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Printed Carton

Supplier: PharmaPrint & Packaging Inc.

Technical Data Sheet

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1	Product Name:	Printed Carton for Aspirin Tablets 325mg (30 Count)
2	Material Code:	CAR-ASP325-30-EN-v2.1
3	Document No.:	TDS-CAR-ASP325-v2.1
4	Effective Date:	01-Nov-2024

	≡ Parameter	≡ Specification	≡ Test Method
1	Appearance	Clean, properly cut, scored, and glued carton.	Visual Inspection
2	Text & Artwork Verification	Text, layout, and colors must be 100% identical to the approved master artwork file: ART-CAR-ASP325-EN-v2.1.	Electronic Proofing System
3	Paperboard Type	300 GSM Solid Bleached Sulfate (SBS) Paperboard	Paper Grammage Test
4	Dimensions (Flat)	110 mm x 150 mm (\pm 0.5 mm)	Calibrated Ruler
5	Dimensions (Erected)	75 mm x 110 mm x 20 mm (\pm 0.5 mm)	Calibrated Ruler
6	Print Quality	Print must be clear, legible, and free from smudges, ghosting, or color variation.	Visual Inspection
7	Color Codes (Pantone)	Blue: Pantone 286 C, Grey: Pantone Cool Gray 7 C	Spectrophotometer
8	Barcode (EAN-13)	Must be correct and scannable. Code: 5012345678900	Barcode Scanner
9	Glue Seam Strength	Must withstand a force of 20 N without separation.	In-house Peel Test