ELECTRICAL

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8 - 2 ELECTRICAL

BATTERY ENERGY MANAGEMENT SYSTEM (BEMS™) 8A

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DESCRIPTION

The EPIC utilizes a Battery Energy Management System (BEMS™). The BEMS™ is an electronic monitoring and control system which controls all aspects of the flow of electrical energy into or out of the traction battery pack. The BEMS™ consists of a Main Control Module (MCM), Voltage Current Measurement Module (VCMM), and three Battery Monitoring Modules (BMMs). The BMMs are located in the battery tub and the MCM is located in the Battery Interface Center (BIC).

OPERATION

The BEMS™ is designed to optimize the use of the traction battery pack in order to provide the longest battery life and best range for the EPIC. This is accomplished by monitoring and controlling operations such as discharge current, charge current, regen current, etc. The BEMS™ also keeps a record of battery pack performance over its life in the vehicle, and provides diagnostic information on when components in the battery system should be serviced.

The BMMs are located inside the traction battery tub, behind the Traction Motor above the steering gear. The VCMM is located in the BIC which is directly in front of the battery tub. The MCM, VCMM, and the BMMs communicate via the Motorola Controller Area Network (MCAN) bus. The MCAN bus runs from the BIC to the MCM and battery tub. The BMMs are responsible for measuring the voltages of each battery module and the temperatures of 15 battery modules.

DC PILOT STATUS

The DC Pilot is monitored to determine the integrity of the high voltage connection system. If the DC Pilot status is not present after the MCM closes the DC Pilot Relay, the Safety Relay will not be able to close, and the high voltage to the vehicle will be disabled. If the DC Pilot Status is lost during discharge, a fault will be set and the SERVICE REQUIRED lamp will be illuminated. The DC Pilot provides the power feed to the Safety Relay.

DIELECTRIC BREAKDOWN SENSOR (DBS)

The DBS is located in the BIC and is monitored by the MCM. The DBS is designed to detect leakage current flow between the high voltage system and the chassis of the vehicle. If a current leakage is detected, the MCM will set a fault code and the SER-VICE REQUIRED lamp will turn On. If the fault is set during driving, the vehicle will not stop operating; however if the fault is detected during start—up, the vehicle will not enter the Ready mode.

SAFETY RELAY

The Safety Relay is located in the BIC and controlled by the MCM. The Safety Relay is used to switch the high voltage on or off from the BIC to the other high voltage components. The Safety Relay status is monitored to ensure that the Safety Relay is in the correct state. If the Safety Relay fails to respond to the MCM's command, the MCM will set a fault and the SERVICE REQUIRED lamp will turn On. The DC Pilot Relay will then deenergize to ensure that the Safety Relay is deenergized.

STATE OF CHARGE (SOC)

The MCM also determines the SOC of the battery pack. The SOC is determined based on ampere hours of discharge, battery aging effects, the number of cycles on the battery, temperature, discharge current and other factors. The SOC is an indication of the amount of energy remaining in the battery pack expressed as a percentage of the rated capacity.

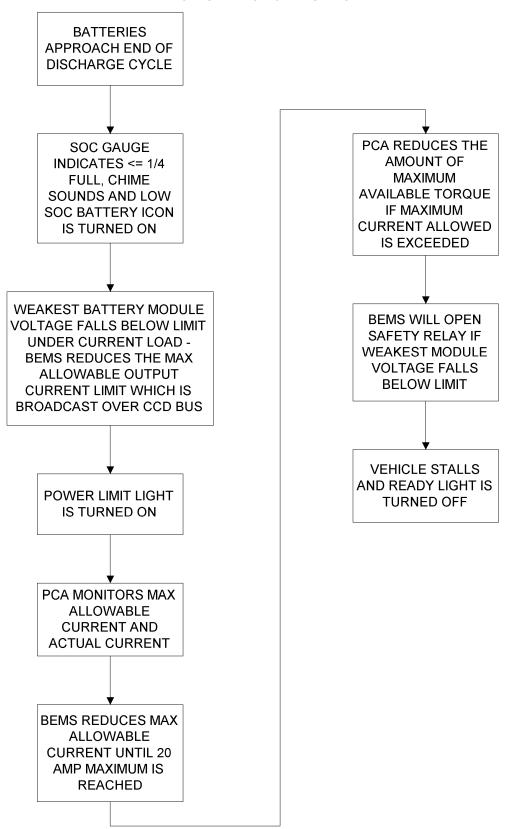
VOLTAGE CURRENT MEASUREMENT MODULE (VCMM)

The Voltage Current Measurement Module (VCMM) is located in the Battery Interface Center (BIC). The VCMM measures the voltage and current provided by the traction battery pack and sends this information across the Motorola Controller Area Network (MCAN) data bus to the Main Control Module (MCM) (fig. 21). The VCMM also sends a signal to the three Battery Monitoring Modules (BMM's) located in the battery tub and tells the BMM's to send information concerning individual battery voltage and temperature across the MCAN bus to the MCM. The signal from the VCMM is sent across the BMM Strobe (+) and (–) circuits. The VCMM may be flash programmed using the auxiliary diagnostic connector located under the instrument panel.

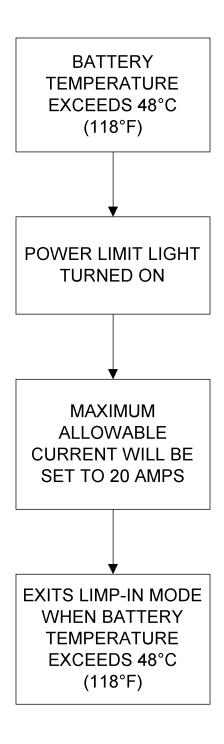
BEMS™ POWER LIMIT

The flow charts on the following pages show the steps the BEMS[™] follows to determine if a low State of Charge or High Battery temperature condition is present.

BATTERY LOW STATE OF CHARGE POWER LIMIT



BATTERY HIGH TEMPERATURE POWER LIMIT



DIAGNOSIS AND TESTING

The battery pack wiring diagram on the following page (Fig. 3) shows location and orientation of:

- · Battery Modules
- BMM's
- · High Voltage Fuse
- Thermistors
- · Sense wires

This diagram may be useful in diagnosis or replacement of components within the traction battery tub. For more wiring information, refer to Group 8W Wiring Diagrams in this manual.

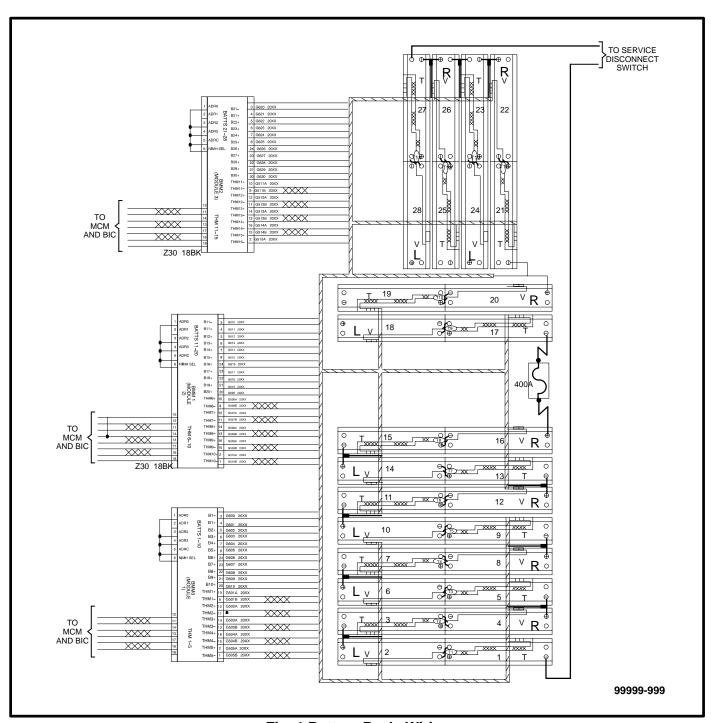


Fig. 1 Battery Pack Wiring

DIAGNOSTICS

DIAGNOSTIC PROCEDURE	<u>TEST</u>
PRE-DIAGNOSTIC CHECKOUT	TEST 1
+12V BUS VOLTAGE OUT OF RANGE HIGH (\$2A)	PCA TEST 19*
+12V BUS VOLTAGE OUT OF RANGE LOW (\$2B)	PCA TEST 19*
AMBIENT TEMPERATURE SENSOR FAILED OPEN (\$1F)	TEST 2
AMBIENT TEMPERATURE SENSOR FAILED SHORT (\$1E)	TEST 3
BATTERY MONITORING MODULE FAILURE (\$23-\$25)	TEST 4
CCD COMMUNICATIONS CHECKSUM ERROR	CALL EPIC HOT LINE*
CHARGE LAMP (\$E8)	
CHARGE STATION FAILURE	CALL EPIC HOT LINE*
CHECK PLUG LAMP (\$EF)	
COOLANT PUMP PRESSURE FAULT (\$AB, \$AC)	
DIELECTRIC BREAKDOWN OCCURRED DURING DC CHARGING (\$B1)	
DIELECTRIC BREAKDOWN OCCURRED DURING DISCHARGE (\$B3)	
HIGH VOLTAGE LINK < 245 VDC (\$D2)	
HIGH VOLTAGE LINK > 490 VDC (\$D1)	
HVAC COMPRESSOR FAULT (\$B0)	
HVAC WAKEUP (\$E1)	TEST 8
LOST COMMUNICATION WITH CHARGE STATION (\$1B)	
PRECHARGE CURRENT HIGHER THAN EXPECTED	
REPLACE MCM (\$F0)	
SERVICE DISCONNECT OPEN (&18)	TEST 10
TRACTION BATTERY AT END OF LIFE (\$60)	
TRACTION MOTOR TEMPERATURE SENSOR OPEN (\$D6)	
TRACTION MOTOR TEMPERATURE SENSOR SHORT (\$D7)	
WAIT LAMP	
VERIFICATION TEST	TEST VER_1A

^{*} Perform Test 1. If DTC is still present, perform indicated action.

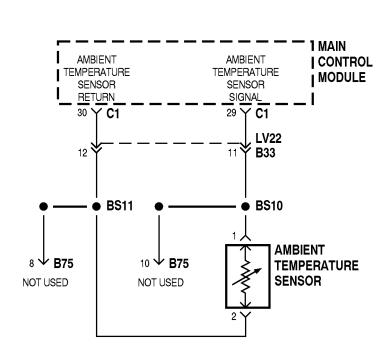
TEST 1 - PRE-DIAGNOSTIC CHECKOUT

NOTE: Ensure that the Auxiliary Battery is properly charged to perform diagnostics.

- 1. Connect the Scan Tool to the Data Link Connector (DLC).
- 2. With the Scan Tool, read and record all trouble codes from BEMS, PCA, HVAC and Power Steering. If a "No Response" from a system is present on the scan tool, refer to the Diagnosis and Testing module in the appropriate section of this service manual.
- 3. With the Scan Tool, erase all trouble codes.
- 4. Road test vehicle or charge vehicle depending on complaint condition.
- 5. After road test or charge, read all trouble codes using the Scan Tool.
 - a. If no trouble codes have been set, return vehicle to customer.
 - b. If there are multiple modules requesting the service required lamp, perform diagnosis on trouble codes by module in the following order:
 - i. BEMS
 - ii. PCA
 - iii. HVAC
 - iv. Power Steering
- 6. If the vehicle does not start or does not charge, refer to the "Diagnosis and Testing" module in the Powertrain section of this service manual.

NOTE: If the Scan Tool screen is blank, perform the following:

- I. Disconnect the scan tool from the data link connector (DLC).
- II. Ensure that there is a good ground circuit at DLC cavity 4.
- III. Ensure that there is a 12-volt supply at cavity 16. If there is not, inspect the IOD fuse in the PDC.
- IV. Try a different scan tool cable.
- V. Try a different scan tool.



TEST 2 – AMBIENT TEMPERATURE SENSOR OPEN (\$1F)

Description: The Ambient Temperature Sensor is monitored by the Main Control Module (MCM). This code is set when the Ambient Temperature Sensor signal circuit measured voltage is greater than 4.5 V.

WARNING LAMP: SERVICE REQUIRED WARNING LAMP IS TURNED ON.

Detection: Whenever the vehicle is in the Ready mode.

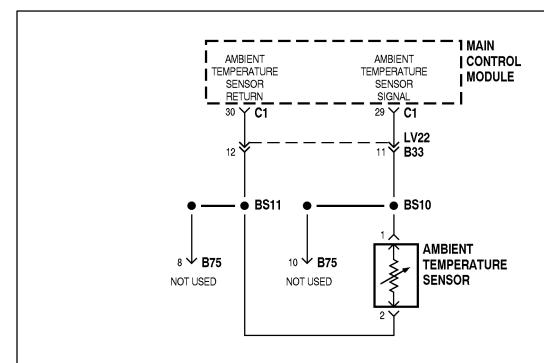
Possible Causes:

- Ambient Temperature Sensor is open.
- Wiring harness for the Ambient Temperature Sensor signal connection has an open.
- Defective MCM.

AMBIENT TEMPERATURE SENSOR VALUES

°C	°F	MIN	MAX
0°	32°	29.3 ΚΩ	36 KΩ
10°	50°	18 ΚΩ	22 ΚΩ
20°	68°	11.4 KΩ	13.6 ΚΩ
25°	77°	9.1 ΚΩ	10.8 ΚΩ
30°	86°	7.4 ΚΩ	8.7 ΚΩ
40°	104°	4.9 ΚΩ	5.7 ΚΩ
50°	122°	3.3 ΚΩ	3.8 ΚΩ

	IES	ST 2 -	- AMBIENT T	EMPERATURE SENSO	R OPEN (\$	1F)
STEP			ACTIO	DN	YES	NO
1	HAS TEST 1	BEEN C	OMPLETED?	GO TO STEP 2.	PERFORM TEST 1	
2	BEHIND FR	ONT AIR	REMOVE THE AMBIENT DAM). PERATURE SENSOR	GO TO STEP 3.	REPLACE THE AMBIENT TEMPERATURE	
	1 2	COLOR DG/RD YL/DG	FUNCTION AMBIENT TEMPERATURE SENSOR SIGNAL AMBIENT TEMPERATURE SENSOR RETURN	2		SENSOR.*
	TEMPERATI PREVIOUS	URE SEN PAGE.	SOR AND COMPARE RE	SISTANCE OF THE AMBIENT EADING WITH THE TABLE ON THE		
3			THIN THE RANGE SPEC	TURNING THE SERVICE DISCONNECT	GO TO STEP 4.	REPAIR THE
3	SWITCH TO	OFF. CT MAIN	CONTROL MODULE (M	CM) CONNECTOR C1.** ISOR SIGNAL CIRCUIT TO GROUND.	GO 10 31EF 4.	OPEN ON THE SENSOR SIGNAL CIRCUIT.
	'	MAIN CONT	ROL MODULE - C1			
	CAV	COLOR	FUNCTION	22 32		
	30	DG/RD YL/DG	AMBIENT TEMPERATURE SENSOR SIGNAL AMBIENT TEMPERATURE SENSOR RETURN	1 11		
	TEMPERAT	URE SEN	ER, MEASURE THE RES SOR SIGNAL CIRCUIT. BELOW 5.0 OHMS?	SISTANCE OF THE AMBIENT		
4	REMOVE TH	HE JUMPI	ER WIRE.		REPLACE MAIN	GO TO STEP 5
		E TRACT	NNECTOR C1. ION BATTERY PACK BY	TURNING THE SERVICE DISCONNECT	CONTROL MODULE.*	
	AN	IBIENT TEM	PERATURE SENSOR			
	CAV 1	COLOR DG/RD	FUNCTION AMBIENT TEMPERATURE	2 ((1)) 1		
	2	YL/DG	SENSOR SIGNAL AMBIENT TEMPERATURE SENSOR RETURN			
	PLACE THE	VEHICLE	IN THE READY MODE.			
	USING A VO SENSOR SI			AGE OF THE AMBIENT TEMPERATURE		
	IS THE VOL	TAGE GR	EATER THAN 4.5 VOLTS			
5	RETURN TH	IE VEHIC	LE TO NORMAL OPERA	ENT TEMPERATURE SENSOR OPEN". TING CONDITION. NUTES AND VERIFY IF DTC IS STILL	REPLACE MAIN CONTROL MODULE.*	INTERMITTENT CONDITION.*
	PRESENT.			OPEN" STILL PRESENT?		
			n TEST VER-1A		loon/ronoir o	l noocces



TEST 3 – AMBIENT TEMPERATURE SENSOR SHORTED (\$1E)

Description: The Ambient Temperature Sensor is monitored by the Main Control Module (MCM). This code is set when the Ambient Temperature Sensor signal circuit measured voltage is less than 0.5 V.

WARNING LAMP: THE "SERVICE REQUIRED" LAMP WILL BE ILLUMINATED.

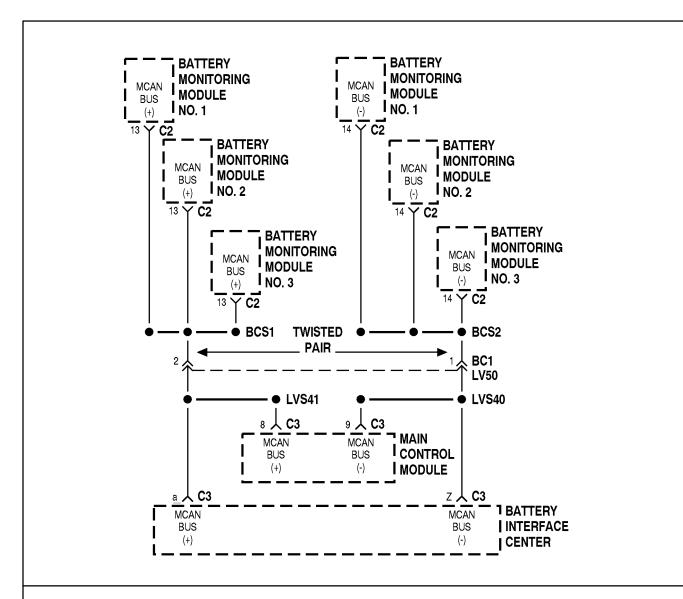
Detection: Whenever the vehicle is in the Ready or Charge modes.

- Ambient Temperature Sensor is shorted.
- Wiring harness for the Ambient Temperature Sensor signal connection has a short to chassis.
- Defective MCM.
- Ambient Temperature Sensor signal input is shorted to ground.

,	7.00 E. 0.1 (1.00 E							
°C	°F	MIN	MAX					
0°	32°	29.3 KΩ	36 ΚΩ					
10°	50°	18 ΚΩ	22 ΚΩ					
20°	68°	11.4 KΩ	13.6 KΩ					
25°	77°	9.1 ΚΩ	10.8 KΩ					
30°	86°	7.4 ΚΩ	8.7 ΚΩ					
40°	104°	4.9 KΩ	5.7 KΩ					
50°	122°	3.3 ΚΩ	3.8 ΚΩ					

AMBIENT TEMPERATURE SENSOR VALUES

	TEST 3 – AMBIENT TEMPERATURE SENSO	R SHORTE	:D
STEP	ACTION	YES	NO
1	HAS TEST 1 BEEN COMPLETED?	GO TO STEP 2.	PERFORM TEST 1
2	DISCONNECT THE AMBIENT TEMPERATURE SENSOR CONNECTOR.** (LOCATED BEHIND FRONT AIR DAM).	GO TO STEP 3.	REPLACE THE AMBIENT TEMPERATURE SENSOR.*
	AMBIENT TEMPERATURE SENSOR CAV COLOR FUNCTION 1 DG/RD AMBIENT TEMPERATURE SENSOR SIGNAL 2 YL/DG AMBIENT TEMPERATURE SENSOR RETURN 1 SENSOR RETURN		
	USING AN OHMMETER, MEASURE THE RESISTANCE OF THE AMBIENT TEMPERATURE SENSOR AND COMPARE READING WITH THE TABLE ON THE PREVIOUS PAGE.		
3	IS THE READING WITHIN THE RANGE SPECIFIED IN THE TABLE? DISABLE THE TRACTION BATTERY PACK BY TURNING THE SERVICE DISCONNECT	REPLACE MAIN	GO TO STEP 4.
	SWITCH TO OFF. RECONNECT AMBIENT TEMPERATURE SENSOR.	CONTROL MODULE.*	
	DISCONNECT MAIN CONTROL MODULE (MCM) C1.**		
	MAIN CONTROL MODULE – C1		
	CAV COLOR FUNCTION 29 DG/RD AMBIENT TEMPERATURE SENSOR SIGNAL AMBIENT TEMPERATURE SENSOR RETURN 30 YL/DG SENSOR RETURN		
	USING AN OHMMETER, MEASURE THE RESISTANCE BETWEEN MCM - C1 PIN 29 AND 30 AND COMPARE READING WITH THE TABLE ON THE PREVIOUS PAGE.		
4	IS THE READING WITHIN THE RANGE SPECIFIED IN THE TABLE?	DEDAID THE	GO TO STEP 5.
4	DISCONNECT AMBIENT TEMPERATURE SENSOR AGAIN. USING AN OHMMETER, MEASURE THE RESISTANCE BETWEEN THE SENSOR RETURN CIRCUIT AND CHASSIS GROUND. AMBIENT TEMPERATURE SENSOR	REPAIR THE SENSOR RETURN CIRCUIT FOR A PARTIAL SHORT TO GROUND.*	GO TO STEP 5.
	CAV COLOR FUNCTION		
	1 DG/RD AMBIENT TEMPERATURE SENSOR SIGNAL 2 YL/DG AMBIENT TEMPERATURE SENSOR RETURN		
	IS THE RESISTANCE BELOW 500K OHMS?		
5	USING AN OHMMETER, MEASURE THE RESISTANCE BETWEEN THE SENSOR SIGNAL CIRCUIT AND CHASSIS GROUND.	REPAIR THE SENSOR SIGNAL CIRCUIT FOR A PARTIAL SHORT TO GROUND.*	REPAIR THE SENSOR SIGNAL CIRCUIT FOR A SHORT TO SENSOR RETURN CIRCUIT.*
	IS THE RESISTANCE BELOW 500K OHMS?		
*Perf	orm Verification TEST VER-1A. **Check connectors - C	lean/repair a	s necessary.



TEST 4 – BATTERY MONITORING MODULE FAILURE (\$23 – \$25)

Description: Any of these codes will set when one or more of the Battery Monitoring Modules (BMM's) fail to respond to the sample command over the MCAN bus and does not provide any data back to the Main Control Module (MCM) within a given time frame.

WARNING LAMP: THE "SERVICE REQUIRED" LAMP WILL BE ILLUMINATED.

Detection: Whenever the vehicle is in the Ready or Charge modes.

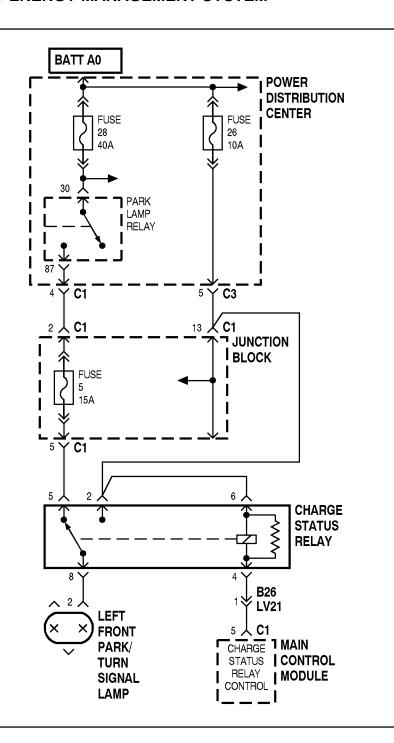
Related Codes: MCAN Bus Failure

Possible Causes:

Faulty connection to the BMM.

Faulty BMM.

STEP			ACTION		YES	NO
1	HAS TEST 1	1 BEEN COMF	PLETED?		GO TO STEP 2.	PERFORM TEST 1
2		CAN BUS FAIL			REPAIR MCAN BUS FAILURE DTC FIRST.*	GO TO STEP 3.
3	ARE ALL TH	IREE BATTER	Y MONITORING MOD	ULE FAILURE DTC'S SET?	REPAIR MCAN BUS FAILURE DTC FIRST.*	GO TO STEP 4.
4	INTERFACE	CENTER (BIC	C) AND THE BATTERY		REPAIR THE OPEN IN THE MCAN(+)	GO TO STEP 5.
	THE PROP	ER PROCEDU		ON IN THIS SERVICE MANUAL FOR TRACTION BATTERY TUB.	CIRCUIT.*	
	WARNING:		AGE IS PRESENT ARG	OUND THE BATTERY MODULES.		
			CONNECTOR C2.**			
	USING AN	OHMMETER, N		TANCE BETWEEN BMM 1.		
	В	ATTERY MONITO	RING MODULE - C2			
	CAV	COLOR	FUNCTION			
	13 14 16 17	LB GY WT/VT WT/DG	MCAN (+) MCAN (-) BMM 12V SUPPLY BMM GROUND	6 (
		INLINE CON	INECTOR - BC1			
	CAV	COLOR	FUNCTION			
	1 2 3 4	LG LB WT/VT WT/DG	MCAN BUS (-) MCAN BUS (+) BMM 12V SUPPLY BMM GROUND	7 14 (14) 8		
	IS THE RESISTANCE GREATER THAN 10.0 OHMS?					
5		- ,	MEASURE THE RESIS AND INLINE BC1 PIN	TANCE BETWEEN BMM 2.	REPAIR THE OPEN IN THE MCAN(-) CIRCUIT.*	GO TO STEP 6.
			EATER THAN 10.0 OH		Ciricori.	
6		OHMMETER, I OR C2 PIN 16	REPAIR THE OPEN IN THE BMM 12V SUPPLY CIRCUIT.*	GO TO STEP 7.		
			EATER THAN 10.0 OH	····		
7			MEASURE THE RESIS AND INLINE BC1 PIN	TANCE BETWEEN BMM 4.	REPAIR THE OPEN IN THE BMM GROUND CIRCUIT.*	REPLACE THE BMM.*



TEST 5 - CHARGE LAMP (\$E8)

Description: The MCM controls the Charge Status Relay by providing ground to the coil side of the relay. If the MCM determines that the voltage on the control circuit is not what is expected, this DTC is set.

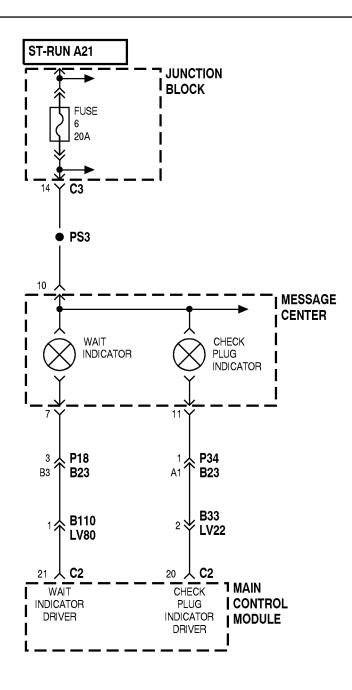
Detection: Whenever the vehicle is in the Ready or Charge modes.

- Open or Short Charge Status Relay Circuit.
- Faulty Charge Status Relay.
- Faulty MCM.

STEP	ACTION	YES	NO
1	HAS TEST 1 BEEN COMPLETED?	GO TO STEP 2.	PERFORM TEST 1
2	USING THE SCAN TOOL, ACTUATE THE CHARGE STATUS RELAY.	NO PROBLEM	GO TO STEP 3.
	DOES THE LEFT FRONT PARK/TURN SIGNAL LAMP TURN ON?	FOUND.*	
3	VERIFY CONDITION OF FUSE 26 IN THE POWER DISTRIBUTION CENTER	AND GO TO STEP	GO TO STEP 8.
	IS FUSE 26 OPEN?	4.	
4	PERFORM TEST 1.	REPAIR	GO TO STEP 5.
	USING THE SCAN TOOL, ACTUATE THE CHARGE STATUS RELAY	SUCCESSFUL.*	
	DOES THE LEFT FRONT PARK/TURN SIGNAL LAMP TURN ON?		
5	IS PDC FUSE 26 OPEN AGAIN?	GO TO STEP 6.	GO TO STEP 8.
6	USING THE HEADLAMP SWITCH, TURN ON THE PARK LAMPS.	GO TO STEP 9.	GO TO STEP 7.
	DOES THE LEFT FRONT PARK/TURN SIGNAL LAMP TURN ON?		
7	VERIFY CONDITION OF JUNCTION BLOCK FUSE 5 AND PDC FUSE 28. IS EITHER FUSE OPEN?	REPAIR THE SHORT TO GROUND IN THE LEFT FRONT PARK/TURN SIGNAL CIRCUIT.*	GO TO STEP 8.
8	VERIFY CONDITION OF THE LEFT FRONT PARK/TURN SIGNAL LAMP. IS THE BULB BURNED OUT?	REPLACE BULB.*	GO TO STEP 9.
9	USING A VOLTMETER, MEASURE THE VOLTAGE BETWEEN GROUND ANI CHARGE STATUS RELAY PINS 2 AND 6. IS THE VOLTAGE APPROXIMATELY 12V?	GO TO STEP 13.	GO TO STEP 10.
10	USING AN OHMMETER, MEASURE FOR AN OPEN OR SHORT TO GROUN BETWEEN THE CHARGE STATUS RELAY AND JUNCTION BLOCK - C1 PI		GO TO STEP 11.
	CHARGE STATUS RELAY		
	CAV COLOR FUNCTION 2 2 PK FUSED B(+) 3 4 RD CHARGE STATUS RELAY CONTROL 6 5 BR/YL FUSED PARK LAMP RELAY OUTPUT 6 6 PK FUSED B(+) 9 8 BR/YL CHARGE STATUS RELAY OUTPUT 8		
	JUNCTION BLOCK – C1		
	CAV COLOR FUNCTION		
	2 BK/YL PARK LAMP RELAY OUTPUT 5 BR/YL FUSED PARK LAMP DELAY OUTPUT 14	1 8	
	13 PK RELAY OUTPUT FUSED B(+)		

STEP			ACTION		YES	NO
11		OHMMETER, PDC – C3 PII	REPAIR FAULT IN CIRCUIT.*	GO TO STEP 12		
		POWER DISTRI	BUTION CENTER – C3			
	CAV	COLOR	FUNCTION	5 60000 1		
	5	PK	FUSED B(+)	10		
		JUNCTI	ON BLOCK – C1			
	CAV	COLOR	FUNCTION			
	2 5	BK/YL BR/YL	PARK LAMP RELAY OUTPUT FUSED PARK LAMP RELAY OUTPUT	7 [::::::] 1 8		
	13	PK	FUSED B(+)			
	IS AN OPEN	N OR SHORT	TO GROUND PRESENT	?		
12			MEASURE FOR AN OPE N 5 AND JUNCTION BLO	EN OR SHORT TO GROUND OCK - C1 PIN 13.	REPAIR FAULT IN CIRCUIT.*	GO TO STEP 13
	IS AN OPEN	OR SHORT	TO GROUND PRESENT	?		
13	USING A VO	SCAN TOOL OLTMETER, B VOLTMETER	REPLACE CHARGE STATUS RELAY.*	GO TO STEP 14		
14			., ACTUATE THE CHARG		REPLACE	GO TO STEP 15
		OLTMETER, B	ACKPROBE CHARGE S		CHARGE STATUS RELAY.*	
	CAV	COLOR	FUNCTION	2		
	2 4	PK RD	FUSED B(+) CHARGE STATUS RELAY CONTROL	3 5 6 4		
	5 6 8	BR/YL PK BR/YL	FUSED PARK LAMP RELAY OUTPUT FUSED B(+) CHARGE STATUS	6 2 5 4 9 2 5 7		
		DIVIE	RELAY OUTPUT	8		
	DOES THE	VOLTMETER	READ APPROXIMATELY	0V DURING ACTUATION?		
15	REMOVE TH	HE CHARGE	REPAIR FAULT IN	REPLACE MAIN		
	DISCONNE	CT MAIN COI	CIRCUIT BETWEEN THE	CONTROL MODULE.*		
		OHMMETER, MCM – C1 PI	CHARGE STATUS RELAY AND THE MCM.*			
		MAIN CONTRO				
	CAV	COLOR	FUNCTION	22 32		
		BR/YL	CHARGE STATUS RELAY CONTROL	1		
	5			4=1		
	5					

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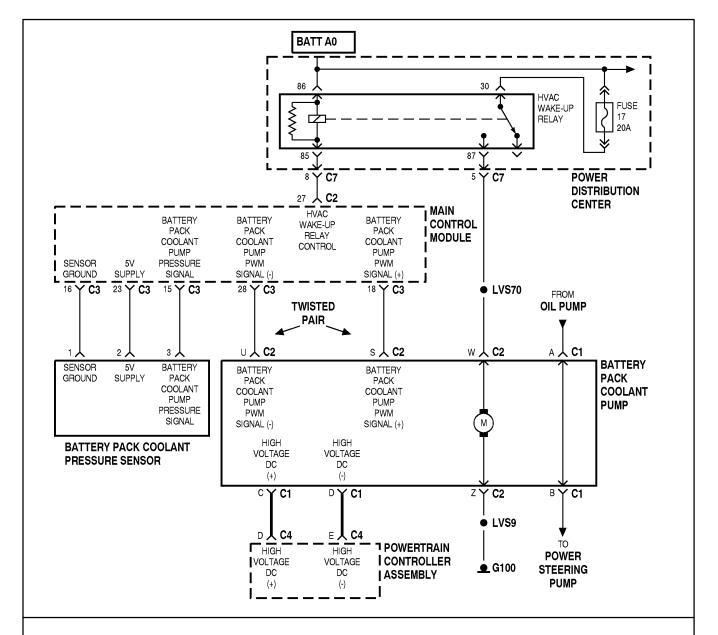
TEST 6 – CHECK PLUG LAMP (\$EF)

Description: The MCM controls the Check Plug Lamp located in the Message Center. If the MCM determines that the voltage on the control circuit is not what is expected, this DTC is set.

Detection: Whenever the vehicle is in the Ready mode.

- Open or Short Check Plug Lamp Driver circuit.
- Faulty Check Plug Lamp.
- Faulty MCM.

	TEST 6 – CHECK PLUG LAMP (\$1	EF)	
STEP	ACTION	YES	NO
1	HAS TEST 1 BEEN COMPLETED?	GO TO STEP 2.	PERFORM TEST 1.
2	TURN THE IGNITION SWITCH TO THE RUN POSITION. USING THE SCAN TOOL, ACTUATE THE CHECK PLUG LAMP. DOES THE CHECK PLUG LAMP TURN ON?	NO PROBLEM FOUND.*	GO TO STEP 3.
3	VERIFY CONDITION OF FUSE 6 IN THE JUNCTION BLOCK. IS FUSE 6 OPEN?	REPLACE FUSE AND GO TO STEP 4.	GO TO STEP 5.
4	PERFORM TEST 1. USING THE SCAN TOOL, ACTUATE THE CHECK PLUG LAMP. DOES THE CHECK PLUG LAMP TURN ON?	REPAIR SUCCESSFUL.*	GO TO STEP 5.
5	VERIFY CONDITION OF THE CHECK PLUG LAMP. IS THE BULB BURNED OUT?	REPLACE BULB.*	GO TO STEP 6.
6	DISCONNECT THE MESSAGE CENTER CONNECTOR.** USING A VOLTMETER, MEASURE THE VOLTAGE AT PIN 10. MESSAGE CENTER CAV COLOR FUNCTION 10 BR/PK FUSED IGNITION SWITCH OUTPUT (ST-RUN) 11 OR CHECK PLUG TO STORY THE MESSAGE CENTER 10. 1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	GO TO STEP 7.	REPAIR FAULT IN FUSED IGNITION SWITCH OUTPUT CIRCUIT.*
7	IS THE VOLTAGE GREATER THAN 10.0V? RECONNECT THE MESSAGE CENTER CONNECTOR.	GO TO STEP 8.	REPLACE
	USING A VOLTMETER, MEASURE THE VOLTAGE AT THE CHECK PLUG LAMP TRACE ON THE MESSAGE CENTER CIRCUIT BOARD. IS THE VOLTAGE GREATER THAN 10.0V?		MESSAGE CENTER.*
8	USING THE SCAN TOOL, ACTUATE THE CHECK PLUG LAMP. USING A VOLTMETER, BACKPROBE MESSAGE CENTER PIN 11. DOES THE VOLTAGE DROP TO LESS THAN 2.0V DURING ACTUATION?	CALL EPIC HOT LINE.*	GO TO STEP 9.
9	STOP CHECK PLUG LAMP ACTUATION. USING A MULTIMETER, PROBE MESSAGE CENTER PIN 11 FOR A SHORT TO GROUND AND A SHORT TO VOLTAGE.	REPAIR SHORT IN CHECK PLUG INDICATOR DRIVER CIRCUIT.*	GO TO STEP 10.
10	USING AN OHMMETER, MEASURE FOR CONTINUITY BETWEEN MESSAGE CENTER PIN 11 AND MCM — C2 PIN 20. MAIN CONTROL MODULE — C2 CAV COLOR FUNCTION 20 OR CHECK PLUG INDICATOR DRIVER 11	REPLACE MAIN CONTROL MODULE.*	REPAIR OPEN IN CHECK PLUG INDICATOR DRIVER CIRCUIT.*
*Perf	IS CONTINUITY PRESENT? Orm Verification TEST VER-1A. **Check connectors - (Clean/repair a	s necessary



TEST 7 – COOLANT PUMP PRESSURE FAULT (\$AB, \$AC)

Description: The Main Control Module (MCM) monitors the pressure of the battery pack coolant as it exits the coolant pump. If the coolant pressure is less than 25 PSI or greater than 45 PSI, the MCM will set this code.

WARNING LAMP: THE "SERVICE REQUIRED" AND "POWER LIMIT" LAMPS WILL BE ILLUMINATED.

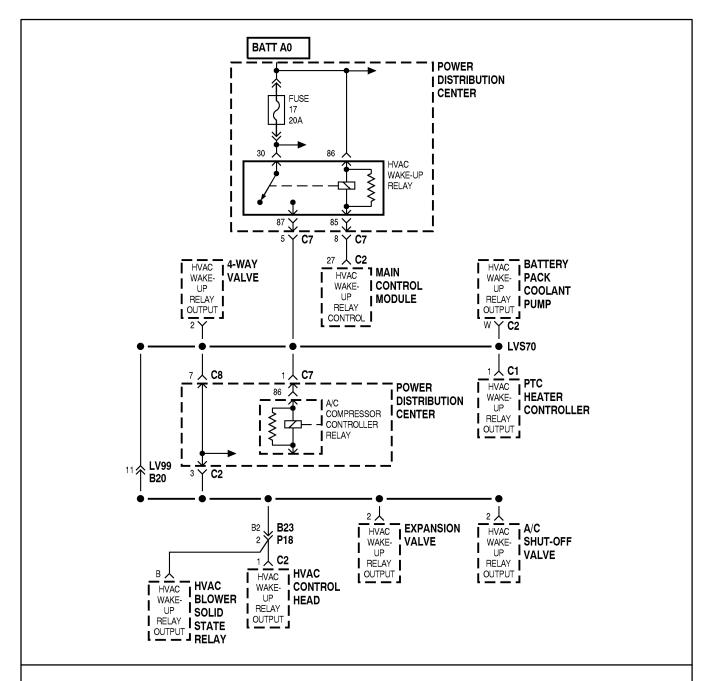
Detection: Whenever the vehicle is in the Ready or Charge modes. If this code is set when the vehicle is in the Ready mode, the "POWER LIMIT" will be turned on and maximum current will be limited to 20A. If this code is set during the Charge mode, vehicle charging will be terminated.

- Faulty battery pack coolant pump.
- Faulty battery pack coolant pressure sensor.
- Obstruction or leak in battery pack coolant system.
- Short to ground or voltage in coolant pump PWM circuit.

LEAKS. REPAIR AS NECESSARY) 3 FILL OR DRAIN AS REQUIRED THAN RETEST FOR "COOLANT PUMP PRESSURE FAULT" DTC. IS "COOLANT PUMP PRESSURE FAULT" DTC STILL PRESENT? 4 PUT VEHICLE IN READY MODE. SQUEEZE COOLANT OUTLET TUBE AND LISTEN FOR PUMP RUNNING. IF PUMP IS RUNNING, THERE SHOULD BE A NOTICEABLE NOISE. IS COOLANT PUMP RUNNING? 5 TURN VEHICLE OFF. DISABLE THE TRACTION BATTERY PACK BY TURNING THE SERVICE DISCONNECT SWITCH TO THE OFF POSITION. DISCONNECT PCA C1.* VERIFY THE CONDITION OF THE HIGH VOLTAGE BATTERY PACK COOLANT FUSE LOCATED IN THE POWER DISTRIBUTION BOX. IS THE HIGH VOLTAGE FUSE BLOWN? 6 VERIFY THE CONDITION OF DOW VOLTAGE FUSE 17 LOCATED IN THE POWER DISTRIBUTION CENTER (PDC). IS FUSE 17 BLOWN? 7 USING AN OHMMETER, CHECK FOR CONTINUITY BETWEEN GROUND AND BATTERY PACK COOLANT PUMP — C2 PIN Z. IS CONTINUITY PRESENT? 8 CONNECT PCA C1. TURN THE SERVICE DISCONNECT SWITCH TO THE ON POSITION. DISCONNECT BATTERY PACK COOLANT PUMP — C2.** PLACE THE VEHICLE IN THE READY MODE. USING THE SCAN TOOL, RUN THE BATTERY PACK COOLANT PUMP ACTUATOR TEST. CONNECT AN OSCILLOSCOPE BETWEEN BATTERY PACK COOLANT PUMP — C2. BATTERY PACK COOLANT PUMP — C2. TARK DEPAR OF THE VEHICLE IN THE READY MODE. USING THE SCAN TOOL, RUN THE BATTERY PACK COOLANT PUMP ACTUATOR TEST. CONNECT AN OSCILLOSCOPE BETWEEN BATTERY PACK COOLANT PUMP — C2. THE SIGNAL APPROXIMATELY A 20% DUTY CYCLE AT 100 HZ? 9 STOP THE COOLANT PUMP ACTUATION. USING A MULTIMETER, CHECK FOR A SHORT TO GROUND AND SHORT TO CIRCUIT.*	TEP	ACTION	YES	NO
LEAKS. REPAIR AS NECESSARY) 3 FILL OR DRAIN AS REQUIRED THAN RETEST FOR "COOLANT PUMP PRESSURE FAULT" DTC. IS "COOLANT PUMP PRESSURE FAULT" DTC STILL PRESENT? 4 PUT VEHICLE IN READY MODE. SQUEEZE COOLANT OUTLET TUBE AND LISTEN FOR PUMP RUNNING. IF PUMP IS RUNNING, THERE SHOULD BE A NOTICEABLE NOISE. IS COOLANT PUMP RUNNING? 5 TURN VEHICLE OFF. DISABLE THE TRACTION BATTERY PACK BY TURNING THE SERVICE DISCONNECT SWITCH TO THE OFF POSITION. DISCONNECT PCA C1.* VERIFY THE CONDITION OF THE HIGH VOLTAGE BATTERY PACK COOLANT FUSE LOCATED IN THE POWER DISTRIBUTION BOX. IS THE HIGH VOLTAGE FUSE BLOWN? 6 VERIFY THE CONDITION OF DW VOLTAGE FUSE 17 LOCATED IN THE POWER DISTRIBUTION CENTER (PDC). IS FUSE 17 BLOWN? 7 USING AN OHMMETER, CHECK FOR CONTINUITY BETWEEN GROUND AND BATTERY PACK COOLANT PUMP — C2 PIN Z. IS CONNECT PCA C1. TURN THE SERVICE DISCONNECT SWITCH TO THE ON POSITION. DISCONNECT BATTERY PACK COOLANT PUMP — C2.** PLACE THE VEHICLE IN THE READY MODE. USING THE SCAN TOOL, RUN THE BATTERY PACK COOLANT PUMP ACTUATOR TEST. CONNECT AN OSCILLOSCOPE BETWEEN BATTERY PACK COOLANT PUMP — C2. EAVE OLONE FUNCTION BATTERY PACK COOLANT PUMP — C2 IS THE SIGNAL APPROXIMATELY A 20% DUTY CYCLE AT 100 HZ? 9 STOP THE COOLANT PUMP ACTUATION. USING A MULTIMETER, CHECK FOR A SHORT TO GROUND AND SHORT TO CIRCUIT.*	1	HAS TEST 1 BEEN COMPLETED?	GO TO STEP 2.	
FAULT" DTC. IS "COOLANT PUMP PRESSURE FAULT" DTC STILL PRESENT? 4 PUT VEHICLE IN READY MODE. SQUEEZE COOLANT OUTLET TUBE AND LISTEN FOR PUMP RUNNING. IF PUMP IS RUNNING, THERE SHOULD BE A NOTICEABLE NOISE. IS COOLANT PUMP RUNNING? 5 TURN VEHICLE OFF. DISABLE THE TRACTION BATTERY PACK BY TURNING THE SERVICE DISCONNECT SWITCH TO THE OFF POSITION. DISCONNECT PCA C1.* VERIFY THE CONDITION OF THE HIGH VOLTAGE BATTERY PACK COOLANT FUSE LOCATED IN THE POWER DISTRIBUTION BOX. IS THE HIGH VOLTAGE FUSE BLOWN? 6 VERIFY THE CONDITION OF LOW VOLTAGE FUSE 17 LOCATED IN THE POWER DISTRIBUTION CENTER (PDC). IS FUSE 17 BLOWN? 7 USING AN OHMMETER, CHECK FOR CONTINUITY BETWEEN GROUND AND IS CONTINUITY PRESENT? 8 CONTINUITY PRESENT? 8 CONNECT PCA C1. TURN THE SERVICE DISCONNECT SWITCH TO THE ON POSITION. DISCONNECT BATTERY PACK COOLANT PUMP — C2.** PLACE THE VEHICLE IN THE READY MODE. USING THE SCAN TOOL, RUN THE BATTERY PACK COOLANT PUMP ACTUATOR TEST. CONNECT AN OSCILLOSCOPE BETWEEN BATTERY PACK COOLANT PUMP — C2. EAV COLOR FUNCTION S LGWT BATTERY PACK COOLANT PUMP — C2 TURN THE SIGNAL APPROXIMATELY A 20% DUTY CYCLE AT 100 HZ? 9 STOP THE COOLANT PUMP ACTUATION. USING A MULTIMETER, CHECK FOR A SHORT TO GROUND AND SHORT TO CIRCUIT.*	2		GO TO STEP 4.	GO TO STEP 3.
PUT VEHICLE IN READY MODE. SQUEZZE COCIANT OUTLET TUBE AND LISTEN FOR PUMP RUNNING. IF PUMP IS RUNNING, THERE SHOULD BE A NOTICEABLE NOISE. IS COCIANT PUMP RUNNING? TURN VEHICLE OFF. DISABLE THE TRACTION BATTERY PACK BY TURNING THE SERVICE DISCONNECT SWITCH TO THE OFF POSITION. DISCONNECT PCA C1.* VERIFY THE CONDITION OF THE HIGH VOLTAGE BATTERY PACK COCIANT FUSE LOCATED IN THE POWER DISTRIBUTION END. IS THE HIGH VOLTAGE FUSE BLOWN? VERIFY THE CONDITION OF LOW VOLTAGE FUSE 17 LOCATED IN THE POWER DISTRIBUTION CENTER (PDC). IS FUSE 17 BLOWN? USING AN OHMMETER, CHECK FOR CONTINUITY BETWEEN GROUND AND BATTERY PACK COCIANT PUMP — C2 PIN Z. CONNECT PCA C1. USING THE SERVICE DISCONNECT SWITCH TO THE ON POSITION. DISCONNECT BATTERY PACK COCIANT PUMP — C2.** PLACE THE VEHICLE IN THE READY MODE. USING THE SCAN TOOL, RUN THE BATTERY PACK COCIANT PUMP ACTUATOR TEST. CONNECT AN OSCILLOSCOPE BETWEEN BATTERY PACK COCIANT PUMP — C2 PINS U AND S AND MEASURE THE PWM SIGNAL. BATTERY PACK COCIANT PUMP — C2 CAV COLOR FUNCTION S LGWT BATTERY PACK COCIANT PUMP ACTUATOR TEST. CONNECT AN OSCILLOSCOPE BETWEEN BATTERY PACK COCIANT PUMP ACTUATOR TEST. CONNECT AN OSCILLOSCOPE BETWEEN BATTERY PACK COCIANT PUMP — C2 PINS U AND S AND MEASURE THE PWM SIGNAL. BATTERY PACK COCIANT PUMP — C2 TO STEP SOCIETY OF THE POSITION OF THE PUMP PWM SIGNAL (H) BATTERY PACK COCIANT PUMP — C2 TO STEP SOCIETY OF THE POSITION OF THE PUMP PWM SIGNAL (H) BATTERY PACK COCIANT PUMP — C2 TO STEP SOCIETY OF THE POSITION OF THE PUMP PWM SIGNAL (H) BATTERY PACK COCIANT PUMP — C2 TO STEP SOCIETY OF THE POSITION OF THE PUMP PWM SIGNAL (H) BATTERY PACK COCIANT PUMP — C2 TO STEP SOCIETY OF THE POSITION OF THE PUMP PWM SIGNAL (H) BATTERY PACK COCIANT PUMP — C2 TO STEP SOCIETY OF THE POSITION OF THE PUMP PWM SIGNAL (H) BATTERY PACK COCIANT PUMP — C2 TO STEP SOCIETY OF THE POSITION OF THE PUMP PWM SIGNAL (H) BATTERY PACK COCIANT PUMP — C2 TO STEP SOCIETY OF THE PUMP PWM SIGNAL (H) BATTERY PACK COCIANT PUMP — C2 TO STEP SOCIETY OF THE PUMP PWM S	3		GO TO STEP 4.	REPAIR SUCCESSFUL.*
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VERIFY THE CONDITION OF THE HIGH VOLTAGE BATTERY PACK COOLANT FUSE LOCATED IN THE POWER DISTRIBUTION BOX. IS THE HIGH VOLTAGE FUSE BLOWN? REPLACE FUSE.* GO TO STEP: DISTRIBUTION CENTER (PDC). IS FUSE 17 BLOWN? USING AN OHMMETER, CHECK FOR CONTINUITY BETWEEN GROUND AND BATTERY PACK COOLANT PUMP — C2 PIN Z. IS CONTINUITY PRESENT? CONNECT PCA C1. TURN THE SERVICE DISCONNECT SWITCH TO THE ON POSITION. DISCONNECT BATTERY PACK COOLANT PUMP — C2.** PLACE THE VEHICLE IN THE READY MODE. USING THE SCAN TOOL, RUN THE BATTERY PACK COOLANT PUMP ACTUATOR TEST. CONNECT AN OSCILLOSCOPE BETWEEN BATTERY PACK COOLANT PUMP — C2 PINS U AND S AND MEASURE THE PWM SIGNAL. BATTERY PACK COOLANT PUMP — C2 CAV COLOR FUNCTION S LGWT BATTERY PACK COOLANT PUMP ACTUATOR TEST. ULG/BK BATTERY PACK COOLANT PUMP ACTUATOR TO STEP SOME SET OF THE POWEN SIGNAL (-) IS THE SIGNAL APPROXIMATELY A 20% DUTY CYCLE AT 100 HZ? STOP THE COOLANT PUMP ACTUATION. USING A MULTIMETER, CHECK FOR A SHORT TO GROUND AND SHORT TO REPAIR FAULT IN CIRCUIT.*			VOLTAGE FUSE.*	
LOCATED IN THE POWER DISTRIBUTION BOX. IS THE HIGH VOLTAGE FUSE BLOWN? 6 VERIFY THE CONDITION OF LOW VOLTAGE FUSE 17 LOCATED IN THE POWER DISTRIBUTION CENTER (PDC). IS FUSE 17 BLOWN? 7 USING AN OHMMETER, CHECK FOR CONTINUITY BETWEEN GROUND AND BATTERY PACK COOLANT PUMP — C2 PIN Z. IS CONTINUITY PRESENT? 8 CONNECT PCA C1. TURN THE SERVICE DISCONNECT SWITCH TO THE ON POSITION. DISCONNECT BATTERY PACK COOLANT PUMP — C2.** PLACE THE VEHICLE IN THE READY MODE. USING THE SCAN TOOL, RUN THE BATTERY PACK COOLANT PUMP ACTUATOR TEST. CONNECT AN OSCILLOSCOPE BETWEEN BATTERY PACK COOLANT PUMP — C2 PINS U AND S AND MEASURE THE PWM SIGNAL. BATTERY PACK COOLANT PUMP — C2 CAV COLOR FUNCTION S LG/WT PUMP PPM SIGNAL (+) U LG/BK BATTERY PACK COOLANT PUMP ACTUATION. IS THE SIGNAL APPROXIMATELY A 20% DUTY CYCLE AT 100 HZ? 9 STOP THE COOLANT PUMP ACTUATION. USING A MULTIMETER, CHECK FOR A SHORT TO GROUND AND SHORT TO		DISCONNECT PCA C1.*		
VERIFY THE CONDITION OF LOW VOLTAGE FUSE 17 LOCATED IN THE POWER DISTRIBUTION CENTER (PDC). IS FUSE 17 BLOWN?				
DISTRIBUTION CENTER (PDC). IS FUSE 17 BLOWN? 7 USING AN OHMMETER, CHECK FOR CONTINUITY BETWEEN GROUND AND BATTERY PACK COOLANT PUMP — C2 PIN Z. IS CONTINUITY PRESENT? 8 CONNECT PCA C1. TURN THE SERVICE DISCONNECT SWITCH TO THE ON POSITION. DISCONNECT BATTERY PACK COOLANT PUMP — C2.** PLACE THE VEHICLE IN THE READY MODE. USING THE SCAN TOOL, RUN THE BATTERY PACK COOLANT PUMP ACTUATOR TEST. CONNECT AN OSCILLOSCOPE BETWEEN BATTERY PACK COOLANT PUMP — C2 PINS U AND S AND MEASURE THE PWM SIGNAL. BATTERY PACK COOLANT PUMP — C2 CAY COLOR FUNCTION S LG/MT PUMP PMM SIGNAL (+) DATTERY PACK COOLANT PUMP ACTUATION. IS THE SIGNAL APPROXIMATELY A 20% DUTY CYCLE AT 100 HZ? 9 STOP THE COOLANT PUMP ACTUATION. USING A MULTIMETER, CHECK FOR A SHORT TO GROUND AND SHORT TO		IS THE HIGH VOLTAGE FUSE BLOWN?		
USING AN OHMMETER, CHECK FOR CONTINUITY BETWEEN GROUND AND BATTERY PACK COOLANT PUMP – C2 PIN Z. IS CONTINUITY PRESENT? CONNECT PCA C1. TURN THE SERVICE DISCONNECT SWITCH TO THE ON POSITION. DISCONNECT BATTERY PACK COOLANT PUMP – C2.** PLACE THE VEHICLE IN THE READY MODE. USING THE SCAN TOOL, RUN THE BATTERY PACK COOLANT PUMP ACTUATOR TEST. CONNECT AN OSCILLOSCOPE BETWEEN BATTERY PACK COOLANT PUMP – C2 PINS U AND S AND MEASURE THE PWM SIGNAL. BATTERY PACK COOLANT PUMP – C2 CAV COLOR FUNCTION S LG/MT BATTERY PACK COOLANT PUMP SIGNAL (+) BATTERY PACK COOLANT PUMP PWM SIGNAL (+) BATTERY PACK COOLANT PUMP PWM SIGNAL (-) IS THE SIGNAL APPROXIMATELY A 20% DUTY CYCLE AT 100 HZ? 9 STOP THE COOLANT PUMP ACTUATION. USING A MULTIMETER, CHECK FOR A SHORT TO GROUND AND SHORT TO	6		REPLACE FUSE.*	GO TO STEP 7.
BATTERY PACK COOLANT PUMP – C2 PIN Z. IS CONTINUITY PRESENT? CONNECT PCA C1. TURN THE SERVICE DISCONNECT SWITCH TO THE ON POSITION. DISCONNECT BATTERY PACK COOLANT PUMP – C2.** PLACE THE VEHICLE IN THE READY MODE. USING THE SCAN TOOL, RUN THE BATTERY PACK COOLANT PUMP ACTUATOR TEST. CONNECT AN OSCILLOSCOPE BETWEEN BATTERY PACK COOLANT PUMP – C2 PINS U AND S AND MEASURE THE PWM SIGNAL. BATTERY PACK COOLANT PUMP – C2 CAV COLOR FUNCTION S LGWT BATTERY PACK COOLANT PUMP ACTUATION. U LG/BK BATTERY PACK COOLANT PUMP ACTUATION. IS THE SIGNAL APPROXIMATELY A 20% DUTY CYCLE AT 100 HZ? 9 STOP THE COOLANT PUMP ACTUATION. USING A MULTIMETER, CHECK FOR A SHORT TO GROUND AND SHORT TO		IS FUSE 17 BLOWN?		
8 CONNECT PCA C1. TURN THE SERVICE DISCONNECT SWITCH TO THE ON POSITION. DISCONNECT BATTERY PACK COOLANT PUMP – C2.** PLACE THE VEHICLE IN THE READY MODE. USING THE SCAN TOOL, RUN THE BATTERY PACK COOLANT PUMP ACTUATOR TEST. CONNECT AN OSCILLOSCOPE BETWEEN BATTERY PACK COOLANT PUMP – C2 PINS U AND S AND MEASURE THE PWM SIGNAL. BATTERY PACK COOLANT PUMP – C2 CAV COLOR FUNCTION S LG/WT PUMP PWM SIGNAL (+) U LG/BK BATTERY PACK COOLANT PUMP PWM SIGNAL (+) IS THE SIGNAL APPROXIMATELY A 20% DUTY CYCLE AT 100 HZ? 9 STOP THE COOLANT PUMP ACTUATION. USING A MULTIMETER, CHECK FOR A SHORT TO GROUND AND SHORT TO	7		GO TO STEP 8.	
TURN THE SERVICE DISCONNECT SWITCH TO THE ON POSITION. DISCONNECT BATTERY PACK COOLANT PUMP — C2.** PLACE THE VEHICLE IN THE READY MODE. USING THE SCAN TOOL, RUN THE BATTERY PACK COOLANT PUMP ACTUATOR TEST. CONNECT AN OSCILLOSCOPE BETWEEN BATTERY PACK COOLANT PUMP — C2 PINS U AND S AND MEASURE THE PWM SIGNAL. BATTERY PACK COOLANT PUMP — C2 CAV COLOR FUNCTION S LGWT BATTERY PACK COOLANT PUMP PWM SIGNAL (+) BATTERY PACK COOLANT PUMP PWM SIGNAL (+) BATTERY PACK COOLANT PUMP PWM SIGNAL (-) IS THE SIGNAL APPROXIMATELY A 20% DUTY CYCLE AT 100 HZ? 9 STOP THE COOLANT PUMP ACTUATION. USING A MULTIMETER, CHECK FOR A SHORT TO GROUND AND SHORT TO		IS CONTINUITY PRESENT?		CIRCUIT.^
DISCONNECT BATTERY PACK COOLANT PUMP — C2.** PLACE THE VEHICLE IN THE READY MODE. USING THE SCAN TOOL, RUN THE BATTERY PACK COOLANT PUMP ACTUATOR TEST. CONNECT AN OSCILLOSCOPE BETWEEN BATTERY PACK COOLANT PUMP — C2 PINS U AND S AND MEASURE THE PWM SIGNAL. BATTERY PACK COOLANT PUMP — C2 CAV COLOR FUNCTION S LG/WT BATTERY PACK COOLANT PUMP PWM SIGNAL (+) BATTERY PACK COOLANT PUMP PWM SIGNAL (+) BATTERY PACK COOLANT PUMP PWM SIGNAL (-) IS THE SIGNAL APPROXIMATELY A 20% DUTY CYCLE AT 100 HZ? 9 STOP THE COOLANT PUMP ACTUATION. USING A MULTIMETER, CHECK FOR A SHORT TO GROUND AND SHORT TO	8	CONNECT PCA C1.	GO TO STEP 11.	GO TO STEP 9.
PLACE THE VEHICLE IN THE READY MODE. USING THE SCAN TOOL, RUN THE BATTERY PACK COOLANT PUMP ACTUATOR TEST. CONNECT AN OSCILLOSCOPE BETWEEN BATTERY PACK COOLANT PUMP – C2 PINS U AND S AND MEASURE THE PWM SIGNAL. BATTERY PACK COOLANT PUMP – C2 CAV COLOR FUNCTION S LG/WT BATTERY PACK COOLANT PUMP PWM SIGNAL (+) BATTERY PACK COOLANT PUMP PWM SIGNAL (+) BATTERY PACK COOLANT PUMP PWM SIGNAL (-) IS THE SIGNAL APPROXIMATELY A 20% DUTY CYCLE AT 100 HZ? 9 STOP THE COOLANT PUMP ACTUATION. USING A MULTIMETER, CHECK FOR A SHORT TO GROUND AND SHORT TO		TURN THE SERVICE DISCONNECT SWITCH TO THE ON POSITION.		
USING THE SCAN TOOL, RUN THE BATTERY PACK COOLANT PUMP ACTUATOR TEST. CONNECT AN OSCILLOSCOPE BETWEEN BATTERY PACK COOLANT PUMP — C2 PINS U AND S AND MEASURE THE PWM SIGNAL. BATTERY PACK COOLANT PUMP — C2 CAV COLOR FUNCTION S LG/WT BATTERY PACK COOLANT PUMP PWM SIGNAL (+) BATTERY PACK COOLANT PUMP PWM SIGNAL (+) BATTERY PACK COOLANT PUMP PWM SIGNAL (-) IS THE SIGNAL APPROXIMATELY A 20% DUTY CYCLE AT 100 HZ? 9 STOP THE COOLANT PUMP ACTUATION. USING A MULTIMETER, CHECK FOR A SHORT TO GROUND AND SHORT TO		DISCONNECT BATTERY PACK COOLANT PUMP - C2.**		
TEST. CONNECT AN OSCILLOSCOPE BETWEEN BATTERY PACK COOLANT PUMP – C2 PINS U AND S AND MEASURE THE PWM SIGNAL. BATTERY PACK COOLANT PUMP – C2 CAV COLOR FUNCTION S LG/WT BATTERY PACK COOLANT PUMP PWM SIGNAL (+) U LG/BK BATTERY PACK COOLANT PUMP PWM SIGNAL (-) IS THE SIGNAL APPROXIMATELY A 20% DUTY CYCLE AT 100 HZ? 9 STOP THE COOLANT PUMP ACTUATION. USING A MULTIMETER, CHECK FOR A SHORT TO GROUND AND SHORT TO		PLACE THE VEHICLE IN THE READY MODE.		
PINS U AND S AND MEASURE THE PWM SIGNAL. BATTERY PACK COOLANT PUMP – C2 CAV COLOR FUNCTION S LG/WT BATTERY PACK COOLANT PUMP PWM SIGNAL (+) U LG/BK BATTERY PACK COOLANT PUMP PWM SIGNAL (-) IS THE SIGNAL APPROXIMATELY A 20% DUTY CYCLE AT 100 HZ? 9 STOP THE COOLANT PUMP ACTUATION. USING A MULTIMETER, CHECK FOR A SHORT TO GROUND AND SHORT TO				
CAV COLOR FUNCTION S LG/MT BATTERY PACK COOLANT PUMP PWM SIGNAL (+) U LG/BK BATTERY PACK COOLANT PUMP PWM SIGNAL (-) IS THE SIGNAL APPROXIMATELY A 20% DUTY CYCLE AT 100 HZ? 9 STOP THE COOLANT PUMP ACTUATION. USING A MULTIMETER, CHECK FOR A SHORT TO GROUND AND SHORT TO REPAIR FAULT IN CIRCUIT.*				
U LG/BK BATTERY PACK COOLANT PUMP PWM SIGNAL (+) BATTERY PACK COOLANT PUMP PWM SIGNAL (-) IS THE SIGNAL APPROXIMATELY A 20% DUTY CYCLE AT 100 HZ? 9 STOP THE COOLANT PUMP ACTUATION. USING A MULTIMETER, CHECK FOR A SHORT TO GROUND AND SHORT TO				
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IS THE SIGNAL APPROXIMATELY A 20% DUTY CYCLE AT 100 HZ? 9 STOP THE COOLANT PUMP ACTUATION. USING A MULTIMETER, CHECK FOR A SHORT TO GROUND AND SHORT TO REPAIR FAULT IN CIRCUIT.*		S LG/WT BATTERY PACK COOLANT ((OO))		
9 STOP THE COOLANT PUMP ACTUATION. USING A MULTIMETER, CHECK FOR A SHORT TO GROUND AND SHORT TO REPAIR FAULT IN CIRCUIT.*		U LG/BK BATTERY PACK COOLANT		
9 STOP THE COOLANT PUMP ACTUATION. USING A MULTIMETER, CHECK FOR A SHORT TO GROUND AND SHORT TO REPAIR FAULT IN CIRCUIT.*		IS THE SIGNAL APPROXIMATELY A 20% DUTY CVOLE AT 100 H72		
USING A MULTIMETER, CHECK FOR A SHORT TO GROUND AND SHORT TO	9		REDAIR EALILY IN	GO TO STED 10
VOLIAGE AT BATTERT FACK GOOLANT FOWER - C2 FINS 0 AND 3.	J			GO TO STEP IC

	TEST 7 – COOLANT PUMP PRESSURE FAULT (\$AB, \$AC)						
STEP			ACTION	YES	NO		
10	USING AN AND BATTE CONTINUIT – C2 PIN S	OHMMETEI ERY PACK (Y BETWEE	ONTROL MODULE (MCM) — C3.** R, CHECK FOR CONTINUITY BETWEEN MCM — C3 PIN 28 COOLANT PUMP — C2 PIN U. ALSO CHECK FOR N MCM — C3 PIN 18 AND BATTERY PACK COOLANT PUMP	REPLACE MAIN CONTROL MODULE.*	REPAIR OPEN IN CIRCUIT.*		
	ВА	ITERY PACK	COOLANT PUMP – C2				
	S U	COLOR LG/WT LG/BK	FUNCTION BATTERY PACK COOLANT PUMP PWM SIGNAL (+) BATTERY PACK COOLANT PUMP PWM SIGNAL (-)				
		MAIN CONT	ROL MODULE – C3				
	15	YL/DG BK/LB	FUNCTION BATTERY PACK COOLANT PUMP PRESSURE SIGNAL SENSOR GROUND 1 11				
	18 23 28	VT/PK LG/BK	BATTERY PACK COOLANT PUMP PWM SIGNAL (+) 5V SUPPLY BATTERY PACK COOLANT PUMP PWM SIGNAL (-)				
44	IS CONTINU			GO TO STEP 12.	GO TO STEP 14.		
11	DISCONNE	CT THE BA	PACK COOLANT PUMP C2. TTERY PACK COOLANT PRESSURE SENSOR.** SWITCH TO THE ON POSITION.	GO 10 31EF 12.	GO 10 31EF 14.		
	1 -		MEASURE BATTERY PACK COOLANT PRESSURE SENSOR				
			ROXIMATELY 5.0V?				
12	USING A VO	OLTMETER,	MEASURE BATTERY PACK COOLANT PRESSURE SENSOR	GO TO STEP 13.	GO TO STEP 15.		
	IS THE VOL	TAGE APPI	ROXIMATELY 0.0V?				
13	CONNECT JUMPER WIRES BETWEEN THE BATTERY PACK COOLANT PRESSURE SENSOR AND ITS CONNECTOR FOR THE SENSOR GROUND AND 5V SUPPLY BATTERY PACK COOLANT PRESSURE HIGHER A VOLTAGE AT BATTERY PACK COOLANT PRESSURE GO TO STEP 16. GO TO STEP 16. PRESSURE						
	PRESSURE	-	MEASURE THE VOLTAGE AT BATTERY PACK COOLANT PIN 3.	SENSOR.*			
			S THAN 0.5V OR GREATER THAN 4.5V?				
14	DISCONNE			REPAIR FAULT IN 5V SUPPLY	REPLACE MAIN CONTROL		
	PIN 23 AND	BATTERY	R, CHECK FOR AN OPEN OR SHORT BETWEEN MCM – C3 PACK COOLANT PUMP PRESSURE SENSOR PIN 2.	CIRCUIT.*	MODULE.*		
			RT CONDITION PRESENT?				
15		ОНММЕТЕ	C3.** R, CHECK FOR AN OPEN OR SHORT BETWEEN MCM – C3 PACK COOLANT PUMP PRESSURE SENSOR PIN 1.	REPAIR FAULT IN SENSOR GROUND CIRCUIT.*	REPLACE MAIN CONTROL MODULE.*		
			T CONDITION PRESENT?				
*Perf	orm Veri	fication	TEST VER-1A. **Check connectors -	Clean/repair a	s necessary.		

TEST 7 – COOLANT PUMP PRESSURE FAULT (\$AB, \$AC)							
STEP	ACTION	YES	NO				
16	IS THE VOLTAGE BETWEEN 1.1V AND 2.1V?	GO TO STEP 17.	IF READING IS ABOVE 2.1V, INSPECT COOLING SYSTEM FOR OBSTRUCTIONS. IF IT IS BELOW 1.1V, INSPECT COOLING SYSTEM FOR LEAKAGE.*				
17	RETURN THE VEHICLE TO THE READY MODE.	CALL EPIC HOT LINE.*	REPLACE BATTERY PACK COOLANT PUMP.*				
	IS THE BATTERY PACK COOLANT PUMP RUNNING?						
*Perf	*Perform Verification TEST VER-1A. **Check connectors - Clean/repair as necessary.						



TEST 8 - HVAC WAKEUP (\$E1)

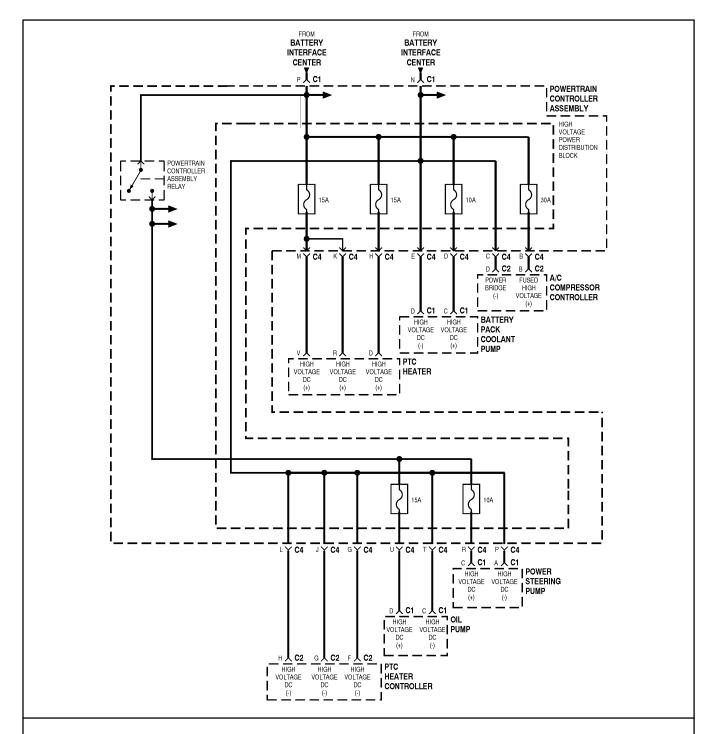
Description: The MCM controls the HVAC Wakeup Relay. If the MCM determines that the voltage on the control circuit is not what is expected, this DTC is set.

WARNING LAMP: THE "SERVICE REQUIRED" LAMP WILL BE ILLUMINATED.

Detection: Whenever the vehicle is in the Ready or Charge modes.

- Open or short HVAC Wakeup Relay driver circuit.
- Faulty HVAC Wakeup Relay.
- Faulty MCM.

	TEST 8 – HVAC WAKEUP (\$E1))	
STEP	ACTION	YES	NO
1	HAS TEST 1 BEEN COMPLETED?	GO TO STEP 2.	PERFORM TEST 1.
	REMOVE THE HVAC WAKEUP RELAY. USING AN OHMMETER, MEASURE THE RESISTANCE OF THE RELAY COIL (PINS 85 AND 86). IS THE RESISTANCE BETWEEN 60 AND 80 OHMS?	GO TO STEP 3.	REPLACE THE HVAC WAKEUP RELAY.*
	USING A VOLTMETER, MEASURE THE VOLTAGE AT HVAC WAKEUP RELAY CAVITY 86 IN THE POWER DISTRIBUTION CENTER (PDC). IS THE VOLTAGE GREATER THAN 10.0V?	GO TO STEP 4.	REPLACE THE POWER DISTRIBUTION CENTER.*
	CONNECT A TEST LIGHT BETWEEN HVAC WAKEUP RELAY CAVITIES 85 AND 86 IN THE POWER DISTRIBUTION CENTER (PDC). USING THE SCAN TOOL, ACTUATE THE HVAC WAKEUP RELAY. DOES THE TEST LIGHT FLASH DURING ACTUATION?	REPLACE THE HVAC WAKEUP RELAY.*	GO TO STEP 5.
	USING A MULTIMETER, CHECK FOR A SHORT TO GROUND AND SHORT TO VOLTAGE AT PDC — C7 PIN 8. POWER DISTRIBUTION CENTER — C7 CAV COLOR FUNCTION 8 YL/BK HVAC WAKEUP RELAY CONTROL IS A SHORT PRESENT?	REPAIR FAULT IN HVAC WAKEUP RELAY CONTROL CIRCUIT.*	GO TO STEP 6.
6	DISCONNECT MAIN CONTROL MODULE - C2.** USING AN OHMMETER, CHECK FOR CONTINUITY BETWEEN PDC - C7 PIN 8 AND MAIN CONTROL MODULE - C2 PIN 27. MAIN CONTROL MODULE - C2 CAV COLOR FUNCTION 27 YL/BK HVAC WAKEUP RELAY CONTROL IS CONTINUITY PRESENT?	REPLACE MAIN CONTROL MODULE.*	REPAIR OPEN CIRCUIT BETWEEN THE PDC AND MCM.*
	rm Verification TEST VER-1A. **Check connectors - 0	l Clean/repair a	ı ıs necessar



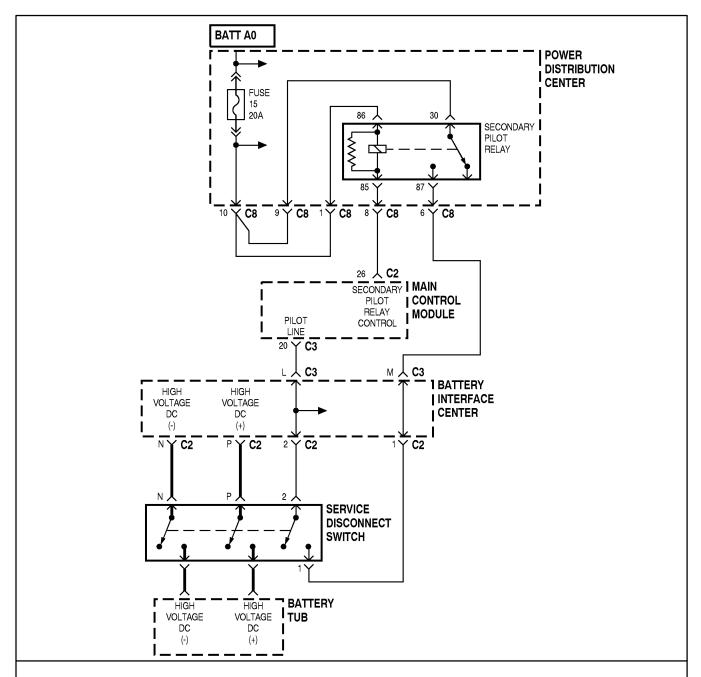
TEST 9 – PRECHARGE CURRENT HIGHER THAN EXPECTED (\$2F)

Description: During start–up, the BEMS[™] precharges the high voltage bus before it closes the Saftey Relay No. 1. A current sensor inside the Battery Interface Center (BIC) senses the amount of current through a shunt resistor. If during precharge, the BEMS[™] senses the current is higher than expected for a given time duration, this DTC is set.

Detection: Whenever the vehicle is in the Ready mode.

- Faulty Current Sensor.
- Excessive Load on the high voltage bus.

I	EST 9 – PRECHARGE CURRENT HIGHER THAN	IEXPECTE	D (\$2F)
STEP	ACTION	YES	NO
1	HAS TEST 1 BEEN COMPLETED?	GO TO STEP 2.	PERFORM TEST 1.
2	DISABLE THE TRACTION BATTERY PACK BY TURNING THE SERVICE DISCONNECT SWITCH TO THE OFF POSITION.	GO TO STEP 3.	GO TO STEP 4.
	DISCONNECT POWERTRAIN CONTROLLER ASSEMBLY (PCA) — C1 CONNECTOR.**		
	REMOVE THE COVER TO THE POWER DISTRIBUTION BOX.		
	REMOVE ALL OF THE HIGH VOLTAGE FUSES IN THE POWER DISTRIBUTION BOX.		
	INSTALL THE COVER TO THE POWER DISTRIBUTION BOX.		
	CONNECT THE POWERTRAIN CONTROLLER ASSEMBLY (PCA) - C1 CONNECTOR.		
	ENABLE THE TRACTION BATTERY PACK BY TURNING THE SERVICE DISCONNECT SWITCH TO THE ON POSITION.		
	USING THE SCAN TOOL, ERASE "PRECHARGE CURRENT HIGHER THAN EXPECTED" DTC.		
	PLACE THE VEHICLE IN THE READY MODE.		
	USING THE SCAN TOOL, READ BEMS™ DTC'S.		
	IS THE "PRECHARGE CURRENT HIGHER THAN EXPECTED" DTC STILL PRESENT?		
3	DISABLE THE TRACTION BATTERY PACK BY TURNING THE SERVICE DISCONNECT SWITCH TO THE OFF POSITION.	REPLACE THE BATTERY	REPLACE THE APC POWER
	DISCONNECT POWERTRAIN CONTROLLER ASSEMBLY (PCA) - C1 CONNECTOR.**	INTERFACE CENTER.*	STAGE ASSEMBLY.*
	REMOVE THE COVER TO THE POWERTRAIN CONTROLLER ASSEMBLY.		
	REMOVE THE APC HIGH VOLTAGE FUSE LOCATED ON THE APC POWER STAGE ASSEMBLY.		
	INSTALL THE COVER TO THE POWERTRAIN CONTROLLER ASSEMBLY.		
	CONNECT THE POWERTRAIN CONTROLLER ASSEMBLY (PCA) — C1 CONNECTOR.		
	ENABLE THE TRACTION BATTERY PACK BY TURNING THE SERVICE DISCONNECT SWITCH TO THE ON POSITION.		
	USING THE SCAN TOOL, ERASE "PRECHARGE CURRENT HIGHER THAN EXPECTED" DTC.		
	PLACE THE VEHICLE IN THE READY MODE.		
	USING THE SCAN TOOL, READ BEMS™ DTC'S.		
	IS THE "PRECHARGE CURRENT HIGHER THAN EXPECTED" DTC STILL PRESENT?		
4	DISABLE THE TRACTION BATTERY PACK BY TURNING THE SERVICE DISCONNECT SWITCH TO THE OFF POSITION.	REPLACE COMPONENT	REPEAT STEP 4 UNTIL DTC IS SE
	DISCONNECT POWERTRAIN CONTROLLER ASSEMBLY (PCA) - C1 CONNECTOR.**	THAT FUSE SUPPLIES HIGH VOLTAGE TO.*	AGAIN. REPLAC COMPONENT THAT THE LAST
	REMOVE THE COVER TO THE POWER DISTRIBUTION BOX.	VOLIAGE 10.	FUSE SUPPLIES
	INSTALL ONE HIGH VOLTAGE FUSE.		HIGH VOLTAGE TO.*
	INSTALL THE COVER TO THE POWER DISTRIBUTION BOX.		10."
	CONNECT THE POWERTRAIN CONTROLLER ASSEMBLY (PCA) – C1 CONNECTOR.		
	ENABLE THE TRACTION BATTERY PACK BY TURNING THE SERVICE DISCONNECT SWITCH TO THE ON POSITION.		
	USING THE SCAN TOOL, ERASE "PRECHARGE CURRENT HIGHER THAN EXPECTED" DTC.		
	PLACE THE VEHICLE IN THE READY MODE.		
	USING THE SCAN TOOL, READ BEMS™ DTC'S.		
	IS THE "PRECHARGE CURRENT HIGHER THAN EXPECTED" DTC STILL PRESENT?		
Porf	orm Verification TEST VER-1A. **Check connectors - C	lean/renair a	s necessary



TEST 10 – SERVICE DISCONNECT SWITCH OPEN (\$18)

Description: The Service Disconnect Switch is used to isolate the high voltage traction battery pack from the rest of the vehicle. This code is set when the Main Control Module (MCM) senses that the switch has been opened.

WARNING LAMP: THE "SERVICE REQUIRED" LAMP WILL BE ILLUMINATED.

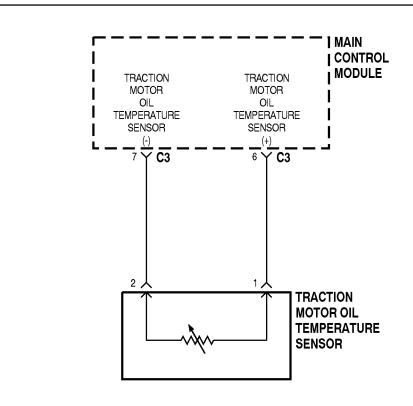
Detection: Whenever the vehicle is in the Ready or Charge modes.

- Service Disconnect Switch is open.
- Service Disconnect Switch input is shorted to ground.
- Service Disconnect Switch status power feed is open.

STEP	ACTION	YES	NO
1	HAS TEST 1 BEEN COMPLETED?	GO TO STEP 2.	PERFORM TEST 1.
2	VERIFY THAT THE SERVICE DISCONNECT SWITCH IS IN THE CLOSED POSITION. IS THE SERVICE DISCONNECT SWITCH CLOSED?	GO TO STEP 3.	CLOSE SERVICE DISCONNECT SWITCH.*
3	INSPECT FUSE 15 IN THE POWER DISTRIBUTION CENTER (PDC). IS THE FUSE BLOWN?	REPLACE FUSE.*	GO TO STEP 4.
4	REMOVE THE SECONDARY PILOT RELAY. USING A VOLTMETER, CHECK THE VOLTAGE BETWEEN GROUND AT PINS 86 AND 30. IS 12V PRESENT?	GO TO STEP 5.	REPAIR FAULT IN CIRCUIT BETWEEN THE SECONDARY PILOT RELAY ANI FUSE 15.*
5	DISCONNECT MAIN CONTROL MODULE (MCM) CONNECTOR C2.** USING A OHMMETER, MEASURE THE RESISTANCE BETWEEN SECONDARY PILOT RELAY PIN 85 AND MCM — C2 PIN 26. MAIN CONTROL MODULE — C2 CAV COLOR FUNCTION 26 WT/OR SECONDARY PILOT RELAY CONTROL 11	GO TO STEP 7.	GO TO STEP 6.
	IS CONTINUITY PRESENT?		
6	DISCONNECT PDC CONNECTOR C8.** USING A OHMMETER, MEASURE THE RESISTANCE BETWEEN PDC — C8 PIN 8 AND MCM — C2 PIN 26. POWER DISTRIBUTION CENTER — C8	REPLACE POWER DISTRIBUTION CENTER.*	REPAIR OPEN CIRCUIT BETWEEN THE PDC AND MCM.*
	CAV COLOR FUNCTION 6 DB/WT SECONDARY PILOT RELAY OUTPUT SECONDARY PILOT RELAY CONTROL 5 10 6		
	IS CONTINUITY PRESENT?		
7	DISCONNECT MAIN CONTROL MODULE (MCM) CONNECTOR C3.** USING A OHMMETER, CHECK FOR CONTINUITY AND A SHORT TO GROUND BETWEEN SECONDARY PILOT RELAY PIN 87 AND MCM — C3 PIN 20. MAIN CONTROL MODULE — C3	GO TO STEP 8.	REPLACE SECONDARY PILOT RELAY.*
	CAV COLOR FUNCTION 20 WT/LB PILOT LINE 22 11		
	IS AN OPEN OR SHORT TO GROUND PRESENT?		
8	DISCONNECT POWER DISTRIBUTION CENTER C8.** USING A OHMMETER, CHECK FOR CONTINUITY AND A SHORT TO GROUND BETWEEN PDC — C8 PIN 6 AND MCM — C3 PIN 20.	GO TO STEP 9.	REPLACE POWE DISTRIBUTION CENTER.*

	Т	ES	T 10	– SERVICE D	ISCONNECT SWITCH	OPEN (\$1	8)
STEP				ACTION		YES	NO
9	DISCONNECT BATTERY INTERFACE CENTER (BIC) C3.** USING A OHMMETER, CHECK FOR CONTINUITY AND A SHORT TO GROUND BETWEEN PDC - C8 PIN 6 AND BIC - C3 PIN M.					REPAIR FAULT IN CIRCUIT BETWEEN BIC AND PDC.*	GO TO STEP 10.
	_	ВА	I I ERY IN I E	RFACE CENTER - C3			
		CAV L M	WT/LB DB/WT	FUNCTION PILOT LINE SECONDARY PILOT RELAY OUTPUT			
		POV	VER DISTRI	BUTION CENTER - C8	M		
					71—7 d		
		6 8	DB/WT WT/OR	FUNCTION SECONDARY PILOT RELAY OUTPUT SECONDARY PILOT RELAY CONTROL			
40				TO GROUND PRESENT		DEDAID FAUIT IN	00 TO 0750 44
10		N MC	M – C3 F	CHECK FOR CONTINUIT PIN 20 AND BIC — C3 PIN	Y AND A SHORT TO GROUND N L.	REPAIR FAULT IN CIRCUIT BETWEEN BIC C3 AND MCM.*	GO TO STEP 11.
	I -	CAV 20	COLOR WT/LB	FUNCTION PILOT LINE	22 32 1 11		
11	USING A	ОНМ	METER, 0	TO GROUND PRESENT CHECK FOR CONTINUIT - — C3 PIN L AND BIC —	Y AND A SHORT TO GROUND INTO	GO TO STEP 12.	REPLACE MCM.*
				FACE CENTER – C3			
	L		WT/LB DB/WT	PILOT LINE SECONDARY PILOT RELAY OUTPUT			
				TO GROUND PRESENT			
12	DISABLE DISCONN DISCONN	NECT	TO OFF.	N BATTERY PACK BY TU *	JRNING THE SERVICE	REPAIR FAULT IN CIRCUIT BETWEEN BIC	GO TO STEP 13.
	DISCONNECT SERVICE DISCONNECT SWITCH CONNECTOR.** CONNECT A JUMPER BETWEEN SERVICE DISCONNECT SWITCH CONNECTOR					C2 AND SERVICE DISCONNECT SWITCH.*	
	USING A BETWEE	ОНМ	METER, (
			BATTERY I	NTERFACE CENTER – C2 AND DISCONNECT SWITCH			
		CAV	COLOR	FUNCTION			
	1 2	1	DB WT OR/BK OR	PILOT LINE PILOT LINE DC(-) DC(+)			
	IS AN OP	EN O	R SHORT	TO GROUND PRESENT			
*Perf	orm Ve	rific	ation	TEST VER-1A.	**Check connectors - 0	Clean/repair a	s necessary.

TEST 10 – SERVICE DISCONNECT SWITCH OPEN (\$18)							
STEP				ACTION		YES	NO
13	USING A CBETWEEN	OHMI I BIC	METER, CHE - C1 PINS 1 BATTERY INTER COLOR DB WT OR/BK OR		TY AND A SHORT TO GROUND	REFER TO "PILOT DROPOUT FAULT" IN THE PCA DIAGNOSTICS SECTION OF THIS MANUAL.	REPLACE SERVICE DISCONNECT SWITCH.*
*Perf	orm Ver	ific	ation TE	ST VER-1A.	**Check connectors -	Clean/repair	as necessary.



TEST 11 – TRACTION MOTOR TEMPERATURE SENSOR OPEN (\$D6)

Description: The Traction Motor Temperature Sensor is monitored by the Main Control Module (MCM). This code is set when the Traction Motor Temperature Sensor signal circuit measured voltage is greater than 4.5 V.

WARNING LAMP: SERVICE REQUIRED WARNING LAMP IS TURNED ON.

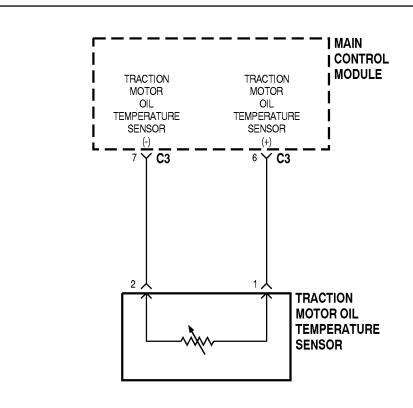
Detection: Whenever the vehicle is in the Ready mode.

- Traction Motor Temperature Sensor is open.
- Wiring harness for the Traction Motor Temperature Sensor signal connection has an open.
- Defective MCM.

TRACTION MOTOR TEMPERATURE SENSOR VALUES

°C	°F	MIN	MAX
0°	32°	29.3 ΚΩ	36 ΚΩ
10°	50°	18 ΚΩ	22 ΚΩ
20°	68°	11.4 KΩ	13.6 KΩ
25°	77°	9.1 ΚΩ	10.8 KΩ
30°	86°	7.4 ΚΩ	8.7 ΚΩ
40°	104°	4.9 ΚΩ	5.7 ΚΩ
50°	122°	3.3 ΚΩ	3.8 ΚΩ

STEP	ACTION				YES	NO
1	HAS TEST	1 BEEN C	COMPLETED?		GO TO STEP 2.	PERFORM TEST 1
2	DISCONNE USING AN TRACTION	OHMMET		URE SENSOR.** UITY BETWEEN MCM - C3 PIN 6 AND PIN 1 AND BETWEEN MCM - C3 PIN	GO TO STEP 3.	REPAIR THE OPEN ON THE SENSOR CIRCUIT.*
	TRACT	ION MOTOR	TEMPERATURE SENSOR			
	CAV	COLOR	FUNCTION			
	2	WT/BK	TRACTION MOTOR TEMPERATURE SENSOR (+) TRACTION MOTOR TEMPERATURE SENSOR (-)			
		1	TROL MODULE – C3			
	CAV 6	COLOR	FUNCTION TRACTION MOTOR			
	7	WT/BK	TEMPERATURE SENSOR (+) TRACTION MOTOR TEMPERATURE SENSOR (-)	22 1 32 11		
	IS CONTIN	UITY PRE	SENT?			
3	CONNECT SENSOR P CONNECT	REPLACE TRACTION MOTOR	REPLACE MAIN CONTROL MODULE.*			
	PLACE THI	E VEHICL	E IN THE READY MODE.	TEMPERATURE SENSOR.*		
	USING A VOLTMETER, MEASURE THE VOLTAGE BETWEEN PINS 1 AND 2.					



TEST 12 – TRACTION MOTOR TEMPERATURE SENSOR SHORT (\$D7)

Description: The Traction Motor Temperature Sensor is monitored by the Main Control Module (MCM). This code is set when the Traction Motor Temperature Sensor signal circuit measured voltage is less than 0.5 V.

WARNING LAMP: SERVICE REQUIRED WARNING LAMP IS TURNED ON.

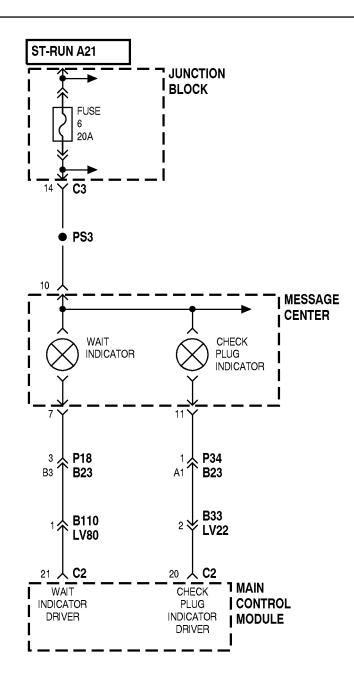
Detection: Whenever the vehicle is in the Ready mode.

- Traction Motor Temperature Sensor is shorted.
- Wiring harness for the Traction Motor Temperature Sensor signal connection is shorted.
- Defective MCM.

TRACTION MOTOR TEMPERATURE SENSOR VALUES

°C	°F	MIN	MAX
0°	32°	29.3 ΚΩ	36 ΚΩ
10°	50°	18 ΚΩ	22 ΚΩ
20°	68°	11.4 KΩ	13.6 ΚΩ
25°	77°	9.1 ΚΩ	10.8 ΚΩ
30°	86°	7.4 ΚΩ	8.7 ΚΩ
40°	104°	4.9 ΚΩ	5.7 ΚΩ
50°	122°	3.3 ΚΩ	3.8 ΚΩ

TEST 12 – TRACTION MOTOR TEMPERATURE SENSOR SHORT (\$D7)						
STEP	ACTION			YES	NO	
1	HAS TEST 1 BEEN COMPLETED?			GO TO STEP 2.	PERFORM TEST 1	
2	DISCONNECT TRACTION MOTOR TEMPERATURE SENSOR.** USING AN MULTIMETER, CHECK FOR A SHORT TO GROUND AT TRACTION MOTOR TEMPERATURE SENSOR PINS 1 AND 2. TRACTION MOTOR TEMPERATURE SENSOR				GO TO STEP 3.	REPAIR THE SHORT ON THE SENSOR CIRCUIT.*
	CAV	COLOR	FUNCTION]		
	1 2	WT WT/BK	TRACTION MOTOR TEMPERATURE SENSOR (+) TRACTION MOTOR TEMPERATURE SENSOR (-)	1 2		
	CAV	MAIN CONT	FUNCTION			
	7	WT/BK	TRACTION MOTOR TEMPERATURE SENSOR (+) TRACTION MOTOR TEMPERATURE SENSOR (-)	22 1 32 11		
			DUND PRESENT?			
3	CONNECT A JUMPER WIRE FROM THE TRACTION MOTOR TEMPERATURE SENSOR PINS 1 AND 2 TO THE TRACTION MOTOR TEMPERATURE SENSOR CONNECTOR PINS 1 AND 2					REPLACE MAIN CONTROL MODULE.*
	PLACE TH	E VEHICL	E IN THE READY MODE	SENSOR.*		
	USING A V	OLTMETE	R, MEASURE THE VOL			
IS THE VOLTAGE LESS THAN 0.5V?						
*Perf	orm Veri	ficatio	on TEST VER-1	A. **Check connectors -	Clean/repair a	s necessary.



TEST 13 - WAIT LAMP (\$E3)

Description: The MCM controls the WAIT Lamp located in the Message Center. If the MCM determines that the voltage on the control circuit is not what is expected, this DTC is set.

Detection: Whenever the vehicle is in the Ready mode.

Possible Causes:

- Open or Short Wait Lamp Driver circuit.
- Faulty Wait Lamp.
- Faulty MCM.

TEST 13 – WAIT LAMP (\$E3)								
STEP	ACTION	YES	NO					
1	HAS TEST 1 BEEN COMPLETED?	GO TO STEP 2.	PERFORM TEST 1.					
2	TURN THE IGNITION SWITCH TO THE RUN POSITION.	NO PROBLEM FOUND.*	GO TO STEP 3.					
	USING THE SCAN TOOL, ACTUATE THE WAIT LAMP. DOES THE WAIT LAMP TURN ON?							
3	VERIFY CONDITION OF FUSE 6 IN THE JUNCTION BLOCK.	REPLACE FUSE	GO TO STEP 5.					
3		AND GO TO STEP 4.	GO 10 STEP 5.					
	IS FUSE 6 OPEN?	DEDAID	00 70 0750 5					
4	PERFORM TEST 1.	REPAIR SUCCESSFUL.*	GO TO STEP 5.					
	USING THE SCAN TOOL, ACTUATE THE WAIT LAMP.							
_	DOES THE WAIT LAMP TURN ON?							
5	VERIFY CONDITION OF THE WAIT LAMP. IS THE BULB BURNED OUT?	REPLACE BULB.*	GO TO STEP 6.					
6	DISCONNECT THE MESSAGE CENTER CONNECTOR.**	GO TO STEP 7.	REPAIR FAULT IN					
	USING A VOLTMETER, MEASURE THE VOLTAGE AT PIN 7. MESSAGE CENTER	GO TO STEP 7.	FUSED IGNITION SWITCH OUTPUT CIRCUIT.*					
	CAV COLOR FUNCTION							
	7 VT/LG WAIT INDICATOR DRIVER 10 BR/PK FUSED IGNITION SWITCH OUTPUT (ST-RUN) 10 ST-RUN)							
	IS THE VOLTAGE GREATER THAN 10.0V?							
7	RECONNECT THE MESSAGE CENTER CONNECTOR.	GO TO STEP 8.	REPLACE					
	USING A VOLTMETER, MEASURE THE VOLTAGE AT THE WAIT LAMP TRACE ON THE MESSAGE CENTER CIRCUIT BOARD.		MESSAGE CENTER.*					
	IS THE VOLTAGE GREATER THAN 10.0V?							
8	USING THE SCAN TOOL, ACTUATE THE WAIT LAMP.	CALL EPIC HOT	GO TO STEP 9.					
	USING A VOLTMETER, BACKPROBE MESSAGE CENTER PIN 7.	LINE.*						
	DOES THE VOLTAGE DROP TO LESS THAN 2.0V DURING ACTUATION?							
9	STOP WAIT LAMP ACTUATION. USING A MULTIMETER, PROBE MESSAGE CENTER PIN 7 FOR A SHORT TO GROUND AND A SHORT TO VOLTAGE.	REPAIR SHORT IN WAIT INDICATOR DRIVER CIRCUIT.*	GO TO STEP 10.					
	IS A SHORT PRESENT?							
10	USING AN OHMMETER, MEASURE FOR CONTINUITY BETWEEN MESSAGE CENTER PIN 7 AND MCM - C2 PIN 21.	REPLACE MAIN CONTROL MODULE.*	REPAIR OPEN IN WAIT INDICATOR DRIVER CIRCUIT.*					
	MAIN CONTROL MODULE - C2							
	CAV COLOR FUNCTION 21 VT/LG WAIT INDICATOR DRIVER 22 1 11							
	IS CONTINUITY PRESENT?							
*Porf	*Perform Verification TEST VER-1A. **Check connectors - Clean/repair as necessar							
i enomi vermoation iloi vilt-ia. Oncok connectors - Olean/repair as necessary.								

COMPONENT SERVICE

BATTERY INTERFACE CENTER

DESCRIPTION

The BIC monitors and controls traction battery charging and discharging functions. It also houses the high voltage isolation and safety relays, Dielectric Breakdown Sensor (DBS), MCM, and current sensor. The BIC is not serviceable and is replaced as an assembly.

REMOVAL

- (1) Disable traction battery pack by turning the service disconnect switch to Off.
- (2) Disconnect and isolate the auxiliary battery negative cable.
- (3) Raise vehicle on a hoist. Refer to "Lifting Procedure" in this manual.
 - (4) Remove electrical connectors (4) at BIC.
 - (5) Support BIC and remove mounting bolts (3).
 - (6) Remove BIC (Fig. 1).

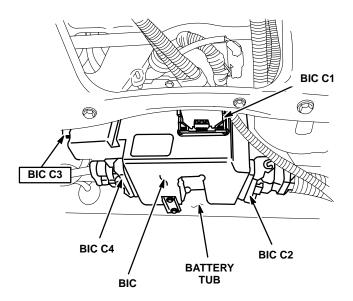


Fig. 2 BIC

INSTALLATION

- (1) Install BIC. Tighten mounting bolts (3) to 14 N•m (120 in. lbs.) torque.
 - (2) Install BIC electrical connectors (4).
 - (3) Lower vehicle.
 - (4) Connect auxiliary battery negative cable.

(5) Enable the traction battery pack by turning the high voltage service disconnect switch to On.

MAIN CONTROL MODULE (MCM)

OPERATION

The BEMS™ MCM operates in four basic modes: Run (discharge) mode, charge mode, diagnostic mode and sleep mode. When in the Run mode, the MCM is managing the discharge of the battery pack (including REGEN) during vehicle operation. In the charge mode, the MCM is managing the charging process of an off board charger which provides DC energy to the battery pack. In the diagnostic mode, the MCM can be checked for fault codes or tests can be performed using the proper diagnostic equipment. The sleep mode is entered to conserve auxiliary battery power after the vehicle has been shut down for about ten minutes. The MCM also performs the State of Charge (SOC) measurement, and keeps a log of the battery condition for the life of the battery pack.

The MCM also monitors battery discharge. If the lowest battery module charge level goes below 20% charge for more than 20 seconds the current will be limited to 20 amps until the vehicle is recharged or the MCM is reset. Whenever the current limit is reduced to less than 300 amps the MCM illuminates the POWER LIMIT warning lamp. This lamp is an indication that the battery pack is not capable of providing full performance any longer. When the current limit has been reduced to 20 amps and the lowest battery module voltage drops below 11.0 volts, the safety relay is opened to prevent irreversible damage to the battery pack. The safety may be closed by a restart sequence, but the current limit will stay at 20 amps until the battery pack is recharged. The MCM also monitors battery pack module temperature. If any module temperature is greater than the acceptable range, the current is reduced to a low level to prevent further heating of the battery modules. If maximum temperature is reached, the current limit is reduced to 8 amps.

REMOVAL

- (1) Disable traction battery pack by turning the service disconnect switch to Off.
- (2) Disconnect and isolate the auxiliary battery negative cable.

MCM (Continued)

- (3) Raise vehicle on a hoist. Refer to "Lifting Procedure" in this manual.
 - (4) Remove electrical connectors (4) at BIC.
 - (5) Support BIC and remove mounting bolts (3).
 - (6) Remove BIC.
- (1) Remove electrical connectors (3) from MCM.
 - (2) Remove mounting bolts (3).
 - (3) Remove MCM (Fig. 2).

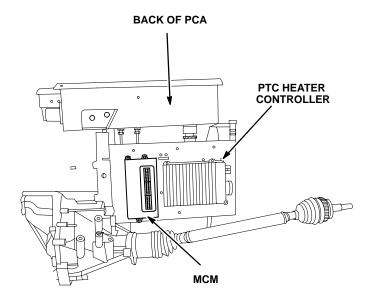


Fig. 3 MCM

INSTALLATION

- (4) Install MCM. Tighten mounting bolts (3) to 6 N•m (55 in. lbs.) torque.
 - (5) Install MCM electrical connectors (3).
- (1) Install BIC. Tighten mounting bolts (3) to 14 N•m (120 in. lbs.) torque.
 - (2) Install BIC electrical connectors (4).
 - (3) Lower vehicle.
 - (4) Connect auxiliary battery negative cable.
- (5) Enable the traction battery pack by turning the high voltage service disconnect switch to On.

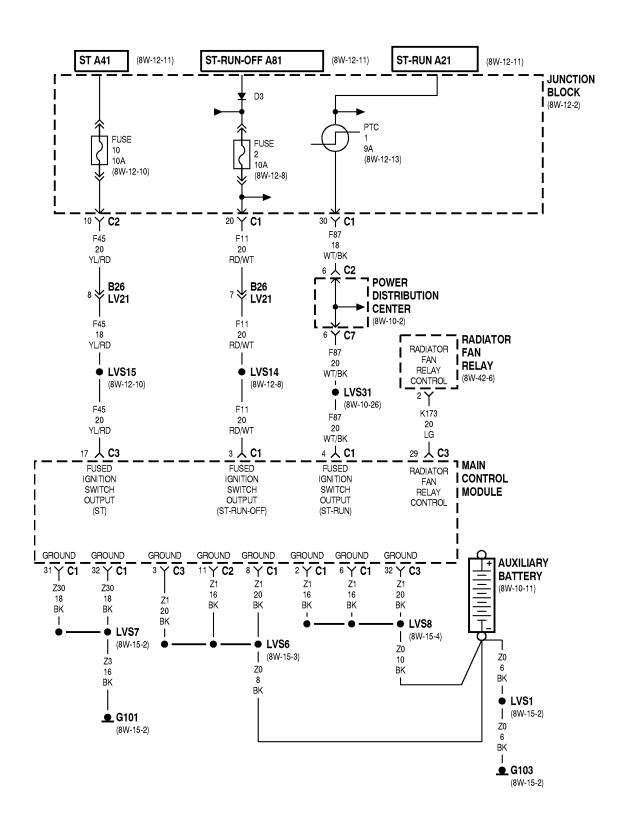
TORQUE SPECIFICATIONS

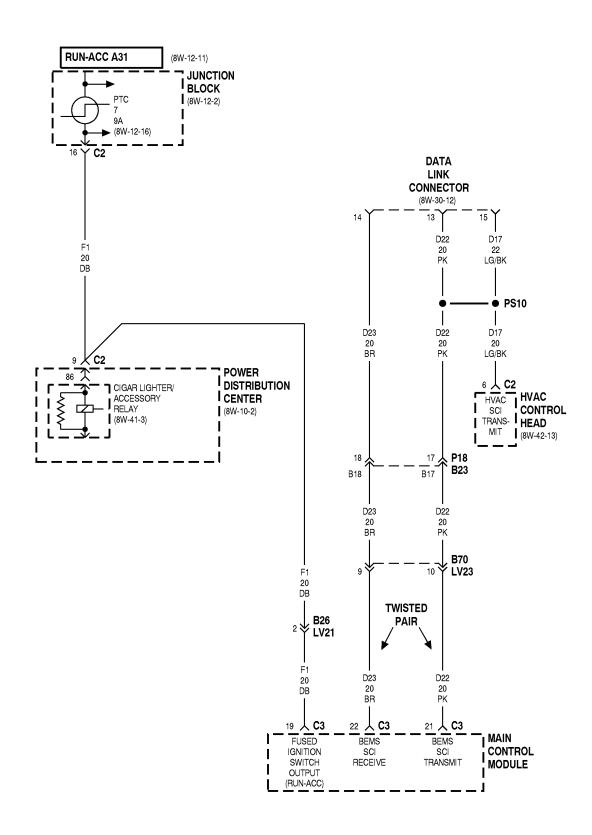
DESCRIPTION	TORQUE
BIC Mounting Bolts	14 N•m
_	(120 in. lbs.)
MCM Mounting Bolts	6 N•m
	(55 in. lbs.)

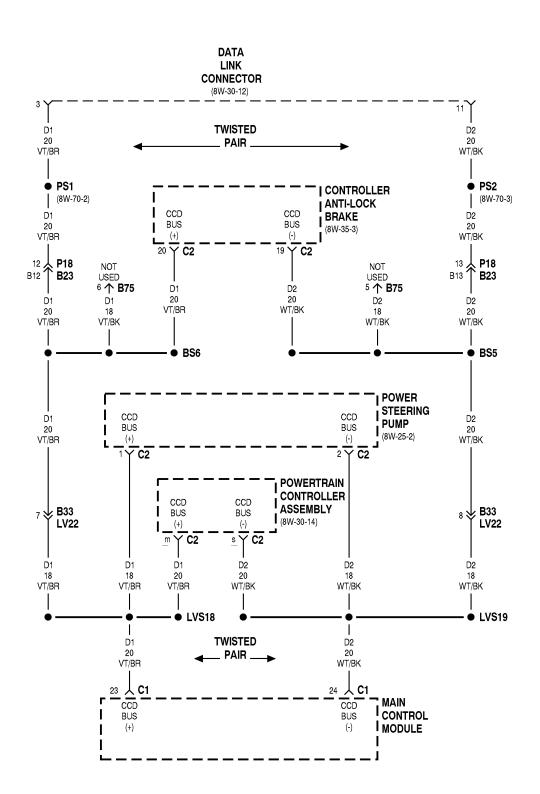
WIRING DIAGRAMS

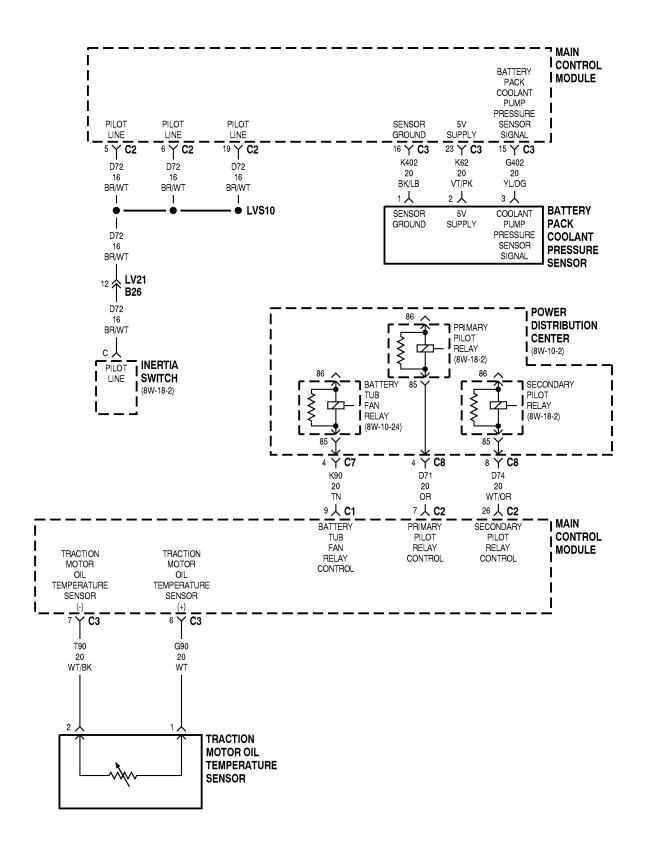
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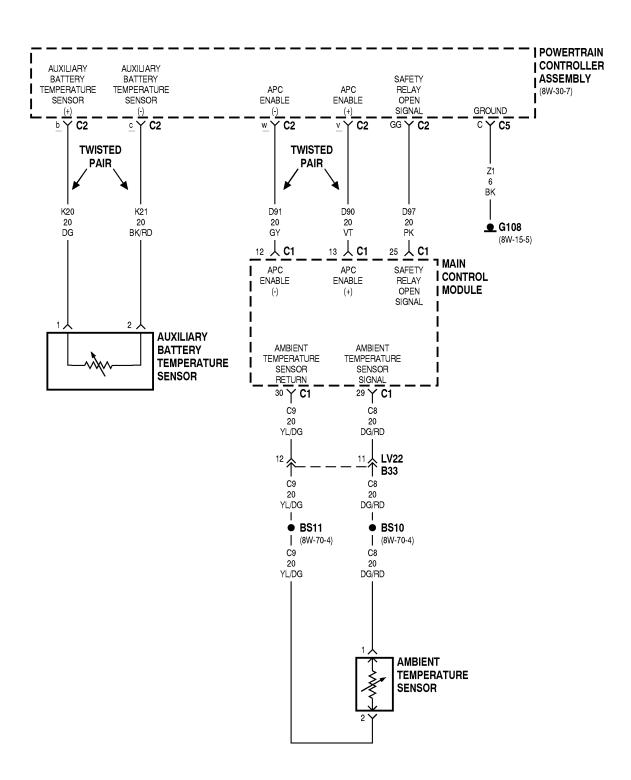
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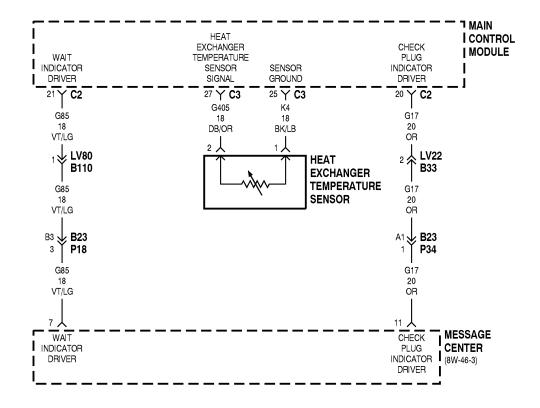


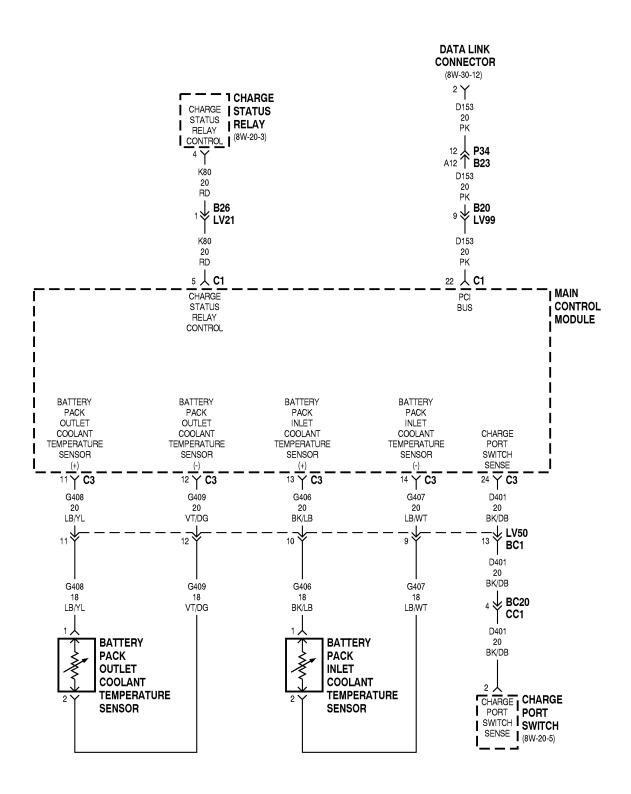


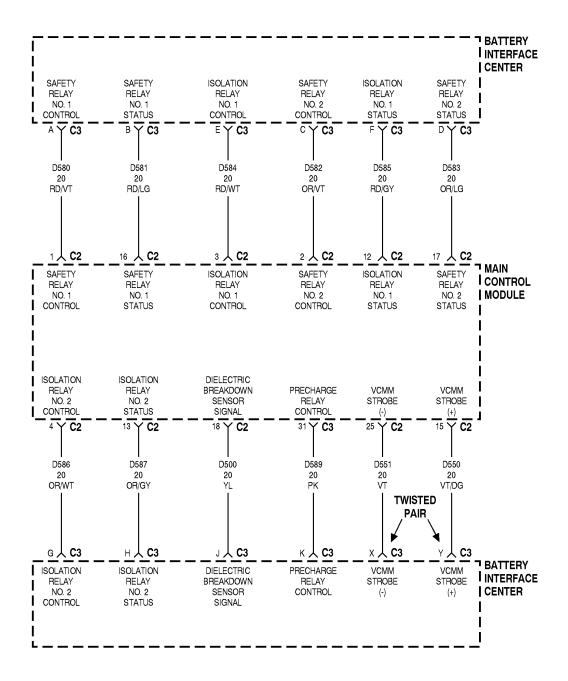


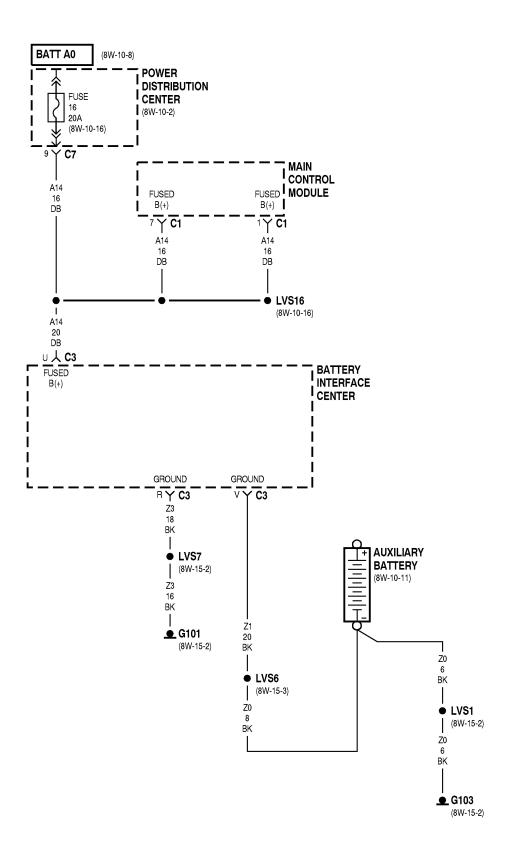


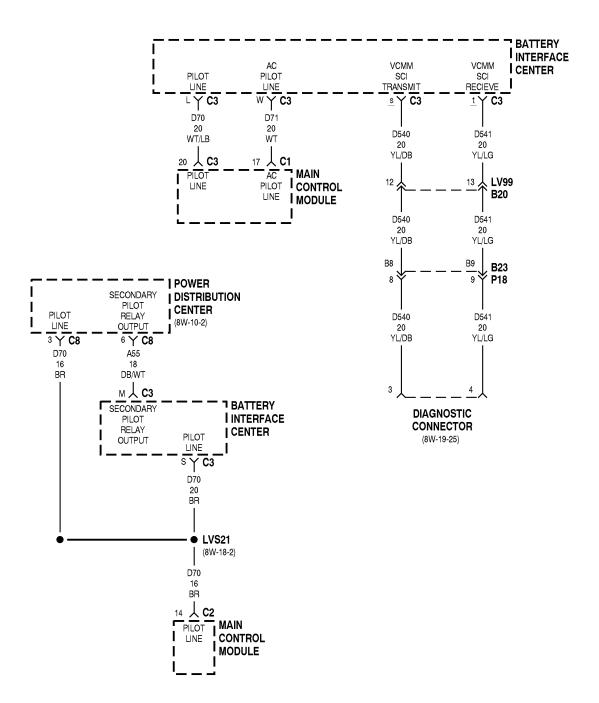


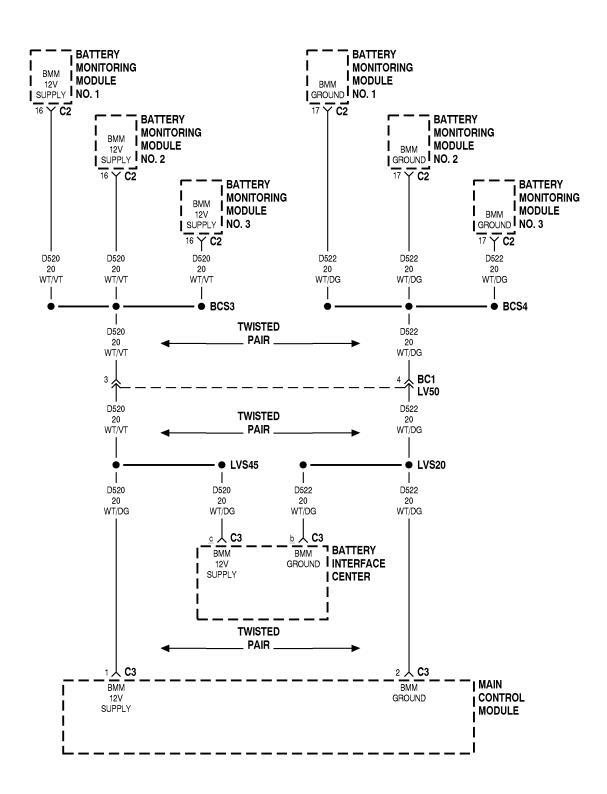


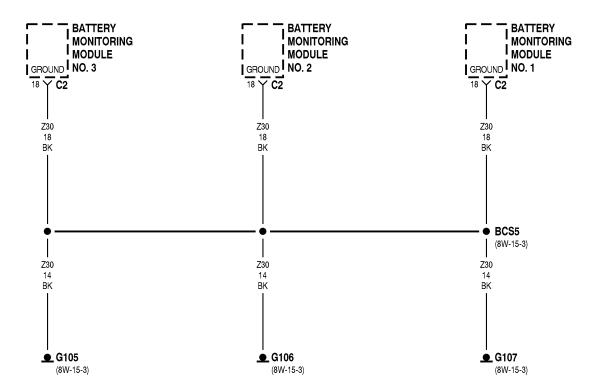


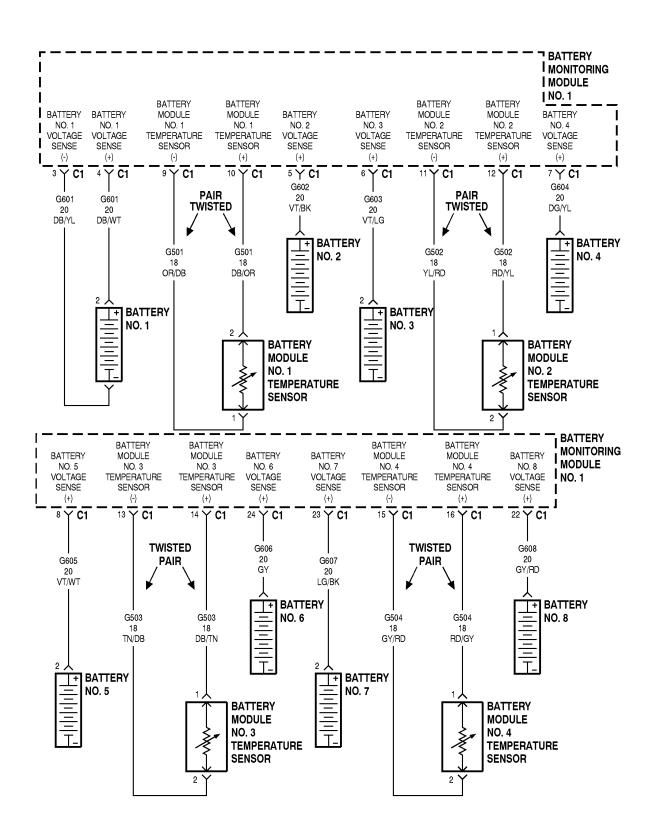


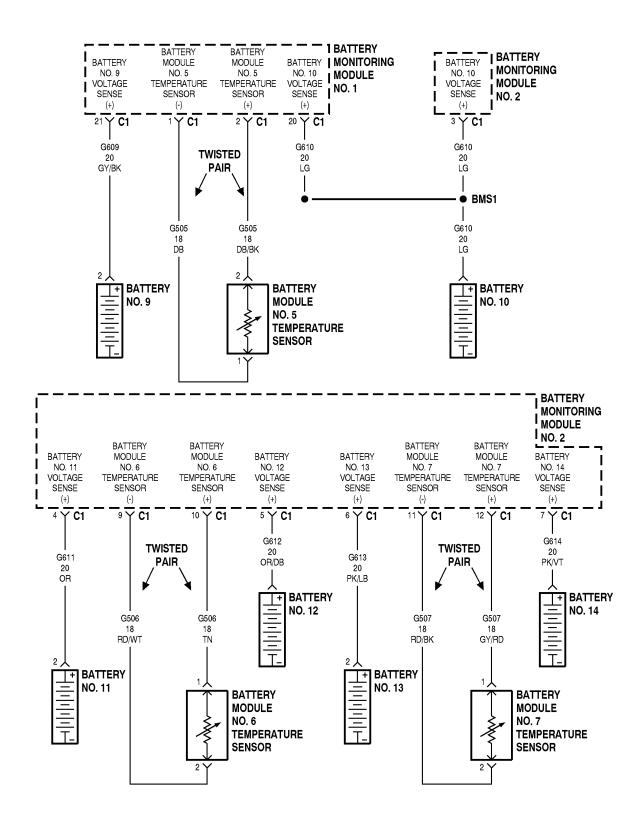


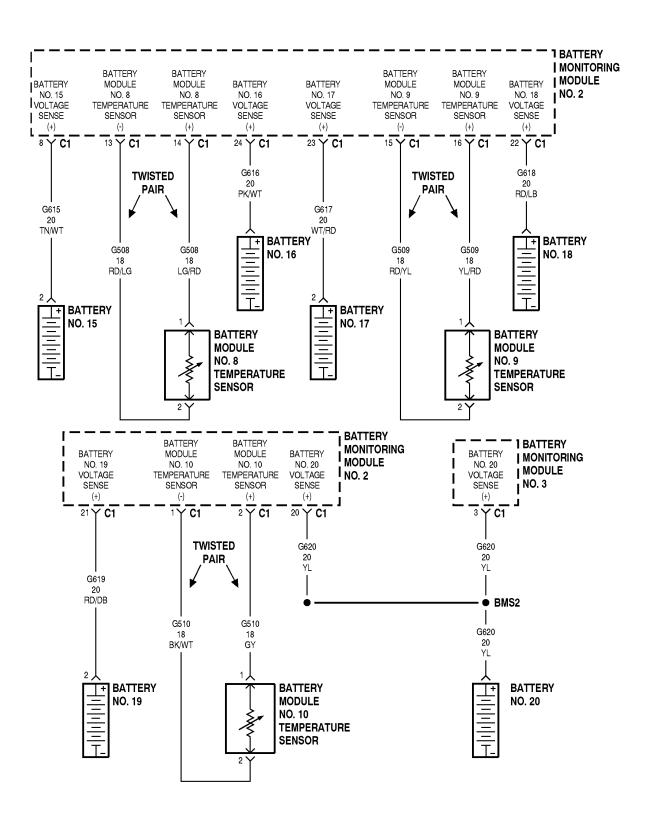


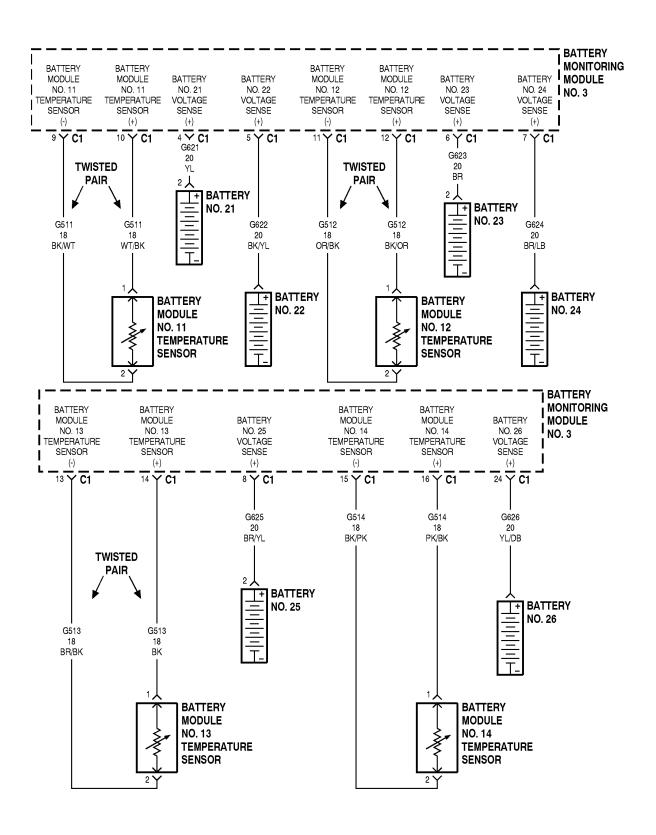


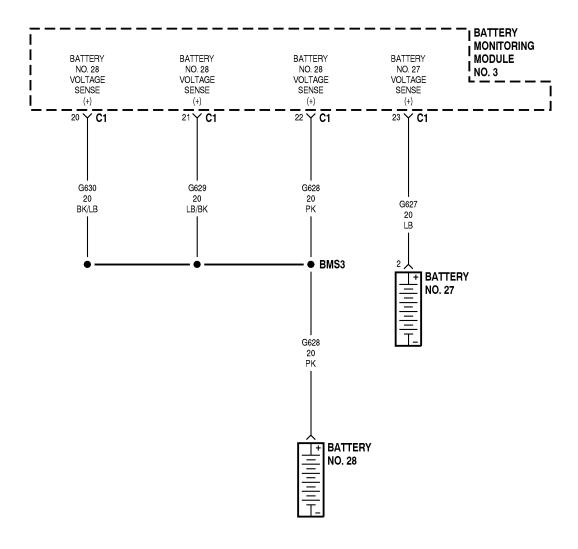


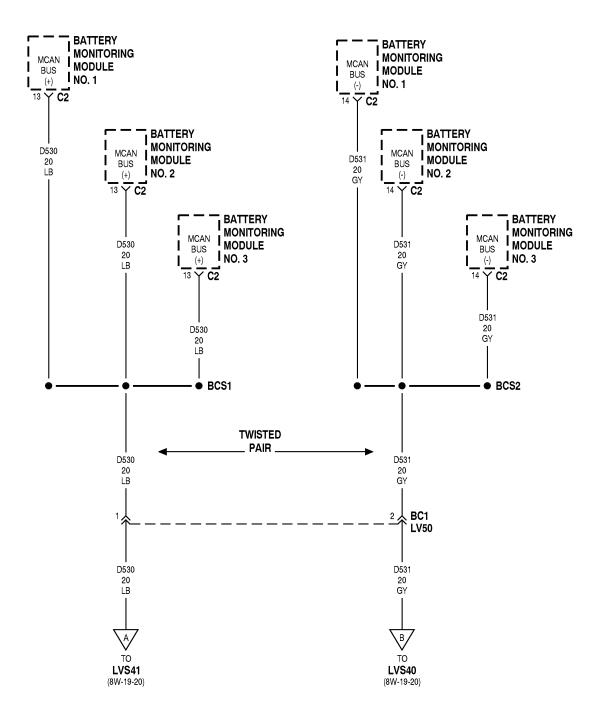


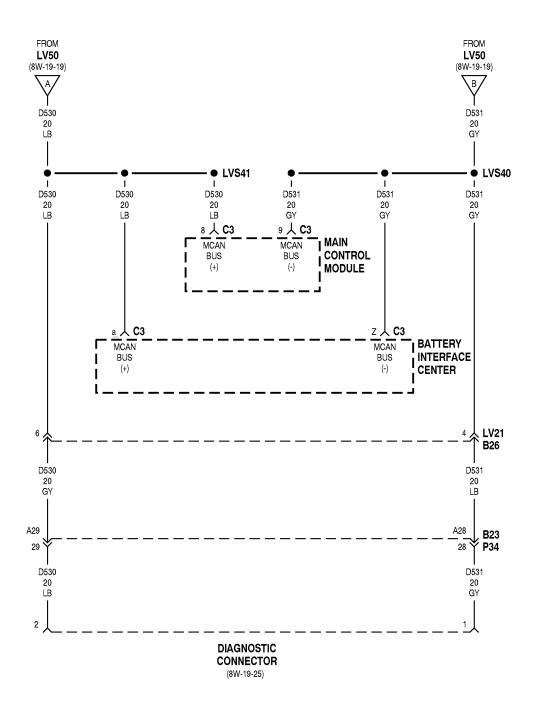


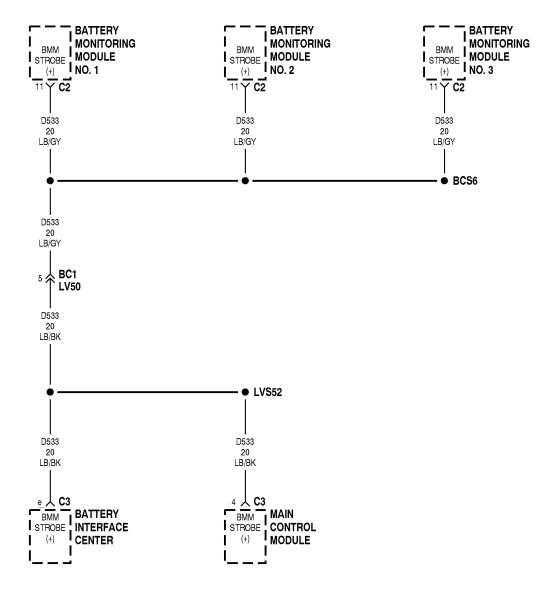


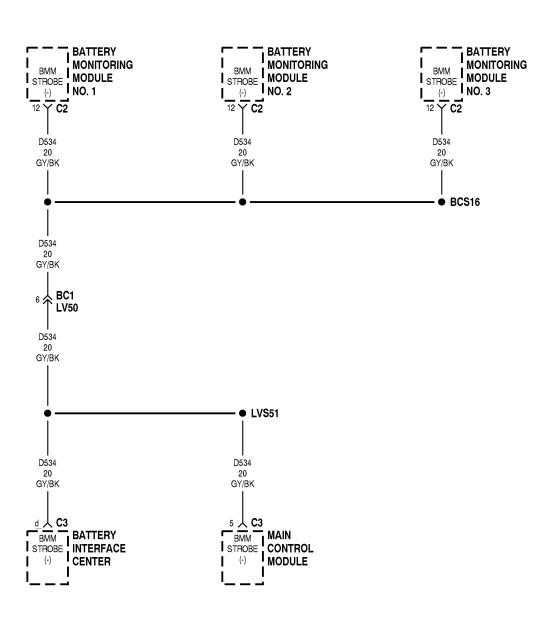


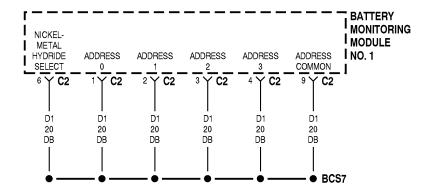


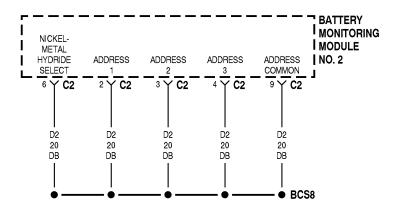


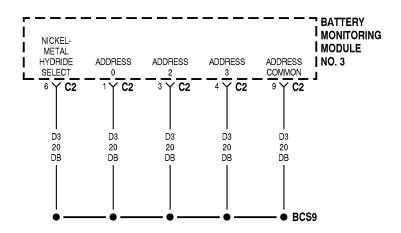


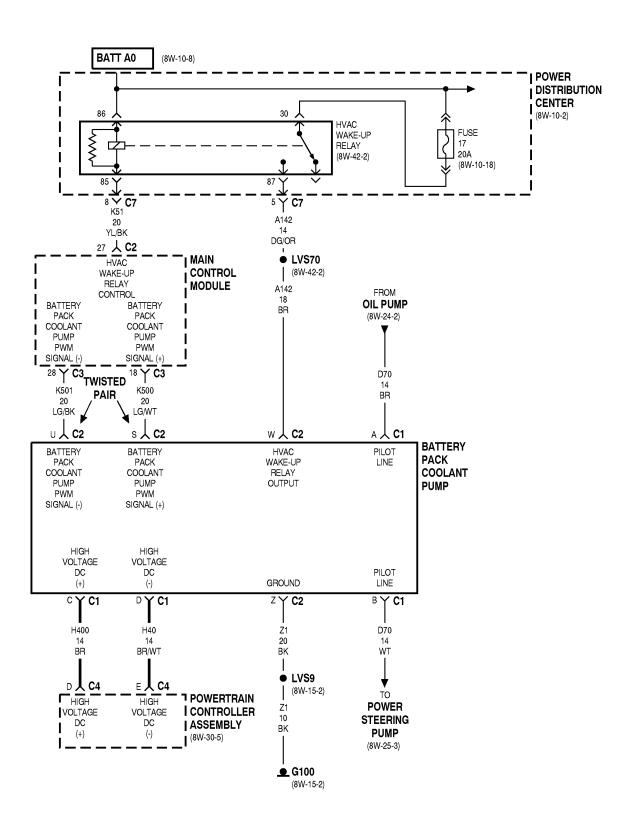


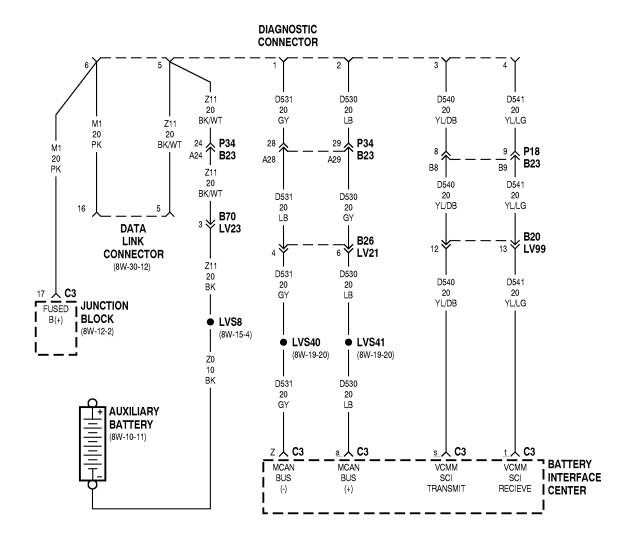


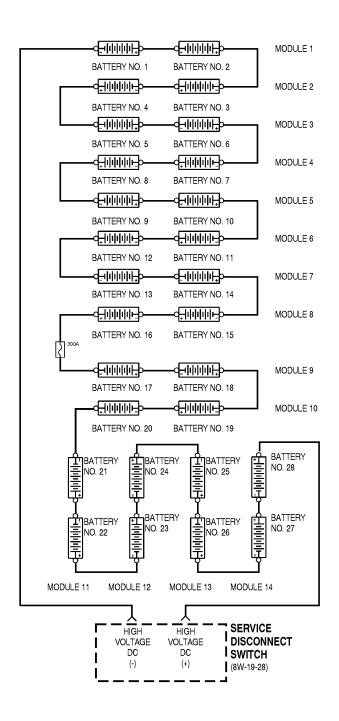


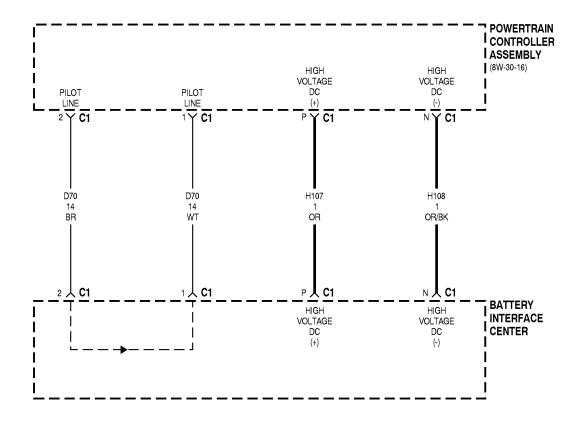


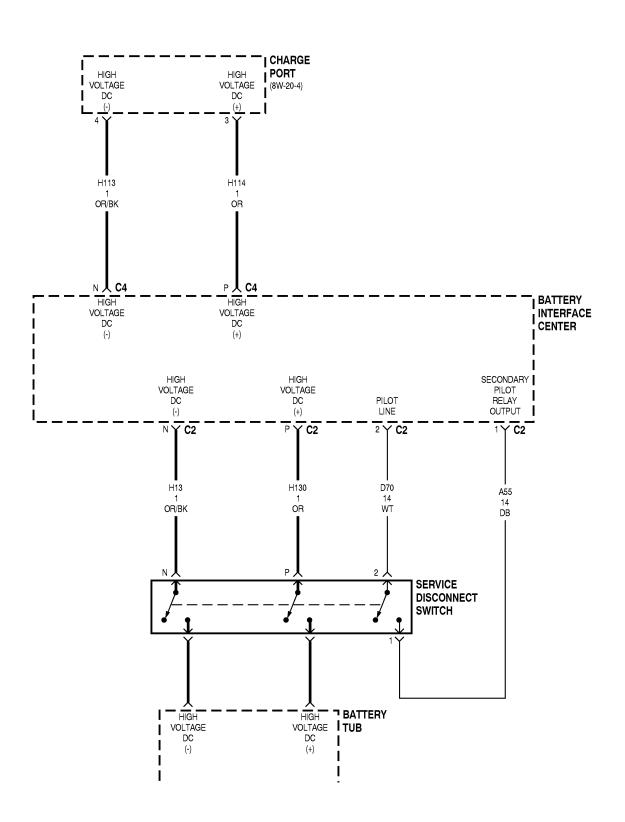


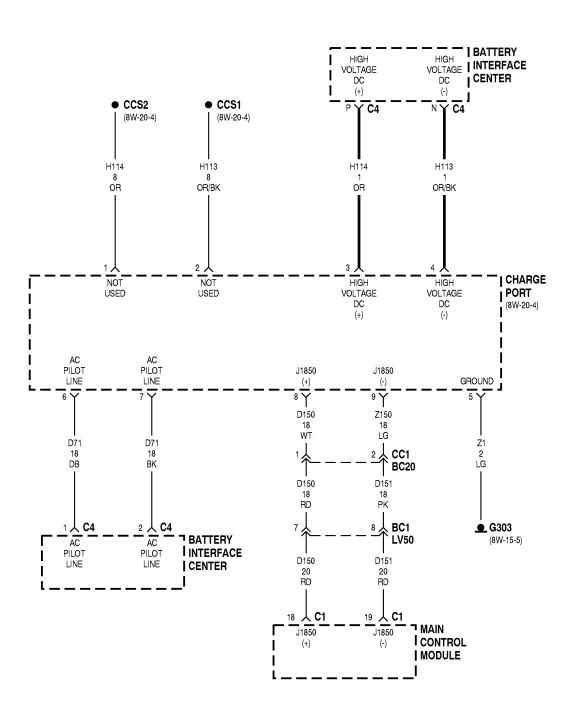


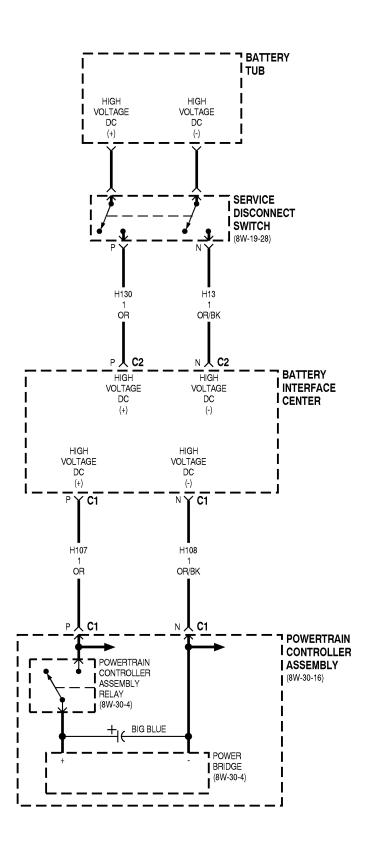












TRACTION BATTERY PACK 8B

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DESCRIPTION

The EPIC incorporates 28 12–volt batteries connected in series. This series string of batteries comprises the traction battery pack. A pair of batteries are referred to as a module. The total open circuit voltage from the battery pack, measured between the last module (#28 positive (+) terminal) at the front of the tub, and the first module (#1 negative (–) terminal) can range from 240 volts DC to 410 volts DC.

The battery pack is housed in a single environmentally protected enclosure called the battery tub. The tub is secured to the vehicle under body frame rails.

Like automotive starting batteries, the traction batteries contain highly corrosive materials. Under very rare conditions, there is a slight risk that batteries may leak. Leaking batteries are to be considered defective and must be replaced. If any liquid is found leaking from a module, always assume that this liquid is hazardous and corrosive. If a spill occurs, neutralize the spill with white vinegar and dispose as a hazardous waste.

SAFETY PRECAUTIONS AND WARNINGS

WARNING: THIS VEHICLE CONTAINS 28 12-VOLT (NOMINAL) BATTERIES CONNECTED IN SERIES. ALWAYS DISCONNECT THE SER-VICE DISCONNECT SWITCH BEFORE ATTEMPT- ING ANY SERVICE PROCEDURES. FAILURE TO DISCONNECT THE SERVICE DISCONNECT SWITCH WHEN SERVICING THE VEHICLE CAN LEAD TO SEVERE PERSONAL INJURY, DEATH BY ELECTROCUTION, OR COMPONENT DAMAGE.

WARNING: DISCONNECT THE VEHICLE BATTERY PACK AT THE SERVICE DISCONNECT SWITCH PRIOR TO DISCONNECTING ANY HIGH VOLTAGE COMPONENTS. RECONNECT AFTER VERIFYING SAFE CONNECTIONS ARE MADE. FAILURE TO FOLLOW THESE INSTRUCTIONS COULD RESULT IN SERIOUS PERSONAL INJURY OR DEATH.

WARNING: HIGH VOLTAGE-YOU COULD BE SERIOUSLY OR FATALLY INJURED BY ELECTRIC SHOCK. EXTREME CAUTION MUST BE EXERCISED DURING TUB ASSEMBLY AND WHEN WORKING IN THE VICINITY OF THE BATTERY PACK.

WARNING: DO NOT ATTEMPT TO PHYSICALLY TOUCH BOTH ENDS OF THE MODULE STRING (LOW TO HIGH SIDE) AT THE SAME TIME. THIS CONDITION WILL RESULT IN FATAL ELECTRICAL SHOCK.

SAFETY PRECAUTIONS AND WARNINGS (Continued)

WARNING: DO NOT SHORT CIRCUIT THE STRING BY CONNECTING ONE END OF THE STRING TO THE OTHER. DOING SO COULD CAUSE LETHAL SHOCK, WELDING AND BURNS.

WARNING: DO NOT CONNECT ANY CONDUCTIVE DEVICE OR OBJECT BETWEEN THESE TERMINALS OR BETWEEN ANY SINGLE MODULE POSITIVE (+) AND NEGATIVE (-) TERMINALS. DOING SO CAN CAUSE WELDING AND SEVERE BURNS.

WARNING: AVOID PHYSICALLY TOUCHING ANY EXPOSED BATTERY PACK TERMINAL OR CONNECTION IN THE STRING. DOING SO WILL INCREASE YOUR RISK TO ELECTRICAL SHOCK.

WARNING: THE EXPOSED TERMINAL AT THE END OF THE MODULE STRING IS AT A HIGH VOLTAGE POTENTIAL WITH RESPECT TO ANY MODULE TERMINAL AT THE BEGINNING OF THE STRING. THE EXPOSED TERMINAL IS HOWEVER, PHYSICALLY SEPARATED FROM THE LOWER POTENTIAL TERMINALS AT THE BEGINNING OF THE STRING, THUS MAKING IT DIFFICULT TO CONTACT BOTH ENDS AT THE SAME TIME.

WARNING: ELECTRICAL CURRENT GREATER THAN FIVE (5) MILLIAMPERES CAN BE HAZ-ARDOUS OR IN SOME CASES FATAL. AMOUNT OF CURRENT YOUR BODY WILL CON-**DUCT IS DEPENDENT UPON YOUR BODY'S** RESISTANCE TO ELECTRICAL CURRENT AND THE APPLIED VOLTAGE OR POTENTIAL DIF-FERENCE. THIS ELECTRIC POWERED VEHICLE HAS TREMENDOUS ELECTRICAL CAPACITY, BOTH IN VOLTAGE AND IN AVAILABLE CUR-RENT. A HIGH VOLTAGE CONDITION EXISTS WITH EITHER CHARGED OR DISCHARGED DEAD MODULES. ONE END OF ANY MODULE OR STRING OF MODULES IS AT A HIGH POTEN-TIAL AND THE OTHER END IS AT A LOW POTEN-TIAL. NEVER PUT YOURSELF OR ANY CON-**DUCTIVE OBJECT ANYWHERE WITHIN THIS** POTENTIAL DIFFERENCE.

WARNING: WHEN THE BATTERY PACK IS REMOVED FROM THE VEHICLE, IT IS NO LONGER ELECTRICALLY ISOLATED. PERFORM ANY PROCEDURES ON THE TUB USING EXTREME CAUTION.

WARNING: WHEN LEAVING THE WORK AREA, PLACE THE COVER BACK ON THE TUB AND SECURE COVER TO TUB. NEVER LEAVE A PARTIALLY ASSEMBLED OR FULLY ASSEMBLED TUB UNATTENDED UNLESS THE COVER IS SECURED. PLACE AN APPROPRIATE WARNING SIGN ON THE TUB WHICH INDICATES: DANGER HIGH VOLTAGE-DO NOT TOUCH.

WARNING: ONLY INSTALL REPLACEMENT BATTERIES OF THE SAME TYPE: USE ONLY A LEFT BATTERY TO REPLACE A LEFT BATTERY, AND A RIGHT BATTERY TO REPLACE A RIGHT BATTERY.

WARNING: WHEN REPLACING BATTERIES, ALWAYS MAKE CERTAIN THE BATTERIES ARE POSITIONED CORRECTLY. DO NOT ATTEMPT TO CONNECT COMMON POLES TOGETHER.

SAFE HANDLING PROCEDURES AND PRECAUTIONS

Always wear eye protection and acid resistant gloves when handling these modules. Although the module cases are washed at the supplier facility, they may still have some basic residue on the surface of the case which may cause skin irritation.

Set up an electrical safety area. Only persons authorized to work on the battery pack should be allowed in. Rope off or otherwise mark the area clearly.

When working with traction battery modules, wear electrically insulated/acid resistant gloves and non-conductive rubber soled shoes.

Never touch both module terminals (+) and (–) at the same time. Although an individual module has a relatively low voltage potential of 13.0 volts, one can experience a slight tingling sensation under damp or wet conditions.

Do not expose the module to sparks, flames or heat sources at any time. High concentrations of hydrogen gas and oxygen can exist in the vicinity of the module vents. This can form a flammable and explosive mixture which may be ignited by a flame or spark.

Modules are heavy! Lifting aids or back supports are recommended to prevent back injury.

SAFE HANDLING PROCEDURES AND PRECAUTIONS (Continued)

Do not drop modules. Doing so may damage the internal plates or may crack the case. If a module is dropped, do not use. If a module case is visibly damaged or cracked, place duct tape over cracks in the case and properly dispose of the module. Do not use damaged modules.

The module and battery tub service area must be dry and free of metal debris. The service area must be isolated from concrete or electrically conductive floors so that the service technician is not standing on or in contact with any conductive surface.

Do not wear wrist watches, bracelets or rings while working on or near the battery tub. Remove metal belt buckles and any loose metal jewelry.

Insulated tools which electrically isolate the service technician from high voltage must be used at all times, specifically hand tools with insulated handles or grips.

It is highly recommended that tools such as screw drivers, nut drivers, socket wrench extensions, etc. have insulated shafts.

All technicians working within the electrical safety area should avoid physical contact from each other such as hand shakes, handing off tools or parts, etc.

COMPONENT SERVICE

GENERAL INSTALLATION AND REMOVAL PROCESS PRECAUTIONS

The individual modules are designed for a safe sequence of pack assembly and disassembly. This design allows modules to be installed and electrically connected using a bus bar from the negative (–) terminal of one battery to the positive (+) terminal of the next battery. The positive terminal is located on an opposite corner from the negative terminal while connected in a series string (positive of one module to the negative of another module).

The battery system is electrically isolated from the vehicle body by design. Therefore, take all necessary precautions to avoid an inadvertent or deliberate connection between any of the module terminals and the metal tub. Any such contact will place the tub assembly in the battery system circuit thereby defeating the designed intent isolation. Any module

terminal contacting the metal tub will increase the risk for electrical shock.

Avoid physically touching any exposed battery pack terminal or connection in the string. This will increase your risk to electrical shock.

BATTERY MODULES

REMOVAL

NOTE: When moving vehicle into lifting area, make sure that the vehicle is centered on the hoist. If the vehicle is not centered side to side you may have trouble lowering the battery tub from vehicle.

- (1) Disable traction battery pack by turning the service disconnect switch to Off.
- (2) Disconnect and isolate the auxiliary battery negative cable.
- (3) Raise vehicle on a hoist. Refer to "Lifting Procedure" in this manual.
- (4) Remove traction battery tub. Refer to "Traction Battery Tub Removal" in this group.
 - (5) Remove battery tub cover bolts (18).
 - (6) Remove battery tub cover.
- (7) Disconnect Battery Monitoring Module (BMM) connectors (2 per BMM) at BMMs (3) (fig. 1).

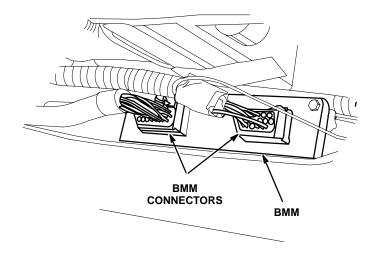


Fig. 1 BMM

(8) Disconnect high voltage fuse and rotate to allow extra battery clearance for removal (fig. 2).

BATTERY MODULES (Continued)

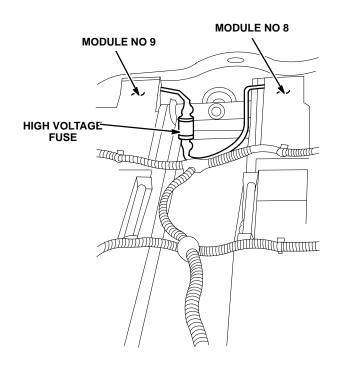


Fig. 2 High Voltage Fuse

(9) Disconnect battery ground strap (fig.3).

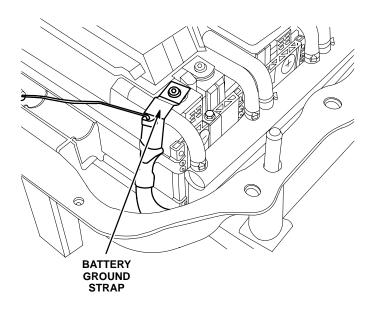


Fig. 3 Battery Ground Strap

WARNING: REMOVE BUS BARS CONNECTING BATTERY MODULES BEFORE PERFORMING ANY WORK ON THE BATTERY MODULES

(10) Remove all of the bus bars connecting the battery modules (fig. 4).

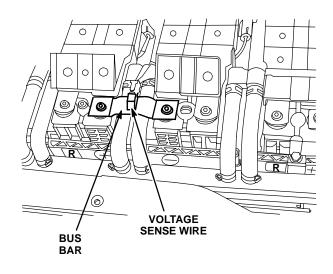


Fig. 4 Battery Bus Bar

(11) Remove battery tub spacers (fig.5).

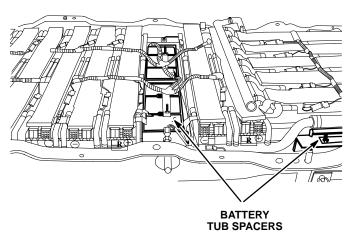


Fig. 5 Battery Tub Spacers

- (12) Disconnect voltage sensor connector.
- (13) Disconnect battery thermistor if required.

BATTERY MODULES (Continued)

(14) Remove harness from battery being removed.

WARNING: WHEN THE BATTERY PACK IS REMOVED FROM THE VEHICLE, IT IS NO LONGER ELECTRICALLY ISOLATED. PERFORM ANY PROCEDURES ON THE TUB USING EXTREME CAUTION.

WARNING: WHEN LEAVING THE WORK AREA, PLACE THE COVER BACK ON THE TUB AND SECURE COVER TO TUB. NEVER LEAVE A PARTIALLY ASSEMBLED OR FULLY ASSEMBLED TUB UNATTENDED UNLESS THE COVER IS SECURED. PLACE AN APPROPRIATE WARNING SIGN ON THE TUB WHICH INDICATES: DANGER HIGH VOLTAGE-DO NOT TOUCH

- (15) Disconnect coolant hoses from battery being removed (fig. 6).
- (16) Remove battery.

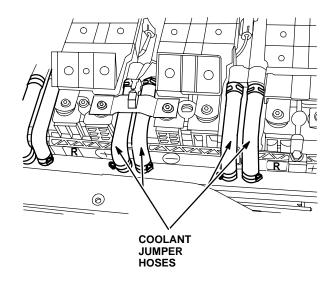


Fig. 6 Battery Coolant Hoses

INSTALLATION

WARNING: ONLY INSTALL REPLACEMENT BATTERIES OF THE SAME TYPE: USE ONLY A LEFT BATTERY TO REPLACE A LEFT BATTERY, AND A RIGHT BATTERY TO REPLACE A RIGHT BATTERY.

WARNING: WHEN REPLACING BATTERIES, ALWAYS MAKE CERTAIN THE BATTERIES ARE POSITIONED CORRECTLY. DO NOT ATTEMPT TO CONNECT COMMON POLES TOGETHER.

- (1) Install battery.
- (2) Install battery coolant lines.
- (3) Connect battery thermistor if required.
- (4) Connect voltage sensor connector.
- (5) Install battery tub spacers. Torque to 6–9 N•m (40–60 in. lbs.).
- (6) Install all of the bus bars connecting the battery modules. Torque to 10.5 N•m (93 in. lbs.).
 - (7) Install battery ground strap.
 - (8) Connect high voltage fuse.
 - (9) Connect BMM conectors (2 per BMM).
- (10) Install tub cover and bolts. Torque to 7 N•m (60-75 in. lbs.).
- (11) Install traction battery tub. Refer to "Traction Battery Tub Installation" procedure in this group.
- (12) Lower vehicle.
- (13) Connect auxiliary battery negative cable.
- (14) Fill battery tub coolant. Refer to battery tub coolant fill procedure in this manual.
- (15) Enable the traction battery pack by turning the high voltage service disconnect switch to On.

WARNING: WHEN THE BATTERY PACK IS REMOVED FROM THE VEHICLE, IT IS NO LONGER ELECTRICALLY ISOLATED. PERFORM ANY PROCEDURES ON THE TUB USING EXTREME CAUTION.

WARNING: WHEN LEAVING THE WORK AREA, PLACE THE COVER BACK ON THE TUB AND SECURE COVER TO TUB. NEVER LEAVE A PARTIALLY ASSEMBLED OR FULLY ASSEMBLED TUB UNATTENDED UNLESS THE COVER IS SECURED. PLACE AN APPROPRIATE WARNING SIGN ON THE TUB WHICH INDICATES: DANGER HIGH VOLTAGE-DO NOT TOUCH.

BATTERY MODULE THERMISTORS

REMOVAL

NOTE: When moving vehicle into lifting area, make sure that the vehicle is centered on the hoist. If the vehicle is not centered side to side you may have trouble lowering the battery tub from vehicle.

- (1) Disable traction battery pack by turning the service disconnect switch to Off.
- (2) Disconnect and isolate the auxiliary battery negative cable.
- (3) Raise vehicle on a hoist. Refer to "Lifting Procedure" in this manual.
- (4) Remove traction battery tub. Refer to "Traction Battery Tub Removal" procedure in this group.

WARNING: WHEN THE BATTERY PACK IS REMOVED FROM THE VEHICLE, IT IS NO LONGER ELECTRICALLY ISOLATED. PERFORM ANY PROCEDURES ON THE TUB USING EXTREME CAUTION.

WARNING: WHEN LEAVING THE WORK AREA, PLACE THE COVER BACK ON THE TUB AND SECURE COVER TO TUB. NEVER LEAVE A PARTIALLY ASSEMBLED OR FULLY ASSEMBLED TUB UNATTENDED UNLESS THE COVER IS SECURED. PLACE AN APPROPRIATE WARNING SIGN ON THE TUB WHICH INDICATES: DANGER HIGH VOLTAGE-DO NOT TOUCH.

- (5) Remove battery tub cover bolts (18).
- (6) Remove battery tub cover.
- (7) Disconnect high voltage fuse (fig. 7).

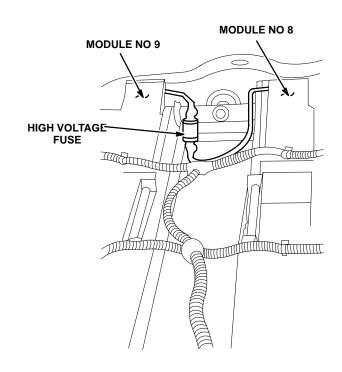


Fig. 7 High Voltage Fuse

- (8) Disconnect electrical cable at module #1.
- (9) Disconnect electrical cable at module #28.

WARNING: REMOVE BUS BARS CONNECTING BATTERY MODULES BEFORE PERFORMING ANY WORK ON THE BATTERY MODULES

(10) Remove all of the bus bars connecting the battery modules (fig. 8).

BATTERY MODULE THERMISTORS (Continued)

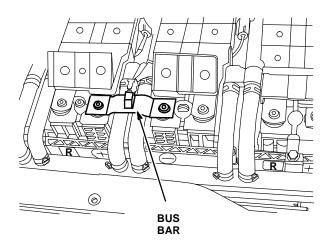


Fig. 8 Battery Bus Bar

- (11) Remove battery cover.
- (12) Remove center bus bar.
- (13) Remove thermistor assembly (fig. 9).

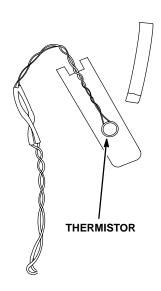


Fig. 9 Battery Module Thermistor

INSTALLATION

(1) Install thermistor.

WARNING: USE EXTREME CAUTION TO NOT TOUCH ADJACENT CELLS WHEN INSTALLING BUS BARS.

- (2) Install center bus bar. Torque to 10.5 N•m (93 in. lbs.).
 - (3) Install module cover.
- (4) Install all of the bus bars connecting the battery modules.
 - (5) Connect electrical cable at module #28.
 - (6) Connect electrical cable at module #1.
 - (7) Connect high voltage fuse.
- (8) Install tub cover and bolts. Tighten to 7 N•m (60-75 in. lbs.) torque.
- (9) Install traction battery tub. Refer to "Traction Battery Tub Installation" procedure in this group.
- (10) Lower vehicle.
- (11) Connect auxiliary battery negative cable.
- (12) Enable the traction battery pack by turning the high voltage service disconnect switch to On.

BATTERY MONITORING MODULES (BMM)

DESCRIPTION

The BMMs are data gathering modules that are controlled by the MCM through the MCAN bus. This communication bus is completely separate from any other communications bus in the EPIC.

OPERATION

The BMMs provide the traction battery voltage and temperature information to the MCM when requested over the MCAN bus. The BMMs sample the voltage and temperature information and return it to the MCM over the MCAN bus as serial data. Each BMM monitors ten battery modules and five thermistors. BMM 0 is connected to battery modules 1 through 10 and thermistors 1 through 5. BMM 1 is connected to battery modules 11 through 20 and thermistors 6 through 10. BMM 2 is connected to battery modules 21 through 27 and thermistors 11 through 15. Note that only seven channels of BMM 2 are used.

BMM 0 and BMM 1 are located on the right-hand side of the battery tub. BMM 2 is located on the left-hand side of the battery tub. Each BMM is secured using two bolts, and there is a chassis ground wire for each BMM connected to its respective bracket by a screw.

REMOVAL

NOTE: When moving vehicle into lifting area, make sure that the vehicle is centered on the hoist. If the vehicle is not centered side to side you may have trouble lowering the battery tub from vehicle.

- (1) Disable traction battery pack by turning the service disconnect switch to Off.
- (2) Disconnect and isolate the auxiliary battery negative cable.
- (3) Raise vehicle on a hoist. Refer to "Lifting Procedure" in this manual.
- (4) Remove traction battery tub. Refer to "Traction Battery Tub Removal" procedure in this group.
 - (5) Remove battery tub cover bolts (18).
 - (6) Remove battery tub cover.
- (7) Remove connectors (2) from BMM(s) to be removed (Fig. 10).
 - (8) Remove BMM bolts (2).
 - (9) Remove BMM.

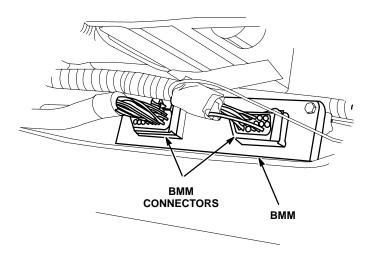


Fig. 10 BMM

INSTALLATION

- (1) Install BMM.
- (2) Install mounting bolts (2). Tighten to 3-6 N•m (30-50 in. lbs.) torque.
 - (3) Connect BMM connectors.
- (4) Install tub cover and bolts. Tighten to 7 N•m (60-75 in.. lbs.) torque.
- (5) Install traction battery tub. Refer to "Traction Battery Tub Installation" in this group.
 - (6) Lower vehicle.
 - (7) Connect auxiliary battery negative cable.
- (8) Enable the traction battery pack by turning the high voltage service disconnect switch to On.

HIGH VOLTAGE FUSE

REMOVAL

NOTE: When moving vehicle into lifting area, make sure that the vehicle is centered on the hoist. If the vehicle is not centered side to side, you may have trouble lowering the battery tub from vehicle.

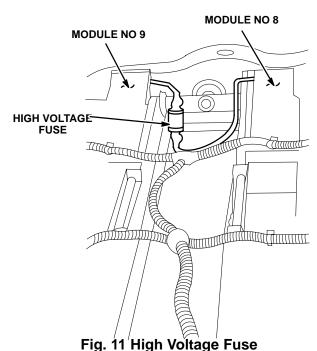
- (1) Disable traction battery pack by turning the service disconnect switch to Off.
- (2) Disconnect and isolate the auxiliary battery negative cable.
- (3) Raise vehicle on a hoist. Refer to "Lifting Procedure" in this manual.
- (4) Remove battery tub. Refer to "Battery Tub Removal" in this group.

HIGH VOLTAGE FUSE (Continued)

WARNING: WHEN THE BATTERY PACK IS REMOVED FROM THE VEHICLE, IT IS NO LONGER ELECTRICALLY ISOLATED. PERFORM ANY PROCEDURES ON THE TUB USING EXTREME CAUTION.

WARNING: WHEN LEAVING THE WORK AREA, PLACE THE COVER BACK ON THE TUB AND SECURE COVER TO TUB. NEVER LEAVE A PARTIALLY ASSEMBLED OR FULLY ASSEMBLED TUB UNATTENDED UNLESS THE COVER IS SECURED. PLACE AN APPROPRIATE WARNING SIGN ON THE TUB WHICH INDICATES: DANGER HIGH VOLTAGE-DO NOT TOUCH

- (5) Remove battery tub cover bolts (18).
- (6) Remove battery tub cover.
- (7) Disconnect high voltage fuse at modules #8 and #9 (Fig. 11).



(8) Remove high voltage fuse.

INSTALLATION

- (1) Install high voltage fuse at modules #8 and #9.
- (2) Install tub cover and bolts. Tighten to 7 N•m (60-75 in. ft. lbs.) torque.
- (3) Install traction battery tub. Refer to "Traction Battery Tub Installation" procedure in this manual.
 - (4) Lower vehicle.

- (5) Connect auxiliary battery negative cable.
- (6) Enable the traction battery pack by turning the high voltage service disconnect switch to On.

SERVICE DISCONNECT SWITCH

DESCRIPTION

The Service Disconnect Switch is attached to the battery tub on the right of the vehicle, and is used to shut off the high voltage from the battery pack to the vehicle. The Service Disconnect Switch is monitored to determined if it has been opened. The vehicle will not operate with the Service Disconnect Switch in the Off position.

REMOVAL

NOTE: When moving vehicle into lifting area, make sure that the vehicle is centered on the hoist. If the vehicle is not centered side to side, you may have trouble lowering the battery tub from vehicle.

(1) Disable traction battery pack by turning the service disconnect switch to Off (Fig. 12).

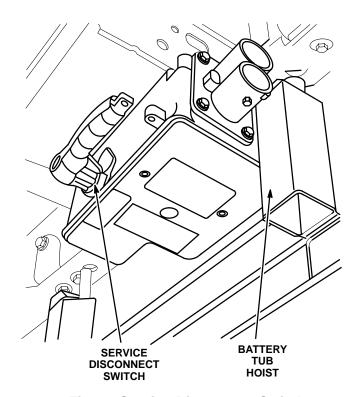


Fig. 12 Service Disconnect Switch

(2) Disconnect and isolate the auxiliary battery negative cable.

SERVICE DISCONNECT SWITCH (Continued)

- (3) Raise vehicle on a hoist. Refer to "Lifting Procedure" in this manual.
- (4) Remove battery tub. Refer to "Battery Tub Removal" in this group.

WARNING: WHEN THE BATTERY PACK IS REMOVED FROM THE VEHICLE, IT IS NO LONGER ELECTRICALLY ISOLATED. PERFORM ANY PROCEDURES ON THE TUB USING EXTREME CAUTION.

WARNING: WHEN LEAVING THE WORK AREA, PLACE THE COVER BACK ON THE TUB AND SECURE COVER TO TUB. NEVER LEAVE A PARTIALLY ASSEMBLED OR FULLY ASSEMBLED TUB UNATTENDED UNLESS THE COVER IS SECURED. PLACE AN APPROPRIATE WARNING SIGN ON THE TUB WHICH INDICATES: DANGER HIGH VOLTAGE-DO NOT TOUCH

- (5) Remove battery tub cover bolts (18).
- (6) Remove battery tub cover.
- (7) Disconnect high voltage fuse (fig. 13)

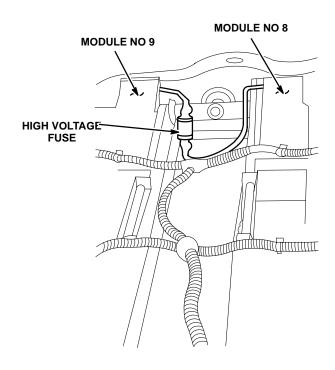


Fig. 13 High Voltage Fuse

- (8) Disconnect electrical cable bus bar at module #1.
- (9) Disconnect electrical cable bus bar at module #28.
- (10) Disconnect high voltage sense lines from service disconnect to modules #1 and #28.

- (11) Remove right side coolant manifold mounting bolts (2) and lift manifold to access battery spacer (fig. 14).
- (12) Remove front/side battery spacer.
- (13) Remove service disconnect mounting bolts (4).
- (14) Remove service disconnect. Carefully feed high voltage cables through hole in battery tub.

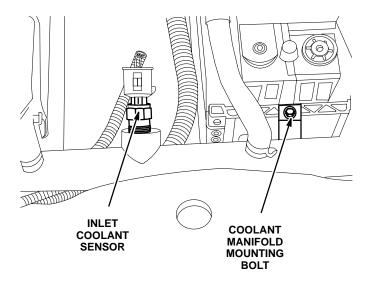


Fig. 14 Coolant Manifold Mounting Bolt

INSTALLATION

- (1) Install service disconnect carefully feeding high voltage cables through hole in battery tub.
- (2) Install service disconnect mounting bolts. Tighten to 6 N•m (50in. lbs.) torque.
- (3) Install front/side battery spacer. Torque bolts to 6–9 N•m (40–60 in. lbs.).
- (4) Install right side coolant manifold. Torque bolts (2) to 10 N•m (90 in. lbs.).
 - (5) Connect electrical cable at module #30.
 - (6) Connect electrical cable at module #1.
- (7) Connect high voltage sense lines at modules #1 and #28.
 - (8) Connect high voltage fuse.
- (9) Install tub cover and bolts. Tighten to 7 N•m (60-75 in. ft. lbs.) torque.

SERVICE DISCONNECT SWITCH (Continued)

- (10) Install traction battery tub. Refer to "Traction Battery Tub Installation" procedure in this group.
- (11) Lower vehicle.
- (12) Connect auxiliary battery negative cable.
- (13) Enable the traction battery pack by turning the high voltage service disconnect switch to On.

TRACTION BATTERY COOLING FAN ASSEMBLY

DESCRIPTION

The Traction Battery Cooling Fan assembly provides venting of the traction batteries during charging and driving. The cooling fan assembly consists of a blower motor, a flexible hose, and a harness to connect the motor to the main harness. The assembly is mounted to a bracket that is bolted to the bulkhead with four self-tapping screws. The cooling fan assembly is mounted to the bulkhead above the BIC.

REMOVAL

- (1) Disable the traction battery pack by turning the service disconnect switch to Off.
- (2) Disconnect and isolate the auxiliary battery negative cable.
- (3) Remove the BIC. Refer to "BIC Removal" procedure in this group.
- (4) Disconnect traction battery cooling assembly connector (Fig. 15).

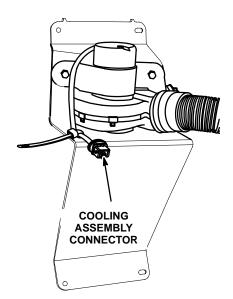


Fig. 15 Traction Battery Cooling Fan Assembly

- (5) Remove cooling hose.
- (6) Remove screws (4) holding cooling fan assembly in place.
- (7) Lift up towards the front of the van on the assembly and remove.

INSTALLATION

- (1) Install traction battery cooling fan assembly.
- (2) Install self-tapping screws (4).
- (3) Connect cooling fan harness connector.
- (4) Install cooling hose.
- (5) Install BIC. Refer to "BIC Installation" procedure in this group.
 - (6) Connect auxiliary battery.
- (7) Enable the traction battery pack by turning the service disconnect switch to On.

TRACTION BATTERY TUB

REMOVAL

NOTE: When pulling vehicle into lifting area, make sure that the vehicle is centered on the hoist. If the vehicle is not centered side to side, you may have trouble lowering the battery tub from vehicle.

- (1) Disable traction battery pack by turning the service disconnect switch to Off.
- (2) Disconnect and isolate the auxiliary battery negative cable.
- (3) Raise vehicle on a hoist. Refer to "Lifting Procedure" in this manual.

TRACTION BATTERY TUB (Continued)

(4) Remove electrical connectors (4) at BIC (fig.16).

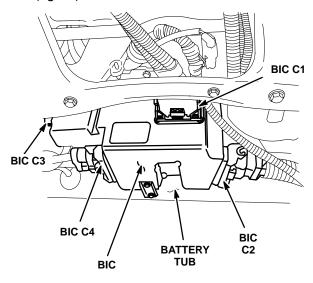


Fig. 16 BIC Connectors

- (5) Disconnect battery tub inline connector.
- (6) Support BIC and remove mounting bolts (3).
- (7) Remove BIC.
- (8) Cut tie strap and remove harness from BIC to service disconnect switch.
 - (9) Cut tie straps and remove charge cable.
- (10) Disconnect battery tub fan hose.
- (11) Position drain pan below left side battery tub coolant hose. Disconnect left side coolant hose from outer tub outlet tube and rotate hose to drain downward into pan (fig. 17). Allow to drain until coolant stops flowing out of tub fitting.

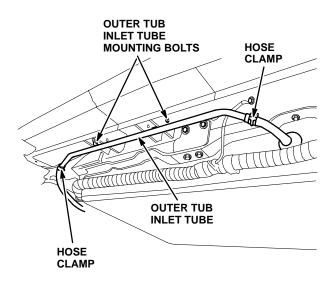


Fig. 17 Outer Tub Outlet Tube

CAUTION: When draining battery tub coolant, do not allow air pressure to exceed 5 psi.

(12) Disconnect right side coolant hose from outer tub inlet tube and connect regulator to hose (fig. 18).

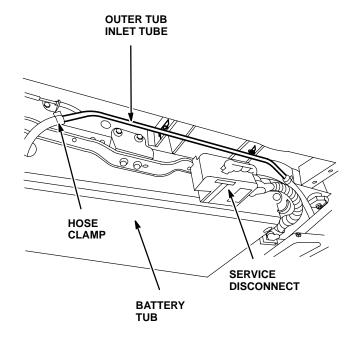


Fig. 18 Outer Tub Inlet Tube

- (13) Position drain pan two to three feet below left side hose. Remove excess coolant by applying regulated air pressure starting at 0 psi and slowly increasing pressure to 5 psi maximum air pressure to the right side tub fitting until coolant stops draining from left side fitting.
- (14) Remove regulator, cap both hoses, and rotate hoses to point upward.
- (15) Remove center bolts (4) attaching battery tub to frame bracket.
- (16) Setup lifting device under battery tub being careful not to damage the service disconnect (Fig. 19).

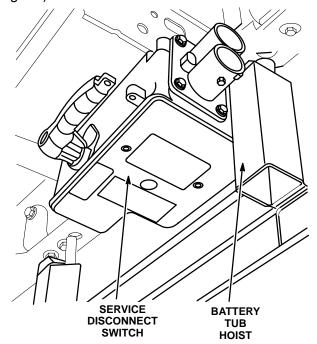


Fig. 19 Lifting Device and Service Disconnect (17) Remove remaining battery tub retaining bolts (16).

NOTE: When lowering tub, be careful about front of tub contacting the Controller Anti-Lock Brake (CAB) module and coolant line.

(18) Remove battery tub. Move battery tub to designated work area.

WARNING: WHEN THE BATTERY PACK IS REMOVED FROM THE VEHICLE, IT IS NO LONGER ELECTRICALLY ISOLATED. PERFORM ANY PROCEDURES ON THE TUB USING EXTREME CAUTION.

WARNING: WHEN LEAVING THE WORK AREA, PLACE THE COVER BACK ON THE TUB AND SECURE COVER TO TUB. NEVER LEAVE A PARTIALLY ASSEMBLED OR FULLY ASSEMBLED

TUB UNATTENDED UNLESS THE COVER IS SECURED. PLACE AN APPROPRIATE WARNING SIGN ON THE TUB WHICH INDICATES: DANGER HIGH VOLTAGE-DO NOT TOUCH

(19) Lock lifting device foot brake (Fig. 20).

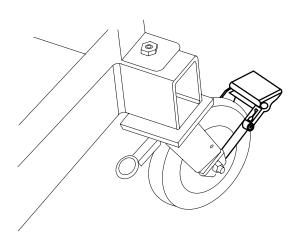


Fig. 20 Lifting Device Foot Brake

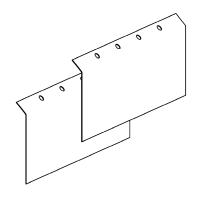
INSTALLATION

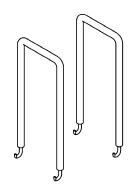
- (1) Using lift device, raise battery tub into position.
- (2) Install mounting bolts (12). Tighten to 81-108 N•m (60-80 ft. lbs.) torque.
- (3)Install M-8 mounting bolts (4). Torque to 19-26 N•m (170-230 in. lbs.).
 - (4) Remove lifting device.
- (5) Install center bolts (4). Tighten to 81-108 N•m (60-80 ft. lbs.) torque.
- (6) Install BIC. Tighten mounting bolts (3) to 14 N•m (120 in. lbs.) torque.
 - (7) Connect battery tub inline connector.
- (8) Install harness from service disconnect switch to BIC and secure to bracket.
 - (9) Install BIC electrical connectors (4).
- (10) Install battery tub fan hose.
- (11) Install charge cable.
- (12) Install battery tub coolant hoses(2).
- (13) Lower vehicle.
- (14) Connect auxiliary battery negative cable.
- (15) Fill battery tub coolant. Refer to battery tub coolant fill procedure in this manual.
- (16) Enable the traction battery pack by turning the high voltage service disconnect switch to On.

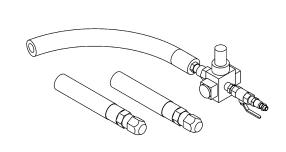
TORQUE SPECIFICATIONS

DESCRIPTION TOI	RQUE
Battery Bus Bar Mounting Bolts 10.9 (93 in	5 N•m n. lbs.)
Battery Coolant Manifold	
Mounting Bolts	
Battery Spacer Mounting Bolts 6-9 (40-6- in	
Battery Tub Cover	
Mounting Bolts	
Battery Tub Mounting Bolts 81-108 (60-80ff	
Battery Tub Mounting Bolts (M8) 19-20 (170-230 in	
Bic Mounting Bolts	
BMM Mounting Bolts 3-6 (30-50 in	
Inlet Coolant Temperature Sensor 6 (50 in	
Outlet Coolant Temperature Sensor 6 (50 in	N•m l. lbs.)
Service Disconnect	
Mounting Bolts	

SPECIAL TOOLS



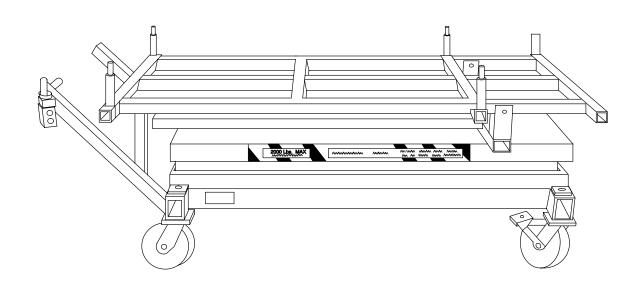




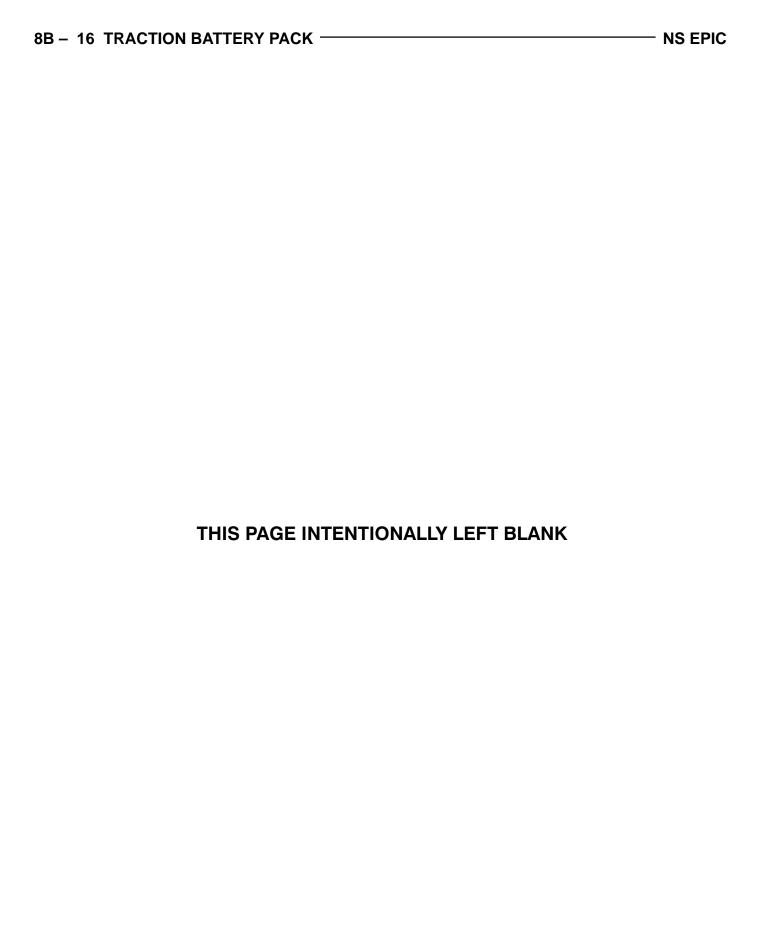
Assembly Guides

Battery Lifting Tool

Coolant Purge Tool



Battery Tub Lift



INSTRUMENT PANEL AND SYSTEMS 8E

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DESCRIPTION

The instrumentation gauges on the EPIC are contained in subdial assemblies within the instrument cluster. The individual gauges are not serviced separately. If one of the cluster gauges becomes faulty the entire subdial would require replacement and all gauges will have to be calibrated. Refer to the proper diagnostics procedure manual for calibration procedures.

INSTRUMENT CLUSTER

The mechanical instrument cluster is equipped with a electronic vacuum fluorescent transmission range indicator (PRND), odometer, and trip odometer display.

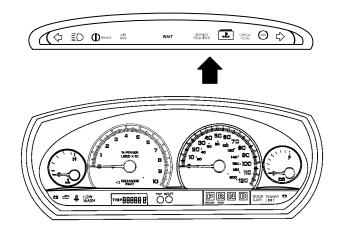
The instrument cluster is equipped with the following warning lamps.

- · Lift Gate Ajar.
- · Low Traction Battery State Of Charge.
- · Low Windshield Washer Fluid Level.
- Power Limit.
- · Auxiliary Battery Charge System.
- · Fasten Seat Belt.
- · Door Ajar.

MESSAGE CENTER

The message center for the EPIC is located in the same area as the gasoline version (fig. 1). It also looks and is diagnosed the same. The difference is the message icons. There are nine message icons:

left turn signal indicator, high beam, air bag, service required, oil temperature warning lamp, check plug, ABS and right turn signal indicator.



97049-015

Fig. 1 Instrument Cluster

OPERATION

ABS LIGHT

The ABS light will come on when the ignition key is turned to the On position and may stay on for up to three seconds.

If the ABS light remains on or comes on while driving, it indicates that the Anti-Lock portion of the brake system is not functioning and that service is

required. However, the conventional brake system will continue to operate normally if the BRAKE warning light is not on.

If the ABS light is on, the brake system should be serviced as soon as possible to restore the benefits of Anti–Lock brakes. If the ABS light does not come on when the ignition key is turned to the On position, have the bulb checked and/or replaced as soon as possible.

AIRBAG LIGHT

This light comes on and remains on for six to eight seconds as a bulb check when the ignition switch is first turned On. If the bulb is not on during starting, it needs to be checked and/or replaced. If the light stays on, or comes on while driving, the airbag system needs to be checked by an authorized dealer as soon as possible.

BRAKE SYSTEM WARNING LIGHT

The EPIC dual brake system provides a reserve braking capacity in the event of a failure to a portion of the hydraulic system. Failure of either half of the dual brake system is indicated by the Brake Warning light, which will come on when the brake fluid level in the master cylinder has dropped below a specific level. The light will remain on until the cause is corrected.

NOTE: The light may flash momentarily during sharp cornering maneuvers which change fluid level conditions. Vehicle should have service performed.

WARNING: IF BRAKE FAILURE IS INDICATED, IMMEDIATE REPAIR IS NECESSARY.

WARNING: DRIVING A VEHICLE WITH THE BRAKE SYSTEM WARNING LIGHT ON IS DANGEROUS. PART OF THE BRAKE SYSTEM MAY HAVE FAILED. IT WILL TAKE LONGER TO STOP THE VEHICLE. YOU COULD HAVE AN ACCIDENT. HAVE THE VEHICLE CHECKED IMMEDIATELY.

The warning light should be checked frequently to assure that it is operating properly. This can be done by turning the ignition key to a point midway between On and Run. The light should come on.

The light also will come on when the parking brake is applied with the ignition in the On position.

NOTE: This light shows only that the parking brake is applied. It does not show the degree of brake application.

CHECK PLUG LIGHT

The Check Plug light will illuminate if the charge port door is left open. The vehicle will not enter Ready mode when this light is on.

HIGH BEAM LIGHT

This shows that the headlights are on high beam. Pull the turn signal lever towards the steering wheel to switch the headlights from high or low beam.

SERVICE REQUIRED LIGHT

This light illuminates indicating a possible failure on the vehicle. The vehicle must be taken to an authorized service center for proper diagnosis and repair. When the Service Required light illuminates the chime also sounds.

TRACTION BATTERY TEMPERATURE LIGHT

This light will illuminate when traction batteries become too hot to allow further driving without damage to the batteries. The BEMS™ will only allow enough current to get the vehicle off the road. Once the batteries are cooled, full power will be restored. The battery pack can not be charged until it has cooled.

TURN SIGNAL INDICATORS

The arrow will flash with the exterior turn signal when the turn signal lever is operated. If the vehicle electronics sense that the vehicle has traveled about one mile with the turn signal On, a chime will sound to alert the operator to turn the signal Off. If either indicator flashes at a rapid rate, check for a defective outside bulb. If the hazard warning lights are activated the turn indicators will flash simultaneously at a regular rate.

WAIT LIGHT

The wait light is illuminated when the vehicle is near the end of the charge cycle. When this light is On, the vehicle will not enter the Ready mode until the charge cycle is complete and the wait light has been turned Off.

DIAGNOSIS AND TESTING

DIAGNOSTIC PROCEDURES

EPIC instrument clusters are equipped with a self-diagnostic test feature to help identify electronic problems. Prior to any test, perform Self-Diagnostic Test. The self-diagnostic system monitors the CCD bus messages. If an electronic problem occurs, a Diagnostic Trouble Code (DTC) will be displayed in the odometer window of the cluster.

The following CCD bus messages are continuously monitored by the diagnostic system:

- Body Control Module.
- · Powertrain Controller Assembly.

INSTRUMENT CLUSTER DTC CHART

DTC	DESCRIPTION	
110	Memory fault in cluster	
111	Calibration fault in cluster	
920	No CCD bus messages from BCM	
921	Odometer fault from BCM	
940	No CCD bus messages from PCA	
999	End of Codes	

CLUSTER CALIBRATION TABLE

Speedometer	Calibration Point
1	0 mph (0 km/h)
2	20 mph (40 km/h)
3	55 mph (80 km/h)
4	75 mph (120 km/h)
Power Meter	Calibration Point
1	0%
2	14%
3	43%
4	85%
Traction Battery State Of	
Charge Gauge	Calibration Point
1	Low
2	Full
Traction Motor Coolant	
Temperature Gauge	Calibration Point
1	Cold
2	Low Normal
3	High Normal
4	Hot

DIAGNOSTICS

INSTRUMENT CLUSTER DIAGNOSIS		
CONDITION	POSSIBLE CAUSES	CORRECTION
Instrument cluster inoperative – no response.	No CCD bus messages from the Body Control Module (BCM).	Use a scan tool to check the BCM. If OK, look for another possible cause for cluster failure. If not OK, refer to the proper Body Diagnostic Procedure Manual.
	Spread terminal(s) on wiring harness cluster connector.	Remove cluster from instrument panel and check wiring harness connector for spread terminal. If OK, look for another possible cause for the cluster failure. If not OK, repair connector.
	Body Control Module (BCM) is not receiving proper input from the ignition switch.	 Use a scan tool to verify ignition switch status into the BCM. If not OK, go to Step (2). If OK, look at another possible cause of failure. Check ignition switch
		function and wiring.
	Internal cluster failure.	Replace main cluster pc board and use a scan tool to calibrate cluster.

SPEEDOMETER DIAGNOSIS			
CONDITION	POSSIBLE CAUSES	CORRECTION	
No pointer movement.	Internal cluster failure.	(a) Perform Cluster Self- Diagnostic Test and check for fault codes.	
		 If speedometer pointer moves to calibration points during test, and fault codes 110 and 111 don't appear in the odometer display, then failure is not in the cluster. Look for another possible cause of failure. 	
		 If the pointer doesn't move during test, go to Step (b). 	
		 If fault code 110 is displayed in the odometer, go to step (b). 	
		 If fault code 111 is displayed in the odometer, then go to Step (f). 	
		 If fault codes 920, or 940 are displayed in the odome- ter display, refer to the fault code chart to identify which module is causing the fault and repair module. 	
			(b) Replace main cluster pc board. Go to Step (c).
		(c) Connect cluster into instrument panel wiring harness. Place it back into the proper position in the instrument panel. Put in the top two mounting screws to hold the cluster in place. DO NOT COMPLETELY INSTALL CLUSTER TO INSTRUMENT PANEL UNTIL UNIT IS CALIBRATED AND TESTED. Go to Step (d).	
		(d) Use a scan tool to calibrate cluster and perform Self Test.	

SPEEDOMETER DIAGNOSIS (Continued)		
CONDITION	POSSIBLE CAUSES	CORRECTION
No pointer movement (Continued).	Internal cluster failure.	Diagnostic Test. If OK, complete installation. If not OK, go to Step (e). (e) Replace subdial assem-
		bly and use a scan tool to calibrate cluster. If not OK, look at another possible cause for the speedometer failure.
		(f) Use a scan tool to calibrate speedometer and perform Self-Diagnostic Test. If OK, stop. If not OK, go to Step (b).
	2. No speed CCD Bus Message or Zero mph CCD Speed Bus Message.	(a) Check the Body Control Module (BCM) using a scan tool. If OK, go to Step (b). If not OK, refer to the BCM section of the service manual to repair the BCM.
		(b) Check the Powertrain Controller Assembly (PCA) using a scan tool. If OK, go to Step (c). If not OK, refer to the PCA section of the service manual to repair the PCA.
		(c) Check the speed signal input into the PCA. The speed signal originates from the resolver.
Erratic pointer movement.	Erratic Message from another Module.	1. (a) Check the BCM using a scan tool. If OK, go to Step (b). If not OK, refer to the BCM section of the service manual to repair the BCM.
		(b) Check the PCA using a scan tool. If OK, go to Step (c). If not OK, refer to the PCA section of the service manual to repair the PCA.
		(c) Check the speed signal input into the PCA. The speed signal originates from the resolver.

SPEEDOMETER DIAGNOSIS (Continued)			
CONDITION	POSSIBLE CAUSES	CORRECTION	
Erratic pointer movement (Continued).	2. Internal cluster failure.	(a) Perform Cluster Self- Diagnostic Test and check for fault codes.	
		If the pointer moves during test, but still appears erratic, and fault codes 110 or 111 don't appear in the odometer display, then go to Step (b).	
		 If fault code 110 is displayed in the odometer, go to Step (e). 	
		 If fault code 111 appears in the odometer display, go to Step (d). 	
		 If fault codes 920, or 940 are displayed in the odometer display, refer to the fault code chart to identify which module is causing the fault and repair module. 	
		(b) Replace cluster subdial assembly. Go to Step (c).	
		(c) Connect cluster into instrument panel wiring harness. Place it back into the proper position in the instrument panel. Put in the top two mounting screws to hold the cluster in place. DO NOT COMPLETELY INSTALL CLUSTER TO INSTRUMENT PANEL UNTIL UNIT IS CALIBRATED AND TESTED. Go to Step (d).	
		(d) Use a scan tool to calibrate cluster and perform Self-Diagnostic Test. If OK, continue installation. If not OK, go to Step (e).	
		(e) Replace main cluster PC board and use a scan tool to calibrate cluster. If not OK, look at another pos sible cause for the speedometer failure.	

SPEEDOMETER DIAGNOSIS (Continued)		
CONDITION	POSSIBLE CAUSES	CORRECTION
Speedometer inaccurate.	Speedometer out of calibration.	(a) Perform Cluster Self- Diagnostic Test.
		 If speedometer is accurate to the calibration points, look for another possible cause of inaccuracy.
		 If speedometer is not accurate to the calibration points, go to Step (b).
		(b) Use a scan tool to calibrate speedometer.

POWER METER DIAGNOSIS		
CONDITION	POSSIBLE CAUSES	CORRECTION
Erratic pointer movement.	Bad CCD Bus Message from Engine Controller	 Check the BEMS™ using a scan tool. Refer to the BEMS™ section of the annual to properly diagnose and repair.

POWER METER DIAGNOSIS (Continued)			
CONDITION	POSSIBLE CAUSES	CORRECTION	
	2. Internal Cluster Failure	(a) Perform Cluster Self Diagnostic est and check for fault codes.	
		If the pointer moves during test but still appears erratic and fault codes 110 or 111 don't appear in the odometer display, go to Step (b).	
		If fault code 110 is displayed in odometer, go to Step (e).	
		 If fault code 111 appears in the odometer display go to Step (d). 	
		 If fault codes 920 or 940 are displayed in the odometer display refer to the fault code chart to identify which module is causing the fault and repair module. 	
		(b) Replace cluster subdial assembly. Go to Step (c).	
		(c) Connect cluster into instrument panel wiring harness. Place it back into the proper position in the instrument panel. Put in the top two mounting screws to hold the cluster in place DO NOT COMPLETELY INSTALL CLUSTER TO INSTRUMENT PANEL UNTIL UNIT IS CALIBRATED AND TESTED. Go to Step (d).	
		(d) Use a scan tool to calibrate cluster and perform Self Diagnostic Test. If OK, continue installation. If not OK, go to Step (e).	
		(e) Replace main cluster pc board and use a scan tool to calibrate cluster. If not OK, look at another possible cause for the tachometer failure.	
Power meter inaccurate.	Power Meter out of calibration.	Calibrate tachometer using a scan tool.	

POWER METER DIAGNOS CONDITION	POSSIBLE CAUSES	CORRECTION
No pointer movement.	Internal Cluster Failure.	 (a) Perform Cluster Self Diagnostic Test and check for fault codes.
		If tachometer pointer moves to calibration points during test, and fault codes 110 or 111 don't appear in the odometer display, then failure is not in the cluster. Look for another possible cause of failure.
		 If the pointer doesn't move during test, go to Step (b).
		 If fault code 110 is displayed in the odometer, go to Step (b).
		 If fault code 111 is displayed in the odometer display, refer to the fault code chart to identify which module is causing the fault an repair module.
		(b) Replace main cluster pc board. Go to Step (c).
		(c) Connect cluster into instrument panel wiring harness. Place it back into the proper position in the instrument panel. Put in the top two mounting screws to hold the cluster in place. DO NOT COMPLETELY INSTALL CLUSTER TO INSTRUMENT PANEL UNTIL UNIT IS CALIBRATED AND TESTED. Go to Step (d).
		(e) Replace subdial assembly and use a scan tool to calibrate cluster. If not OK, look at another possible cause for the tachometer failure.
		(f) Use a scan tool to calibrate tachometer and perform Self Diagnostic Test. If OK, stop. If not OK, go to Step (b).

POWER METER DIAGNOSIS (Continued)		
CONDITION	POSSIBLE CAUSES	CORRECTION
No pointer movement (Continued).	No Power Meter CCD Bus Message, or Zero CCD Bus Message, or Zero Power Meter CCD Bus Message from BEMS Controller.	 Check the BEMS™ using a scan tool. Refer to the BEMS™ section of the manual to properly diagnose and repair.

TRACTION BATTERY STATE OF CHARGE GAUGE DIAGNOSIS			
CONDITION	POSSIBLE CAUSES	CORRECTION	
No pointer movement.	Internal cluster failure.	(a) Perform Cluster Self- Diagnostic Test and check for fault codes.	
		 If fuel gauge pointer moves to calibration points during test, and fault codes 110, or 111 don't appear in the odometer display, then fail- ure is not in the cluster. Look for another possible cause of failure. 	
		 If the pointer doesn't move during test, go to Step (b). 	
		 If fault code 110 is displayed in the odometer, go to Step (b). 	
		 If fault code 111 is displayed in the odometer, go to Step (f). 	
		 If fault code 920 is displayed in the odometer, refer to the fault code chart to identify which module is causing the fault and repair module. 	
		(b) Replace main cluster pc board. Go to Step (c).	
		(c) Connect cluster into instrument panel wiring harness. Place it back into the proper position in the instrument panel. Put in the top two screws to hold the cluster in place. DO NOT COMPLETELY INSTALL CLUSTER TO INSTRUMENT PANEL UNTIL UNIT IS CALIBRATED AND TESTED. Go to Step (d).	
		(d) Use a scan tool to calibrate cluster and perform Self-Diagnostic Test. If OK, continue installation. If not OK, go to Step (e).	
		(e) Replace subdial assembly and use a scan tool to calibrate cluster. If not OK, look at another possible cause for the Battery State Of Charge Gauge failure.	

CONDITION	POSSIBLE CAUSES	CORRECTION
No pointer movement (Continued).	1. Internal cluster failure.	(f) Use a scan tool to calibrate Traction Battery State Of Charge Gauge and perform Self-Diagnostic Test. If OK, stop. If not OK, go to Step (b).
	No CCD Traction Battery State Of Charge Message from Body Controller.	2. (a) Check the BCM using a scan tool. If OK, go to Step (b). If not OK, refer to the BCM section of the manual to properly diagnose and repair.
Erratic pointer movement.	Bad CCD Traction Battery State Of Charge Message from the Body Controller.	(a) Use a scan tool to check the BCM. If OK, go to Step (b). IF not OK, refer to the BCM section of the service manual to properly diagnose and repair.
	2. Internal cluster failure.	(a) Perform Cluster Self- Diagnostic Test and check for fault codes.
		 If the pointer moves during test, but still appears erratic, and fault codes 110, or 111 don't appear in the odometer display, go to Step (b). If fault code 110 is displayed in the odometer, go to Step (e).
		 If fault code 111 appears in the odometer display, go to Step (d).
		 If fault code 920 appears in the odometer display, refer to the fault code chart to identify which module is causing the fault and repair module.
		(b) Replace cluster subdial assembly. Go to Step (c).

TRACTION BATTERY STATE OF CHARGE GAUGE DIAGNOSIS (Continued)		
CONDITION	POSSIBLE CAUSES	CORRECTION
Erratic pointer movement. (Continued).	2. Internal cluster failure.	(c) Connect cluster into instrument panel wiring harness. Place it back into the proper position in the instrument panel. Put in the top two mounting screws to hold the cluster in place. DO NOT COMPLETELY INSTALL CLUSTER TO INSTRUMENT PANEL UNTIL UNIT IS CALIBRATED AND TESTED. Go to Step (d). (d) Use a scan tool to calibrate cluster and perform Self-Diagnostic Test. If OK, continue installation. If not OK, go to Step (e). (e) Replace main cluster pc board and use a scan tool to calibrate cluster. If not OK,
		look at another possible cause for the Battery State Of Charge Gauge failure.
Traction battery state of charge gauge inaccurate.	Traction Battery State Of Charge Gauge Out of Calibration.	1. (a) Perform Cluster Self-Diagnostic Test. If pointer is accurate to the calibration points, look for another possible cause of failure. If pointer is inaccurate to the calibration points, go to Step (b). (b) Use a scan tool to calibrate Traction Battery State Of Charge Gauge.

TRACTION MOTOR COOLANT TEMPERATURE GAUGE DIAGNOSIS		
CONDITION	POSSIBLE CAUSES	CORRECTION
No pointer movement.	Internal cluster failure.	(a) Perform Cluster Self- Diagnostic Test and check for fault codes.
		 If temperature gauge pointer moves to calibration points during test, and fault codes 110 or 111 don't appear in the odometer display, then failure is not in the cluster. Look for another possible cause of failure.
		 If the pointer doesn't move during test, go to Step (b).
		 If fault code 110 is displayed in the odometer, go to Step (b).
		 If fault code 111 is displayed in the odometer, then go to Step (f).

TRACTION MOTOR COOLANT TEMPERATURE GAUGE DIAGNOSIS (Continued)		
CONDITION	POSSIBLE CAUSES	CORRECTION
No pointer movement. (Continued)	Internal cluster failure.	If fault codes 920 or 940 are displayed, refer to the fault code chart to identify which module is causing the fault. Repair module.
		(b) Replace main cluster pc board. Go to Step (c).
		(c) Connect cluster into instrument panel wiring harness. Place it back into the proper position in the instrument panel. Put in the top two mounting screws to hold the cluster in place. DO NOT COMPLETELY INSTALL CLUSTER TO INSTRUMENT PANEL UNTIL UNIT IS CALIBRATED AND TESTED. Go to Step (d).
		(d) Use a scan tool to calibrate cluster and perform Self-Diagnostic Test. If OK, continue installation. If not OK, go to Step (e).
		(e) Replace subdial assembly and use a scan tool to calibrate cluster. If not OK, look at another possible cause for the temperature gauge failure.
		(f) Use a scan tool to calibrate the temperature gauge and perform Self-Diagnostic Test. If OK, stop. If not OK, go to Step (b).

CONDITION	TEMPERATURE GAUGE DIAGNO POSSIBLE CAUSES	CORRECTION
No pointer movement. (Continued)	No CCD Bus Message from the Body Control Module.	2. (a) Check BCM fault codes using a scan tool. If there are no faults, go to Step (b). If there are faults, refer to the BCM section of the manual to properly diagnose and repair.
		(b) Check PCM fault codes using a scan tool. If there are no faults, go to Step (c). If there are faults, refer to the PCA section of the manual to properly diagnose and repair.
		(c) Refer to the coolant sensor section of the service manual for the coolant sensor test procedure. Repair sensor as needed.
Erratic pointer movement.	Bad CCD Bus Message from the Body Control Module (BCM).	1. (a) Check BCM fault codes using a scan tool. If there are no faults, go to Step (b). If there are faults, refer to the BCM section of the manual to properly diagnose and repair.
		(b) Check PCA fault codes using a scan tool. If there are no faults, go to Step (c). If there are faults, refer to the PCA section of the manual to properly diagnose and repair.
		(c) Refer to the coolant sensor section of the service manual for the coolant sensor test procedure. Repair sensor as needed.

CONDITION	POSSIBLE CAUSES	CORRECTION
Erratic pointer movement. (Continued).	Internal cluster failure.	(a) Perform Cluster Self- Diagnostic Test and check for fault codes.
		 If the pointer moves during test but still appears erratic and fault codes 110 or 111 don't appear in the odome- ter display, go to Step(b).
		 If fault code 110 is displayed in the odometer,go to Step (e).
		 If fault code 111 is displayed in the odometer display, go to Step (d).
		 If fault code 920 or 940 is displayed, refer to the fault code chart to identify which mode is causing the fault and repair module.
		(b) Replace cluster subdial assembly. Go to Step (c).
		(c) Connect cluster into instrument panel wiring harness. Place it back into the proper position in the instrument panel. DO NOT COMPLETELY INSTALL CLUSTER TO INSTRUMENT PANEL UNTIL UNIT IS CALIBRATED AND TESTED. Go to Step (d).
		(d) Use a scan tool to calibrate cluster and perform Self Diagnostic Test. If OK, continue installation. If not OK, go to Step (e).
		(e) Replace main cluster pc board and use scan tool to calibrate cluster. If not OK, look at another possible cause for the temperature gauge failure.

TRACTION MOTOR COOLANT TEMPERATURE GAUGE DIAGNOSIS (Continued)		
CONDITION	POSSIBLE CAUSES	CORRECTION
Temperature gauge inaccua- rate.	Temperature Gauge out of calibration.	(a) Perform Cluster Self- Diagnostic Test.
		 If pointer is accurate to the calibration points, look for another possible cause of failure.
		 If pointer is inaccurate to the calibration points, go to Step (b).
		(b) Use a scan tool to calibrate temperature gauge.
	Coolant Sensor out of cal- ibration	Refer to the Cooling section of the service manual for test and repair procedure.

ODOMETER DIAGNOSIS				
CONDITION	POSSIBLE CAUSES CORRECTION			
No display	No CCD Odometer Bus Message from Body Control Module.	Use a scan tool to check the BCM. Refer to the BCM section of the manual to properly diagnose and repair.		
	2. Internal cluster failure.	(a) Perform Cluster Self- Diagnostic Test and check for fault codes.		
		If odometer passes the dim test and segment check, and fault codes 110 or 111 don't appear in the odometer display, then failure is not in the cluster. Look for another possible cause of failure.		
		 If odometer doesn't work, go to Step (b). 		
		 If fault code 110 is displayed in the odometer, go to Step (b). 		
		 If fault code 920 or 921 is displayed, use a scan tool to check BCM. 		
		(b) Remove cluster from instrument panel and verify that odometer assembly is properly connected to main pc board. If OK, go to Step (c). If not OK, reconnect odometer assembly to main pc board.		
		(c) Replace odometer assembly. Go to Step (d).		
		(d) Connect cluster into instrument panel wiring harness. Place it back into the proper position in the instrument panel. DO NOT COMPLETELY INSTALL CLUSTER TO INSTRUMENT PANEL UNTIL UNIT IS TESTED. Go to Step (e). (e) Perform Self-Diagnostic		
		Test. If OK, continue installation. If not OK, go to Step (f).		

CONDITION	POSSIBLE CAUSES	CORRECTION
No display (Continued).	2. Internal Cluster Failure.	(f) Replace main cluster pc board and use a scan tool to calibrate cluster. If not OK, look at another possible cause for the odometer failure.
Erratic display	Internal cluster failure.	(a) Perform Cluster Self- Diagnostic Test and check for fault codes.
		 If odometer passes the dim test and segment check, and fault codes 110 or 111 don't appear in the odome- ter display, then failure is not in the cluster. Look for another possible cause of failure.
		 If odometer doesn't work, go to Step (b).
		 If fault code 110 is displayed in the odometer, go to Step (b).
		 If fault code 920 or 921 is displayed, use a scan tool to check BCM.
		(b) Remove cluster from instrument panel and verify that odometer assembly is properly connected to main pc board. If OK, go to Step (c). If not OK, reconnect odometer assembly to main pc board.
		(c) Replace odometer assembly. Go to Step (d).
		(d) Connect cluster into instrument panel wiring harness. Place it back into proper position in the instrument panel. DO NOT COMPLETELY INSTALL CLUSTER TO INSTRUMENT PANEL UNTIL UNIT IS TESTED. Go to Step (e).

ODOMETER DIAGNOSIS (Continued)				
CONDITION	POSSIBLE CAUSES	CORRECTION		
Erratic display (Continued).	1. Internal cluster failure.	 (e) Perform Self-Diagnostic Test. If OK, continue installation. If not OK, go to Step (f). (f) Replace main cluster pc board and use a scan tool to calibrate cluster. If not OK, look at another possible cause for the odometer failure. 		
	Bad CCD Bus Message from Body Controller Module.	2. Use scan tool to check the BCM. Refer to the BCM section of the manual to properly diagnose and repair.		
Odometer won't go into trip mode.	1. Trip Switch doesn't work.	Use a scan tool to perform trip switch activation test. If OK, look for another possible cause of failure. If not OK, replace odometer assembly.		
Trip odometer won't reset.	Reset Switch doesn't work.	Use a scan tool to perform reset activation test. If OK, look for another possible cause of failure. If not OK, replace odometer assembly.		

ELECTRONIC GEAR INDICATOR DISPLAY DIAGNOSIS			
CONDITION	POSSIBLE CAUSES	CORRECTION	
No display	Internal cluster failure.	(a) Perform Cluster Self- Diagnostic Test and check for fault codes.	
		 If PRND passes the dim test and segment check, and fault codes 110 or 111 don't appear in the odometer dis- play, then failure is not in the cluster. Look for another possible cause of failure. 	
		 If PRND doesn't work, go to Step (b). 	
		 If fault code 110 is displayed in the odometer, go to Step (b). 	
		(b) Remove cluster from instrument panel and verify that PRND assembly is properly connected to main pc board. If OK, go to Step (c). If not OK, reconnect PRND assembly to main pc board.	
		(c) Replace PRND assembly. Go to Step (d).	
		(d) Connect cluster into instrument panel wiring harness. Place it back into the proper position in the instrument panel. DO NOT COMPLETELY INSTALL CLUSTER TO INSTRUMENT PANEL UNTIL UNIT IS TESTED. Go to Step (e).	
		(e) Perform Self-Diagnostic Test. If OK, continue instal- lation. If not OK, go to Step (f).	
		(f) Replace main cluster pc board and use a scan tool to calibrate cluster. If not OK, look for another cause for the PRND failure.	

ELECTRONIC GEAR INDICATOR DISPLAY DIAGNOSIS (Continued)			
CONDITION	POSSIBLE CAUSES	CORRECTION	
Erratic display	1. Internal cluster failure.	 (a) Perform Cluster Self-Diagnostic Test and check for fault codes. If PRND passes the dim test and segment check, and fault codes 110 or 111 don't appear in the odometer display, then failure is not in the cluster. Look for another possible cause of failure. If fault code 110 is displayed in the odometer, go to Step (f). If fault code 111 is displayed in the odometer display, then use a scan tool to calibrate cluster. (b) Remove cluster from instrument panel and verify that PRND assembly is properly connected to main pc board. If OK, go to Step (c). If not OK, reconnect PRND assembly to main pc board. (c) Replace PRND assembly. Go to Step (d). (d) Connect cluster into instrument panel wiring harness. Place it back into the proper position in the instrument panel. DO NOT COMPLETELY INSTALL CLUSTER TO INSTRUMENT PANEL UNTIL UNIT IS TESTED. Go to Step (e). (e) Perform Self-Diagnostic Test. If OK, continue installation. If not OK, go to Step (f). (f) Replace main cluster pc board and use a scan tool to calibrate cluster. If not OK, look at another possible cause for the PRND failure. 	

ELECTRONIC GEAR INDICATOR DISPLAY DIAGNOSIS (Continued)			
CONDITION	TION POSSIBLE CAUSES CORRECTION		
Indicator does not show proper gear or any gear indication.	Misadjusted.	(a) Verify transmission shift system is correctly adjusted.	
		(b) Verify correct routing and attachment of PRND cable and guide tube.	
		(c) Re–adjust PRND indicator in Neutral using adjuster wheel below steering column.	
Indicator does not follow gear shift lever.	Not attached.	(a) Verify indicator cable connected to shift lever pin in the groove.	
		(b) Verify indicator clip is secure and attached to steering column/transmission shift cable bracket, and clip is not broken. If broken, replace clip on indicator.	

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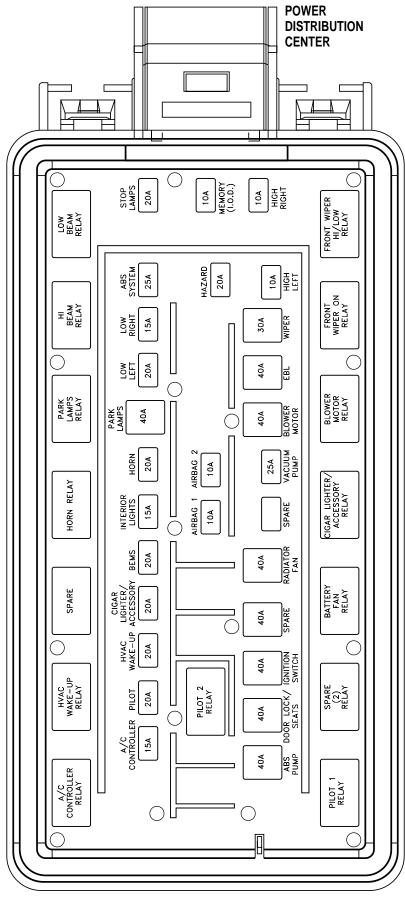
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1	10A	F23 18DB/YL	A22 12BK/OR
2	10A	F14 18LG/YL	F87 18WT/BK
3	-	-	-
4	10A	L33 20RD	INTERNAL
5	10A	L34 20RD/OR	INTERNAL
6	20A	L43 20VT	INTERNAL
7	15A	L44 20VT/RD	INTERNAL
8	20A	INTERNAL	A0 6RD
9	20A	INTERNAL	A0 6RD
10	20A	L9 18BK/WT	A0 6RD
11	15A	INTERNAL	A0 6RD
12	25A	A20 14RD/DB	A0 6RD
13	20A	F32 18PK/DB	A0 6RD
14	25A	F50 14YL	A0 6RD
15	20A	INTERNAL	A0 6RD
16	20A	INTERNAL	A0 6RD
17	20A	INTERNAL	A0 6RD
18	15A	F41 20PK/VT	A0 6RD
19	40A	A10 12RD/DG	A0 6RD
20	40A	A2 12PK/BK	A0 6RD
21	40A	A1 12RD	A0 6RD
22	40A	INTERNAL	A0 6RD
23	40A	A4 12BK/YL	A0 6RD
24	30A	INTERNAL	A0 6RD
25	-	-	-
26	10A	M1 20PK	A0 6RD
27	40A	A16 12GY	A0 6RD
28	40A	INTERNAL	A0 6RD

EV001003 J998W-5 A/C COMPRESSOR CONTROLLER RELAY

CAVITY	CIRCUIT	FUNCTION
30	INTERNAL	FUSED B(+)
85	C13 20PK	A/C CONTROL RELAY CONTROL
86	A142 18BR	HVAC WAKE-UP RELAY OUTPUT
87	C3 20VT	A/C CONTROL RELAY OUTPUT

BATTERY TUB FAN RELAY

CAVITY	CIRCUIT	FUNCTION
30	INTERNAL	FUSED B(+)
85	K90 20TN	BATTERY TUB FAN RELAY CONTROL
86	INTERNAL	HVAC WAKE-UP RELAY OUTPUT
87	T40 14BR/LB	BATTERY TUB FAN RELAY OUTPUT

CIGAR LIGHTER/ ACCESSORY RELAY

CAVITY	CIRCUIT	FUNCTION
30	INTERNAL	FUSED B(+)
85	INTERNAL	GROUND
86	F1 20DB	FUSED IGNITION SWITCH OUTPUT (RUN-ACC)
87	F30 16RD	CIGAR LIGHTER/ACCESSORY RELAY OUTPUT

HIGH **BEAM RELAY**

CAVITY	CIRCUIT	FUNCTION
30	A0 6RD	B(+)
85	L324 20WT/LG	HIGH BEAM RELAY CONTROL
86	A0 6RD	B(+)
87	INTERNAL	HIGH BEAM RELAY OUTPUT

HORN RELAY

CAVITY	CIRCUIT	FUNCTION
30	INTERNAL	FUSED B(+)
85	X4 20BK	HORN RELAY CONTROL
86	A0 6RD	B(+)
87	X2 18DG/RD	HORN RELAY OUTPUT

HVAC WAKE-UP **RELAY**

CAVITY	CIRCUIT	FUNCTION
30	INTERNAL	FUSED B(+)
85	K51 20YL/BK	HVAC WAKE-UP RELAY CONTROL
86	A0 6RD	B(+)
87	A142 14DG/OR	HVAC WAKE-UP RELAY OUTPUT

EV001005 J998W-5 LOW BEAM RELAY

CAVITY	CIRCUIT	FUNCTION
30	A0 6RD	B(+)
85	L94 20OR/WT	LOW BEAM RELAY CONTROL
86	A0 6RD	B(+)
87	INTERNAL	LOW BEAM RELAY OUTPUT

PARK LAMP RELAY

CAVITY	CIRCUIT	FUNCTION
30	INTERNAL	FUSED B(+)
85	L97 18PK/DB	PARK LAMP RELAY CONTROL
86	INTERNAL	FUSED B(+)
87	L7 12BK/YL	PARK LAMP RELAY OUTPUT

PRIMARY PILOT RELAY

CAVITY	CIRCUIT	FUNCTION
30	INTERNAL	FUSED B(+)
85	D71 20OR	PRIMARY PILOT RELAY CONTROL
86	D70 16BR	PILOT LINE
87	D73 20WT	PRIMARY PILOT RELAY OUTPUT

SECONDARY PILOT RELAY

CAVITY	CIRCUIT	FUNCTION
30	A5 18DB	FUSED B(+)
85	D74 20WT/OR	SECONDARY PILOT RELAY CONTROL
86	A5 18DB	FUSED B(+)
87	A55 18DB/WT	SECONDARY PILOT RELAY OUTPUT

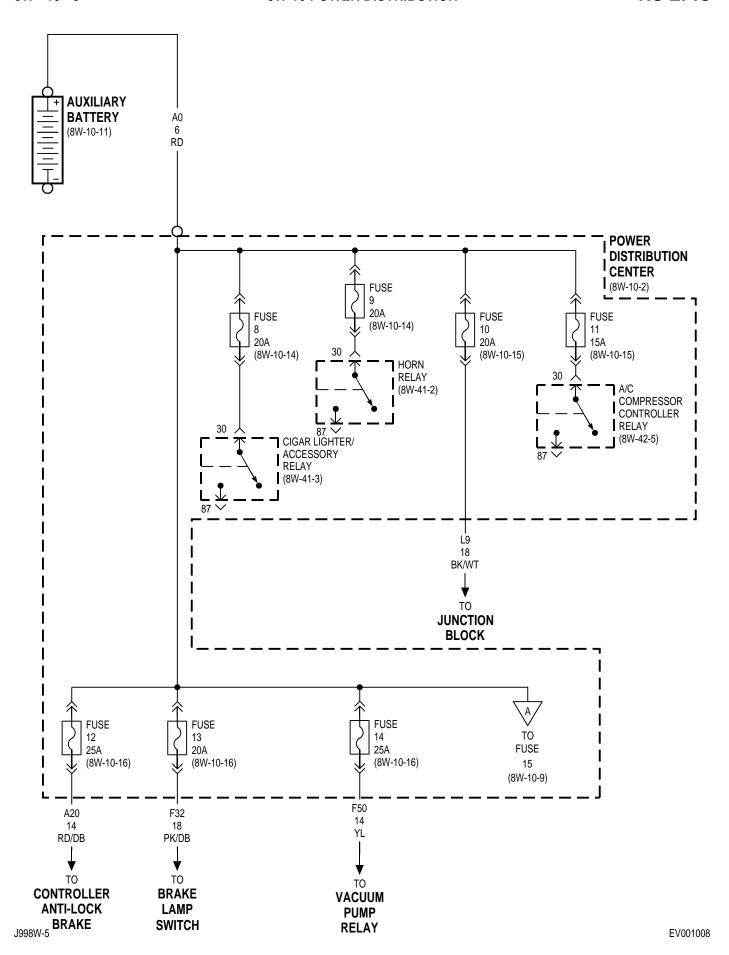
WIPER HIGH/LOW **RELAY**

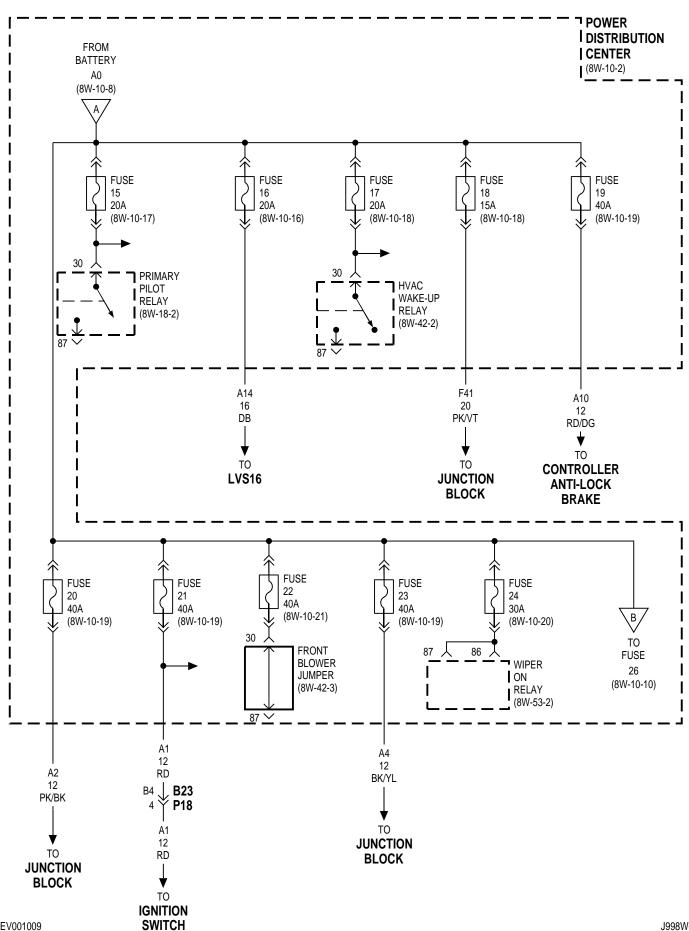
CAVITY	CIRCUIT	FUNCTION
30	INTERNAL	WIPER ON RELAY OUTPUT
85	INTERNAL	WIPER ON RELAY OUTPUT
86	V16 20WT	WIPER HIGH/LOW RELAY CONTROL
87	V4 12RD/YL	WIPER HIGH/LOW RELAY HIGH SPEED OUTPUT
87A	V3 12BR/WT	WIPER HIGH/LOW RELAY LOW SPEED OUTPUT

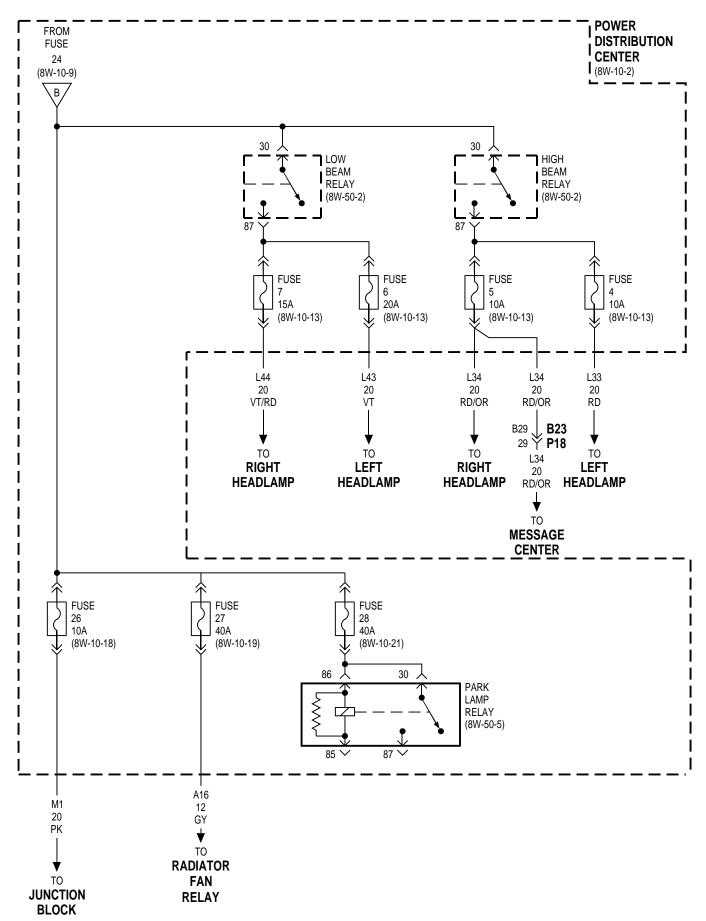
WIPER ON **RELAY**

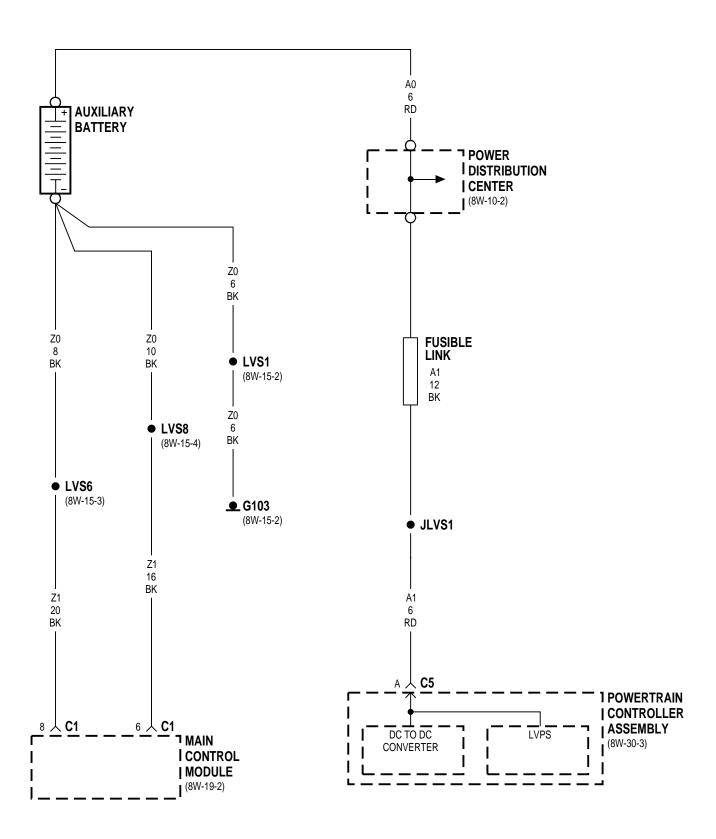
CAVITY	CIRCUIT	FUNCTION
30	INTERNAL	WIPER ON RELAY OUTPUT
85	V14 18RD/VT	WIPER ON RELAY CONTROL
86	INTERNAL	FUSED B(+)
87	INTERNAL	FUSED B(+)
87A	INTERNAL	GROUND

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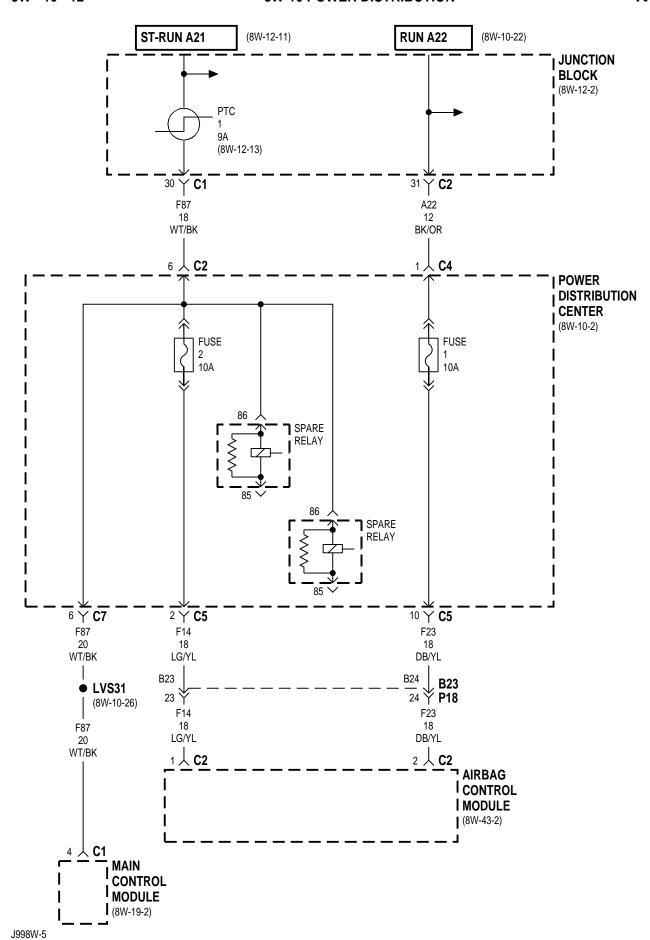


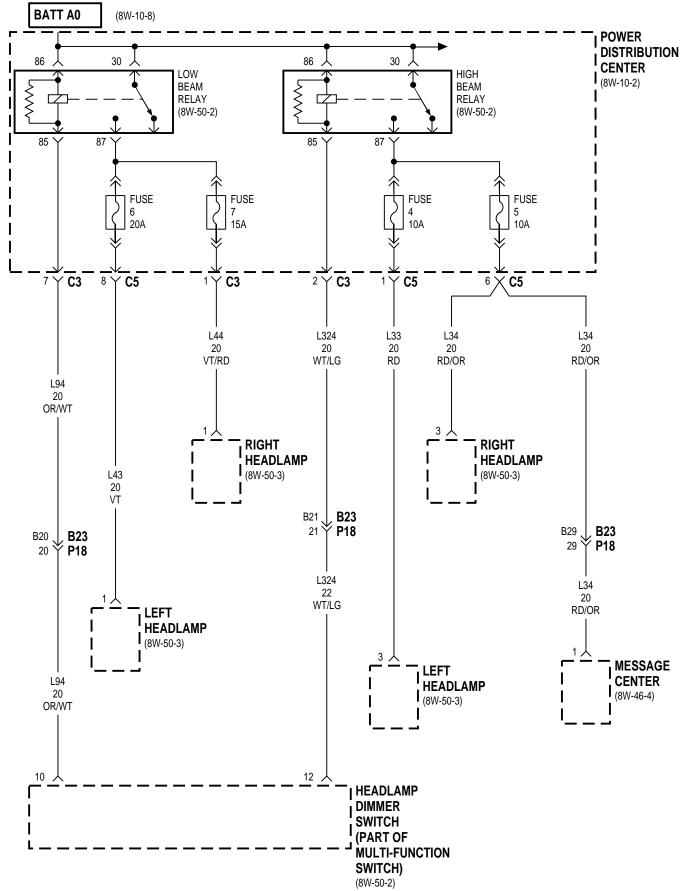




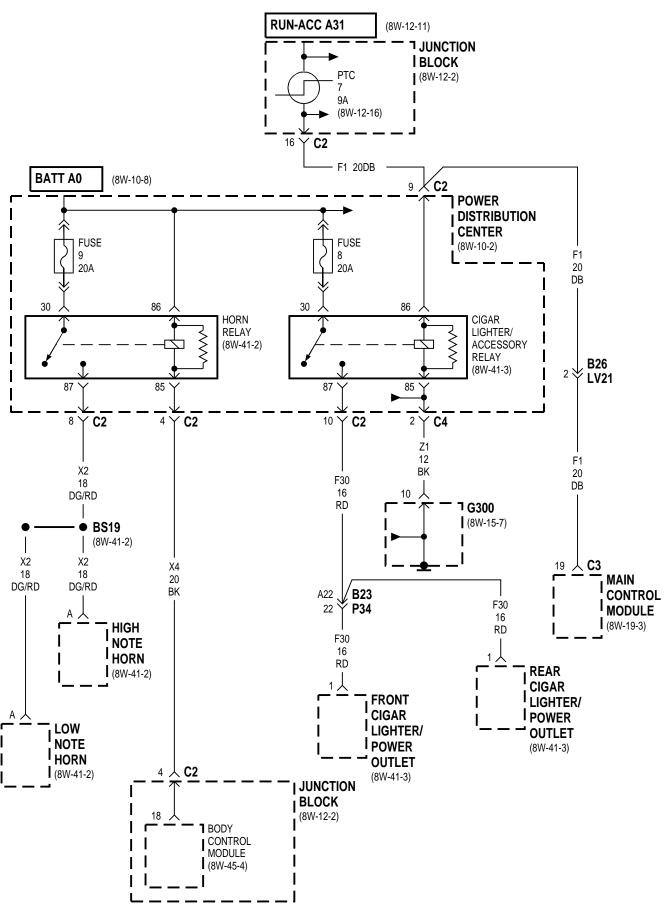


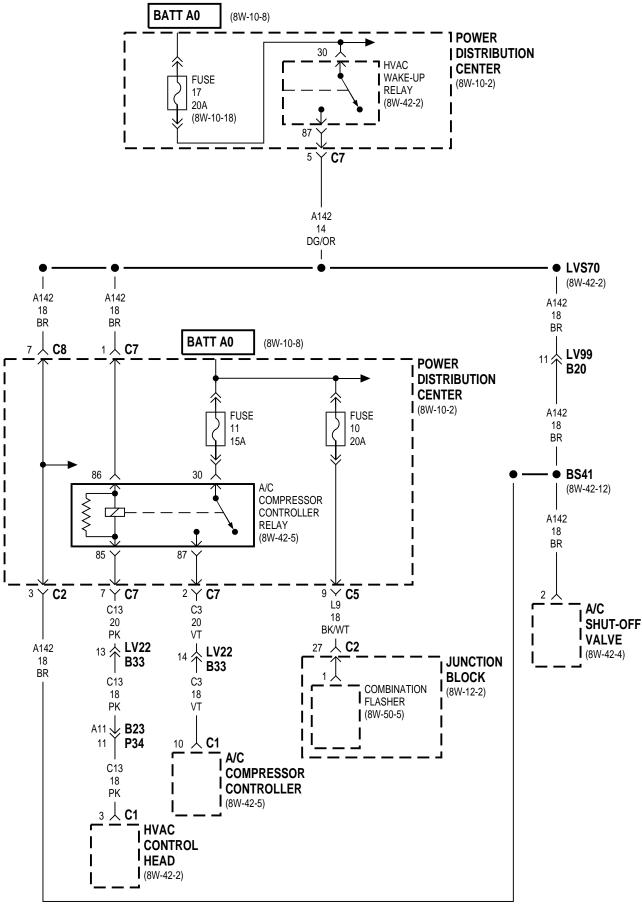
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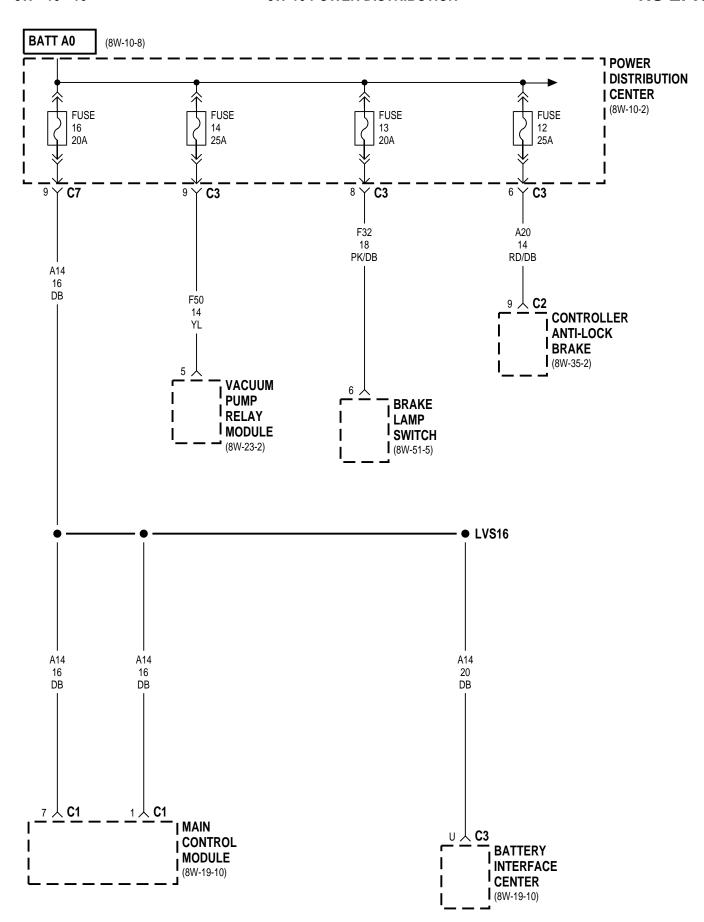


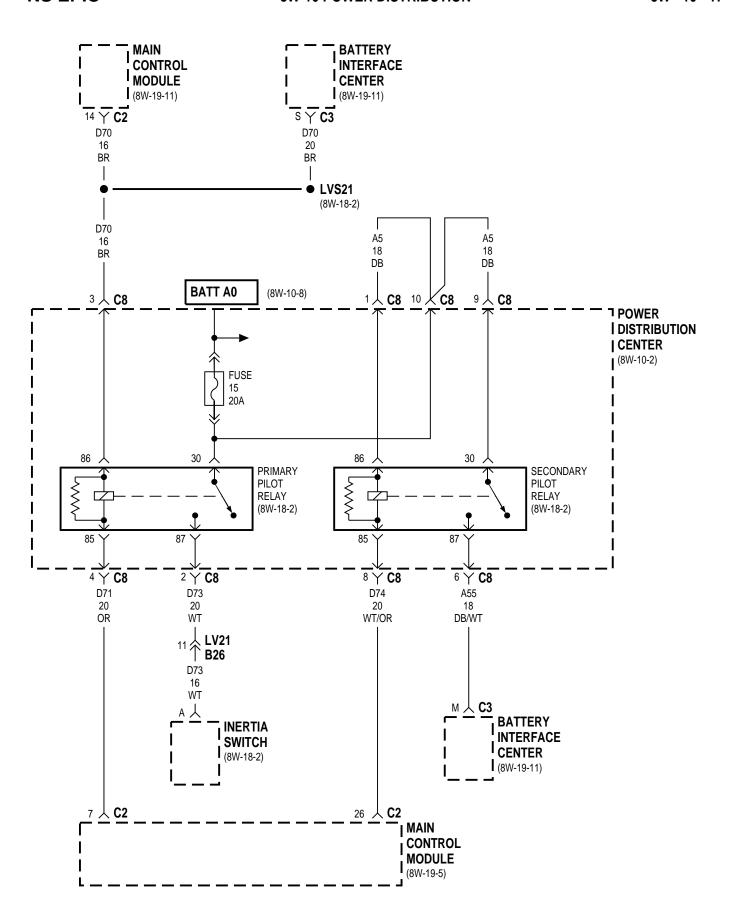
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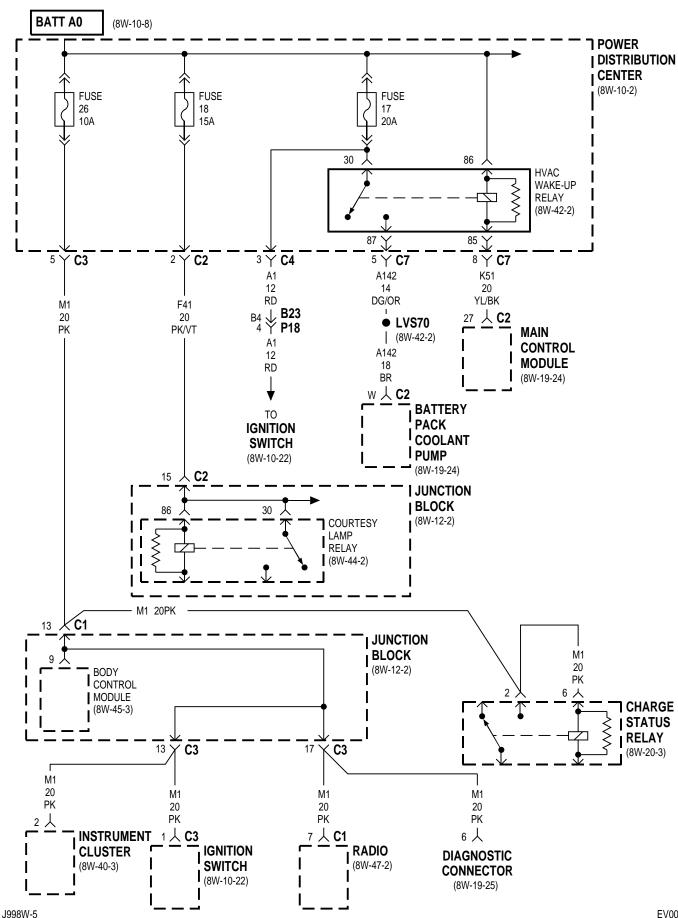


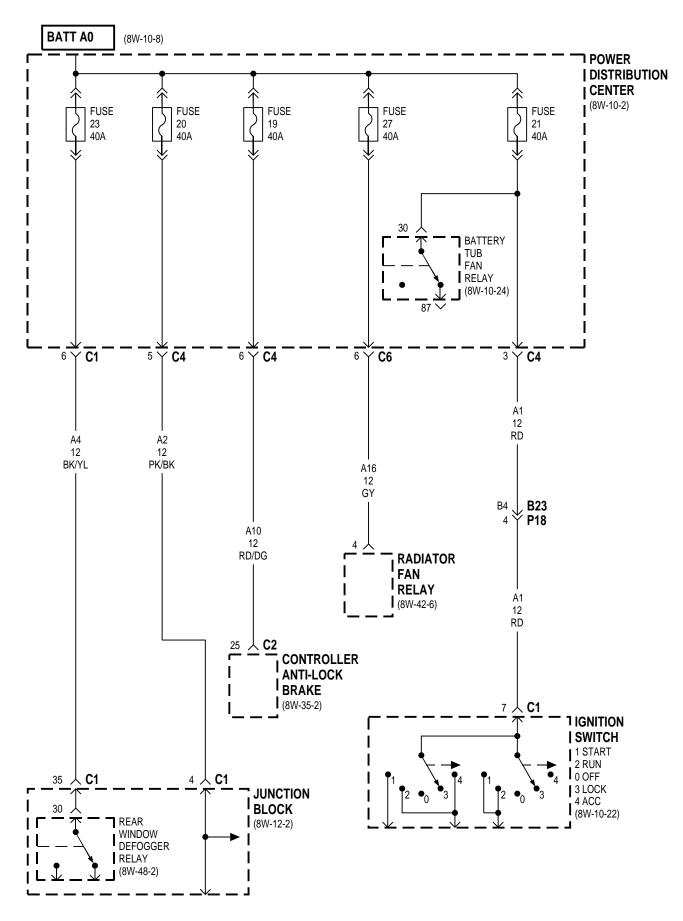
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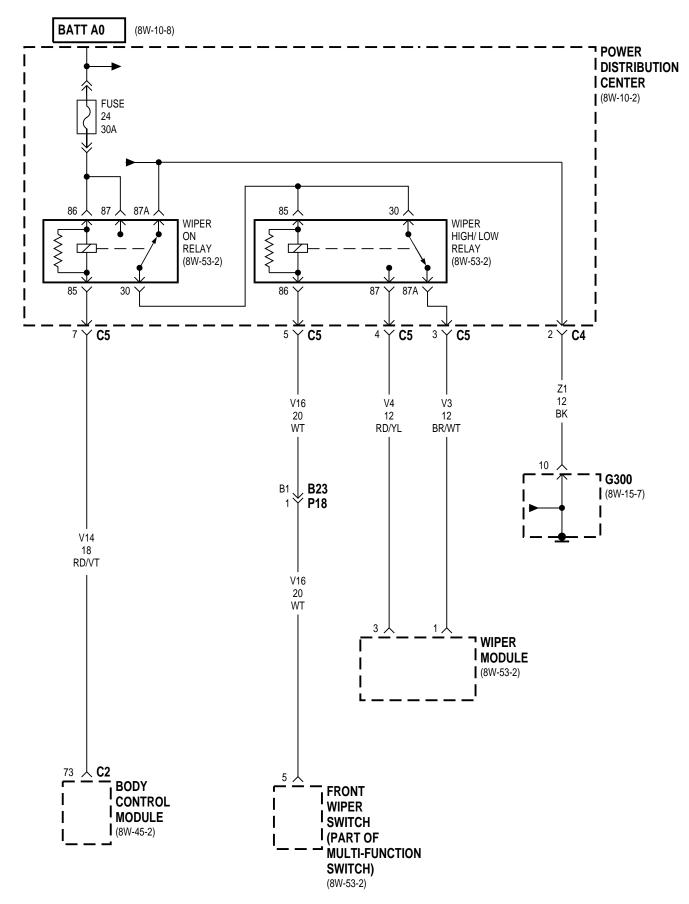


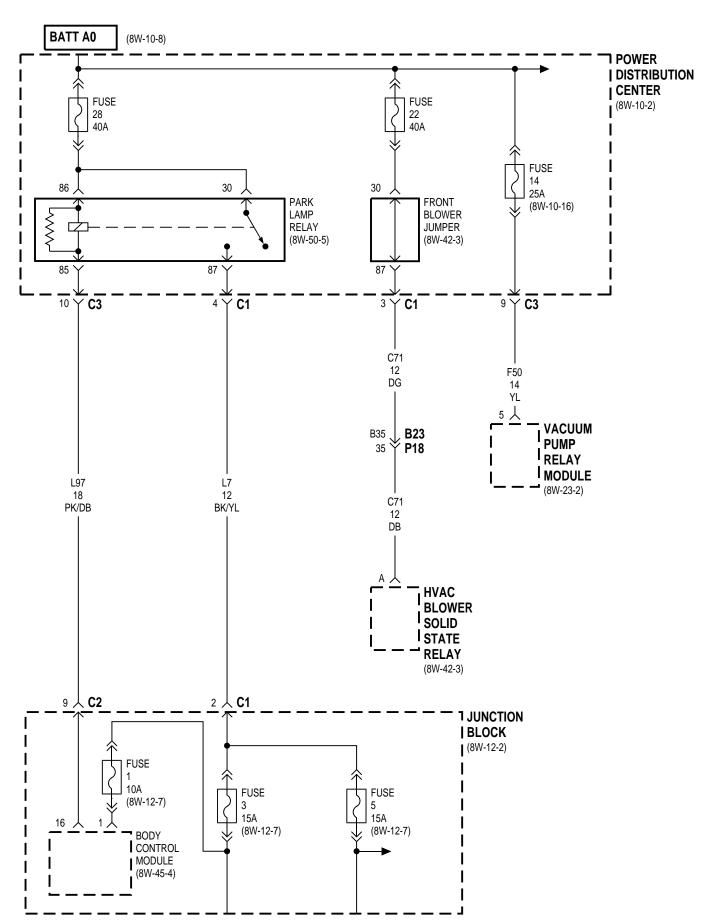
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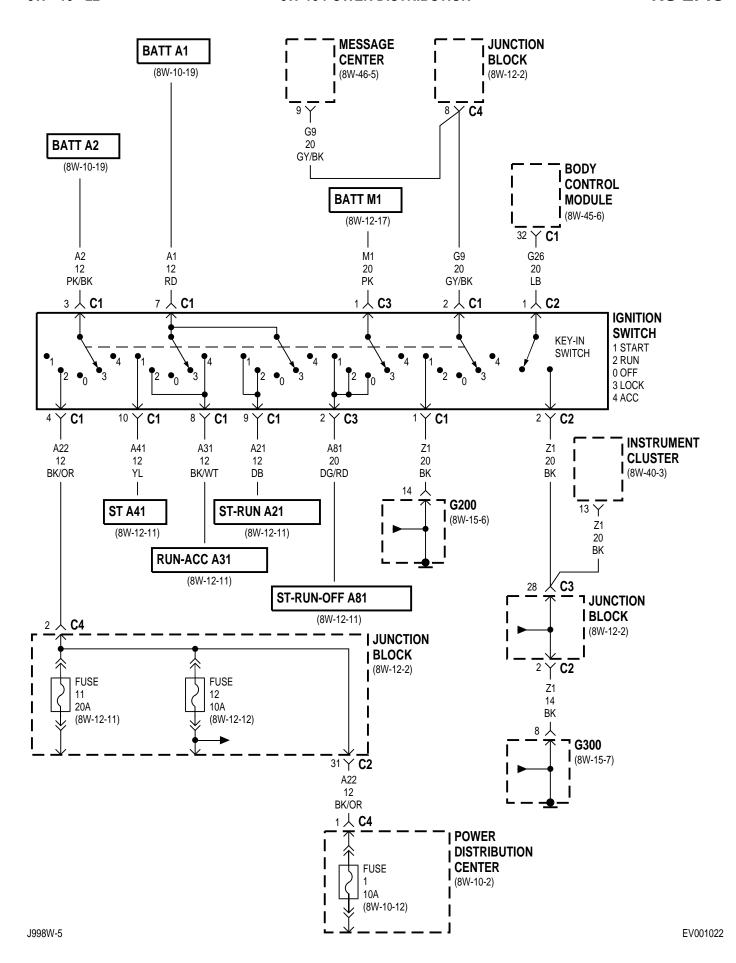


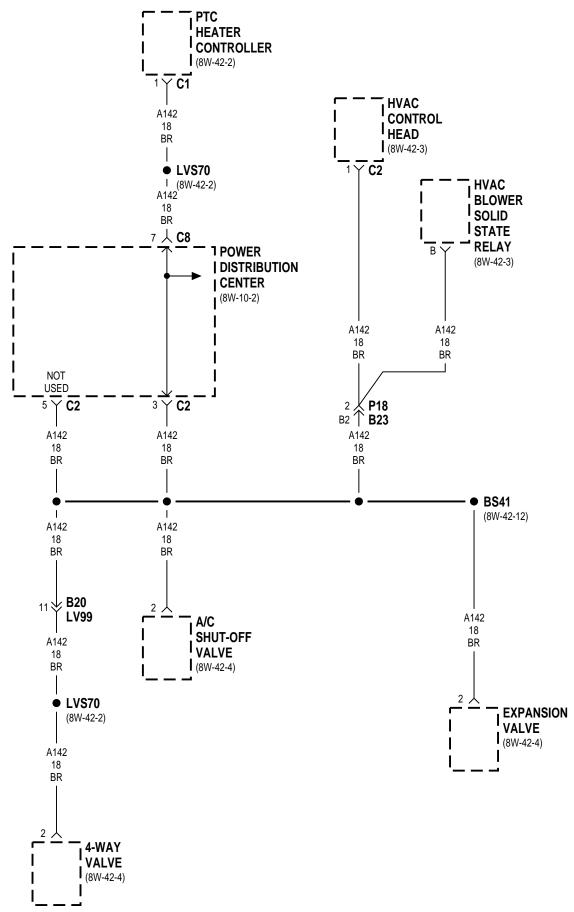


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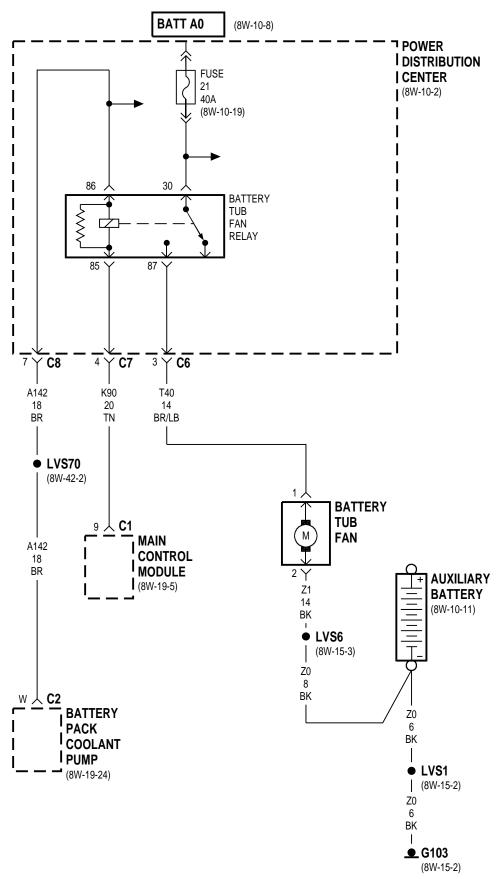


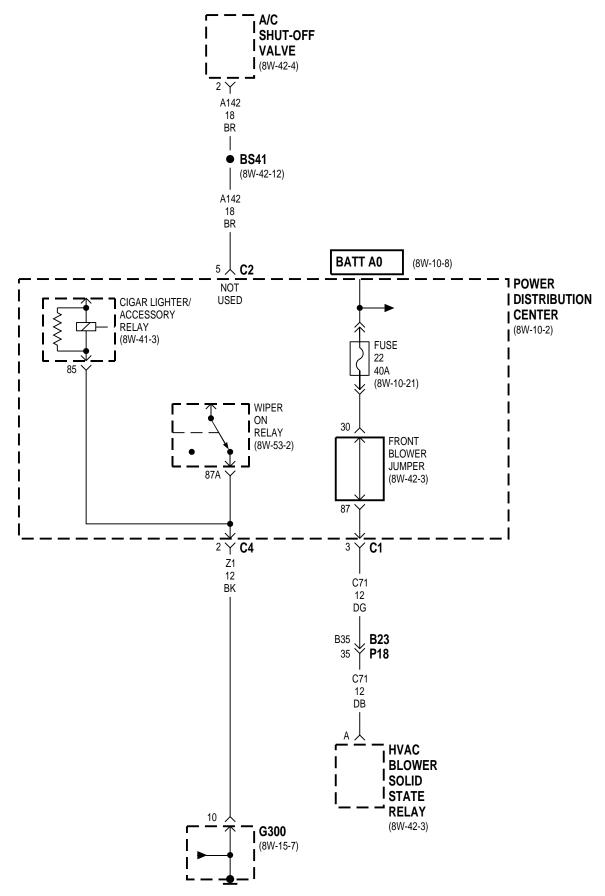




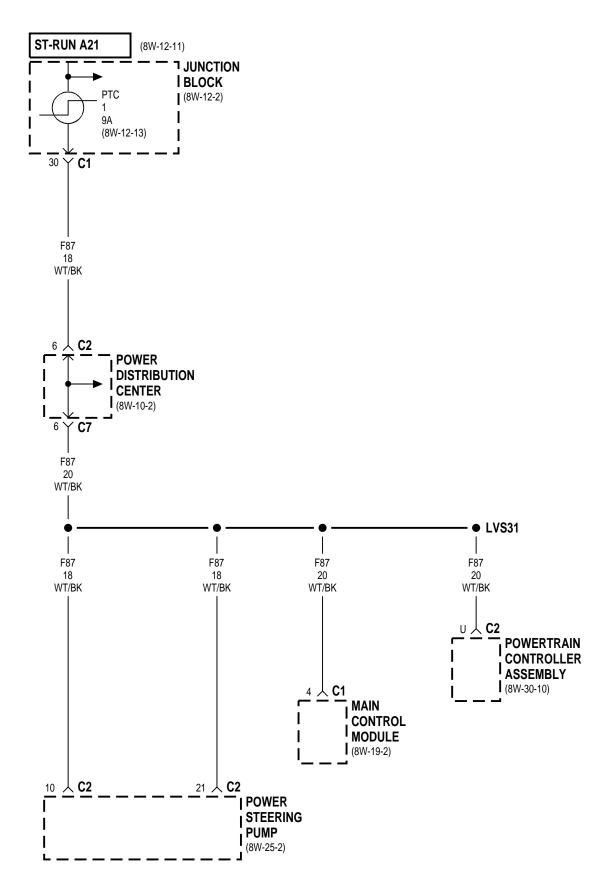


EV001023 J998W-5





EV001025 J998W-5



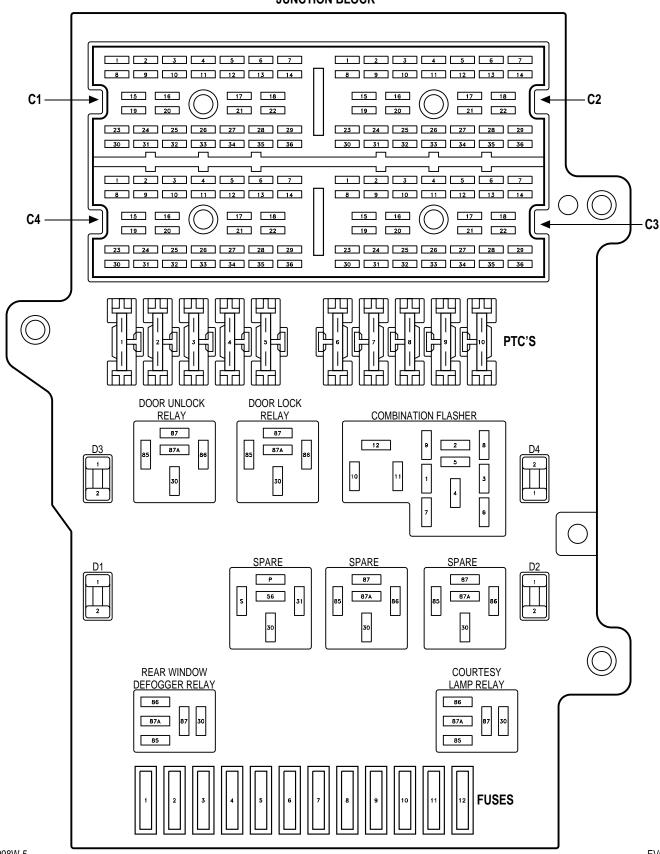
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TOP OF JUNCTION BLOCK



BODY CONTROL MODULE INTERCONNECT

CAVITY	CIRCUIT	FUNCTION	
1	E1	FUSED PARK LAMP RELAY OUTPUT	
2	E2	PANEL LAMPS FEED	
3	Z1	GROUND	
4	Z1	GROUND	
5	-	•	
6	F236	DOOR UNLOCK RELAY CONTROL	
7	F11	FUSED IGNITION SWITCH OUTPUT (ST-RUN-OFF)	
8	F238	DOOR LOCK RELAY CONTROL	
9	M1	FUSED B(+)	
10	X20	RADIO CONTROL MUX	
11	V23	FUSED IGNITION SWITCH OUTPUT (ST-RUN)	
12	V23	FUSED IGNITION SWITCH OUTPUT (ST-RUN)	
13	V23	FUSED IGNITION SWITCH OUTPUT (ST-RUN)	
14	A31	IGNITION SWITCH OUTPUT (RUN-ACC)	
15	L93	HEADLAMP RELAY CONTROL	
16	L97	PARK LAMP RELAY CONTROL	
17	M112	COURTESY LAMP RELAY DRIVER	
18	X4	HORN RELAY CONTROL	
19	L63	LEFT REAR TURN SIGNAL	
20	V10	FRONT WASHER MOTOR CONTROL	
21	L62	RIGHT REAR TURN SIGNAL	

EV001203 J998W-5

FUSES

FUSE NO.	AMPS	FUSED CIRCUIT	FEED CIRCUIT
1	10A	INTERNAL	INTERNAL
2	10A	INTERNAL	INTERNAL
3	15A	INTERNAL	INTERNAL
4	-	-	-
5	15A	INTERNAL	INTERNAL
6	20A	INTERNAL	INTERNAL
7	10A	C16 20LB/YL C16 20LB/YL	INTERNAL
8	10A	INTERNAL	INTERNAL
9	15A	V20 18RD	INTERNAL
10	10A	F45 20YL	A41 12YL
11	20A	C40 12BR/WT	INTERNAL
12	10A	INTERNAL	INTERNAL

PTC'S (POSITIVE TEMPERATURE COEFFICIENT)

PTC NO.	AMPS	FUSED CIRCUIT	FEED CIRCUIT
1	9A	INTERNAL	INTERNAL
2	-	-	-
3	9A	INTERNAL	INTERNAL
4	-	-	-
5	-	-	-
6	-	-	-
7	9A	INTERNAL	INTERNAL
8	9A	INTERNAL	INTERNAL
9	9A	F21 16TN	INTERNAL
10	-	-	-

COMBINATION FLASHER

CAVITY	CIRCUIT	FUNCTION
1	L9 18BK/WT	FUSED FLASHER FEED
2	L61 18LG	LEFT TURN SIGNAL
3	L60 18TN	RIGHT TURN SIGNAL
4	INTERNAL	LEFT TURN SIGNAL
5	INTERNAL	RIGHT TURN SIGNAL
6	INTERNAL	FUSED IGNITION SWITCH OUTPUT (RUN)
7	L305 22LB/WT	LEFT TURN SWITCH SENSE
8	L302 22LB/YL	RIGHT TURN SWITCH SENSE
9	L91 22DB/PK	COMBINATION FLASHER SWITCHED GROUND
10	INTERNAL	RED BRAKE WARNING INDICATOR DRIVER
11	INTERNAL	GROUND
12	INTERNAL	HEADLAMP RELAY CONTROL

COURTESY LAMP RELAY

CAVITY	CIRCUIT	FUNCTION	
30	INTERNAL	FUSED B(+)	
85	M111 22BR/WT	SWITCHED COURTESY LAMP RELAY CONTROL	
86	INTERNAL	FUSED B(+)	
87	INTERNAL	COURTESY LAMP RELAY OUTPUT	
87A	-	-	

DOOR LOCK RELAY

	CAVITY	CIRCUIT	FUNCTION
	30	INTERNAL	DOOR LOCK RELAY OUTPUT
	85	INTERNAL	DOOR LOCK RELAY CONTROL
	86	INTERNAL	FUSED B(+)
ſ	87	INTERNAL	FUSED B(+)
	87A	INTERNAL	GROUND

DOOR UNLOCK RELAY

CAVITY	CIRCUIT	FUNCTION
30	INTERNAL	DOOR UNLOCK RELAY OUTPUT
85	INTERNAL	DOOR UNLOCK RELAY CONTROL
86	INTERNAL	FUSED B(+)
87	INTERNAL	FUSED B(+)
87A	INTERNAL	GROUND

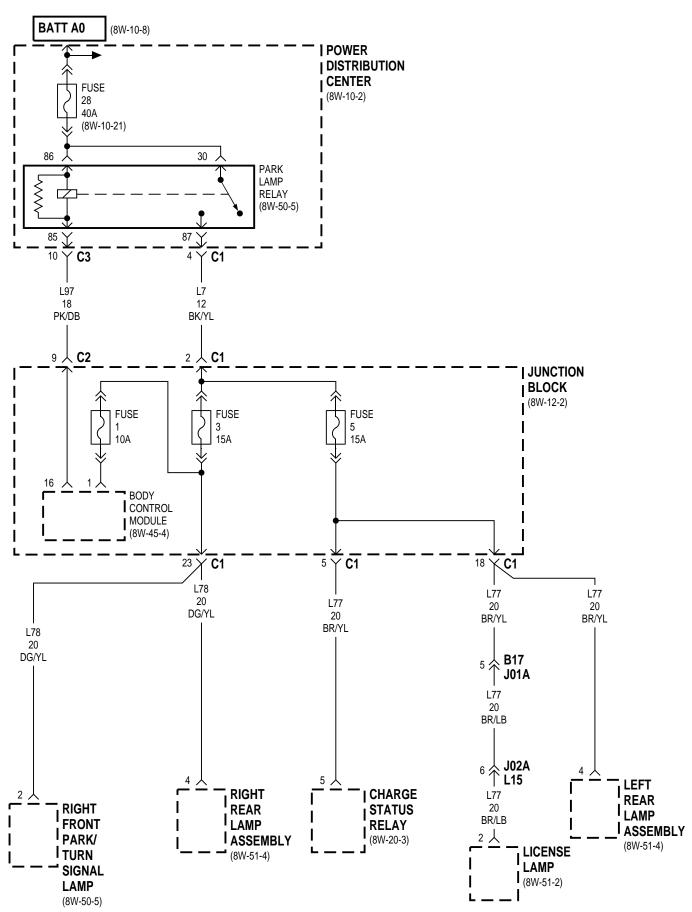
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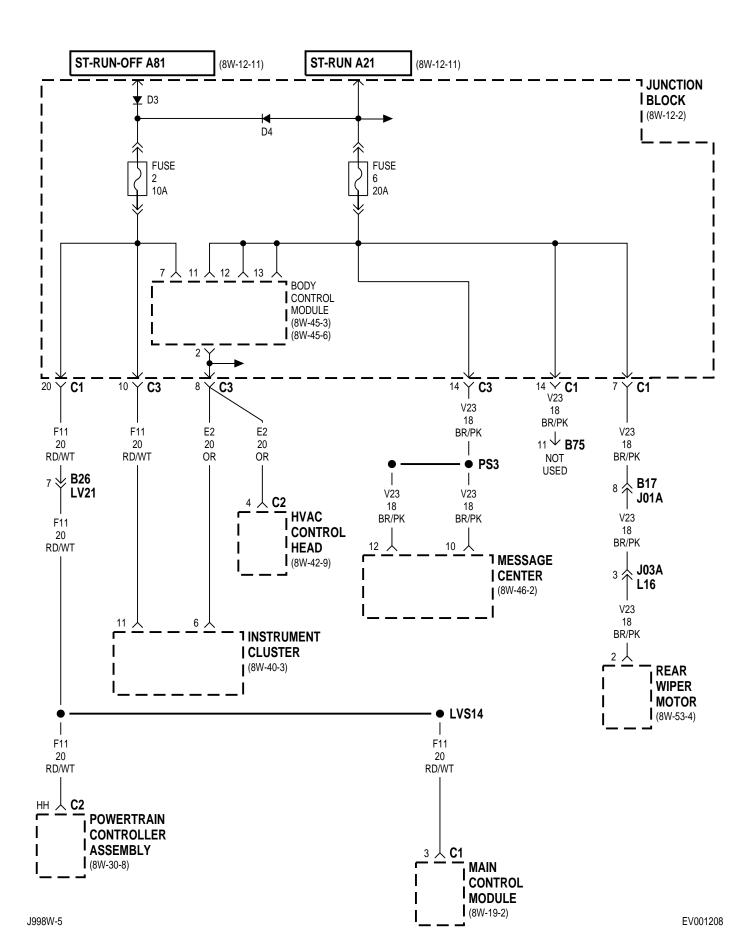
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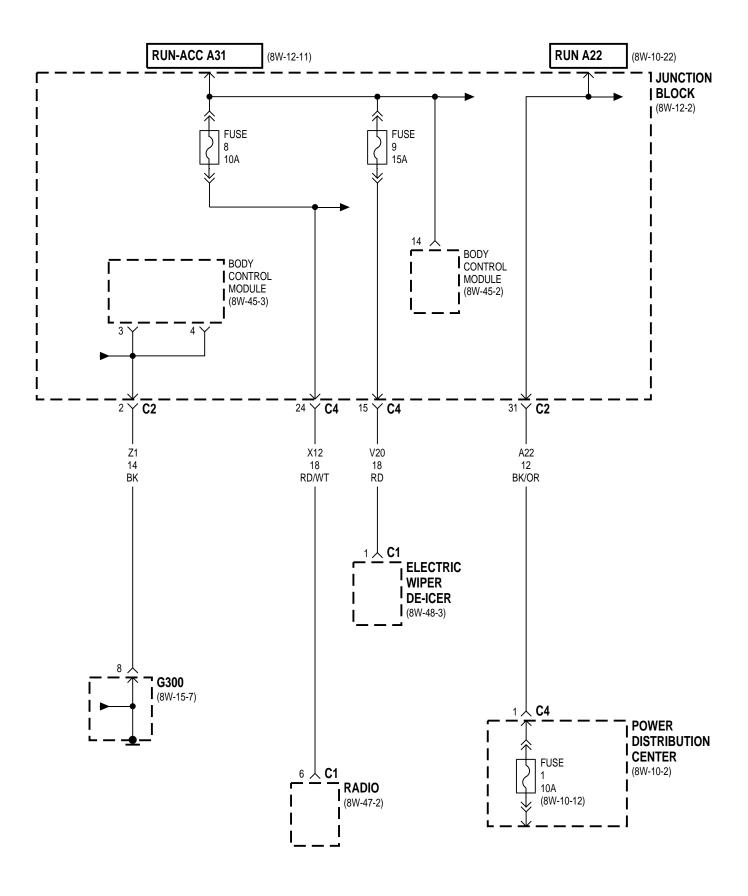
CAVITY	CIRCUIT	FUNCTION
30	A4 12BK/RD	FUSED B(+)
85	C14 22WT/RD	REAR WINDOW DEFOGGER RELAY CONTROL
86	INTERNAL	FUSED IGNITION SWITCH OUTPUT (RUN)
87	INTERNAL	REAR WINDOW DEFOGGER RELAY OUTPUT
87A	-	-

DIODES

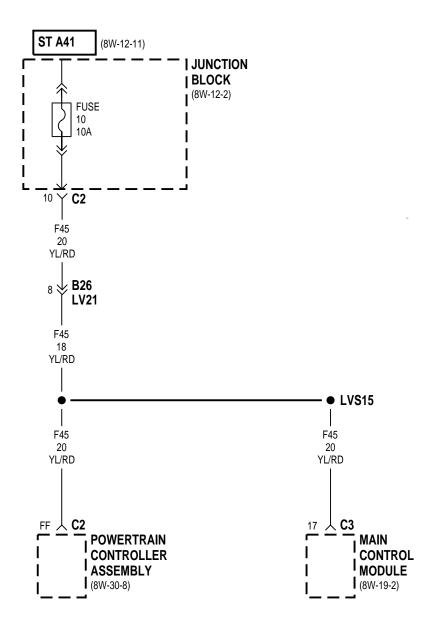
DIODE	CAVITY	CIRCUIT	ORIENTATION
D	1	INTERNAL	ANODE (+)
D1	2	INTERNAL	CATHODE
D2	-	-	-
	-	-	-
Do.	1	INTERNAL	ANODE (+)
D3	2	INTERNAL	CATHODE
D4	1	INTERNAL	ANODE (+)
	2	INTERNAL	CATHODE

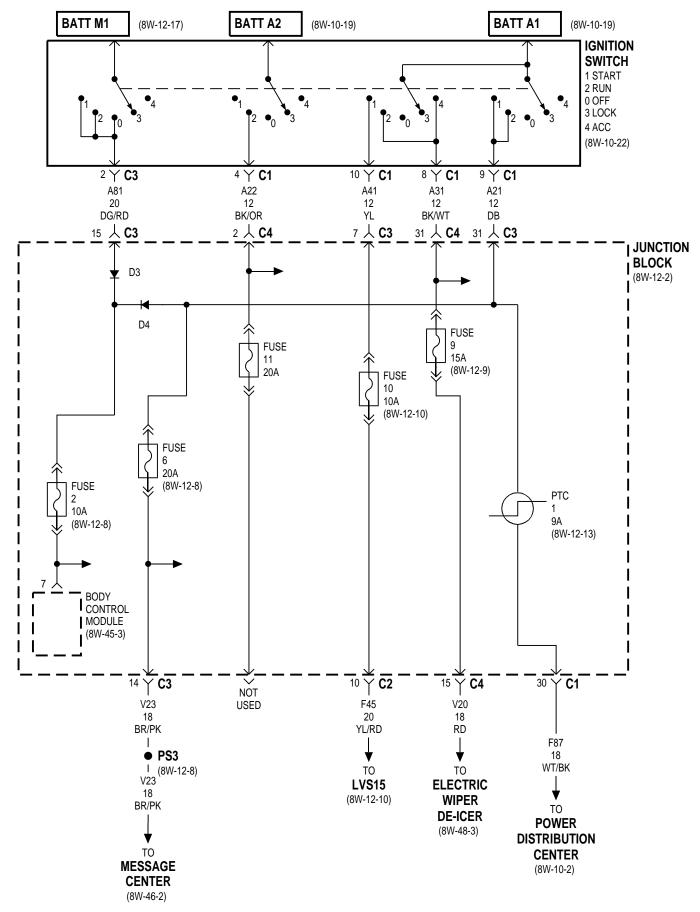




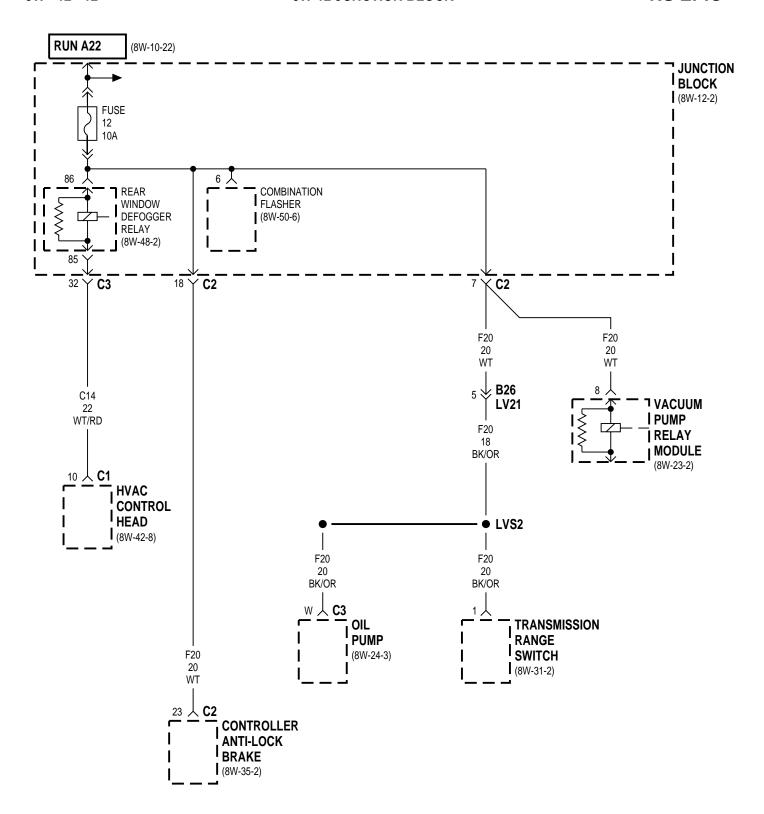


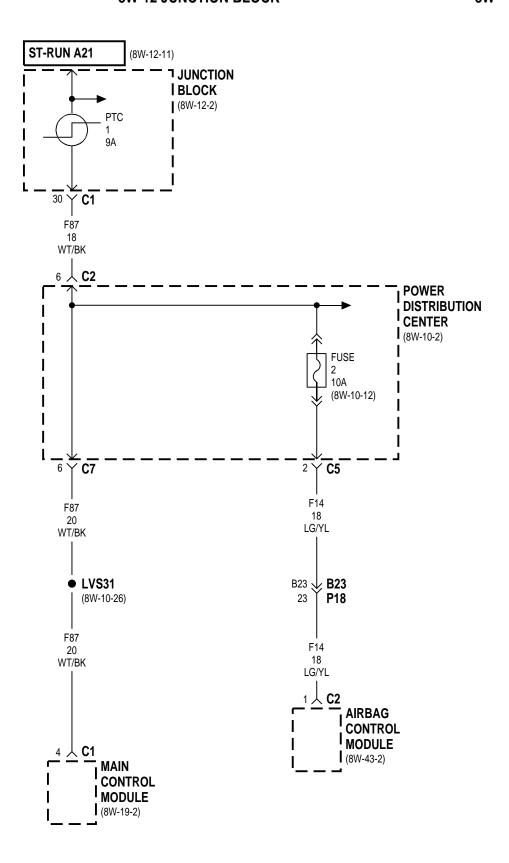
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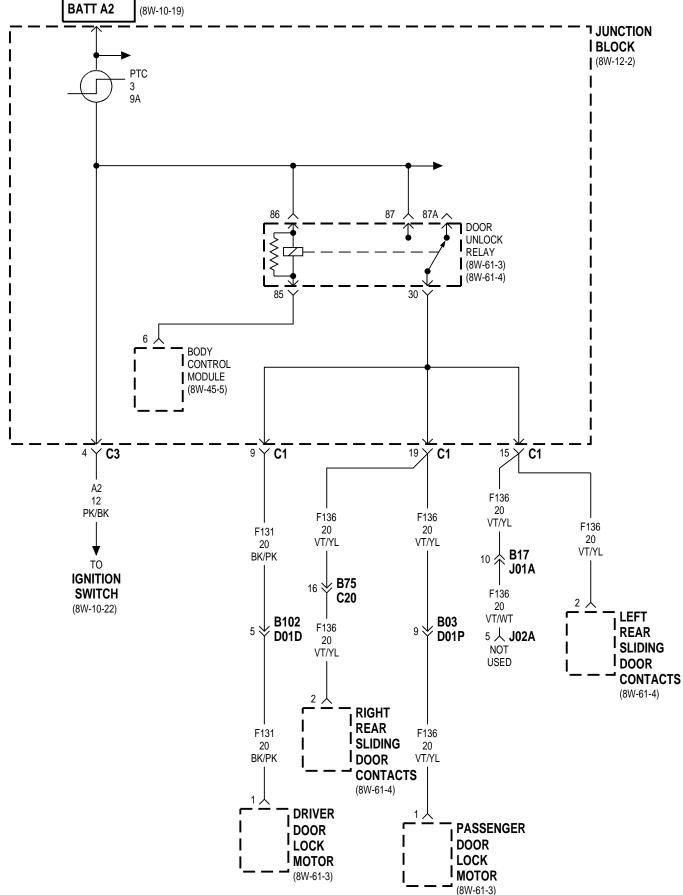


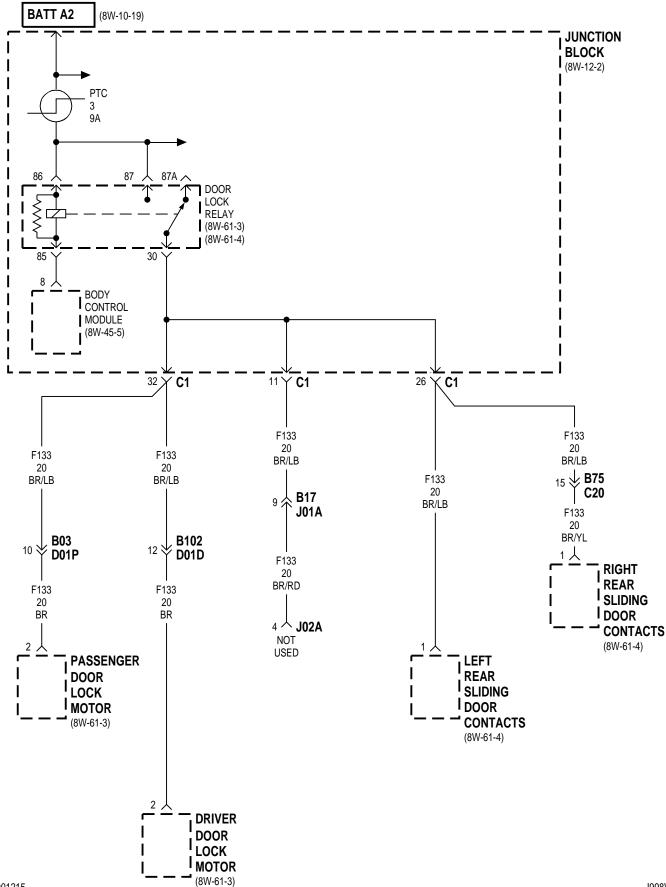
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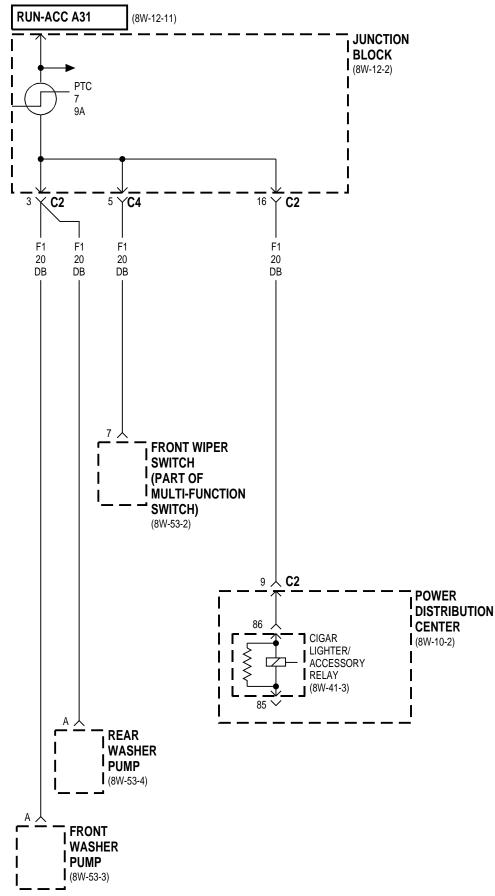


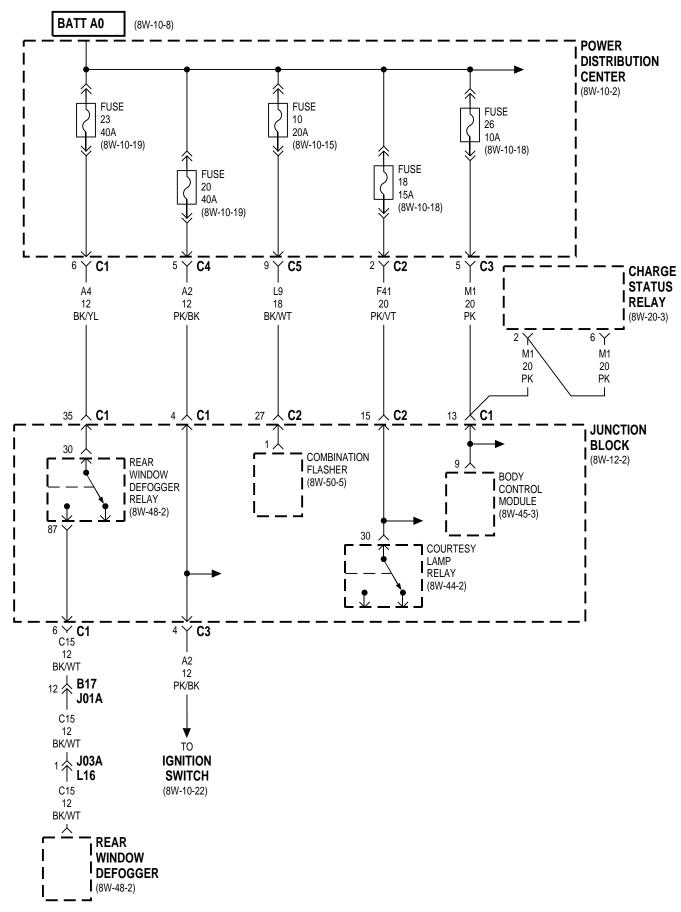
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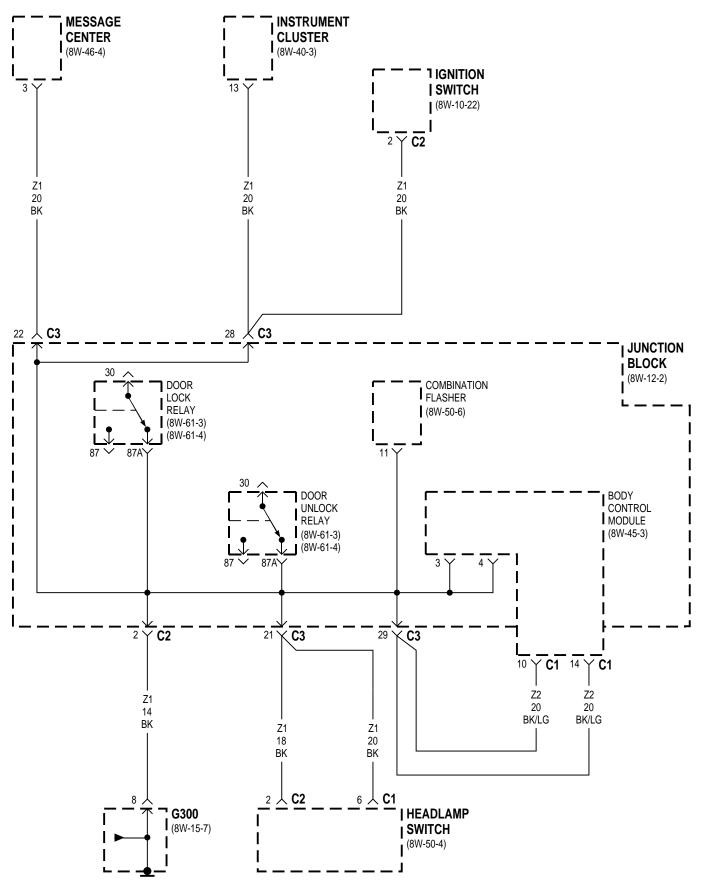


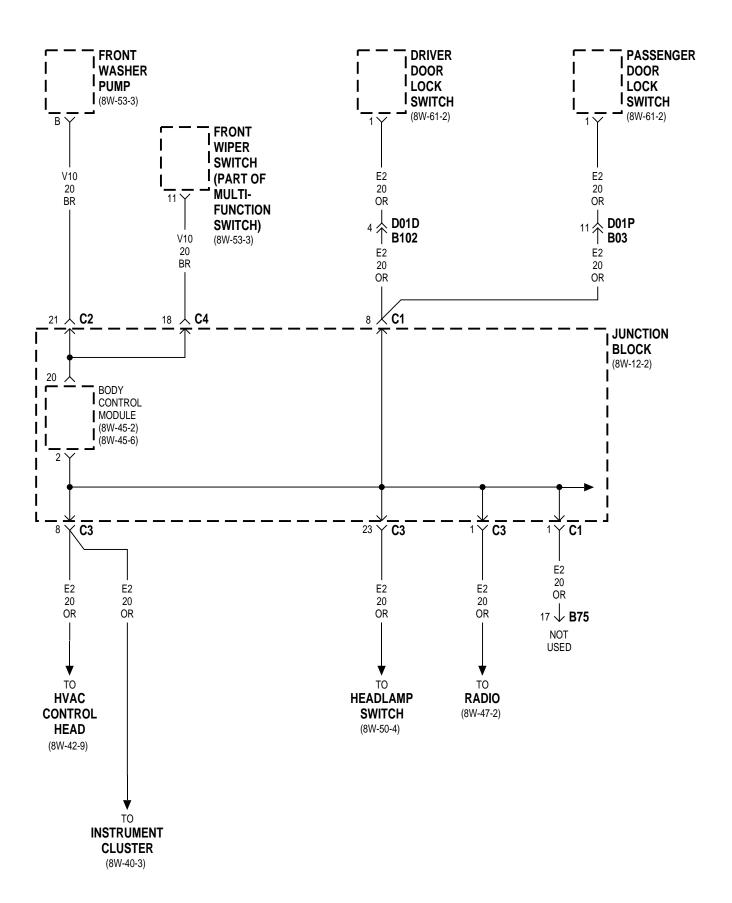
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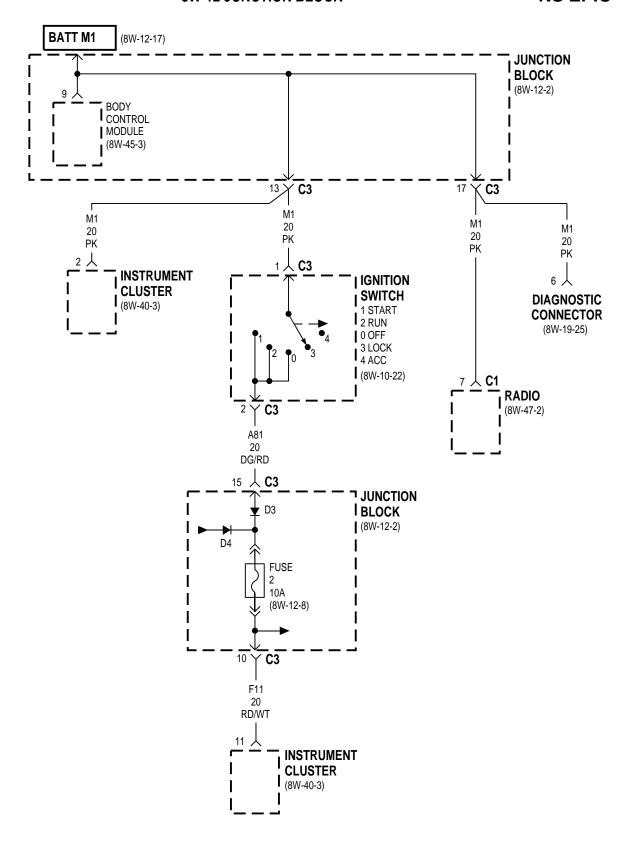


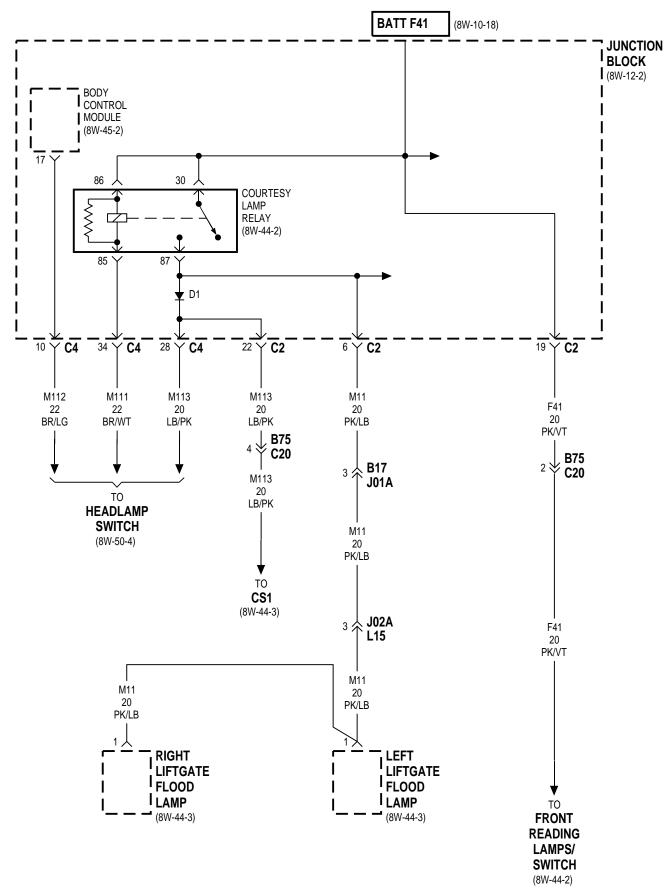
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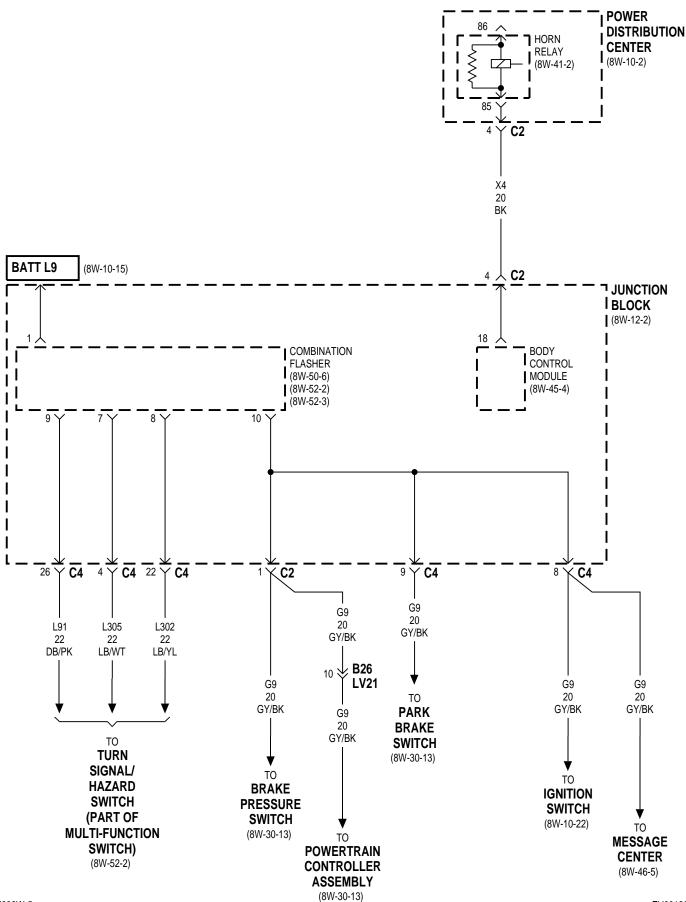


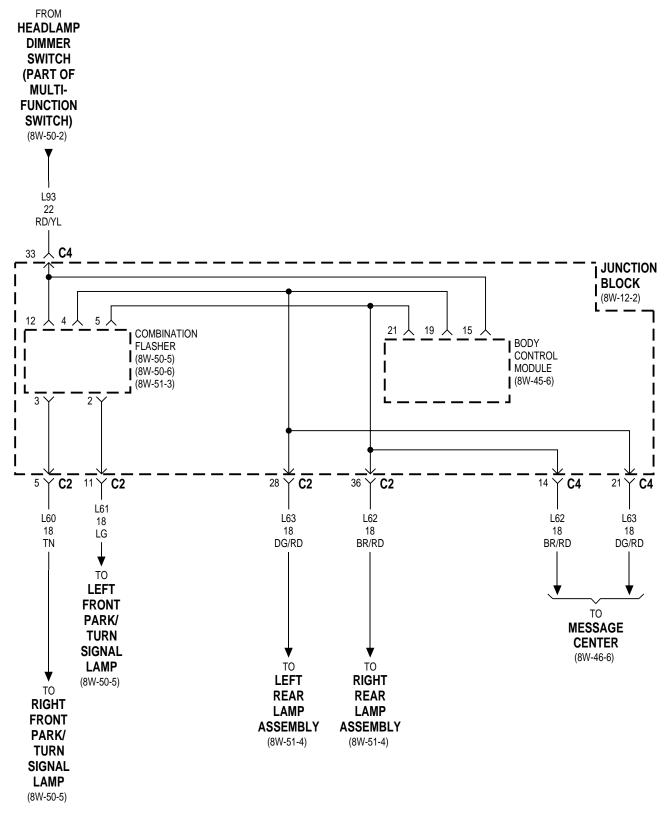


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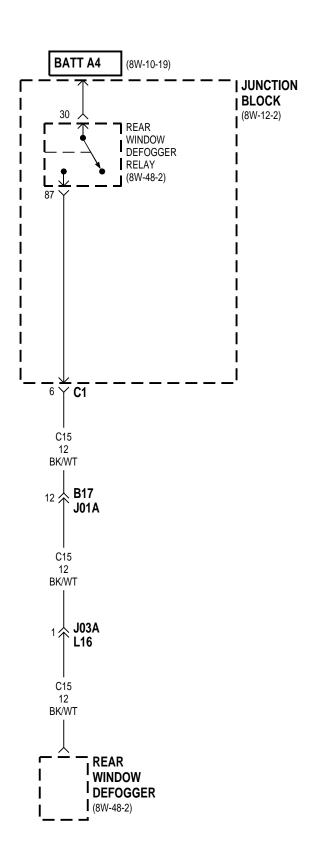
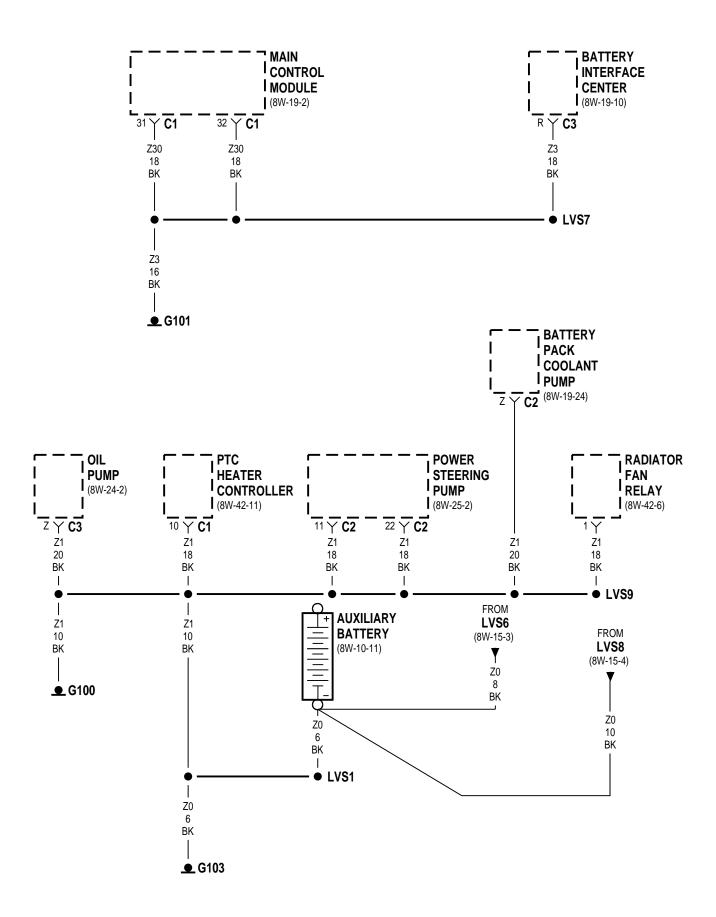
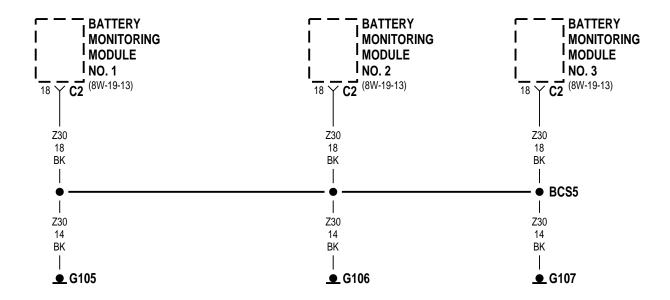
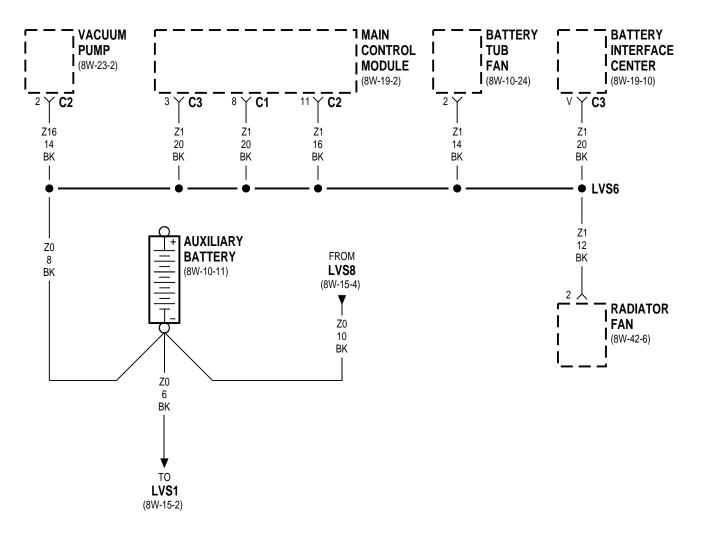


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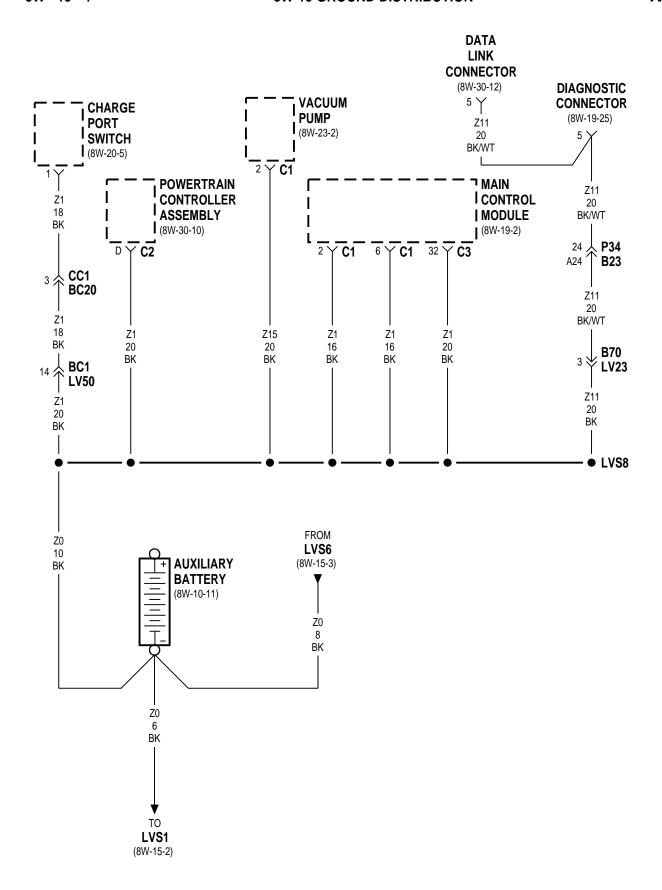
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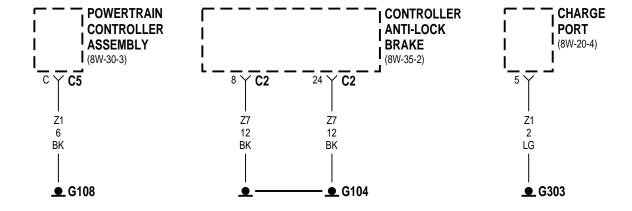


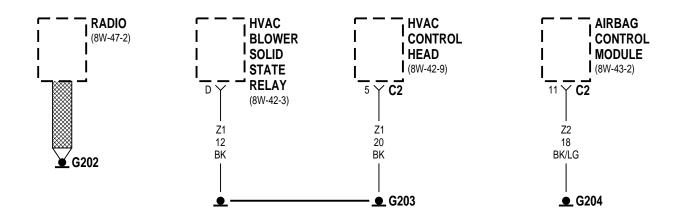




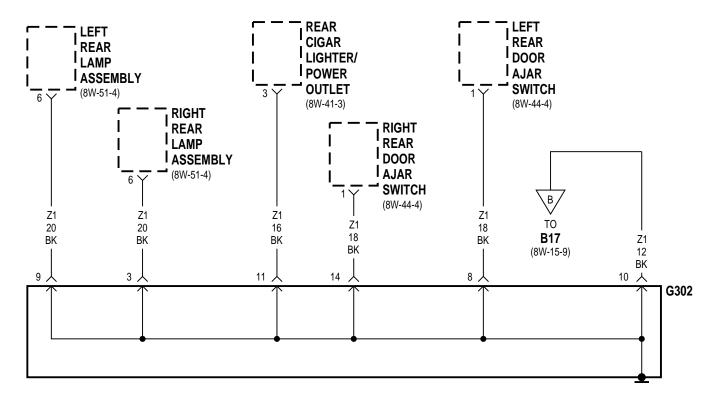
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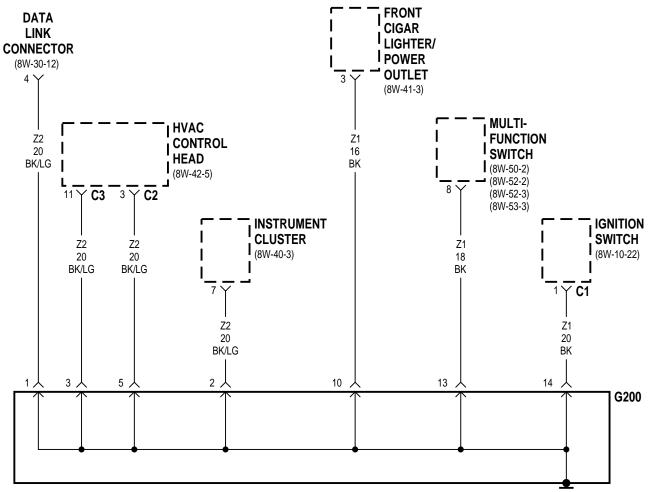


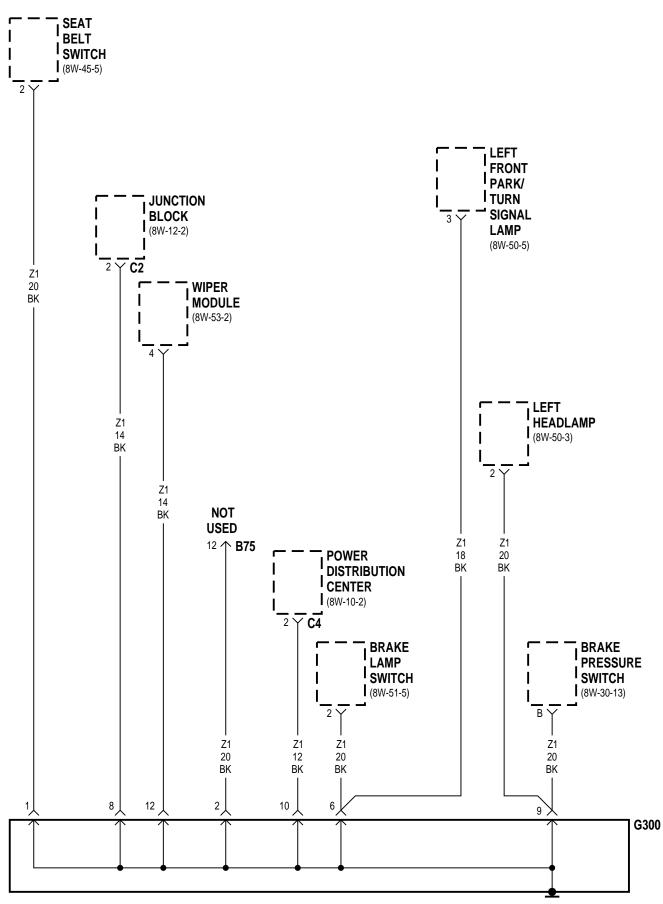


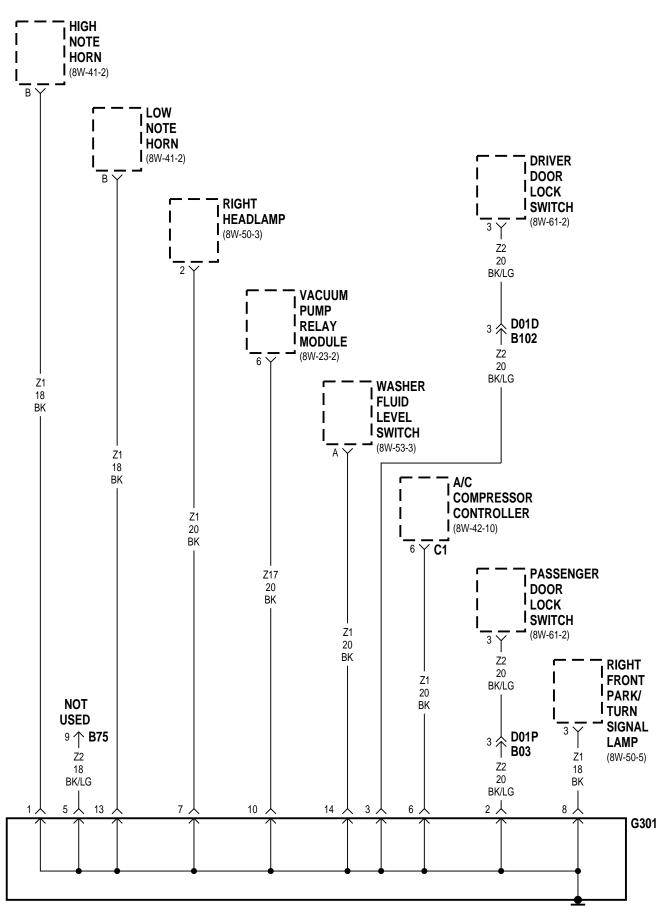


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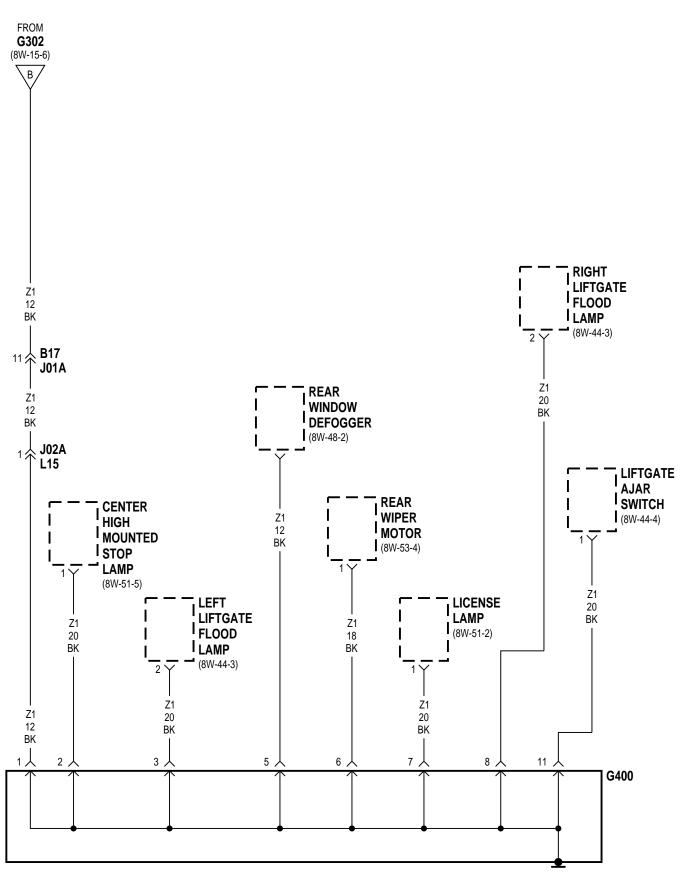
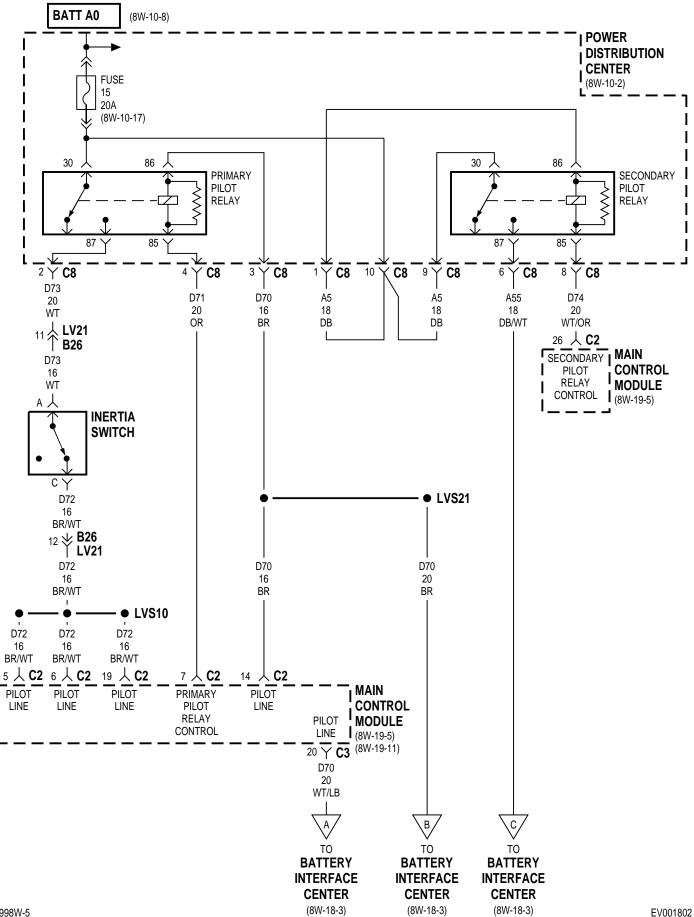
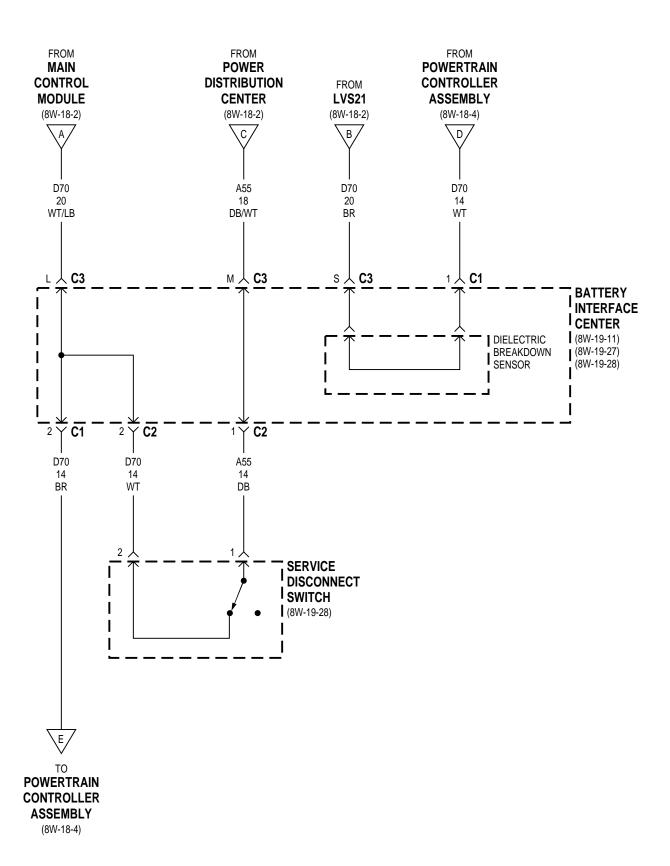


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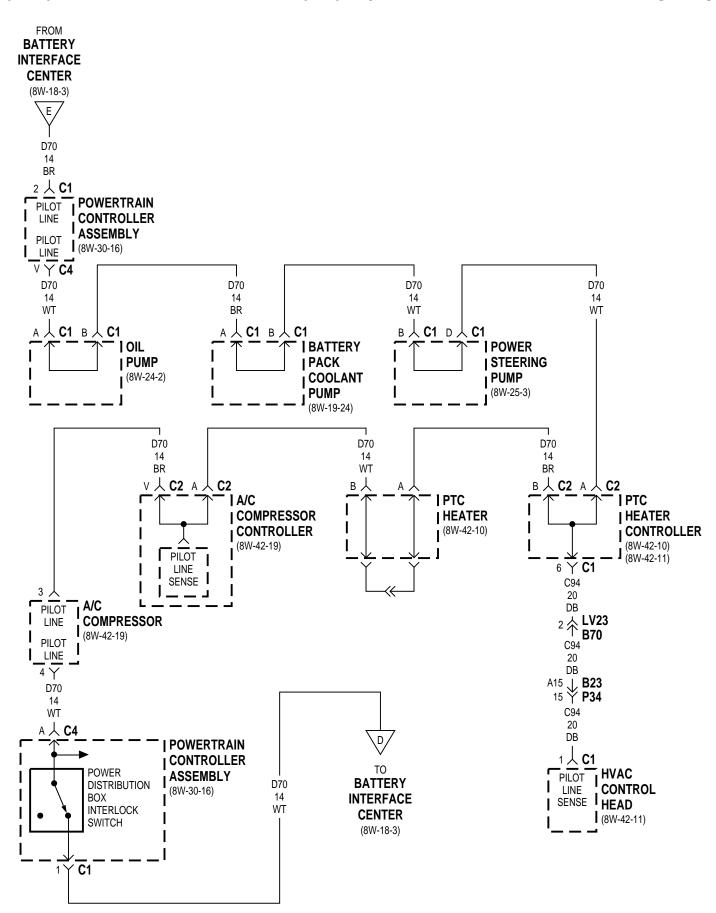
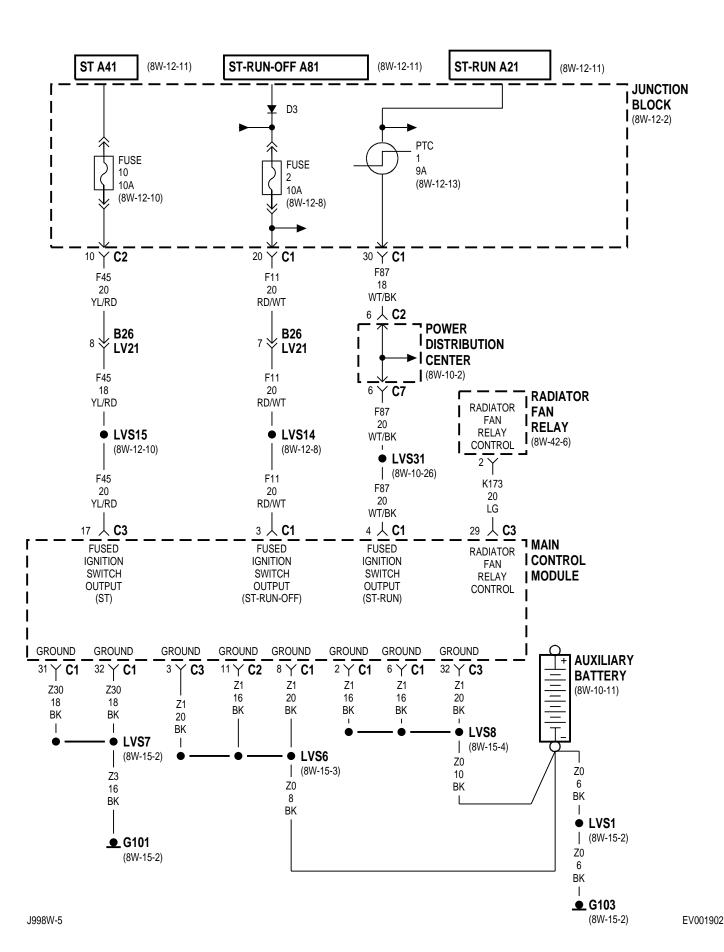
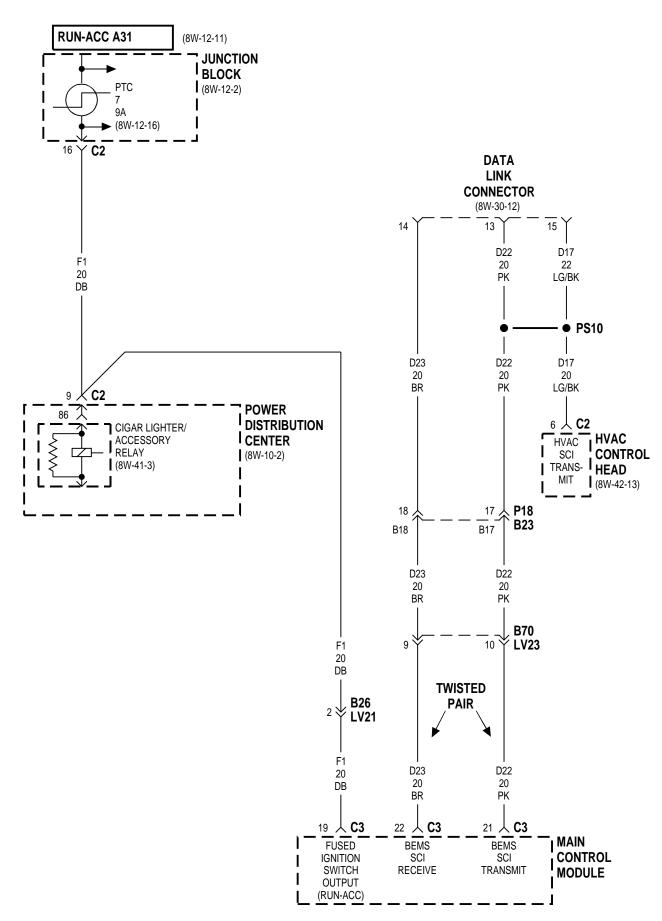


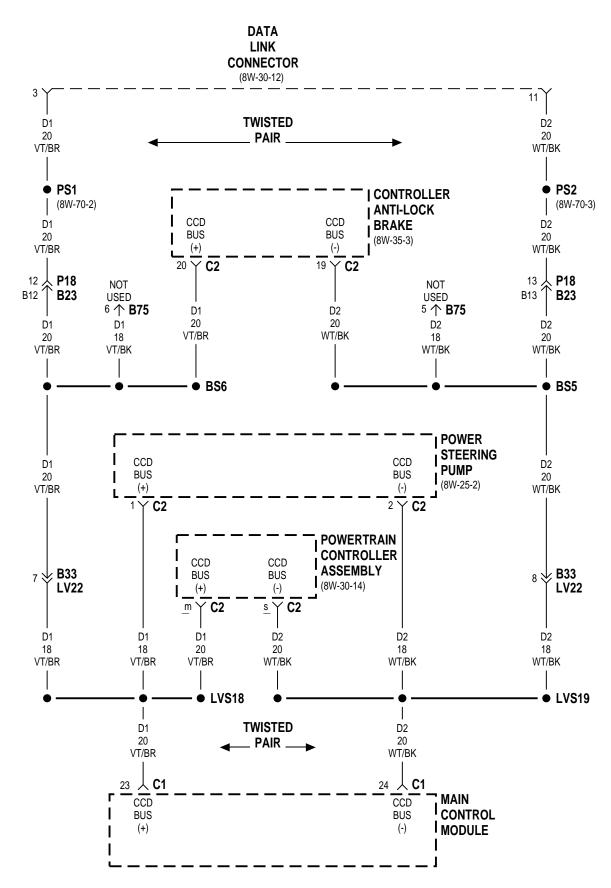
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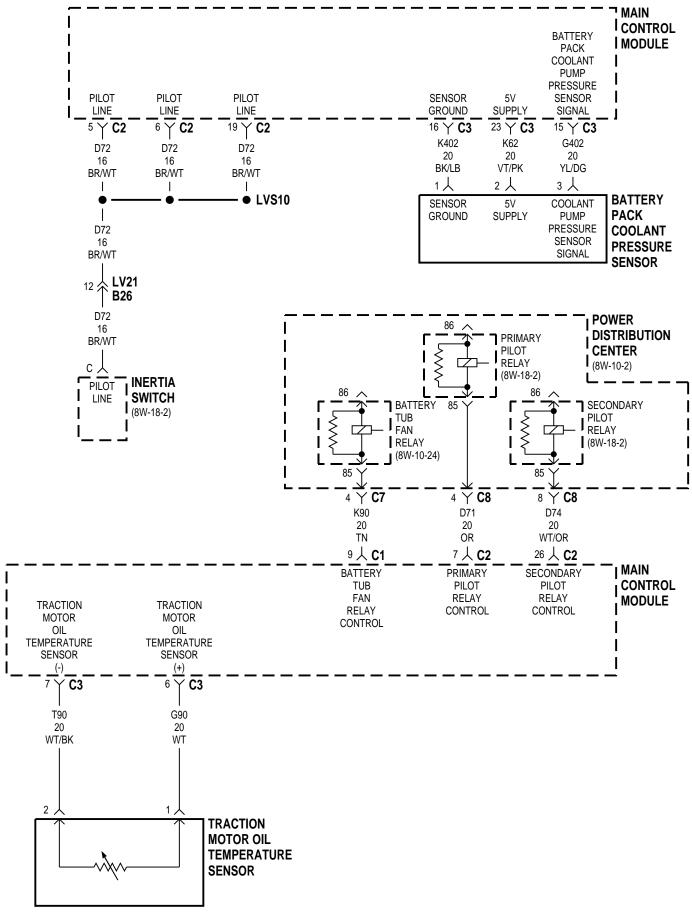
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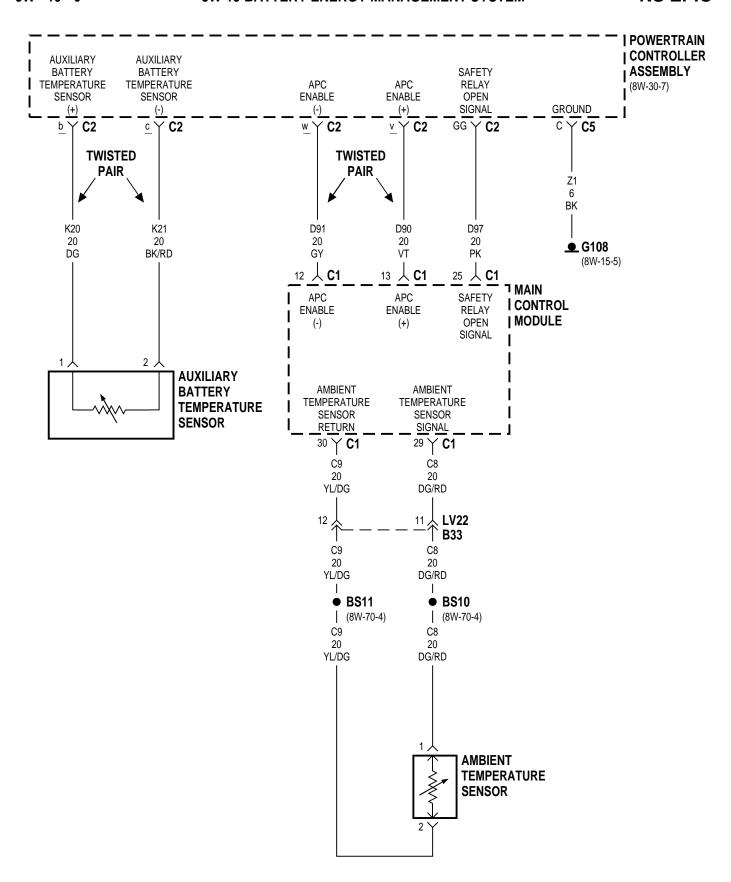


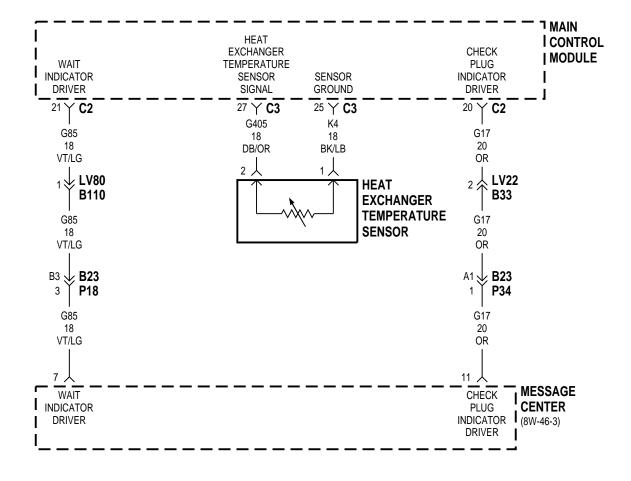


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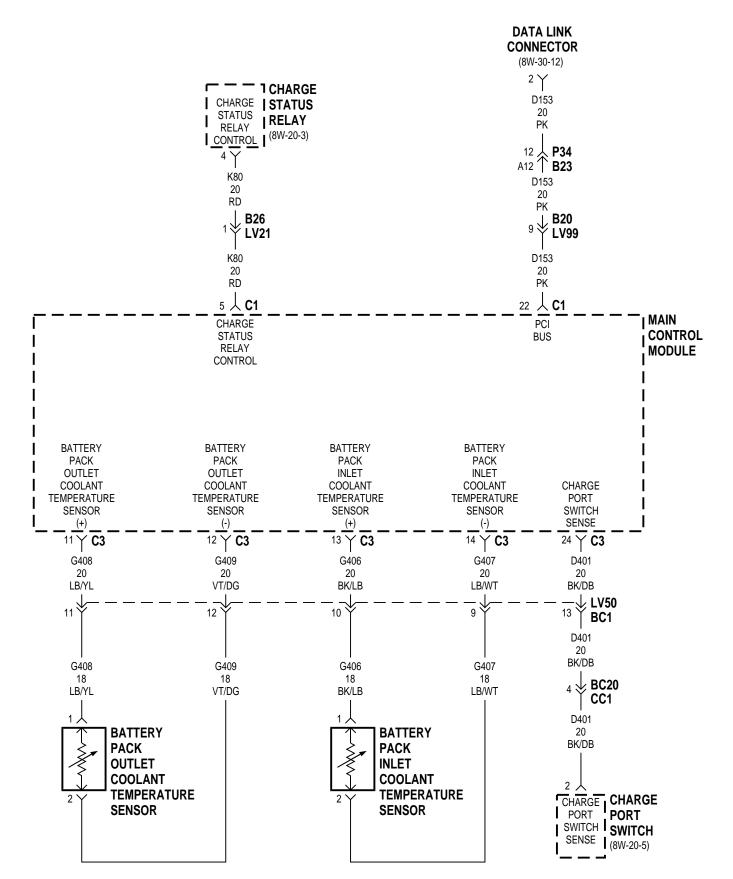


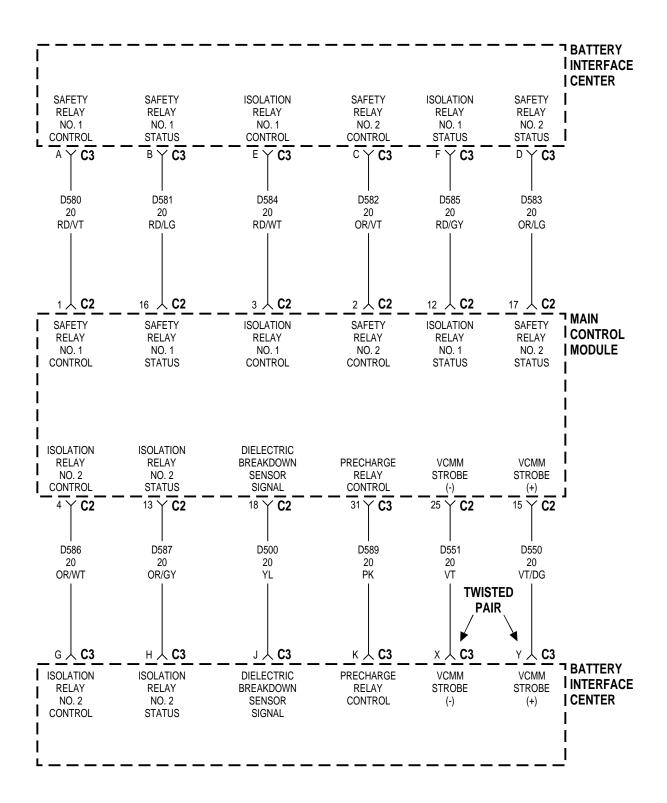




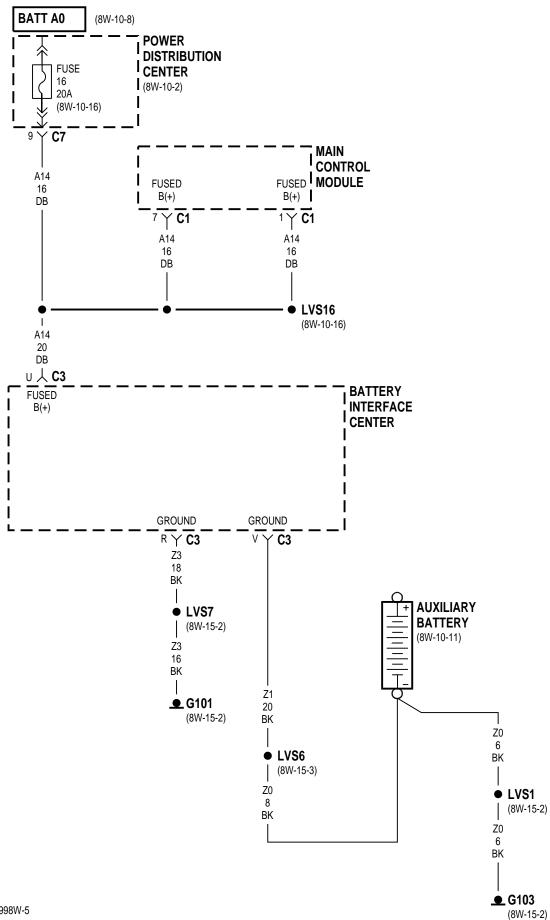


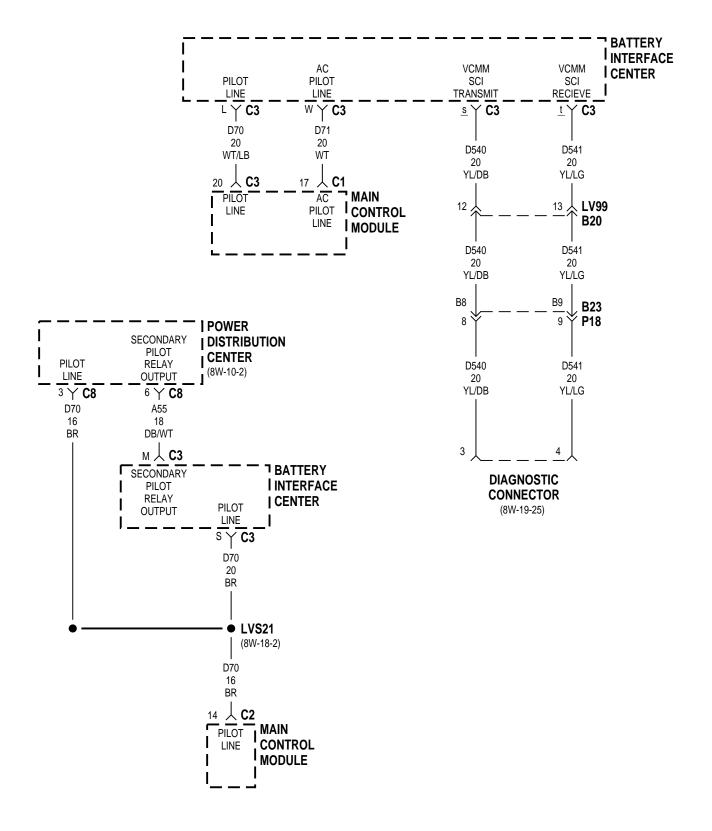
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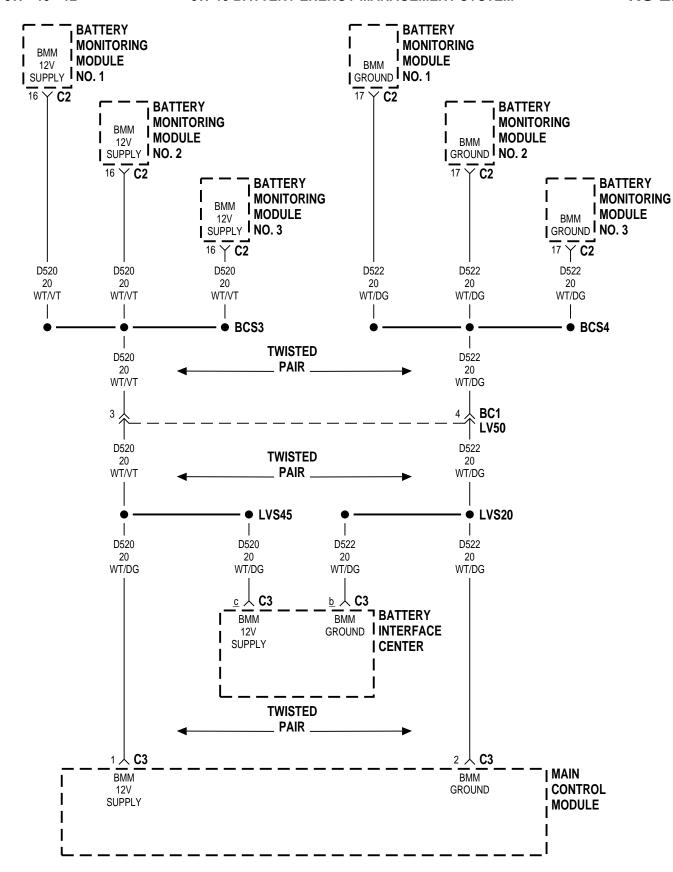


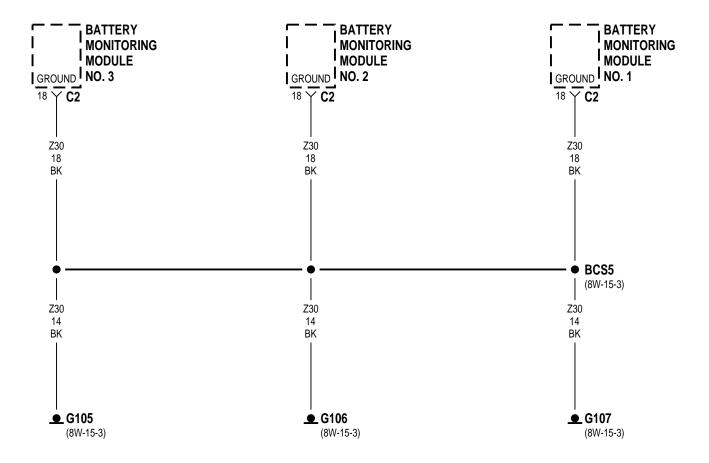
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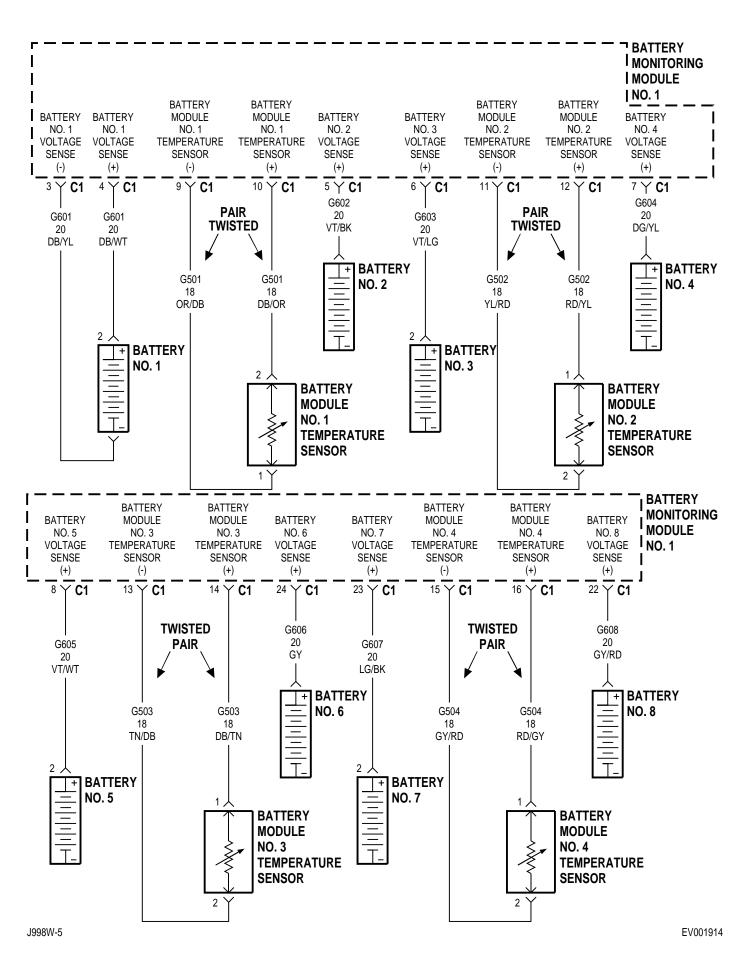


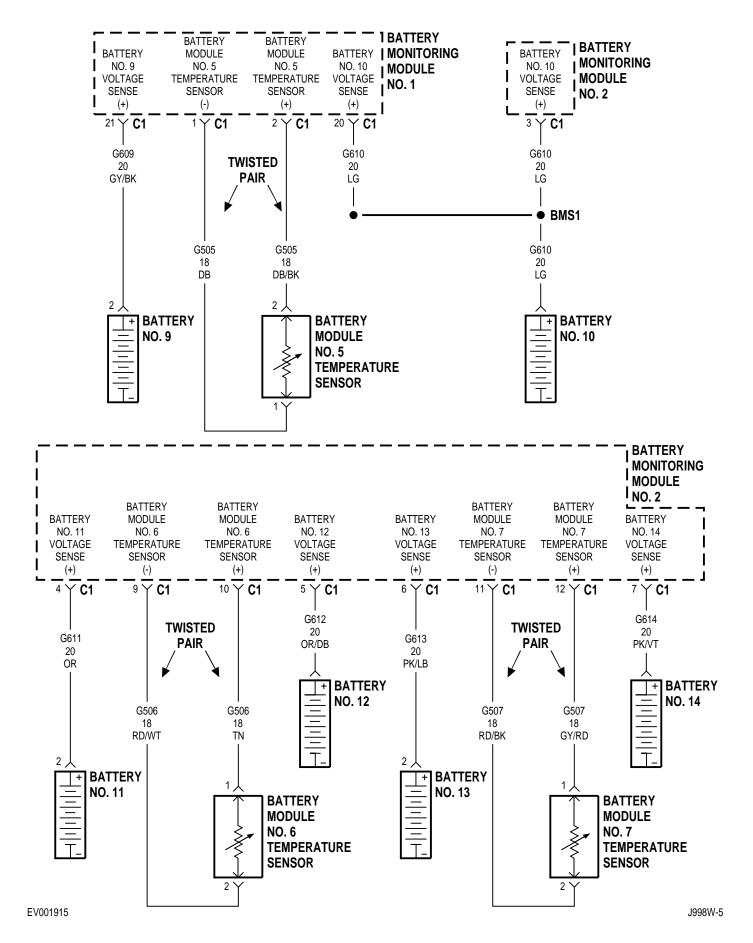
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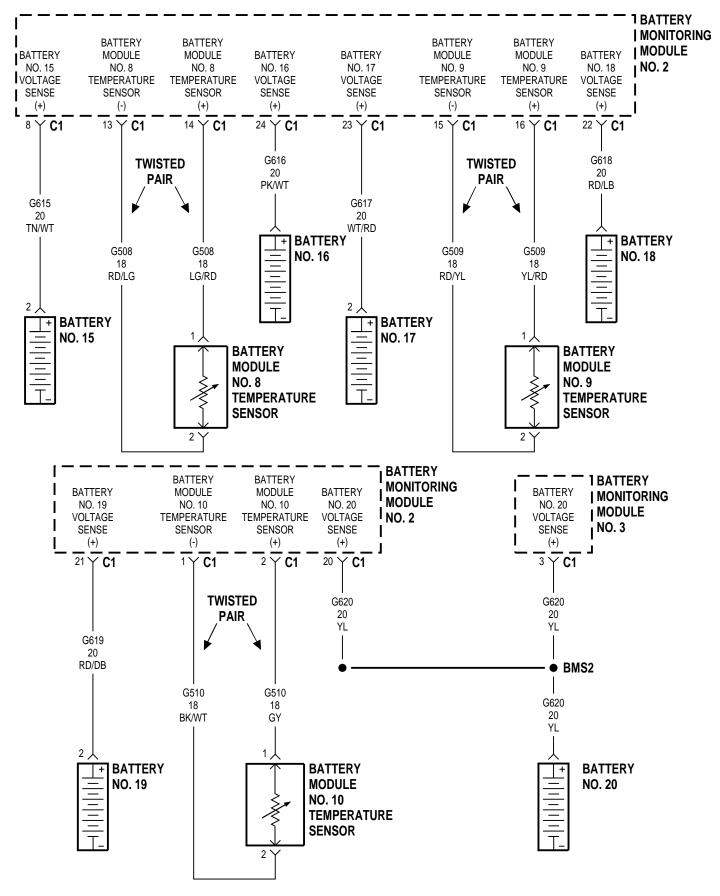


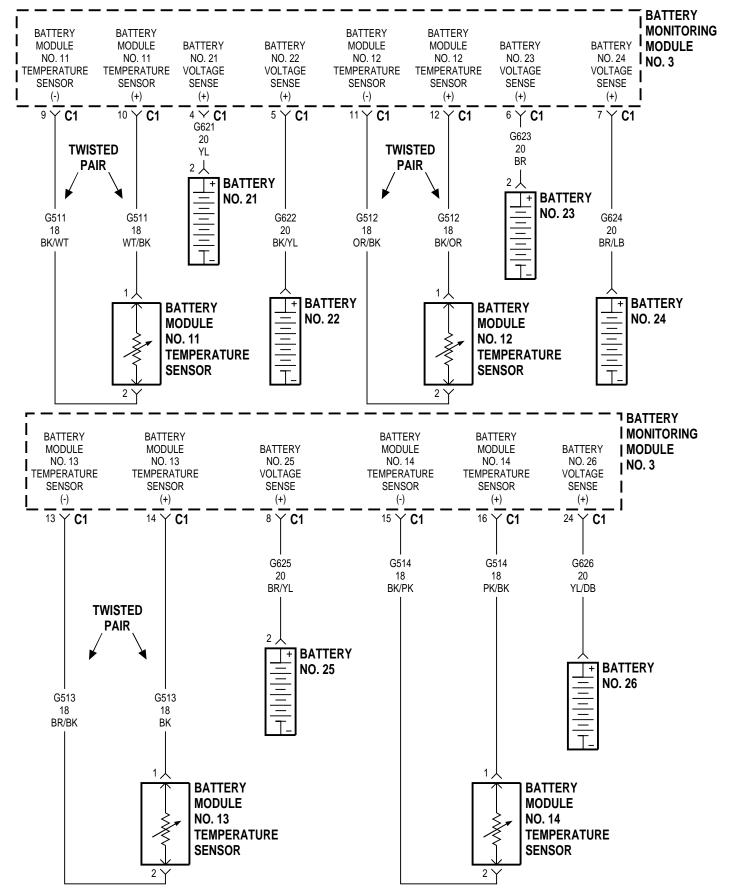


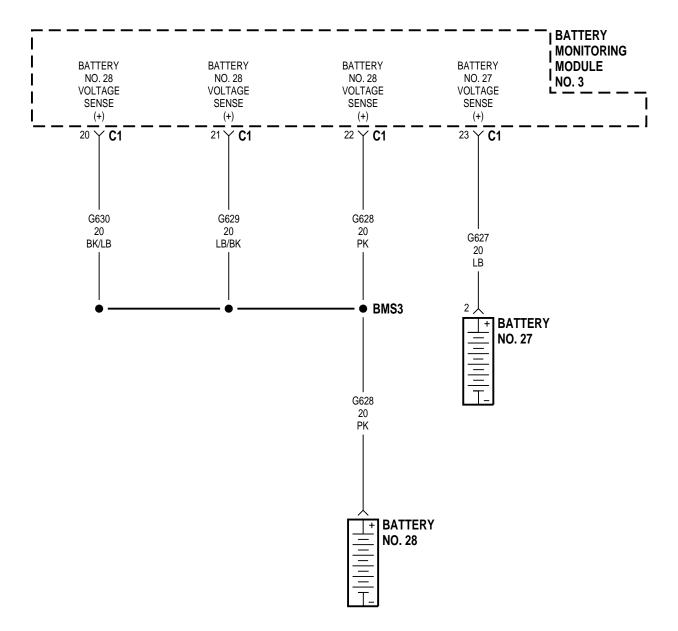
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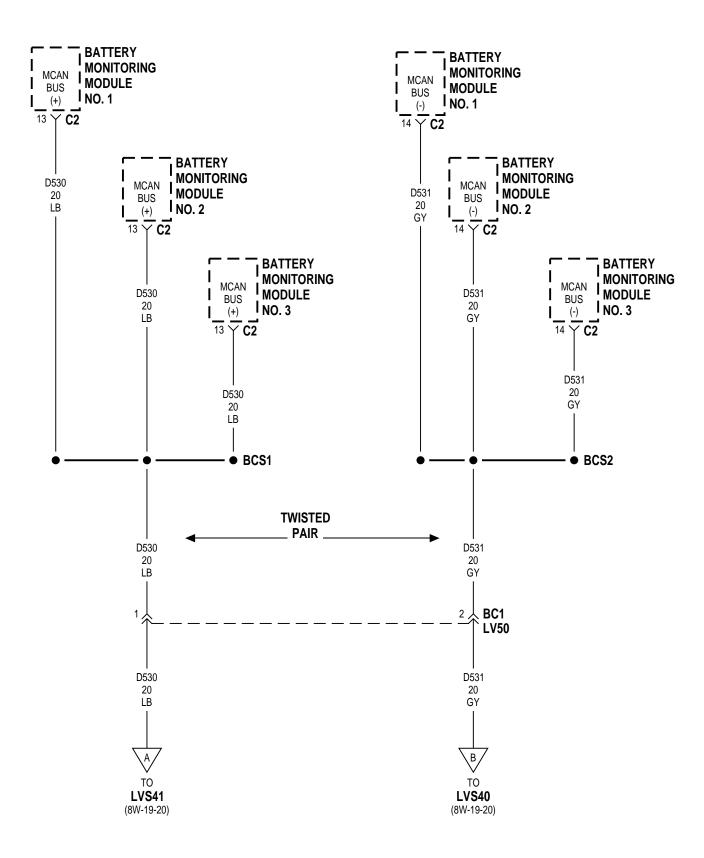




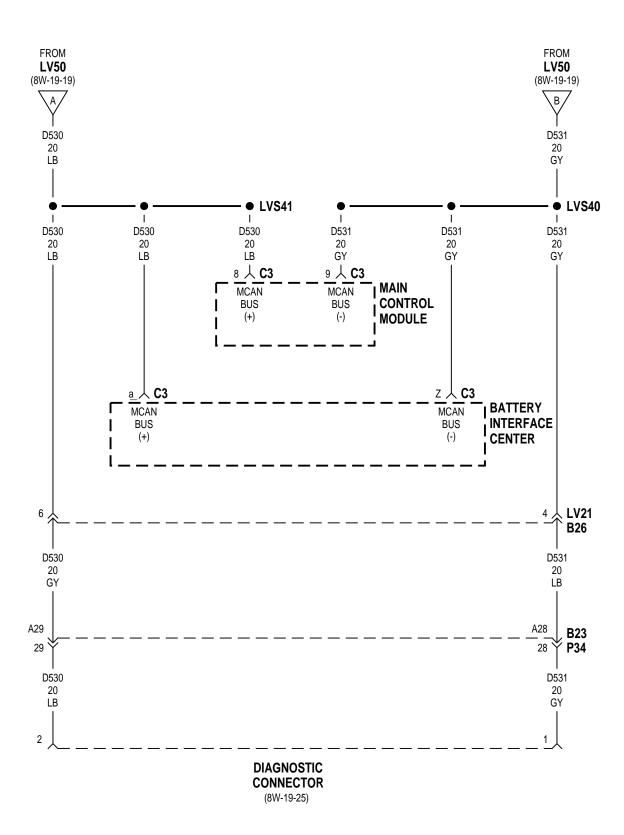


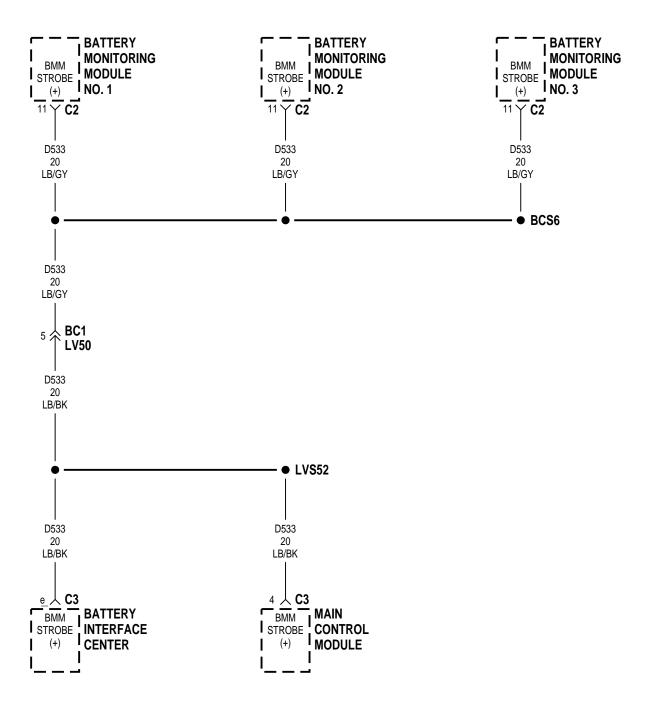




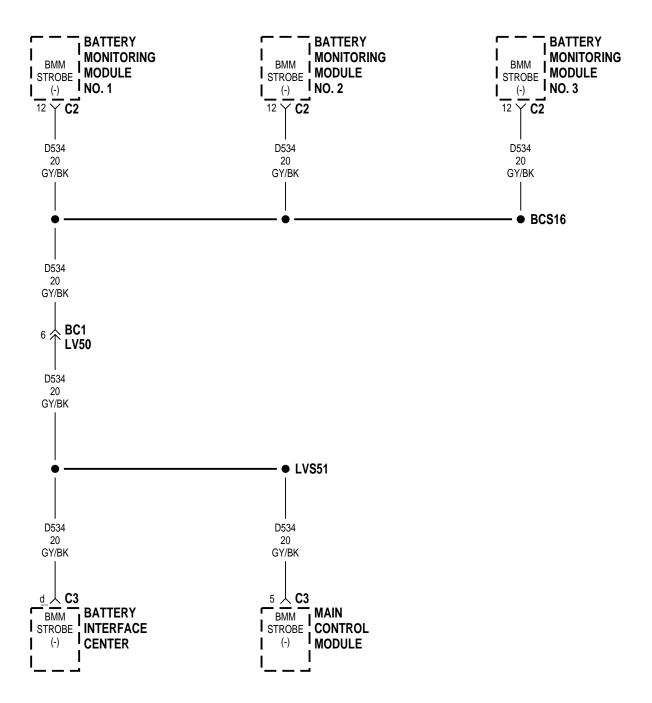


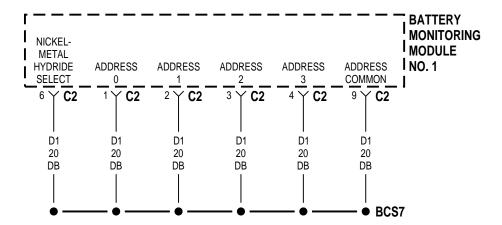
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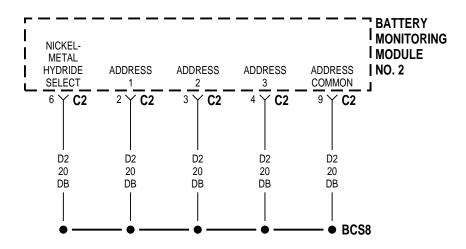


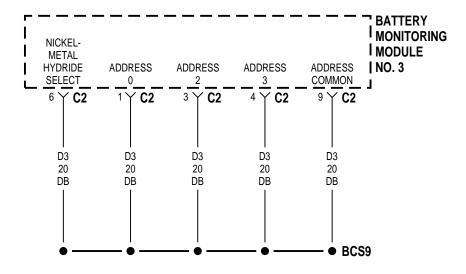


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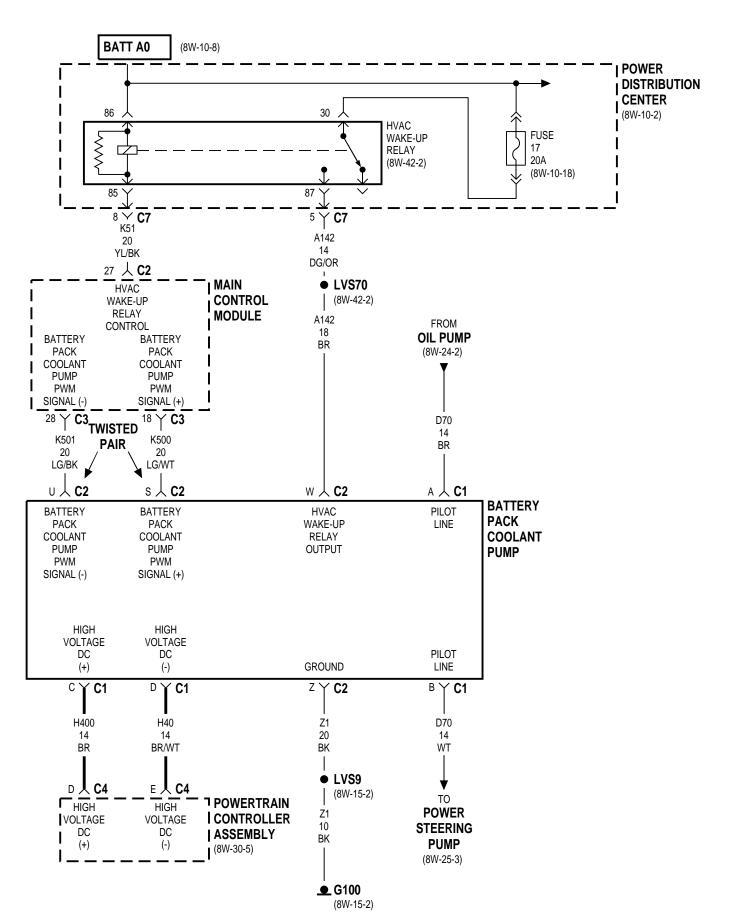


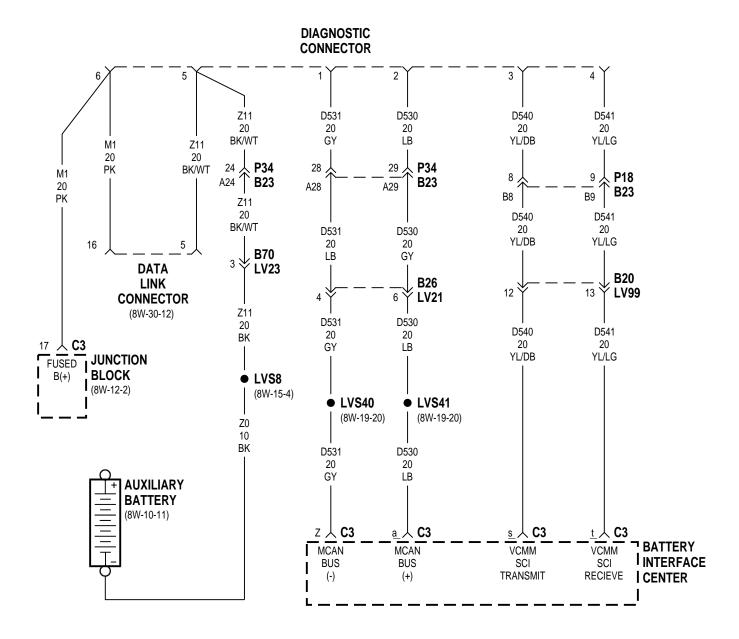




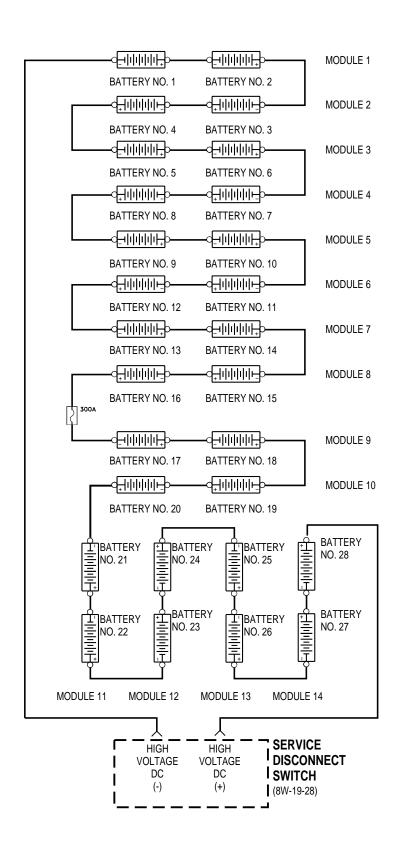


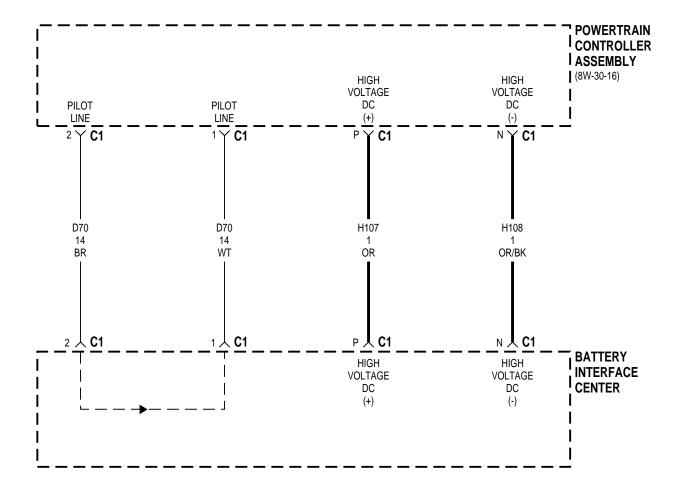
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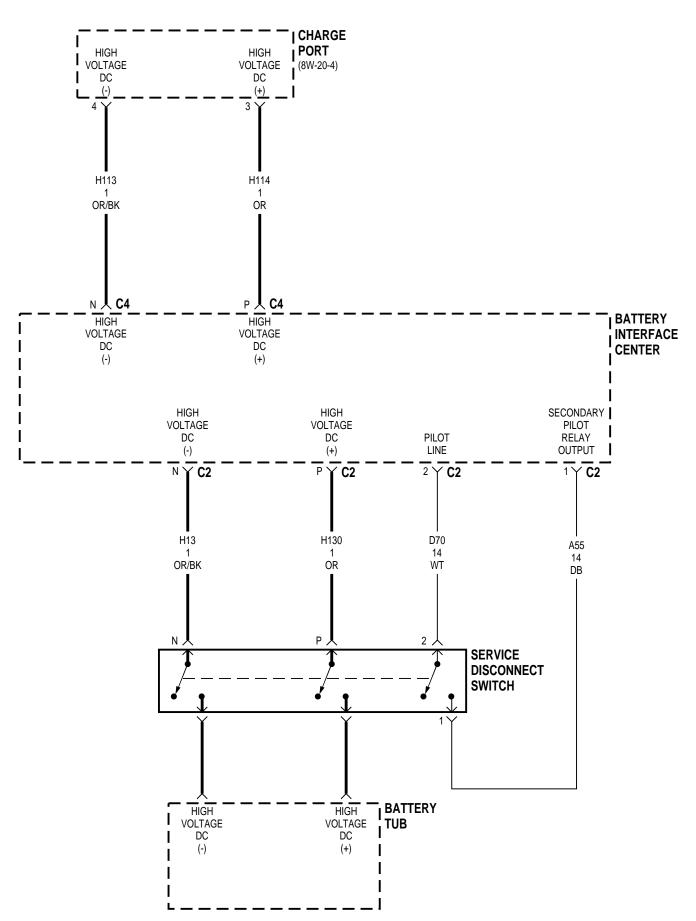


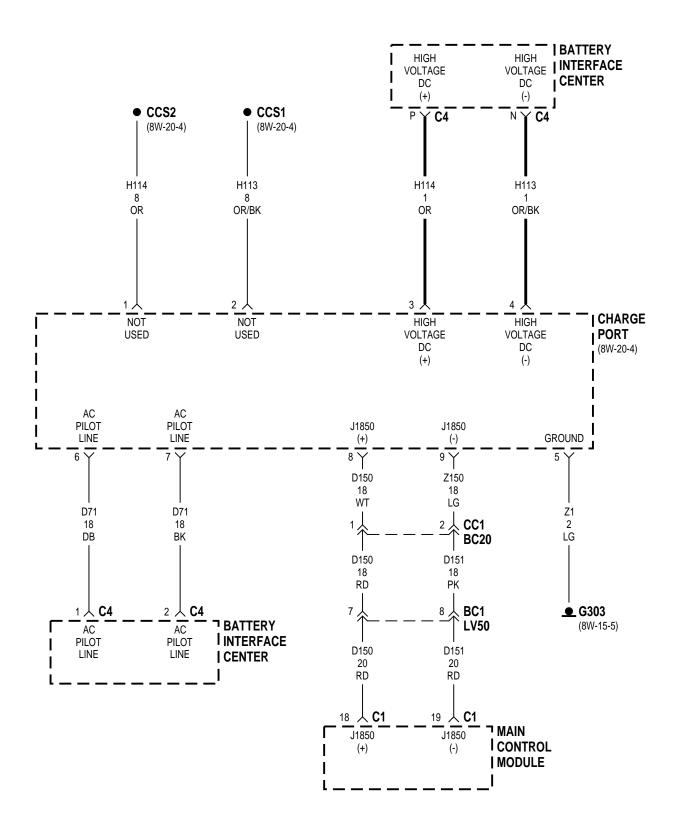
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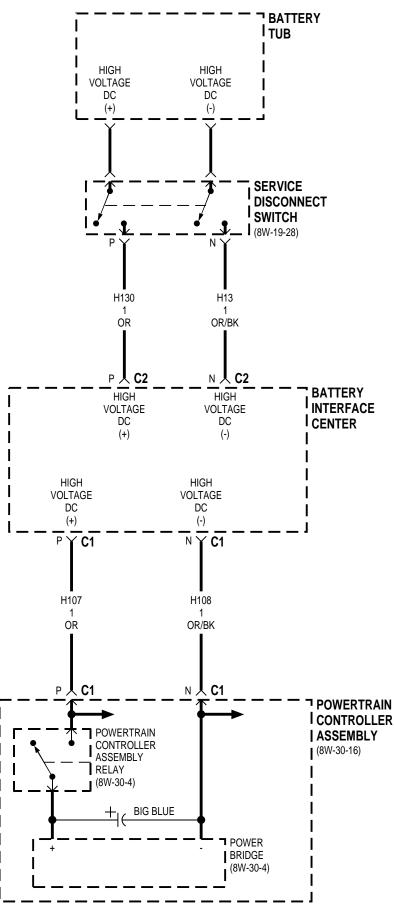
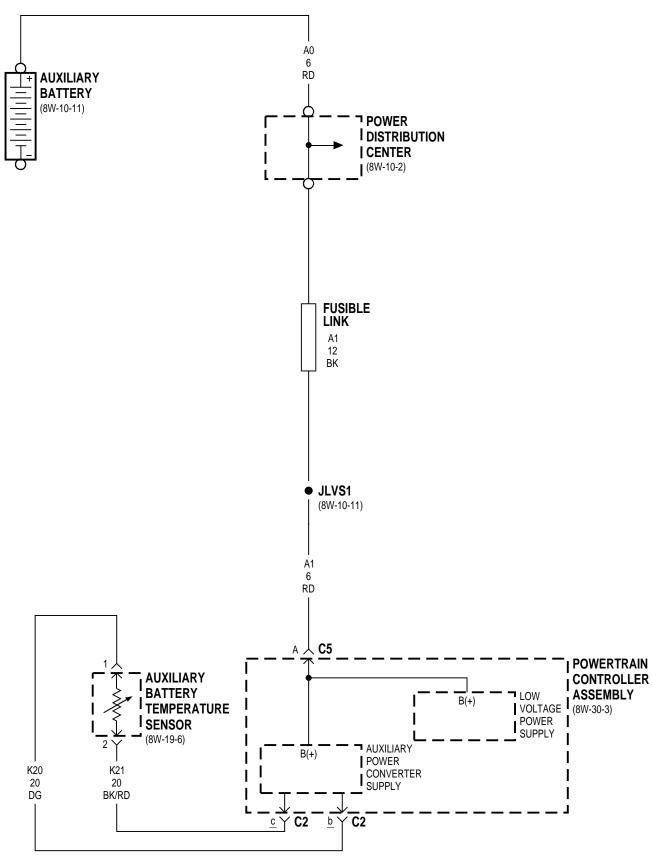
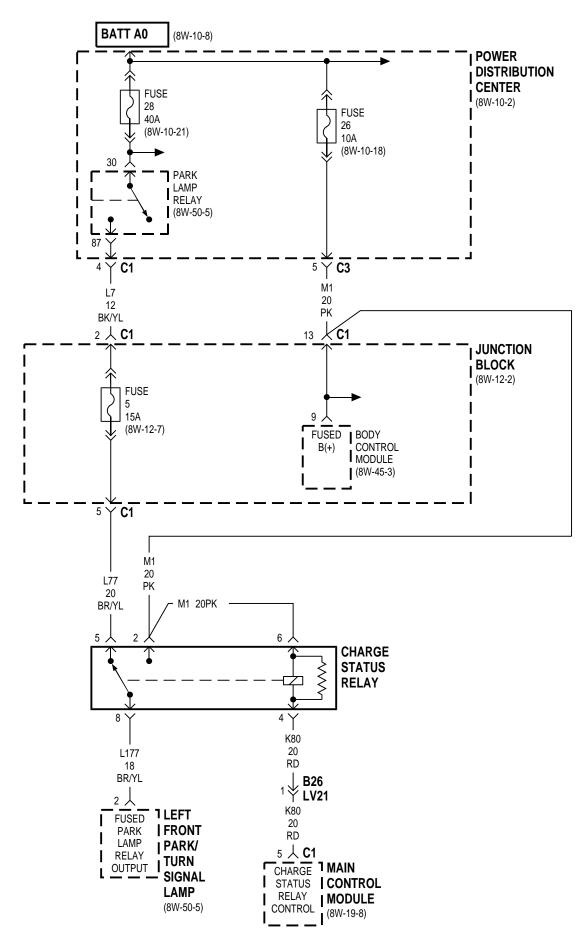
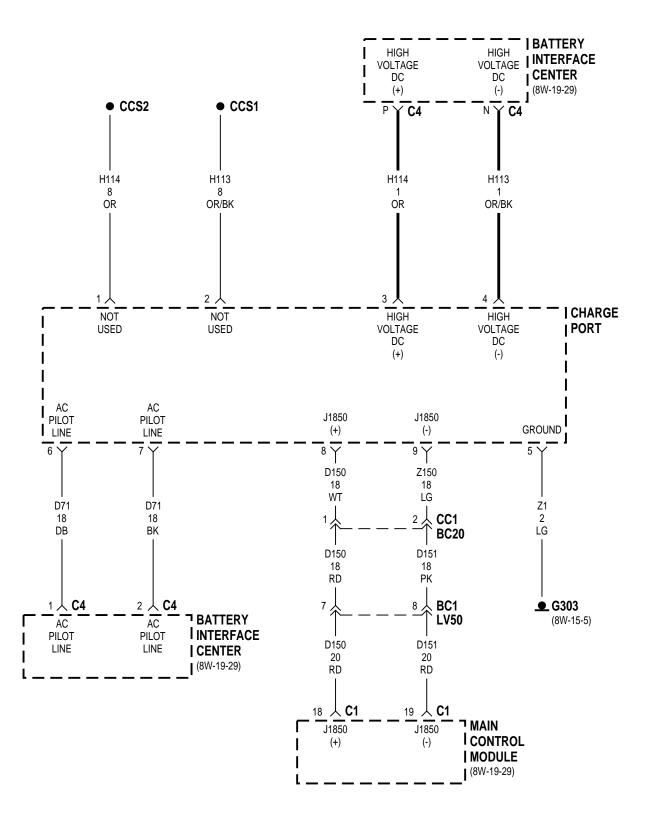


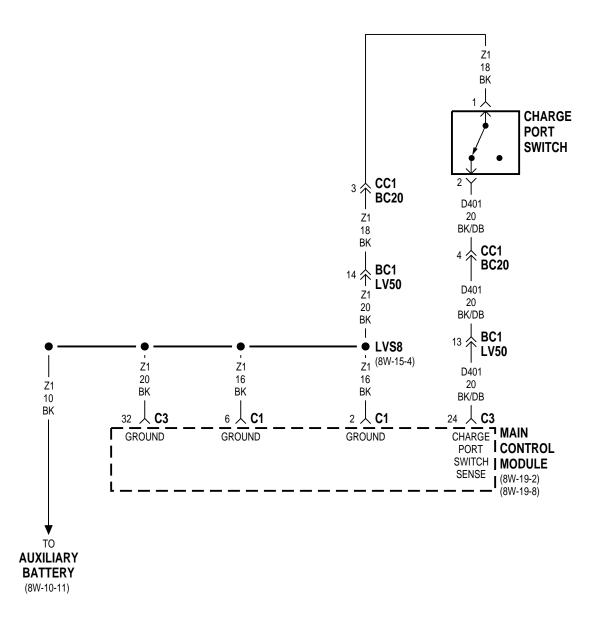
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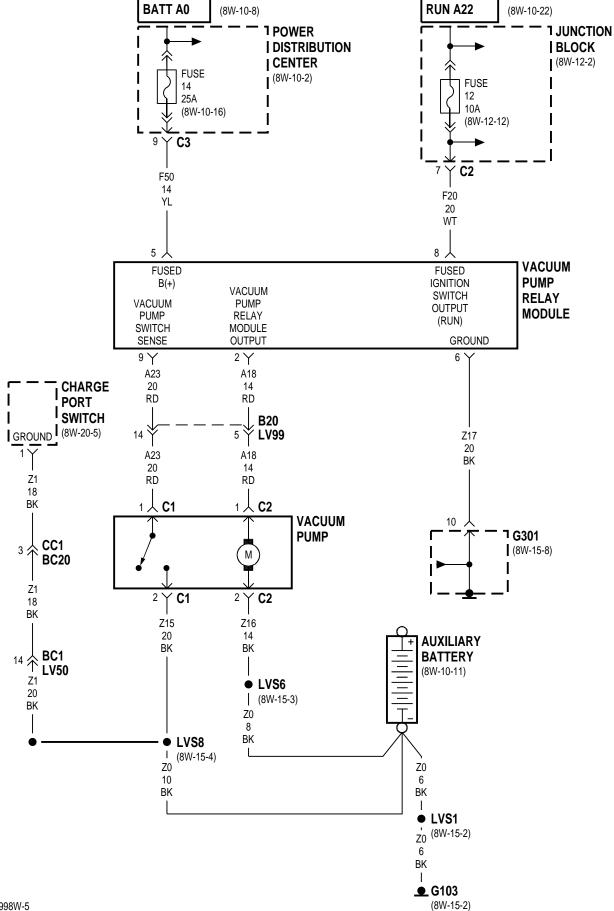




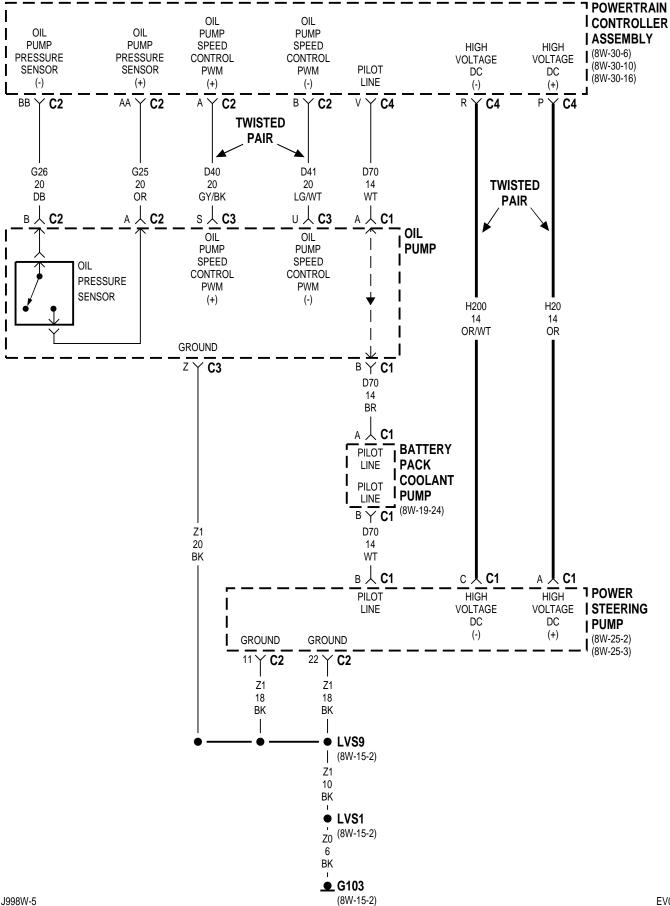


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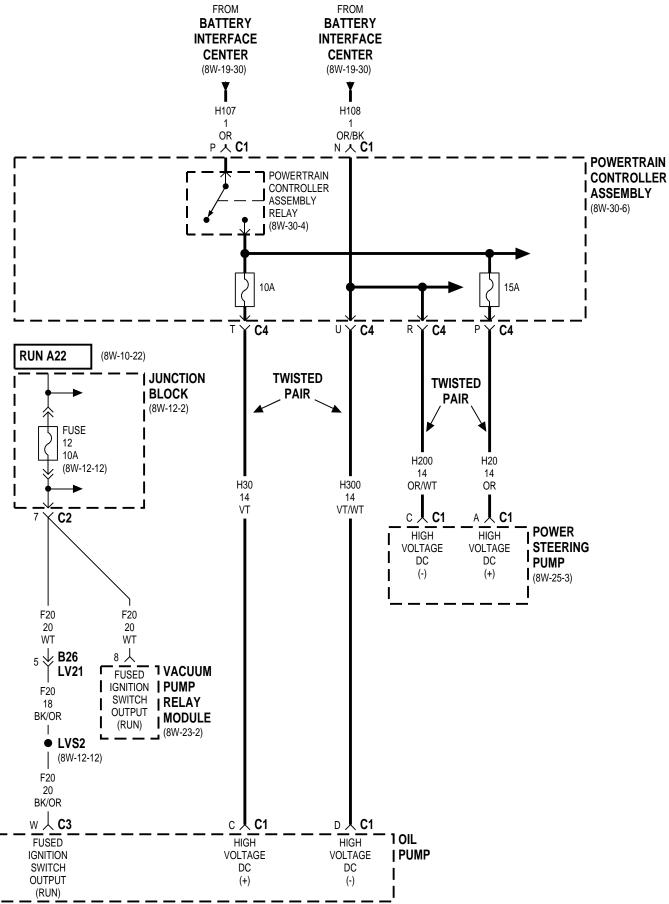
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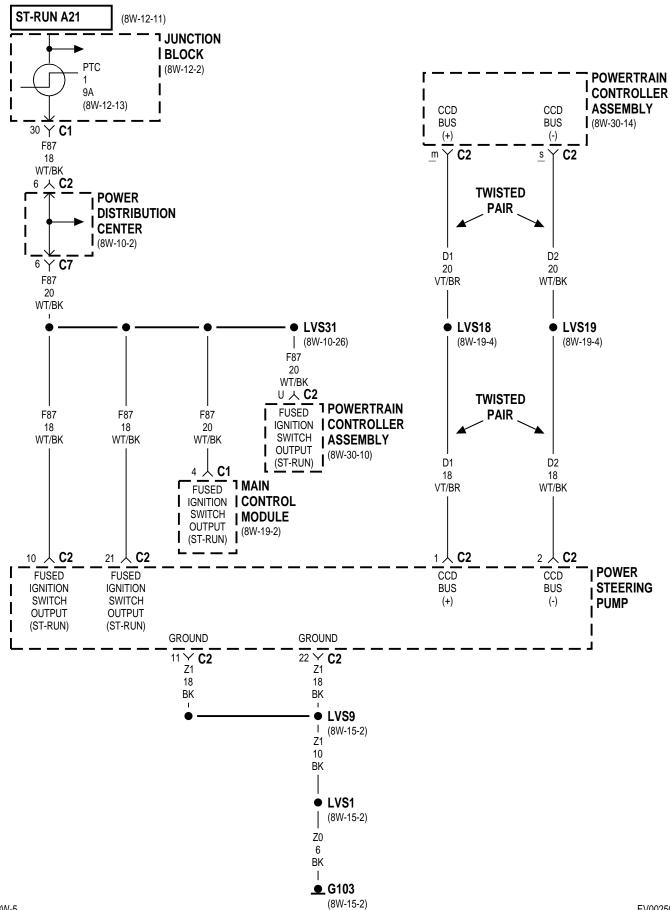
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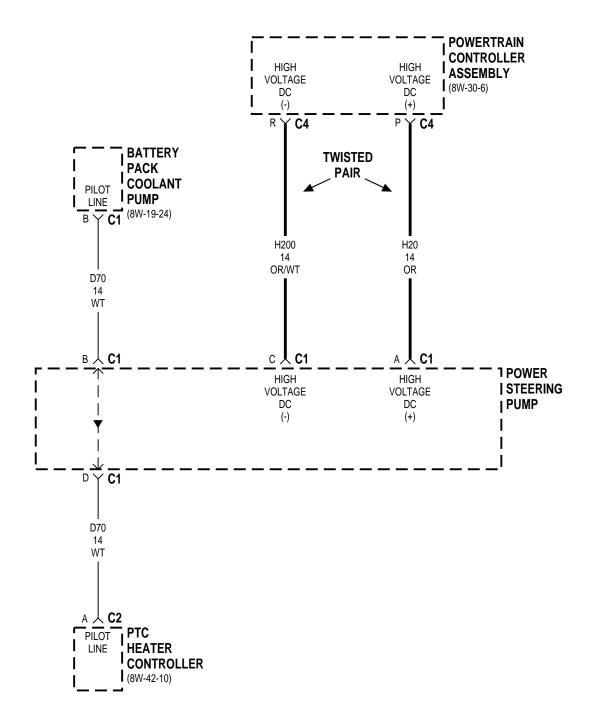


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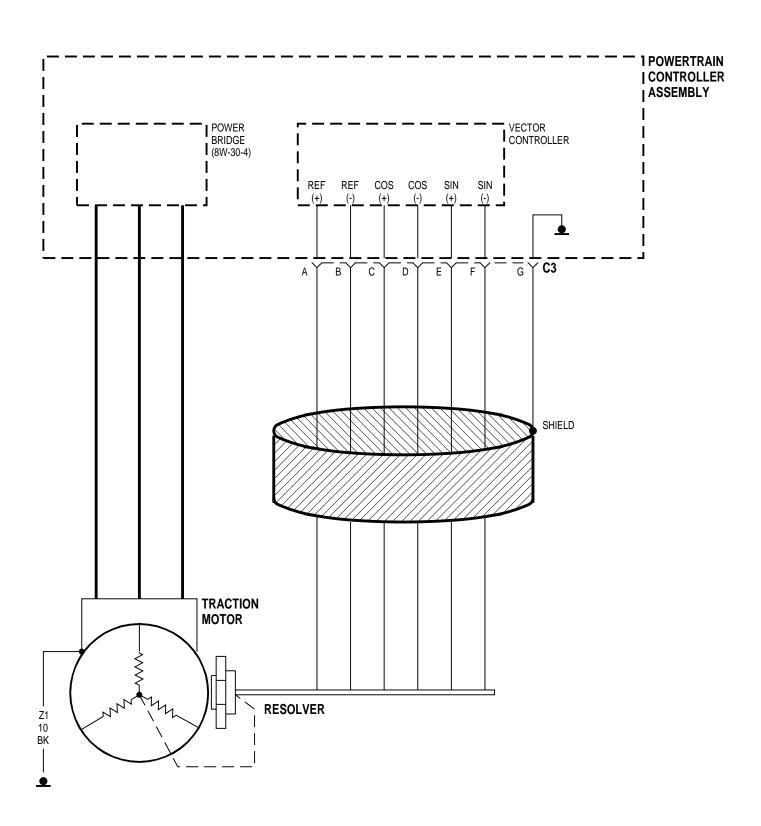
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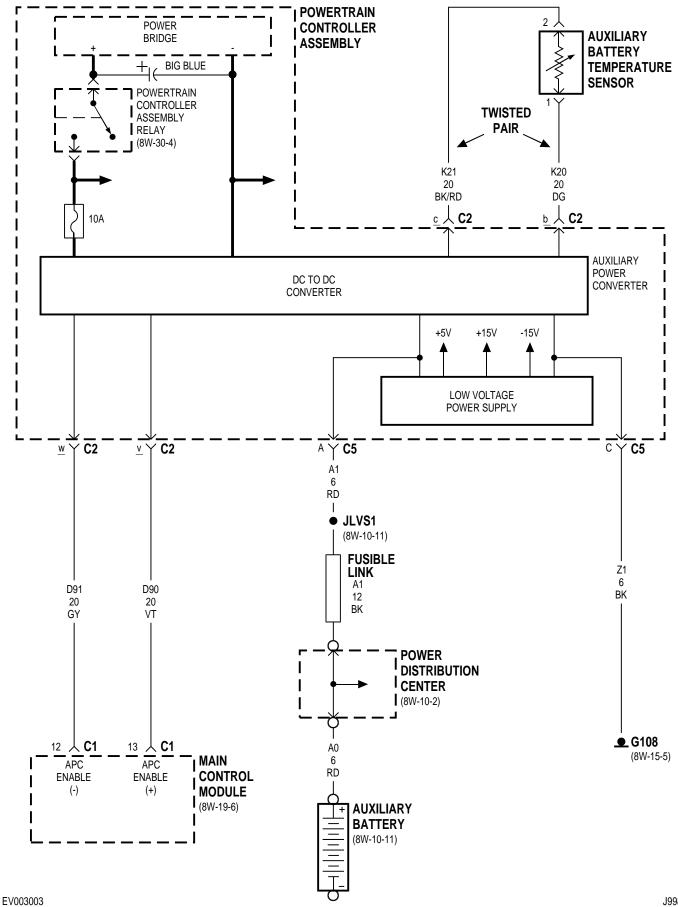
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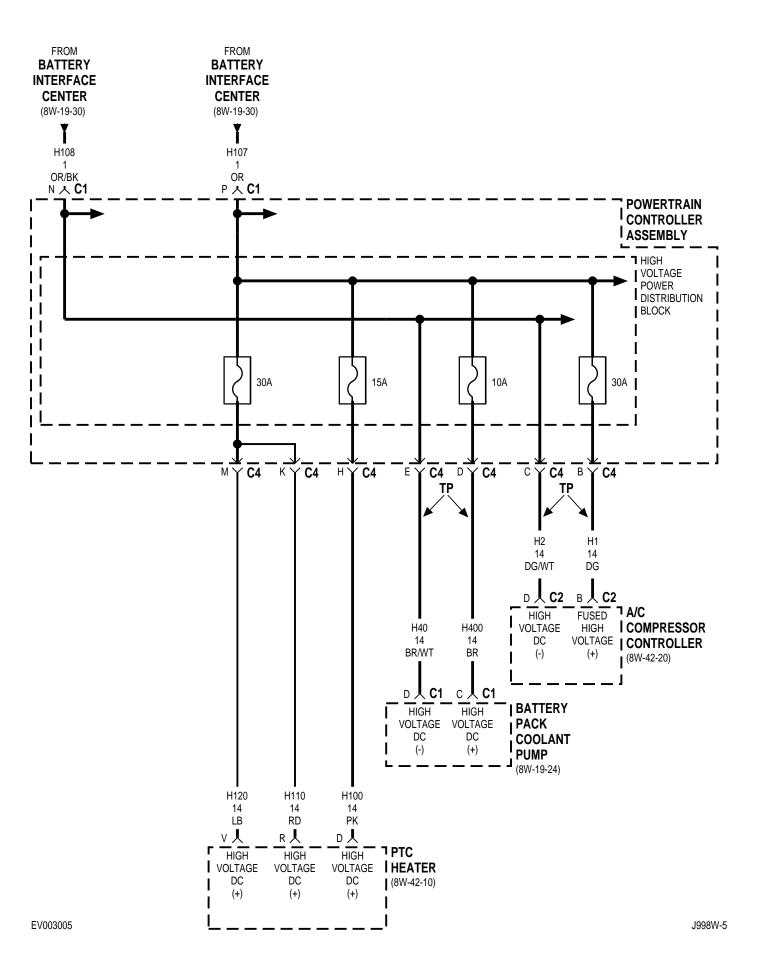
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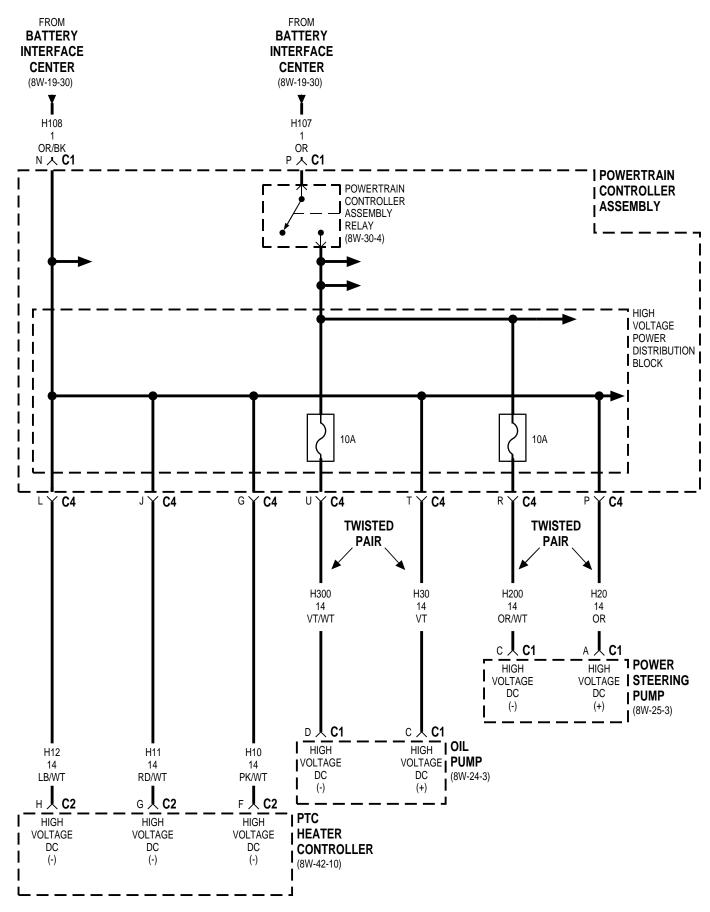


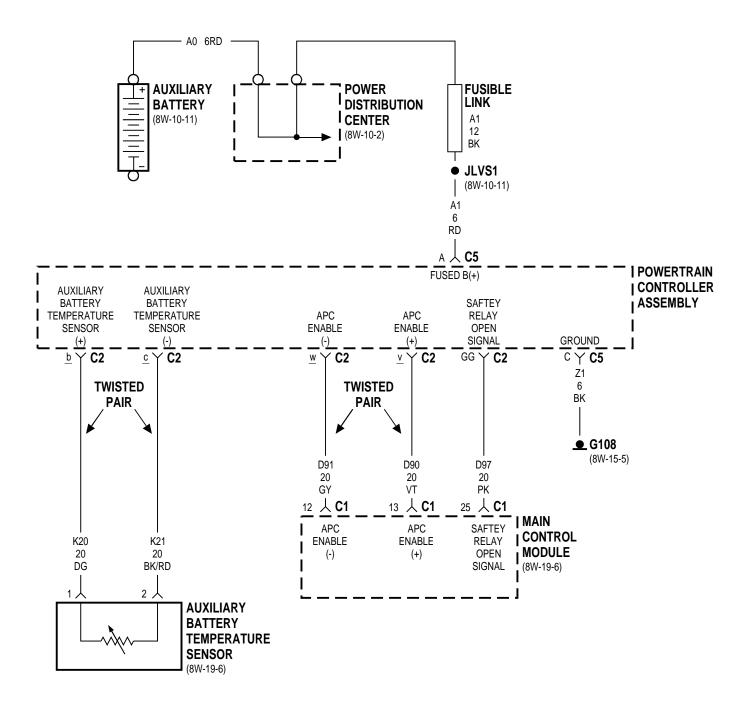


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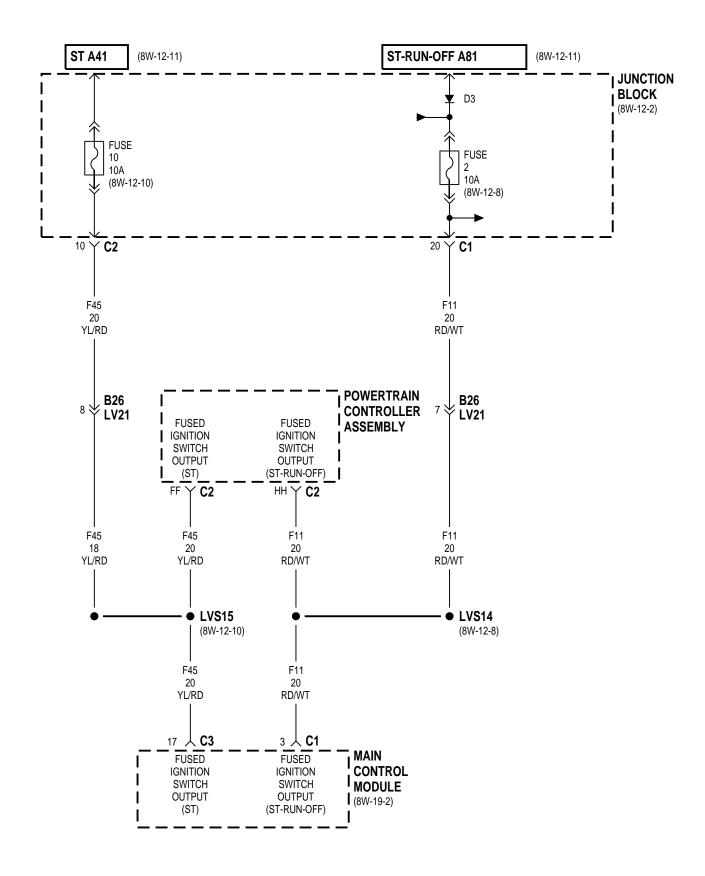
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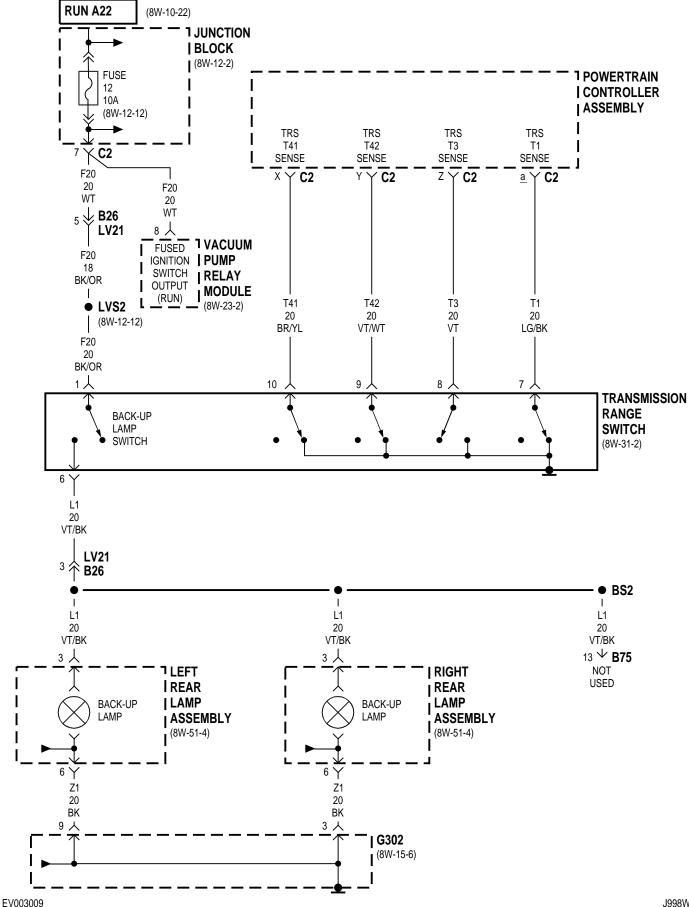




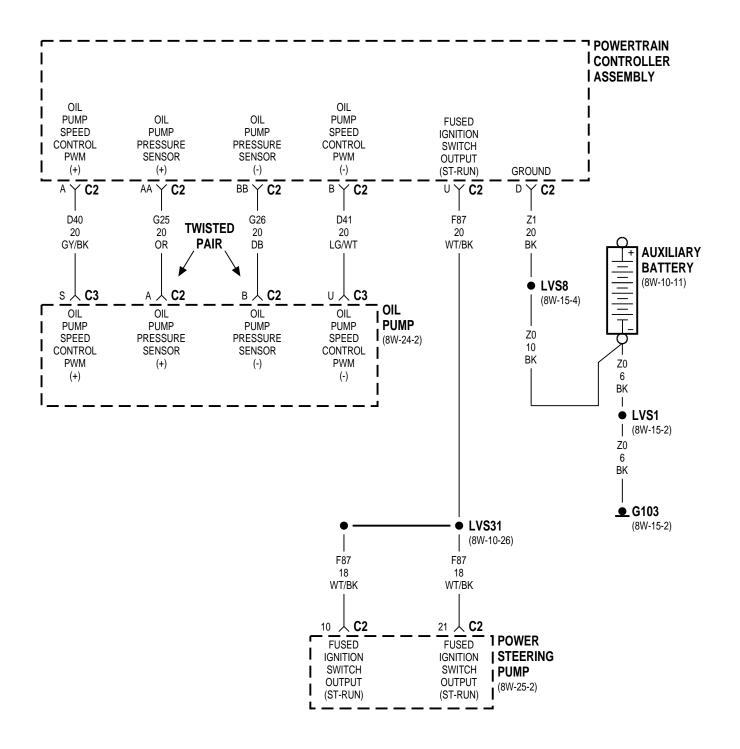


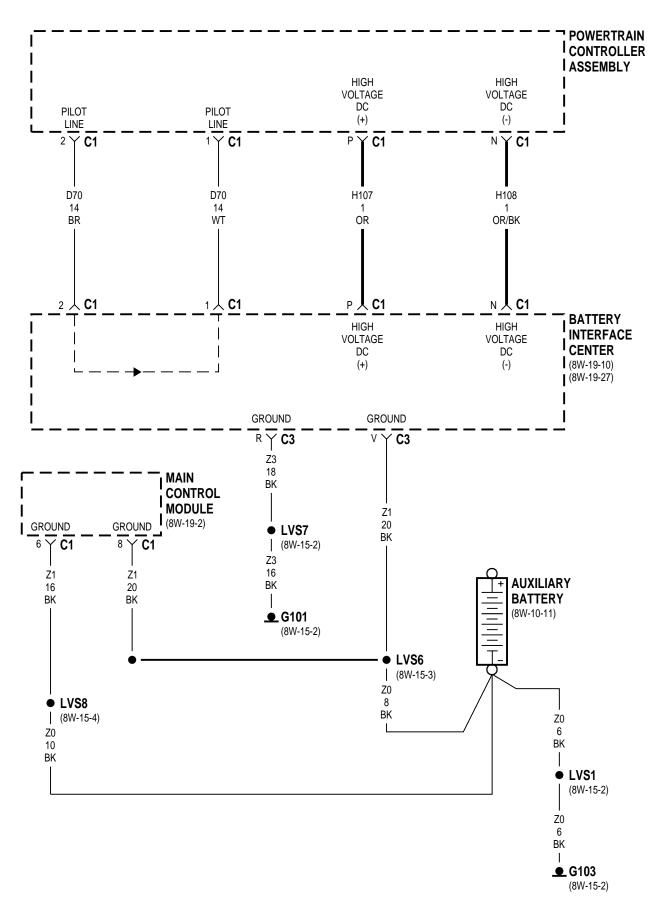
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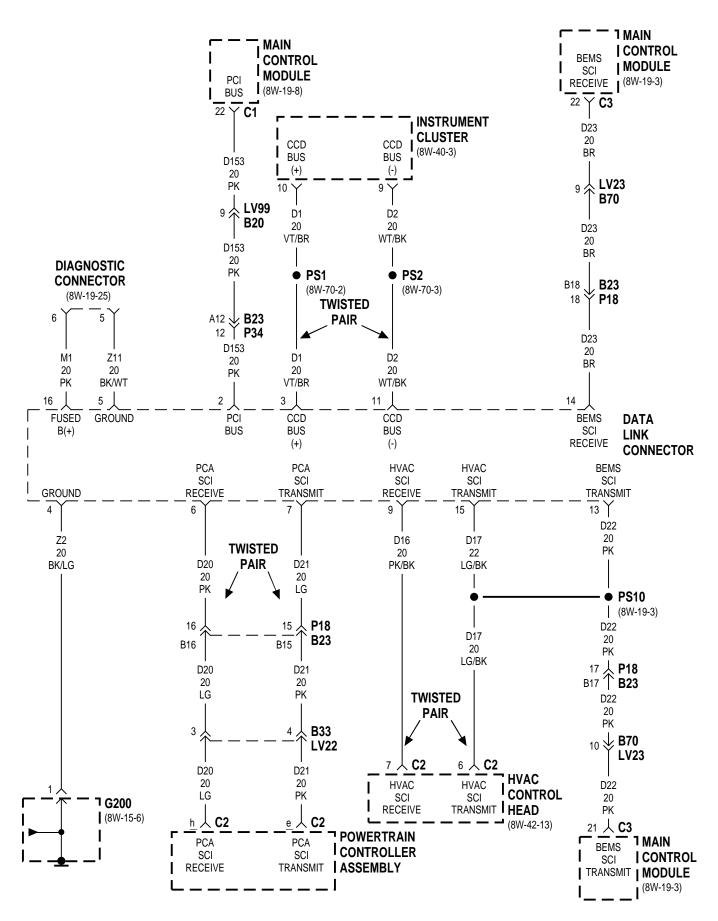


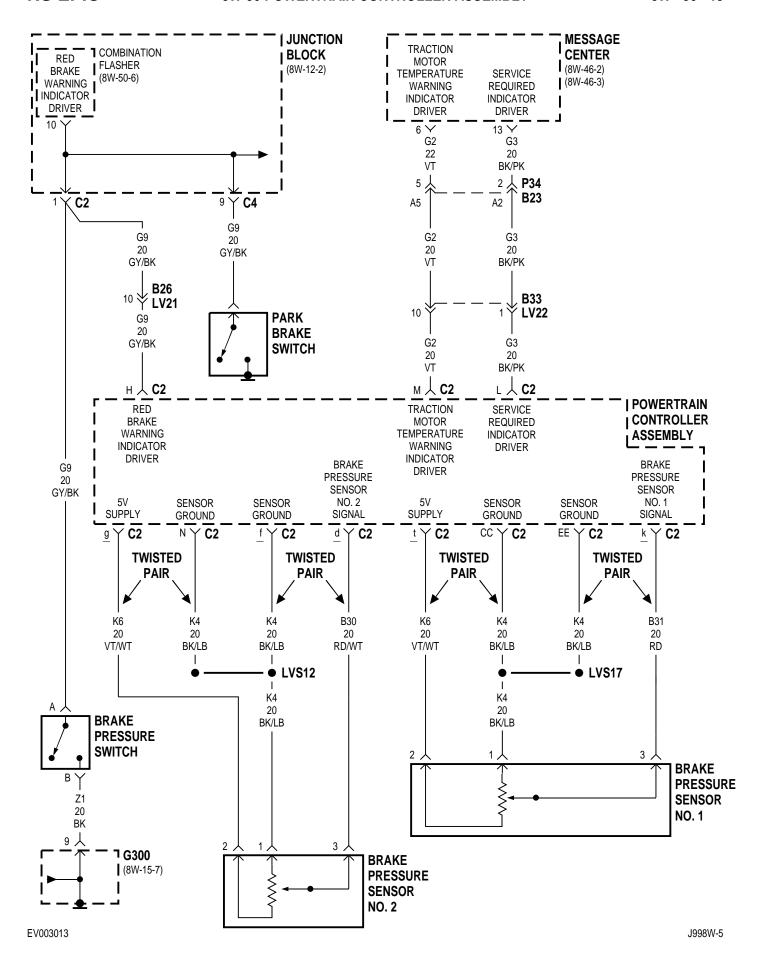
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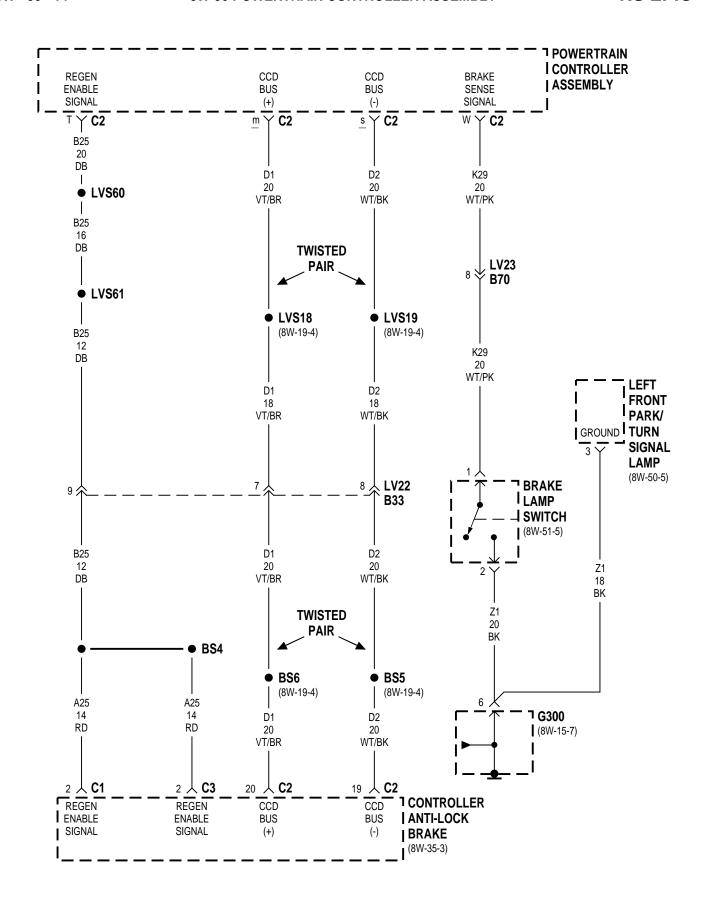


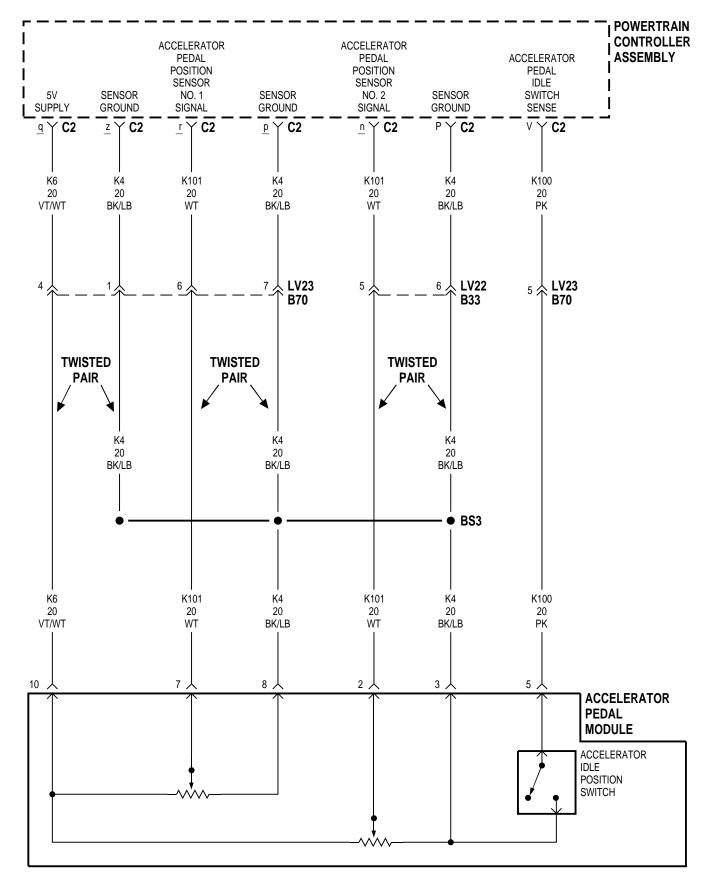


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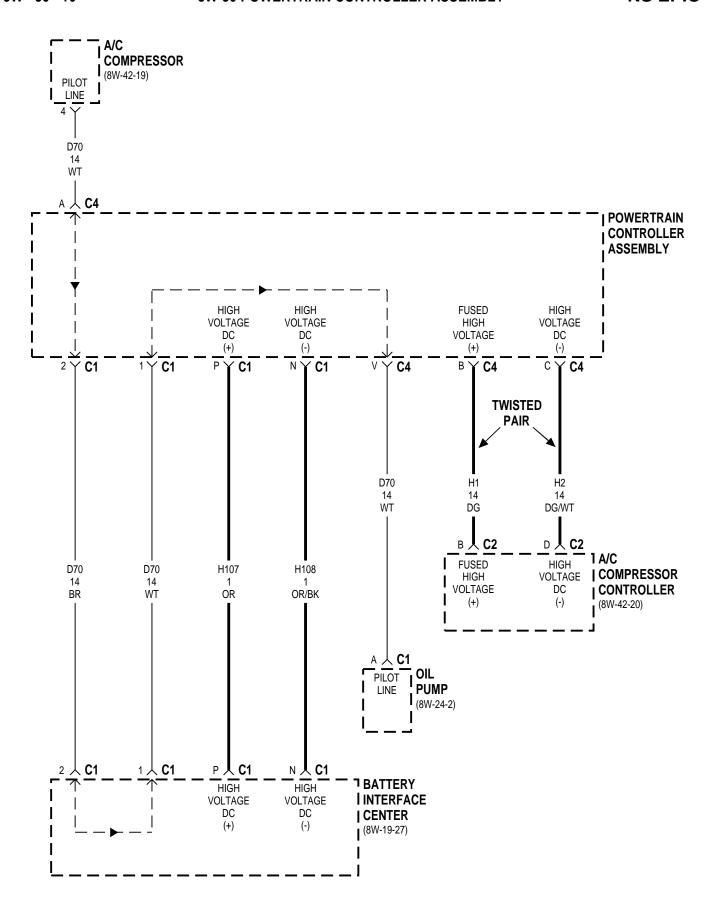




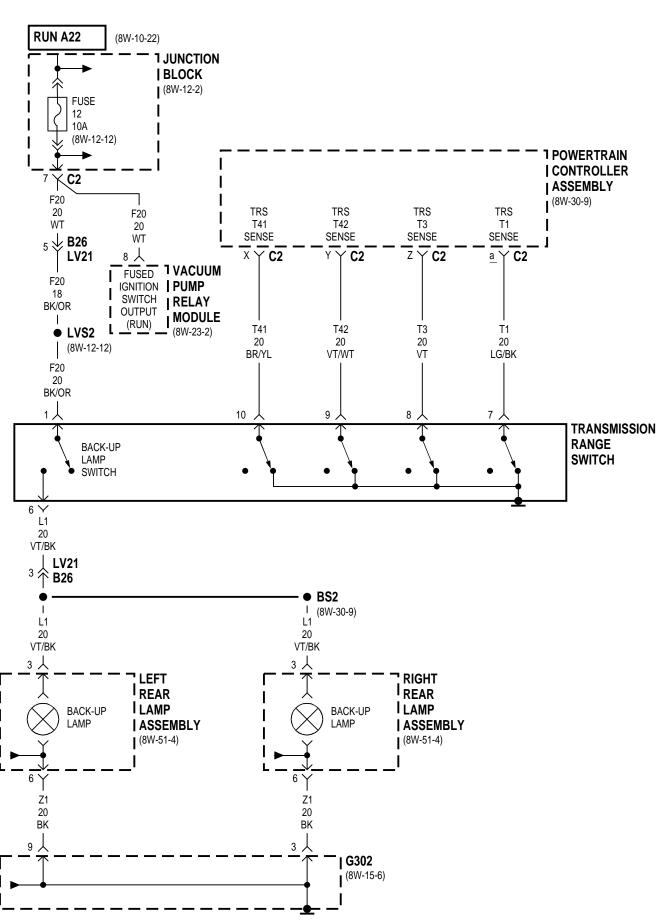




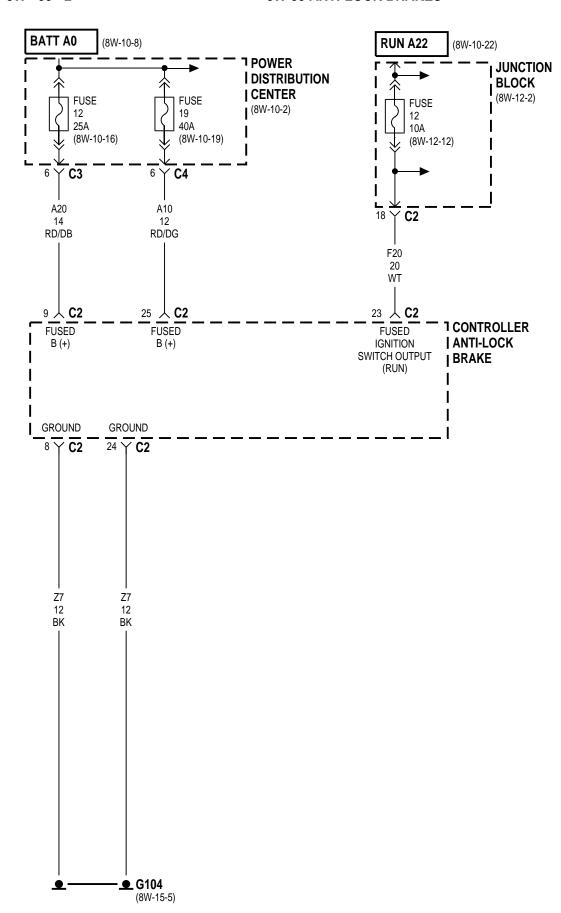
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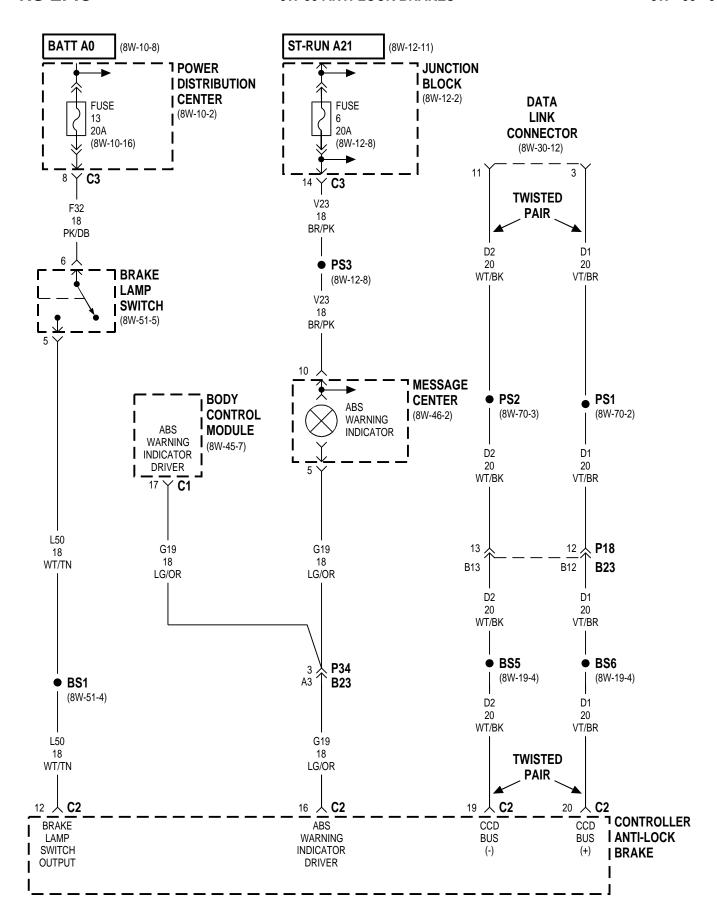


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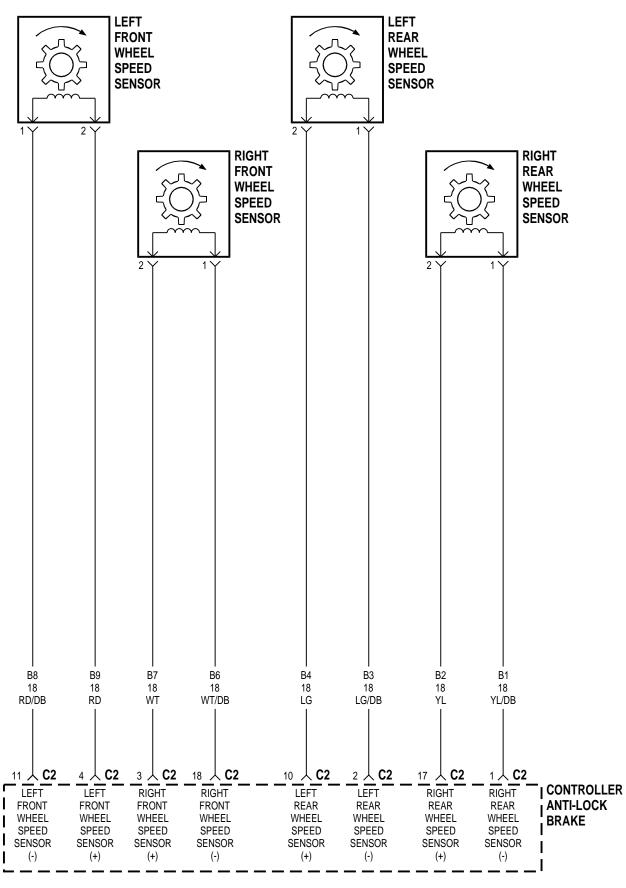


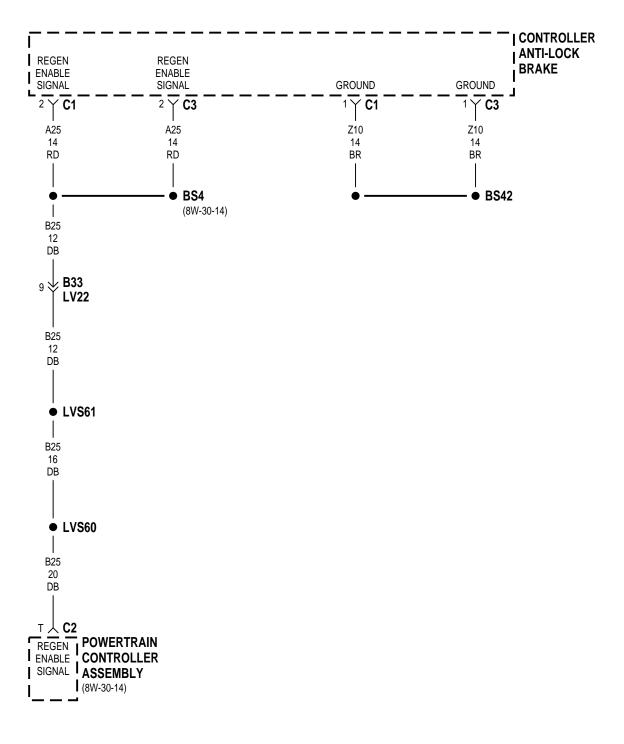
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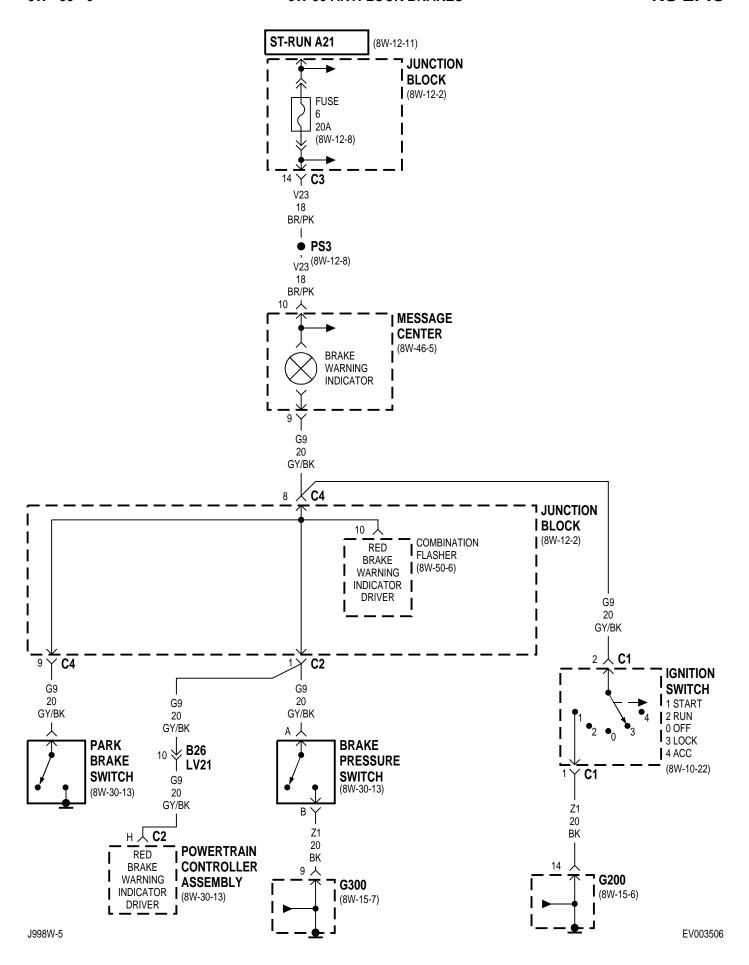


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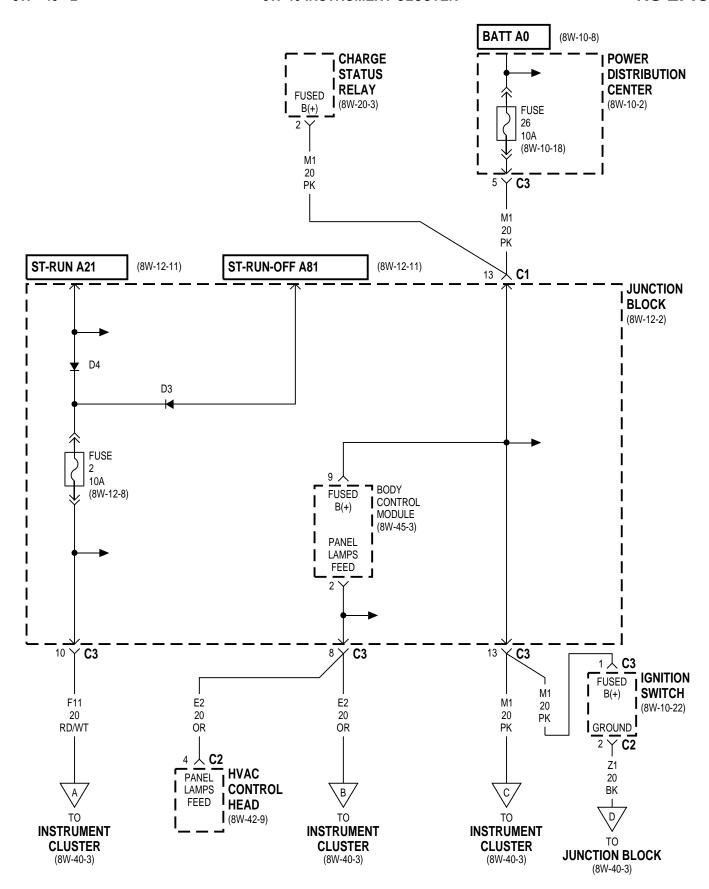


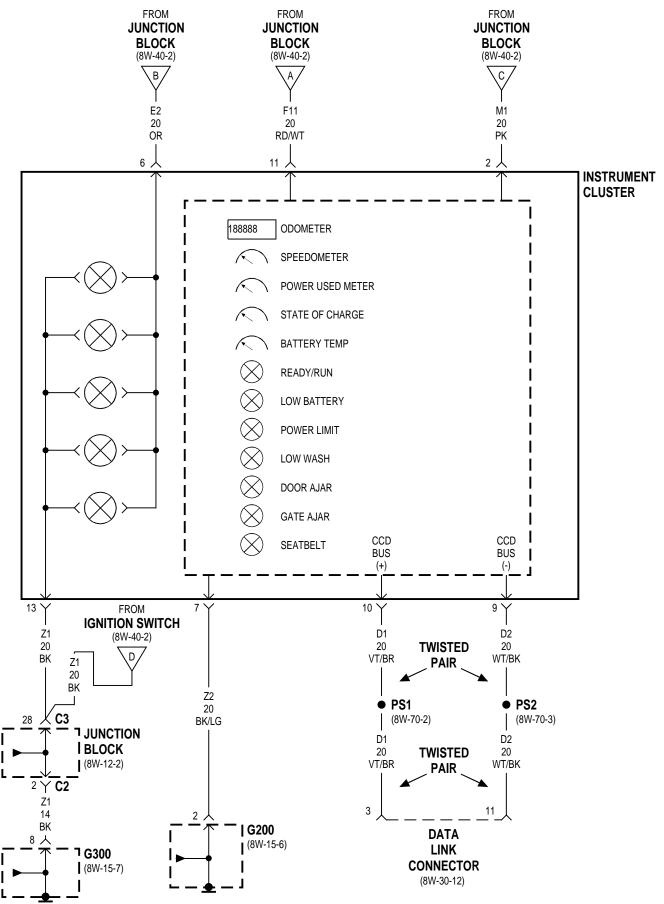


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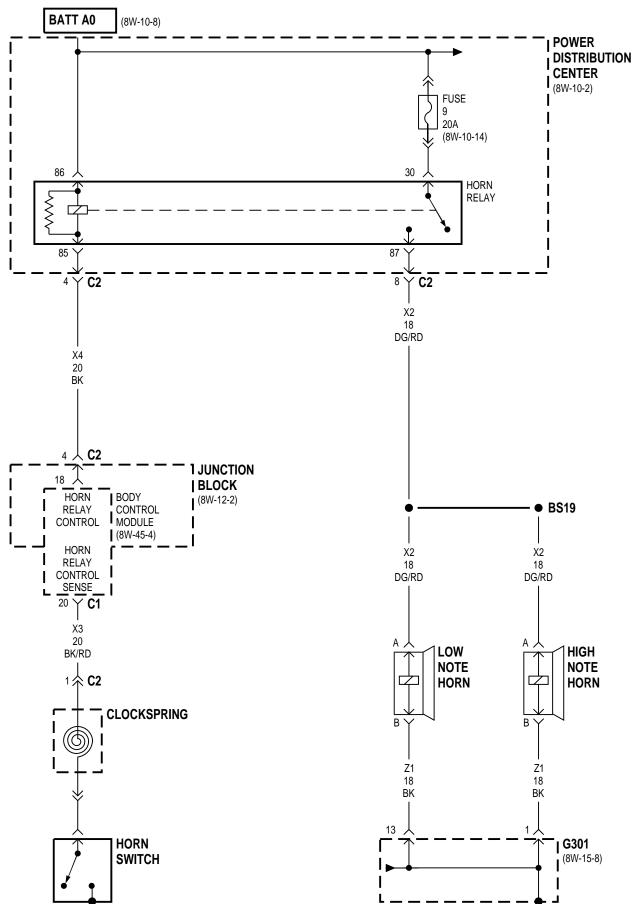


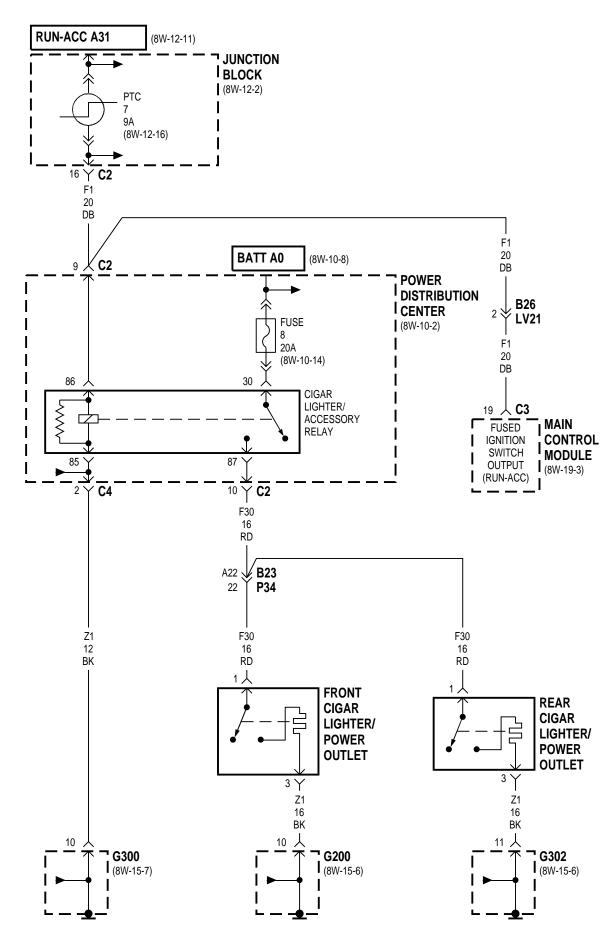
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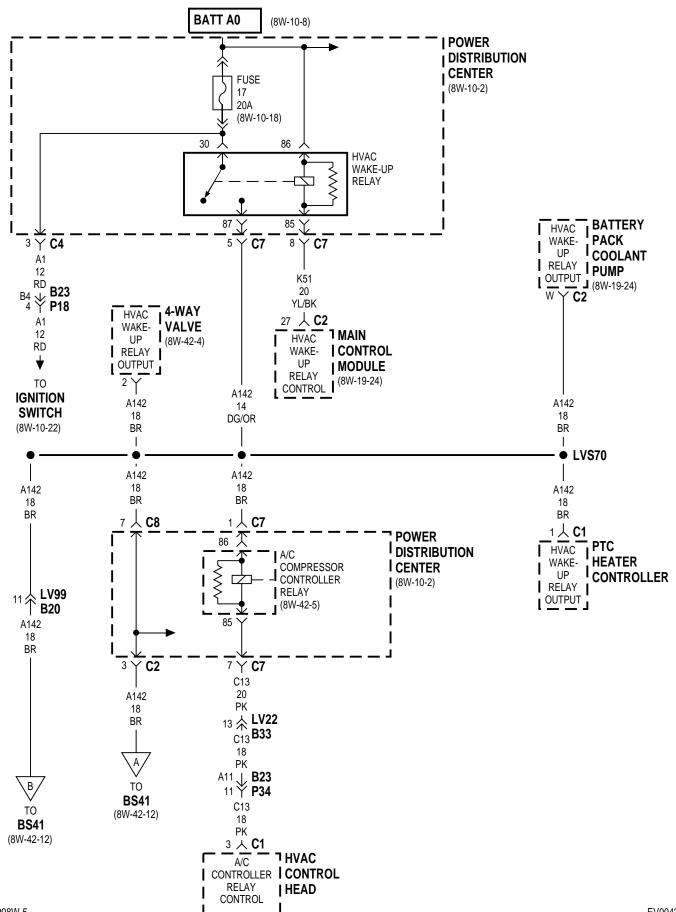


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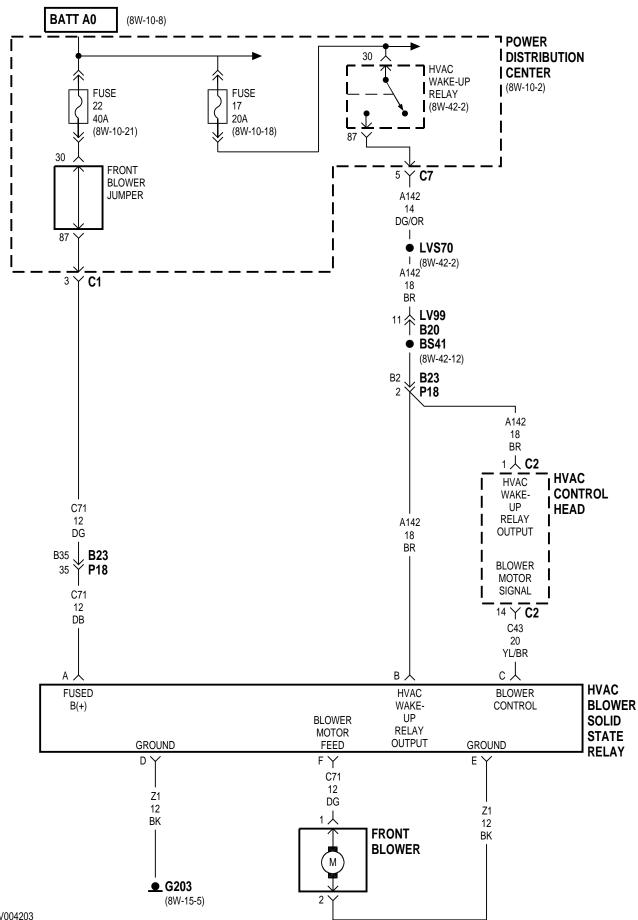
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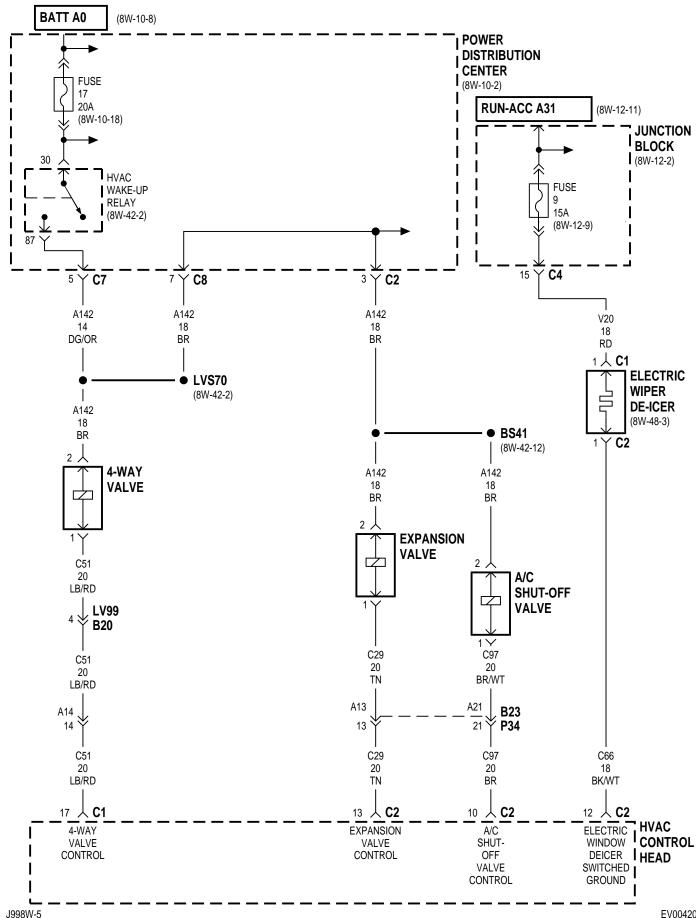
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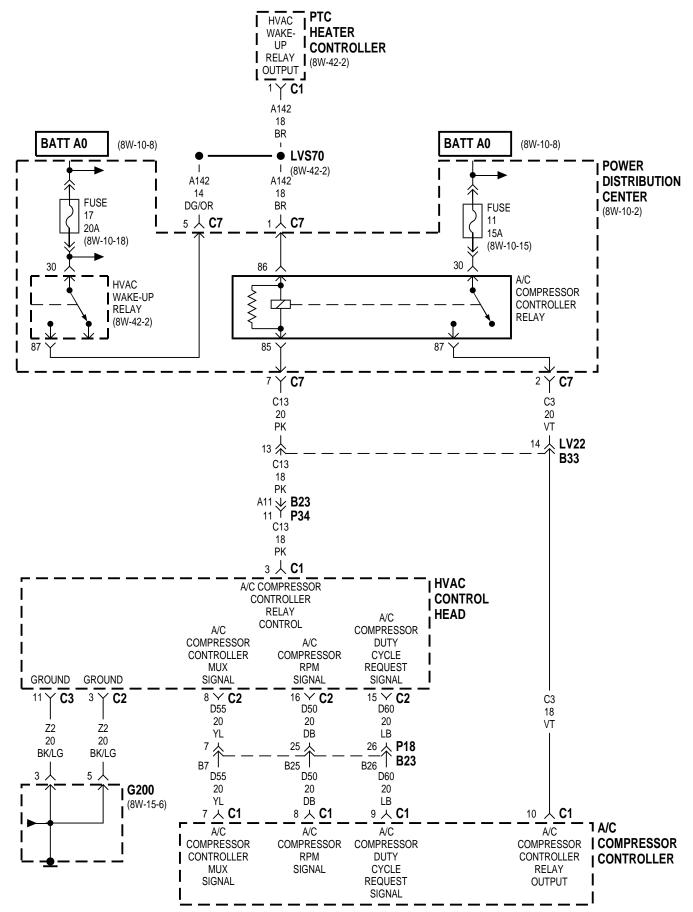


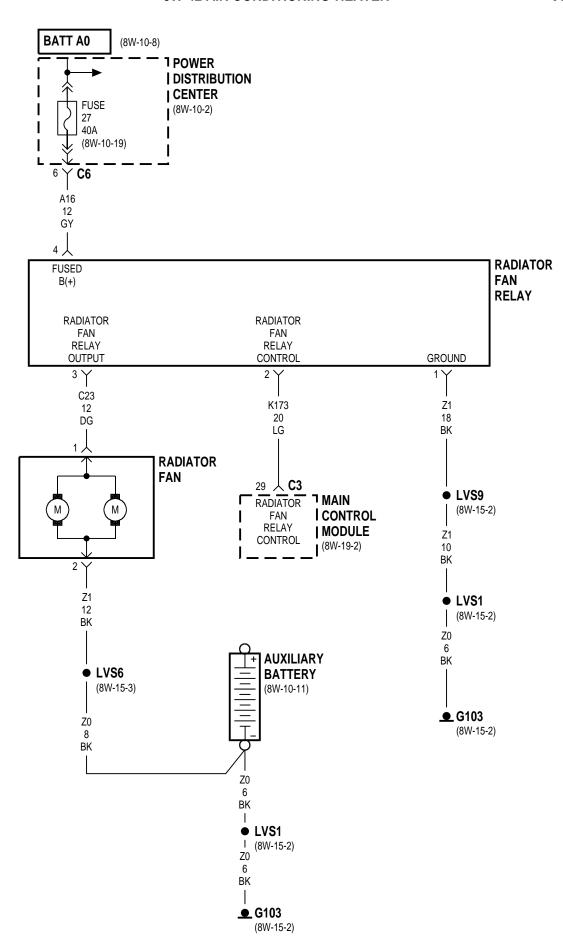
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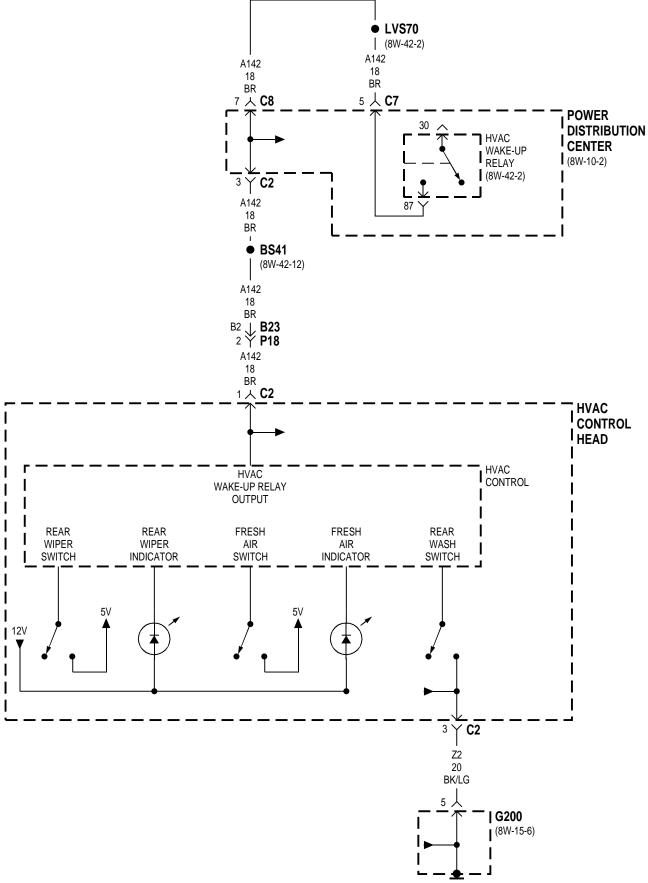


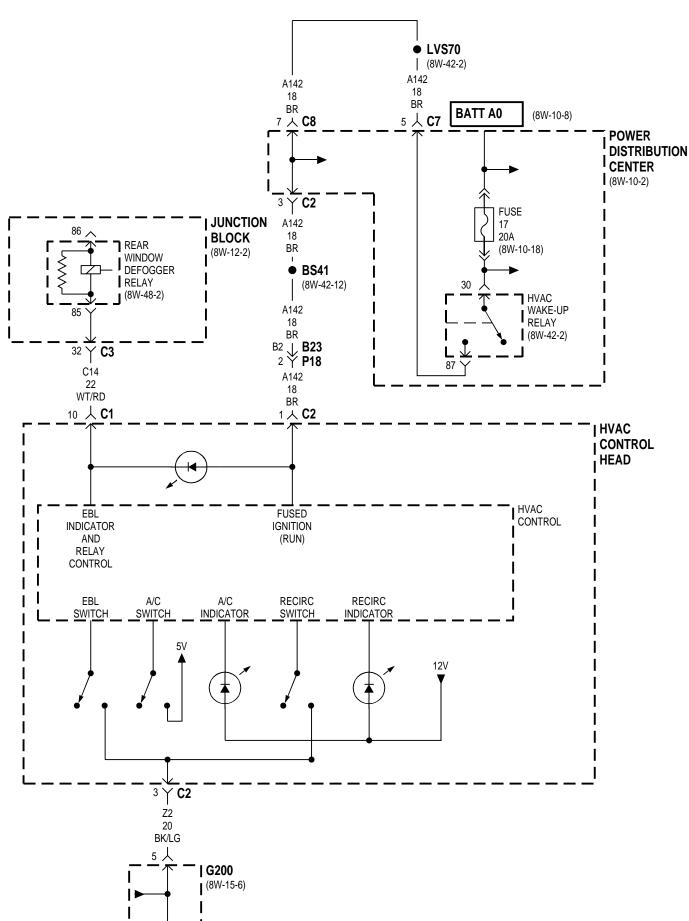
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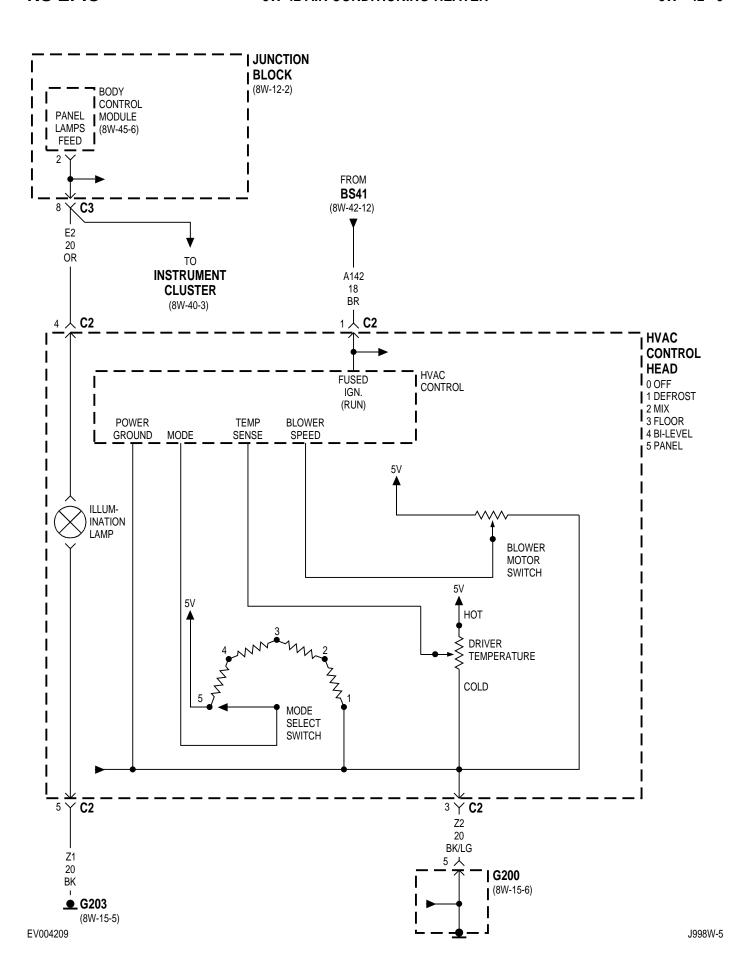


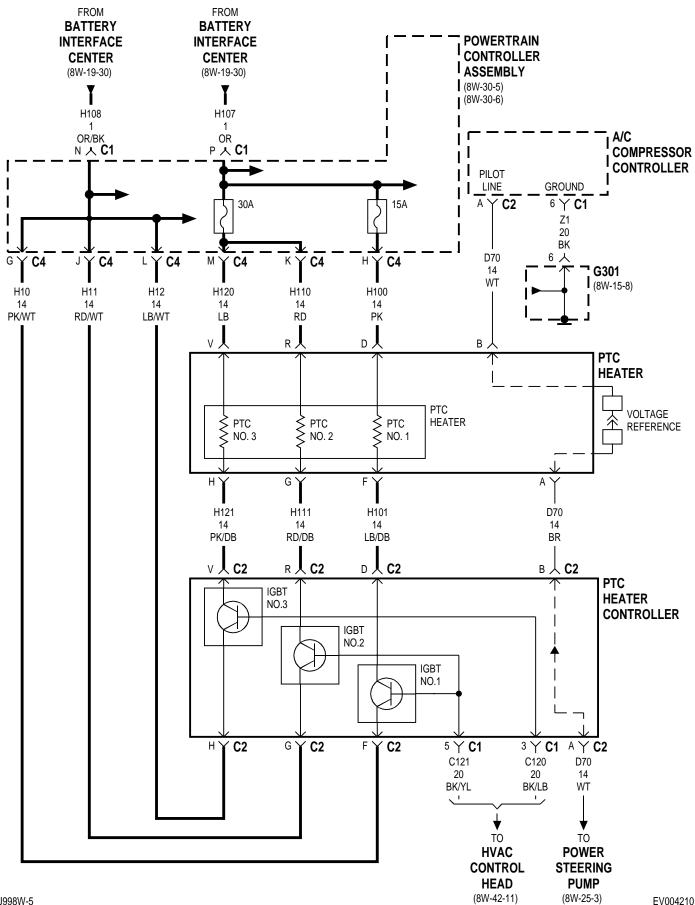


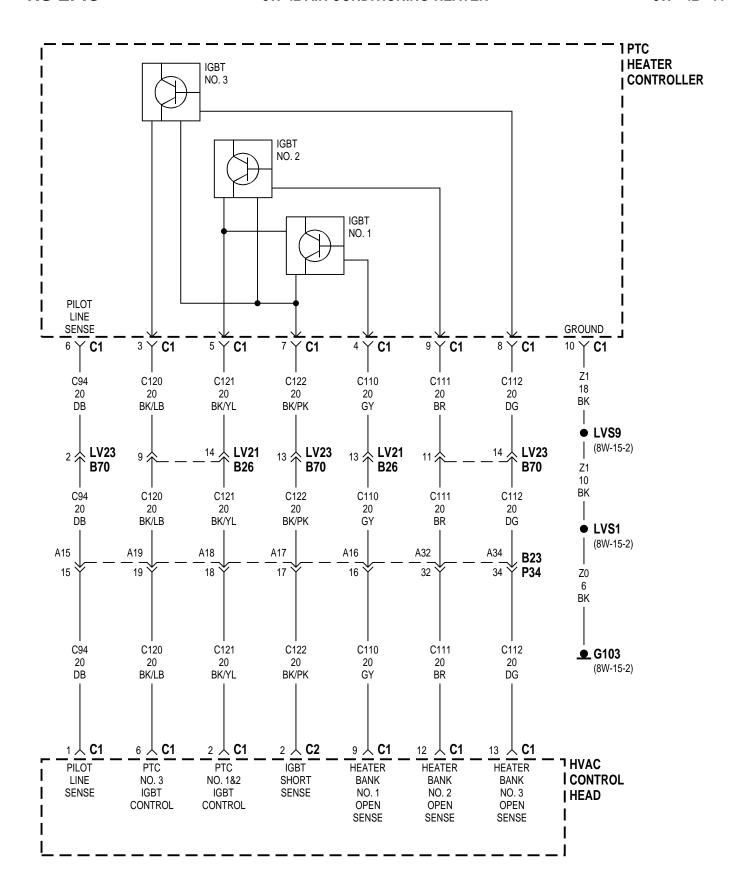




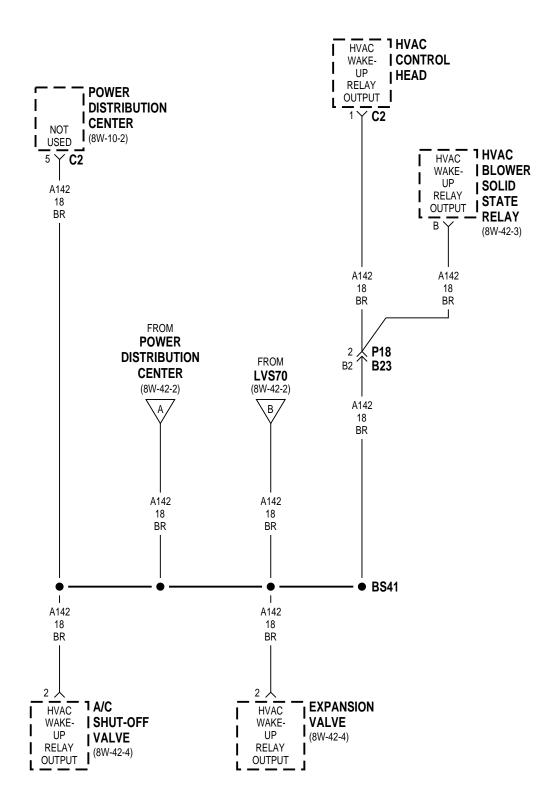


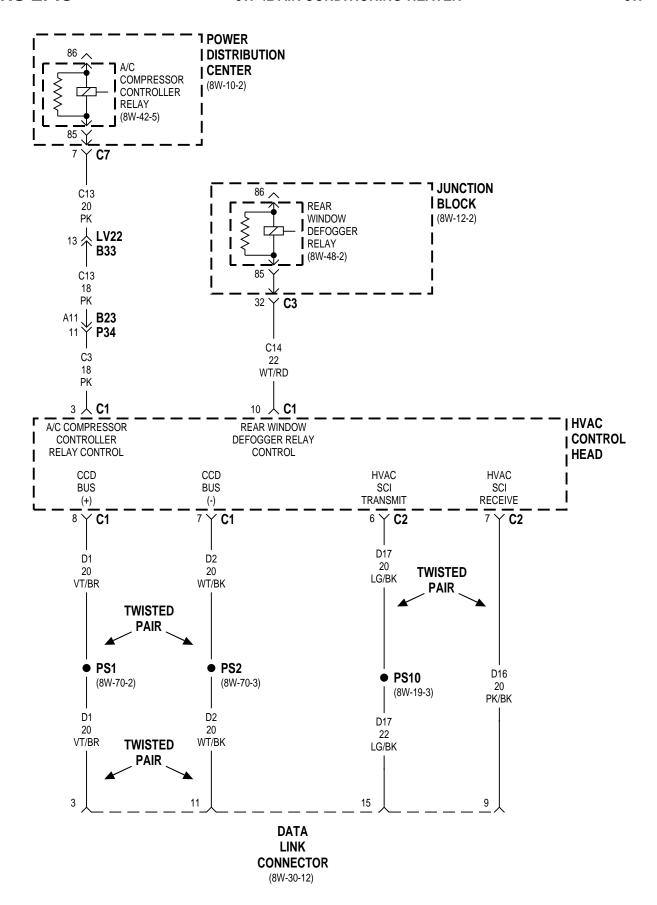




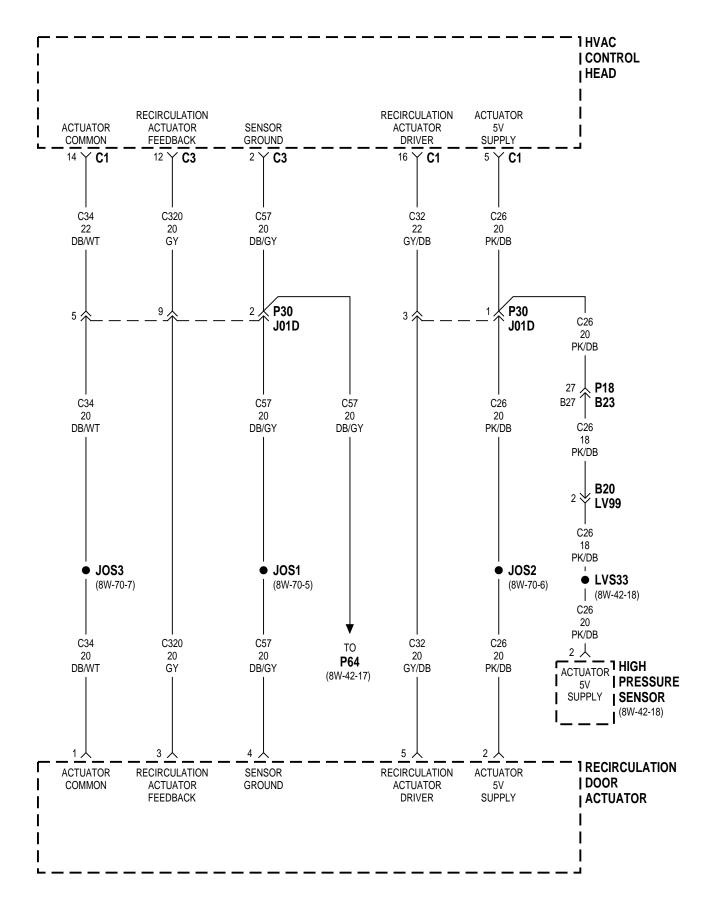


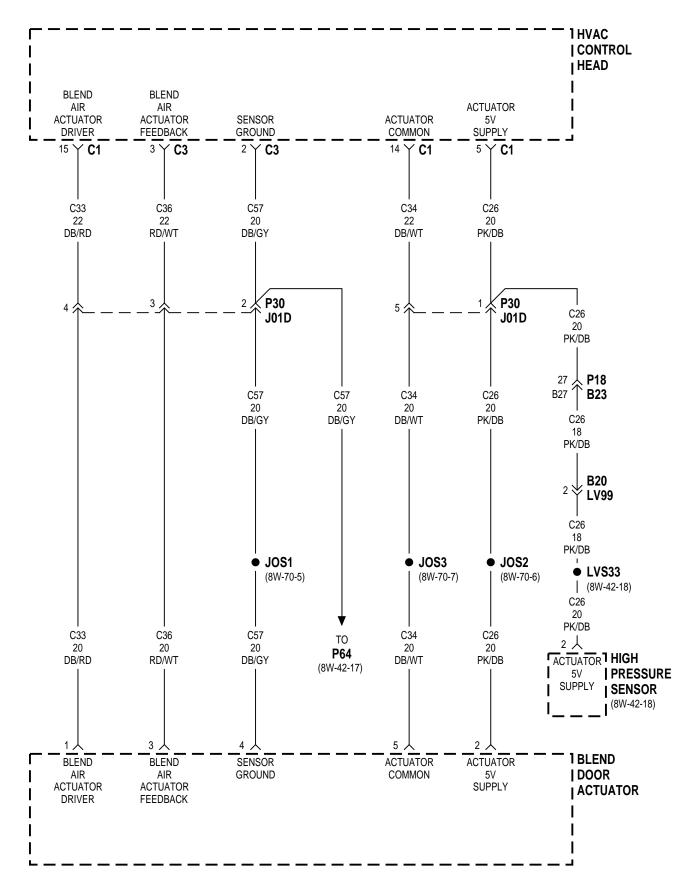
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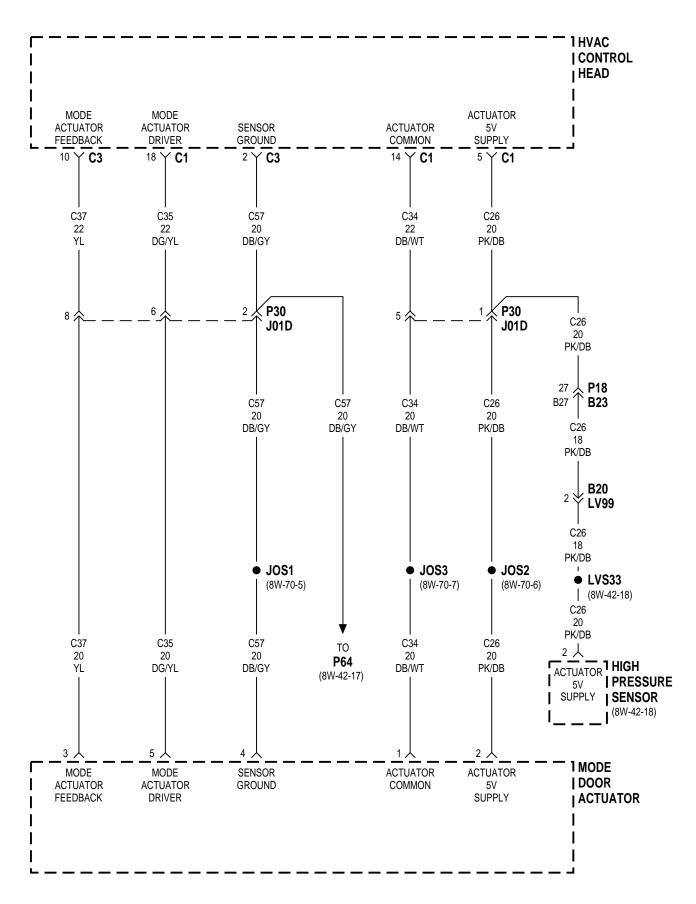


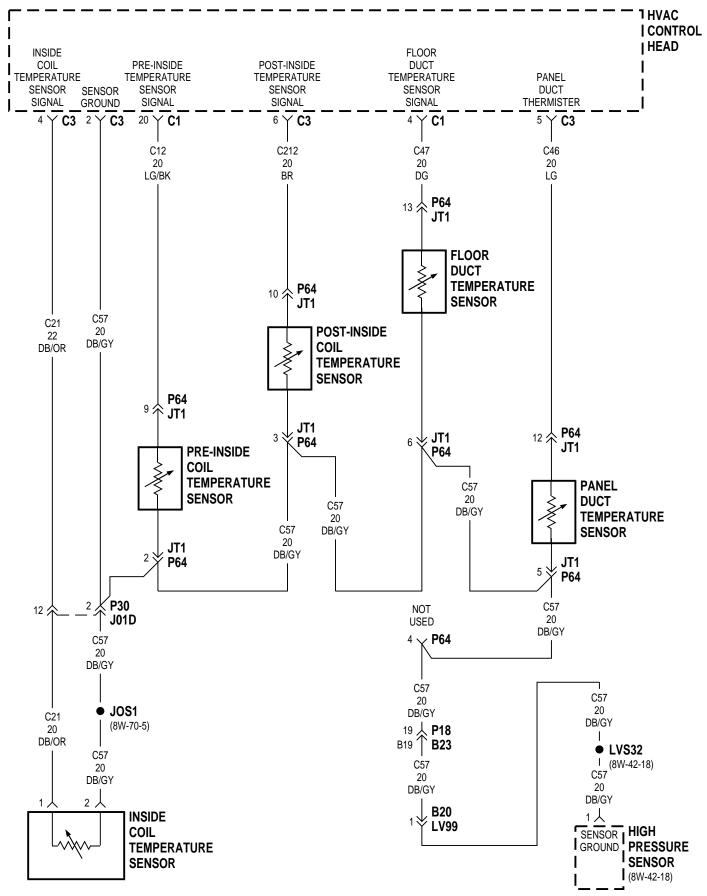
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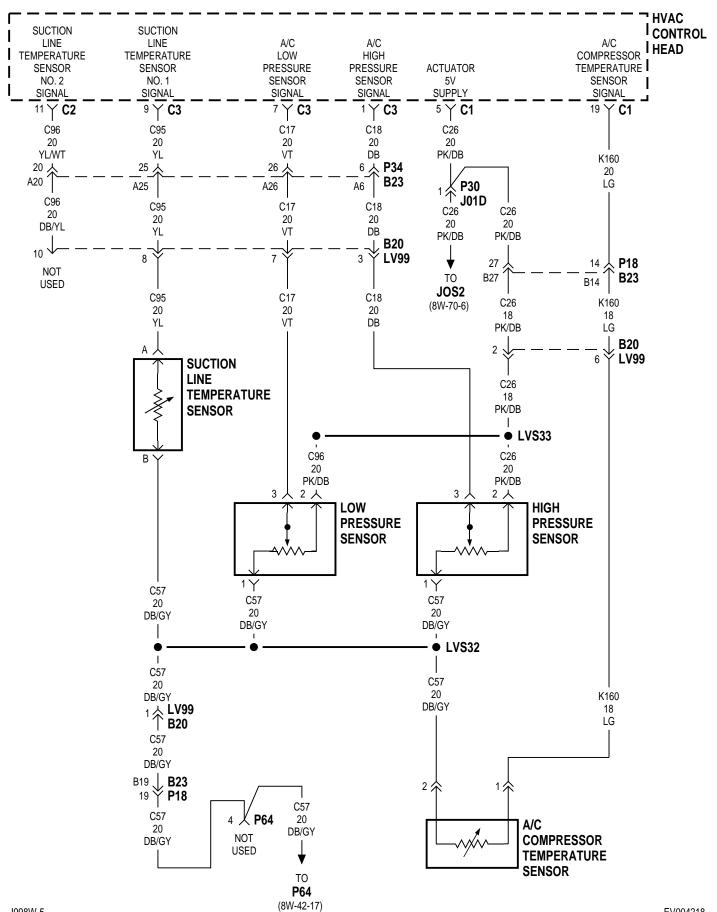


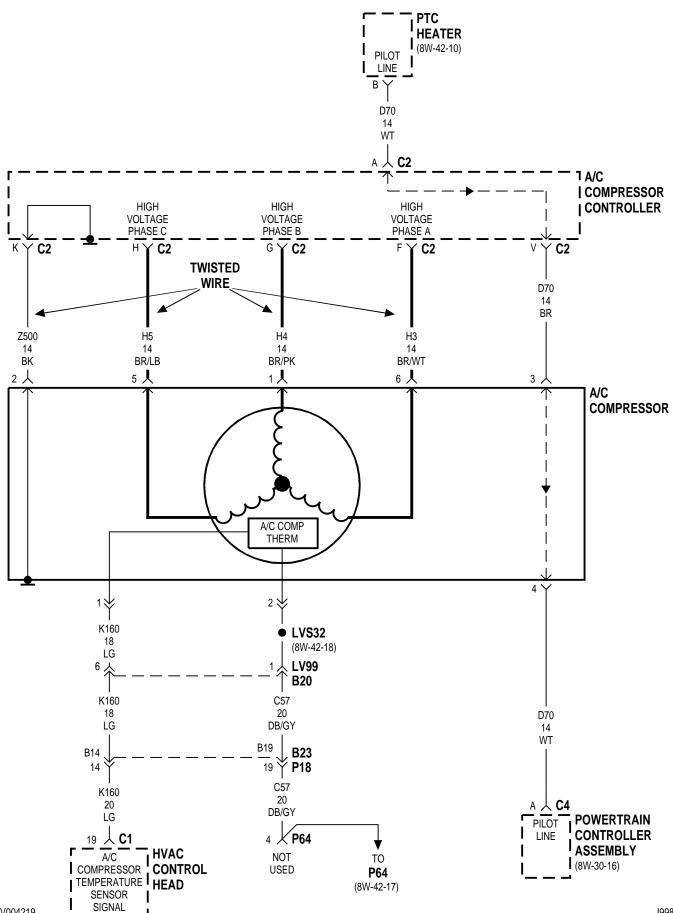


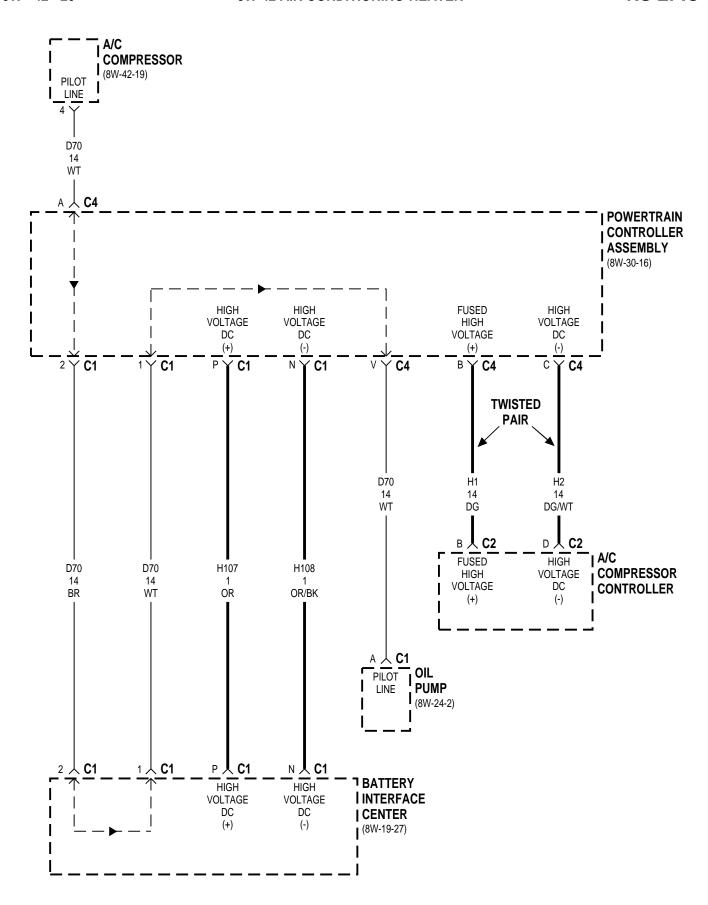
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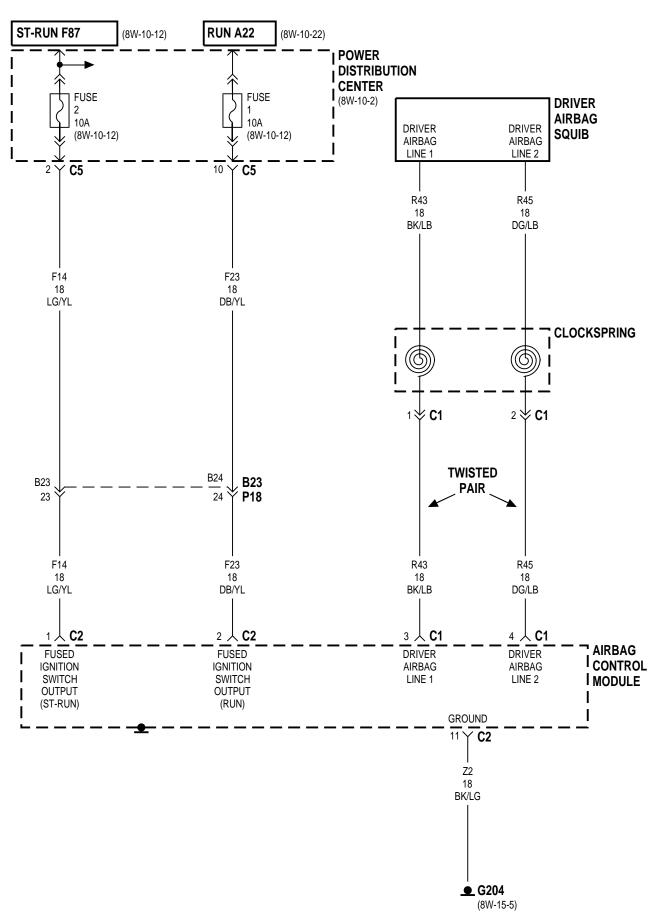


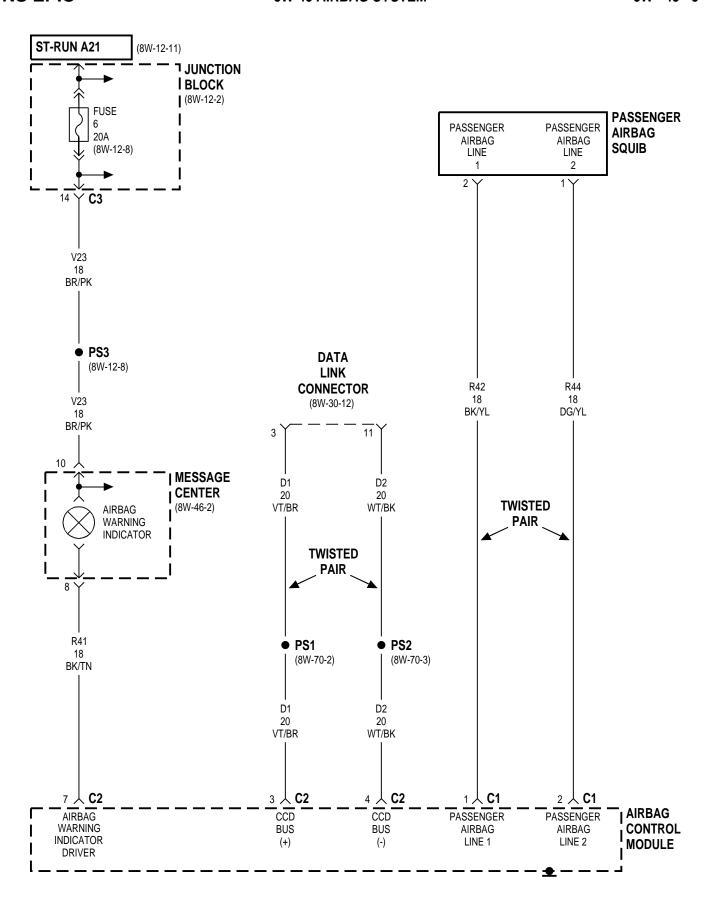






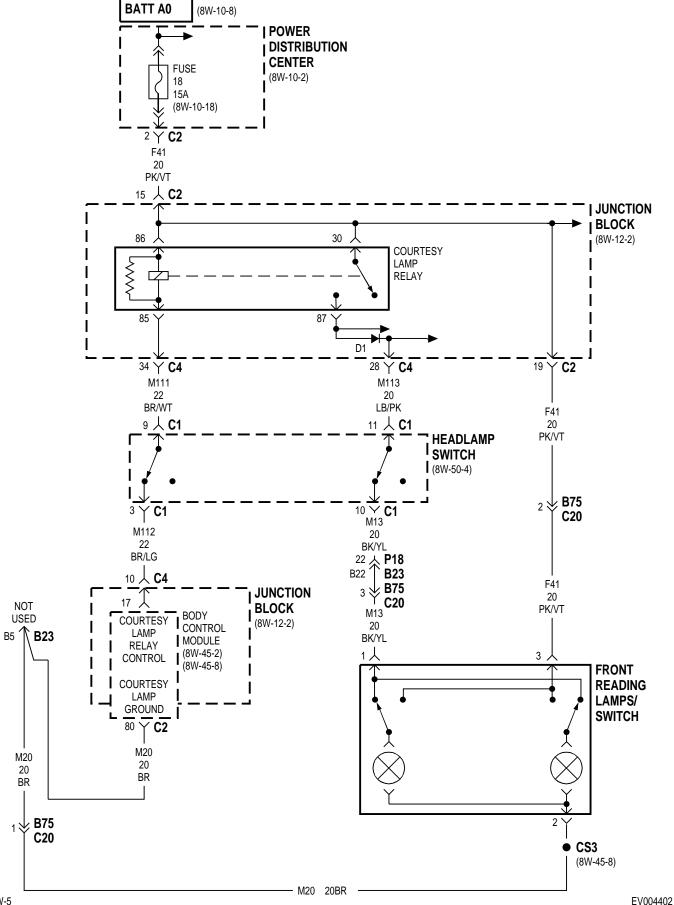
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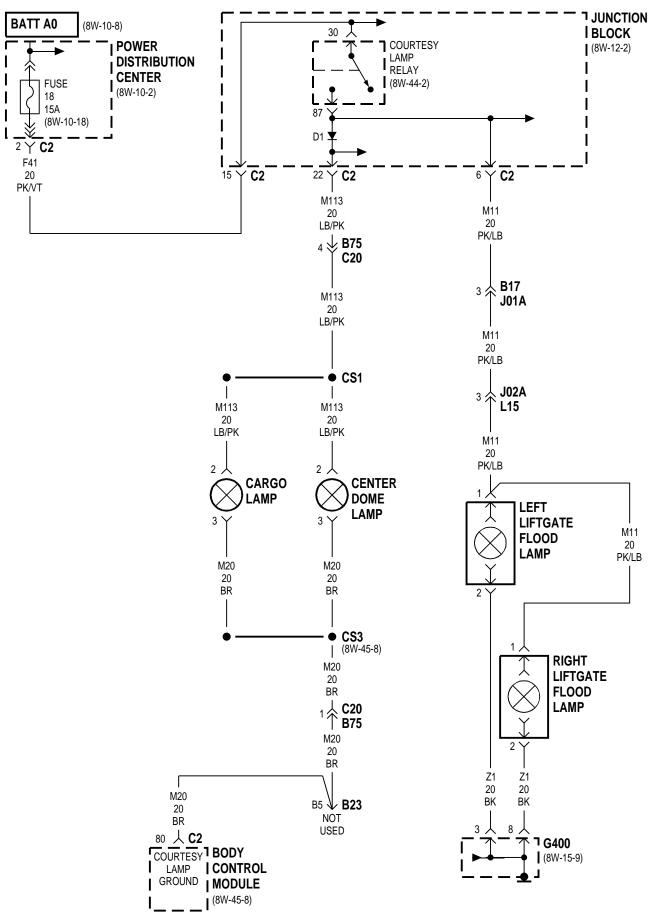


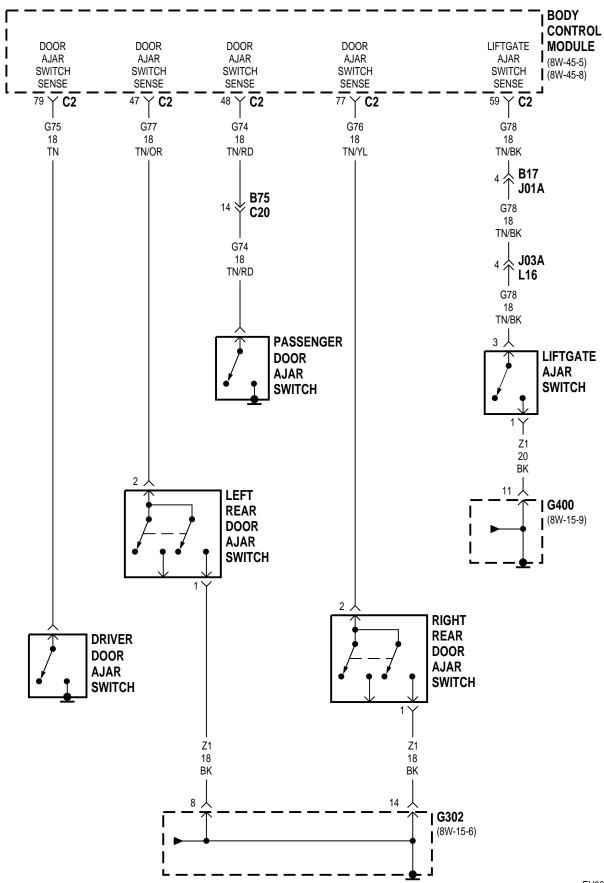


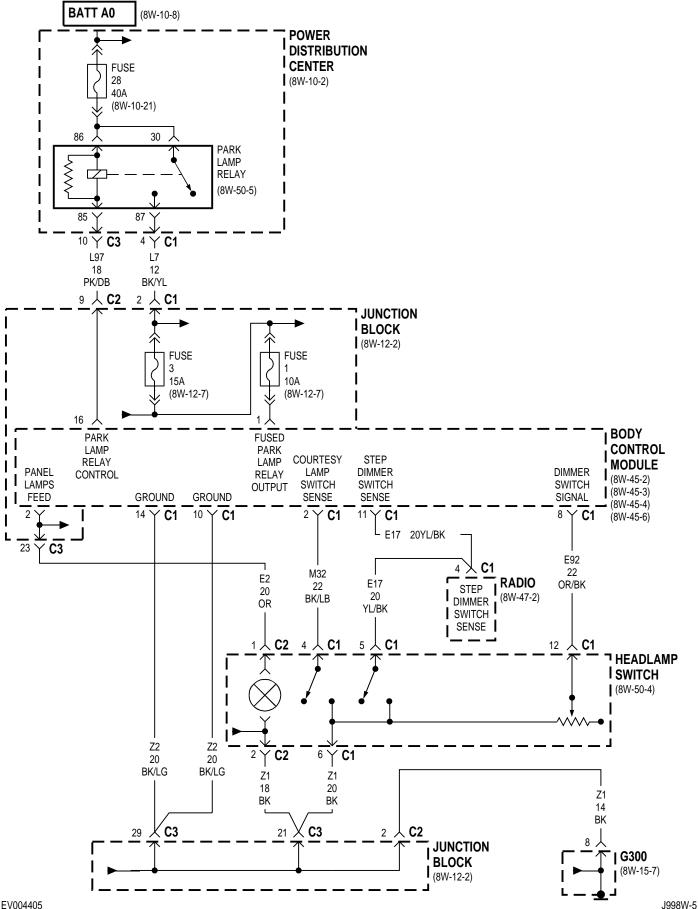
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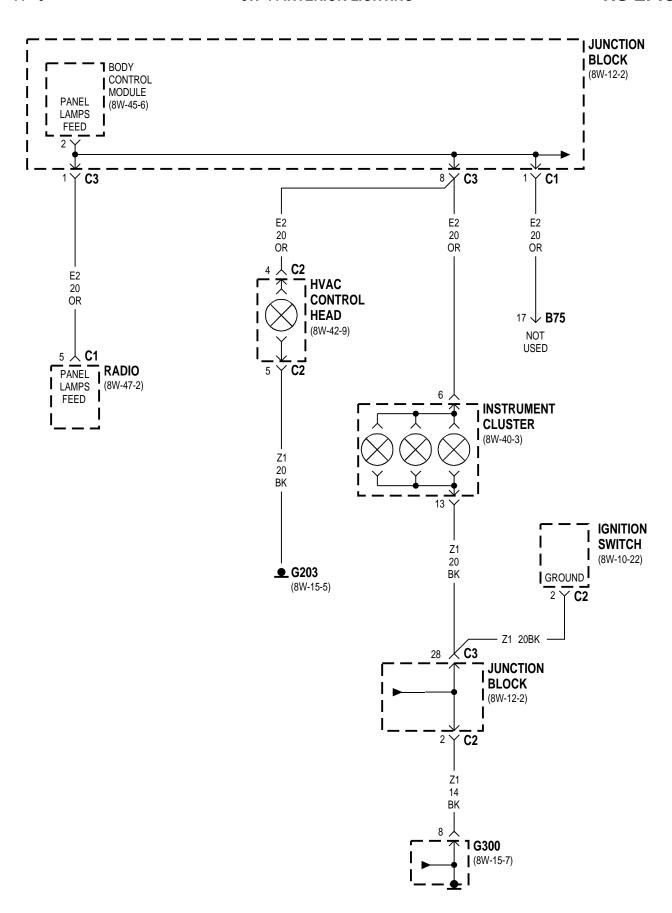
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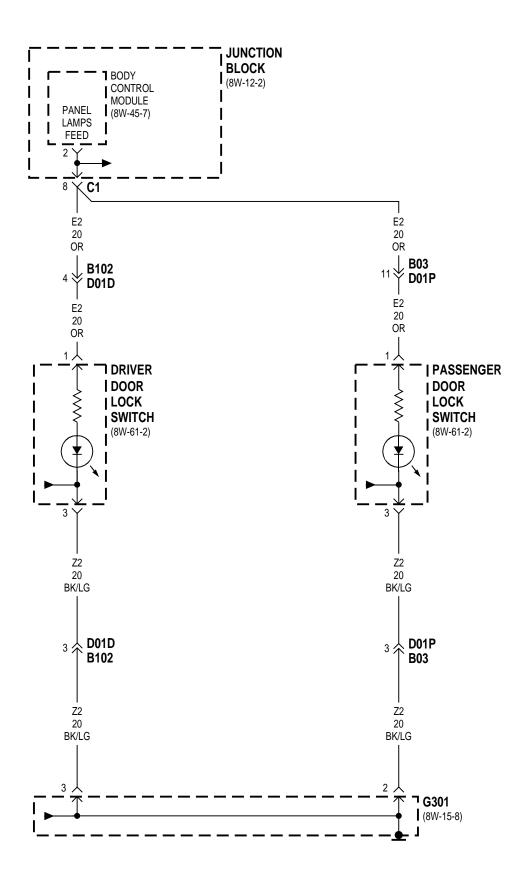






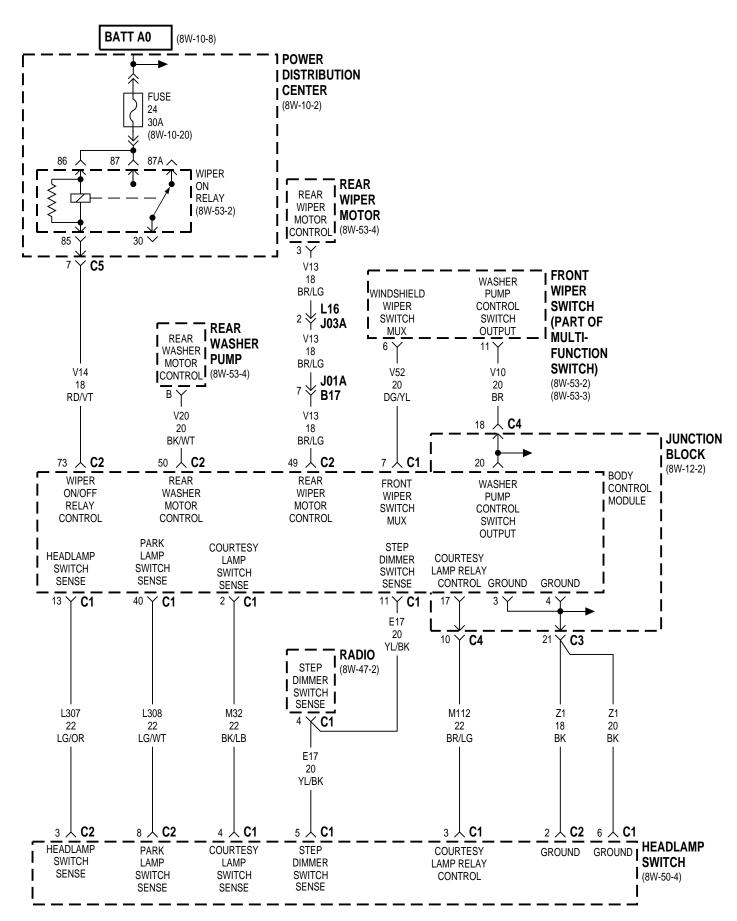


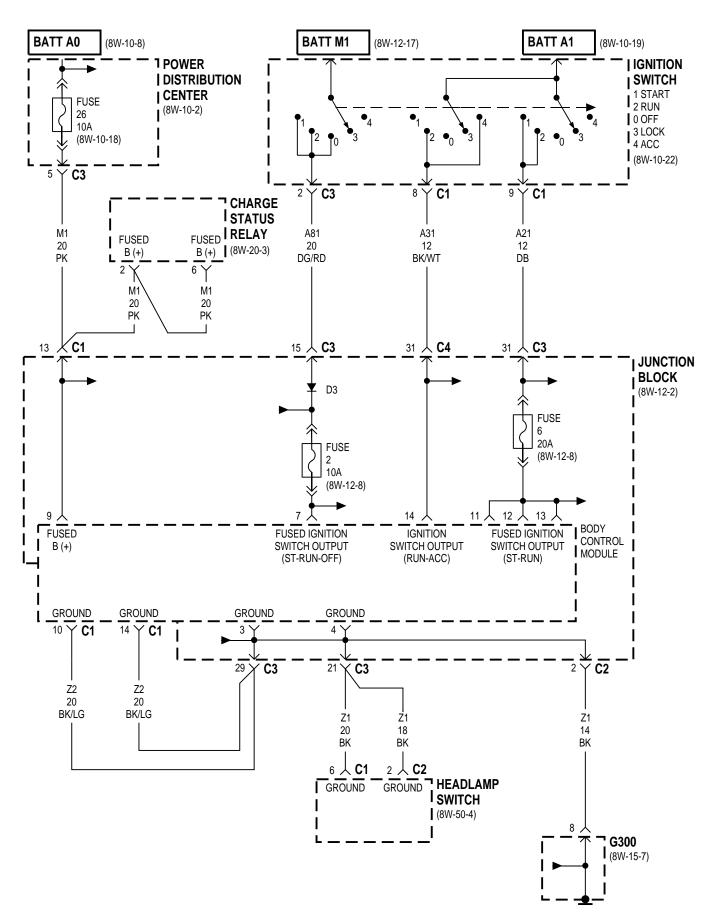




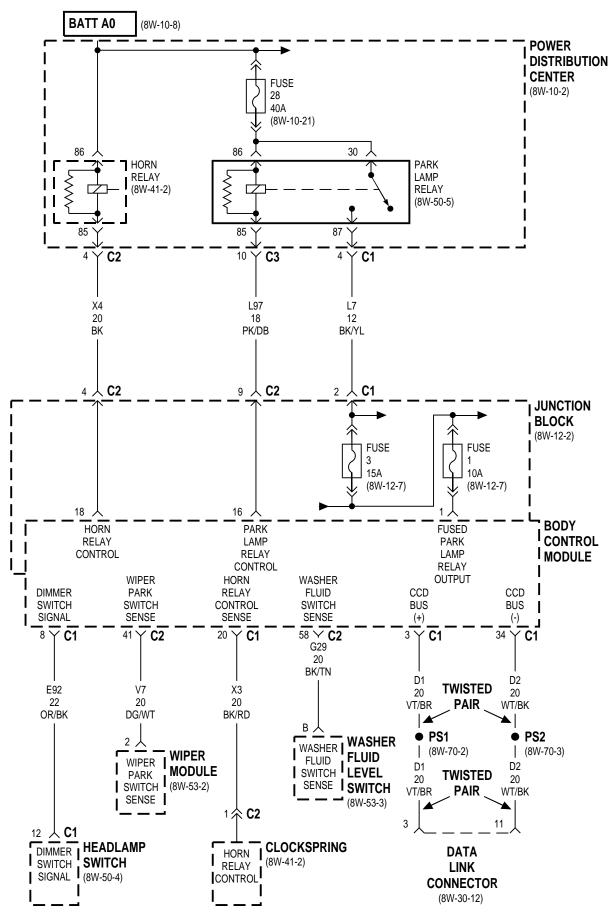
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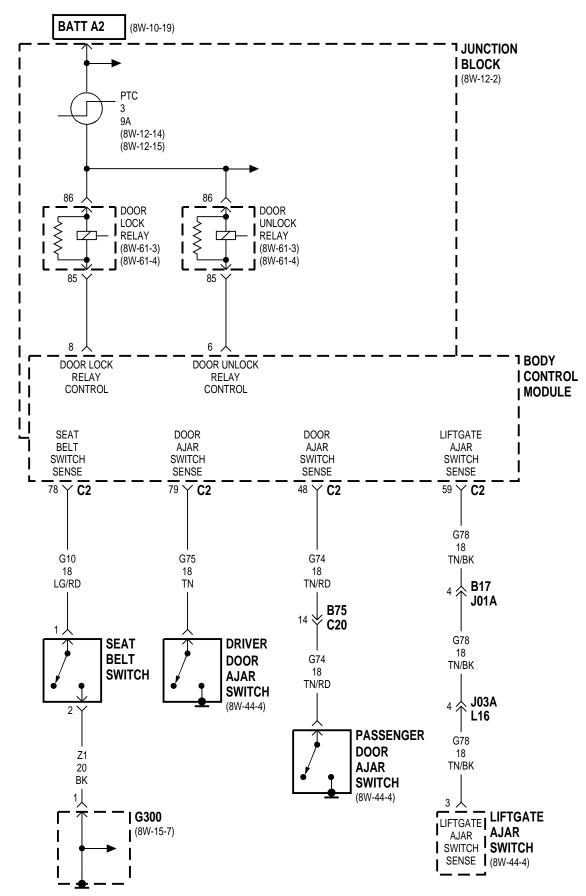
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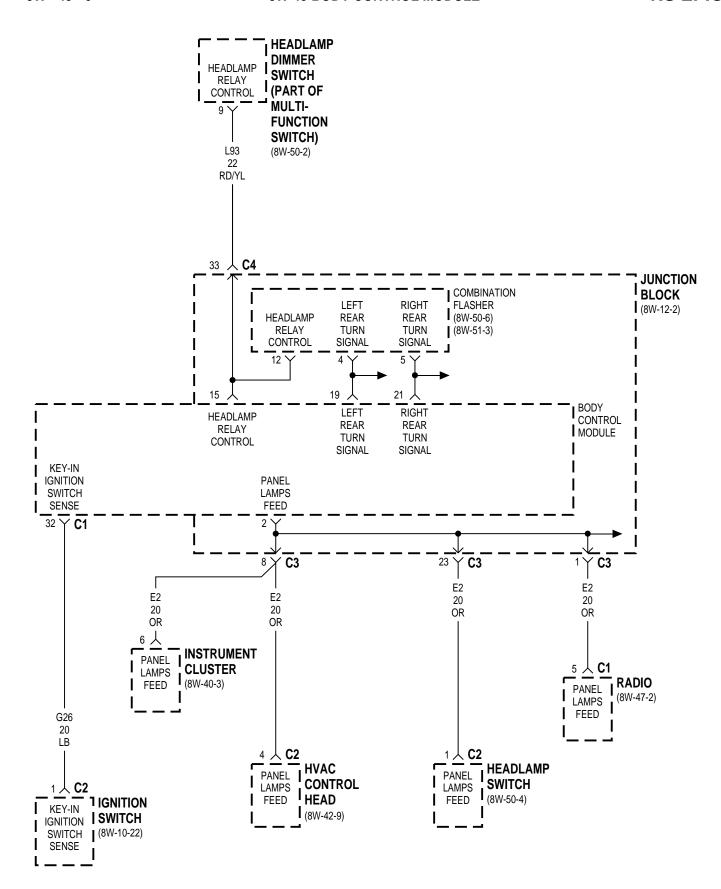


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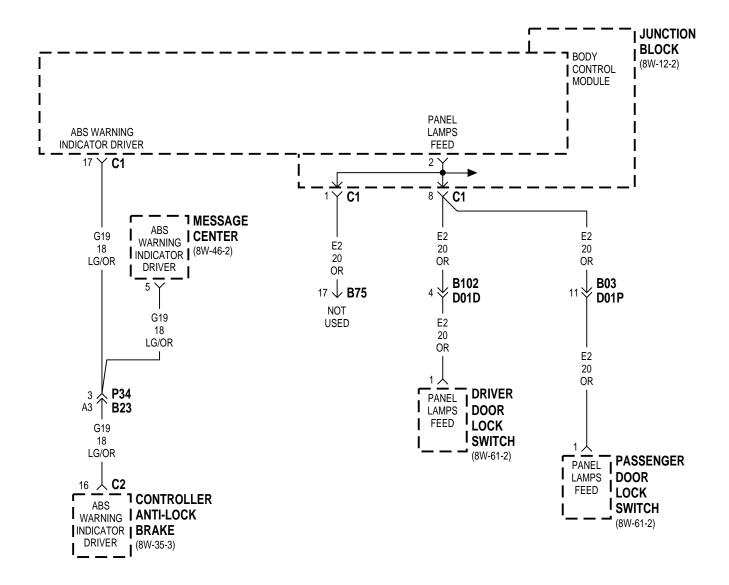




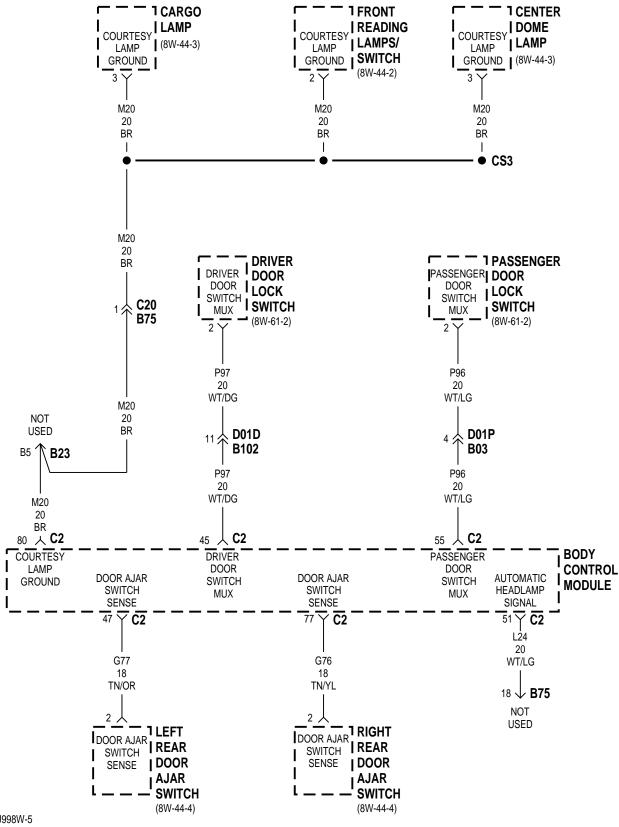
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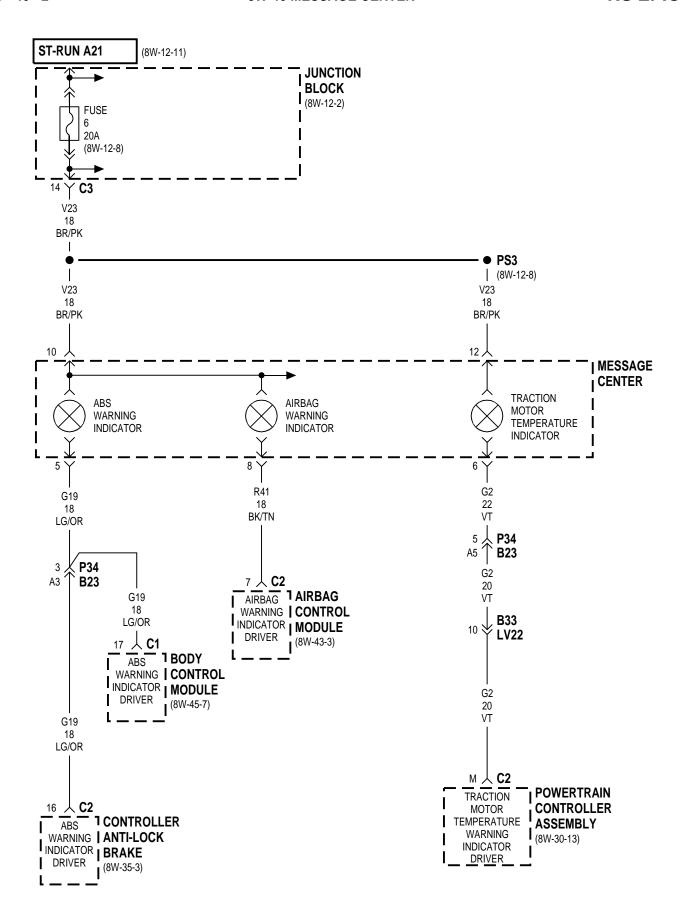
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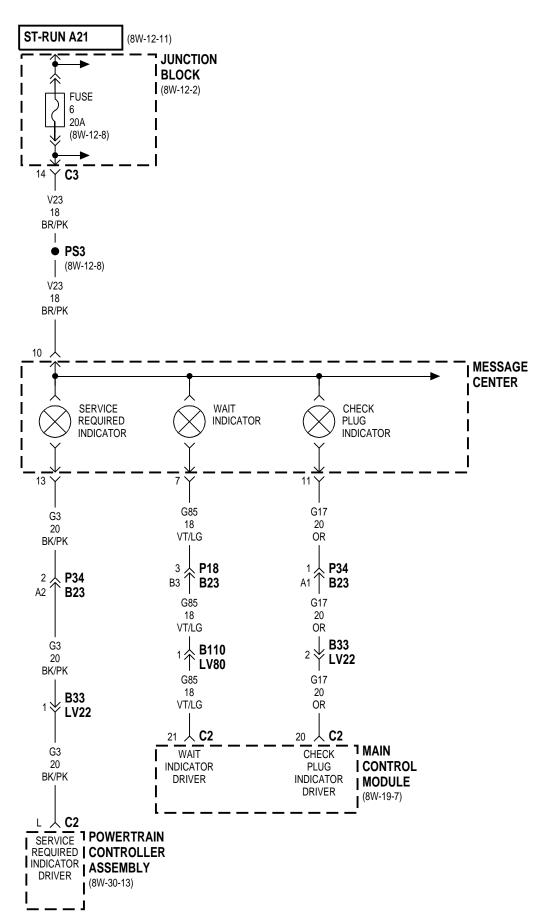
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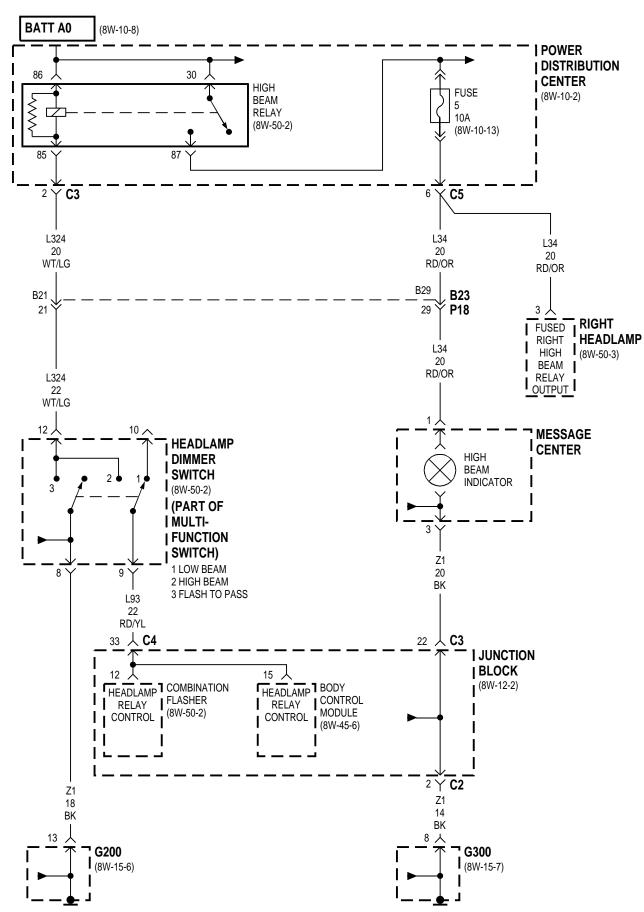
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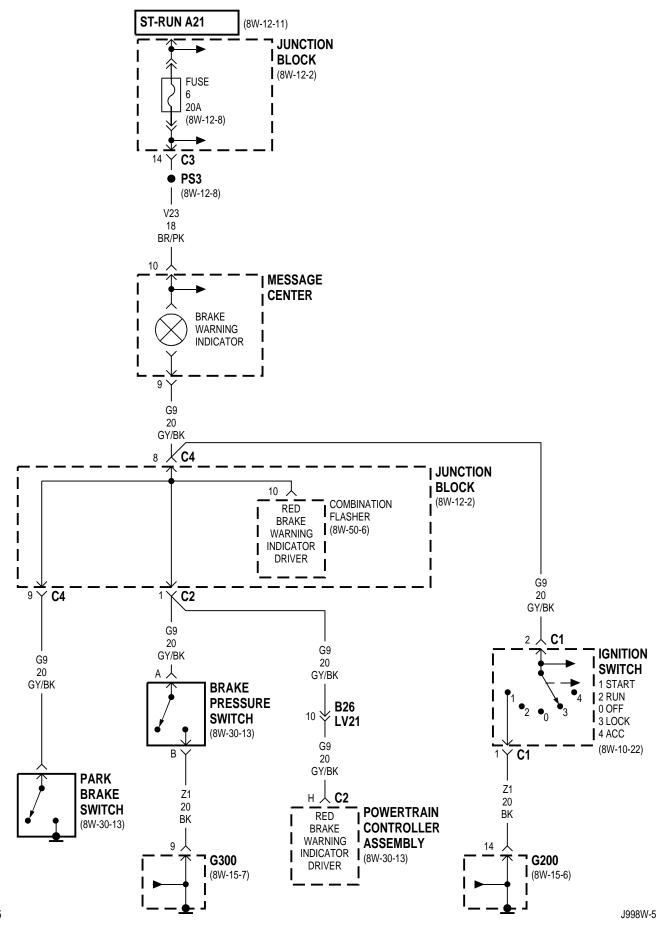


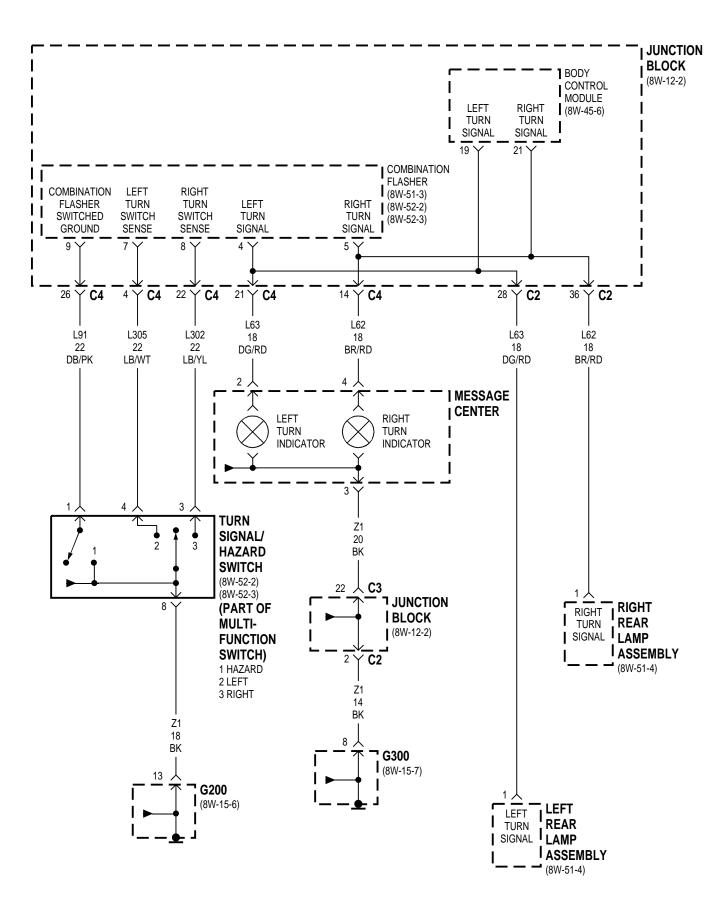
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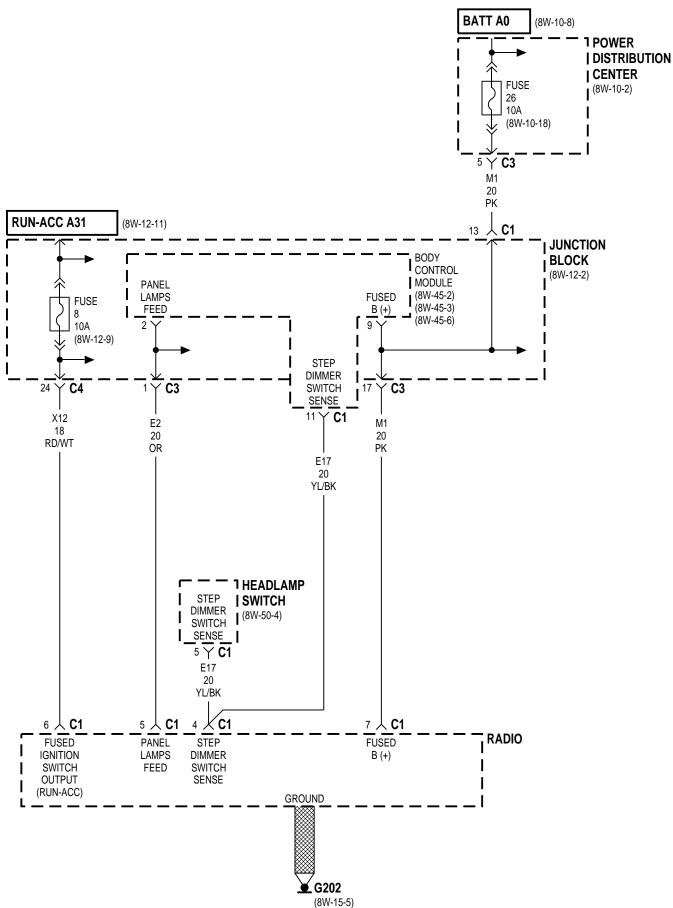


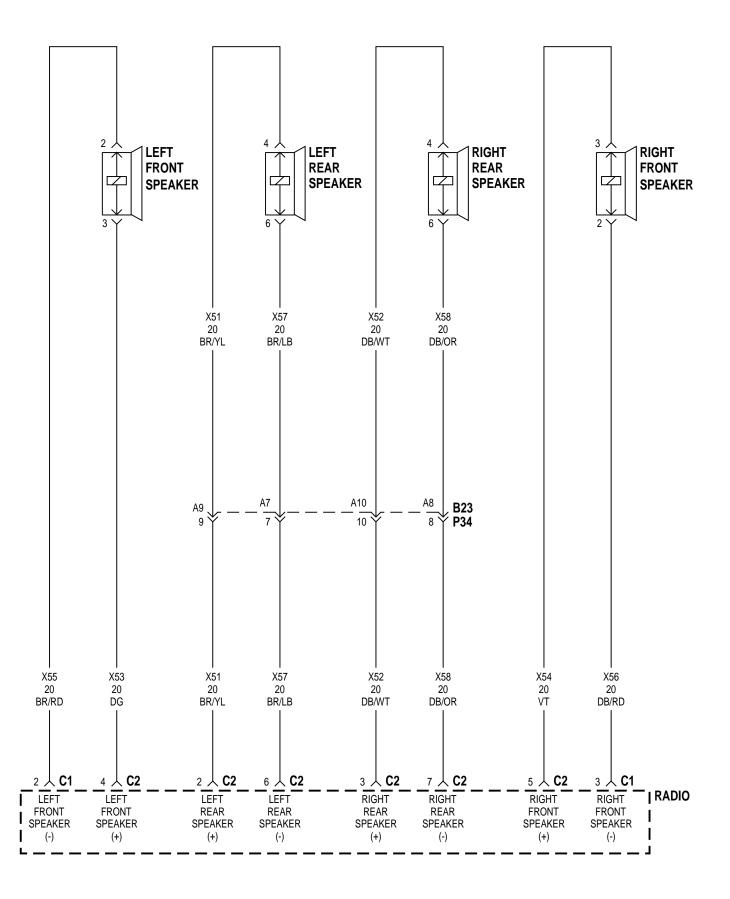




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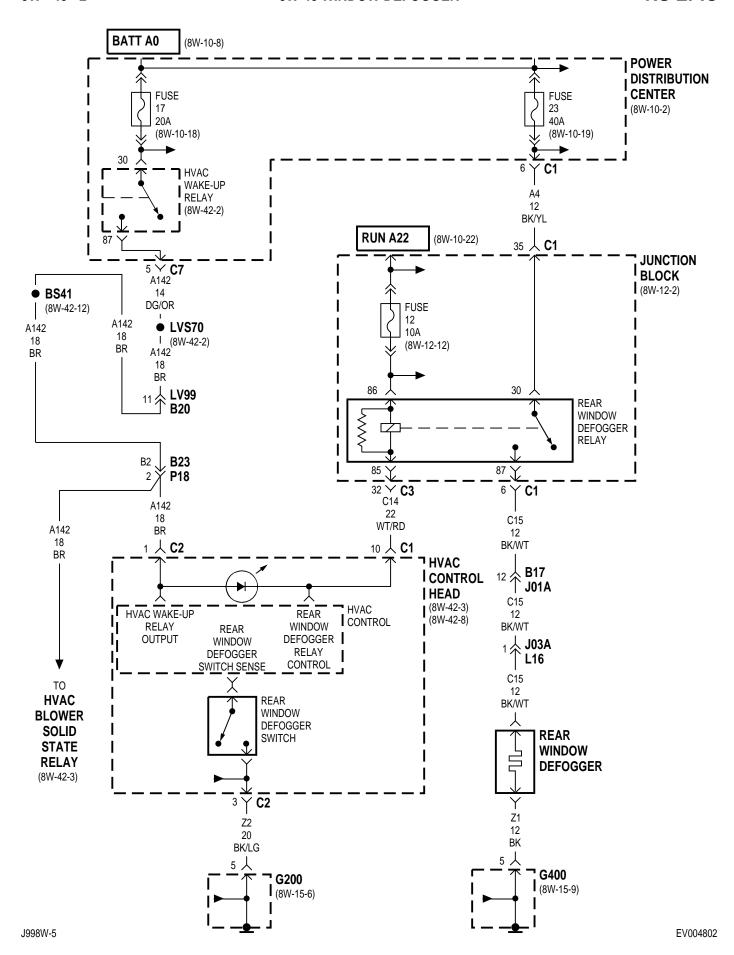
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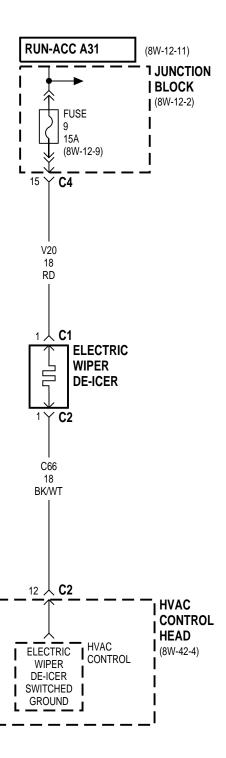




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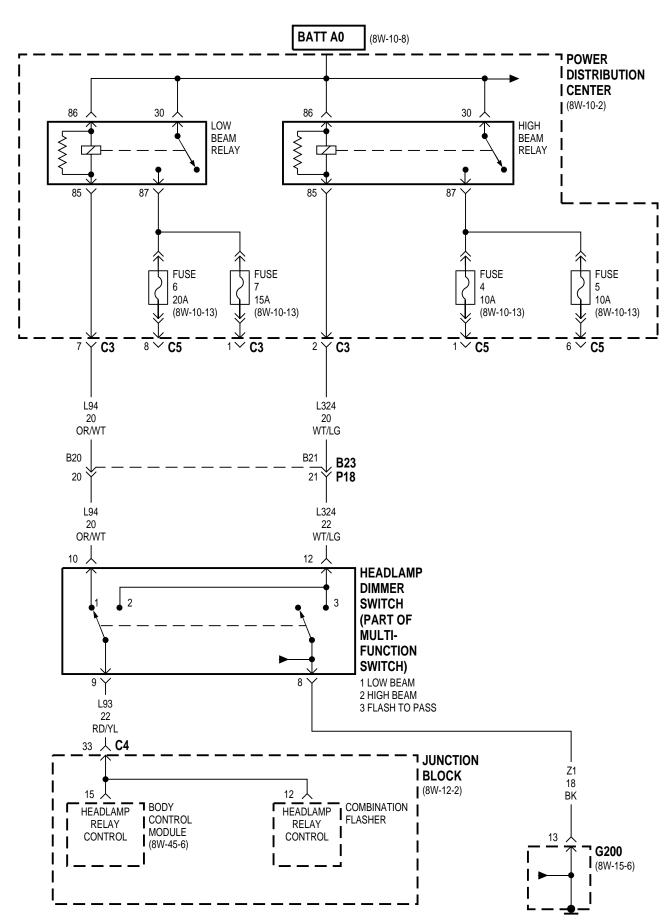
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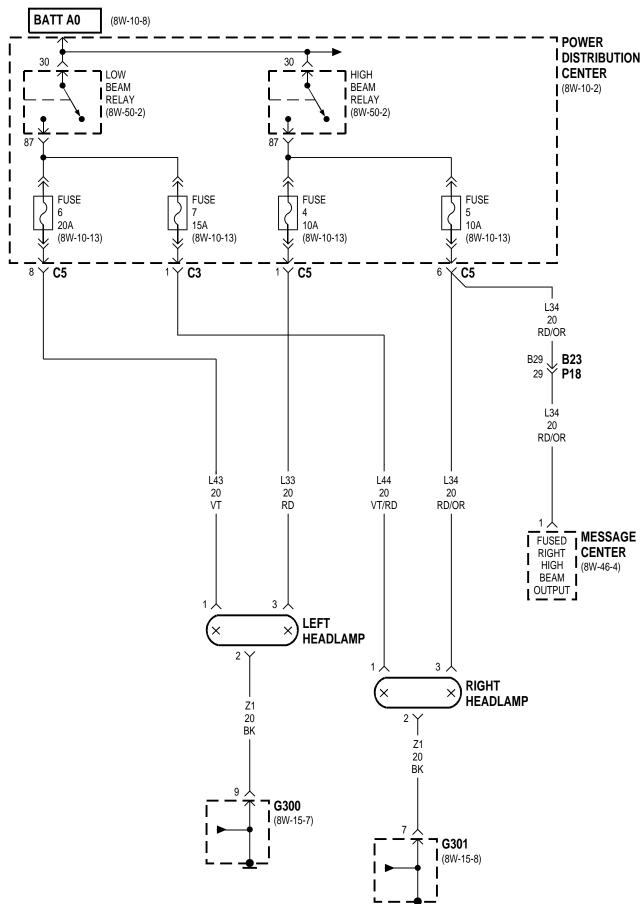


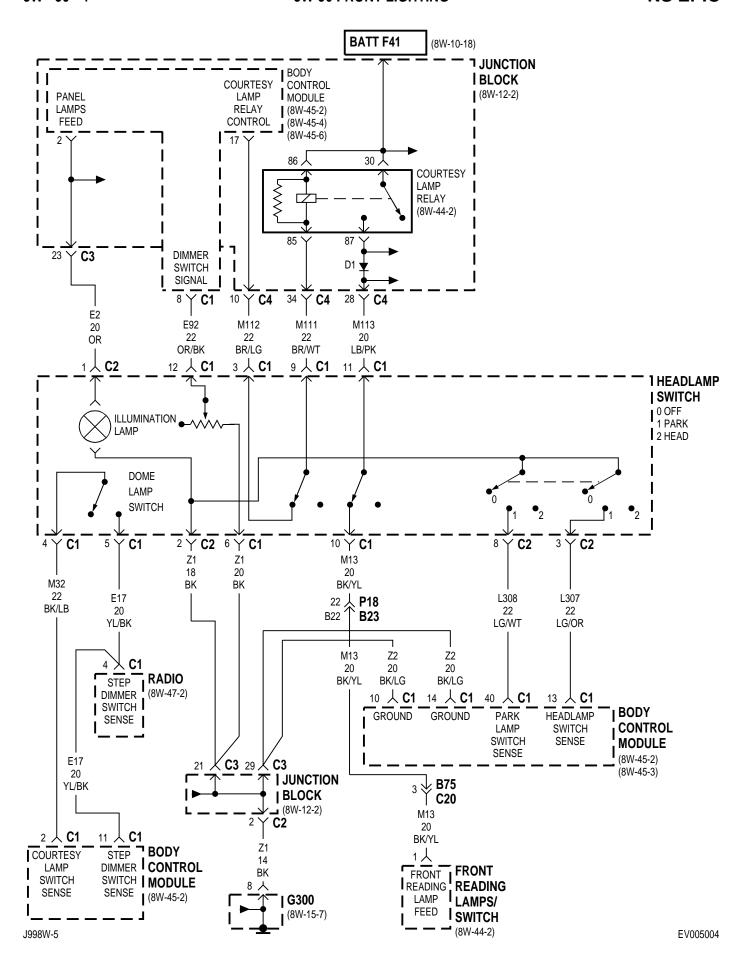


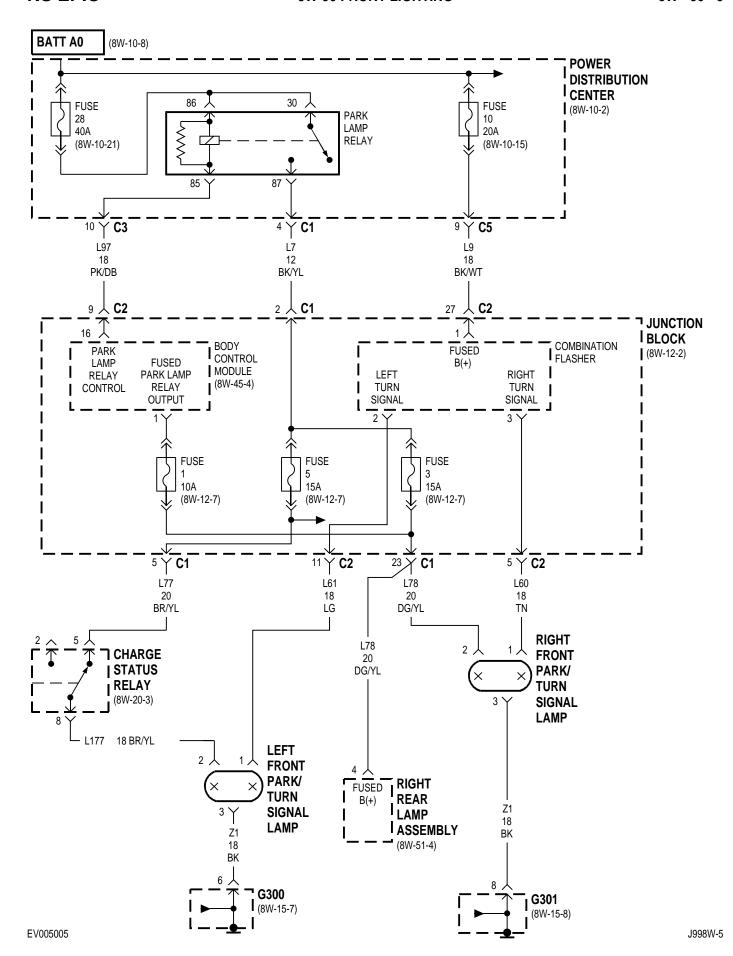
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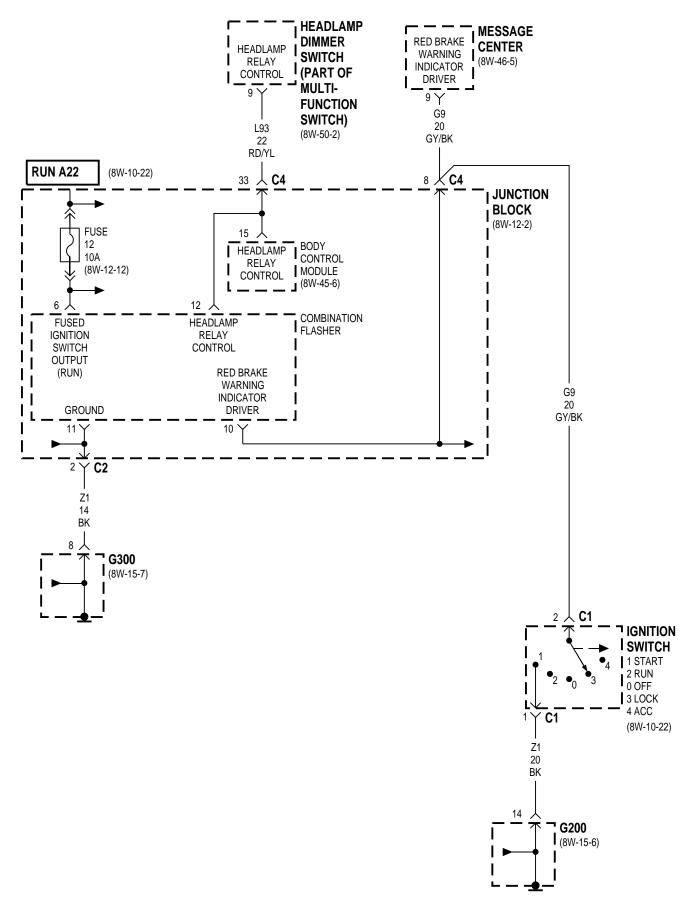
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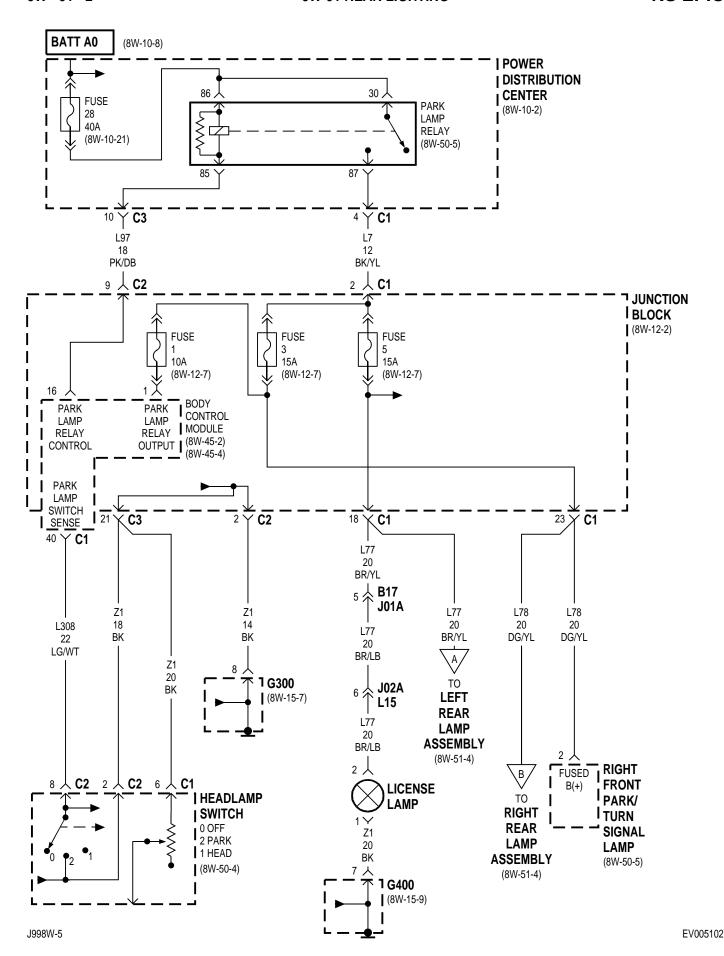


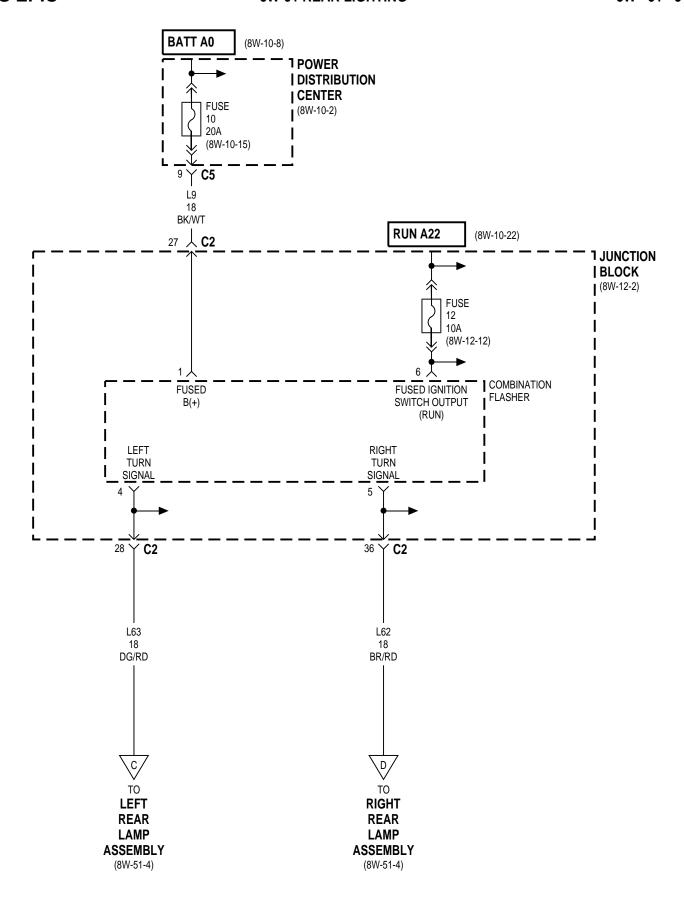




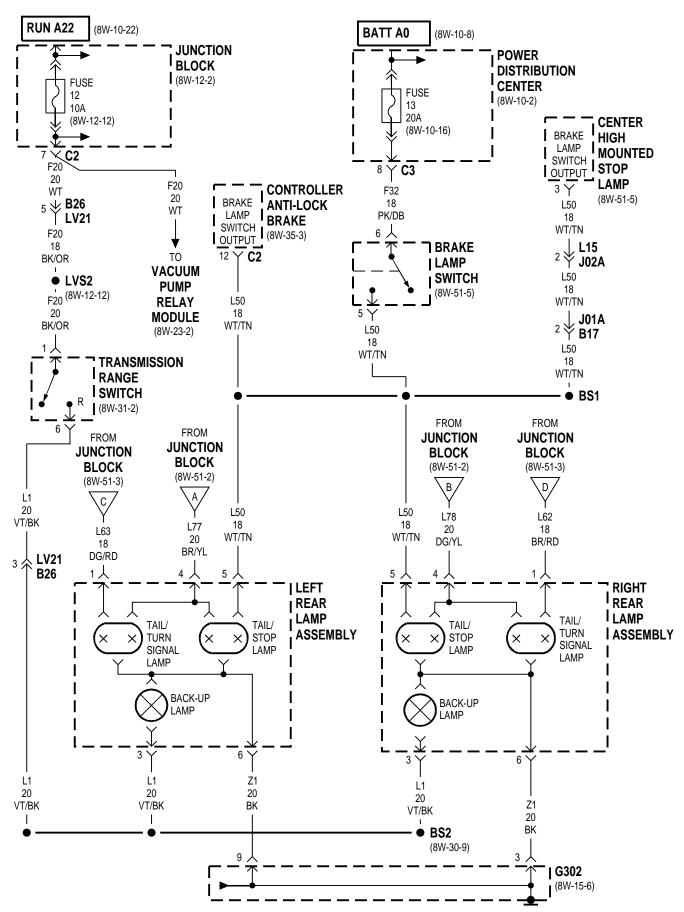


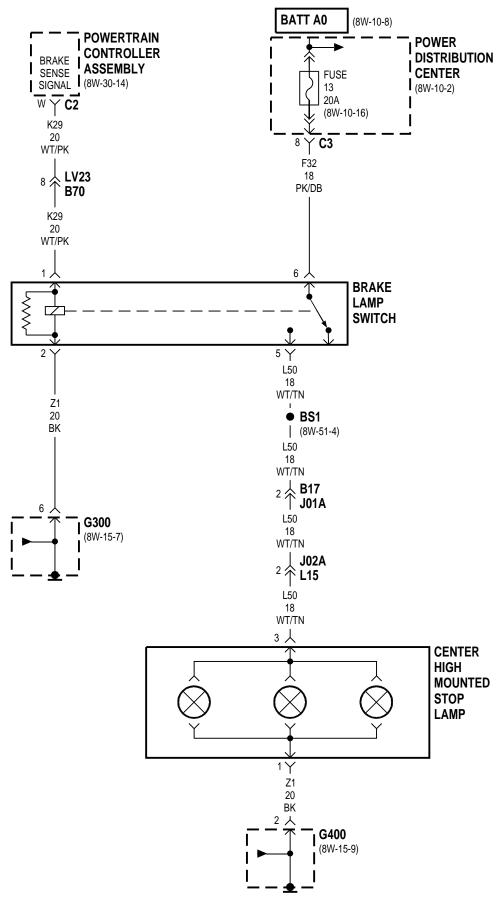
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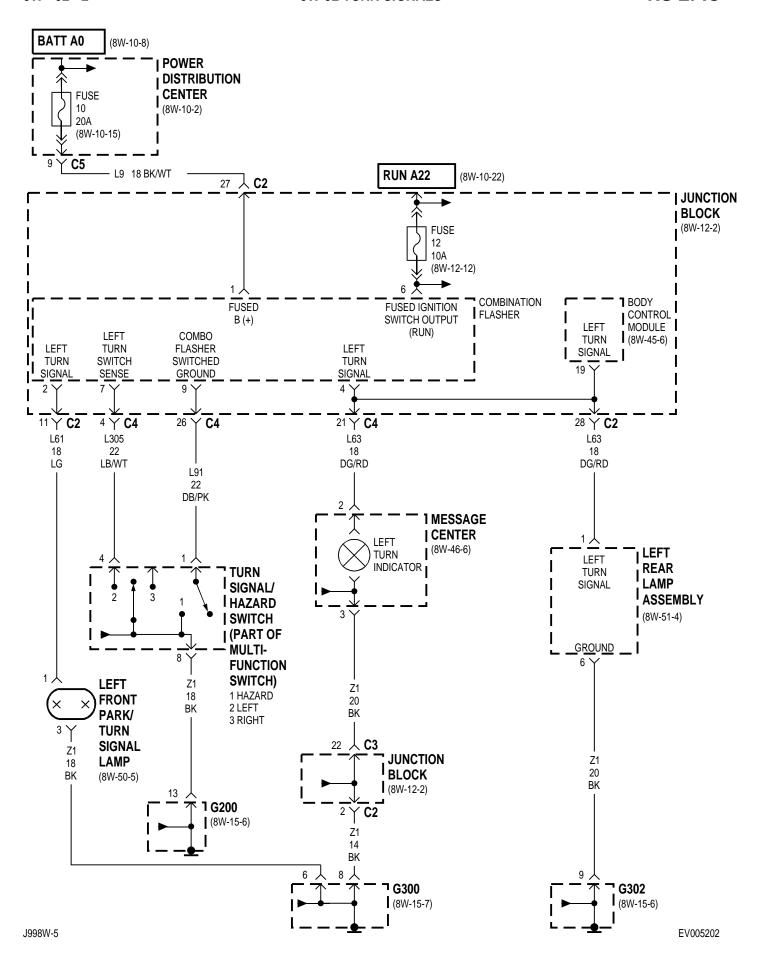


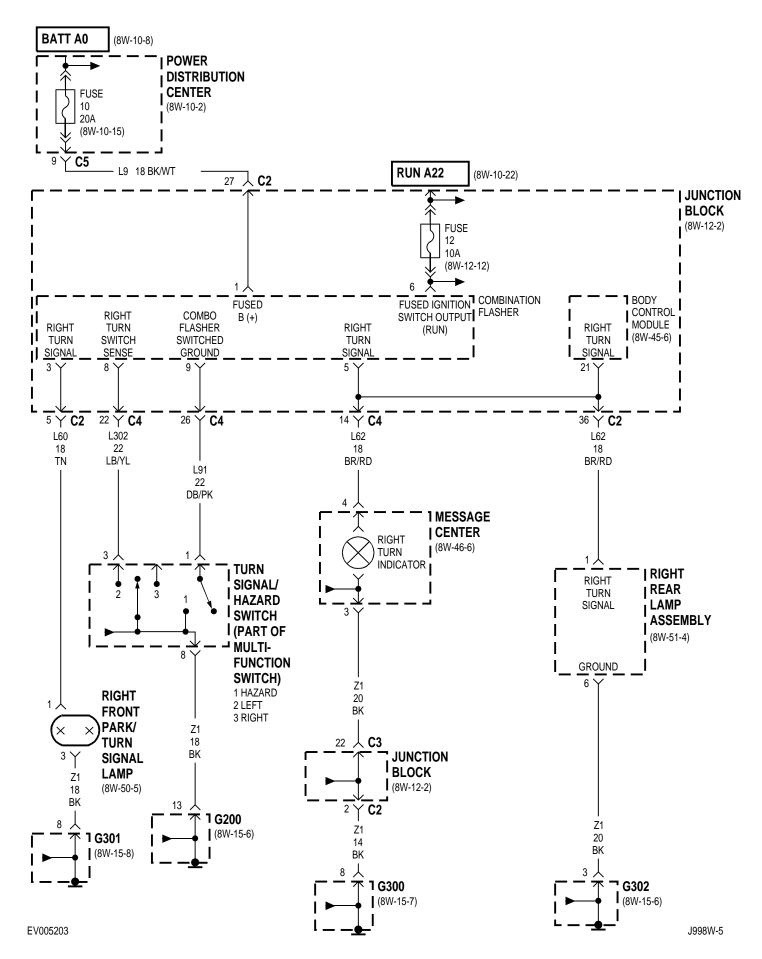
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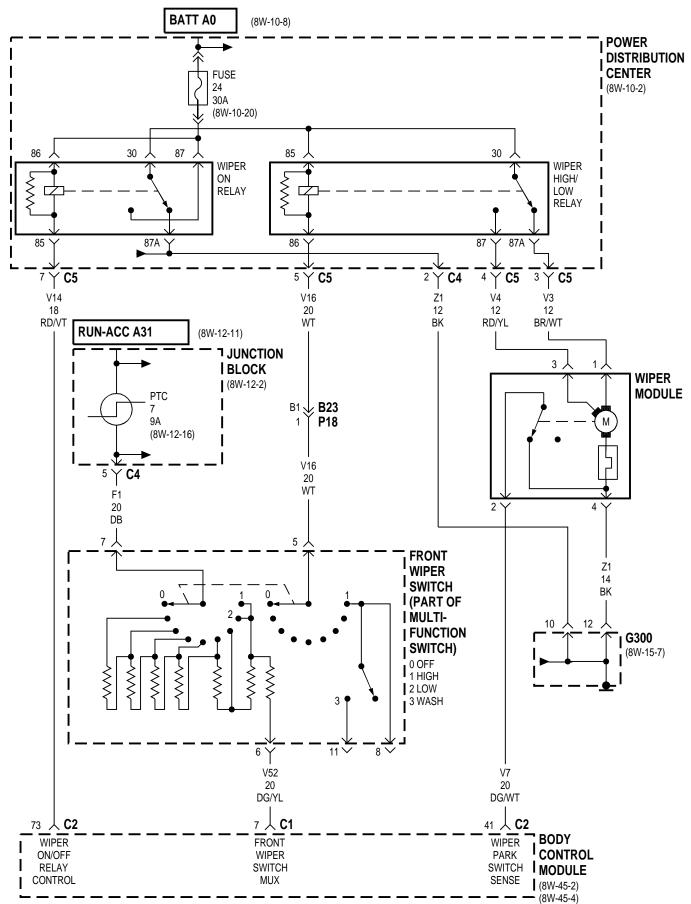


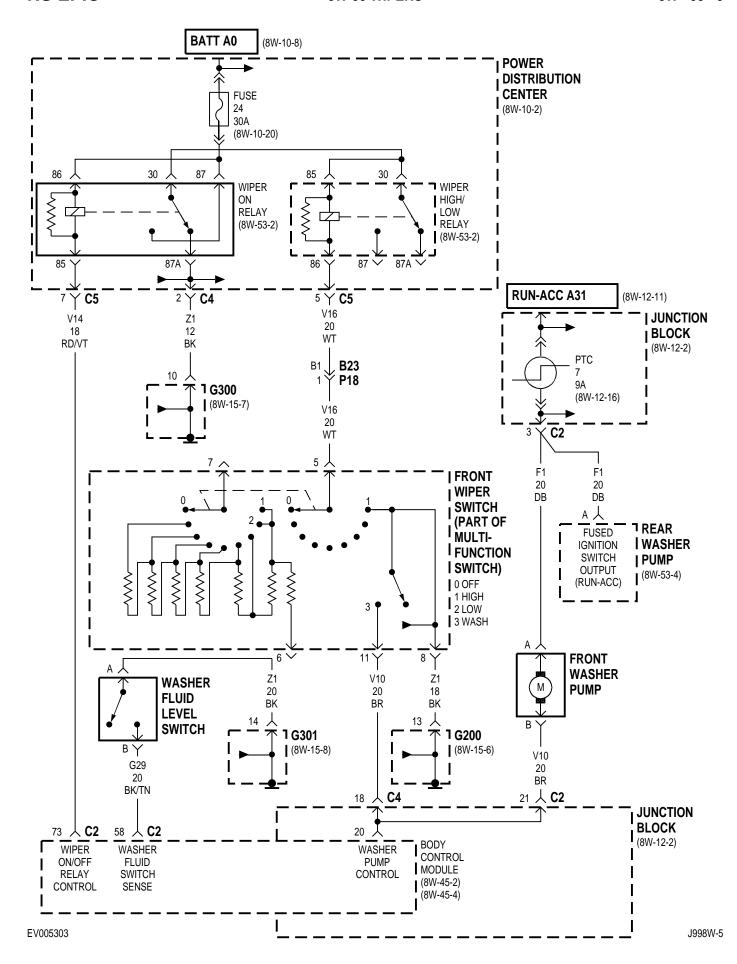
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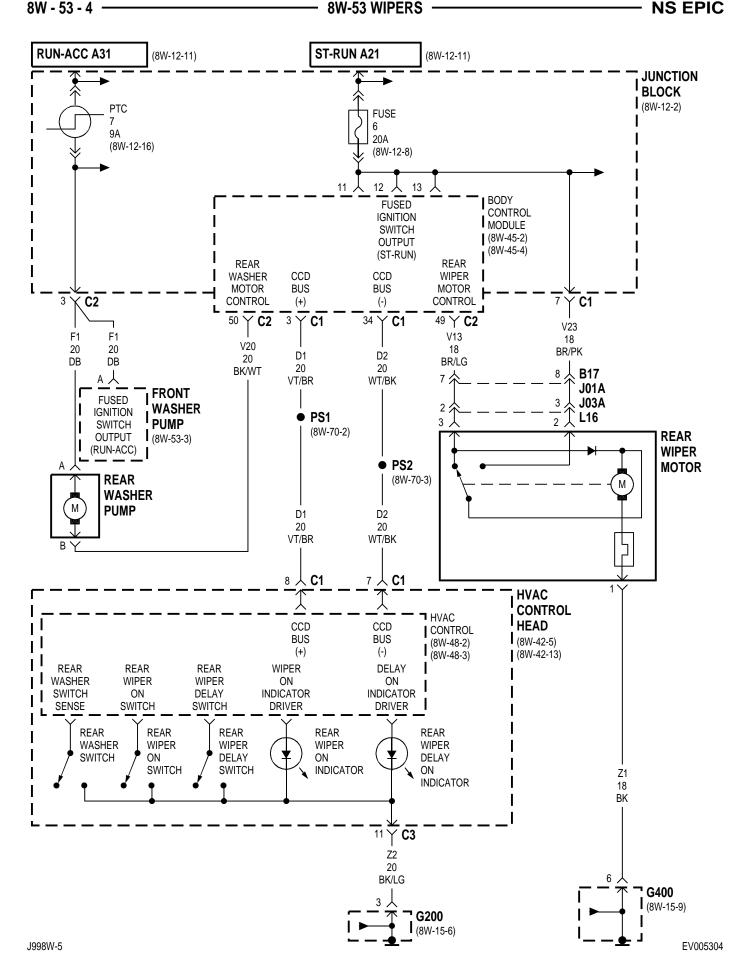




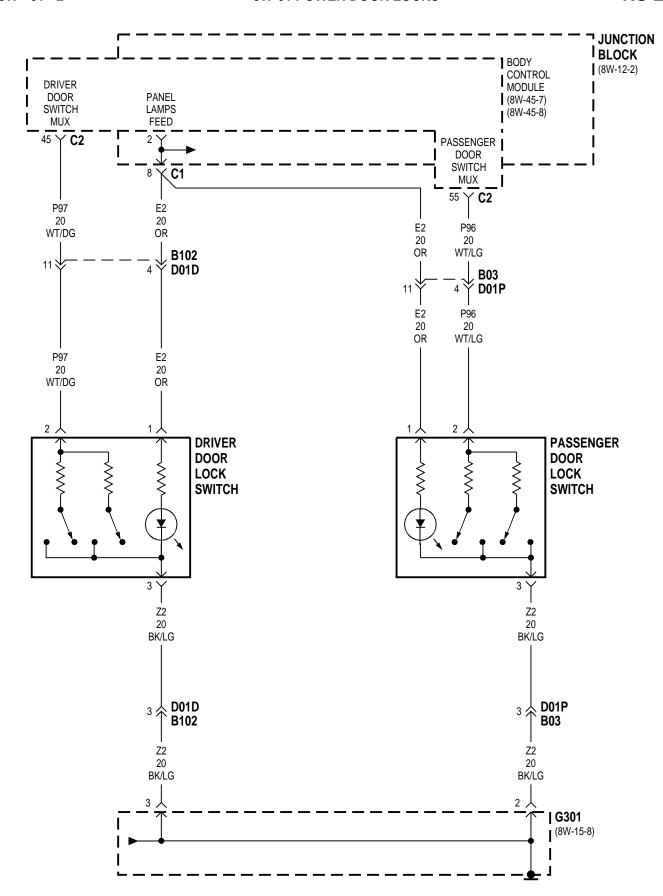
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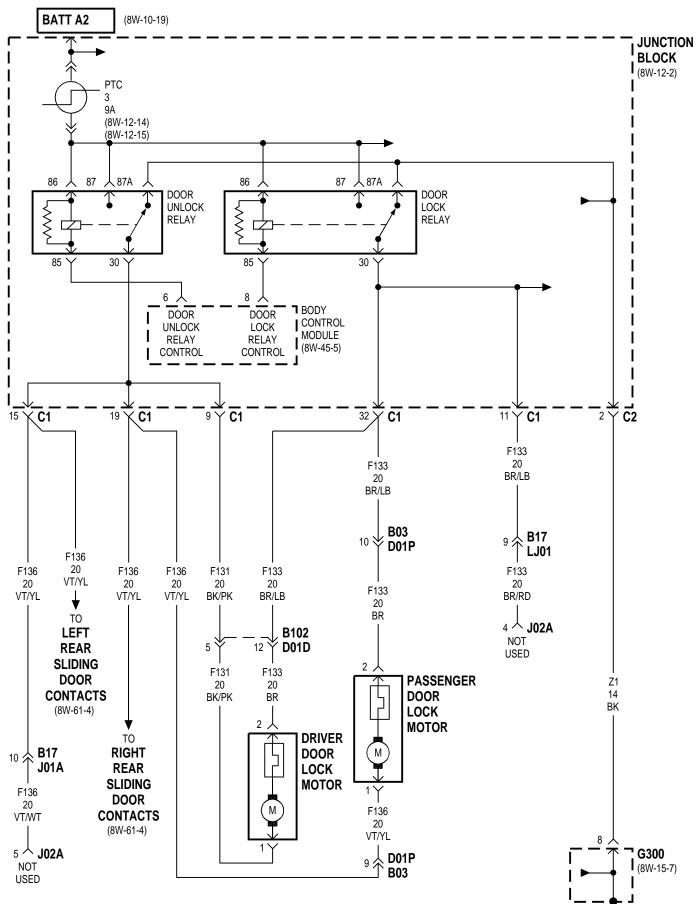


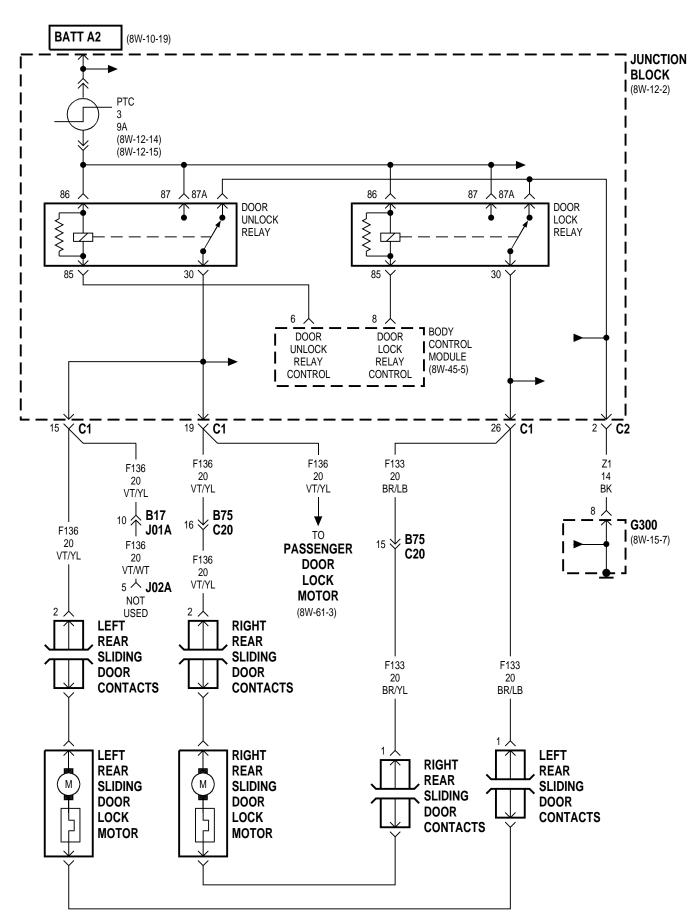


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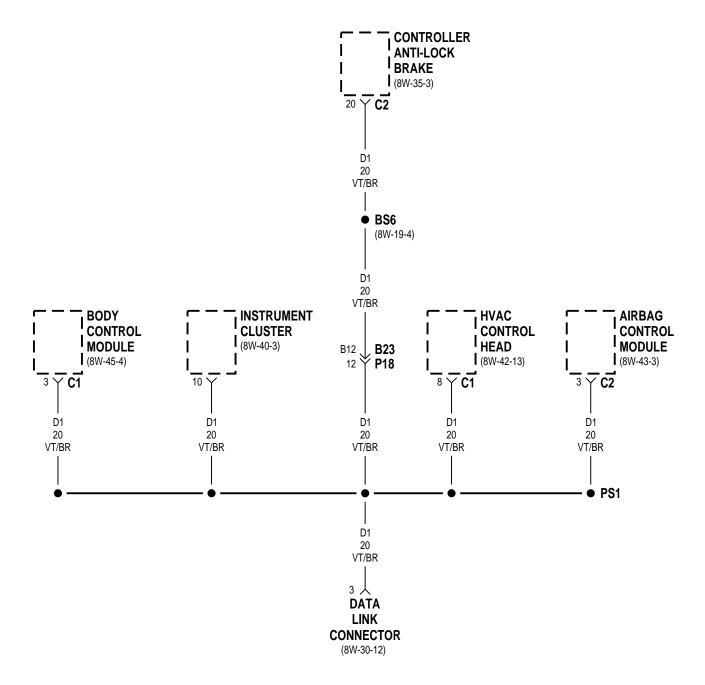


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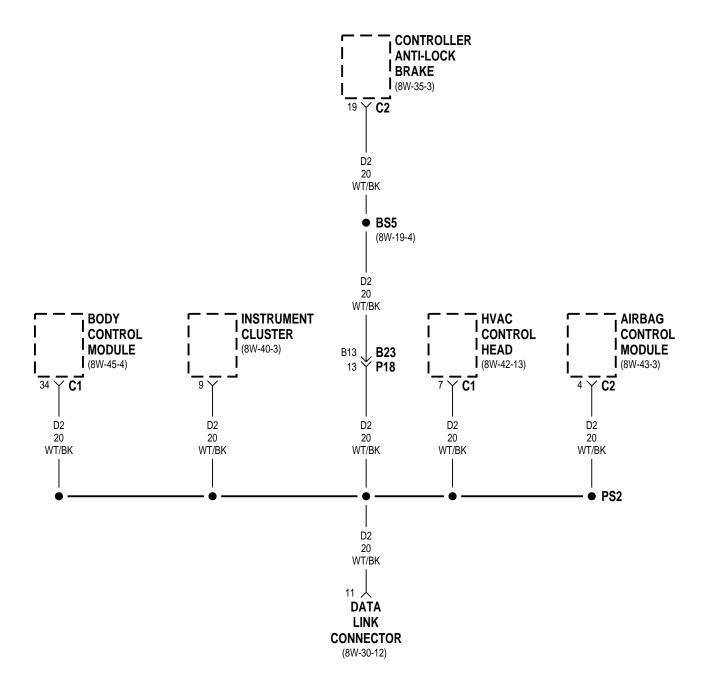




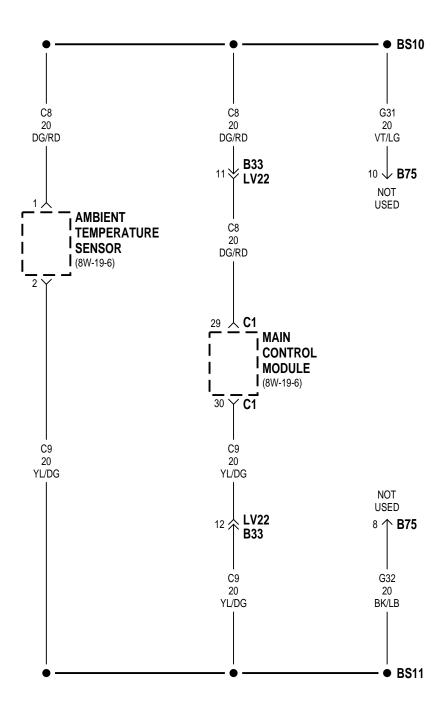
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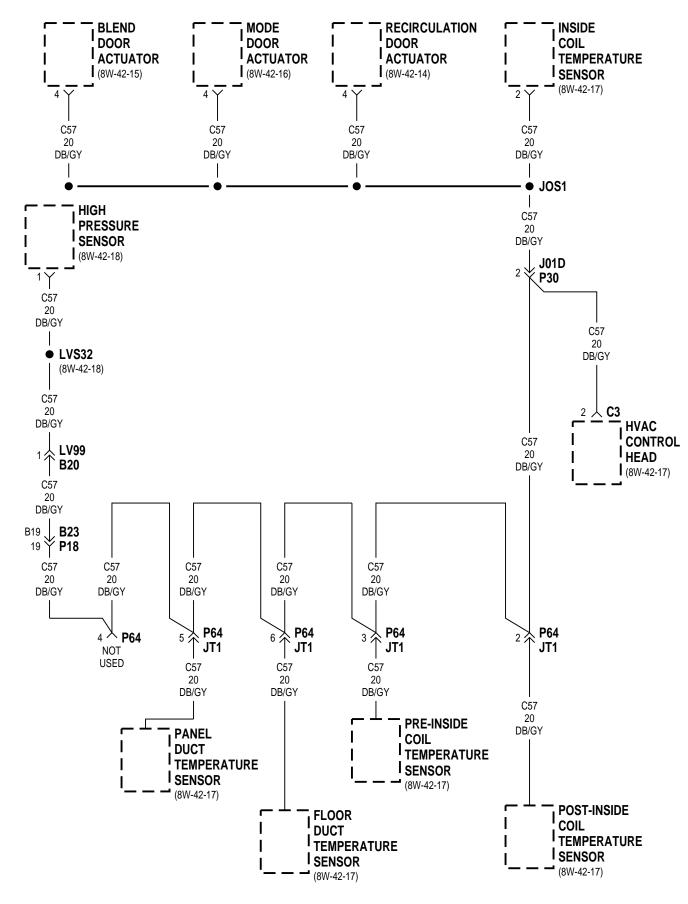
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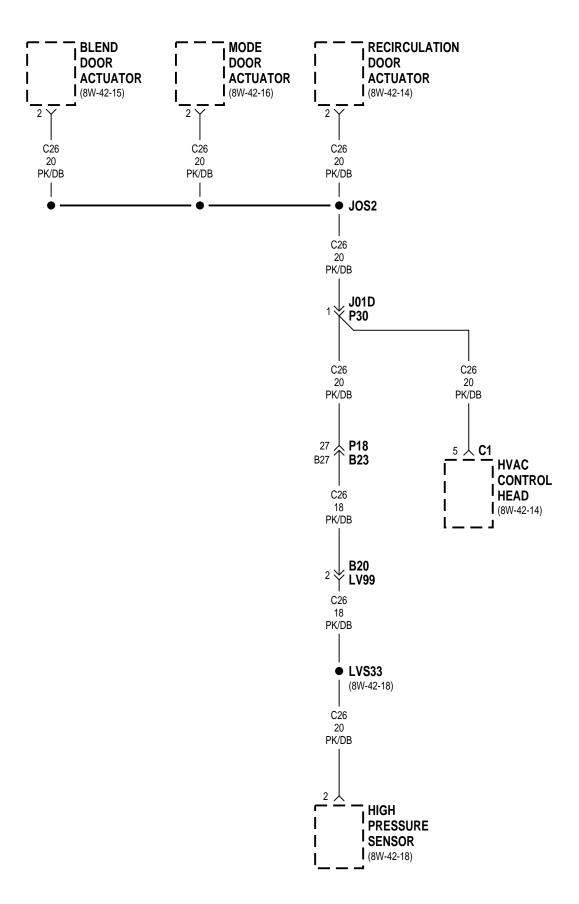
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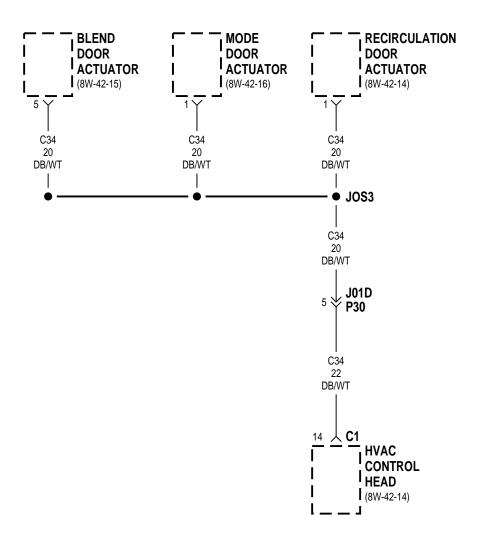
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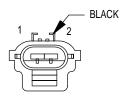


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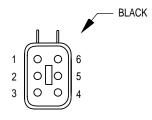
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P34 8W-80-52	RIGHT HEADLAMP 8W-80-62
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PASSENGER DOOR LOCK SWITCH 8W-80-53	RIGHT REAR SLIDING DOOR
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RIGHT FRONT PARK/TURN SIGNAL	
LAMP	WASHER FLUID LEVEL SWITCH 8W–80–66



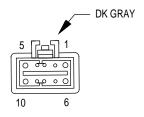
CAV	CIRCUIT	FUNCTION
1	C51 20LB/RD	4-WAY VALVE CONTROL
2	A142 18BR	HVAC WAKE-UP RELAY OUTPUT

4-WAY VALVE



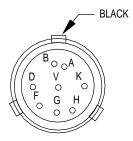
CAV	CIRCUIT	FUNCTION
1	H4 14 BR/PK	HIGH VOLTAGE PHASE B
2	Z500 14 BK	GROUND
3	D70 14BR	PILOT LINE
4	D70 14WT	PILOT LINE
5	H5 14 BR/LB	HIGH VOLTAGE PHASE C
6	H3 14BR/WT	HIGH VOLTAGE PHASE A

A/C COMPRESSOR



A/C COMPRESSOR CONTROLLER - C1

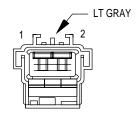
CAV	CIRCUIT	FUNCTION
1	-	•
2	-	-
3	-	-
4	-	-
5	-	-
6	Z1 20BK	GROUND
7	D55 20YL	A/C COMPRESSOR CONTROLLER MUX SIGNAL
8	D50 20DB	A/C COMPRESSOR RPM SIGNAL
9	D60 20LB	A/C COMPRESSOR DUTY CYCLE REQUEST SIGNAL
10	C3 18VT	A/C CONTROL RELAY OUTPUT



A/C COMPRESSOR CONTROLLER - C2

CAV	CIRCUIT	FUNCTION
Α	D70 14WT	PILOT LINE
В	H1 14DG	FUSED HIGH VOLTAGE (+)
D	H2 14DG/WT	HIGH VOLTAGE DC (-)
F	H3 14BR/WT	HIGH VOLTAGE PHASE A
G	H4 14BR/PK	HIGH VOLTAGE PHASE B
Н	H5 14BR/LB	HIGH VOLTAGE PHASE C
K	Z500 14BK	GROUND
V	D70 14BR	PILOT LINE

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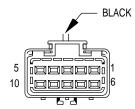
A/C COMPRESSOR TEMPERATURE **SENSOR**

CAV	CIRCUIT	FUNCTION
1	K160 18LG	A/C COMPRESSOR TEMPERATURE SENSOR SIGNAL
2	C57 20DB/GY	SENSOR GROUND



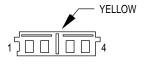
CAV	CIRCUIT	FUNCTION
1	C97 20BR/WT	A/C SHUT-OFF VALVE CONTROL
2	A142 18BR	HVAC WAKE-UP RELAY OUTPUT

EV008005 J998W-15



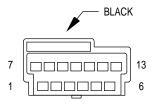
ACCELERATOR PEDAL MODULE

CAV	CIRCUIT	FUNCTION
1		•
2	K101 20WT	ACCELERATOR PEDAL POSITION SENSOR NO. 2 SIGNAL
3	K4 20BK/LB	ACCELERATOR PEDAL SENSOR GROUND
4	-	-
5	K100 20PK	ACCELERATOR PEDAL IDLE SWITCH SENSE
6	-	-
7	K101 20WT	ACCELERATOR PEDAL POSITION SENSOR NO. 1 SIGNAL
8	K4 20BK/LB	SENSOR GROUND
9	-	-
10	K6 20VT/WT	5V SUPPLY



AIRBAG CONTROL MODULE - C1

CAV	CIRCUIT	FUNCTION
1	R42 18BK/YL	PASSENGER AIRBAG LINE 1
2	R44 18DG/YL	PASSENGER AIRBAG LINE 2
3	R43 18BK/LB	DRIVER AIRBAG LINE 1
4	R45 18DG/LB	DRIVER AIRBAG LINE 2



AIRBAG CONTROL MODULE - C2

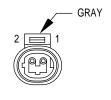
CAV	CIRCUIT	FUNCTION
1	F14 18LG/YL	FUSED IGNITION SWITCH OUTPUT (ST-RUN)
2	F23 18 DB/YL	FUSED IGNITION SWITCH OUTPUT (RUN)
3	D1 20VT/BR	CCD BUS(+)
4	D2 20WT/BK	CCD BUS(-)
5	-	
6	-	-
7	R41 18BK/TN	AIRBAG WARNING INDICATOR DRIVER
8	-	-
9	-	-
10	-	-
11	Z2 18BK/LG	GROUND
12	-	-
13	-	-



AMBIENT TEMPERATURE SENSOR

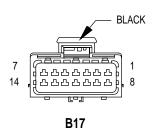
CAV	CIRCUIT	FUNCTION
1	C8 20DG/RD	AMBIENT TEMPERATURE SENSOR SIGNAL
2	C9 20YL/DG	AMBIENT TEMPERATURE SENSOR RETURN

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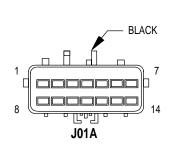


AUXILARY BATTERY TEMPERATURE SENSOR

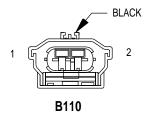
CAV	CIRCUIT	FUNCTION
1	K20 20DG	AUXILIARY BATTERY TEMPERATURE SENSOR(+)
2	K21 20BK/RD	AUXILIARY BATTERY TEMPERATURE SENSOR(-)



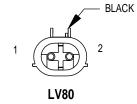
CAV	CIRCUIT
1	-
2	L50 18WT/TN
3	M11 20PK/LB
4	G78 18TN/BK
5	L77 20BR/YL
6	-
7	V13 18BR/LG
8	V23 18BR/PK
9	F133 20BR/LB
10	F136 20VT/YL
11	Z1 12BK
12	C15 12BK/WT



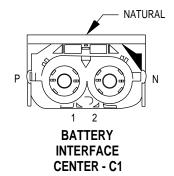
CAV	CIRCUIT
1	-
2	L50 18WT/TN
3	M11 20PK/LB
4	G78 18TN/BK
5	L77 20BR/LB
6	P98 20WT/RD
7	V13 18BR/LG
8	V23 18BR/PK
9	F133 20BR/RD
10	F136 20VT/WT
11	Z1 12BK
12	C15 12BK/WT



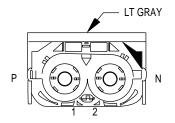
CAV	CIRCUIT
1	G85 18VT/LG
2	-



CAV	CIRCUIT
1	G85 18VT/LG
2	-



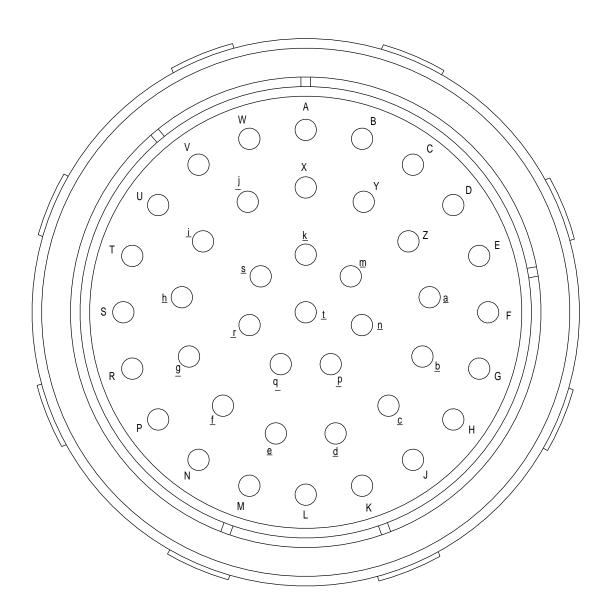
CAV	CIRCUIT	FUNCTION
1	D70 14WT	PILOT LINE
2	D70 14BR	PILOT LINE
N	H108 1OR/BK	HIGH VOLTAGE DC (-)
Р	H107 1OR	HIGH VOLTAGE DC(+)



BATTERY INTERFACE CENTER - C2

CAV	CIRCUIT	FUNCTION
1	A55 14DB	SECONDARY PILOT RELAY OUTPUT
2	D70 14WT	PILOT LINE
N	H13 1OR/BK	HIGH VOLTAGE DC (-)
Р	H130 1OR	HIGH VOLTAGE DC (+)

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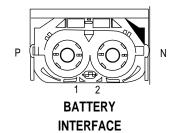
BATTERY INTERFACE CENTER - C3

EV008009 J998W-15

BATTERY INTERFACE CENTER - C3

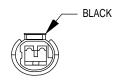
CAV	CIRCUIT	FUNCTION
Α	D580 20RD/VT	SAFETY RELAY NO. 1 CONTROL
<u>a</u>	D530 20LB	MCAN BUS(+)
В	D581 20RD/LG	SAFTEY RELAY NO. 1 STATUS
<u>b</u>	D522 20WT/DG	BMM GROUND
С	D582 20OR/VT	SAFTEY RELAY NO. 2 CONTROL
<u>C</u>	D520 20WT/DG	BMM 12V SUPPLY
D	D583 20OR/LG	SAFETY RELAY NO. 2 STATUS
<u>d</u>	D534 20GY/BK	BMM STROBE (-)
Е	D584 20RD/WT	ISOLATION RELAY NO. 1 CONTROL
<u>e</u>	D533 20LB/BK	BMM STROBE (+)
F	D585 20RD/GY	ISOLATION RELAY NO. 1 STATUS
<u>f_</u>	-	-
G	D586 20OR/WT	ISOLATION RELAY NO. 2 CONTROL
g	•	-
Н	D587 20OR/GY	ISOLATION RELAY NO. 2 STATUS
<u>h</u>	-	-
<u>i</u>	-	-
J	D500 20YL	DIELECTRIC BREAKDOWN SENSOR SIGNAL
j_	-	-
K	D589 20PK	PRECHARGE RELAY CONTROL
<u>k</u> _	-	-
L	D70 20WT/LB	PILOT LINE
М	A55 18DB/WT	SECONDARY PILOT RELAY OUTPUT
<u>m</u>	-	-
N	-	
<u>n</u>	-	•
Р	-	•
<u>p</u>	-	
<u>q</u>	-	
R	Z3 18BK	GROUND
<u>r</u>	-	-
S	D70 20BR	PILOT LINE
<u>s</u>	-	-
T	-	-
<u>t_</u>	-	-
U	A14 20DB	FUSED B(+)
V	Z1 20BK	GROUND
W	D71 20WT	AC PILOT LINE
X	D551 20VT	VCMM STROBE (-)
Y	D550 20VT/DG	VCMM STROBE (+)
Z	D531 20GY	MCAN BUS (-)

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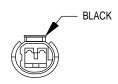
CENTER - C4

CAV	CIRCUIT	FUNCTION
1	D71 18DB	AC PILOT LINE
2	D71 18BK	AC PILOT LINE
N	H113 1OR/BK	HIGH VOLTAGE DC (-)
Р	H114 1OR	HIGH VOLTAGE DC(+)



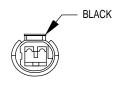
CAV	CIRCUIT	FUNCTION
1	G501 18OR/DB	BATTERY MODULE NO. 1 TEMPERATURE SENSOR (-)
2	G501 18DB/OR	BATTERY MODULE NO. 1 TEMPERATURE SENSOR (+)

BATTERY MODULE NO. 1 TEMPERATURE SENSOR



BATTERY MODULE NO. 2 TEMPERATURE SENSOR

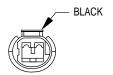
CAV	CIRCUIT	FUNCTION
1	G502 18RD/YL	BATTERY MODULE NO. 2 TEMPERATURE SENSOR (-)
2	G502 18YL/RD	BATTERY MODULE NO. 2 TEMPERATURE SENSOR (+)



CAV	CIRCUIT	FUNCTION
1	G503 18DB/TN	BATTERY MODULE NO. 3 TEMPERATURE SENSOR (-)
2	G503 18TN/DB	BATTERY MODULE NO. 3 TEMPERATURE SENSOR (+)

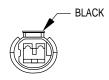
BATTERY MODULE NO. 3 TEMPERATURE SENSOR

EV008011 J998W-15



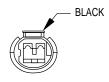
	CAV	CIRCUIT	FUNCTION
ĺ	1	G504 18RD/GY	BATTERY MODULE NO. 4 TEMPERATURE SENSOR (-)
	2	G504 18GY/RD	BATTERY MODULE NO. 4 TEMPERATURE SENSOR (+)

BATTERY MODULE NO. 4 TEMPERATURE SENSOR



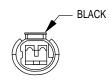
C	ΑV	CIRCUIT	FUNCTION
	1	G505 18DB	BATTERY MODULE NO. 5 TEMPERATURE SENSOR (-)
	2	G505 18DB/BK	BATTERY MODULE NO. 5 TEMPERATURE SENSOR (+)

BATTERY MODULE NO. 5 TEMPERATURE SENSOR



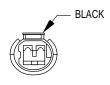
CAV	CIRCUIT	FUNCTION
1	G506 18TN	BATTERY MODULE NO. 6 TEMPERATURE SENSOR (-)
2	G506 18RD/WT	BATTERY MODULE NO. 6 TEMPERATURE SENSOR (+)

BATTERY MODULE NO. 6 TEMPERATURE SENSOR



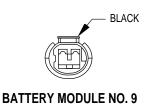
CA'	V CIRCUIT	FUNCTION
1	G507 18GY/RD	BATTERY MODULE NO. 7 TEMPERATURE SENSOR (-)
2	G507 18RD/BK	BATTERY MODULE NO. 7 TEMPERATURE SENSOR (+)

BATTERY MODULE NO. 7 TEMPERATURE SENSOR



CAV	CIRCUIT	FUNCTION
1	G508 18LG/RD	BATTERY MODULE NO. 8 TEMPERATURE SENSOR (-)
2	G508 18RD/LG	BATTERY MODULE NO. 8 TEMPERATURE SENSOR (+)

BATTERY MODULE NO. 8 TEMPERATURE SENSOR



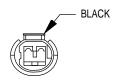
 CAV
 CIRCUIT
 FUNCTION

 1
 G509 18YL/RD
 BATTERY MODULE NO. 9 TEMPERATURE SENSOR (-)

 2
 G509 18RD/YL
 BATTERY MODULE NO. 9 TEMPERATURE SENSOR (+)

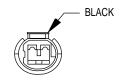
TEMPERATURE SENSOR

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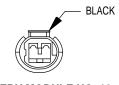
CAV	CIRCUIT	FUNCTION
1	G510 18GY	BATTERY MODULE NO. 10 TEMPERATURE SENSOR (-)
2	G510 18BK/WT	BATTERY MODULE NO. 10 TEMPERATURE SENSOR (+)

BATTERY MODULE NO. 10 TEMPERATURE SENSOR



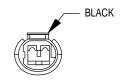
CAV	CIRCUIT	FUNCTION
1	G511 18WT/BK	BATTERY MODULE NO. 11 TEMPERATURE SENSOR (-)
2	G511 18BK/WT	BATTERY MODULE NO. 11 TEMPERATURE SENSOR (+)

BATTERY MODULE NO. 11 TEMPERATURE SENSOR



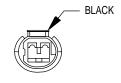
CAV	CIRCUIT	FUNCTION
1	G512 18BK/OR	BATTERY MODULE NO. 12 TEMPERATURE SENSOR (-)
2	G512 18OR/BK	BATTERY MODULE NO. 12 TEMPERATURE SENSOR (+)

BATTERY MODULE NO. 12 TEMPERATURE SENSOR



CAV	CIRCUIT	FUNCTION
1	G513 18BK	BATTERY MODULE NO. 13 TEMPERATURE SENSOR (-)
2	G513 18BR/BK	BATTERY MODULE NO. 13 TEMPERATURE SENSOR (+)

BATTERY MODULE NO. 13 TEMPERATURE SENSOR



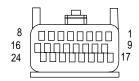
CAV CIRCUIT FUNCTION

1 G514 18PK/BK BATTERY MODULE NO. 14 TEMPERATURE SENSOR (-)

2 G514 18BK/PK BATTERY MODULE NO. 14 TEMPERATURE SENSOR (+)

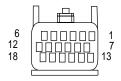
BATTERY MODULE NO. 14 TEMPERATURE SENSOR

EV008013 J998W-15



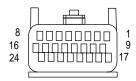
BATTERY MONITORING MODULE NO. 1 - C1

CAV	CIRCUIT	FUNCTION
1	G505 18DB	BATTERY MODULE NO. 5 TEMPERATURE SENSOR(-)
2	G505 18DB/BK	BATTERY MODULE NO. 5 TEMPERATURE SENSOR(+)
3	G601 20DB/YL	BATTERY NO. 1 VOLTAGE SENSE (-)
4	G601 20DB/WT	BATTERY NO. 1 VOLTAGE SENSE (+)
5	G602 20VT/BK	BATTERY NO. 2 VOLTAGE SENSE (+)
6	G603 20VT/LG	BATTERY NO. 3 VOLTAGE SENSE (+)
7	G604 20DG/YL	BATTERY NO. 4 VOLTAGE SENSE (+)
8	G605 20VT/WT	BATTERY NO. 5 VOLTAGE SENSE (+)
9	G501 18OR/DB	BATTERY MODULE NO. 1 TEMPERATURE SENSOR(-)
10	G501 18DB/OR	BATTERY MODULE NO. 1 TEMPERATURE SENSOR(+)
11	G502 18YL/RD	BATTERY MODULE NO. 2 TEMPERATURE SENSOR(-)
12	G502 18RD/YL	BATTERY MODULE NO. 2 TEMPERATURE SENSOR(+)
13	G503 18TN/DB	BATTERY MODULE NO. 3 TEMPERATURE SENSOR(-)
14	G503 18DB/TN	BATTERY MODULE NO. 3 TEMPERATURE SENSOR(+)
15	G504 18GY/RD	BATTERY MODULE NO. 4 TEMPERATURE SENSOR(-)
16	G504 18RD/GY	BATTERY MODULE NO. 4 TEMPERATURE SENSOR(+)
17	-	-
18	-	•
19	-	-
20	G610 20LG	BATTERY NO. 10 VOLTAGE SENSE (+)
21	G609 20GY/BK	BATTERY NO. 9 VOLTAGE SENSE (+)
22	G608 20GY/RD	BATTERY NO. 8 VOLTAGE SENSE (+)
23	G607 20LG/BK	BATTERY NO. 7 VOLTAGE SENSE (+)
24	G606 20GY	BATTERY NO. 6 VOLTAGE SENSE (+)



BATTERY MONITORING MODULE NO. 1 - C2

CAV	CIRCUIT	FUNCTION
1	D1 20DB	ADDRESS 0
2	D1 20DB	ADDRESS 1
3	D1 20DB	ADDRESS 2
4	D1 20DB	ADDRESS 3
5	-	-
6	D1 20DB	NICKEL-METAL HYDRIDE SELECT
7	-	•
8	-	-
9	D1 20DB	ADDRESS COMMON
10	-	-
11	D533 20LB/GY	BMM STROBE (+)
12	D534 20GY/BK	BMM STROBE (-)
13	D530 20LB	MCAN BUS(+)
14	D531 20GY	MCAN BUS(-)
15	-	-
16	D520 20WT/VT	BMM 12V SUPPLY
17	D522 20WT/DG	BMM GROUND
18	Z30 18BK	GROUND



BATTERY MONITORING MODULE NO. 2 - C1

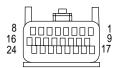
CAV	CIRCUIT	FUNCTION
1	G510 18BK/WT	BATTERY MODULE NO. 10 TEMPERATURE SENSOR (-)
2	G510 18GY	BATTERY MODULE NO. 10 TEMPERATURE SENSOR (+)
3	G610 20LG	BATTERY NO. 10 VOLTAGE SENSE (+)
4	G611 20OR	BATTERY NO. 11 VOLTAGE SENSE (+)
5	G612 20OR/DB	BATTERY NO. 12 VOLTAGE SENSE (+)
6	G613 20PK/LB	BATTERY NO. 13 VOLTAGE SENSE (+)
7	G614 20PK/VT	BATTERY NO. 14 VOLTAGE SENSE (+)
8	G615 20TN/WT	BATTERY NO. 15 VOLTAGE SENSE (+)
9	G506 18RD/WT	BATTERY MODULE NO. 6 TEMPERATURE SENSOR (-)
10	G506 18TN	BATTERY MODULE NO. 6 TEMPERATURE SENSOR (+)
11	G507 18RD/BK	BATTERY MODULE NO. 7 TEMPERATURE SENSOR (-)
12	G507 18GY/RD	BATTERY MODULE NO. 7 TEMPERATURE SENSOR (+)
13	G508 18RD/LG	BATTERY MODULE NO. 8 TEMPERATURE SENSOR (-)
14	G508 18LG/RD	BATTERY MODULE NO. 8 TEMPERATURE SENSOR (+)
15	G509 18RD/YL	BATTERY MODULE NO. 9 TEMPERATURE SENSOR (-)
16	G509 18YL/RD	BATTERY MODULE NO. 9 TEMPERATURE SENSOR (+)
17	-	-
18	-	-
19	-	-
20	G620 20YL	BATTERY NO. 20 VOLTAGE SENSE (+)
21	G619 20RD/DB	BATTERY NO. 19 VOLTAGE SENSE (+)
22	G618 20RD/LB	BATTERY NO. 18 VOLTAGE SENSE (+)
23	G617 20WT/RD	BATTERY NO. 17 VOLTAGE SENSE (+)
24	G616 20PK/WT	BATTERY NO. 16 VOLTAGE SENSE (+)

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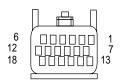
BATTERY MONITORING MODULE NO. 2 - C2

CAV	CIRCUIT	FUNCTION
1	-	-
2	D2 20DB	ADDRESS 1
3	D2 20DB	ADDRESS 2
4	D2 20DB	ADDRESS 3
5	-	-
6	D2 20DB	NICKEL-METAL HYDRIDE SELECT
7	-	-
8	-	•
9	D2 20DB	ADDRESS COMMON
10	-	-
11	D533 20LB/GY	BMM STROBE (+)
12	D534 20GY/BK	BMM STROBE (-)
13	D530 20LB	MCAN BUS(+)
14	D531 20GY	MCAN BUS(-)
15	D531 20GY	MCAN BUS(-)
16	D520 20WT/VT	BMM 12V SUPPLY
17	D522 20WT/DG	BMM GROUND
18	Z30 18BK	GROUND



BATTERY MONITORING MODULE NO. 3 - C1

CAV	CIRCUIT	FUNCTION
1	G515 18BK/LB	BATTERY MODULE NO. 15 TEMPERATURE SENSOR (-)
2	G515 18LB	BATTERY MODULE NO. 15 TEMPERATURE SENSOR (+)
3	G620 20YL	BATTERY NO. 20 VOLTAGE SENSE (+)
4	G621 20YL	BATTERY NO. 21 VOLTAGE SENSE (+)
5	G622 20BK/YL	BATTERY NO. 22 VOLTAGE SENSE (+)
6	G623 20BR	BATTERY NO. 23 VOLTAGE SENSE (+)
7	G624 20BR/LB	BATTERY NO. 24 VOLTAGE SENSE (+)
8	G625 20BR/YL	BATTERY NO. 25 VOLTAGE SENSE (+)
9	G511 18BK/WT	BATTERY MODULE NO. 11 TEMPERATURE SENSOR (-)
10	G511 18WT/BK	BATTERY MODULE NO. 11 TEMPERATURE SENSOR (+)
11	G512 18OR/BK	BATTERY MODULE NO. 12 TEMPERATURE SENSOR (-)
12	G512 18BK/OR	BATTERY MODULE NO. 12 TEMPERATURE SENSOR (+)
13	G513 18BR/BK	BATTERY MODULE NO. 13 TEMPERATURE SENSOR (-)
14	G513 18BK	BATTERY MODULE NO. 13 TEMPERATURE SENSOR (+)
15	G514 18BK/PK	BATTERY MODULE NO. 14 TEMPERATURE SENSOR (-)
16	G514 18PK/BK	BATTERY MODULE NO. 14 TEMPERATURE SENSOR (+)
17	-	-
18	-	-
19	-	-
20	G630 20BK/LB	BATTERY NO. 28 VOLTAGE SENSE (+)
21	G629 20LB/BK	BATTERY NO. 28 VOLTAGE SENSE (+)
22	G628 20PK	BATTERY NO. 28 VOLTAGE SENSE (+)
23	G627 20LB	BATTERY NO. 27 VOLTAGE SENSE (+)
24	G626 20YL/DB	BATTERY NO. 26 VOLTAGE SENSE (+)



BATTERY MONITORING MODULE NO. 3 - C2

CAV	CIRCUIT	FUNCTION
1	D3 20DB	ADDRESS 0
2	-	-
3	D3 20DB	ADDRESS 2
4	D3 20DB	ADDRESS 3
5	-	-
6	D3 20DB	NICKEL-METAL HYDRIDE SELECT
7	-	-
8	-	-
9	D3 20DB	ADDRESS COMMON
10	-	-
11	D533 20LB/GY	BMM STROBE (+)
12	D534 20GY/BK	BMM STROBE (-)
13	D530 20LB	MCAN BUS(+)
14	D531 20GY	MCAN BUS(-)
15	-	-
16	D520 20WT/VT	BMM 12V SUPPLY
17	D522 20WT/DG	BMM GROUND
18	Z30 18BK	GROUND

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	CAV	CIRCUIT	FUNCTION
	1	-	-
ĺ	2	G601 20DB/WT	BATTERY NO. 1 VOLTAGE SENSE

BATTERY NO. 1 VOLTAGE SENSE CONNECTOR



CAV	CIRCUIT	FUNCTION
1	-	-
2	G603 20VT/LG	BATTERY NO. 3 VOLTAGE SENSE

BATTERY NO. 3 VOLTAGE SENSE CONNECTOR



CAV	CIRCUIT	FUNCTION
1	-	-
2	G605 20VT/WT	BATTERY NO. 5 VOLTAGE SENSE

BATTERY NO. 5 VOLTAGE SENSE CONNECTOR



CAV	CIRCUIT	FUNCTION
1	-	-
2	G607 20LG/BK	BATTERY NO. 7 VOLTAGE SENSE

BATTERY NO. 7 VOLTAGE SENSE CONNECTOR



CAV	CIRCUIT	FUNCTION
1	-	-
2	G609 20GY/BK	BATTERY NO. 9 VOLTAGE SENSE

BATTERY NO. 9 VOLTAGE SENSE CONNECTOR



CAV	CIRCUIT	FUNCTION
1	-	-
2	G611 20OR	BATTERY NO. 11 VOLTAGE SENSE

BATTERY NO. 11 VOLTAGE SENSE CONNECTOR



CAV	CIRCUIT	FUNCTION
1	-	-
2	G613 20PK/LB	BATTERY NO. 13 VOLTAGE SENSE

BATTERY NO. 13 VOLTAGE SENSE CONNECTOR



CAV	CIRCUIT	FUNCTION
1	-	-
2	G615 20TN/WT	BATTERY NO. 15 VOLTAGE SENSE

BATTERY NO. 15 VOLTAGE SENSE CONNECTOR



CAV	CIRCUIT	FUNCTION
1	-	-
2	G617 20WT/RD	BATTERY NO. 17 VOLTAGE SENSE

BATTERY NO. 17 VOLTAGE SENSE CONNECTOR



CAV	CIRCUIT	FUNCTION
1	-	-
2	G619 20RD/DB	BATTERY NO. 19 VOLTAGE SENSE

BATTERY NO. 19 VOLTAGE SENSE CONNECTOR



CAV	CIRCUIT	FUNCTION
1	-	-
2	G621 20YL	BATTERY NO. 21 VOLTAGE SENSE

BATTERY NO. 21 VOLTAGE SENSE CONNECTOR



CAV	CIRCUIT	FUNCTION
1	-	-
2	G623 20BR	BATTERY NO. 23 VOLTAGE SENSE

BATTERY NO. 23 VOLTAGE SENSE CONNECTOR



CAV	CIRCUIT	FUNCTION
1	-	-
2	G625 20BR/YL	BATTERY NO. 25 VOLTAGE SENSE

BATTERY NO. 25 VOLTAGE SENSE CONNECTOR



CAV	CIRCUIT	FUNCTION
1	-	-
2	G627 20LB	BATTERY NO. 27 VOLTAGE SENSE

BATTERY NO. 27 VOLTAGE SENSE CONNECTOR

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CAV	CIRCUIT	FUNCTION
1	K402 20BK/LB	SENSOR GROUND
2	K62 20VT/PK	5V SUPPLY
3	G402 20YL/DG	COOLANT PUMP PRESSURE SENSOR SIGNAL
4	-	-



BATTERY PACK COOLANT PUMP - C1

CAV	CIRCUIT	FUNCTION
Α	D70 14BR	PILOT LINE
В	D70 14WT	PILOT LINE
С	H400 14BR	HIGH VOLTAGE DC(+)
D	H40 14BR/WT	HIGH VOLTAGE DC(-)



BATTERY PACK COOLANT PUMP - C2

CAV	CIRCUIT	FUNCTION
S	K500 20LG/WT	BATTERY PACK COOLANT PUMP PWM SIGNAL (+)
U	K501 20LG/BK	BATTERY PACK COOLANT PUMP PWM SIGNAL (-)
W	A142 18BR	HVAC WAKE-UP RELAY OUTPUT
Z	Z1 20BK	GROUND



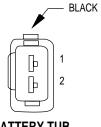
CAV	CIRCUIT	FUNCTION
1	G406 18BK/LB	BATTERY PACK INLET COOLANT TEMPERATURE (+)
2	G407 18LB/WT	BATTERY PACK INLET COOLANT TEMPERATURE (-)

BATTERY PACK INLET COOLANT TEMPERATURE SENSOR



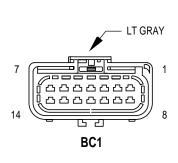
CAV	CIRCUIT	FUNCTION	
1	G408 18LB/YL	BATTERY PACK OUTLET COOLANT TEMPERATURE (+)	
2	G409 18VT/DG	BATTERY PACK OUTLET COOLANT TEMPERATURE (-)	

BATTERY PACK OUTLET COOLANT TEMPERATURE SENSOR

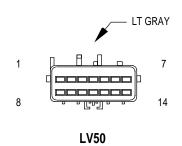


BATTERY TUB FAN

CAV	CIRCUIT	FUNCTION		
1	T40 14BR/LB	BATTERY TUB FAN RELAY OUTPUT		
2	Z1 14BK	GROUND		

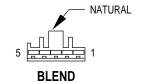


CAV	CIRCUIT
1	D531 20LG
2	D530 20LB
3	D520 20WT/VT
4	D522 20WT/DG
5	D533 20LB/GY
6	D534 20GY/BK
7	D150 18RD
8	D151 18PK
9	G407 18LB/WT
10	G406 18BK/LB
11	G408 18LB/YL
12	G409 18VT/DG
13	D401 20BK/DB
14	Z1 18BK



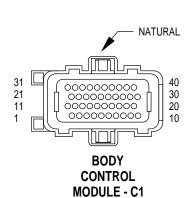
CAV	CIRCUIT
1	D531 20LG
2	D530 20LB
3	D520 20WT/VT
4	D522 20WT/DG
5	D533 20LB/BK
6	D534 20GY/BK
7	D150 20RD
8	D151 20RD
9	G407 20LB/WT
10	G406 20BK/LB
11	G408 20LB/YL
12	G409 20VT/DG
13	D401 20BK/DB
14	Z1 20BK

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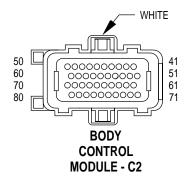


DOOR ACTUATOR

CAV	CIRCUIT	FUNCTION	
1	C33 20DB/RD	BLEND AIR ACTUATOR DRIVER	
2	C26 20PK/DB	ACTUATOR 5V SUPPLY	
3	C36 20RD/WT	BLEND AIR ACTUATOR FEEDBACK	
4	C57 20DB/GY	SENSOR GROUND	
5	C34 20DB/WT	ACTUATOR COMMON	

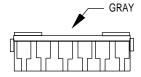


CAV	CIRCUIT	FUNCTION			
1	-	-			
2	M32 22BK/LB	COURTESY LAMP SWITCH SENSE			
3	D1 20VT/BR	CCD BUS(+)			
4	-	-			
5	-	-			
6	-				
7	V52 20DG/YL	FRONT WIPER SWITCH MUX			
8	E92 22OR/BK	DIMMER SWITCH SIGNAL			
9	-	·			
10	Z2 20BK/LG	GROUND			
11	E17 20YL/BK	STEP DIMMER SWITCH SENSE			
12	-				
13	L307 22LG/OR	HEADLAMP SWITCH SENSE			
14	Z2 20BK/LG	GROUND			
15	-	-			
16	-	-			
17	G19 18LG/OR	ABS WARNING INDICATOR DRIVER			
18	-				
19	-	-			
20	X3 20BK/RD	HORN RELAY CONTROL SENSE			
21	-	-			
22	-	-			
23	-	•			
24	-	·			
25	-	·			
26	-	·			
27	-	·			
28	-	·			
29	-	·			
30	-	•			
31	-	-			
32	G26 20LB	KEY-IN IGNITION SWITCH SENSE			
33		-			
34	D2 20WT/BK	CCD BUS(-)			
35	-	-			
36	-	-			
37	-	-			
38	-	•			
39	-	- PARK LAMP OWITCH OFFICE			
40	L308 22LG/WT	PARK LAMP SWITCH SENSE			

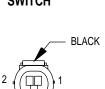


CAV	CIRCUIT	FUNCTION			
41	V7 20DG/WT	WIPER PARK SWITCH SENSE			
42	-	-			
43	-	-			
44	-	-			
45	P97 20WT/DG	DRIVER DOOR SWITCH MUX			
46	-	-			
47	G77 18TN/OR	DOOR AJAR SWITCH SENSE			
48	G74 18TN/RD	DOOR AJAR SWITCH SENSE			
49	V13 18BR/LG	REAR WIPER MOTOR CONTROL			
50	V20 20BK/WT	REAR WASHER MOTOR CONTROL			
51	L24 20WT/LG	AUTOMATIC HEADLAMP SIGNAL			
52	-	-			
53	-	-			
54	-	-			
55	P96 20WT/LG	PASSENGER DOOR SWITCH MUX			
56	-	-			
57	-	-			
58	G29 20BK/TN	WASHER FLUID SWITCH SENSE			
59	G78 18TN/BK	LIFTGATE AJAR SWITCH SENSE			
60	-	-			
61	-	-			
62	-	-			
63	-	-			
64	-	-			
65	-	•			
66	-	-			
67	-	•			
68	-	-			
69	-	•			
70	-	·			
71	-	-			
72		- WIDED ON/OFF DELAY CONTROL			
73	V14 18RD/VT	WIPER ON/OFF RELAY CONTROL			
74	-	-			
75	-	<u>-</u>			
76	- 	- DOOD A IAD CWITCH CENCE			
77	G76 18TN/YL	DOOR AJAR SWITCH SENSE			
78	G10 18LG/RD	SEAT BELT SWITCH SENSE			
79	G75 18TN	DOOR AJAR SWITCH SENSE			
80	M20 20BR	COURTESY LAMP GROUND			

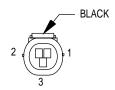
EV008023 J998W-15



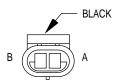
BRAKE LAMP SWITCH



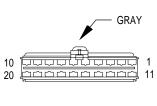
BRAKE PRESSURE SENSOR NO. 1



BRAKE PRESSURE SENSOR NO. 2



BRAKE PRESSURE SWITCH



C20

	-	
₽ 1	7	•
1 1 11	8	-
⊒ √ ''	9	-
	10	-
	11	-
	12	-
	13	-
	14	G74 18TN/RD
	15	F133 20BR/YL
	16	F136 20VT/YL

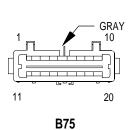
CAV	CIRCUIT	FUNCTION
1	K29 20WT/PK	BRAKE LAMP SWITCH SENSE
2	Z1 20BK	GROUND
3	-	-
4	-	-
5	L50 18WT/TN	BRAKE LAMP SWITCH OUTPUT
6	F32 18PK/DB	FUSED B (+)

CAV	CIRCUIT	FUNCTION
1	K4 20BK/LB	SENSOR GROUND
2	K6 20VT/WT	5V SUPPLY
3	B31 20RD	BRAKE PRESSURE SENSOR NO. 1 SIGNAL

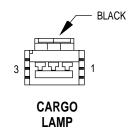
CAV	CIRCUIT	FUNCTION
1	K40 20BK/LB	SENSOR GROUND
2	K6 20VT/WT	5V SUPPLY
3	B30 20RD/WT	BRAKE PRESSURE SENSOR NO. 2 SIGNAL

CAV	CIRCUIT	FUNCTION
Α	G9 20GY/BK	RED BRAKE WARNING INDICATOR DRIVER
В	Z1 20BK	GROUND

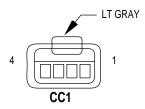
CAV	CIRCUIT
1	M20 20BR
2	F41 20PK/VT
3	M13 20BK/YL
4	M113 20LB/PK
5	-
6	-
7	-
8	-
9	-
10	-
11	-
12	-
13	-
14	G74 18TN/RD
15	F133 20BR/YL
16	F136 20VT/YL
17	-
18	-
19	-
20	-



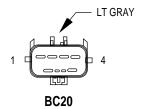
CAV	CIRCUIT
1	M20 20BR
2	F41 20PK/VT
3	M13 20BK/YL
4	M113 20LB/PK
5	D2 18WT/BK
6	D1 18VT/BK
7	-
8	G32 20BK/LB
9	Z2 18BK/LG
10	G31 20VT/LG
11	V23 18BR/PK
12	Z1 20BK
13	L1 20VT/BK
14	G74 18TN/RD
15	F133 20BR/LB
16	F136 20VT/YL
17	E2 20OR
18	L24 20WT/LG
19	-
20	-



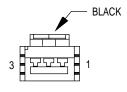
CAV	CIRCUIT	FUNCTION
1	-	-
2	M113 20LB/PK	READING LAMP FEED
3	M20 20BR	COURTESY LAMP GROUND



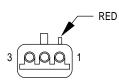
CAV CIRCUIT 1 D150 18WT 2 Z150 18LG			
2 Z150 18LG	:AV	V CIRC	CUIT
	1	D150 18\	NT
	2	Z150 18L	.G
3 Z1 18BK	3	Z1 18BK	
4 D401 20BK/DB	4	D401 20E	BK/DB



CAV	CIRCUIT
1	D150 18RD
2	D151 18PK
3	Z1 18BK
4	D401 20BK/DB



CENTER DOME LAMP



CENTER HIGH MOUNTED STOP LAMP

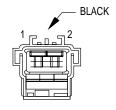


CHARGE PORT

CAV	CIRCUIT	FUNCTION
1	-	-
2	M113 20LB/PK	READING LAMP FEED
3	M20 20BR	COURTESY LAMP GROUND

CAV	CIRCUIT	FUNCTION	
1	Z1 20BK	GROUND	
2	-	-	
3	L50 18WT/TN	BRAKE LAMP SWITCH OUTPUT	

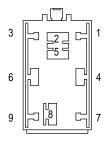
CAV	CIRCUIT	FUNCTION
1	H114 8OR	NOT USED
2	H113 8OR/BK	NOT USED
3	H114 1OR	HIGH VOLTAGE DC(+)
4	H113 1OR/BK	HIGH VOLTAGE DC(-)
5	Z1 2LG	GROUND
6	D71 18DB	AC PILOT LINE
7	D71 18BK	AC PILOT LINE
8	D150 18WT	J1850 (+)
9	Z150 18LG	J1850 (-)



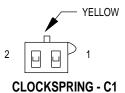
CAV	CIRCUIT	FUNCTION
1	Z1 18BK	GROUND
2	D401 20BK/DB	CHARGE PORT SWITCH SENSE

CHARGE PORT SWITCH

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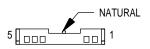


CHARGE STATUS RELAY

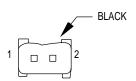


CAV	CIRCUIT	FUNCTION
1	-	-
2	M1 20PK	FUSED B(+)
4	M1 20PK	FUSED B(+)
3	-	-
4	K80 20RD	CHARGE STATUS RELAY CONTROL
5	L77 20BR/YL	FUSED PARK LAMP RELAY OUTPUT
6	M1 20PK	FUSED B(+)
7	-	-
8	L177 18BR/YL	CHARGE STATUS RELAY OUTPUT
9	-	-

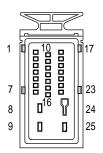
CAV	CIRCUIT	FUNCTION
1	R43 18BK/LB	DRIVER AIRBAG LINE 1
2	R45 18DG/LB	DRIVER AIRBAG LINE 2



CLOCKSPRING - C2



CONTROLLER ANTI-LOCK BRAKE - C1



CONTROLLER ANTI-LOCK BRAKE - C2

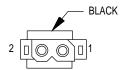
CAV	CIRCUIT	FUNCTION
1	X3 20BK/RD	HORN RELAY CONTROL
2	-	-
3	-	-
4	-	•
5	-	-

CAV	CIRCUIT	FUNCTION
1	Z10 14BR	GROUND
2	A25 14RD	REGEN ENABLE SIGNAL

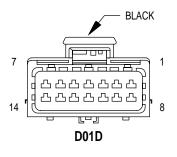
CAV	CIRCUIT	FUNCTION
1	B1 18YL/DB	RIGHT REAR WHEEL SPEED SENSOR(-)
2	B3 18LG/DB	LEFT REAR WHEEL SPEED SENSOR(-)
3	B7 18WT	RIGHT FRONT WHEEL SPEED SENSOR(+)
4	B9 18RD	LEFT FRONT WHEEL SPEED SENSOR(+)
8	Z7 12BK	GROUND
9	A20 14RD/DB	FUSED B(+)
10	B4 18LG	LEFT REAR WHEEL SPEED SENSOR(+)
11	B8 18RD/DB	LEFT FRONT WHEEL SPEED SENSOR(-)
12	L50 18WT/TN	BRAKE LAMP SWITCH OUTPUT
16	G19 18LG/OR	ABS WARNING INDICATOR DRIVER
17	B2 18YL	RIGHT REAR WHEEL SPEED SENSOR(+)
18	B6 18WT/DB	RIGHT FRONT WHEEL SPEED SENSOR(-)
19	D2 20WT/BK	CCD BUS (-)
20	D1 20VT/BR	CCD BUS (+)
21	-	-
22	-	-
23	F20 20WT	FUSED IGNITION SWITCH OUTPUT (RUN)
24	Z7 12BK	GROUND
25	A10 12RD/DG	FUSED B(+)

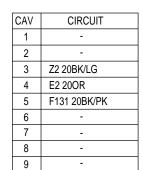
GROUND

REGEN ENABLE SIGNAL



CONTROLLER ANTI-LOCK BRAKE - C3





P97 20WT/DG

-

F133 20BR

CIRCUIT

Z10 14BR

A25 14RD

CAV

1

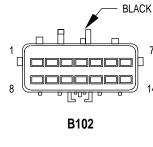
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10 11

12

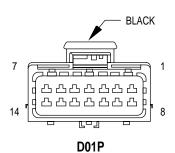
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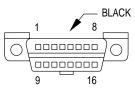
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FUNCTION

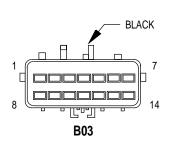
CAV	CIRCUIT
1	-
2	-
3	Z2 20BK/LG
4	E2 20OR
5	F131 20BK/PK
6	-
7	-
8	-
9	-
10	-
11	P97 20WT/DG
12	F133 20BR/LB
13	-
14	-





DATA LINK CONNECTOR

CAV	CIRCUIT
1	-
2	-
3	Z2 20BK/LG
4	P96 20WT/LG
5	-
6	-
7	-
8	-
9	F136 20VT/YL
10	F133 20BR
11	E2 20OR
12	-
13	-
14	-



CAV	CIRCUIT
1	-
2	-
3	Z2 20BK/LG
4	P96 20WT/LG
5	-
6	-
7	-
8	-
9	F136 20VT/YL
10	F133 20BR/LB
11	E2 20OR
12	-
13	-
14	-

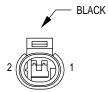
CAV	CIRCUIT	FUNCTION
1	-	-
2	D153 20PK	PCI BUS
3	D1 20VT/BR	CCD BUS (+)
4	Z2 20BK/LG	GROUND
5	Z11 20BK/WT	GROUND
6	D20 20PK	PCA SCI RECIEVE
7	D21 20LG	PCA SCI TRANSMIT
8	-	-
9	D16 20PK/BK	HVAC SCI RECIEVE
10	-	-
11	D2 20WT/BK	CCD BUS(-)
12	-	-
13	D22 20PK	BEMS SCI TRANSMIT
14	D23 20BR	BEMS SCI RECEIVE
15	D17 22LG/BK	HVAC SCI TRANSMIT
16	M1 20PK	FUSED B (+)

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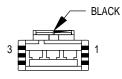
DIAGNOSTIC CONNECTOR

CAV	CIRCUIT	FUNCTION
1	D531 20GY	MCAN BUS(-)
2	D530 20LB	MCAN BUS(+)
3	D540 20YL/DB	VCMM SCI TRANSMIT
4	D541 20YL/LG	VCMM SCI RECIEVE
_	Z11 20BK/WT	GROUND
5	Z11 20BK/WT	GROUND
6	M1 20PK	FUSED B(+)
	M1 20PK	FUSED B(+)



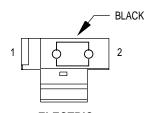
DRIVER DOOR LOCK MOTOR

CA	V	CIRCUIT	FUNCTION
1		F131 20BK/PK	DOOR UNLOCK RELAY OUTPUT
2	2	F133 20BR	LOCK RELAY OUTPUT



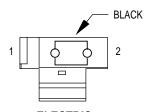
DRIVER DOOR LOCK SWITCH

CAV	CIRCUIT	FUNCTION
1	E2 20OR	PANEL LAMPS FEED
2	P97 20WT/DG	DRIVER DOOR SWITCH MUX
3	Z2 20BK/LG	GROUND



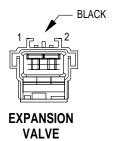
ELECTRIC
WIPER DE-ICER-C1

CAV	CIRCUIT	FUNCTION
1	V20 18RD	WIPER/DEICE
2	-	-

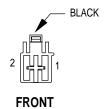


ELECTRIC
WIPER DE-ICER-C2

CAV	CIRCUIT	FUNCTION
1	C66 18BK/WT	ELECTRIC WIPER DE-ICER SWITCHED GROUND
2	-	-



CAV	CIRCUIT	FUNCTION
1	C29 20TN	EXPANSION VALVE CONTROL
2	A142 18BR	HVAC WAKE-UP RELAY OUTPUT



BLOWER

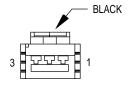
CAV	CIRCUIT	FUNCTION
1	C71 12DG	BLOWER MOTOR DRIVER
2	Z1 12BK	GROUND

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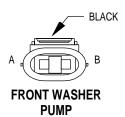
FRONT CIGAR LIGHTER/ POWER OUTLET

CAV	CIRCUIT	FUNCTION
1	F30 16RD	FUSED B(+)
2	-	-
3	Z1 16BK	GROUND

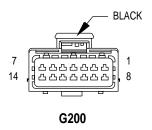


FRONT READING LAMPS/ SWITCH

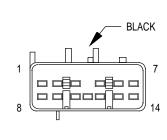
CAV	CIRCUIT	FUNCTION
1	M13 20BK/YL	FRONT READING LAMP FEED
2	M20 20BR	COURTESY LAMP GROUND
3	F41 20PK/VT	FUSED (B+)



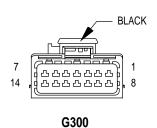
CAV	CIRCUIT	FUNCTION
Α	F1 20DB	FUSED IGNITION SWITCH OUTPUT (RUN-ACC)
В	V10 20BR	WASHER PUMP CONTROL SWITCH OUTPUT



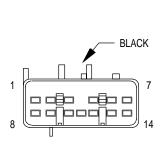
C	VAC	CIRCUIT
	1	Z2 20BK/LG
	2	Z2 20BK/LG
	3	Z2 20BK/LG
	4	-
	5	Z2 20BK/LG
	6	-
	7	-
	8	-
	9	-
	10	Z1 16BK
	11	-
	12	-
	13	Z1 18BK
	14	Z1 20BK



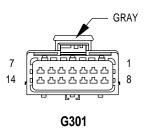
CAV	CIRCUIT
1	
2	
3	
4	
5	
6	GROUND
7	BUS BAR
8	
9	
10	
11	
12	
13	
14	



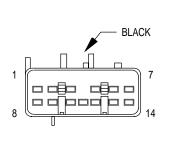
CAV	CIRCUIT
1	Z1 20BK
2	Z1 20BK
3	Z1 18BK
4	-
5	-
6	Z1 20BK
0	Z1 18BK
7	-
8	Z1 14BK
9	Z1 20BK
9	Z1 20BK
10	Z1 12BK
11	-
12	Z1 14BK
13	-
14	-



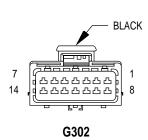
CAV	CIRCUIT
1	
2	
3	
4	
5	
6	GROUND
7	BUS BAR
8	
9	
10	
11	
12	
13	
14	



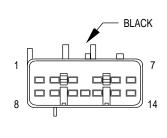




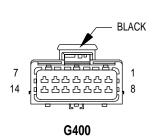
CAV	CIRCUIT
1	
2	
3	
4	
5	
6	GROUND
7	BUS BAR
8	
9	
10	
11	
12	
13	
14	



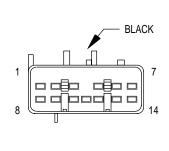
CAV	CIRCUIT
1	-
2	-
3	Z1 20BK
4	-
5	-
6	-
7	-
8	Z1 18BK
9	Z1 20BK
10	Z1 12BK
11	Z1 16BK
12	-
13	-
14	Z1 18BK



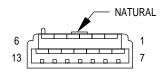
CAV	CIRCUIT
1	
2	
3	
4	
5	
6	GROUND BUS BAR
7	
8	
9	
10	
11	
12	
13	
14	



CAV	CIRCUIT
1	Z1 12BK
2	Z1 20BK
3	Z1 20BK
4	-
5	Z1 12BK
6	Z1 18BK
7	Z1 20BK
8	Z1 20BK
9	-
10	-
11	Z1 20BK
12	-
13	-
14	-

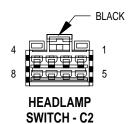


CAV	CIRCUIT
1	
2	
3	
4	
5]
6	GROUND
7	BUS BAR
8	
9	
10	
11	
12	
13	
14	



HEADLAMP SWITCH - C1

CAV	CIRCUIT	FUNCTION
1	-	-
2	-	-
3	M112 22BR/LG	COURTESY LAMP RELAY CONTROL
4	M32 22BK/LB	COURTESY LAMP SWITCH SENSE
5	E17 20YL/BK	STEP DIMMER SWITCH SENSE
6	Z1 20BK	GROUND
7	-	-
8	-	-
9	M111 22BR/WT	SWITCHED COURTESY LAMP RELAY CONTROL
10	M13 20BK/YL	FRONT READING LAMP FEED
11	M113 20LB/PK	READING LAMP FEED
12	E92 22OR/BK	DIMMER SWITCH SIGNAL
13	-	-

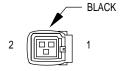


CAV	CIRCUIT	FUNCTION
1	E2 20OR	PANEL LAMPS FEED
2	Z1 18BK	GROUND
3	L307 22LG/OR	HEADLAMP SWITCH SENSE
4	-	-
5	-	-
6	-	-
7	-	-
8	L308 22LG/WT	PARK LAMP SWITCH SENSE

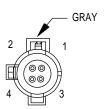


HEAT EXCHANGER TEMPERATURE SENSOR

CAV	CIRCUIT	FUNCTION
1	K4 18BK/LB	SENSOR GROUND
2	G405 18DB/OR	HEAT EXCHANGER TEMPERATURE SENSOR SIGNAL



HIGH NOTE HORN



HIGH PRESSURE SENSOR

CAV	CIRCUIT	FUNCTION
Α	X2 18DG/RD	HORN RELAY OUTPUT
В	Z1 18BK	GROUND

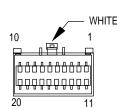
CAV	CIRCUIT	FUNCTION
1	C57 20DB/GY	SENSOR GROUND
2	C26 20PK/DB	ACTUATOR 5V SUPPLY
3	C18 20DB	A/C PRESSURE SIGNAL
4	-	•

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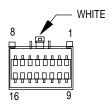
HVAC BLOWER SOLID STATE RELAY

CAV	CIRCUIT	FUNCTION
Α	C71 12DB	FUSED B(+)
В	A142 18BR	HVAC WAKE-UP RELAY OUTPUT
С	C43 20YL/BR	BLOWER CONTROL
D	Z1 12BK	GROUND
E	Z1 12BK	GROUND
F	C71 12DG	BLOWER MOTOR FEED



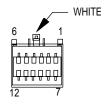
HVAC CONTROL HEAD - C1

CAV	CIRCUIT	FUNCTION
1	C94 20DB	PILOT LINE SENSE
2	C121 20BK/YL	PTC NO. 1 AND 2 IGBT CONTROL
3	C13 18PK	A/C COMPRESSOR CONTROLLER RELAY CONTROL
4	C47 20DG	FLOOR DUCT TEMPERATURE SENSOR SIGNAL
5	C26 20PK/DB	ACTUATOR 5V SUPPLY
6	C120 20BK/LB	PTC NO. 3 IGBT CONTROL
7	D2 20WT/BK	CCD BUS (-)
8	D1 20VT/BR	CCD BUS (+)
9	C110 20GY	HEATER BANK NO. 1 OPEN SENSE
10	C14 22WT/RD	REAR WINDOW DEFOGGER RELAY CONTROL
11	C30 20TN/WT	1
12	C111 20BR	HEATER BANK NO. 2 OPEN SENSE
13	C112 20DG	HEATER BANK NO. 3 OPEN SENSE
14	C34 22DB/WT	ACTUATOR COMMON
15	C33 22DB/RD	BLEND AIR ACTUATOR DRIVER
16	C32 22GY/DB	RECIRCULATION ACTUATOR DRIVER
17	C51 20LB/RD	4-WAY VALVE CONTROL
18	C35 22DG/YL	MODE ACUATOR DRIVER
19	K160 20LG	A/C COMPRESSOR TEMPERATURE SENSOR SIGNAL
20	C12 20LG/BK	PRE-INPUT TEMPERATURE SENSOR SIGNAL



HVAC CONTROL HEAD - C2

CAV	CIRCUIT	FUNCTION
1	A142 18BR	HVAC WAKE-UP RELAY OUTPUT
2	C122 20BK/PK	IGBT SHORT SENSE
3	Z2 20BK/LG	GROUND
4	E2 200R	PANEL LAMPS FEED
5	Z1 20BK	GROUND
6	D17 20LG/BK	HVAC SCI TRANSMIT
7	D16 20PK/BK	HVAC SCI RECEIVE
8	D55 20YL	A/C COMPRESSOR CONTROLLER MUX SIGNAL
9	C98 20BR/WT	1
10	C97 20BR	A/C SHUT-OFF VALVE CONTROL
11	-	-
12	C66 18BK/WT	ELECTRIC WIPER DE-ICER SWITCHED GROUND
13	C29 20TN	EXPANSION VALVE CONTROL
14	C43 20YL/BR	BLOWER MOTOR SIGNAL
15	D60 20LB	A/C COMPRESSOR DUTY CYCLE REQUEST SIGNAL
16	D50 20DB	A/C COMPRESSOR RPM SIGNAL



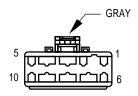
HVAC CONTROL HEAD - C3

041/	OIDOLUT	FUNCTION
CAV	CIRCUIT	FUNCTION
1	C18 20DB	A/C HIGH PRESSURE SENSOR SIGNAL
2	C57 20DB/GY	SENSOR GROUND
3	C36 22RD/WT	BLEND AIR ACTUATOR FEEDBACK
4	C21 22DB/OR	COIL TEMPERATURE SENSOR SIGNAL
5	C46 20LG	PANEL DUCT THERMISTOR
6	C212 20BR	PRE-INSIDE COIL OUTPUT THERMISTOR
7	C17 20VT	A/C LOW PRESSURE SENSOR SIGNAL
8	-	1
9	C95 20YL	SUCTION LINE TEMPERATURE SENSOR NO. 1 SIGNAL
10	C37 22YL	MODE ACTUATOR FEEDBACK
11	Z2 20BK/LG	GROUND
12	C320 20GY	RECIRCULATION ACTUATOR FEEDBACK

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----- 8W-80 CONNECTOR PIN-OUTS -





IGNITION SWITCH - C1

CAV	CIRCUIT	FUNCTION
1	Z1 20BK	GROUND
2	G9 20GY/BK	RED BRAKE WARNING INDICATOR DRIVER
3	A2 12PK/BK	FUSED B (+)
4	A22 12BK/OR	FUSED IGNITION SWITCH OUTPUT (RUN-ACC)
5	-	-
6	-	-
7	A1 12RD	FUSED B (+)
8	A31 12BK/WT	ACCESSORY FEED
9	A21 12DB	START-RUN
10	A41 12YL	STARTER RELAY



1 G26 20LB KEY-IN IGNITION SWITCH SENSE 2 71 20BK GROUND	CAV	CIRCUIT	FUNCTION
2 71 20BK GROUND	1	G26 20LB	KEY-IN IGNITION SWITCH SENSE
Z ZTZOBK GKOOND	2	Z1 20BK	GROUND

IGNTION SWITCH - C2



IGNITION SWITCH - C3

CAV	CIRCUIT	FUNCTION
1	M1 20PK	FUSED B (+)
2	A81 20DG/RD	IGNITION SWITCH OUTPUT (ST-RUN-OFF)



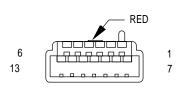
INERTIA SWITCH

CAV	CIRCUIT	FUNCTION
Α	D73 16WT	PRIMARY PILOT RELAY OUTPUT
В	-	-
С	D72 16BR/WT	PILOT LINE



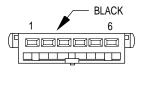
INSIDE COIL TEMPERATURE SENSOR

CAV	CIRCUIT	FUNCTION
1	C21 20DB/OR	INSIDE COIL TEMPERATURE SENSOR SIGNAL
2	C57 20DB/GY	SENSOR GROUND



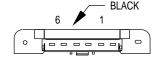
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	C	LUS	STI	ΕR	

CAV	CIRCUIT	FUNCTION
1	-	-
2	M1 20PK	FUSED B (+)
3	-	-
4	-	-
5	-	-
6	E2 20OR	PANEL LAMPS FEED
7	Z2 20BK/LG	GROUND
8	-	-
9	D2 20WT/BK	CCD BUS (-)
10	D1 20VT/BR	CCD BUS (+)
11	F11 20RD/WT	FUSED IGNITION SWITCH OUTPUT (ST-RUN-OFF)
12	-	•
13	Z1 20BK	GROUND



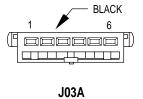
J02A

CAV	CIRCUIT
1	Z1 12BK
2	L50 18WT/TN
3	M11 20PK/LB
4	F133 20BR/RD
5	F136 20VT/WT
6	L77 20BR/LB

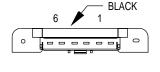


L15

CAV	CIRCUIT
1	Z1 12BK
2	L50 18WT/TN
3	M11 20PK/LB
4	-
5	-
6	L77 20BR/LB



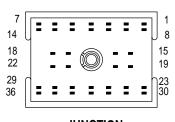
CAV	CIRCUIT	
1	C15 12BK/WT	
2	V13 18BR/LG	
3	V23 18BR/PK	
4	G78 18TN/BK	
5	-	
6	P98 20WT/RD	



L16

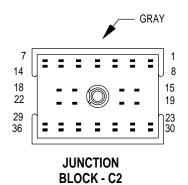
CAV	CIRCUIT
1	C15 12BK/WT
2	V13 18BR/LG
3	V23 18BR/PK
4	G78 18TN/BK
5	-
6	-

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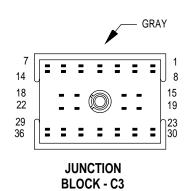
JUNCTION BLOCK - C1

CAV	CIRCUIT	FUNCTION	
1	E2 20OR	PANEL LAMPS FEED	
2	L7 12BK/YL	PARK LAMP RELAY OUTPUT	
3	-	-	
4	A2 12PK/BK	FUSED B(+)	
5	L77 20BR/YL	FUSED PARK LAMP RELAY OUTPUT	
6	C15 12BK/WT	REAR WINDOW DEFOGGER RELAY OUTPUT	
7	V23 18BR/PK	FUSED IGNITION SWITCH OUTPUT (ST-RUN)	
	E2 20OR	PANEL LAMPS FEED	
8	E2 200R	PANEL LAMPS FEED	
9	F131 20BK/PK	DRIVER UNLOCK RELAY OUTPUT	
10	-	-	
11	F133 20BR/LB	LOCK RELAY OUTPUT	
12	-	-	
40	M1 20PK	FUSED B(+)	
13	M1 20PK	FUSED B(+)	
14	V23 18BR/PK	FUSED IGNITION SWITCH OUTPUT (ST-RUN)	
T	F136 20VT/YL	UNLOCK RELAY OUTPUT	
15	F136 20VT/YL	UNLOCK RELAY OUTPUT	
16	-	-	
17	-	-	
18	L77 20BR/YL	FUSED PARK LAMP RELAY OUTPUT	
	L77 20BR/YL	FUSED PARK LAMP RELAY OUTPUT	
19	F136 20VT/YL	UNLOCK RELAY OUTPUT	
	F136 20VT/YL	UNLOCK RELAY OUTPUT	
20	F11 20RD/WT	FUSED IGNITION SWITCH OUTPUT (ST-RUN-OFF)	
21	-	-	
22	-		
22	L78 20DG/YL	FUSED PARK LAMP RELAY OUTPUT	
23	L78 20DG/YL	FUSED PARK LAMP RELAY OUTPUT	
24	-	-	
25	-	-	
26	F133 20BR/LB	LOCK RELAY OUTPUT	
26	F133 20BR/LB	LOCK RELAY OUTPUT	
27	-		
28	-	-	
29	-	•	
30	F87 18WT/BK	FUSED IGNITION SWITCH OUTPUT (ST-RUN)	
31	-	-	
32	F133 20BR/LB	LOCK RELAY OUTPUT	
	F133 20BR/LB	LOCK RELAY OUTPUT	
33	-	-	
34	-	-	
35	A4 12BK/YL	FUSED B(+)	
36	-	-	

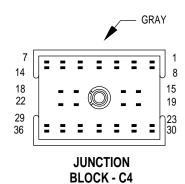


CAV	CIRCUIT	FUNCTION
_	G9 20GY/BK	RED BRAKE WARNING INDICATOR DRIVER
1	G9 20GY/BK	RED BRAKE WARNING INDICATOR DRIVER
2	Z1 14BK	GROUND
	F1 20DB	FUSED IGNITION SWITCH OUTPUT (RUN-ACC)
3	F1 20DB	FUSED IGNITION SWITCH OUTPUT (RUN-ACC)
4	X4 20BK	HORN RELAY CONTROL
5	L60 18TN	RIGHT TURN SIGNAL
6	M11 20PK/LB	COURTESY LAMP RELAY OUTPUT
7	F20 20WT	FUSED IGNITION SWITCH OUTPUT (RUN)
L'	F20 20WT	FUSED IGNITION SWITCH OUTPUT (RUN)
8	-	-
9	L97 18PK/DB	PARK LAMP RELAY CONTROL
10	F45 20YL/RD	FUSED IGNITION SWITCH OUTPUT (ST)
11	L61 18LG	LEFT TURN SIGNAL
12	-	-
13	-	-
14	-	•
15	F41 20PK/VT	FUSED B(+)
16	F1 20DB	FUSED B(+)
17	-	-
18	F20 20WT	FUSED IGNITION SWITCH OUTPUT
19	F41 20PK/VT	FUSED B(+)
20	-	-
21	V10 20BR	WASHER PUMP CONTROL
22	M113 20LB/PK	READING LAMP FEED
23	-	-
24	-	-
25	-	-
26	-	-
27	L9 18BK/WT	FUSED B(+)
28	L63 18DG/RD	LEFT TURN SIGNAL
29	-	-
30	-	-
31	A22 12BK/OR	IGNITION SWITCH OUTPUT (RUN)
32	-	-
33	-	-
34	-	-
35	-	-
36	L62 18BR/RD	RIGHT TURN SIGNAL

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CAV	CIRCUIT	FUNCTION
1	E2 200R	PANEL LAMPS FEED
2	-	-
3	-	-
4	A2 12PK/BK	FUSED B(+)
5	-	-
6	-	-
7	A41 12YL	FUSED IGNITION SWITCH OUTPUT (ST)
8	E2 200R	PANEL LAMPS FEED
	E2 200R	PANEL LAMPS FEED
9	-	
10	F11 20RD/WT	IGNITION SWITCH OUTPUT (RUN-ACC)
11	-	-
12	-	-
40	M1 20PK	FUSED B(+)
13	M1 20PK	FUSED B(+)
14	V23 18BR/PK	FUSED IGNITION SWITCH OUTPUT (ST-RUN)
15	A81 20DG/RD	IGNITION SWITCH OUTPUT (ST-RUN-OFF)
16	-	-
17	M1 20PK	FUSED B(+)
18	-	-
19	-	-
20	-	•
21	Z1 20BK	GROUND
21	Z1 18BK	GROUND
22	Z1 20BK	GROUND
23	E2 200R	PANEL LAMPS FEED
24	-	-
25	-	
26	-	
27	-	
	Z1 20BK	GROUND
28	Z1 20BK	GROUND
	Z2 20BK/LG	GROUND
29	Z2 20BK/LG	GROUND
30	-	-
31	A21 12DB	IGNITION SWITCH OUTPUT (ST-RUN)
32	C14 22WT/RD	REAR WINDOW DEFOGGER RELAY CONTROL
33	-	-
34	-	-
35	-	-
36	-	



CAV	CIRCUIT	FUNCTION
1	-	
2	A22 12BK/OR	IGNITION SWITCH OUTPUT (RUN)
3	-	
4	L305 22LB/WT	LEFT TURN SWITCH SENSE
5	F1 20DB	FUSED B(+)
6	-	
7	-	
8	G9 20GY/BK	RED BRAKE WARNING INDICATOR DRIVER
L	G9 20GY/BK	RED BRAKE WARNING INDICATOR DRIVER
9	G9 20GY/BK	RED BRAKE WARNING INDICATOR DRIVER
10	M112 22BR/LG	COURTESY LAMP RELAY CONTROL
11	-	•
12	-	•
13	-	-
14	L62 18BR/RD	RIGHT TURN SIGNAL
15	V20 18RD	WIPER/DEICE
16	-	-
17	-	•
18	V10 20BR	WASHER PUMP CONTROL SWITCH OUTPUT
19	-	-
20	-	
21	L63 18DG/RD	LEFT TURN SIGNAL
22	L302 22LB/YL	RIGHT TURN SWITCH SENSE
23	-	-
24	X12 18RD/WT	FUSED IGNITION SWITCH OUTPUT (RUN-ACC)
25	-	-
26	L91 22 DB/PK	COMBINATION FLASHER SWITCHED GROUND
27	-	•
28	M113 20LB/PK	READING LAMP FEED
29	-	-
30	-	-
31	A31 12BK/WT	IGNITION SWITCH OUTPUT (RUN-ACC)
32	-	-
33	L93 22RD/YL	HEADLAMP RELAY CONTROL
34	M111 22BR/WT	SWITCHED COURTESY LAMP RELAY CONTROL
35	-	•
36	-	<u>-</u>



LEFT FRONT PARK/TURN SIGNAL LAMP

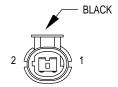
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LEFT FRONT SPEAKER

CAV	CIRCUIT	FUNCTION
1	L61 18LG	LEFT TURN SIGNAL
2	L177 20BR/YL	FUSED PARK LAMP RELAY OUTPUT
3	Z1 18BK	GROUND

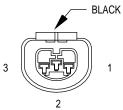
CAV	CIRCUIT	FUNCTION
1	-	-
2	X55 20BR/RD	LEFT FRONT SPEAKER (-)
3	X53 20DG	LEFT FRONT SPEAKER (+)
4	-	-

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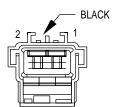
CAV	CIRCUIT	FUNCTION
1	B8 18RD/DB	LEFT FRONT WHEEL SPEED SENSOR (-)
2	B9 18RD	LEFT FRONT WHEEL SPEED SENSOR (+)

LEFT FRONT WHEEL SPEED SENSOR



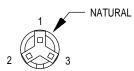
	_	
LEFT H	HEADL	AMP

CAV	CIRCUIT	FUNCTION
1	L43 20VT	FUSED LEFT LOW BEAM OUTPUT
2	Z1 20BK	GROUND
3	L33 20RD	FUSED LEFT HIGH BEAM OUTPUT



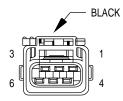
LEFT LIFTGATE FLOOD LAMP

CAV	CIRCUIT	FUNCTION
1	M11 20PK/LB	COURTESY LAMP RELAY OUTPUT
!	M11 20PK/LB	COURTESY LAMP RELAY OUTPUT
2	Z1 20BK	GROUND



LEFT REAR DOOR AJAR SWITCH

CAV	CIRCUIT	FUNCTION
1	Z1 18BK	GROUND
2	G77 18TN/OR	DOOR AJAR SWITCH SENSE
3	-	-



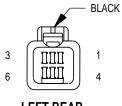
LEFT REAR LAMP ASSEMBLY

CAV	CIRCUIT	FUNCTION
1	L63 18DG/RD	LEFT TURN SIGNAL
2	-	-
3	L1 20VT/BK	BACK-UP LAMP FEED
4	L77 20BR/YL	FUSED PARK LAMP RELAY OUTPUT
5	L50 18WT/TN	BRAKE LAMP SWITCH OUTPUT
6	Z1 20BK	GROUND



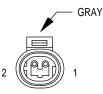
CONTACTS

CAV	CIRCUIT	FUNCTION
1	F133 20BR/LB	LOCK RELAY OUTPUT
2	F136 20VT/YL	UNLOCK RELAY OUTPUT
3	-	•

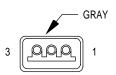


LEFT REAR SPEAKER

CAV	CIRCUIT	FUNCTION
1	-	-
2	-	-
3	-	-
4	X51 20BR/YL	LEFT REAR SPEAKER (+)
5	-	-
6	X57 20BR/LB	LEFT REAR SPEAKER (-)



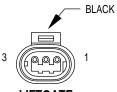
LEFT REAR WHEEL SPEED SENSOR



LICENSE LAMP

CAV	CIRCUIT	FUNCTION
1	B3 18LG/DB	LEFT REAR WHEEL SPEED SENSOR (-)
2	B4 18LG	LEFT REAR WHEEL SPEED SENSOR (+)

CAV	CIRCUIT	FUNCTION
1	Z1 20BK	GROUND
2	L77 20BR/LB	FUSED PARK LAMP RELAY OUTPUT
3	•	-



LIFTGATE AJAR SWITCH

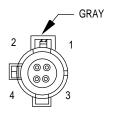
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2		1

LOW NOTE HORN

CAV	CIRCUIT	FUNCTION
1	Z1 20BK	GROUND
2	-	-
3	G78 18TN/BK	LIFTGATE AJAR SWITCH SENSE

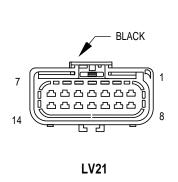
CAV	CIRCUIT	FUNCTION
Α	X2 18DG/RD	HORN RELAY OUTPUT
В	Z1 18BK	GROUND

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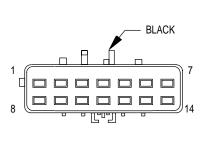


CAV	CIRCUIT	FUNCTION
1	C57 20DB/GY	SENSOR GROUND
2	C26 20PK/DB	5V SUPPLY
3	C17 20VT	SENSOR SIGNAL
4	-	-



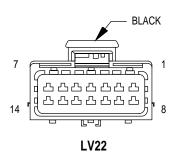


CAV	CIRCUIT
1	K80 20RD
2	F1 20DB
3	L1 20VT/BK
4	D531 20GY
5	F20 18BK/OR
6	D530 20LB
7	F11 20RD/WT
8	F45 18YL/RD
9	C120 20BK/LB
10	G9 20GY/BK
11	D73 20WT
12	D72 16BR/WT
13	C110 20GY
14	C121 20BK/YL

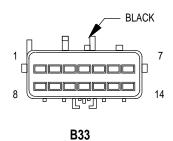


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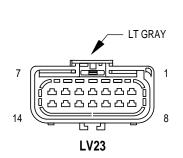
CAV	CIRCUIT
1	K80 20RD
2	F1 20DB
3	L1 20VT/BK
4	D531 20LB
5	F20 20WT
6	D530 20GY
7	F11 20RD/WT
8	F45 20YL/RD
9	C120 20BK/LB
10	G9 20GY/BK
11	D73 16WT
12	D72 16BR/WT
13	C110 20GY
14	C121 20BK/YL



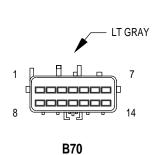
CAV	CIRCUIT
1	G3 20BK/PK
2	G17 20OR
3	D20 20LG
4	D21 20PK
5	K101 20WT
6	K4 20BK/LB
7	D1 18VT/BR
8	D2 18WT/BK
9	B25 12DB
10	G2 20VT
11	C8 20DG/RD
12	C9 20YL/DG
13	C13 20PK
14	C3 20VT



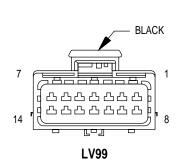
CAV	CIRCUIT
1	G3 20BK/PK
2	G17 20OR
3	D20 20LG
4	D21 20PK
5	K101 20WT
6	K4 20BK/LB
7	D1 20VT/BR
8	D2 20WT/BK
9	B25 12DB
10	G2 20VT
11	C8 20DG/RD
12	C9 20YL/DG
13	C13 18PK
14	C3 18VT



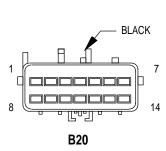
CAV	CIRCUIT
1	K4 20BK/LB
2	C94 20DB
3	Z11 20BK
4	K6 20VT/WT
5	K100 20PK
6	K101 20WT
7	K4 20BK/LB
8	K29 20WT/PK
9	D23 20BR
10	D22 20PK
11	C111 20BR
12	C98 20BR
13	C122 20BK/PK
14	C112 20DG



CAV	CIRCUIT
1	K4 20BK/LB
2	C94 20DB
3	Z11 20BK/WT
4	K6 20VT/WT
5	K100 20PK
6	K101 20WT
7	K4 20BK/LB
8	K29 20WT/PK
9	D23 20BR
10	D22 20PK
11	C111 20BR
12	C98 20BR/WT
13	C122 20BK/PK
14	C112 20DG

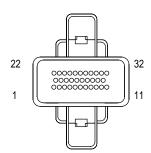


CAV	CIRCUIT
1	C57 20DB/GY
2	C26 18PK/DB
3	C18 20DB
4	C51 20LB/RD
5	A18 14RD
6	K160 18LG
7	C17 20VT
8	C95 20YL
9	D153 20PK
10	-
11	A142 18BR
12	D540 20YL/DB
13	D541 20YL/LG
14	A23 20RD



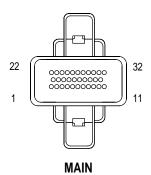
CAV	CIRCUIT
1	C57 20DB/GY
2	C26 18PK/DB
3	C18 20DB
4	C51 20LB/RD
5	A18 14RD
6	K160 18LG
7	C17 20VT
8	C95 20YL
9	D153 20PK
10	C96 20DB/YL
11	A142 18BR
12	D540 20YL/DB
13	D541 20YL/LG
14	A23 20RD

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MAIN CONTROL **MODULE - C1**

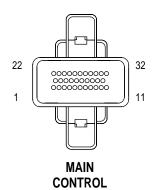
CAV	CIRCUIT	FUNCTION
1	A14 16DB	FUSED B(+)
2	Z1 16BK	GROUND
3	F11 20RD/WT	FUSED IGNITION SWITCH OUTPUT (ST-RUN-OFF)
4	F87 20WT/BK	FUSED IGNITION SWITCH OUTPUT (ST-RUN)
5	K80 20RD	CHARGE STATUS RELAY CONTROL
6	Z1 16BK	GROUND
7	A14 16DB	FUSED B(+)
8	Z1 20BK	GROUND
9	K90 20TN	BATTERY TUB FAN RELAY CONTROL
10	-	•
11	-	-
12	D91 20GY	APC ENABLE (-)
13	D90 20VT	APC ENABLE (+)
14	-	•
15	-	•
16	-	-
17	D71 20WT	AC PILOT LINE
18	D150 20RD	J1850 (+)
19	D151 20RD	J1850 (-)
20	-	<u>-</u>
21	-	-
22	D153 20PK	PCI BUS
23	D1 20VT/BR	CCD BUS (+)
24	D2 20WT/BK	CCD BUS (-)
25	D97 20PK	SAFETY RELAY OPEN SIGNAL
26	-	•
27	-	-
28	-	-
29	C8 20DG/RD	AMBIENT TEMPERATURE SENSOR SIGNAL
30	C9 20YL/DG	AMBIENT TEMPERATURE SENSOR RETURN
31	Z30 18BK	GROUND
32	Z30 18BK	GROUND



CONTROL **MODULE - C2**

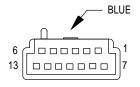
1 D580 20RD/VT SAFETY RELAY NO. 1 CONTROL 2 D582 200R/VT SAFETY RELAY NO. 2 CONTROL 3 D584 20RD/WT ISOLATION RELAY NO. 1 CONTROL 4 D586 200R/WT ISOLATION RELAY NO. 2 CONTROL 5 D72 16BR/WT PILOT LINE 6 D72 16BR/WT PILOT LINE 7 D71 200R PRIMARY PILOT RELAY CONTROL 8 - - 9 - - 10 - - 11 Z1 16BK GROUND 12 D585 20RD/GY ISOLATION RELAY NO. 1 STATUS 13 D587 20OR/GY ISOLATION RELAY NO. 2 STATUS 14 D70 16BR PILOT LINE 15 D550 20VT/DG VCMM STROBE (+) 16 D581 20RD/LG SAFETY RELAY NO. 1 STATUS 17 D583 20OR/LG SAFETY RELAY NO. 2 STATUS 18 D500 20YL DIELECTRIC BREAKDOWN SENSOR SIGNAL 19 D72 16BR/WT PILOT LINE 20 G17 20OR CHECK PLUG INDICATOR DRIVER	CAV	CIRCUIT	FUNCTION
3	1	D580 20RD/VT	SAFETY RELAY NO. 1 CONTROL
D586 200R/WT	2	D582 20OR/VT	SAFETY RELAY NO. 2 CONTROL
5 D72 16BR/WT PILOT LINE 6 D72 16BR/WT PILOT LINE 7 D71 200R PRIMARY PILOT RELAY CONTROL 8 - 9 - 10 - 11 Z1 16BK 12 D585 20RD/GY 13 D587 200R/GY 13 D587 200R/GY 14 D70 16BR 15 D550 20VT/DG VCMM STROBE (+) 16 D581 20RD/LG SAFETY RELAY NO. 1 STATUS 17 D583 200R/LG SAFETY RELAY NO. 2 STATUS 18 D500 20YL DIELECTRIC BREAKDOWN SENSOR SIGNAL 19 D72 16BR/WT PILOT LINE 20 G17 200R CHECK PLUG INDICATOR DRIVER 21 G85 18VT/LG WAIT INDICATOR DRIVER 22 - 23 - 24 - 25 D551 20VT 26 D74 20WT/OR SECONDARY PILOT RE	3	D584 20RD/WT	ISOLATION RELAY NO. 1 CONTROL
6 D72 16BR/WT PILOT LINE 7 D71 20OR PRIMARY PILOT RELAY CONTROL 8 - - 9 - - 10 - - 11 Z1 16BK GROUND 12 D585 20RD/GY ISOLATION RELAY NO. 1 STATUS 13 D587 20OR/GY ISOLATION RELAY NO. 2 STATUS 14 D70 16BR PILOT LINE 15 D550 20VT/DG VCMM STROBE (+) 16 D581 20RD/LG SAFETY RELAY NO. 1 STATUS 17 D583 20OR/LG SAFETY RELAY NO. 2 STATUS 18 D500 20YL DIELECTRIC BREAKDOWN SENSOR SIGNAL 19 D72 16BR/WT PILOT LINE 20 G17 20OR CHECK PLUG INDICATOR DRIVER 21 G85 18VT/LG WAIT INDICATOR DRIVER 22 - - 23 - - 24 - - 25 D551 20VT VCMM STROBE (-) 26 D74 20WT/OR SECONDARY PILOT RELAY CONTROL <td>4</td> <td>D586 20OR/WT</td> <td>ISOLATION RELAY NO. 2 CONTROL</td>	4	D586 20OR/WT	ISOLATION RELAY NO. 2 CONTROL
Total 2008 Primary Pilot Relay Control	5	D72 16BR/WT	PILOT LINE
8	6	D72 16BR/WT	PILOT LINE
9	7	D71 20OR	PRIMARY PILOT RELAY CONTROL
10	8	-	-
11	9	-	-
12 D585 20RD/GY ISOLATION RELAY NO. 1 STATUS 13 D587 20OR/GY ISOLATION RELAY NO. 2 STATUS 14 D70 16BR PILOT LINE 15 D550 20VT/DG VCMM STROBE (+) 16 D581 20RD/LG SAFETY RELAY NO. 1 STATUS 17 D583 20OR/LG SAFETY RELAY NO. 2 STATUS 18 D500 20YL DIELECTRIC BREAKDOWN SENSOR SIGNAL 19 D72 16BR/WT PILOT LINE 20 G17 20OR CHECK PLUG INDICATOR DRIVER 21 G85 18VT/LG WAIT INDICATOR DRIVER 22 23 24 25 D551 20VT VCMM STROBE (-) 26 D74 20WT/OR SECONDARY PILOT RELAY CONTROL 27 K51 20YL/BK HVAC WAKE-UP RELAY CONTROL 28	10	-	-
13 D587 20OR/GY ISOLATION RELAY NO. 2 STATUS 14 D70 16BR PILOT LINE 15 D550 20VT/DG VCMM STROBE (+) 16 D581 20RD/LG SAFETY RELAY NO. 1 STATUS 17 D583 20OR/LG SAFETY RELAY NO. 2 STATUS 18 D500 20YL DIELECTRIC BREAKDOWN SENSOR SIGNAL 19 D72 16BR/WT PILOT LINE 20 G17 20OR CHECK PLUG INDICATOR DRIVER 21 G85 18VT/LG WAIT INDICATOR DRIVER 22 - - 23 - - 24 - - 25 D551 20VT VCMM STROBE (-) 26 D74 20WT/OR SECONDARY PILOT RELAY CONTROL 27 K51 20YL/BK HVAC WAKE-UP RELAY CONTROL 28 - -	11	Z1 16BK	GROUND
14 D70 16BR PILOT LINE 15 D550 20VT/DG VCMM STROBE (+) 16 D581 20RD/LG SAFETY RELAY NO. 1 STATUS 17 D583 20OR/LG SAFETY RELAY NO. 2 STATUS 18 D500 20YL DIELECTRIC BREAKDOWN SENSOR SIGNAL 19 D72 16BR/WT PILOT LINE 20 G17 20OR CHECK PLUG INDICATOR DRIVER 21 G85 18VT/LG WAIT INDICATOR DRIVER 22 - - 23 - - 24 - - 25 D551 20VT VCMM STROBE (-) 26 D74 20WT/OR SECONDARY PILOT RELAY CONTROL 27 K51 20YL/BK HVAC WAKE-UP RELAY CONTROL 28 - -	12	D585 20RD/GY	ISOLATION RELAY NO. 1 STATUS
15 D550 20VT/DG VCMM STROBE (+) 16 D581 20RD/LG SAFETY RELAY NO. 1 STATUS 17 D583 20OR/LG SAFETY RELAY NO. 2 STATUS 18 D500 20YL DIELECTRIC BREAKDOWN SENSOR SIGNAL 19 D72 16BR/WT PILOT LINE 20 G17 20OR CHECK PLUG INDICATOR DRIVER 21 G85 18VT/LG WAIT INDICATOR DRIVER 22 - - 23 - - 24 - - 25 D551 20VT VCMM STROBE (-) 26 D74 20WT/OR SECONDARY PILOT RELAY CONTROL 27 K51 20YL/BK HVAC WAKE-UP RELAY CONTROL 28 - -	13	D587 20OR/GY	ISOLATION RELAY NO. 2 STATUS
16 D581 20RD/LG SAFETY RELAY NO. 1 STATUS 17 D583 20OR/LG SAFETY RELAY NO. 2 STATUS 18 D500 20YL DIELECTRIC BREAKDOWN SENSOR SIGNAL 19 D72 16BR/WT PILOT LINE 20 G17 20OR CHECK PLUG INDICATOR DRIVER 21 G85 18VT/LG WAIT INDICATOR DRIVER 22 - - 23 - - 24 - - 25 D551 20VT VCMM STROBE (-) 26 D74 20WT/OR SECONDARY PILOT RELAY CONTROL 27 K51 20YL/BK HVAC WAKE-UP RELAY CONTROL 28 - -	14	D70 16BR	PILOT LINE
17 D583 20OR/LG SAFETY RELAY NO. 2 STATUS 18 D500 20YL DIELECTRIC BREAKDOWN SENSOR SIGNAL 19 D72 16BR/WT PILOT LINE 20 G17 20OR CHECK PLUG INDICATOR DRIVER 21 G85 18VT/LG WAIT INDICATOR DRIVER 22 - - 23 - - 24 - - 25 D551 20VT VCMM STROBE (-) 26 D74 20WT/OR SECONDARY PILOT RELAY CONTROL 27 K51 20YL/BK HVAC WAKE-UP RELAY CONTROL 28 - -	15	D550 20VT/DG	VCMM STROBE (+)
18 D500 20YL DIELECTRIC BREAKDOWN SENSOR SIGNAL 19 D72 16BR/WT PILOT LINE 20 G17 20OR CHECK PLUG INDICATOR DRIVER 21 G85 18VT/LG WAIT INDICATOR DRIVER 22 - - 23 - - 24 - - 25 D551 20VT VCMM STROBE (-) 26 D74 20WT/OR SECONDARY PILOT RELAY CONTROL 27 K51 20YL/BK HVAC WAKE-UP RELAY CONTROL 28 - -	16	D581 20RD/LG	SAFETY RELAY NO. 1 STATUS
19 D72 16BR/WT PILOT LINE 20 G17 20OR CHECK PLUG INDICATOR DRIVER 21 G85 18VT/LG WAIT INDICATOR DRIVER 22 - - 23 - - 24 - - 25 D551 20VT VCMM STROBE (-) 26 D74 20WT/OR SECONDARY PILOT RELAY CONTROL 27 K51 20YL/BK HVAC WAKE-UP RELAY CONTROL 28 - -	17	D583 20OR/LG	SAFETY RELAY NO. 2 STATUS
20 G17 20OR CHECK PLUG INDICATOR DRIVER 21 G85 18VT/LG WAIT INDICATOR DRIVER 22 - - 23 - - 24 - - 25 D551 20VT VCMM STROBE (-) 26 D74 20WT/OR SECONDARY PILOT RELAY CONTROL 27 K51 20YL/BK HVAC WAKE-UP RELAY CONTROL 28 - -	18	D500 20YL	DIELECTRIC BREAKDOWN SENSOR SIGNAL
21 G85 18VT/LG WAIT INDICATOR DRIVER 22	19	D72 16BR/WT	PILOT LINE
22	20	G17 20OR	CHECK PLUG INDICATOR DRIVER
23 - 24 - 25 D551 20VT VCMM STROBE (-) 26 D74 20WT/OR SECONDARY PILOT RELAY CONTROL 27 K51 20YL/BK HVAC WAKE-UP RELAY CONTROL 28 -	21	G85 18VT/LG	WAIT INDICATOR DRIVER
24 - - 25 D551 20VT VCMM STROBE (-) 26 D74 20WT/OR SECONDARY PILOT RELAY CONTROL 27 K51 20YL/BK HVAC WAKE-UP RELAY CONTROL 28 -	22	-	-
25 D551 20VT VCMM STROBE (-) 26 D74 20WT/OR SECONDARY PILOT RELAY CONTROL 27 K51 20YL/BK HVAC WAKE-UP RELAY CONTROL 28 -	23	-	•
26 D74 20WT/OR SECONDARY PILOT RELAY CONTROL 27 K51 20YL/BK HVAC WAKE-UP RELAY CONTROL 28 -	24	-	-
27 K51 20YL/BK HVAC WAKE-UP RELAY CONTROL 28 -	25	D551 20VT	VCMM STROBE (-)
28	26	D74 20WT/OR	SECONDARY PILOT RELAY CONTROL
	27	K51 20YL/BK	HVAC WAKE-UP RELAY CONTROL
29 -	28	-	•
	29	-	•
30	30	-	-
31	31	-	•
32	32	-	-

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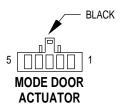
MODULE - C3

CAV	CIRCUIT	FUNCTION
1	D520 20WT/DG	BMM 12V SUPPLY
2	D522 20WT/DG	BMM GROUND
3	Z1 20BK	GROUND
4	D533 20LB/BK	BMM STROBE (+)
5	D534 20GY/BK	BMM STROBE (-)
6	G90 20WT	TRACTION MOTOR OIL TEMPERATURE SENSOR (+)
7	T90 20WT/BK	TRACTION MOTOR OIL TEMPERATURE SENSOR (-)
8	D530 20LB	MCAN BUS(+)
9	D531 20GY	MCAN BUS(-)
10	-	•
11	G408 20LB/YL	BATTERY PACK OUTLET COOLANT TEMPERATURE SENSOR (+)
12	G409 20VT/DG	BATTERY PACK OUTLET COOLANT TEMPERATURE SENSOR (-)
13	G406 20BK/LB	BATTERY PACK INLET COOLANT TEMPERATURE SENSOR (+)
14	G407 20LB/WT	BATTERY PACK INLET COOLANT TEMPERATURE SENSOR (-)
15	G402 20YL/DG	BATTERY PACK COOLANT PUMP PRESSURE SENSOR SIGNAL
16	K402 20BK/LB	SENSOR GROUND
17	F45 20YL/RD	FUSED IGNITION SWITCH OUTPUT (ST)
18	K500 20LG/WT	BATTERY PACK COOLANT PUMP PWM SIGNAL (+)
19	F1 20DB	FUSED IGNITION SWITCH OUTPUT (RUN-ACC)
20	D70 20WT/LB	PILOT LINE
21	D22 20PK	BEMS SCI TRANSMIT
22	D23 20BR	BEMS SCI RECIEVE
23	K62 20VT/PK	5V SUPPLY
24	D401 20BK/DB	CHARGE PORT SWITCH SENSE
25	K4 18BK/LB	SENSOR GROUND
26	-	•
27	G405 18DB/OR	HEAT EXCHANGER TEMPERATURE SENSOR SIGNAL
28	K501 20LG/BK	BATTERY PACK COOLANT PUMP PWM SIGNAL (-)
29	K173 20LG	RADIATOR FAN RELAY CONTROL
30	-	-
31	D589 20PK	PRECHARGE RELAY CONTROL
32	Z1 20BK	GROUND

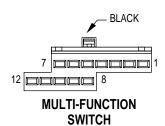


MESSAGE CENTER

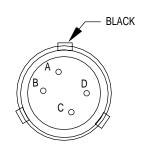
CAV	CIRCUIT	FUNCTION
1	L34 20RD/OR	FUSED RIGHT HIGH BEAM OUTPUT
2	L63 18DG/RD	LEFT TURN SIGNAL
3	Z1 20BK	GROUND
4	L62 18BR/RD	RIGHT TURN SIGNAL
5	G19 18LG/OR	ABS WARNING INDICATOR DRIVER
6	G2 22VT	TRACTION MOTOR TEMPERATURE WARNING INDICATOR DRIVER
7	G85 18VT/LG	WAIT INDICATOR DRIVER
8	R41 18BK/TN	AIRBAG WARNING INDICATOR DRIVER
9	G9 20GY/BK	RED BRAKE WARNING INDICATOR DRIVER
10	V23 18BR/PK	FUSED IGNITION SWITCH OUTPUT (ST-RUN)
11	G17 20OR	CHECK PLUG INDICATOR DRIVER
12	V23 18BR/PK	FUSED IGNITION SWITCH OUTPUT (ST-RUN)
13	G3 20BK/PK	SERVICE REQUIRED INDICATOR DRIVER



CAV	CIRCUIT	FUNCTION
1	C34 20DB/WT	ACTUATOR COMMON
2	C26 20PK/DB	ACTUATOR 5V SUPPLY
3	C37 20YL	MODE ACTUATOR FEEDBACK
4	C57 20DB/GY	SENSOR GROUND
5	C35 20DG/YL	MODE ACTUATOR DRIVER



CAV	CIRCUIT	FUNCTION
1	L91 22DB/PK	COMBINATION FLASHER SWITCHED GROUND
2	-	•
3	L302 22LB/YL	RIGHT TURN SWITCH SENSE
4	L305 22LB/WT	LEFT TURN SWITCH SENSE
5	V16 20WT	WIPER HIGH/LOW RELAY CONTROL
6	V52 20DG//YL	WINDSHIELD WIPER SWITCH MUX
7	F1 20DB	FUSED IGNITION SWITCH OUTPUT (RUN-ACC)
8	Z1 18BK	GROUND
9	L93 22RD/YL	HEADLAMP RELAY CONTROL
10	L94 20OR/WT	LOW BEAM RELAY CONTROL
11	V10 20BR	WASHER PUMP CONTROL SWITCH OUTPUT
12	L324 22WT/LG	HIGH BEAM RELAY CONTROL



 CAV
 CIRCUIT
 FUNCTION

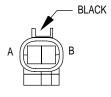
 A
 D70 14WT
 PILOT LINE

 B
 D70 14BR
 PILOT LINE

 C
 H30 14VT
 HIGH VOLTAGE DC(+)

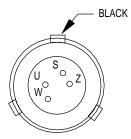
 D
 H300 14VT/WT
 HIGH VOLTAGE DC(-)

OIL PUMP - C1



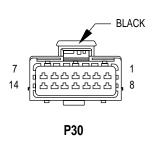
CAV	CIRCUIT	FUNCTION
Α	G25 20OR	OIL PUMP PRESSURE SENSOR (+)
В	G26 20DB	OIL PUMP PRESSURE SENSOR (-)

OIL PUMP - C2

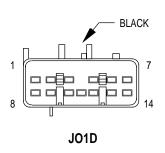


OIL PUMP - C3

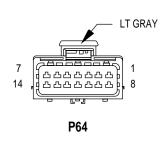
CAV	CIRCUIT	FUNCTION
S	D40 20GY/BK	OIL PUMP SPEED CONTROL PWM (+)
U	D41 20LG/WT	OIL PUMP SPEED CONTROL PWM (-)
W	F20 20BK/OR	FUSED IGNITION SWITCH OUTPUT (RUN)
Z	Z1 20BK	GROUND



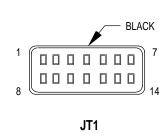
CAV	CIRCUIT
	C26 20PK/DB
1	C26 20PK/DB
	C57 20DB/GY
2	C57 20DB/GY
3	C32 22GY/DB
4	C33 22DB/RD
5	C34 22DB/WT
6	C35 22DG/YL
7	C36 22RD/WT
8	C37 22YL
9	C320 20GY
10	•
11	•
12	C21 22DB/OR
13	-
14	-



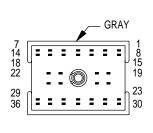
CAV	CIRCUIT
1	C26 20PK/DB
2	C57 20DB/GY
3	C32 20GY/DB
4	C33 20DB/RD
5	C34 20DB/WT
6	C35 20DG/YL
7	C36 20RD/WT
8	C37 20YL
9	C320 20GY
10	-
11	-
12	C21 20DB/OR
13	-
14	-



CAV	CIRCUIT
1	-
2	C57 20DB/GY
-	C57 20DB/GY
3	C57 20DB/GY
٦	C57 20DB/GY
4	C57 20DB/GY
"	C57 20DB/GY
5	C57 20DB/GY
)	C57 20DB/GY
6	C57 20DB/GY
0	C57 20DB/GY
7	-
8	-
9	C12 20LG/BK
10	C212 20BR
11	C126 20OR
12	C46 20LG
13	C47 20DG
14	-

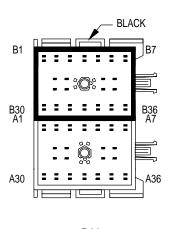


CAV	CIRCUIT
1	-
2	C57 20DB/GY
3	C57 20DB/GY
4	-
5	C57 20DB/GY
6	C57 20DB/GY
7	-
8	-
9	C12 20LG/BK
10	C212 20BR
11	-
12	C46 20LG
13	C47 20DG
14	-



P18

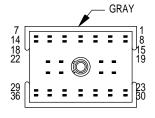
CAV	CIRCUIT
1	V16 20WT
2	A142 18BR
	A142 18BR
3	G85 18VT/LG
4	A1 12RD
5	-
6	-
7	D55 20YL
8	D540 20YL/DB
9	D541 20YL/LG
10	-
11	-
12	D1 20VT/BR
13	D2 20WT/BK
14	K160 20LG
15	D21 20LG
16	D20 20PK
17	D22 20PK
18	D23 20BR
19	C57 20DB/GY
20	L94 20OR/WT
21	L324 22WT/LG
22	M13 20BK/YL
23	F14 18LG/YL
24	F23 18DB/YL
25	D50 20DB
26	D60 20LB
27	C26 20PK/DB
28	-
29	L34 20RD/OR
30	-
31	-
32	-
33	-
34	-
35	C71 12DB
36	-



B23

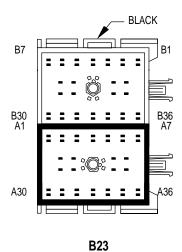
CAV	CIRCUIT
B1	V16 20WT
B2	A142 18BR
В3	G85 18VT/LG
B4	A1 12RD
B5	M20 20BR
D3	M20 20BR
B6	-
B7	D55 20YL
B8	D540 20YL/DB
B9	D541 20YL/LG
B10	-
B11	-
B12	D1 20VT/BR
B13	D2 20WT/BK
B14	K160 18LG
B15	D21 20PK
B16	D20 20LG
B17	D22 20PK
B18	D23 20BR
B19	C57 20DB/GY
B20	L94 20OR/WT
B21	L324 20WT/LG
B22	M13 20BK/YL
B23	F14 18LG/YL
B24	F23 18DB/YL
B25	D50 20DB
B26	D60 20LB
B27	C26 18 PK/DB
B28	-
B29	L34 20RD/OR
B30	-
B31	-
B32	-
B33	-
B34	-
B35	C71 12DG
B36	-

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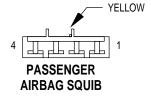


P34

CAV	CIRCUIT
1	G17 20OR
2	G3 20BK/PK
	G19 18LG/OR
3	G19 18LG/OR
4	-
5	G2 22VT
6	C18 20DB
7	X57 20BR/LB
8	X58 20DB/OR
9	X51 20BR/YL
10	X52 20DB/WT
11	C13 18PK
12	D153 20PK
13	C29 20TN
14	C51 20LB/RD
15	C94 20DB
16	C110 20GY
17	C122 20BK/PK
18	C121 20BK/YL
19	C120 20BK/LB
20	C96 20YL/WT
21	C97 20BR
22	F30 16RD
23	C98 20BR/WT
24	Z11 20BK/WT
25	C95 20YL
26	C17 20VT
27	C30 20TN/WT
28	D531 20GY
29	D530 20LB
30	-
31	-
32	C111 20BR
33	-
34	C112 20DG



CIRCUIT CAV A1 G17 200R A2 G3 20BK/PK G19 18LG/OR A4 A5 G2 20VT C18 20DB A6 A7 X57 20BR/LB Α8 X58 20DB/OR A9 X51 20BR/YL A10 X52 20DB/WT A11 C13 18PK A12 D153 20PK A13 C29 20TN A14 C51 20LB/RD A15 C94 20DB A16 C110 20GY A17 C122 20BK/PK A18 C121 20BK/YL A19 C120 20BK/LB A20 C96 20DB/YL A21 C97 20BR/WT F30 16RD A22 F30 16RD A23 C98 20BR A24 Z11 20BK/WT A25 C95 20YL A26 C17 20VT C30 20TN/WT A27 A28 D531 20LB D530 20GY A29 A30 A31 A32 C111 20BR A33 A34 C112 20DG

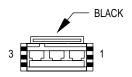


CAV	CIRCUIT	FUNCTION
1	R44 18DG/YL	PASSENGER AIRBAG LINE 2
2	R42 18BK/YL	PASSENGER AIRBAG LINE 1
3	-	•
4	-	•



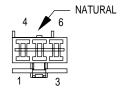
LOCK MOTOR

CAV	CIRCUIT	FUNCTION
1	F136 20VT/YL	UNLOCK RELAY OUTPUT
2	F133 20BR	LOCK RELAY OUTPUT



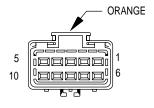
PASSENGER DOOR LOCK SWITCH

CAV	CIRCUIT	FUNCTION
1	E2 20OR	PANEL LAMPS FEED
2	P96 20WT/LG	PASSENGER DOOR SWITCH MUX
3	Z2 20BK/LG	GROUND



POWER DISTRIBUTION CENTER - C1

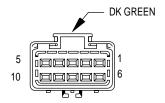
CAV	CIRCUIT	FUNCTION
1	-	-
2	-	-
3	C71 12DG	BLOWER MOTOR DRIVER
4	L7 12BK/YL	PARK LAMP RELAY OUTPUT
5	-	-
6	A4 12BK/YL	FUSED B(+)



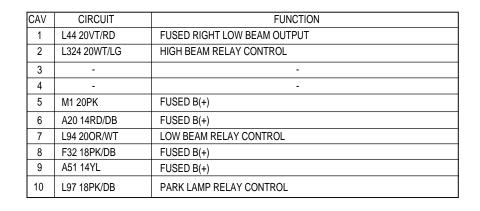
POWER
DISTRIBUTION
CENTER - C2

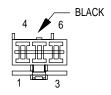
CAV	CIRCUIT	FUNCTION
1	-	-
2	F41 20PK/VT	FUSED B (+)
3	A142 18BR	HVAC WAKE-UP RELAY OUTPUT
4	X4 20BK	HORN RELAY CONTROL
5	A142 18BR	HVAC WAKE-UP RELAY OUTPUT
6	F87 18WT/BK	FUSED IGNITION SWITCH OUTPUT (ST-RUN)
7	-	-
8	X2 18DG/RD	HORN RELAY OUTPUT
9	F1 20DB	FUSED IGNITION SWITCH OUTPUT (RUN-ACC)
٩	F1 20DB	FUSED IGNITION SWITCH OUTPUT (RUN-ACC)
10	F30 16RD	FUSED B(+)

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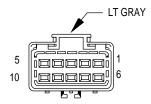
POWER
DISTRIBUTION
CENTER - C3





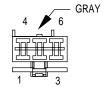
POWER
DISTRIBUTION
CENTER - C4

CAV	CIRCUIT	FUNCTION
1 A	A22 12BK/OR	FUSED IGNITION SWITCH OUTPUT (RUN)
2 Z	Z1 12BK	GROUND
3 A	A1 12RD	FUSED B(+)
4	-	•
5 A	A2 12PK/BK	FUSED B(+)
6 A	A10 12RD/DG	FUSED B(+)



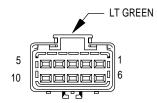
POWER
DISTRIBUTION
CENTER - C5

CAV	CIRCUIT	FUNCTION
1	L33 20RD	FUSED LEFT HIGH BEAM OUTPUT
2	F14 18LG/YL	FUSED IGNITION SWITCH OUTPUT (ST-RUN)
3	V3 12BR/WT	LOW SPEED WIPER SWITCH OUTPUT
4	V4 12RD/YL	WIPER HIGH SPEED OUTPUT
5	V16 20WT	WIPER HIGH/LOW RELAY CONTROL
6	L34 20RD/OR	FUSED RIGHT HIGH BEAM OUTPUT
0	L34 20RD/OR	FUSED RIGHT HIGH BEAM OUTPUT
7	V14 18RD/VT	WIPER ON/OFF RELAY CONTROL
8	L43 20VT	FUSED LEFT LOW BEAM OUTPUT
9	L9 18BK/WT	FUSED FLASHER FEED
10	F23 18DB/YL	FUSED IGNITION SWITCH OUTPUT (RUN)



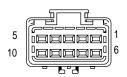
POWER
DISTRIBUTION
CENTER - C6

CAV	CIRCUIT	FUNCTION
1	-	-
2	-	-
3	T40 14BR/LB	BATTERY FAN RELAY OUTPUT
4	-	-
5	-	-
6	A16 12GY	FUSED B(+)



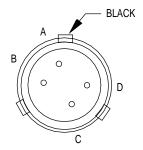
POWER
DISTRIBUTION
CENTER - C7

CAV	CIRCUIT	FUNCTION
1	A142 18BR	HVAC WAKE-UP RELAY OUTPUT
2	C3 20VT	A/C COMPRESSOR CLUTCH RELAY OUTPUT
3	-	-
4	K90 20TN	BATTERY TUBS FAN RELAY CONTROL
5	A142 14DG/OR	HVAC WAKE-UP RELAY OUTPUT
6	F87 20WT/BK	FUSED IGNITION SWITCH OUTPUT (ST-RUN)
7	C13 20PK	A/C COMPRESSOR CONTROLLER RELAY CONTROL
8	K51 20YL/BK	BATTERY FANS RELAY CONTROL
9	A14 16DB	FUSED B (+)
10	-	



POWER
DISTRIBUTION
CENTER - C8

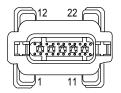
CAV	CIRCUIT	FUNCTION
1	A5 18DB	FUSED B(+)
2	D73 20WT	PRIMARY PILOT RELAY OUTPUT
3	D70 16BR	PILOT LINE
4	D71 20OR	PRIMARY PILOT RELAY CONTROL
5	-	-
6	A55 18DB/WT	SECONDARY PILOT RELAY OUTPUT
7	A142 18BR	HVAC WAKE-UP RELAY OUTPUT
8	D74 20WT/OR	SECONDARY PILOT RELAY CONTROL
9	A5 18DB	FUSED B(+)
10	A5 18DB	FUSED B(+)
10	A5 18DB	FUSED B(+)



POWER STEERING PUMP - C1

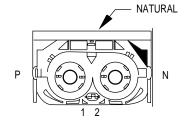
CAV	CIRCUIT	FUNCTION
Α	H20 14OR	HIGH VOLTAGE DC(+)
В	D70 14WT	PILOT LINE
С	H200 14OR/WT	HIGH VOLTAGE DC(-)
D	D70 14WT	PILOT LINE

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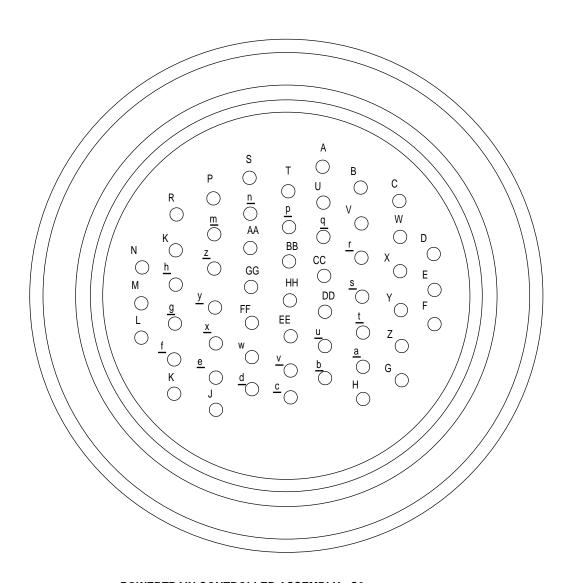
POWER STEERING PUMP - C2

CAV	CIRCUIT	FUNCTION
1	D1 18VT/BR	CCD BUS (+)
2	D2 18WT/BK	CCD BUS (-)
3	-	•
4	-	-
5	-	-
6	-	•
7	-	-
8	-	-
9	-	-
10	F87 18WT/BK	FUSED IGNITION SWITCH OUTPUT (ST-RUN)
11	Z1 18BK	GROUND
12	-	-
13	-	-
14	-	-
15	-	
16	-	-
17	-	-
18	-	
19	-	-
20	-	-
21	F87 18WT/BK	FUSED IGNITION SWITCH OUTPUT (ST-RUN)
22	Z1 18BK	GROUND



POWERTRAIN CONTROLLER ASSEMBLY - C1

CAV	CIRCUIT	FUNCTION
1	D70 14WT	PILOT LINE
2	D70 14BR	PILOT LINE
N	H108 1OR/BK	HIGH VOLTAGE DC (-)
Р	H107 1OR	HIGH VOLTAGE DC (+)

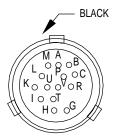


POWERTRAIN CONTROLLER ASSEMBLY - C2

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F-		
CAV	CIRCUIT	FUNCTION
Α	D40 20GY/BK	OIL PUMP SPEED CONTROL PWM (+)
<u>a</u>	T1 20LG/BK	TRS T1 SENSE
AA	G25 20OR	OIL PUMP PRESSURE SENSOR (+)
В	D41 20LG/WT	OIL PUMP SPEED CONTROL PWM (-)
<u>b</u>	K20 20DG	AUXILIARY BATTERY TEMPERATURE SENSOR (+)
BB	G26 20DB	OIL PUMP PRESSURE SENSOR (-)
С	-	
C	K21 20BK/RD	AUXILIARY BATTERY TEMPERATURE SENSOR (-)
CC	K4 20 BK/LB	SENSOR GROUND
D	Z1 20BK	GROUND
<u>d</u>	B30 20RD/WT	BRAKE PRESSURE SENSOR NO. 2 SIGNAL
DD	-	-
E	-	·
<u>e</u>	D21 20PK	PCA SCI TRANSMIT
EE	K4 20BK/LB	SENSOR GROUND
F	-	•
<u>f_</u>	K4 20BK/LB	SENSOR GROUND
FF	F45 20YL/RD	FUSED IGNITION SWITCH OUTPUT (ST)
G	-	-
g_	K6 20VT/WT	5V SUPPLY
GG	D97 20PK	SAFETY RELAY OPEN SIGNAL
Н	G9 20GY/BK	RED BRAKE WARNING INDICATOR DRIVER
<u>h</u>	D20 20LG	PCA SCI RECEIVE
HH	F11 20RD/WT	FUSED IGNITION SWITCH OUTPUT (ST-RUN-OFF)
J	-	•
K	-	•
<u>k</u>	B31 20RD	BRAKE PRESSURE SENSOR NO. 1 SIGNAL
L	G3 20BK/PK	SERVICE REQUIRED INDICATOR DRIVER
М	G2 20VT	TRACTION MOTOR TEMPERATURE WARNING INDICATOR DRIVER
<u>m</u>	D1 20VT/BR	CCD BUS (+)
N	K4 20BK/LB	SENSOR GROUND
<u>n</u>	K101 20WT	ACCELERATOR PEDAL POSITION SENSOR NO. 2 SIGNAL
Р	K4 20BK/LB	SENSOR GROUND
<u>p</u>	K4 20BK/LB	SENSOR GROUND
<u>q</u>	K6 20VT/WT	5V SUPPLY
R	-	ACCELEDATOR DEDAL POCITION CENCOS NO 4 CICAM
<u>r</u>	K101 20WT	ACCELERATOR PEDAL POSITION SENSOR NO. 1 SIGNAL
S	- D2 20MT/DV	- COD BUILD ()
<u>S</u>	D2 20WT/BK	CCD BUS (-) REGEN ENABLE SIGNAL
T	B25 20DB K6 20VT/WT	
<u>t</u>		5V SUPPLY
U	F87 20WT/BK	FUSED IGNITION SWITCH OUTPUT (ST-RUN)
<u>u</u>		ACCELEDATOR REPAILIBLE CANTOLLOGATOR
V	K100 20PK	ACCELERATOR PEDAL IDLE SWITCH SENSE
<u>V</u>	D90 20VT	APC ENABLE (+)
W	K29 20WT/PK	BRAKE SENSE SIGNAL
W	D91 20GY	APC ENABLE (-)
X	T41 20BR/YL	TRS T41 SENSE
<u>X</u>	- T42 20\/T/\//T	- TDC T40 CFNICE
Y	T42 20VT/WT	TRS T42 SENSE
7	- T2 20\/T	TDC T2 CENICE
Z	T3 20VT	TRS T3 SENSE
<u>z</u> _	K4 20BK/LB	SENSOR GROUND

POWERTRAIN CONTROLLER ASSEMBLY - C2



POWERTRAIN CONTROLLER ASSEMBLY - C4

CAV	CIRCUIT	FUNCTION
Α	D70 14WT	PILOT LINE
В	H1 14DG	FUSED HIGH VOLTAGE (+)
С	H2 14DG/WT	HIGH VOLTAGE DC(-)
D	H400 14BR	HIGH VOLTAGE DC(+)
Е	H40 14BR/WT	HIGH VOLTAGE DC(-)
G	H10 14PK/WT	HIGH VOLTAGE DC(-)
Н	H100 14PK	HIGH VOLTAGE DC(+)
J	H11 14RD/WT	HIGH VOLTAGE DC(-)
K	H110 14RD	HIGH VOLTAGE DC(+)
L	H12 14LB/WT	HIGH VOLTAGE DC(-)
M	H120 14LB	HIGH VOLTAGE DC(+)
Р	H20 14OR	HIGH VOLTAGE DC(+)
R	H200 14OR/WT	HIGH VOLTAGE DC(-)
Т	H30 14VT	HIGH VOLTAGE DC(+)
U	H300 14VT/WT	HIGH VOLTAGE DC(-)
V	D70 14WT	PILOT LINE



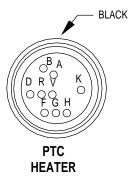
POWERTRAIN CONTROLLER ASSEMBLY - C5

CAV	CIRCUIT	FUNCTION
Α	A1 6RD	FUSED B (+)
В	-	-
С	Z1 6BK	GROUND



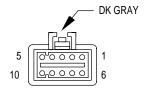
PRNDL ILLUMINATOR

CAV	CIRCUIT	FUNCTION
1	M1 20PK	FUSED B(+)
2	A81 20DG/RD	IGNITION SWITCH OUTPUT (ST-RUN-OFF)



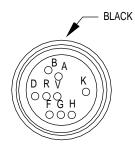
CAV	CIRCUIT	FUNCTION
Α	D70 14BR	PILOT LINE
В	D70 14WT	PILOT LINE
D	H100 14PK	HIGH VOLTAGE DC(+)
F	H101 14LB/DB	HIGH VOLTAGE DC(-)
G	H111 14RD/DB	HIGH VOLTAGE DC(-)
Н	H121 14PK/DB	HIGH VOLTAGE DC(-)
K	-	-
R	H110 14RD	HIGH VOLTAGE DC(+)
V	H120 14LB	HIGH VOLTAGE DC(+)

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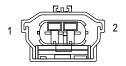
PTC HEATER CONTROLLER - C1

CAV	CIRCUIT	FUNCTION
1	A142 18BR	HVAC WAKE-UP RELAY OUTPUT
2	-	-
3	C120 20BK/LB	PTC NO. 3 IGBT CONTROL
4	C110 20GY	HEATER BANK NO. 1 OPEN SENSE
5	C121 20BK/YL	PTC NO. 1 AND 2 IGBT CONTROL
6	C94 20DB	PILOT LINE SENSE
7	C122 20BK/PK	IGBT SHORT SENSE
8	C112 20DG	HEATER BANK NO. 3 OPEN SENSE
9	C111 20BR	HEATER BANK NO. 2 OPEN SENSE
10	Z1 18BK	GROUND



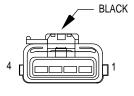
PTC HEATER CONTROLLER - C2

CAV	CIRCUIT	FUNCTION
Α	D70 14WT	PILOT LINE
В	D70 14BR	PILOT LINE
D	H101 14LB/DB	HIGH VOLTAGE DC(-)
F	H10 14PK/WT	HIGH VOLTAGE DC(-)
G	H11 14RD/WT	HIGH VOLTAGE DC(-)
Н	H12 14LB/WT	HIGH VOLTAGE DC(-)
K	-	•
R	H111 14RD/DB	HIGH VOLTAGE DC(-)
V	H121 14PK/DB	HIGH VOLTAGE DC(-)



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CAV CIRCUIT	FUNCTION
1 C23 12DG	RADIATOR FAN RELAY OUTPUT
2 Z1 12BK	GROUND

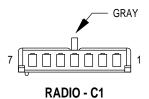


RADIATOR FAN RELAY (SOLID STATE)

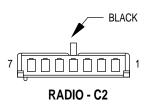
CAV	CIRCUIT	FUNCTION
1	Z1 18BK	GROUND
2	K173 20LG	RADIATOR FAN RELAY CONTROL
3	C23 12DG	RADIATOR FAN RELAY OUTPUT
4	A16 12GY	FUSED B (+)

- 8W-80 CONNECTOR PIN-OUTS -





CAV	CIRCUIT	FUNCTION
1	-	-
2	X55 20BR/RD	LEFT FRONT SPEAKER (-)
3	X56 20DB/RD	RIGHT FRONT SPEAKER (-)
4	E17 20YL/BK	STEP DIMMER SWITCH SENSE
	E17 20YL/BK	STEP DIMMER SWITCH SENSE
5	E2 20OR	PANEL LAMPS FEED
6	X12 18RD/WT	FUSED IGNITION SWITCH OUTPUT (RUN-ACC)
7	M1 20PK	FUSED B(+)



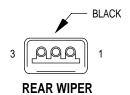
CAV	CIRCUIT	FUNCTION
1	-	•
2	X51 20BR/YL	LEFT REAR SPEAKER (+)
3	X52 20DB/WT	RIGHT REAR SPEAKER (+)
4	X53 20DG	LEFT FRONT SPEAKER (+)
5	X54 20VT	RIGHT FRONT SPEAKER (+)
6	X57 20BR/LB	LEFT REAR SPEAKER (-)
7	X58 20DB/OR	RIGHT REAR SPEAKER (-)



CAV	CIRCUIT	FUNCTION
1	F30 16RD	FUSED B(+)
2	-	•
3	Z1 16BK	GROUND



CAV	CIRCUIT	FUNCTION
Α	F1 20DB	FUSED IGNITION SWITCH OUTPUT (RUN-ACC)
В	V20 20BK/WT	REAR WASHER MOTOR CONTROL



MOTOR

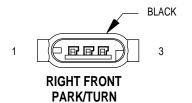
CAV	CIRCUIT	FUNCTION
1	Z1 18BK	GROUND
2	V23 18BR/PK	FUSED IGNITION SWITCH OUTPUT (ST-RUN)
3	V13 18BR/LG	REAR WIPER MOTOR CONTROL

	NATURAL
5	1

RECIRCULATION DOOR ACTUATOR

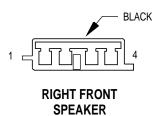
CAV	CIRCUIT	FUNCTION
1	C34 20DB/WT	ACTUATOR COMMON
2	C26 20PK/DB	ACTUATOR 5V SUPPLY
3	C320 20GY	RECIRCULATION ACTUATOR FEEDBACK
4	C57 20DB/GY	SENSOR GROUND
5	C32 20GY/DB	RECIRCULATION ACTUATOR DRIVER

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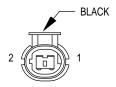


SIGNAL LAMP

CAV	CIRCUIT	FUNCTION
1	L60 18TN	RIGHT TURN SIGNAL
2	L78 20DG/YL	FUSED B(+)
3	Z1 18BK	GROUND

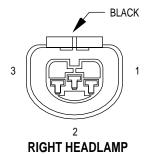


CAV	CIRCUIT	FUNCTION
1	-	-
2	X56 20DB/RD	RIGHT FRONT SPEAKER (-)
3	X54 20VT	RIGHT FRONT SPEAKER (+)
4	-	•

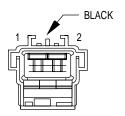


RIGHT FRONT WHEEL SPEED SENSOR

CAV	CIRCUIT	FUNCTION
1	B6 18WT/DB	RIGHT FRONT WHEEL SPEED SENSOR (-)
2	B7 18WT	RIGHT FRONT WHEEL SPEED SENSOR (+)

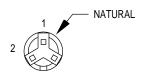


CAV	CIRCUIT	FUNCTION
1	L44 20VT/RD	FUSED RIGHT LOW BEAM RELAY OUTPUT
2	Z1 20BK	GROUND
3	L34 20RD/OR	FUSED RIGHT HIGH BEAM RELAY OUTPUT



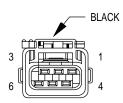
RIGHT LIFTGATE FLOOD LAMP

CAV	CIRCUIT	FUNCTION
1	M11 20PK/LB	COURTESY LAMP RELAY OUTPUT
2	Z1 20BK	GROUND



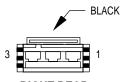
RIGHT	REAR
DOOR	AJAR
SWI	TCH

CAV	CIRCUIT	FUNCTION
1	Z1 18BK	GROUND
2	G76 18TN/YL	DOOR AJAR SWITCH SENSE
3	-	



RIGHT REAR LAMP ASSEMBLY

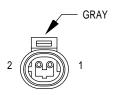
CAV	CIRCUIT	FUNCTION
1	L62 18BR/RD	RIGHT TURN SIGNAL
2	-	-
3	L1 20VT/BK	BACK-UP LAMP FEED
4	L78 20DG/YL	FUSED B(+)
5	L50 18WT/TN	BRAKE LAMP SWITCH OUTPUT
6	Z1 20BK	GROUND



RIGHT REAR SLIDING DOOR CONTACTS

	BLACK
3	1
6	4

RIGHT REAR SPEAKER



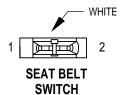
RIGHT REAR WHEEL SPEED SENSOR

CAV	CIRCUIT	FUNCTION
1	F133 20BR/YL	LOCK RELAY OUTPUT
2	F136 20VT/YL	UNLOCK RELAY OUTPUT
3	-	•

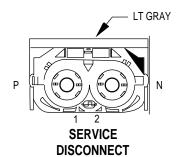
CAV	CIRCUIT	FUNCTION
1	-	-
2	-	-
3	-	-
4	X52 20DB/WT	RIGHT REAR SPEAKER (+)
5	-	-
6	X58 20DB/OR	RIGHT REAR SPEAKER (-)

CAV	CIRCUIT	FUNCTION
1	B1 18YL/DB	RIGHT REAR WHEEL SPEED SENSOR (-)
2	B2 18YL	RIGHT REAR WHEEL SPEED SENSOR (+)

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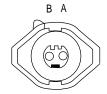


CAV	CIRCUIT	FUNCTION
1	G10 18LG/RD	SEAT BELT SWITCH SENSE
2	Z1 20BK	GROUND



SWITCH

CAV	CIRCUIT	FUNCTION
1	A55 14DB	SECONDARY PILOT RELAY OUTPUT
2	D70 14WT	PILOT LINE
N	H13 1OR/BK	HIGH VOLTAGE DC (-)
Р	H130 1OR	HIGH VOLTAGE DC (+)



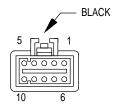
SUCTION LINE TEMPERATURE SENSOR

CAV	CIRCUIT	FUNCTION
Α	C95 20YL	SUCTION LINE TEMPERATURE SENSOR NO. 1 SIGNAL
В	C57 20DB/GY	GROUND



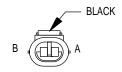
TRACTION MOTOR OIL TEMPERATURE SENSOR

CAV	CIRCUIT	FUNCTION
1	G90 20WT	TRACTION MOTOR OIL TEMPERATURE SENSOR (+)
2	T90 20WT/BK	TRACTION MOTOR OIL TEMPERATURE SENSOR (-)



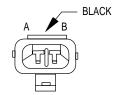
TRANSMISSION RANGE SWITCH

CAV	CIRCUIT	FUNCTION
1	F20 20BK/OR	FUSED IGNITION SWITCH OUTPUT (RUN)
2	-	-
3	-	•
4	-	•
5	-	-
6	L1 20VT/BK	BACK-UP LAMP FEED
7	T1 20LG/BK	TRS T1 SENSE
8	T3 20VT	TRS T3 SENSE
9	T42 20VT/WT	TRS T42 SENSE
10	T41 20BR/YL	TRS T41 SENSE



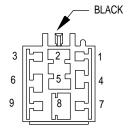
VACUUM PUMP - C1

CAV	CIRCUIT	FUNCTION
1	A23 20RD	VACUUM PUMP SWITCH SENSE
2	Z15 20BK	GROUND



VACUUM PUMP - C2

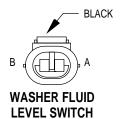
CAV	CIRCUIT	FUNCTION
1	A18 14RD	VACUUM PUMP RELAY MODULE OUTPUT
2	Z16 14BK	GROUND



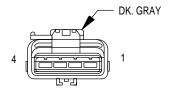
VACUUM PUMP RELAY MODULE

CAV	CIRCUIT	FUNCTION
1	-	-
2	A18 14RD	VACUUM PUMP RELAY MODULE OUTPUT
3	-	-
4	-	-
5	F50 14YL	FUSED B (+)
6	Z17 20BK	GROUND
7	-	-
8	F20 20WT	FUSED IGNITION SWITCH OUTPUT (RUN)
9	A23 20RD	VACUUM PUMP SWITCH SENSE

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	CAV	CIRCUIT	FUNCTION
ſ	Α	Z1 20BK	GROUND
Ī	В	G29 20BK/TN	WASHER FLUID SWITCH SENSE



CAV	CIRCUIT	FUNCTION
1	V3 12BR/WT	WIPER HIGH/LOW RELAY LOW SPEED OUTPUT
2	V7 20DG/WT	WIPER PARK SWITCH SENSE
3	V4 12RD/YL	WIPER HIGH/LOW RELAY HIGH SPEED OUTPUT
4	Z1 14BK	GROUND

WIPER MODULE