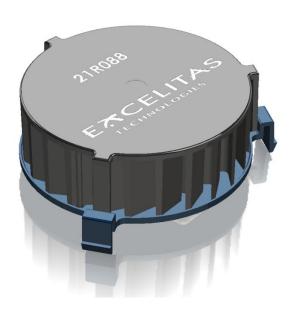
### 21R088 – SMD Smoke Detection Module for electro-optical Smoke Detection

#### **Features and benefits:**

Preset transfer function IRED UL approved SMT reflow mountable

#### **Applications:**

Electro-optical Smoke Detection



#### 1. Introduction

The 21R088 Smoke Detection Module consists in Excelitas optics block 21R084 integrated into a dark baffle chamber (smoke chamber). The optics block portion employs an infrared LED (IRED) and a photodiode (PD) in a defined optical arrangement that detects scattered signals from smoke particles inside the smoke chamber.

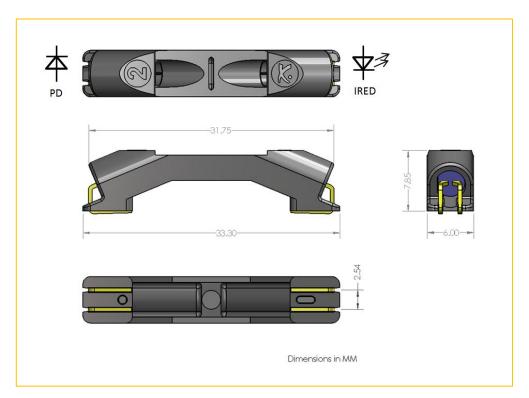
The whole module can be lead-free soldered to a pcb surface using surface mount techniques (SMT).

The transfer function, i.e. the signal received at the PD under defined conditions, is set to an agreed range which helps to narrow the smoke alarm threshold variation. At the same time the optics is optimized to have a small clean air signal which helps to keep the overall noise signal low.

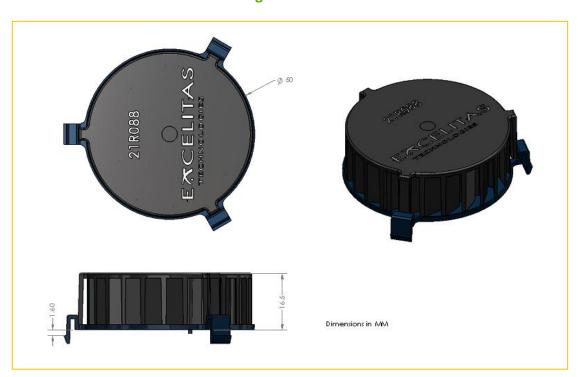
Please contact Excelitas to work out your final solution for your smoke detector application.

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#### 2. Optics Block Mechanical Drawings and Electrical Connections

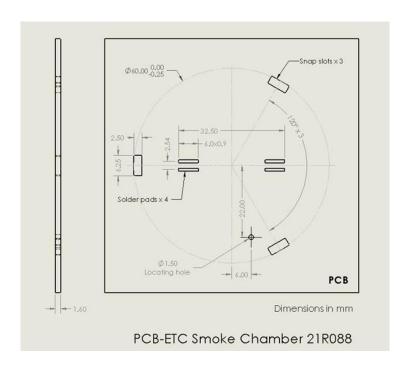


#### 3. Smoke Detection Module Drawing



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#### 4. Suggested PCB interface



#### 5. Performance Characteristics

#### **Maximum Ratings**

Parameters	Symbol	Min	Typical	Max	Units	Test Conditions
Storage Temperature		-30		60	°C	
Operation Temperature		-30		55	°C	

#### **IRED Characteristics**

Parameters	Symbol	Min	Typical	Max	Units	Test Conditions	
Forward Voltage Drop Across IRED	V <sub>F</sub>			2.3	V	I <sub>FC</sub> = 50mA	
Continuous Power Dissipation	Р			100	mW	At 25°C. Above 30°C max value decreases by 1.43 mW/°C	
Continuous Current	I <sub>FC</sub>			50	mA	At 25°C. Above 30°C max value decreases by 0.71 mA/°C	
Peak Forward Current	I <sub>FP</sub>			2.5	Α	10 μs, 100 Hz (i.e. max 0.1% duty cycle)	

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Peak Forward Current * Pulse Width * Repetition Rate	1.25*10 <sup>-5</sup>	2.5*10 <sup>-3</sup>	A*s*Hz	Example for typical long time operating conditions: $I_F$ =250 mA, pulse width = 250 $\mu$ s, repetition rate = 0.2 Hz.
Rise and Fall Time	1		μs	I <sub>FP</sub> = 20mA

The IRED is UL approved under File S3506 for the use in electro-optical smoke detectors.

#### **Photodiode Characteristics**

Parameters	Symbol	Min	Typical	Max	Units	Test Conditions	
Forward Voltage Drop Across PD	$V_{F,PD}$			1.5	V	At Ofc, I <sub>F,PD</sub> = 10mA	
Capacitance	$C_{PD}$			150	pF	At -15V bias	

#### **Transfer Function**

Parameters	Symbol	Minimum	Typical	Maximum	Units	Test Conditions
Photodiode Light Current, Light Reflected from White Target (optimum depth), Bin 1	IL1	10.00		16.00	μΑ	With I <sub>FC</sub> = 50 mA on the IRED
Photodiode Light Current, Light Reflected from White Target (optimum depth), Bin 2	IL1	16.01		25.60	μΑ	With I <sub>FC</sub> = 50 mA on the IRED
Photodiode Light Current, Light Reflected from White Target (optimum depth), Bin 3	IL1	25.61		40.96	μΑ	With I <sub>FC</sub> = 50 mA on the IRED
Photodiode Light Current, Light Reflected from Black Target (simulates clean air conditions)	IL2-test	0		0.1	μΑ	With I <sub>FC</sub> = 50 mA on the IRED

#### 6. Soldering Conditions

The Smoke Detection Module can be lead-free reflow soldered according JEDEC 020D

#### 7. Packaging

Tape-and-reel packaging in mass production.

#### 8. RoHS compliance

The herein described device is designed and built to be fully compliant with the European Union Directive ROHS 2 2011/65/EU – Restriction of the use of certain Hazardous Substances (RoHS) in Electrical and Electronic equipment.

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### **Detection Module**



#### 9. Country of origin

The 21R084 device is made in the Philippines.