RSLogix Micro Project Report



reject_tracking_parky_timer.RSS

Processor Information

Processor Type: Bul.1763 MicroLogix 1100 Series B

Processor Name: UNTITLED

Total Memory Used: 228 Instruction Words Used - 313 Data Table Words Used

Total Memory Left: 6428 Instruction Words Left

Program Files: 3

Data Files: 12

Program ID: 7871

I/O Configuration

		_,	
0 1	Bul.1763	MicroLogix 1100 Series B	
2			
3			
4			

Channel Configuration

```
CHANNEL 0 (SYSTEM) - Driver: DF1 Full Duplex
  CHANNEL 0 (SYSTEM) - Driver: DF1 Full Duplex Edit Resource/Owner Timeout: 60 CHANNEL 0 (SYSTEM) - Driver: DF1 Full Duplex Passthru Link ID: 1
  CHANNEL 0 (SYSTEM) - Driver: DF1 Full Duplex Write Protected: No
  CHANNEL 0 (SYSTEM) - Driver: DF1 Full Duplex Comms Servicing Selection: Yes
  CHANNEL 0 (SYSTEM) - Driver: DF1 Full Duplex Message Servicing Selection: Yes
  CHANNEL 0 (SYSTEM) - Driver: DF1 Full Duplex 1st AWA Append Character: \d
  CHANNEL 0 (SYSTEM) - Driver: DF1 Full Duplex 2nd AWA Append Character: \a
  Source ID: 1 (decimal)
  Baud: 19200
  Parity: NONE
  Control Line : No Handshaking
  Error Detection: CRC
  Embedded Responses: Auto Detect
  Duplicate Packet Detect: Yes
  ACK Timeout (x20 ms): 50
  NAK Retries: 3
  ENQ Retries: 3
CHANNEL 1 (SYSTEM) - Driver: Ethernet
  CHANNEL 1 (SYSTEM) - Driver: Ethernet Edit Resource/Owner Timeout: 60
  CHANNEL 1 (SYSTEM) - Driver: Ethernet Passthru Link ID: 1
  CHANNEL 1 (SYSTEM) - Driver: Ethernet Write Protected: No
  CHANNEL 1 (SYSTEM) - Driver: Ethernet Comms Servicing Selection: Yes
  CHANNEL 1 (SYSTEM) - Driver: Ethernet Message Servicing Selection: Yes
  Hardware Address: 00:00:00:00:00:00
  IP Address: 0.0.0.0
  Subnet Mask: 0.0.0.0
  Gateway Address: 0.0.0.0
  Msg Connection Timeout (x 1mS):
  Msg Reply Timeout (x mS): 3000
  Inactivity Timeout (x Min): 30
  Bootp Enable: No
  Dhcp Enable Yes
  SNMP Enable: No
  HTTP Enable: Yes
  Auto Negotiate Enable: Yes
  Port Speed Enable: 10/100 Mbps Full Duplex/Half Duplex
  Contact:
  Location:
```

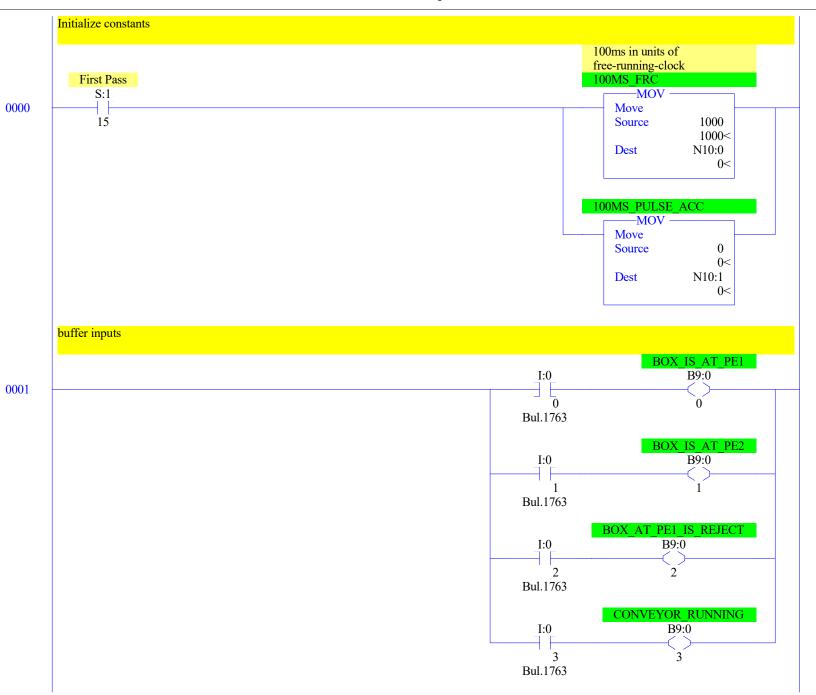
Program File List

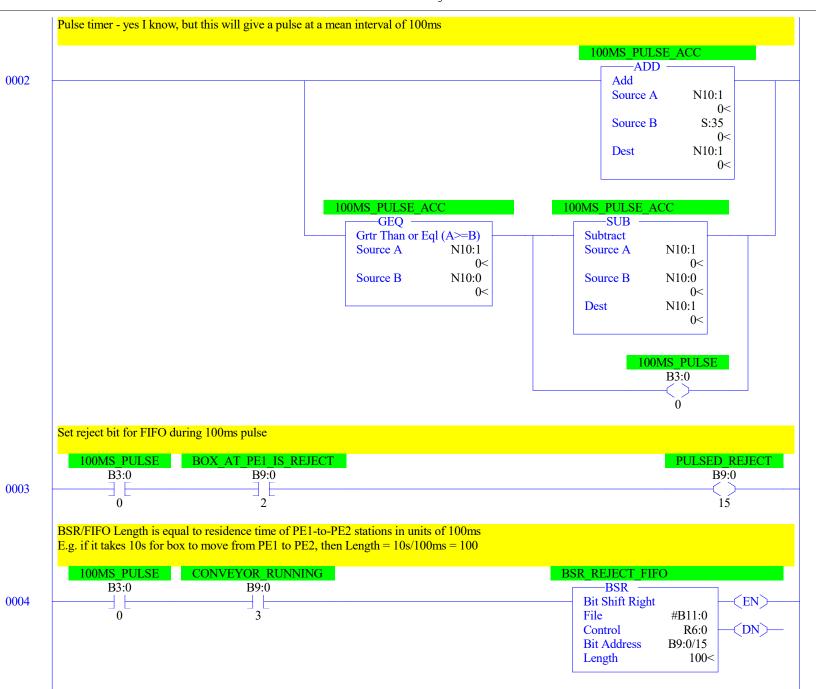
Name	Number	Type	Rungs	Debug	Bytes	
[SYSTEM]	0	SYS	0	No	0	
	1	SYS	0	No	0	
	2	LADDER	10	No	382	

reject_tracking_parky_timer.RSS

Data File List

Name	Number	Type	Scope	Debug	Words	Elements	Last
OUTPUT	0	0	Global	No	12	4	O:3
INPUT	1	I	Global	No	18	6	I:5
STATUS	2	S	Global	No	0	66	S:65
BINARY	3	В	Global	No	1	1	B3:0
TIMER	4	T	Global	No	6	2	T4:1
COUNTER	5	C	Global	No	3	1	C5:0
CONTROL	6	R	Global	No	3	1	R6:0
INTEGER	7	N	Global	No	1	1	N7:0
FLOAT	8	F	Global	No	2	1	F8:0
INPUT_BFFR	9	В	Global	No	1	1	B9:0
CONSTANCE	10	N	Global	No	10	10	N10:9
RJECT_FIFO	11	В	Global	No	256	256	B11:25







LAD 2 - --- Total Rungs in File = 10



Data File OO (bin) -- OUTPUT

Offset	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0		
0:0.0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series B
0:0.1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series B
0:0.2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series B
0:0.3	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series B

Data File I1 (bin) -- INPUT

Offset	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0		
I:0.0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series B
I:0.1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series B
I:0.2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series B
I:0.3	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series B
I:0.4	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series B-Analog
T • 0 5	Ω	Ω	Ω	Ω	Ω	Ω	Ω	Ω	Ω	Ω	Ω	Ω	Ω	Ω	Ω	Ω	Bul 1763	MicroLogix 1100 Series B-Analog

```
reject_tracking_parky_timer.RSS
```

```
Data File S2 (hex) -- STATUS
```

Main

```
Processor Mode S:1/0 - S:1/4 = Remote Program Mode On Power up Go To Run (Mode Behavior) S:1/12 = 0 First Pass S:1/15 = No Free Running Clock S:4 = 0000-0000-0000-0000
```

Proc

```
OS Catalog Number S:57 = 1100

OS Series S:58 = A

OS FRS S:59 =

Processor Catalog Number S:60 =

Processor Series S:61 = A

Processor FRN S:62 =

User Program Type S:63 = 8001h

Compiler Revision Number S:64 =

Compiler Revision Number S:64 =

Processor Series S:61 = A
```

Scan Times

```
Maximum (x10 ms) S:22 = 0
Watchdog (x10 ms) S:3 (high byte) = 10
Last 100 uSec Scan Time S:35 = 0
Scan Toggle Bit S:33/9 = 0
```

Math

```
Math Overflow Selected S:2/14 = 0 Math Register (lo word) S:13 = 0 Overflow Trap S:5/0 = 0 Math Register (high word) S:14-S:13 = 0 Overflow S:0/1 = 0 Math Register (32 Bit) S:14-S:13 = 0 Overflow S:0/1 = 0 Zero Bit S:0/2 = 0 Sign Bit S:0/3 = 0
```

Chan 0

```
Processor Mode S:1/0- S:1/4 = Remote Program Mode

Node Address S:15 (low byte) = 0 Outgoing Msg Cmd Pending S:33/2 = 0

Baud Rate S:15 (high byte) = ?

Channel Mode S:33/3 = 0

Comms Active S:33/4 = 0

Incoming Cmd Pending S:33/0 = 0

Msg Reply Pending S:33/1 = 0
```

Debug

```
Suspend Code S:7 = 0
Suspend File S:8 = 0
```

Errors

```
Fault Override At Power Up S:1/8 = 0 Fault Routine S:29 = 0 Startup Protection Fault S:1/9 = 0 Major Error S:6 = 0h Major Error Balt S:1/13 = 0 Error Description: Control Register Error S:5/2 = 0 Error Description: Major Error Executing User Fault Rtn. S:5/3 = 0 Battery Low S:5/11 = 0 Input Filter Selection Modified S:5/13 = 0 ASCII String Manipulation error S:5/15 = 0
```

Protection

```
Deny Future Access S:1/14 = No
Data File Overwrite Protection Lost S:36/10 = False
```

Mem Module

```
Memory Module Loaded On Boot S:5/8 = 0
Password Mismatch S:5/9 = 0
Load Memory Module On Memory Error S:1/10 = 0
Load Memory Module Always S:1/11 = 0
On Power up Go To Run (Mode Behavior) S:1/12 = 0
Program Compare S:2/9 = 0
Data File Overwrite Protection Lost S:36/10 = 0
```

Forces

Forces Enabled S:1/5 = Yes Forces Installed S:1/6 = No Data File B3 (bin) -- BINARY

Offset 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1 0 (Symbol) Description

B3:0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0

Data File T4 -- TIMER

Offset	EN	ТТ	DN	BASE	PRE	ACC	(Symbol) Description
T4:0 T4:1				.01 sec	200 200		(REJECT DELAY) (REJECT_TIME)

Data File C5 -- COUNTER

Offset CU CD DN OV UN UA PRE ACC (Symbol) Description
C5:0 0 0 0 0 0 0 0

Data File R6 -- CONTROL

Offset EN EU DN EM ER UL IN FD LEN POS (Symbol) Description
R6:0 0 0 0 0 0 0 0 0 0 0 0 (BSR_REJECT_FIFO)

Data File N7 (dec) -- INTEGER

Offset 0 1 2 3 4 5 6 7 8 9

N7:0 0

reject_tracking_parky_timer.RSS

Data File F8 -- FLOAT

Offset 0 1 2 3 4

F8:0 0

Data File B9 (bin) -- INPUT_BFFR

B9:0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0

Data	File	N10	(dec)	 CONSTANCE	

Offset	0	1	2	3	4	5	6	-/	8	9
N10:0	0	0	0	0	0	0	0	0	0	0

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15 14 13 12 11 10 9 8 7 6 5 4
                                           3 2 1 0
Offset
                                                       (Symbol) Description
B11:0
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B11:1
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B11:2
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B11:3
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B11:4
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B11:5
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B11:6
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B11:7
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B11:8
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B11:9
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B11:10
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B11:11
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B11:12
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B11:13
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B11:14
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B11:15
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B11:16
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B11:29
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B11:45
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B11:46
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B11:47
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B11:49
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B11:51
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B11:53
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B11:54
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B11:55
B11:56
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B11:57
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B11:58
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B11:59
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B11:60
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B11:62
B11:63
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B11:64
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B11:65
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B11:66
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```
15 14 13 12 11 10 9 8 7 6
                                    5 4
                                          3 2 1 0
Offset
                                                      (Symbol) Description
B11:67
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B11:68
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B11:69
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B11:70
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B11:71
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B11:72
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B11:73
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B11:74
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B11:75
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B11:76
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B11:77
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```

Offset	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0	(Symbol)	Descript	ion
B11:201 B11:202 B11:203 B11:204 B11:205 B11:206 B11:207 B11:208 B11:210 B11:211 B11:212 B11:213 B11:214 B11:215 B11:216 B11:217 B11:218 B11:219 B11:220 B11:221 B11:220 B11:221 B11:222 B11:223 B11:224 B11:225 B11:225 B11:225 B11:226 B11:227 B11:228 B11:225 B11:231 B11:232 B11:233 B11:234 B11:235 B11:244 B11:245 B11:245 B11:245 B11:252 B11:253 B11:253 B11:253 B11:253						000000000000000000000000000000000000000	000000000000000000000000000000000000000	000000000000000000000000000000000000000	000000000000000000000000000000000000000	000000000000000000000000000000000000000	000000000000000000000000000000000000000	000000000000000000000000000000000000000	000000000000000000000000000000000000000	000000000000000000000000000000000000000	000000000000000000000000000000000000000	000000000000000000000000000000000000000			

Address/Symbol Database

1						
Address	Symbol	Scope	Description	Sym Group	Dev. Code	Al
B3:0/0	100MS PULSE	Global				
B3:0/1	_	Global				
B3:0/2 B9:0/0	BOX IS AT PE1	Global				
B9:0/1	BOX_IS_AT_PE2	Global				
B9:0/2	BOX_AT_PE1_IS_REJECT					
39:0/3 39:0/15	CONVEYOR_RUNNING PULSED REJECT	Global Global				
311:0	BSR_REJECT_BITS_FIFO	Global				
N10:0 N10:1	100MS_FRC 100MS_PULSE_ACC	Global Global	100ms in units of free-running-clock			
R6:0	BSR_REJECT_FIFO	Global				
S:0			Arithmetic Flags			
S:0/0 S:0/1			Processor Arithmetic Carry Flag Processor Arithmetic Underflow/ Overflow Flag			
S:0/2			Processor Arithmetic Zero Flag			
S:0/3 S:1			Processor Arithmetic Sign Flag Processor Mode Status/ Control			
S:1/0			Processor Mode Bit 0			
S:1/1 S:1/2			Processor Mode Bit 1			
S:1/2 S:1/3			Processor Mode Bit 2 Processor Mode Bit 3			
S:1/4			Processor Mode Bit 4			
S:1/5 S:1/6			Forces Enabled Forces Present			
S:1/7			Comms Active			
S:1/8 S:1/9			Fault Override at Powerup			
S:1/10			Startup Protection Fault Load Memory Module on Memory Error			
S:1/11			Load Memory Module Always			
S:1/12 S:1/13			Load Memory Module and RUN Major Error Halted			
S:1/14			Access Denied			
S:1/15 S:2/0			First Pass STI Pending			
5:2/0 5:2/1			STI Enabled			
S:2/2			STI Executing			
S:2/3 S:2/4			Index Addressing File Range Saved with Debug Single Step			
5:2/5			DH-485 Incoming Command Pending			
S:2/6			DH-485 Message Reply Pending			
S:2/7 S:2/15			DH-485 Outgoing Message Command Pending Comms Servicing Selection			
S:3			Current Scan Time/ Watchdog Scan Time			
S:4 S:5/0			Time Base Overflow Trap			
S:5/2			Control Register Error			
S:5/3 S:5/4			Major Err Detected Executing UserFault Routine M0-M1 Referenced on Disabled Slot			
S:5/8			Memory Module Boot			
S:5/9			Memory Module Password Mismatch			
S:5/10 S:5/11			STI Overflow Battery Low			
5:6			Major Error Fault Code			
5:7 5:8			Suspend Code Suspend File			
5:9			Active Nodes			
3:10			Active Nodes			
S:11 S:12			I/O Slot Enables I/O Slot Enables			
5:13			Math Register			
S:14 S:15			Math Register Node Address/ Baud Rate			
5:15 5:16			Debug Single Step Rung			
3:17			Debug Single Step File			
S:18 S:19			Debug Single Step Breakpoint Rung Debug Single Step Breakpoint File			
S:20			Debug Fault/ Powerdown Rung			
S:21			Debug Fault/ Powerdown File			
S:22 S:23			Maximum Observed Scan Time Average Scan Time			
S:24			Index Register			
S:25 S:26			I/O Interrupt Pending I/O Interrupt Pending			
5:27			I/O Interrupt Enabled			
5:28			I/O Interrupt Enabled			
5:29 5:30			User Fault Routine File Number STI Setpoint			
5:31			STI File Number			
5:32			I/O Interrupt Executing			
S:33 S:33/0			Extended Proc Status Control Word Incoming Command Pending			
S:33/1			Message Reply Pending			
S:33/2			Outgoing Message Command Pending			

Address/Symbol Database

Address	Symbol	Scope	Description	Sym Group	Dev. Code A
s:33/3			Selection Status User/DF1		
S:33/4			Communicat Active		
s:33/5			Communicat Servicing Selection		
s:33/6			Message Servicing Selection Channel 0		
S:33/7			Message Servicing Selection Channel 1		
S:33/8 S:33/9			Interrupt Latency Control Flag		
s:33/10			Scan Toggle Flag Discrete Input Interrupt Reconfigur Flag		
S:33/10 S:33/11			Online Edit Status		
S:33/12			Online Edit Status		
s:33/13			Scan Time Timebase Selection		
S:33/14			DTR Control Bit		
S:33/15			DTR Force Bit		
S:34			Pass-thru Disabled		
S:34/0 S:34/1			Pass-Thru Disabled Flag DH+ Active Node Table Enable Flag		
S:34/2			Floating Point Math Flag Disable, Fl		
S:35			Last 1 ms Scan Time		
S:36			Extended Minor Error Bits		
S:36/8			DII Lost		
S:36/9			STI Lost		
S:36/10			Memory Module Data File Overwrite Protection		
S:37 S:38			Clock Calendar Year Clock Calendar Month		
S:39			Clock Calendar Day		
S:40			Clock Calendar Hours		
S:41			Clock Calendar Minutes		
S:42			Clock Calendar Seconds		
S:43			STI Interrupt Time		
S:44			I/O Event Interrupt Time		
S:45			DII Interrupt Time		
S:46 S:47			Discrete Input Interrupt- File Number Discrete Input Interrupt- Slot Number		
S:48			Discrete Input Interrupt- Bit Mask		
S:49			Discrete Input Interrupt- Compare Value		
s:50			Processor Catalog Number		
S:51			Discrete Input Interrupt- Return Number		
S:52			Discrete Input Interrupt- Accumulat		
S:53			Reserved/ Clock Calendar Day of the Week		
S:55 S:56			Last DII Scan Time Maximum Observed DII Scan Time		
S:57			Operating System Catalog Number		
S:58			Operating System Series		
S:59			Operating System FRN		
S:61			Processor Series		
S:62			Processor Revision		
S:63			User Program Type		
S:64 S:65			User Program Functional Index User RAM Size		
S:66			Flash EEPROM Size		
S:67			Channel O Active Nodes		
S:68			Channel O Active Nodes		
S:69			Channel O Active Nodes		
S:70			Channel O Active Nodes		
S:71			Channel O Active Nodes		
S:72			Channel O Active Nodes Channel O Active Nodes		
S:73 S:74			Channel 0 Active Nodes Channel 0 Active Nodes		
S:75			Channel O Active Nodes		
S:76			Channel O Active Nodes		
s:77			Channel O Active Nodes		
S:78			Channel O Active Nodes		
s:79			Channel O Active Nodes		
S:80			Channel O Active Nodes		
S:81 S:82			Channel O Active Nodes		
S:82 S:83			Channel O Active Nodes DH+ Active Nodes		
S:84			DH+ Active Nodes		
S:85			DH+ Active Nodes		
S:86			DH+ Active Nodes		
T4:0	REJECT_DELAY	Global			
T4:0/DN	REJECT_TIME_BIT		Activate diverter for duration of REJECT_TIME time	er	
T4:1	REJECT_TIME	Global			

Address Instruction Description

Symbol Group Database

Group_Name Description