

NOTES – UNLESS OTHERWISE SPECIFIED:

FABRICATE TO MEET OR EXCEED THE REQUIREMENTS OF
IPC-6012 FOR CLASS 2 AS DEFINED IN IPC-6011.
MINIMUM TRACE WIDTH .008, MINIMUM CLEARANCE .008 mil

MATERIAL: LAMINATE FLAME RETARDANT EPOXY-GLASS
PER IPC-4101/126, 170 DEGREE C MINIMUM Tg,
DECOMPOSITION TEMPERATURE 340 DEGREES C MINIMUM,
T288 DELAMINATION TIME OF 35 MINUTES MINIMUM,
MAXIMUM THICKNESS EXPANSION OF 3% FROM 50-260
DEGREES C.
PREPREG MATERIALS PER /126 SHALL MEET THE SAME
REQUIREMENTS.
INNER LAYER FOIL PER IPC-4562, TYPE E, GRADE 3,
CLASS 2.

PLATING: ELECTRO-DEPOSITED COPPER, HOLE WALL
PLATING AVERAGE MINIMUM .001, NO LESS THAN .00098

FINISH: ENIG (Electroless Nickel / Immersion Gold)
125-200 micro inches nickel/2-5 micro inches gold.

REGISTRATION: MINIMUM ANNULAR RING .001, NO
BREAKOUT ALLOWED, TEARDROPPING ALLOWED IF MIN
CLEARANCE MAINTAINED.

FABRICATION: NON-FUNCTIONAL INNER-LAYER PADS
SHALL NOT BE REMOVED FROM LAYERS 1, 2, 3, N-2,
N-1, AND N.
THIEVING IS ALLOWED IF 0.1 MINIMUM CLEARANCE
TO CONDUCTIVE FEATURES IS MAINTAINED

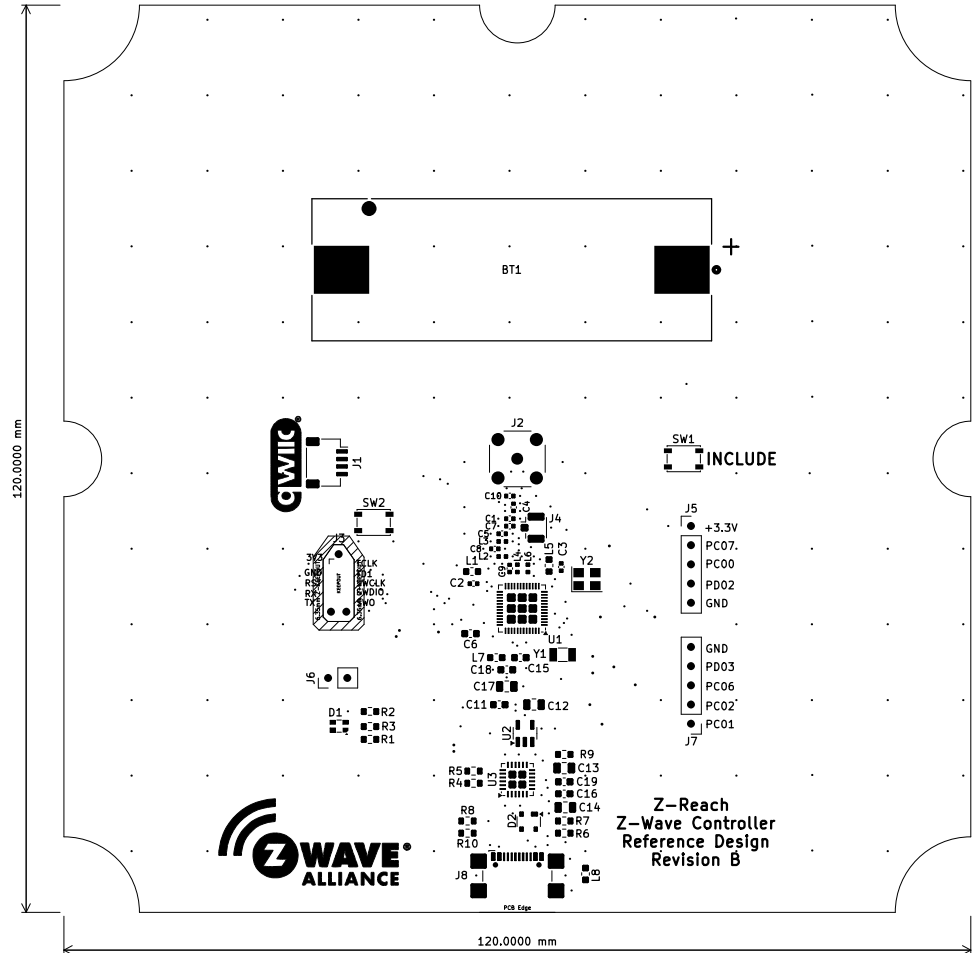
SOLDER MASK: LPI BOTH SIDES OVER BARE COPPER
PER IPC-SM-840, CLASS T, .0005" THICK, COLOR:
MATTE GREEN. ALL FIDUCIALS, LANDS AND HOLES,
EXCEPT VIAS, SHALL BE FREE OF MASK MATERIAL.

SILKSCREEN: WHITE NON-CONDUCTIVE EPOXY. INK
MUST WITHSTAND PEAK TEMPERATURE OF 260 DEGREES
C 60 SECONDS, 3 CYCLES WITHOUT DISCOLORATION.

MARKING: VENDOR LOGO FOLLOWED BY 94V-0 AND
FOUR-DIGIT DATE CODE.

ITAR not required. IPC-A-610 Class 2.
This is a cost sensitive consumer product.

LAYER STACKUP	File Name
Silkscreen TOP	*.GTO
Solder Mask TOP	*.GTS
1 Signal Layer TOP 1.0 OZ Cu prepreg - 0.008" +/- .001"	*.GTL
2 Signal Layer L1 1.0 OZ Cu CORE - 0.039" +/- .004"	*.G2
3 Signal Layer L2 1.0 OZ Cu prepreg - 0.008" +/- .001"	*.G3
4 Signal Layer BOT 1.0 OZ Cu	*.GBL
Solder Mask BOT	*.GBS
Silkscreen Bottom	*.GBO
Stencil TOP	*.GTP
Edge Cuts	*.GM1
Excellon Drill File	*.DRL
Component Position File	*.POS



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Z-Wave Alliance

Sheet:

File: ZReach.kicad_pcb

Title: ZReach Controller Reference Design

Size: A Date: 2024-03-18

KiCad E.D.A. 8.0.0

Rev: B

Id: 1/1