| Date | Set Up | Prod # | Start Time | End Time | Material Type | Jumbo Size | Jumbo Weight | Finished Roll Sizes | Lot# | Yards | Lbs | FT | Total FG Rolls | Weight/Roll | Scrap |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 9/4/25 | | 8049886 | 2:30 | 3:30 | Kraft | 72 | 3560 | 72 | 61C-3560 | | | | 8 | 117 | 50 |
| 9/4/25 | | 8049886 | 3:45 | | Kraft | 72 | 3572 | 72 | 94C-3572 | | | | | | |
| | | | 4:30 | 4:45 | Brach | | | | | | | | | | |
| 9/4/25 | | 8049886 | 4:45 | 5:20 | Kraft | 72 | 3572 | 72 | 94C-3572 | | | | 30 | 116 | |
| | | 8049886 | 5:20 | 5:35 | Kraft | 72 | 3572 | 36 | 94C-3572 | | | | 2 | 45 | 0 |
| | | 8049886 | 5:50 | | Kraft | 72 | 3592 | 72 | 332-3592 | | | | 1 | | |
| | | | 7:00 | 7:30 | Lonch | | | | | | | | | | |
| 9/4/25 | | 8049886 | 7:30 | 8:30 | Kraft | 72 | 3592 | 72 | 332-3592 | | | | 30 | 117 | |
| 9/4/25 | | 8049886 | 8:30 | 8:45 | Kraft | 72 | 3592 | 36 | 332-3592 | | | | 2 | 45 | 0 |
| | | | 8:45 | 10:10 | Cortando cafe y haciendo setup | | | | | | | | | | |
| 9/4/25 | | 8050551 | 10:10 | 11:00 | Botella | 54 | 2617 | 30/26 | 32D-2617 | | | | 30 | 45/30 | 18 |
| | | | 11:00 | | Limpieza | | | | | | | | | | |

**Comments/Comentarios:**

#13Z3  #
Scrap #68