CUTTER # __1_ **Cutter Daily Production Log - Operator Name:** Biky

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
09-22-25		80	6:00	6:30	Meeting						
09-22-25		8050882	6:40	7:45	18X30	Freezer	25	15X15	25 cs	605	115
09-22-25		8050844	7:55	8:30	40 X 30	Black Platter	7	8X30	35 cs	756	—
			8:30	8:45	Break						
09-22-25		8050844	8:50	10:45	40 X 30	Black Platter	22	8X30	110 cs	2,376	—
09-22-25			10:45	11:15	Lunch						
09-22-25		8050844	11:15	12:15	40 X 30	Black platter	11	8X30	55 cs	1,188	—
			12:15	12:30	Break						
09-22-25		8050669	12:40	2:15	58X30	Black Platter 6oz#	12	7½X29	96 cs	1,584	—

6,509#

SCRAP 115#

Cutter Production Log Sheet

CUTTER # __1_ **Cutter Daily Production Log - Operator Name:** Jesus

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
9-22-23		8050664	2:40	4:20	58x30	Heavy Black Plotter	12	7.5x29	96	1,584	
9-22-23		8050664	4:25	6:10	58x30	" "	12	7.5x29	96	1,584	
9-22-23		8050664	6:20	7:00	58x30	" "	9	7.5x29	72	1,188	
9-22-23		8050670	6:40	8:50	58x28.5	" "	12	9.5x29	72	1,548	
9-22-23		8050670	9:20	10:10	58x28.5	" "	12	9.5x29	72	1,548	
9-22-23		8050670	10:20	10:50	58x28.5	" "	8 3/4	9.5x29	53	1,139	

8641#

CUTTER # __2_ **Cutter Daily Production Log - Operator Name:** Maurico

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
9/22	✓	8050189	6:25	6:38	28 X 30	world wrap.	4	14X14	16 cs	298	20
"	✓	"	6:45	7:12	28 X 30	" "	10	14X14	40 cs	744	50
"	✓	8050189	7:15	7:58	" "	" "	10	14X14	40. cs	744	50
"	✓	"	8:05	8:50	28X30	world wrap.	10	14X14	40. cs	744	50
9/22	✓	"	8:55	9:49	" "	" "	10	14X14	40 cs	744	50
"	✓	8050671	10:15	10:45	58 X 33	Black H. Plate	5.	5.5X29	60 cs	780	0
9/22	✓	8050189	10:30	12:08	28 X 30	world wrap.	10.	14X14	40. cs	744	50
"	✓	"	12:32	1:03	" "	" "	10	14X14	40 cs	744	50
9/22	✓	8050189	1:08	1:38	28X30	" "		14X14	40 cs	744	50
9/22	✓	"	1:45	2:10	28 X 30	world wrap	5 f+80	14X14	23 cs	428	30

6714#

Cutter Production Log Sheet

DIE CUTTER

Daily Production Log - Operator Name: ELDA

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# BUNDLES	Cut Sheet Size	BUNDLES X CS	Lbs cut	Scrap
9-22-25											

No Schedule

PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Alberto L.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
9/22/25	X	8050884	2:47	3:17	Kraft	48.75/50	2595	48	435-19-2595			X	Load		
9/22/25		8050884	3:20	10:25	Kraft	48.75/50	2595	48	435-19-2595			X	34	73	
9/22/25			4:30	4:45	Break										
9/22/25			7:00	7:30	Lunch										
9/22/25	X	8050725	10:27	10:45	Kraft	48.5/50	3061	48	911-16-3061			X	Load		
9/22/25			9:30	9:45	Break										
9/22/25			10:45	11:00	Limpieza										

Comments/Comentarios:

1st Shift

No Schedule

2482#

C:\Users\JHerrera\Desktop\HACCP\Forms\Slitter Production Log Sheet

PC2 PRODUCTION LOG SHEET - OPERATOR NAME: Jose Perez

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
9/22/25		8050802	6:35	7:45	MRBOND 3572	72	3287	36	24Z-4187	✓			20	12	
			7:50	8:30	Asiendo cajas y en Pacando. Asta										
			8:30	8:45	Break										
9/22/25		8050802	8:45	10:30	MRBOND 3572	72	3287	36	24Z-4187	✓			20		
			10:30	11:	LUNCH										
9/22/25		8050346	11:	12:15	MRDSAS2366	66	2253	66	41A-2253			✓	5	132	
			12:15.	12:30	Break										
9/22/25		8050346	12:30	2:15	MRDSAS2366	66	"	"	"				12	132	Ø

Comments/Comentarios:

2724#

PC3 PRODUCTION LOG SHEET - OPERATOR NAME: Oscar F.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
9/22/25		—	6:00	6:30	MEETING	—	—	—	—				—	—	—
9/22/25		Wetwax	6:30	8:30	DIVIDIR JUMBO	—	—	—	—				—	—	—
9/22/25		—	8:30	8:45	B REAK	—	—	—	—				—	—	—
9/22/25		8050458	8:45	10:30	MRKRLLB9996	96"		96"	14B-4734			✓	2	262	
9/22/25		—	10:30	11:00	LUNCH	—	—	—	—				—	—	—
9/22/25		8050458	11:00	12:15	MRKRLLB9996	96"		96"	14B-4734			✓	4	262	
9/22/25		—	12:15	12:30	B REAK	—	—	—	—				—	—	—
9/22/25		8050458	12:30	2:15	MRKRLLB9996	96"	3,406	96"	14B-4734			✓	7	262	
9/22/25		—	2:15	2:30	LIMPIEZA	—	—	—	—				—	—	—

Comments/Comentarios:

3,406#

9-22-25

PC3 PRODUCTION LOG SHEET - OPERATOR NAME: ENRIQUE

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
9-22-25		8050458	2:40	4:00	MRKRLLB9996	96"	1,310	96"	14B-434				5	262 lbs	
		8050755	4:05	4:30	MRKRFG7572	SET UP									
			4:30	4:45	BREAK										
		8050755	4:50	7:00	MRKRFG7572	72"	480	12"	322-3590				30	16 lbs.	
			7:00	7:30	LUNCH										
		8050755	7:45	10:45	MRKRFG7572	72"	1,196	36"	322-3590				26	46 lbs.	
			10:45	11:00	CLEAN										

Comments/Comentarios:

2986 #

PC5 PRODUCTION LOG SHEET - OPERATOR NAME: Silvestre

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
9-22-25		8049238	6:00	8:00	tissue	60	240	60	884 1318				12	21.5	15
			Break												
9-22-25		8049238	8:45	10:30	tissue	60	1320	60	879 1320				31	22	36
9-22-25		8049238	11:00	12:15	tissue	60	1320	60	879 1320				35	22	
9-22-25		8049238	12:30	1:00	tissue	60	1320	60	879 1320				3	22	
9-22-25		8049235	1:45	2:30	tissue	60	1571	60	717 1571						
					set up										

Comments/Comentarios:

1776 #

scrap 51 #

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Josson A.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
			6:00	9:15	No orden, baller, set up										
			8:30	8:45	Break										
09/22/25		8050795	9:15	1:10	Tissue	48	2626	48	01A-2626			✓	16	160	164
			10:30	11:00	Lunch										
			12:15	12:30	Break										
			1:10	1:20	set up									160	80
09/22/25		8050795	1:20	2:20	Tissue	48	1207	48	01B-2635			✓	7	~~168~~ 1	~~96~~ 2
			2:20	2:30	Limpieza										

Comments/Comentarios:

3,680 #

Scrap 244 #

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Alexis

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
9/22/25		—	2:30	3:00	Tranfer	65	2273	65	62B-2273			✓	1	31	
			3:00	3:40	bajando	jumbo		y	montando						
9/22/25		8050751	3:45		Kraft	72	3377	72	81B-3377			✓			
			4:30	4:45	Break										
9/22/25		8050751	4:45	5:45	Kraft	72	3377	72	81B-3377			✓	54	62	29
9/22/25		8050572	6:00	7:00	Kraft	60	2812	60	41A-2812			✓	26	27	
			7:00	7:30	Lonch										
9/22/25		8050572	7:30	8:40	Kraft	60	2812	15	41A-2812			✓	60	21	
9/22/25		8050572	8:45	9:30	Kraft	60	2812	30	41A-2812				20	42	10
			9:30	9:45	Break										
9/22/25		8050572	10:00	10:45	Kraft	60	2814	30	42A-2814			✓	26	42	
Comments/Comentarios:			10:45	11:00	Limpiezo										

7273 #

SCRAP 29 #

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JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME: AC

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	Total FG Rolls	Weight /Roll	Scrap
9-22-25	X	8050902	3:00	4:00	freezer paper	72/45	2151	24	10-2151-71			63	33.2	Q
9-22-25	X	8050850	4:10	5:40	freezer paper	60/45	1838	20	9-1838-66			72	25.2	Q
9-22-25		" "	6:00	800	" "	60/45	1834	20,15	7-1834-25			12,80	25.2, 189	Q
9-22-25		" "	8:10	9:45	" "	60/45	1832	15	5-1832-04			96	18.9	Q

Comments/Comentarios:

1st Shift

VACATION OPERATOR

7535 #

SEP 22 2025 SEP 22 2025

SHEETER 1 miguel

Sheeter Production Log Sheet Perez

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
09-22-25.		X	6:30	7:15	miguel	SETUP		—	—	—	—
09-22-25.	8050713.		7:15	8:30	miguel	48" X 60"	KRAFT.		1,307	SH.	39 #
09-22-25.		—	8:30	8:45	miguel	BREAK		—		—	—
09-22-25.		X	8:45	9:30	miguel	SETUP		—		—	—
09-22-25.	8050806.		9:30	10:45	miguel	36.75" X 24"	KRAFT.				
09-22-25.		—	10:45	11:15	miguel	LONCH		—		—	
09-22-25.	8050806.		11:15	12:15	miguel	36.75" X 24"	KRAFT.				
09-22-25.		—	12:15	12:30	miguel	BREAK		—		—	
09-22-25.	8050806.		12:30	2:30	miguel	36.75" X 24"	KRAFT.		81	1,654	19 #
09-22-25.		—	2:30	2:45	miguel	BREAK		—		—	—
09-22-25		—	2:45	3:15	miguel	FLOOR	CLEANING	—		—	—
09-22-25.		X	3:15	4:30	miguel	SETUP		—		—	—

Comments/Comentarios:

2961 # 4 Reams 56

Rollo 1. lot. Numb: 943-675 # 75 # 48" MEDIUM 23 # KRAFT MILL Roll.

Rollo 1. " " 315-16-1676 # 40 # 36.75" KRAFT, MILL ROLL.

SHEETER 2

Sheeter Production Log Sheet

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
9/22/25			6:00	6:30	Jaime	Meeting					
			6:30	8:30		Cleaning					
			8:30	9:45		BREAK					
	+		9:45	10:30							
			10:30	11:00		Lunch					
	+		~~11:00 11:30~~ 11:00	11:30							
		80 5082	11:30	12:15		49⅛ x 29	Silicone GP				
			12:15	12:30		Break					
			12:30	2:15		49⅛ x 29	Silicone GP		10	824	
9/22/25		8050874	5:15	—	FCO.	29x49⅛	49⅛/25 Sil. Grsp		17	1,404#	
9/22/25		8050874	—	10:40	FCO.	30x49⅛	" "		4	341#	

Comments/Comentarios:

Jaime
824
FCO.
1742 #

CUTTER # __1_ Cutter Daily Production Log - Operator Name: Billy

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
09-19-25		8050805	6:15	8:30	60 X 36	Grease Resist yellow	24	12X12	72cs	7,275	—
			8:30	8:45	Break						
09-19-25		8050804	8:50	10:45	60 X 36	Grease Resist Tray yellow	30	12X12	90cs	2,844	—
			10:45	11:15	Lunch						
09-19-25		8050804	11:15	12:15	60 X 36	Grease Resist yellow Tray	11	12X12	33cs	1042.8	—
			12:15	12:30	Break						
09-19-25		8050804	12:30	2:15	60 X 36	Grease Resist yellow Tray	19	12X12	57cs	1801.2	—

7,963 #

CUTTER # __1_ **Cutter Daily Production Log - Operator Name:** _____

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
9-19-25		8050804	2:40	4:00	60x36	yellow sand wrap-Tray	14	12x12	42	1,327	
9-18-25		8050804	4:10	6:20	60x36	11	20+170 hojas	12x12	60.2	1,902	
9-19-25		8050804	6:30	9:10	60x36	11	20	12x12	60	1,896	
9-16-25		8050804	9:20	10:50	60x36	11	13	12x12	39	1,234	

6,359

Cutter Production Log Sheet

CUTTER # __2_ **Cutter Daily Production Log - Operator Name:** Mauricio

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
9/19	✓	8050803	6:20	7:40	60X36	Yellow Sml	9.	9X12	30 cs	864	0
		Acomodando Rollos a Las Maquinas								1170	0
9/19	✓	8050189	2:00	2:18	30X28	World Wrap	6.	14X14	24. cs	460	20

1,630 #

Scrap 20 #

Die-Cutter Daily Production Log - Operator Name: Elda M.

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size & Weight	Type of Material	# of Bundles	Cut Sheet Size & Weight	Bundles/Case	Lbs cut	Scrap
09/19											

No Schedule

PC1 PRODUCTION LOG SHEET - OPERATOR NAME: FABIAN

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
9/19/25		8050829	6:15	7:15	KRAFT	37.125 ~~46#~~	1734	36	34-1734			X	2	55	

No Schedule

Comments/Comentarios:

110#

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PC2 PRODUCTION LOG SHEET - OPERATOR NAME: Jose Perez

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
9/19/25		8049976	6:[illegible]	8:15	MRKRPBS 3079	79	3747	79	93A-3747			✓	25	53	
			8:30	8:45	Break										
			8:45		es Parando Jumbo Asta 9:35.										
9/19/25		8050691	9:35	10:15	MRSTPMF60E	60	1300	48	728-1300			✓	7.	18	35
			10:30	11:	LUNCH										
9/19/25		8050802	11:	12:15	MRBOND3572	72	4187	36	247-4187	✓			20	18	
			12:15	12:30	Break										
9/19/25		11	12:30	2:15	MRBOND3572	72	4187	36	247-4187	✓			30	18	

Comments/Comentarios:

2351#

5 CRAP 35#

9-19-25

PC3 PRODUCTION LOG SHEET - OPERATOR NAME: Oscar F.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
9/16/25		8050454	6:00	8:30	MRKR 3072 ARG	72"		72"	1534-3455			✓	5	189	
9/16/25		——	8:30	8:45	BREAK										
9/16/25		850454	8:45	10:30	MRKR3072ARG	72"		72"	1534-3455			✓	9	189	
9/16/25		——	10:30	11:00	LUNCH										
9/16/25		850454	11:00	12:15	MRKR3072ARG	72"	3,402	72"	1534-3455			✓	4	189	
9/16/25		——	12:15	12:30	BREAK										
9/16/25		850454	12:30	2:15	MRKR3072ARG	72"	2,457	72"	2402-3251			✓	13	189	
9/16/25		——	2:15	2:30	CLEANING										

Comments/Comentarios:

5,859#

9-19-25

PC3 PRODUCTION LOG SHEET - OPERATOR NAME: EHRIQUE

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
		8050437	2:35	4:00	KR30T2ARG	72"	945	72"	2402-3257				5	189	Yes
		8050458	4:05	10:00	KRLLB9996	96"	9432	96"	LLB-4706				36	262	Yes
									34C-47560						

Comments/Comentarios:

51342 #

PC5 PRODUCTION LOG SHEET - OPERATOR NAME: Silvestre

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
9-19-25		8049238	6:00	8:30	tissue	60	403	60	877 1327				8	22	30
9-19-25		8049238	8:45	9:50	tissue	60	403	60	877 1329				10 ?	22	
9-19-25		8049238	LUNCH		tissue	60	1318	60	884 1318						
9-19-25		8049238	11:00	12:15	LUNCH tissue	~~60~~	1318	~~60~~	884 1318				20	2	
9-19-25		8049238	12:30	2:30	tissue	60	1318	60	884 1318				29	2	

Comments/Comentarios:

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Jasson A.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
			6:00	7:00	Estiramientos, set up, esperando cajas, armando cajas										
09/19/25		8049521	7:00	10:00	Uplot	63	3452	63	716-3452	✓			42	82	8
			7:35	8:30	Buscando más cores, cortando cores										
			8:30	8:45	Break										
			10:00	11:40	Set up, Esperando cores, ~~busca~~ cortando cores										
			10:30	11:00	Lunch										
09/19/25		8050783	11:40	2:15	Kraft	63	3010	63	616-3010			✓	53	57	0
			12:15	12:30	Break										
			2:15	2:30	limpieza										

Comments/Comentarios:

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Alexis

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
9/18/25		8050636	3:00		Kraft	60	2824	60	14A-2824			✓			
			4:30	4:45	Break										
9/19/25		8050636	4:45	5:30	Kraft	60	2824	60	14A-2824			✓	45	62	34
9/19/25		8050885	5:50		Transfer	66	3739	66	51A-3739			✓			
			7:00	7:30	Lonch										
9/19/25		8050885	7:30	8:10	Transfer	66	3739	66	51A-3739			✓	36	57	
9/19/25		8050885	8:10	8:20	Transfer	66	3739	66	51A-3739			✓	2	116	
9/19/25		8050885	8:25		Transfer	66	3739	66	51A-3739			✓			
			9:30	9:45	Break										
9/19/25		8050885	9:45	10:45	Transfer	66	3739	66	51A-3739			✓	13	127.3	Ø
			10:45	11:00	Limpieza										

Comments/Comentarios:

JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME: Rudy

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	Total FG Rolls	Weight /Roll	Scrap
09/19/25		8050747	6:40	7:35	white Butcher	68/40	2190	17	204-2190			87	25.6	0
09/19/25		" "	7:50	8:30	" "	68/40	2115	17	254-2125			76	26	0
09/19/25		" "	8:55	9:45	" "	68/40	2092	17	154-2092			80	25.7	0
09/19/25	X	8050552	10:20	11:35	Frazier Seafood Frz	36/40	1181	18	2620-1181			56	21.0	0
09/19/25		" "	11:50	12:55	" "	36/40	1174	18	2610-1174			56	21.0	0
09/19/25	X	8050847	1:40		Nat Frz Bite	36/45	561	15	10-983.26			22	21.3	93
09/19/25		8050847			Na oSer		e Sp		SepuT					

Comments/Comentarios: Traer los Jumbo

JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME: DE

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	Total FG Rolls	Weight /Roll	Scrap
9-19-25		8050847	2:40	3:00	Natural freezer	36/45	408	18	10-983-26			16	25.5	Q
9-19-25		" "	3:10	3:40	" "	36/45	910	18	15-910-51			34	25.6	Q
9-19-25		" "	3:50	4:20	" "	36/45	985	18	18-985-47			38	25.6	Q
9-19-25		" "	4:45	5:40	" "	36/45	959	18	1-959-01			38	25.6	Q
9-19-25	X	8050888	6:00	8:00	Ocean p RTD	68/40	4265	17	3-426585			224	19.1	Q
9-19-25		" "	8:10	9:50	" "	68/40	4299	17	5-4299-02			228	18.9	Q

Comments/Comentarios:

SEP 19 2025

SEP 19 2025

Sheeter Production Log Sheet

SHEETER 1 miguel

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
09-19-25.			6:00	8:30	miguel	RECICLE	BALER.				
09-19-25.	—		8:30	8:45	miguel	BREAK		—		—	
09-19-25.	8050188.		8:45	10:45	miguel	30" X 28"	FREEZER PAPER "WORLD WRAPS".				
09-19-25.	—		10:45	11:15	miguel	LONCH		—		—	
09-19-25.	8050188		11:15	12:15	miguel	30" X 28"	FREEZER PAPER "WORLD WRAPS".				
09-19-25.	—		12:15	12:30	miguel	BREAK		—		—	
09-19-25.		X	12:30	1:30	miguel	SETUP		—		—	
09-19-25.	8050188.		1:30	2:30	miguel	30" X 28"	FREEZER PAPER "WORLD WRAPS".				
09-19-25.	—		2:30	2:45	miguel	BREAK		—		—	
09-19-25.	8050188.		2:45	3:30	miguel	30" X 28"	FREEZER PAPER	W.W	95.5	7,428	60
09-19-25.		X	3:30	4:30	miguel	SETUP		—		—	

Comments/Comentarios:

Rollo 1.	lot. Numb:		2596-956 A #	35/5 #36"	FREEZER PAPER					WRAPS WORLD
Rollo 2.	"	"	2596-956 #	"	"	"	"	"		
Rollo 3.	"	"	2596-934 #	"	"	"	"	"		
Rollo 4.	"	"	2596-939 #	"	"	"	"	"		
" 5	"	"	2596-962 #	"	"	"	"	"		
" 6.	"	"	2596-956 #	"	"	"	"	"		
" 7.	"	"	2596-955 #	"	"	"	"	"		
" 8.	"	"	2596-950 #	"	"					

SHEETER 2

Sheeter Production Log Sheet

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
9/19/25	+	8050845	6:15	8:00	Jaime	40 x 30	40/39 Steakblack Platter				
		8050845	8:00	8:30			~~BREAK~~				
			8:30	8:45		BREAK					
		8050845	8:45	10:30		40 x 30	40/39 Steak Black Platter				
			10:30	11:00		Lunch					
		8050845	11:00	12:15		40x30	40/39 Steak black Platter				
			12:15	12:30		BREAK					
		8050845	12:30	2:20	Jaime	40 x 30	40/39 Steak Black P		32	3467	
9/19/25		8050845	5:30	9:30	Fco.	30x40	40/39 Black P.		17	1,842#	

Comments/Comentarios: 80 50 845 Millroll : 1. 333-1805
2. 332-1804
3. 111-1664

CUTTER # __1_ **Cutter Daily Production Log - Operator Name:** Billy

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
09-18-25		8050103	6:15	7:00	52 X 26	Natural freezer	6	13X13	48cs	768	—
09-18-25		8050841	8:00	10:45	49 1/8 X 29	Silicone 25#	9	6X6	28.8cs	633.6	144
			10:45	11:15	Lunch						
09-18-25		8050841	11:00	11:50	49 1/8 X 29	Silicone 25#	1 1/2	6X6	4.8cs	105.6	24
09-18-25		8050103	12:00	12:40	52 X 26	Natural freezer	6 1/2	13X13	54cs	864	—
09-18-25		8050805	12:50	2:15	60 X 36	Grease Resist Yellow	20	12X12	60cs	1896	—

7:15 - 8:00 cutter 1 malos sensors

4266#

Scrap 168#

CUTTER # __1_ Cutter Daily Production Log - Operator Name: _____

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
9-18-23		8050805	3:00	5:40	60x36	Yellow sand wrap.	20	12x12	60	1,896	
9-18-23		8050805	5:50	8:00	60x36	"	20	12x12	60	1,896	
9-18-23		8050805	8:10	10:50	60x36	"	20	12x12	60	1,896	

5,688#

9-18-25

CUTTER # __2_ Cutter Daily Production Log - Operator Name: Mauricio

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
9/18	✓	8050103	6:15	6:53	52 X 26	NAT. FRUCZO	7.	13X13	56. cs	952	0
"	✓	8050842	7:10		8 X 30	Black Plum	2	8X24	2 cs	37	4
"	✓	8050843		7:22	6 X 30	" "	2	6X24	2 cs	28	4
9/18	✓	8050837	8:49	9:26	36X36	Parchment.	8	9X9.	6 cs +4 ISW	312	0
9/18	✓	8050831	9:50	10:14	16 3/8 X 24 3/8	QZS Paulin	5. cs	14X19.5	5 cs	80	35
9/18	✓	8050876	10:18	10:28	30"	KRAFT # 40	5	30"	5 Rolls	?	
9/18	✓	8050846	10:40	12:00	12 3/16 X 16 3/8	QZS Paulin	80. cs	12 3/16 X 16 3/8	40 cs	856	
"	✓	8050803	12:10		60X36	Yellow Sand.	11	9X12	36. cs	1080	0

3.345 #

SUGAR 43 #

Die-Cutter Daily Production Log - Operator Name: Elda M.

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size & Weight	Type of Material	# of Bundles	Cut Sheet Size & Weight	Bundles/Case	Lbs cut	Scrap
09/18											

No Schedule

PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Fabian

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
9/18/25		8050851	6:20	10:30	MRFR24572	45#/72"	2238	18	8-2237.69			X	60	23	—
			8:30	8:45	BREAK										
			10:30	11:00	LUNCH								Cortando CORE		
9/18/25		8050829	11:00	12:40	KRAFT	40"/37.125	1734	36	34-1734.34			X	Loading	/Scrap	
9/18/25		8050829	12:45	2:15	KRAFT	40"/37.125	1734	36	34-1734.34			X	15	26	
			2:15	2:30	Cleaning										

Comments/Comentarios:

1770#

PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Alberto L.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
9/18/25		8050829	4:22	10:40	Kraft	37.125/40	1734	36	34-1734			X	45	26	
9/18/25			2:35	4:20	Trabajando		En		AW1						
9/18/25			4:30	4:45	Break										
9/18/25			7:00	7:30	Lunch										
9/18/25			9:30	9:45	Break										
9/18/25			10:45	11:00	Limpieza										
~~9/19~~									~~Fabian~~						
~~9/20~~															
~~9/18/25~~		~~8050829~~	~~6:15~~	~~7:15~~	~~Kraft~~	~~37.125"/40#~~	~~1734~~	~~36~~	~~34-1734~~			~~x~~	~~2~~	~~55~~	

Comments/Comentarios:

1170 #

9-18-25

PC3 PRODUCTION LOG SHEET - OPERATOR NAME: ENRIQUE

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
		8050791	2:35	9:30	KRPBS3063	63"	399	10"	91C-2912				3	133 lbs	
							1,950		91C-2912				13	150 lbs	
			9:30	9:45	BREAK			TRIM 8" → 214 lbs					SCRAP		
		8050454	9:50	10:45	KR3072A06	72"		72"					1		
			10:45	11:00	CLEAN										

Comments/Comentarios:

1ST Shift

SICK OPERATOR

1950 #

SCRAP 214 #

PC5 PRODUCTION LOG SHEET - OPERATOR NAME: Silvestre

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
9.18.25		8049238	6:00	8:30	TISSUE	60	949	60	852 1323				25	22	
9.18.25		8049238	8:45	10:30	TISSUE	60	949	60	852 1323				14	22	
9.18.25		8049238	11:	12:15	TISSUE	60	1327	60	877 1327				20	22	
9.18.25		8049238	12:30	2:30	TISSUE	60	1327	60	877 1327				22		

Comments/Comentarios:

1782#

C:\Users\JHerrera\Desktop\HACCP\Forms\Slitter Production Log Sheet

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Alexis

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
			2:30	4:30	armando cajas y montanelo								jumbo		
			4:30	4:45	Break										
9/18/25		8044521	4:45	6:00	Uplot	63	3444	63	62B-3444			✓	24	82	
9/18/25		8044521	6:00		Uplot	63	3444	63	62B-3444			✓			
			7:00	7:30	Lonch										
9/18/25		8044521	7:30	8:00	Uplot	63	3444	63	62B-3444			✓	45	34	0
9/18/25		8044521	8:15	8:25	Uplot	63	3463	63	82A-3463			✓	5	34	
9/18/25		8044521	8:35		Uplot	63	3463	63	82A-3463			✓			
			9:30	9:45	Break										
9/18/25		8044521	9:45	10:30	Uplot	63	3463	63	82A-3463			✓	40	82	13
			10:45	11:00	Limpieza										

Comments/Comentarios:

SICK OPERATOR

1st Shift

6948 #

Scrap # 13

JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME: Rudy

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	Total FG Rolls	Weight /Roll	Scrap
04/18/25		8050852	6:15	6:30	white Butcher	54/42	106	36	23D-2562			4	52.5	0
							210	18	23D-2562			4	26.5	0
04/18/25		LI LI	6:46	7:30	LI LI	54/47	945	36	24Z-2524			18	52.5	0
04/18/25		8050852					477	18	24Z-2524			18	26.5	0
04/18/25		8050852	7:43	8:05	white Butcher	54/47	1102	18	24Z-2524			42	26.5	0
04/18/25		LI LI	8:45	—	LI LI	54/47	2610	18	32Z-2610			99	26.5	0
04/18/25		LI LI	1:25	2:15	LI LI	54/42	2533	18	24D-2533			43	26.5	0

Comments/Comentarios: 9:30 se paro la maquina para Limpieza

793#

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JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME: DG

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	Total FG Rolls	Weight /Roll	Scrap
9-18-25	X	8050862	2:50	4:00	GSM NON TACY	64	1799	64	464.1799			30,15	40,47	Q
9-18-25	X	8050869	4:20	5:50	Natural Albertsons	68/40	3996	17	8-3996.98			200	19.7	Q
9-18-25		" "	6:00	7:45	" "	68/40	4014	17	9.4014.62			204	19.7	Q
9-18-25	X	8050747	7:55	8:45	Argone butcher	68/40	2129	17	354.2129			80	25.7	Q
9-18-25		" "	8:55	9:30	" "	68/40	2082	17	737.2082			80	25.7	Q
9-18-25		" "	10:00	10:45	" "	68/40	2175	17	894.2175			84	25.6	Q

Comments/Comentarios:

13426 #

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SEP 1 8 2025

SEP 1 8 2025

SHEETER 1 miguel

Sheeter Production Log Sheet

Perez

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
09-18-25.		X	6:15	7:00	miguel	S E T U P		—	—	—	—
09-18-25.	8050104.		7:00	8:30	miguel	52" X 26"	FREEZER NATURAL.		6.5	814	293 #
09-18-25.	—		8:30	8:45	miguel	B R E A K		—		—	
09-18-25.		X	8:45	9:30	miguel	S E T U P		—		—	
09-18-25.	8050672.		9:30	10:15	miguel	58" X 33"	HEAVY STEAK B.P.		5	720	#
09-18-25	8050672.		10:15	10:45	miguel	58" X 30"	HEAVY STEAK BLACK PLATTER.				
09-18-25.	—		10:45	11:15	miguel	L O N C H		—		—	
09-18-25.	8050672.		11:15	12:15	miguel	58" X 30"	HEAVY STEAK BLACK PLATTER.				
09-18-25.	—		12:15	12:30	miguel	B R E A K		—		—	
09-18-25.		X	12:30	1:00	miguel	S E T U P		—		—	
09-18-25.	8050672.		1:00	1:30	miguel	58" X 30"	HEAVY STEAK BLAK		45	5,891	#
09-18-25.	8050672.		1:30	2:30	miguel	58" X 28.5"	HEAVY STEAK BLACK PLATTER.				
09-18-25.	—		2:30	2:45	miguel	B R E A K		—		—	
09-18-25.	8050672.		2:45	3:45	miguel	58" X 28.5"	HEAVY STEAK. B.P.		32.5	4,042	#
09-18-25.		X	3:45	4:30	miguel	S E T U P		—		—	

Comments/Comentarios:

Rollo 1.- lot. Numb: 222-2725 # 65 # 58" HEAVY STEAK BLACK PLA

Rollo 2.- " " 322-2626 # " " " " " "

Rollo 3.- " " 221-2715 # " " " " " "

Rollo 4.- " " 422-2546 # " " " " " "

11,467#

293

ATRA.

SHEETER 2

Sheeter Production Log Sheet

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
9/18/25		8050797	6:15	8:30	Jaime	60x36	Yellow GR				
			8:30	8:45	Jaime	BREAK					
		8050797	8:45	10:30	Jaime	60x36	Yellow GR				
			10:30	11:30	Jaime	LUNCH					
		8050797	11:30	12:15	Jaime	60x36	Yellow GR				
			12:15	12:30	Jaime	BREAK					
		8050797	12:30	2:20	Jaime	60x36	Yellow GR		43	4,085	
9/18/25		8050797	6:00	10:35	Fco.	36x60	Yellow GR	60/19	20	1917#	
						Jaime 4,085#		Fco. 1917#			

Comments/Comentarios:

PC2 PRODUCTION LOG SHEET - OPERATOR NAME: Jose Perez

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
9/18/25		8049921	6:	7:40	MRKRF-G 3863	63	1176	63	144-3360			✓	15	78	
9/18/25		8050864	8:	8:30		64		64				✓	2		
			8:30	8:45	Break										
9/18/25		8050864	8:45	10:30		64		64				✓	4		
			10:30	11:	Lunch										
8/18/25		8050864	11:	12:15		64		64					2		
			12:15	12:30	Break										
			12:30 -	es Perando core -				- Asta la	1:21	0.					

Comments/Comentarios:

Martin — 8049976

No ✓ Hay

CUTTER # __1_ **Cutter Daily Production Log - Operator Name:** Billy

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
09-17-25	8050103		6:20	8:30	52X26	Natural freezer 40#	24	13X13	192 cs	3,072	—
			8:30	8:45	Break						
09-17-25	8050103		8:45	10:45	52X26	Natural freezer	18	13X13	144 cs	2,304	—
			10:45	11:15	Lunch						
09-17-25	8050103		11:20	12:15	52X26	Natural freezer	14	13X13	112 cs	1,792	—
			12:15	12:30	Break						
09-17-25	8050103		12:30	2:00	52X26	Natural freezer	24	13X13	192 cs	3,072	—

10,240#

CUTTER # __1_ **Cutter Daily Production Log - Operator Name:** Kevin

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
9-17-23		8050103	2:40	3:50	52x26	Nat- Freezer 1/4" sheets	10	13x13	80	1,312	
9-17-23		8050103	4:00	5:05	52x26	"	10	13x13	80	1,312	
9-17-23		8050103	5:20	6:15	52x26	"	10	13x13	80	1,312	
9-17-23		8050103	6:25	7:45	52x26	"	10	13x13	80	1,312	
9-17-23		8050103	7:55	8:35	52x26	"	10	13x13	80	1,312	
9-17-23		8050103	8:45	10:05	52x26	"	10	13x13	80	1,312	
9-17-23		8050103	10:15	10:50	52x26	"	10	13x13	80	1,312	

9184#

Cutter Production Log Sheet

CUTTER # __2_ **Cutter Daily Production Log - Operator Name:** Mauricio

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
9/17	✓	8050103	6:18	7:15	52 X 26	NAT FLOCK	10	13X13	80 cs	1360	0
"	✓	"	7:20	8:20	" "	" "	10	13X13	80 cs	1360	0
"	"	8050103	8:28	9:42	52 X 26	NAT. FLOCK	10	13X13	80 cs	1360	0
"	"	"	9:50	10:20	" "	" "	10	13X13	80 cs	1360	0
"	"	8050103	10:25	11:42	52 X 26	NAT FLOCK	10	13X13	80 cs	1360	0
"	"	11:48	11:48	12:49	52 X 26	" "	10	13X13	80 cs	1360	0
9/17	"	8050103	12:55	1:38	52 X 26	" "	10	13X13	80 cs	1360	0
9/17	✓	"	1:45	2:13	52 X 26	NAT. FLOCK	3	13X13	24 cs	408	0

9,928 #

Die-Cutter Daily Production Log - Operator Name: Elda M.

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size & Weight	Type of Material	# of Bundles	Cut Sheet Size & Weight	Bundles/Case	Lbs cut	Scrap
09/17		8050836	6:20am	7:20am	10 X 10 / 5.5	#25 Q-2S	10 / 3.0	8" circle / 2.5	10/1m	25	30 (R)
09/17		8050779	8:10am	9:15am	10 X 10 / 5.5	#25 Q-2S	10 / 3.0	9" circle / 2.5	10/1m	30	25 (R)

5.5 #

11 5.5 #

PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Alberto L.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
9/17/25	X	8050851	2:40	3:05	Freezer	72/45	2213	18	7-2213.44			X	Load		
9/17/25		8050851	3:10	8:17	Freezer	72/45	2213	18	7-2213.44			X	96	23#	
9/17/25			4:30	4:45	Break										
9/17/25			7:00	7:30	Lunch										
9/17/25	X	8050851	8:19	8:39	Freezer	72/45	2238	18	8-2237.69			X	Load		
9/17/25		8050851	8:41	10:45	Freezer	72/45	2238	18	8-2237.69			X	36	23#	
9/17/25			9:30	9:45	Break										
9/17/25			9:47	10:00	Trabajando	en	Balex								
9/17/25			10:45	11:00	Limpieza										

Comments/Comentarios:

NO

1st Shift.

No Schedule

3036 #

C:\Users\JHerrera\Desktop\HACCP\Forms\Slitter Production Log Sheet

PC2 PRODUCTION LOG SHEET - OPERATOR NAME: José Perez

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
9/17/25		8050481	6:00	6:40	MRHtBLF-1566	66	3527	64	52B-3777			✓	2	125	
9/17/25		8050481	6:45	8:30	MRHtBLF-1566	66	"	66	"			✓	6	185	
			8:30	8:45	BREAK										
9/17/25		8050481	8:45	10:30	MRHtBLF-1566	66	"	"	"			✓	6	242	
			10:30	11:00	LUNCH										
9/17/25		"	11:00	11:50	MRHtBLF-1566	66	"	"	"			✓	2	242	70
			12:15	12:30	BREAK										
9/17/25		8049921	12:30	2:15	MRKRFG-3863	63	3360	63	144-3360			✓	28	78	

Comments/Comentarios:

9180 #

Scrap 70 #

C:\Users\JHerrera\Desktop\HACCP\Forms\Slitter Production Log Sheet

PC3 PRODUCTION LOG SHEET - OPERATOR NAME: Oscar F.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
9/17/25		8050451	6:00	8:30	MRFRZNAT4068AL	68"	—	22"	11-3578			✓	—	—	—
9/17/25		—	8:30	8:45	BREAK	—	—	—	—				—	—	—
9/17/25		8050451	8:45	10:30	MRKRFRZNAT4068	68"		22"	9-3946			✓	3	403	37
9/17/25		—	10:30	11:00	LUNCH	—	—	—	—				—	—	—
9/17/25		8050451	11:00	12:15	MRKRFRZNAT4068	68"		22"	9-3946			✓	3	403	37
9/17/25		—	12:15	12:30	BREAK	—	—	—	—				—	—	—
9/17/25		8050451	12:30	2:15	MRKRFRZNAT4068	68"	3,627	22"	9-3946			✓	3	403	37
9/17/25		—	2:15	2:30	CLEANING	—	—	—	—				—	—	—

Comments/Comentarios:

* TOTAL TRIM 111 LBS.

3627#

9-17-25

PC3 PRODUCTION LOG SHEET - OPERATOR NAME: ENRIQUE

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
9-17-25		8050784	2:35	10:00	MRKRLLB2353	53"	8,400	53"	712-2621				6	1,400	lbs
									642-2635						
									422-2631						
							PARTIAL	832 lbs	912-2643						
			10:	11:00	BAILER										

Comments/Comentarios:

8,400 #

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PC5 PRODUCTION LOG SHEET - OPERATOR NAME: Silvestre

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
9-17-25		8049238	6:00	8:30	Tissue	60	1321	60	869 1321				20	22	10
9-17-25		8049238	8:45	10:30	Tissue	60	1321	60	869 1321				24	22	
9-17-25		8049238	11:00	12:15	Tissue	60	1321	60	869 1321				17	22	
9-17-25		8049238	12:30	2:30	Tissue	60	1323	60	852 1323				17	22	

Comments/Comentarios:

1716 #

SCRAP 10 #

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Jasson A.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
			8:00	7:50	No orden, esperando jumbo y cores, jumbo dañado										
		lbs.	limpiando jumbo, uniendo cores											~~61~~	
09/17/25		80507S6	7:50	9:40	Kraft	73	4893	54.5	09-4893			✓	25	61	0
09/17/25		80507S6	7:50	9:40	Kraft	73	4893	18.5	09-4893			✓	25	21	0
			8:30	8:45	Break										
			9:40	9:55	set up, uniendo cores										
09/17/25		80507S6	9:55	11:50	Kraft	73	4893	24.3	09-4893			✓	60	39	0
			10:30	11:00	Lunch										
09/17/25		80507S6	11:50	12:15	Kraft	73	4893	24.3	09-4893			✓	9	39	152
			12:15	12:30	Break										
			12:30	2:30	Completando orden, set up, limpiando										

Comments/Comentarios:

4,741#

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Alexis

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
9/17/25		8050848	2:30		Butcher	54	2811	36/18	52B-2811			✓			
			4:30	4:45	Break										
9/17/25		8050848	4:45	5:30	Butcher	54	2811	36/18	52B-2811			✓	34/34	54/27	57
9/17/25		8050863	5:50	6:25	Transfer	66	2025	66	122-3717			✓	6	59	
9/17/25		8050863	6:30		Transfer	66	2025	66	122-3717			✓			
			7:00	7:30	Lonch										
9/17/25		8050863	7:30	9:00	Transfer	66	2025	66	122-3717			✓	13	128	Ø
			9:30	9:45	Break										
			9:45	11:00	Limpieza										

Comments/Comentarios:

4772 #

Scrap 57 #

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JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME: Rudy

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	Total FG Rolls	Weight /Roll	Scrap
09/17/25		8050774	6:25	7:50	NOT Freezer	68/40	3915	17	7-3915.41			200	19.7	0
09/17/25		L1 L1	8:05	9:55	L1 L1	68/40	3935	17	5-3935.25			200	19.7	0
09/17/25		L1 L1	10:10	12:05	L1 L1	68/40	4019	17	2-4019.03			208	19.6	0
09/17/25		L1 L1	12:45	2:10	L1 L1	68/40	3933	17	4-3933.05			200	19.6	0

Comments/Comentarios:

15,877 #

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JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME: DE

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	Total FG Rolls	Weight /Roll	Scrap
9-17-25		8050774	2:50	4:10	plain Albertsons	68/40	4014	17	3.4014.62			208	19.5	Q
9-17-25		8508 07	4:50	5:30	freezer paper	72/45	2195	1000 1100 24,24	3.2195.81			18,48	303,33.3	Q
9-17-25		" "	5:40	6:35	" "	72/45	2204	24,18 1080	4.2204.62			48,24	333,22.75	Q
9-17-25		" "	6:50	8:10	" "	72/45	2191	1600 1500 18,18	5.2191.4			68,24	228,21.9	Q
9-17-25		" "	8:20	9:00	" "	72/45	2045	18	2.2045.89			84	249	Q
9-17-25	X	8050852	9:20	10:45	white butcher	54/47	2562	18,36	23D.2562			28,28	265.525	Q

Comments/Comentarios:

14,745 #

SHEETER 1 miguel SEP 17 2025

Sheeter Production Log Sheet

Peter SEP 17 2025

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
09-17-25.			6:10	7:00	miguel	SETUP					
09-17-25.		8050104.	7:00	8:30	miguel	52" X 26"	FREEZER NATURAL.				
09-17-25.			8:30	8:45	miguel	BREAK					
09-17-25.		8050104.	8:45	10:45	miguel	52" X 26"	FREEZER NATURAL				
09-17-25.			10:45	11:15	miguel	LONCH					
09-17-25.			11:15	12:15	miguel	SETUP					
09-17-25.			12:15	12:30	miguel	BREAK					
09-17-25.		8050104.	12:30	2:30	miguel	52" X 26"	FREEZER NATURAL.				
09-17-25.			2:30	2:45	miguel	BREAK					
09-17-25.		8050104.	2:45	4:15	miguel	52" X 26"	FREEZER NATURAL.	130		1,628	
09-17-25.			4:15	4:30	miguel	SETUP					

Comments/Comentarios:

#
1628

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SHEETER 2

Sheeter Production Log Sheet

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
9/17/25			6:00	6:10	Kevin		CALENTAMIENTO				
9/17/25		8050797	6:10	8:30	Kevin	60X36	60/19 Yellow Gr.		9	855#	65#
9/17/25			8:30	8:45	Kevin		BREAK				
9/17/25	X		8:45	9:50	Kevin		Yellow Gr.				75#
9/17/25		8050797	9:50	10:30	Kevin	60X36	60/19 Yellow Gr.				
9/17/25			10:30	11:00	Kevin		LUNCH				
9/17/25		8050797	11:00	12:15	Kevin	60X36	60/19 Yellow Gr.				
9/17/25			12:15	12:30	Kevin		BREAK				
9/17/25		8050797	12:30	2:20	Kevin	60X36	60/19 Yellow Gr.		20	1900#	
9/17/25		8050797	5:00	10:40	Fco.	36x60	60/19 yellow Gr		28	2,668#	

Comments/Comentarios: Lote Number: 21A-3297/91M-3607/01A-3628/23A3605/
Lote Number 91A-3613/22Z-3428/91Z-3616/

Kevin 1900#
Fco. 2,668#
SCRAP 140#

CUTTER # __1_ **Cutter Daily Production Log - Operator Name:** Billy

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
09-16-	25	8050776	6:30	7:00	54 X 27	Butcher White	5 1/2	27X27	11 BND	181.5	—
09-16-	25	8050788	7:15	8:45	36 X 36	Parchment 27#	2	9 X 10	3 cs	90	13.6
09-16-	25	8050732	8:10	8:30	60 X 32	Grease Resist W.	3	16X16	4 cs	135.2	15
"		"	"	"	"	"		14X14	3 cs	104.4	
			8:30	8:45	Break						
09-16-	25	8050732	8:45	10:45	60X32	Grease Resist W.	26	16X16	34.6 cs	1,149.2	130
"		"	"	"	"	"		14X14	26 cs	904.8	
			10:45	11:15	Lunch						
09-16-	25	8050732	11:20	12:05	60 X 32	Grease Resist W	5	16X16	6.6	236.6	25
"		"	"		"	"		14X14	5 cs	174	
09-16-	25		12:05	1:00	Cambio de Navaja						
09-16-	25	8050732	1:00	2:00	60 X 32	Grease Resist White	11	16X16	14.6 cs	473.2	55
"		"	"	"	"	"		14X14	11 cs	382.8	

3829 #

4256 #

CUTTER # __1_ **Cutter Daily Production Log - Operator Name:** Jesus

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
9-16-25		8050103	2:40	3:20	52X26	Nut-Freez 1/2" Sheets	10	13x13	80	1,312	
9-16-25		8050103	3:30	4:00	52X26	"	10	13x13	80	1,312	
9-16-25		8050103	4:10	5:15	52X26	"	10	13x13	80	1,312	
9-16-25		8050103	5:20	5:50	52X26	"	10	13x13	80	1,312	
9-16-25		8050103	6:00	6:40	52X26	"	10	13x13	80	1,312	
9-16-25		8050103	6:50	8:00	52X26	"	10	13x13	80	1,312	
9-16-25		8050103	8:10	8:40	52X26	"	10	13x13	80	1,312	
9-16-25		8050103	8:50	10:00	52X26	"	10	13x13	80	1,312	
9-16-25		8050103	10:10	10:50	52X26	"	10	13x13	80	1,312	

720 cs

11,808 #

CUTTER # __2_ **Cutter Daily Production Log - Operator Name:** Mauricio

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
9/16	✓	8050779	6:15	6:40	49.125 X 40	Qzs Quillon	10.	29X30	5B	125	~~0~~
								20X30	3B.	99	
								10X10	13 (1 cs)	72.	
9/16	✓	8050717	6:50	8:15	36X36	Freezer	10.	18X18	40. cs	1400	~~0~~
"	✓	8050777	8:38	9:18	60 X 48	White Butch	2	30X48	4B	132	~~0~~
9/16	✓	8050810	9:25	9:44	60 X 28	NAT Frost	1	16X16	1 cs	26	~~0~~
								12X12	3 cs	42	
9/14	✓	8050830	9:48	10:42	60X36	White Butch	6.	36X36	4 cs	116	
								24X36	3 Bs	96	
								32X32	2 B.	38	
9/14	✓	8050832	11:30	12:00	54X30	Dragees Nat F.		18X30	6B.	300	10
9/14	✓	8050824	12:25	2:00	60 X 48	NAT. Rost	7.	16X16	21. cs	714	~~0~~
								12X12	6 cs	192	

\# 3352

Scrap # 10

Die-Cutter Daily Production Log - Operator Name: Elda M.

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size & Weight	Type of Material	# of Bundles	Cut Sheet Size & Weight	Bundles/Case	Lbs cut	Scrap
09/16											

No Schedule

PC2 PRODUCTION LOG SHEET - OPERATOR NAME: Jose Perez

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
9/16/25		8050683	6:00	7:20	MRKRPBS 40 63	63	972	63	41A-2932			✓	19	56	
9/16/25		8050481	7:35	8:30	MRHHBLF-1566	66	3677	66	22Z-3677			✓	2	292	
			8:30	8:45	Break										
9/16/25		8050481	8:45	10:30	MRHHBLF-1566	66	"	"	"			✓	4	292	
			10:30	11:00	LUNCH										
9/16/25		8050481	11:00	12:15	MRHHBLF-1566	66	"	"	"			✓	11	131	
			12:15	12:30	Break										
9/16/25		"	12:30	1:15	MRHHBLF-1566	66	"	"	"			✓	3	131	
9/16/25		8050481	1:30	2:15	MRHHBLF-1566	66	3777	66	52B-3777			✓	2		

Comments/Comentarios:

4,834

PC3 PRODUCTION LOG SHEET - OPERATOR NAME: Oscar F.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
9/16/25		8047860	6:00	8:30	MRKRFG3063	63"		63"	5374-2904			✓	3	220	
9/16/25		—	8:30	8:45	BREAK	—	—	—	—						—
9/16/25		8047860	8:45	10:30	MRKRFG3063	63"	2,860	63"	5374-2904			✓	10	220	
9/16/25		—	10:30	11:00	LUNCH	—	—	—	—						—
9/16/25		8047860	11:00	12:15	MRKRFG3063	63"		63"	3273-2827			✓	7	220	
9/16/25		—	12:15	12:30	BREAK	—	—	—	—						—
9/16/25		8047860	12:30	2:15	MRKRFG3063	63"	2,860	63"	3273-2827			✓	6	220	
9/16/25		—	2:15	2:30	CLEANING	—	—	—	—						—

Comments/Comentarios:

5,720 #

9-16-25

PC3 PRODUCTION LOG SHEET - OPERATOR NAME: ENRIQUE

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
		8050730	2:45	4:30	MRFRZNAT4060	60"	900	20"	12.1677.72				3	300	lbs.
			4:30	4:45	BREAK										
		8050451	4:50	10:45	FRZNAT4068ALBP	68"	3627	22"	113578				9	403	lbs
			10:45	11:00	CLEAN										

Comments/Comentarios: FRZNAT 68" corrio despacio.

4,527 #

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