

CUTTER # 1 Cutter Daily Production Log - Operator Name: Bill

Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
10-24-25	8051284	6:00	6:00	exercio	de tabe-taminto					
10-24-25	8051284	6:06	6:13	himpier	de cutter 1					
10-24-25	8051283	6:15	6:40	60x32	Pink Platter	2 1/2	8x30	2005	448	-
		6:45	8:30	60x32	Pink platter	8	9 1/2 x 6	96 BND	1296	69
		8:30	8:45	Break						
10-24-25	8051783	8:45	10:35	60x32	Pink Platter	12	9 1/2 x 6	144 BND	1930	103.2
		10:45	11:15	Branch						
10-24-25	8051144	11:15	12:15	49 1/2 x 39	Quilon 24#	3	4x19.5	18 BND	281	46.2
		12:15	12:30	Break						
10-24-25	8051146	12:30	1:00	49 1/2 x 39	Quilon 24#	3	13x13	27 BND	259.2	11.4
	V	V	V	V						
10-24-25	8051145	1:10	2:15	49 1/2 x 32 3/4	Quilon 24#	2	9x9	12 BND	52.9	
		2:15	2:30	himpier	Area Cutter 1		16 3/8 x 12 3/16	16 BND	149.2	

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5 Sept

CUTTER # 2 - Cutter Daily Production Log - Operator Name: Laurier

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
10/26	✓		6:00	6:05	Calentamiento						
"	✓		6:07	6:13	limpiando la maquina						
"	✓	8051282	6:15	6:50	60x32	Pink Plath	7.	8x29	56.03	1120	42
10/26	✓	"	7:00	7:40	"	"	5	8x29	40.05	800	30
"	✓	8051285	7:48	8:30	60x30	Pink Plath	8.	6x30	80.05	1280	0
"	✓		8:30	8:45	Descanso						
"	✓	8051285	8:48	9:15	Pink 60x30	Pink Plath	2	8x30	20.05	320	0
"	✓	8051315	9:20	9:40	8x30	Green Plath	5	10x14	10.03	130	10
"	✓	8051177	10:00	10:45	49.125x40	Q25 Quill	20.	40x48	20.08	520	20
"	✓	"	10:45	11:15	Comida						
"	✓	8041177	11:20	11:24	49.125x40	Q25 Quill	28.	40x48	28.03	728	0
"	✓	8051316	11:30	11:48	30x28	Werkbaer		825x10	10.03	100	20
"	✓	8051305	11:55	2:10	8x30	Green Plath	3.	8x15	3.05	70	0

so Me paso el descanso de las 12:15 a 12:30

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Daily Production Log - Operator Name:

Daily Production Log - Operator Name:

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PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Fabian Lopez

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	Total FG Rolls	Weight /Roll	Scrap
10/24/25			6:00	6:06	Calentamiento									
10/24/25	X	8051314	6:06	6:20	FREZER	47 5/8" / 60"	913	18"	7-3864.71		X			
			6:20	7:10	TAN									
10/24/25		8051314	7:15	8:30	FRZ	47 5/8" / 60"	913	18"	7-3864.71		X	21	28.3	
			8:30	8:45	BREAK									
10/24/25		8051314	8:47	9:10	FRZ	47 5/8" / 60"	913	18"	7-3864.71		X	9	28.5	
10/24/25	X	8051314	9:10	9:35	FRZ	47 5/8" / 60"	1465	18"	9-3840.46		X	Loading		
10/24/25		8051314	9:37	10:30	FRZ	47 5/8" / 60"	1465	18"	9-3840.46		X	21	28.5	
			10:30	11:00	LUNCH									
			11:00	11:20	Basando Jumbo									
			11:20	11:45	Esperando	Orden								
10/24/25	X	8051296	11:45	12:15	FRZ	35 3/8" / 60"	1854	30"	9-1854.09		X	Loading		
			12:15	12:30	BREAK									
10/24/25		8051296	12:20	1:30	FRZ	35 3/8" / 60"	1854	30"	9-1854.09		X	12	37.8	
10/24/25		8051296	1:38	2:25	FRZ	35 3/8" / 60"	1854	15"	9-1854.09		X	24	17.2	
			2:25	2:30	Cleaning									

Handwritten initials: *FX* and *CV*

PC2 PRODUCTION LOG SHEET - OPERATOR NAME: Jose Price													
Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll	Lot#	Yards	Lbs	FT	Scrap
10/24/25		8051313	6:00	6:55	Ejercicio								
		8051313	6:58	7:58	MRKR PBS 40 60	60	1500	60	22Z-2792			✓ 27	54.5 48
			7:50	8:10	as Parado Jumbo								
			8:10	8:30	as Parado core								
			8:30	8:45	BRAK								
			8:45	9:20	cartandocore								
10/24/25		8051308	9:20	10:30	MRBOND 3572	72	4049	36	03C-4049	✓		20	23
			10:30	11:00	LUNCH								
10/24/25		8051308	11:00	12:15	MRBOND 3572	72	4049	36	03C-4049	✓		20	23
			12:15	12:30	BRAK								
10/24/25		8051308	12:30	2:20	MRBOND 3572	72	4049	36	03C-4049	✓		32	23
Comments/Comentarios:													

25/11

PC3 PRODUCTION LOG SHEET - OPERATOR NAME: Oscar F.															
Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
10/24/25			6:09	6:05	ESERCICIOS.										
10/24/25	X	8051299	6:05	6:24	MRKRF93063	63"	SETUP	63"	SETUP					SET UP	
10/24/25			6:24	7:12	TAN										
10/24/25		8051299	7:12	8:30	MRKRF93063	63"		63"	5373-3065			✓	3	429	
10/24/25			8:30	8:45	BR EAK										
10/24/25		8051299	8:45	10:30	MRKRF93063	63"	2145	63"	5373-3065			✓	2	429	
10/24/25			10:30	11:00	LUNCH										
10/24/25		8051299	11:00	12:	MRKRF93063	63"	825	63"	5373-3065			✓	5	165	
10/24/25		8051299	12:00	12:15	MRKRF93063	63"	119	63"	5373-3065			✓	1	119	
10/24/25			12:15	12:30	BR EAK										
10/24/25	X	8051309	12:30	2:25	MRKRF93060	60"		60"	447-2916			✓			
Comments/Comentarios:			2:25	2:30	CLEANING										
*			12:30	1:05	ESPERANDO CLAMP, PARA SUBIR JUMBO										
*			1:05	1:40	SET UP y ESPERA DE PALLET										

PC5 PRODUCTION LOG SHEET - OPERATOR NAME: <u>Silverstep</u>															
Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
10.24.25			6:00	6:05	Exercise										
10.24.25	8051093		6:05	8:00	Tissue	60	1299	60	719 1299				24	22	20
10.24.25			8:00	8:00	Personal										
10.24.25	8051093		8:08	8:30	Tissue	60	1299	60	719 1299				4	22	
10.24.25			8:30	8:45	Break										
10.24.25	8051093		8:45	10:30	Tissue	60	1299	60	719 1299				26	22	
10.24.25			10:30	11:0	Lunch										
10.24.25	8051093		11:00	11:40	Tissue	60	1299	60	719 1299				5	22	
10.24.25			11:40	12:06											
10.24.25	8051093		12:06	12:15	Tissue	60	1239	60	892 1239				3		
10.24.25			12:15	12:30	Break										
Comments/Comentarios:															

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AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Alexis														
Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	Total FG Rolls	Weight /Roll	Scrap
10/24/25		8051119	2:30		Kraft	66	3074	66	93B-3074			✓		
			4:00	4:30	Maquina	descumpuesta								
			4:30	4:45	Break									
		8051119	4:45	5:00	Kraft	66	3074	66	93B-3074			✓	60.2	0
10/24/25		8051306	5:30		Up/lot	63	3428	63	61C-3428			✓		
			7:00	7:30	Lunch									
		8051306	7:30	8:00	Up/lot	63	3428	63	61C-3428			✓	81.6	81.6
10/24/25		8051306	8:05		Up/lot	63	3525	63	21E-3525			✓		
			9:30	9:45	Break									
		8051306	9:45	10:20	Up/lot	63	3525	63	21E-3525			✓	81.6	0
			10:20	10:50	armando cajas y montando jumbos									
Comments/Comentarios:														
			10:50	11:00	y arreglando rollos									
					Limpieza									

JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME: *Michelle*

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	Total FG Rolls	Weight /Roll	Scrap
10/24/15			6:00	6:05	warm up									
10/24/15		8051262	6:07	7:00	white Batched	68/40	997	17	9654-2128			40	25.6	2
10/24/15			6:15	6:35	wrong cores									
10/24/15		8051262	7:15	8:00	white Batched	68/40	2162	17	0505-2162			88	25.8	2
10/24/15			8:00	8:15	Problem with Count of Rolls									
10/24/15			8:30	8:45	Break									
10/24/15	X	8051264	9:10	10:25	Ocean Select FREEZER	68/40	4287	17	4-4287.19			228	19	2
10/24/15			10:30	11:00	Lunch									
		8051264	11:10	12:39	Ocean Select FREEZER	68/40	4292	17	6-4292.4			228	19	2
			12:15	12:30	Break									
			1:05	1:10	Cleaning Jumbo									
Comments/Comentarios:		<p>en entreera mientro?</p> <p>no traer cores correcto.</p> <p>460</p> <p>12/1</p>												

[Signature]

Comments/Comentarios:

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SHEETER 1

Sheeter Production Log Sheet

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tags	Pounds	Scrap
10-24-25	8:05	1287	6:00	6:10	miguel	ET ER C1 C10		121-2562 #			
10-24-25	8:05	1287	6:10	7:00	miguel	60" X 32"	STEAK PINK P	222-2599			
10-24-25	8:05	1287	7:00	8:30	miguel	60" X 30"	STEAK PINK P	311-2510			
10-24-25	8:25		8:30	8:45	miguel	B R E A K		122-2621	7.5	1,300	
10-24-25	8:45		8:45	10:00	miguel	S E T U P		4 JUM.			
10-24-25	8:05	1287	10:00	10:45	miguel	60" X 30"	STEAK PINK P	422-2681 #			
10-24-25	8:25		10:45	11:15	miguel	L U N C H		211-255			
10-24-25	8:05	1287	11:15	12:15	miguel	60" X 30"	STEAK PINK P	221-2541 #			
10-24-25	8:25		12:15	12:30	miguel	B R E A K		421-2654 #			
10-24-25	8:05	1287	12:30	1:20	miguel	60" X 30"	STEAK PINK P				
10-24-25	8:05	1287	1:20	2:30	miguel	60" X 30"	STEAK PINK P	2505 # 121-25 # TAG	60	9750	
Comments/Comentarios:									10.5	1,321	240

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SHEETER 2

Sheeter Production Log Sheet

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
10/21/25		8051178	6:00	6:05	Kearn		Exercise	1191-2064			
			6:05	6:50	Kearn	49 ¹ / ₈ x 10	025 Quilon	112-2040			
			6:50	7:05	Kearn		Ajuste de Bandas	312-2082	18	491#	
							81A-2106				
10/21/25		8051178	7:05	8:00	Kearn	49 ¹ / ₈ x 31	025 Quilon	6		640#	
		8051178	8:00	8:30	Kearn	49 ¹ / ₈ x 33 ³ / ₄	025 Quilon 24#				
			8:30	8:45	Kearn		BREAK				
10/21/25		8051178	8:45	10:30	Kearn	49 ¹ / ₈ x 33 ³ / ₄	025 Quilon 24#		20	1788#	
			10:30	11:00	Kearn		WASH				
		8051178	11:00	12:15	Kearn	49 ¹ / ₈ x 31 ¹ / ₂	025 Quilon 29#				
			12:15	12:30	Kearn		BREAK				
10/21/25		8051178	12:30	2:25	Kearn	49 ¹ / ₈ x 31 ¹ / ₂	025 Quilon 24#		29	2493#	
11/21/25		8051178	5:20	9:30	Fco.	31 ¹ / ₈ x 49 ¹ / ₈	44 ¹ / ₈ x 24 Q28		21.4	1,240#	35#
Comments/Comentarios:											

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