					
F8:5	FILTERED_DATA_LOW	Global					
F8:6	FILTERED_DATA_HIGH	Global					
F8:7	FILTERED_DATA_THIRD	Global					
N7:0	HI_LO_PASS_NUMBER	Global					
S:0			Arithmetic Flags				
S:0/0			Processor Arithmetic Carry Flag				
S:0/1			Processor Arithmetic Underflow/ Overflow Flag				
S:0/2			Processor Arithmetic Zero Flag				
S:0/3			Processor Arithmetic Sign Flag				
S:1			Processor Mode Status/ Control				
S:1/0			Processor Mode Bit 0				
S:1/1			Processor Mode Bit 1				
S:1/2			Processor Mode Bit 2				
S:1/3			Processor Mode Bit 3				
S:1/4			Processor Mode Bit 4				
S:1/5			Forces Enabled				
S:1/6			Forces Present				
S:1/7			Comms Active				
S:1/8			Fault Override at Powerup				
S:1/9			Startup Protection Fault				
S:1/10			Load Memory Module on Memory Error				
S:1/11			Load Memory Module Always				
S:1/12			Load Memory Module and RUN				
S:1/13			Major Error Halted				
S:1/14			Access Denied				
S:1/15			First Pass				
S:2/0			STI Pending				
S:2/1			STI Enabled				
S:2/2			STI Executing				
S:2/3			Index Addressing File Range				
S:2/4			Saved with Debug Single Step				
S:2/5			DH-485 Incoming Command Pending				
S:2/6			DH-485 Message Reply Pending				
S:2/7			DH-485 Outgoing Message Command Pending				
S:2/15			Comms Servicing Selection				
S:3			Current Scan Time/ Watchdog Scan Time				
S:4			Time Base				
S:5/0			Overflow Trap				
S:5/2			Control Register Error				
S:5/3			Major Err Detected Executing UserFault Routine				
S:5/4			M0-M1 Referenced on Disabled Slot				
S:5/8			Memory Module Boot				
S:5/9			Memory Module Password Mismatch				
S:5/10			STI Overflow				
S:5/11			Battery Low				
S:6			Major Error Fault Code				
S:7			Suspend Code				
S:8			Suspend File				
S:9			Active Nodes				
S:10			Active Nodes				
S:11			I/O Slot Enables				
S:12			I/O Slot Enables				

Address/Symbol Database

Address	Symbol	Scope	Description	Sym Group	Dev. Code	ABV	BLW
S:13			Math Register				
S:14			Math Register				
S:15			Node Address/ Baud Rate				
S:16			Debug Single Step Rung				
S:17			Debug Single Step File				
S:18			Debug Single Step Breakpoint Rung				
S:19			Debug Single Step Breakpoint File				
S:20			Debug Fault/ Powerdown Rung				
S:21			Debug Fault/ Powerdown File				
S:22			Maximum Observed Scan Time				
S:23			Average Scan Time				
S:24			Index Register				
S:25			I/O Interrupt Pending				
S:26			I/O Interrupt Pending				
S:27			I/O Interrupt Enabled				
S:28			I/O Interrupt Enabled				
S:29			User Fault Routine File Number				
S:30			STI Setpoint				
S:31			STI File Number				
S:32			I/O Interrupt Executing				
S:33			Extended Proc Status Control Word				
S:33/0			Incoming Command Pending				
S:33/1			Message Reply Pending				
S:33/2			Outgoing Message Command Pending				
S:33/3			Selection Status User/DF1				
S:33/4			Communicat Active				
S:33/5			Communicat Servicing Selection				
S:33/6			Message Servicing Selection Channel 0				
S:33/7			Message Servicing Selection Channel 1				
S:33/8			Interrupt Latency Control Flag				
S:33/9			Scan Toggle Flag				
S:33/10			Discrete Input Interrupt Reconfigur Flag				
S:33/11			Online Edit Status				
S:33/12			Online Edit Status				
S:33/13			Scan Time Timebase Selection				
S:33/14			DTR Control Bit				
S:33/15			DTR Force Bit				
S:34			Pass-thru Disabled				
S:34/0			Pass-Thru Disabled Flag				
S:34/1			DH+ Active Node Table Enable Flag				
S:34/2			Floating Point Math Flag Disable,Fl				
S:35			Last 1 ms Scan Time				
S:36			Extended Minor Error Bits				
S:36/8			DII Lost				
S:36/9			STI Lost				
S:36/10			Memory Module Data File Overwrite Protection				
S:37			Clock Calendar Year				
S:38			Clock Calendar Month				
S:39			Clock Calendar Day				
S:40			Clock Calendar Hours				
S:41			Clock Calendar Minutes				
S:42			Clock Calendar Seconds				
S:43			STI Interrupt Time				
S:44			I/O Event Interrupt Time				
S:45			DII Interrupt Time				
S:46			Discrete Input Interrupt- File Number				
S:47			Discrete Input Interrupt- Slot Number				
S:48			Discrete Input Interrupt- Bit Mask				
S:49			Discrete Input Interrupt- Compare Value				
S:50			Processor Catalog Number				
S:51			Discrete Input Interrupt- Return Number				
S:52			Discrete Input Interrupt- Accumulat				
S:53			Reserved/ Clock Calendar Day of the Week				

Address/Symbol Database

Address	Symbol	Scope	Description	Sym Group	Dev. Code	ABV	BLW
S:55			Last DII Scan Time				
S:56			Maximum Observed DII Scan Time				
S:57			Operating System Catalog Number				
S:58			Operating System Series				
S:59			Operating System FRN				
S:61			Processor Series				
S:62			Processor Revision				
S:63			User Program Type				
S:64			User Program Functional Index				
S:65			User RAM Size				
S:66			Flash EEPROM Size				
S:67			Channel 0 Active Nodes				
S:68			Channel 0 Active Nodes				
S:69			Channel 0 Active Nodes				
S:70			Channel 0 Active Nodes				
S:71			Channel 0 Active Nodes				
S:72			Channel 0 Active Nodes				
S:73			Channel 0 Active Nodes				
S:74			Channel 0 Active Nodes				
S:75			Channel 0 Active Nodes				
S:76			Channel 0 Active Nodes				
S:77			Channel 0 Active Nodes				
S:78			Channel 0 Active Nodes				
S:79			Channel 0 Active Nodes				
S:80			Channel 0 Active Nodes				
S:81			Channel 0 Active Nodes				
S:82			Channel 0 Active Nodes				
S:83			DH+ Active Nodes				
S:84			DH+ Active Nodes				
S:85			DH+ Active Nodes				
S:86			DH+ Active Nodes				

Instruction Comment Database

Address	Instruction	Description

Symbol Group Database

Group_Name Description