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Batch Manufacturing Record

Section 8.0: Main Compression Run

Instruction: Commence the main compression run for Batch ASP-25-001 using the Final Approved Parameters established in Section 7.3. Monitor the process continuously and record all details below.

Date: 18-Feb-2025

Tablet Compression Machine ID: TCP-01

	☰ Parameter	☰ Recorded Data / Signature
1	Start Time of Main Run:	10:45
2	End Time of Main Run:	16:20
3	Machine Speed Used:	50 RPM (as per approved parameters)
4	Total Tablets Produced (from machine counter):	249,850
5	Observations during run:	Smooth operation. No unusual noises or stoppages. Powder flow was consistent.
6	---	---
7	Performed By (Operator):	Anil Sharma
8	Verified By (Supervisor):	Sunil Verma

BMR Section 8.1: In-Line Equipment Verification (De-Duster & Metal Detector)

Product: Aspirin Tablets 325mg

Batch No.: ASP-25-001

Date: 18-Feb-2025

A. De-Duster Verification

- De-Duster Equipment ID: DD-01
- Verification Check: Tablets are visibly free of loose powder.
- Result: PASS

B. Metal Detector Verification

- Metal Detector Equipment ID: MD-01
- Associated Tablet Press ID: TCP-01

	Time of Check	Type of Check	Ferrous (1.0mm Fe)	Non-Ferrous (1.5mm Brass)	Stainless Steel (2.0mm SS)	Rejection System Verified?	Performed By (Initials)
1	10:40	Start-up	<input checked="" type="checkbox"/> Pass	AS			
2	12:00	Hourly	<input checked="" type="checkbox"/> Pass	AS			
3	14:00	Hourly	<input checked="" type="checkbox"/> Pass	AS			
4	16:20	End of Batch	<input checked="" type="checkbox"/> Pass	AS			

Operator: Anil Sharma

Supervisor Review: Sunil Verma
