Minimalist Low-Poly Ghost (quick, zero supports)

👤 **MindCubby**

VIEW IN BROWSER

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Summary

Durable, no-support ghost. Simple to slice and options to adjust print times, from 1.5 to 2.5 hours.

🕐 1.50 hrs	📄 2 pcs	▭ 0.20 mm	🔩 0.40 mm	⊕ PLA	⚖ 11 g	⊞ Creality Ender 3 V2

Seasonal designs > Autumn & Halloween

Tags: halloween decoration original lowpoly ghost faceted figurine cute pla quickprint tinkercad minimalist spooky nosupport polygonal ender3v2

Print Settings (As Pictured)

Setting	Value	Notes
Printer	Ender-3 V2	Prints without supports.
Slicer	Cura (Custom Profile)	

Setting	Value	Notes
Material	PLA (Elegoo Matte used in photo)	18g of filament.
Layer Height	0.20mm	
Infill	60%	Can be reduced, but only slightly reduces print time.
Supports	None	

Print Time Options

The total print time is highly dependent on the number of walls (perimeters). Choose the option that best fits your needs:

Wall Count	Print Time (Estimate)	Notes
4 Walls	2 hours 24 minutes	**As pictured.** Most solid/ strongest walls.
3 Walls	1 hour 53 minutes	Good balance of speed and finish.
2 Walls	1 hour 29 minutes	Quickest print time for a decorative piece.

Model Dimensions

Size (Approx.): 54.3×54.3×75.4 mm (Height)

Model files

mindcubby-ghost.stl

🗋 Design file

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ce3e3v2_mindcubby-ghost-2lines.3mf

🗋 Estimated print time: 1 hour 33 minutes

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ce3e3v2_mindcubby-ghost-3lines.3mf

🗋 Estimated print time: 1 hour 59 minutes

ce3e3v2_mindcubby-ghost-4lines_print.3mf

🗋 Estimated print time: 2 hours 24 minutes (as shown in photo)

Print files

ce3e3v2_mindcubby-ghost-2lines.gcode

❀ PLA   ⌗ 0.40 mm   ≡ 0.20 mm   ◷ 1.50 hrs   ⚖ 11 g

🗋 Quickest

ce3e3v2_mindcubby-ghost-4lines_print.gcode

❀ PLA   ⌗ 0.40 mm   ≡ 0.20 mm   ◷ 2.40 hrs   ⚖ 18 g

🗋 As pictured

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