

| Serial No. | Internal Material Code | Material Group | Material Name | Specification ID | Version | Test Parameter | Specification | Method | Storage Conditions | Packaging Requirements | Standard Package Size | Approved Vendor(s) | Vendor Code | P-Code | H-Code | URN No. |
|------------|------------------------|-------------------------|--|-------------------------|--------------------|---|---|----------------------------|---|------------------------|----------------------------|------------------------------|-------------|--------|--------|---------|
| 1 | PM-PVC-01 | Primary Packaging | Flexible PVC Film, PVdC Coated | TDS-PVC-PVDC-KGC030-60G | 1 | Appearance | Transparent film, blue tint, free from defects | Visual | Store in a cool, dry place below 30°C, away from direct sunlight. | 1 x Roll | 3500 Meters | Adams Plastics L.P. | VEN-AD-001 | N/A | N/A | 4115 |
| | | | | | | Identification (FTIR) | Conforms to PVC & PVdC spectra | In-house | | | | | | | | |
| | | | | | | Thickness | 250 µm ± 10% | ASTM D6988 | | | | | | | | |
| | | | | | | PVdC Coating Weight | 60 g/m² ± 10% | Gravimetric | | | | | | | | |
| 2 | PM-ALU-01 | Primary Packaging | Printed Aluminium Blister Lidding Foil | TDS-JAL-8011 | 2 | Appearance | Bright/dull, free from defects | Visual | Store below 30°C & 60 ± 5 % RH. | 1 x Roll | 3500 Meters | Jindal Aluminium Limited | VEN-JAL-001 | N/A | N/A | 4116 |
| | | | | | | Thickness | 20 µm ± 5% | Micrometer | | | | | | | | |
| | | | | | | HSL Coating Weight | 4.0 - 6.0 g/m² | Gravimetric | | | | | | | | |
| | | | | | | Print Quality | 100% accurate to artwork | Visual | | | | | | | | |
| 3 | PM-PIL-01 | Secondary Packaging | Patient Information Leaflet | TDS-PIL-ASP325 | 3.1 | Appearance | Clean, evenly cut, and properly folded | Visual | Store in a dry area, protected from moisture. | Bundles of 250 | 8,250 Units | PharmaPrint & Packaging Inc. | VEN-PP-001 | N/A | N/A | 4117 |
| | | | | | | Text & Artwork | 100% identical to ART-PIL-ASP325-EN-v3.0 | Electronic Proofing | | | | | | | | |
| | | | | | | Dimensions (Folded) | 25 mm x 105 mm (± 1.0 mm) | Calibrated Ruler | | | | | | | | |
| 4 | PM-CAR-01 | | Printed Carton for Aspirin 325mg | TDS-CAR-ASP325 | 2.1 | Appearance | Clean, properly cut, scored, and glued | Visual | Store flat in a dry area. | Bundles of 100 | 8,250 Units | PharmaPrint & Packaging Inc. | VEN-PP-001 | N/A | N/A | 4118 |
| | | | | | | Text & Artwork | 100% identical to ART-CAR-ASP325-EN-v2.1 | Electronic Proofing | | | | | | | | |
| | | | | | | Dimensions (Erected) | 75 x 110 x 20 mm (± 0.5 mm) | Calibrated Ruler | | | | | | | | |
| 5 | PM-SHP-01 | Tertiary Packaging | Corrugated Shipper Case | TDS-SHIP-RSC | 1.2 | Appearance | Clean, free from damage or moisture | Visual | Store in a dry, covered area. | Bundles of 25 | 100 Units | Global Packaging Solutions | VEN-GPS-001 | N/A | N/A | 4119 |
| | | | | | | Bursting Strength | Not Less Than 13.8 Bar (200 PSI) | Mullen Burst Test | | | | | | | | |
| | | | | | | Dimensions (Internal) | 380 x 225 x 105 mm (± 2.0 mm) | Calibrated Ruler | | | | | | | | |
| 6 | PM-LBL-01 | | Shipper Case Label for Aspirin 325mg | TDS-LBL-SHIP-ASP325 | 1 | Appearance | White, properly cut, thermal-transfer paper label on a roll. | Visual | Store in a dry area, protected from light and dust. | 1 x Roll | 250 Labels | PharmaLabel Solutions | VEN-PLS-001 | N/A | N/A | 4120 |
| | | | | | | Text & Artwork | All static text must be 100% identical to ART-LBL-SHIP-ASP325-v1.0. | Electronic Proofing | | | | | | | | |
| | | | | | | Dimensions | 101.6 mm x 152.4 mm (± 1.0 mm) | Calibrated Ruler | | | | | | | | |
| | | | | | | Barcode (Code 128) | Must be correct and scannable. | Barcode Scanner | | | | | | | | |
| 7 | PM-TAPE-01 | | Clear Polypropylene Sealing Tape | TDS-TAPE-CLR | 2 | Appearance | Clear, transparent tape, free from defects. | Visual | Store in a cool, dry area. | 1 x Case | 36 Rolls | Global Packaging Solutions | VEN-GPS-001 | N/A | N/A | 4121 |
| | | | | | | Width | 48 mm ± 1.0 mm | Calibrated Ruler | | | | | | | | |
| | | | | | | Adhesion to Steel | ≥ 25 N / 25 mm | ASTM D3330 | | | | | | | | |
| 8 | PM-PAL-01 | | Heat-Treated Wooden Pallet | TDS-PAL-WD | 4.1 | Appearance | Clean, new, free from splinters or mold. | Visual | Store in a dry, covered area. | 1 x Stack | 10 Pallets | National Pallet & Crate Co. | VEN-NPC-001 | N/A | N/A | 4122 |
| | | | | | | Dimensions (L x W) | 1200 mm x 1000 mm (± 5 mm) | Tape Measure | | | | | | | | |
| | | | | | ISPM 15 Compliance | Must bear the official ISPM 15 stamp. | Visual | | | | | | | | | |
| 9 | PM-WRAP-01 | LLDPE Stretch Wrap Film | TDS-WRAP-LLDPE | 1.5 | Appearance | Clear, transparent film, free from defects. | Visual | Store in a cool, dry area. | 1 x Case | 4 Rolls | Global Packaging Solutions | VEN-GPS-001 | N/A | N/A | 4123 | |
| | | | | | Width | 500 mm ± 2.0 mm | Calibrated Ruler | | | | | | | | | |
| | | | | | Thickness (Gauge) | 20 µm (80 Gauge) ± 5% | Micrometer | | | | | | | | | |