

Job Title: COH Tank Hole Machining  
Version: 2  
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ENDOW.COHBIOMED

Dimensions in inches

Notes

- \* Drill these 32 holes and thread to be 1/4"-20 holes around 0.5" deep

Strict Tolerance

- \* Holes opposite from one another on the tank must be aligned
- \* Holes on same side of tank must be aligned

Loose tolerance

- \* Place holes roughly in the middle of tank wall thickness
- \* Distribute holes so that the 8 on each side are roughly centered along the tank length

