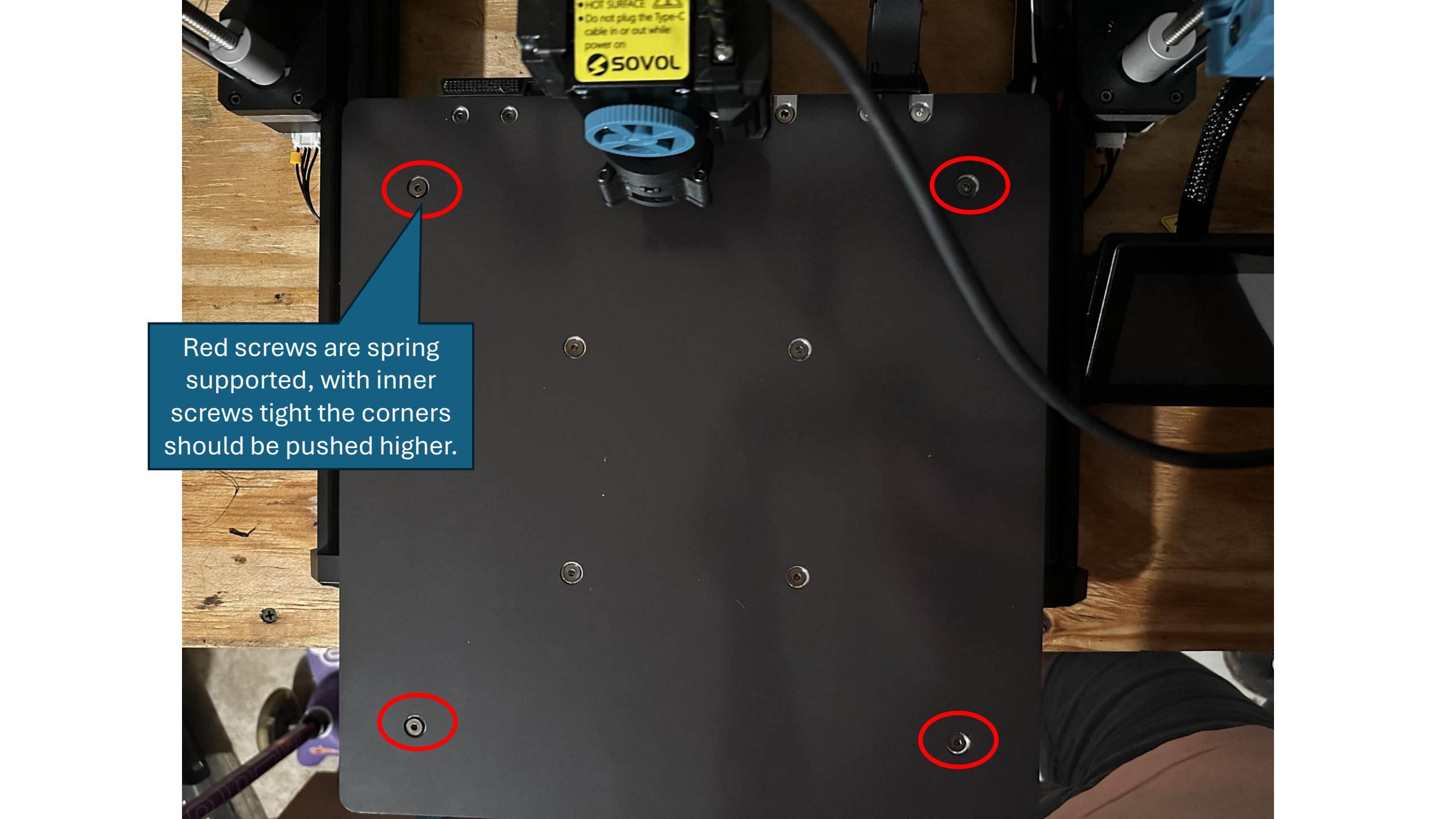


Sovol SV06 Plus ACE Bed Levelling

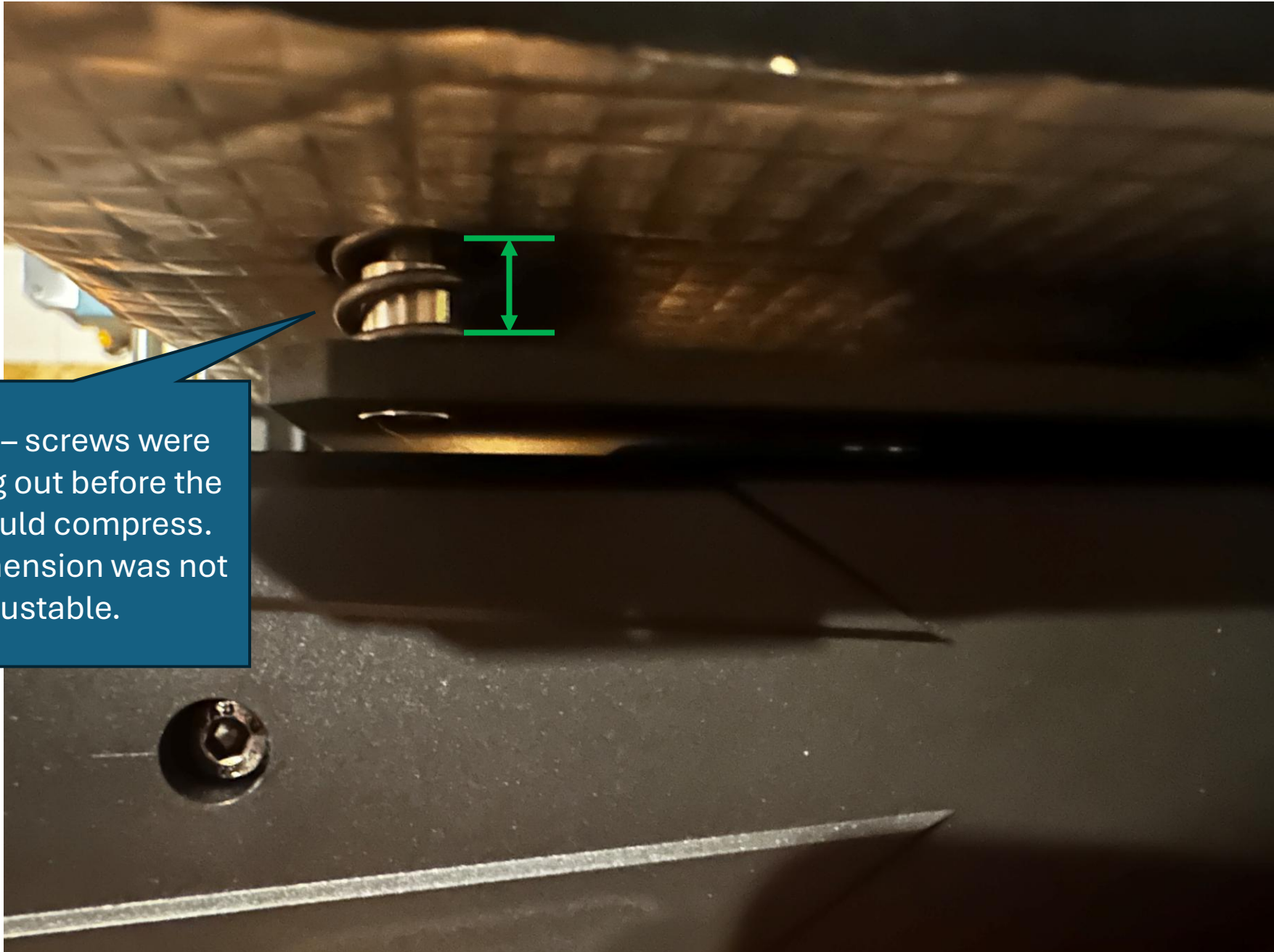
June 15 2025

- Uses shims
- Does not require removing bed





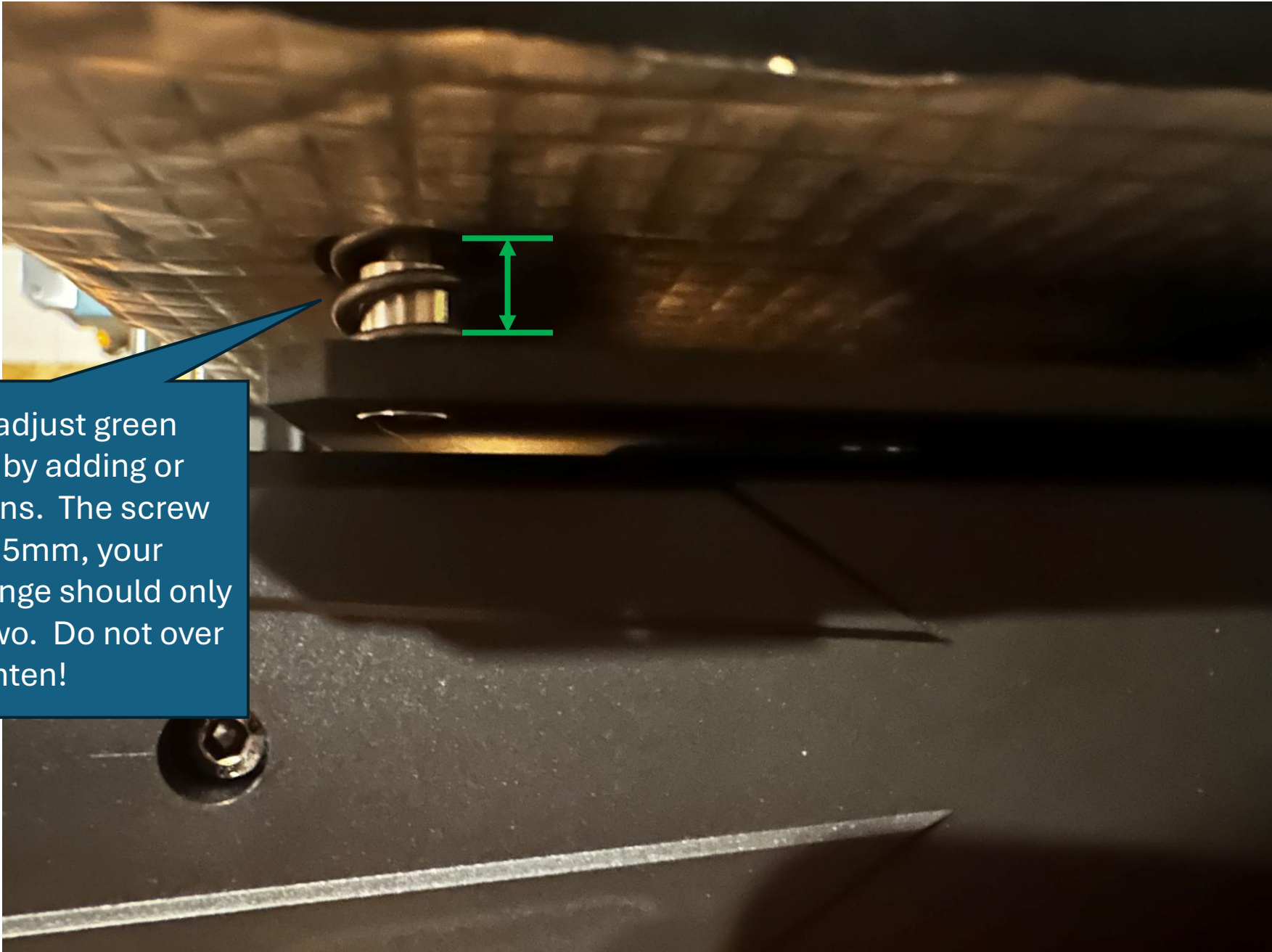
Red screws are spring supported, with inner screws tight the corners should be pushed higher.



My issue – screws were bottoming out before the spring could compress. Green dimension was not adjustable.

For each spring supported screw, I added a 0.2mm shim (I used McMaster 98055A086) under screw head





I can now adjust green dimension by adding or removing turns. The screw pitch is 0.5mm, your adjustment range should only be a turn or two. Do not over tighten!