#### **CHAPTER 5**

#### CONCLUSION AND RECOMMENDATIONS

#### 5.1 Introduction

In this chapter, we discuss and propose future work on studying flight delay prediction using machine learning techniques. Using historical and environmental data, the entire process from data collection, cleaning, and exploratory data analysis, to implementing three predictive models (Random Forest, XGBoost, and ATT-BI-LSTM) provides insights into the feasibility of forecasting flight delays. As a result of the findings, not only is the aviation industry better informed about decision-making, but also the necessity for data science solutions to be integrated into operational management is highlighted. Furthermore, this chapter discusses potential areas for further development that would enhance the model's accuracy and adaptability to real-world scenarios.

# **5.2 Summary**

In this study, machine learning techniques were applied to flight and weather datasets with the aim of predicting flight take-off delays using machine learning techniques. An extensive pipeline of data processing steps was followed for this project, beginning with the preprocessing of the data, which included handling missing values, encoding categorical variables, and transforming the target variable (is\_delayed). Analyses of exploratory data (EDA) were performed to understand patterns in delay frequency across different times, dates, carriers, and weather conditions.

After training the dataset, three models were evaluated which is Random Forest, XGBoost, and ATT-BI-LSTM. According to all evaluation metrics, XGBoost yielded the highest accuracy among them, with perfect scores across all evaluation metrics, a fact that may be related to overfitting. Random Forest offered reliable performance and interpretability, while ATT-BI-LSTM had strong recall, making it an effective way to identify actual delayed flights.

Based on the findings of this study, the following key insights can be drawn:

- a) Importance of data preprocessing: Missing values must be handled properly, and encoding is critical to model quality
- b) Model choices: The performance of different models varied, with XGBoost excelling in metrics, and ATT-BI-LSTM doing a better job with temporal sequences.
- c) Weather and temporal patterns are important: There was a strong correlation between the time of day, airline carrier, and weather variables.
- d) Model Limitations: For generalization and real-time performance, even high-performing models must be validated.

Overall, the project demonstrated the effectiveness of machine learning in the prediction of flight delays as well as demonstrating that artificial intelligence can help improve the punctuality and operational planning in the aviation industry in a variety of ways.

### **5.3 Recommendations for Future Work**

Even though the project has achieved its core objectives, there are a few improvements that can be made in future iterations in order to increase its impact and applicability:

- a) Increasing the number of data sources:
  - The focus of this study was on structured features in a single dataset. A future study should attempt to incorporate more diverse data, such as real-time weather updates, air traffic logs, or data from multiple airlines and airports, in order to enhance generazibility.
- b) Segmentation by demographics and operation:
  - In future, delays can be segmented based on flight type such as domestic vs international, airline company size, and airport congestion levels. As a results of this segmentation, delays may be mitigated in more targeted manner.
- c) Integrating real-time systems:
  - Data from the past is used to train the current model. By integrating iit into real-time systems with live feeds from sensors, air traffic control systems, or airport databases, it

may be possible to forecast delays dynamically and to make proactive decisions in advance.

## d) Implementing Explainable AI (XAI)

In order to increase airport managers' and airline staff's understanding of how specific features contribute to delay prediction, interpretable layers can be added to model.

### e) Enhancements to Deep Learning

It has been found that ATT-BI-LSTM performed well in tests, but future research could investigate transformer-based models such as BERTs and Temporal Fusion Transformers (TFTs) to further improve accuracy, especially when it comes to sequence-dependent data sets.

As a result of these enhancements, future research in the aviation sector could deliver solutions that are more accurate, scalable, and interpretable. The steps will allow airlines and airport authorities to make more informed decisions, reduce operating costs, and improve customer service.