

CUTTER # _1_ Cutter Daily Production Log - Operator Name: Bill

Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
10-24-25	2051284	6:00	6:06	12x12x10	Debutante	40				
10-24-25	2051285	6:15	6:40	60X32	Pink Platter	2 1/2	8x30	20	498	-
10-24-25	2051283	6:45	8:30	60X32	Pink plates	8	9 1/2 X 16	96	1510	12946 69
10-24-25	2051283	8:45	8:45	Break						
10-24-25	2051174	10:35	10:35	60X32	Pink Plates	12	9 1/2 x 16	144	2091930	103.3
10-24-25	2051174	11:15	11:15	Bunch						
10-24-25	2051176	12:15	12:30	49 1/2 x 39	Oil Can	24#	3	14x19 1/2	18.800	291
10-24-25	2051176	12:30	1:00	49 1/2 X 39	Oil Can	24#	3	14x19 1/2	18.800	291
10-24-25	2051175	1:10	1:10							
10-24-25	2051175	2:15	2:15	49 1/2 X 32 3/4	Oil Can	24#	2	16 3/8 X 12 1/16	16300	149.2
		2:15	2:30							

CUTTER # 1 Cutter Daily Production Log - Operator Name:

.0g Sheet

CUTTER #_2_ Cutter Daily Production Log - Operator Name: Juanito

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
10/20	✓		6:00	6:05	6:05	Calentamiento					
✓	✓		6:07	6:13	6:13	Impianto la máquina					
✓	✓	8051282	6:15	6:50	60X32	Pink Plat.	7.	8X29	56.09	1120	42
10/20	✓		7:00	7:40	--	--					
✓	✓	8051285	7:48	8:30	60 X 30	Pink Plat.	5	8X29	40	05	30
✓	✓		8:30	8:45	Doscano						
✓	✓	8051285	8:48	9:15	60X30	Pink Plat	2	6X30	20	05	320
✓	✓	8051315	9:20	9:40	8X30	Green Plat	5	10X44	10	03	130
✓	✓	8051172	10:00	10:45	49.125X90	Q25 Plat.	20.	10X48	20	08	220
✓	✓		10:45	11:15	Comida						
✓	✓	8041172	11:20	11:24	49.125X40	Q25 Plat.	28.	40X48	28	03	728
✓	✓	8051316	1:30	1:48	30 X 28	Worbaev		825X10	10	03	100
✓	✓	8051305	1:55	2:10	85 X 30	Green Plat.	3.	8X15	3.	03	70

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50 Mo pase 01 doscano do los 12:15 a 12:30 50
50 Mo pase 01 doscano do los 12:15 a 12:30 50

DIE CUTTER

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Daily Production Log - Operator Name:

NO SCHEDULE

PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Fabian Lopez

Date	Set Up Prod #	Start Time	End Time	Material Type	Jumbo Size Weight	Umbra Size Weight	Finshed Roll Sizes	Total FG Rolls	Weight /Roll	Scrap
					Yards	LS	FT			
10/24/25		6:00	6:06	Calentamiento						
10/24/25 X	8051314	6:06	6:20	FREEZER	43 ³ / ₆₀ " 9/13	18"	7-3864.71	X		
		6:20	7:10	TAN						
10/24/25	8051314	7:15	8:30	FR2	43 ³ / ₆₀ " 9/13	18"	7-3864.71	X	21	28.3
		8:30	8:45	BREAK						
10/24/25	8051314	8:47	9:10	FR2	43 ³ / ₆₀ " 9/13	18"	7-3864.71	X	9	28.5
10/24/25 X	8051314	9:10	9:35	FR2	43 ³ / ₆₀ " 1465	18"	9-3840.46	X		
10/24/25	8051314	9:37	10:30	FR2	43 ³ / ₆₀ " 1465	18"	9-3840.46	X	21	28.5
		10:30	11:00	LUNCH						
		11:00	11:20	Bajando Jumbo						
		11:20	11:45	Esperando Order						
10/24/25 X	8051296	11:45	12:15	FR2	35 ³ / ₆₀ " 1854	30"	9-1854.09	X		
		12:15	12:30	BREAK						
10/24/25	8051296	12:20	1:30	FR2	35 ³ / ₆₀ " 1854	30"	9-1854.09	X	12	33.8
10/24/25	8051296	1:38	2:25	FR2	35 ³ / ₆₀ " 1854	15"	9-1854.09	X	24	17.2
		2:25	2:30	Cleaning						

PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Abelto L.

PC2 PRODUCTION LOG SHEET - OPERATOR NAME: José Pérez

PC2 PRODUCTION LOG SHEET - OPERATOR NAME: <u>José Pérez</u>									
Date	Prod #	Start Time	End Time	Material Type	Lumbo Size	Weight Lbs	Yards	Total FG Rolls	Weight /Roll
10/24/15	8051308	6: 6:5	6:5	Elcrosis 10					
10/24/15	8051313	6: 8	7:38	MRKRPBS 40 60	60	1500	60	223-2792 ✓	27 54.5 187
		7:30	8:10	PS Record Jumbo					
		8:10	8:30	PS Perado core					
		8:30	8:45	Break					
		8:45	9:20	Cortan decor					
10/24/15	8051308	9:20	10:30	MRBOND 3572	72	4049	36	03C-4049 ✓	20 23
		10:30	11:	LUNCH					
10/24/15	8051308	11:	12:15	MRBOND 3572	72	4049	36	03C-4049 ✓	20 23
		12:15	12:30	Break					
10/24/15	8051308	12:30	2:20	MRBOND 3572	72	4049	36	03C-4049 ✓	32 23

PC3 PRODUCTION LOG SHEET - OPERATOR NAME: Oscar E.

10-24-25

PC3 PRODUCTION LOG SHEET - OPERATOR NAME: ENR-197C

PC5 PRODUCTION LOG SHEET - OPERATOR NAME: Silverstye

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Weight lbs	Total FG Rolls	Weight /Roll	Scrap
10.24.25			6:00	6:05	EJERCICO					
10.24.25	8051093	6:05	8:00	TISSUE	60 1299	60	719 1299	- 24	22	20
10.24.25		8:00	8:08	Personal						
10.24.25	8051093	8:08	8:30	TISSUE	60 1299	60	719 1299	- 4	22	
10.24.25		8:30	8:45	Break						
10.24.25	8051093	8:45	10:30	TISSUE	60 1299	60	719 1299	26	22	
10.24.25		10:30	11:00	Lunch						
10.24.25	8051093	11:40	11:40	TISSUE	60 1299	60	719 1299	5	22	
10.24.25		11:40	12:06							
10.24.25	8051093	12:06	12:15	TISSUE	60 1239	60	1239 1239	3		
10.24.25		12:15	12:30	Break						
Comments/Comentarios:										
PC5 PRODUCTION LOG SHEET - OPERATOR NAME: Silverstye										

PC5 PRODUCTION LOG SHEET - OPERATOR NAME: Silvia Strydom

Date	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Total FG Rolls	Weight /Roll	Scrap
10-24-25	8051093	12:30 2:20	12:39 2:20	TISSUE	60	1239	60	892	23	22	
10-24-25		2:20 2:30	2:30 2:30	Limpieza							

Comments/Commentaries:

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME:

Alexis

JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME: Herrera

Date	Setup Prod #	Start Time	End Time	Material Type	Jumbo Size	Number Weight	Finisched Roll Sizes	Lot#	Total FG Rolls	Weight /Roll	Scrap
						lbs					
10/24/15	8051262	6:00	6:05	warm up							
10/24/15	8051262	6:07	7:00	white Butcher	68/40	997	17	9654-2128	40	25.6	Q
10/24/15		6:15	6:35	wrong cores							
10/24/15	8051262	7:15	8:00	white Butcher	68/40	2162	17	0505-2162	88	25.8	Q
10/24/15		8:00	8:15	problem with count of rolls							
10/24/15		8:30	8:45	Break							
10/24/15	X 8051264	9:10	10:25	Ocean Select	68/40	4287	17	4-4287.99	228	19	Q
10/24/15		10:30	11:00	Lunch							
	8051264	11:10	12:39	Ocean Select FREEZER	68/40	4292	17	6-4292.4	228	19	Q
		12:15	12:30	Break							
		1:05	1:10	Cleaning Jumbo							
Comments/Comentarios:											
<i>Can enter material?</i>											
<i>no trash cores connect.</i>											
<i>6/10/15</i>											

JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME:

Comments/Comentarios:

JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME:

18

OCT 24 2025

SHEETER 1

Sheeter Production Log Sheet

OCT 9 4 2025

10

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lott#	Tabs	Pounds	Scrap
10-24-25.		80051287.	6:00	6:10	miguel	E J E V C A C 10		121-2562.			
10-24-25.		80051287.	6:10	7:00	miguel	60" X 32" STEAK PINK P.		222-2510.			
10-24-25.		80051287.	7:00	8:30	miguel	60" X 30" STEAK PINK PLATTER.		122-2621.	7.5	1,300	
10-24-25.		80051287.	8:30	8:45	miguel	B R E A K					
10-24-25.		80051287.	8:45	10:00	miguel	S E T O P					
10-24-25.		80051287.	10:00	10:45	miguel	60" X 30" STEAK PINK P.		422-2681.			
10-24-25.		80051287.	10:45	11:15	miguel	L U N C H		211-2551.			
10-24-25.		80051287.	11:15	12:15	miguel	60" X 30" STEAK PINK PLATTER.		221-2621.			
10-24-25.		80051287.	12:15	12:30	miguel	B R E A K		422-2681.			
10-24-25.		80051287.	12:30	1:20	miguel	60" X 30" STEAK PINK P.		221-2551.	9.750		
10-24-25.		80051287.	1:20	2:30	miguel	60" X 30" STEAK PINK P.		10.5	1,321	210	
											Comments/Comentarios:

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SHEETER 2

Sheeter Production Log Sheet