# **CNC** Router

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### $Version\ 2.0$

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## 1 Introduction

## 2 Portal

## 2.1 Spindle X mount

### 2.1.1 Base Plate

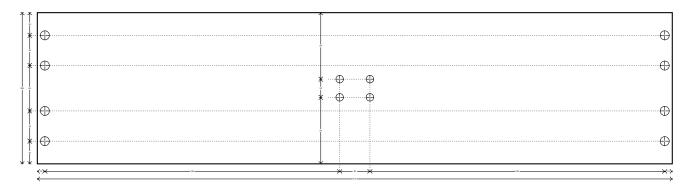


Figure 1: Base Plate.

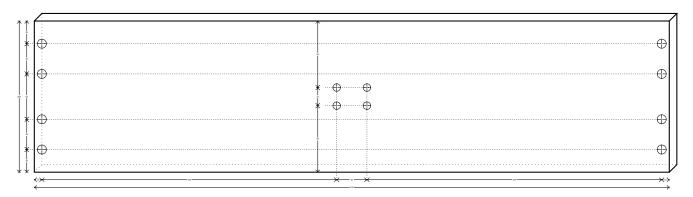


Figure 2: Base Plate 3D.

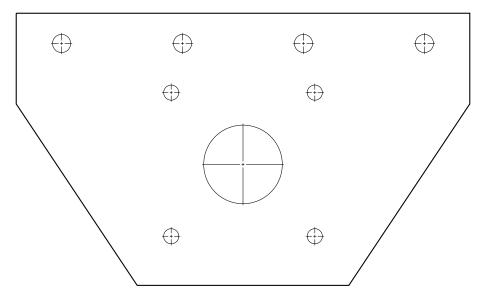


Figure 3: Front Plate.

- 2.1.2 Front Plate
- 2.2 Spindle Y mount
- 2.2.1 Side Plate
- 2.2.2 Rear Plate
- 2.3 Spindle Z Mount
- 2.3.1 Main

KPF-S 20 has been used as linear mount.

- 2.3.2 Upper
- 2.3.3 Lower

Loslager FF12 will be connected to this part.

#### 2.3.4 Drill Mount

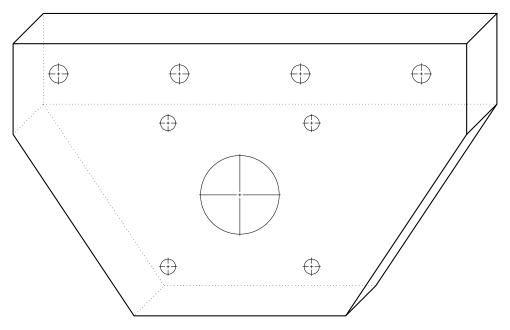


Figure 4: Front Plate 3D.

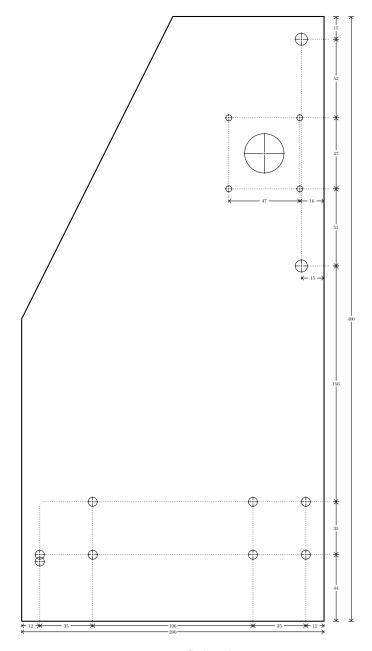


Figure 5: Side Plate.

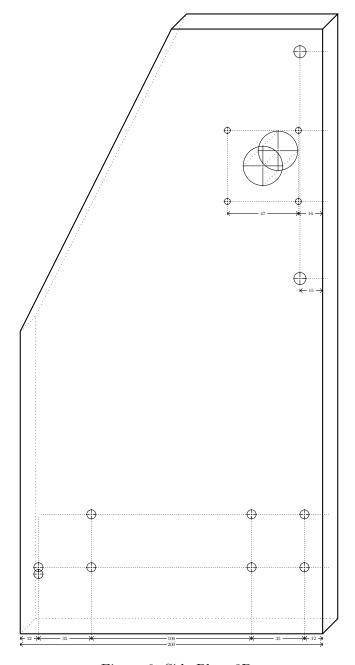


Figure 6: Side Plate 3D.

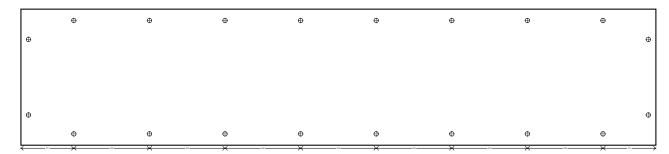


Figure 7: Rear Plate.

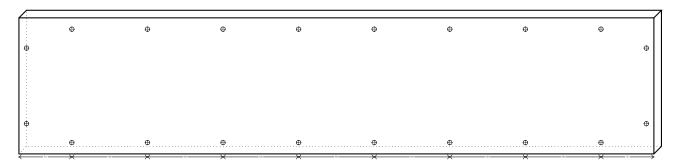


Figure 8: Rear Plate 3D.

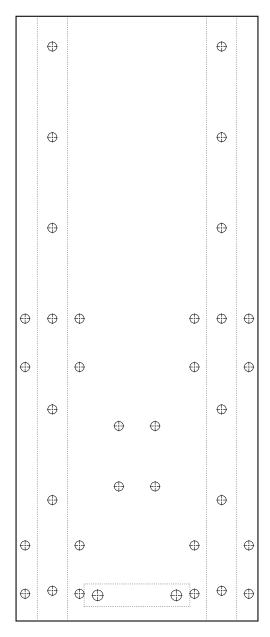


Figure 9: Spindle Z Mount - Main.

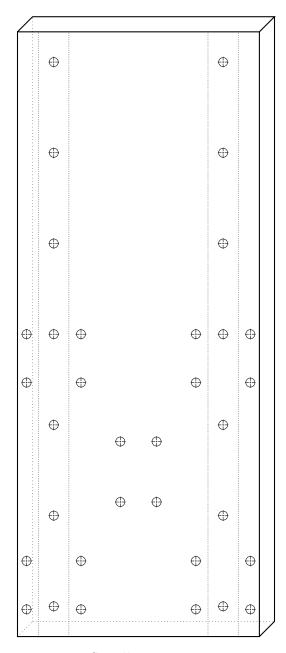


Figure 10: Spindle Z Mount - Main 3D.

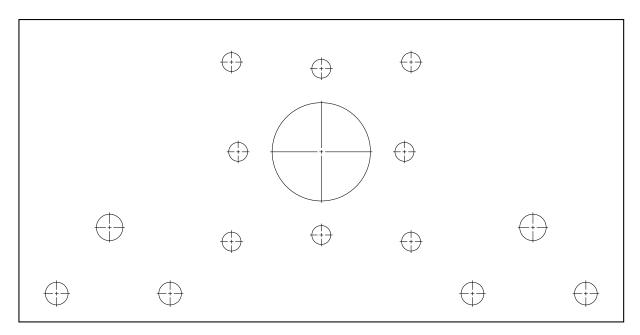


Figure 11: Spindle Z Mount - Upper.

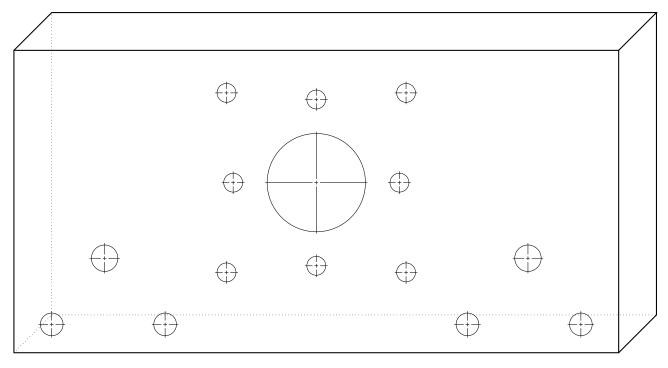


Figure 12: Spindle Z Mount - Upper 3D.

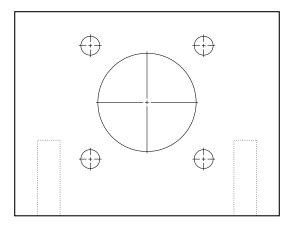


Figure 13: Spindle Z Mount - Lower.

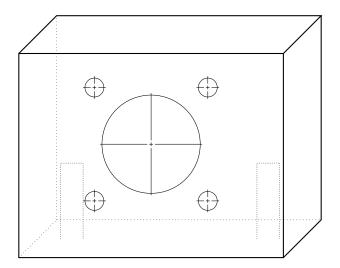


Figure 14: Spindle Z Mount - Lower 3D.

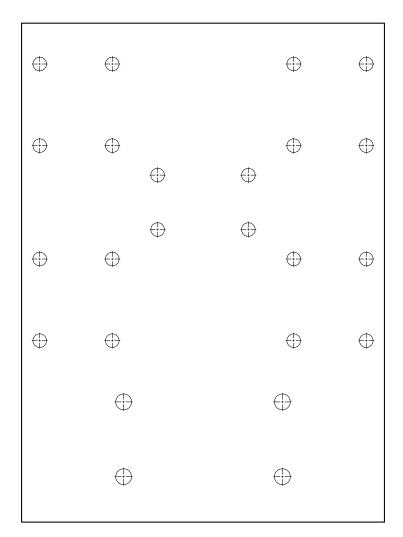


Figure 15: Drill Mount.

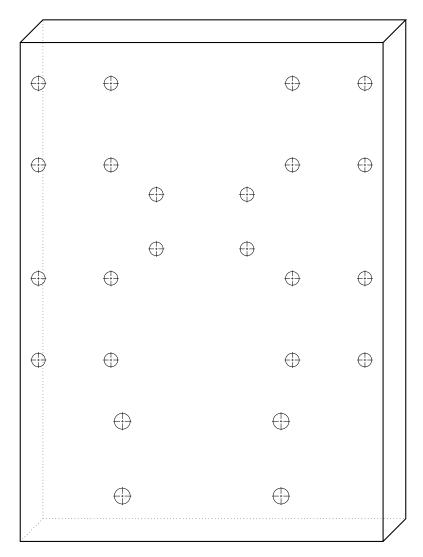


Figure 16: Drill Mount 3D.

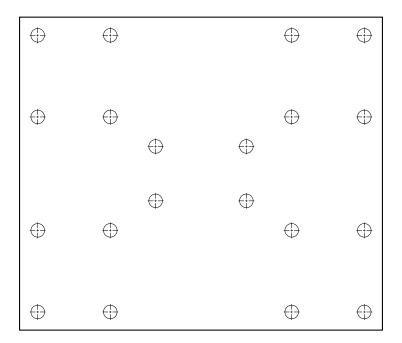


Figure 17: Drill Mount Support Plate.