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# 7. BMR - Primary Packaging Run Log

## Batch Manufacturing Record

### Section 15.0: Primary Packaging Run Log

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**Purpose:** To document the execution of the primary packaging (blistering) operation for Batch **ASP-25-001**, including all operational parameters, stoppages, and observations.

	≡ Field	≡ Details
1	Date of Operation:	22-Feb-2025
2	Packaging Area / Room ID:	Packaging Suite P-101
3	Blister Packing Machine ID:	BPM-01

### 15.1 Machine Parameter Verification

**Instruction:** Verify that the machine is operating at the approved parameters as defined in the setup section.

	≡ Parameter	≡ Approved Setting	≡ Verified By (Operator)
1	Machine Speed	150 blisters/minute	Priya Singh
2	Sealing Temperature	181 °C	Priya Singh
3	Sealing Pressure	4.1 Bar	Priya Singh

### 15.2 Main Run Log

	≡ Parameter	≡ Recorded Data
1	Start Time of Main Run:	08:15
2	End Time of Main Run:	16:30
3	Total Good Blisters Produced (from machine counter):	24,615 (Note: Final count by reconciliation)

### 15.3 Stoppages & Observations Log

**Instruction:** Record any machine stoppages or significant events in chronological order.

	≡ Time	≡ Reason for Stoppage / Observation	≡ Corrective Action Taken	≡ Resolved By
1	10:32	Stoppage	Foil tracking sensor alarmed.	Re-aligned printed lid foil roll. Restarted run.
2	13:00	Stoppage	Scheduled operator break.	Line paused as per procedure.
3	13:30	Stoppage	Resumed operation after break.	Line restarted. All parameters checked.
4	15:15	Observation	Noticed minor increase in rejected blisters.	Checked and cleared tablet feed track. Rejection rate returned to normal.

### 15.4 Final Sign-off

#### Conclusion:

The primary packaging run was completed as per the BMR instructions. All stoppages were minor, resolved promptly, and documented above.

#### Operator:

- **Department:** Production
- **Designation:** Packaging Operator
- **Name:** Priya Singh
- **Signature:** *Priya Singh*
- **Date:** 22-Feb-2025

#### Supervisor Review & Approval:

- **Department:** Production
- **Designation:** Packaging Supervisor
- **Name:** Amit Sharma
- **Signature:** *Amit Sharma*
- **Date:** 22-Feb-2025