- 1. Save all parts to be printed as .stl files.
  - a. Send all .stl files in a compressed .zip folder to 3d.print.dragonhacks.2017@gmail.com
- 2. In the email, indicate your choices for the following parameters:
  - a. Layer Thickness (Z-resolution)
    - i. 0.1 mm
    - ii. 0.15 mm
    - iii. 0.2 mm
    - iv. 0.25 mm
    - v. 0.3 mm
    - vi. 0.35 mm
    - vii. 0.4 mm
  - b. Infill
    - i. Most empty
    - ii. More empty
    - iii. Not too empty, not too full
    - iv. Full
    - v. Fuller
    - vi. Most full
  - c. Print Quality
    - i. Normal
    - ii. Fine
    - iii. Fast
    - iv. Turbo
  - d. Supports
    - i. Yes
    - ii. No
  - e. Rafts
    - i. Yes
    - ii. No
- 3. Once the print job starts, we'll email you with regards to the duration of the job.

4. Pick up the finished parts at the Innovation Studio, 3101 Market Street (enter via John F. Kennedy Blvd):

