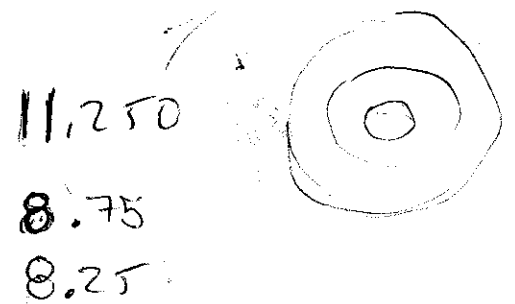


1991-2001 SATURN 4 CYL TO AN ADVANCED DC 9"
MOTOR WITH A NON-STANDARD 9" RING
LAYOUT DRAWING PLOTTED TO SCALE



- ALL DIAMETERS AS PER
STANDARD 9" RING PRINT