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Production Work Order

NovaThera Pharmaceuticals Pvt. Ltd.

Document No: WO-PROD-25-002

Status: Released for Production

Section 1: Authorization & Scheduling

	≡ Field	≡ Details
1	Date Issued:	20-Feb-2025
2	Planned Manufacturing Start Date:	21-Feb-2025
3	Planned Manufacturing Completion Date:	04-Mar-2025
4	Planned By (Production Planner):	Priya Sharma
5	Approved By (Head of Production):	Mr. Sanjay Patel

Section 2: Batch Identification

	≡ Field	≡ Details
1	Product Name:	Aspirin Tablets 325mg (Uncoated)
2	Product Code:	ASP325
3	Batch Number:	ASP-25-002
4	Master BMR Reference:	BMR/ASP325/M-03
5	Planned Batch Size:	112.50 kg (Approx. 250,000 Tablets)

Section 3: Bill of Materials (BOM) - Lots to be Reserved & Dispensed

Instruction: The following specific lots of QC-Released materials are allocated for this batch. The Warehouse shall pick these exact lots.

	≡ Material Code	≡ Material Name	≡ A.R. Number (QC Release No.)	≡ Supplier Lot Number	≡ Quantity Required
1	RM-SA-001	Acetylsalicylic Acid	RM/25/011	SA20250205	81.250 kg
2	RM-MC-002	Microcrystalline Cellulose	RM/25/012	MC20250210	20.000 kg
3	RM-HPMC-004	HPMC (Binder)	RM/25/013	HPMC20250105	3.750 kg
4	RM-CS-005	Cornstarch	RM/25/014	CS20250115	6.250 kg

5	RM-MG-003	Magnesium Stearate	RM/25/015	MG20250102	1.250 kg
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Section 4: Manufacturing Process Flow

Instruction: This Work Order authorizes the execution of the following manufacturing stages as detailed in the issued BMR.

	≡ Stage No.	≡ Stage Name	≡ Key Equipment to be Used
1	1	Raw Material Dispensing	DB-01, DB-02, DB-03 / WB-01, WB-02, WB-03
2	2	Sifting & Blending	SFT-02, BLN-04
3	3	Tablet Compression	TCP-01, DD-01, MD-01
4	4	Primary & Secondary Packaging	BPM-01, CAR-01

Section 5: Special Instructions & Safety Precautions

- **Safety:** Acetylsalicylic Acid (RM-SA-001) is a hazardous substance. All handling and dispensing must be performed with the required PPE as specified in the MSDS and BMR.
- **Traceability:** Ensure all equipment logbooks are filled out contemporaneously with the correct Batch Number (ASP-25-002).
- **Yield Monitoring:** All stage-end yields must be calculated and verified by a supervisor before proceeding to the next stage.

Section 6: Work Order Closure (To be filled upon batch completion)

	≡ Field	≡ Details
1	Date of Batch Completion:	
2	Final Disposition of Batch:	
3	Reference to Deviation Reports (if any):	
4	Closed By (Head of Production):	
5	Date of Closure:	