

## CUTTER #    Cutter Daily Production Log - Operator Name:

Billy

## **CUTTER # 2 Cutter Daily Production Log - Operator Name:**

Maurice

3693

Scenar  
f4

## CUTTER #   1   Cutter Daily Production Log - Operator Name:

*[Signature]*

3945

Scrap  
X 2

## DIE CUTTER

## Daily Production Log - Operator Name: ELDA

NO  
SCHUDELE

PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Fabian Lopez

PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Alberto L.

## PC2 PRODUCTION LOG SHEET - OPERATOR NAME:

Jose Perez

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	Total FG Rolls	Weight /Roll	Scrap
9/25/25		8050921	6:00	7:00	MRKRPBS4063	63	2972	63	74D-2972		✓ 5	55		(P)
9/25/25		8050921	7:10	8:30	MRKRPBS4063	63	"	"	"		✓ 25	57		
9/25/25			8:30	8:45	BREAK									
9/25/25		8050921	8:45	9:50	MRKRPBS4063	63	"	"	"		✓ 22	57		(S)
9/25/25		8050865	10:10	10:30	MRKRPBS4072	72	3387	69	82C-3387		✓ 5	71		
			10:30	11:00	LUNCH									
9/25/25		8050865	11:00	12:15	MRKRPBS4072	72	"	69	"		20	71		
			12:15	12:30	BREAK									
9/25/25		11	12:30	2:10	MRKRPBS4072	72	"	69	"		✓ 21	71	138	

Comments/Comentarios:

62288  
62288  
62288  
62288

**PC3 PRODUCTION LOG SHEET - OPERATOR NAME: Oscar F.**

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
9/25/25		8049924	6:00	8:30	MRKRG 3063	63"		63"	3221-2818		✓ 6		165		(X)
9/25/25	—	—	8:30	8:45	B R E A K	—	—	—	—	—	—	—	—	—	—
9/25/25		8049924	8:45	9:00	MRKRG 3063	63"	1155	63"	3221-2818		✓ 1		165		
9/25/25		8049924	9:00	10:30	MRKRG 3063	63"		63"	344-2990		✓ 7		165		
9/25/25	—	—	10:30	11:00	L U N C H	—	—	—	—	—	—	—	—	—	—
9/25/25		8049924	11:00	12:15	MRKRG 3063	63"		63"	344-2990		✓ 10		165		
9/25/25	—	—	12:15	12:30	B R E A K	—	—	—	—	—	—	—	—	—	—
9/25/25		8049924	12:15	12:44	MRKRG 3063	63"	3,135	63"	344-2990		✓ 2		165		
9/25/25		8049924	12:44	2:15	MRKRG 3063	63"	1155	63"	444-3007		✓ 7		165		
9/25/25	—	—	2:15	2:30	C L E A N I N G	—	—	—	—	—	—	—	—	—	—
Comments/Comentarios:															
5445 XX															

9-25-25

## **PC3 PRODUCTION LOG SHEET - OPERATOR NAME:**

## EMERGENCE

PC5 PRODUCTION LOG SHEET - OPERATOR NAME: Silvestri

### Comments/Comentarios:

21/106

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Jason F

### Comments/Comentarios:

$$\begin{array}{r} \cancel{\times} \\ 30 \\ \times 45 \\ \hline \cancel{0} \end{array}$$

**AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Alexis**

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
9/25/25		8050917	2:30	3:30	Kraft	60	2830	30	23A-2830	134	42		58		
9/25/25		8050919	3:50	4:30	Kraft	48	2257	48	24B-2257	110	49				
			4:30	4:45	Break										
9/25/25		8050919	4:45	6:10	Kraft	48	2257	48	24B-2257	126	66				
9/25/25		8050939	6:30		Uplot	48	2674	48	12A-2674						
			7:00	7:30	Lunch										
9/25/25		8050939	7:30		Uplot	48	2674	48	12A-2674						
			9:30	9:45	Break										
9/25/25		8050939	9:45	10:45	Uplot	48	2674	48	12A-2674	194	26				
			10:45	11:00	Imp 1c70										
Comments/Comentarios:															
<span style="color: red; font-size: 2em;">6/27/25</span>															

**JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME:**

*Buday*

JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME: DJ

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	Total FG Rolls	Weight /Roll	Scrap
9-25-25	X	8050914	3:00	4:05	Bleached Kraft	72/38	4081	18	512-4081			160	25.5	Q
9-25-25		8050936	4:15		Kraft	72/50	3443	18	71A-3443			40	25.8	X
					Kraft	72/50	-	24 <sup>1025</sup>	-			21	34.4	Q
9-25-25			5:40		Kraft	72/50	-	24 <sup>720</sup>	-			69	24.2	0
		8050849	6:00	6:35	LUCKYS Nat freeze	36/45	913	18	2614-913			38	23.5	Q
9-25-25	11	11	6:45	7:55	11 21	36/45	967	18	2614-967			40	23.6	Q
9-25-25	11	11	8:05	8:35	11 11	36/45	906	18	2614-906			38	23.5	Q
9-25-25	8050	825	8:50	9:20	BI-RATE EAT <sup>Food</sup>	36/45	865	18	2613-865			36	23.2	Q
9-25-25	11	11	9:50	10:15	11 11	36/45	900	18	2613-900			38	23.1	Q
9-25-25	11	11	10:25	10:45	11 11	36/45	329	18	2613-903			14	23.5	X
Comments/Comentarios:														
<span style="color: red; font-size: 2em;">X</span> <span style="color: red; font-size: 2em;">12,276</span>														

SHEETER 1

miguel

SEP 25 2025

## Sheeter Production Log Sheet

Perez

SEP 25 2025

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
09-25-25		8050867.	6:15	8:30	miguel	24.25" X 30"	KRAFT.				
09-25-25	—		8:30	8:45	miguel	B R E A K					(P)
09-25-25		8050867.	8:45	9:00	miguel	24.25" X 30"	KRAFT.				
09-25-25			9:00	10:20	miguel	S E T U P		9		606	
09-25-25		8050408.	10:20	10:45	miguel	60" X 41"	SHTED WHT FREEZER	2 JUNB.		284.72 TAB.	
09-25-25	—		10:45	11:15	miguel	L O N C H					40+5+5 60".
09-25-25		8050408.	11:15	12:15	miguel	60" X 41"	SHTED WHT FREEZER.				
09-25-25	—		12:15	12:30	miguel	B R E A K					
09-25-25		8050408	12:30	2:30	miguel	60" X 41"	SHTED WHT FREEZER.				
09-25-25	—		2:30	2:45	miguel	B R E A K					
09-25-25		8050408.	2:45	4:30	miguel	60" X 41"	SHTED WHT FREEZER	22		6,264	#
Comments/Comentarios:											

SHEETER 2

## **Sheeter Production Log Sheet**

C:\Users\JHerrera\Desktop\HACCP\Forms\Sheeter Production Log Sheet

**CUTTER # 1 Cutter Daily Production Log - Operator Name: Billy**

2826

25

## CUTTER #    Cutter Daily Production Log - Operator Name:

~~26533~~

CUTTER # 2 Cutter Daily Production Log - Operator Name: Maurice

54

Scrap  
276

## **Die-Cutter Daily Production Log - Operator Name:**

Eldan.

# No Schedule

PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Fabian Lopez

C:\Users\JHerrera\Desktop\HACCP\Forms\Slitter Production Log Sheet

## **PC2 PRODUCTION LOG SHEET - OPERATOR NAME:**

José Pérez

## **PC3 PRODUCTION LOG SHEET - OPERATOR NAME:**

Oscar F.

### Comments/Comentarios:

8049924 11:00 12:15 SET UP

1  
4  
5

9-24-25

PC3 PRODUCTION LOG SHEET - OPERATOR NAME: ENRIQUE

**AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Alexis**

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	Total FG Rolls	Weight /Roll	Scrap
9/24/25		8050748	3:00	4:30 4:36 9:45	Kraft Break	66	3120	66	14C-3120	154	57	42		
9/24/25		8050749	4:50	7:00 7:00 7:30	Kraft Lunch	66	3122	66	23C-3122	154	57	44		
9/24/25		8050749	7:30	9:30	Kraft	66	3120	66	13C-3120	154	57	42		
9/24/25		8050749	9:00	9:30 9:30 9:45	Kraft Break	66	3112	66	21C-3112	110	57			
				9:45 10:45 10:00 11:00	Bailer Limpieza									
Comments/Comentarios:														
A1809														

**PC5 PRODUCTION LOG SHEET - OPERATOR NAME: Silverstrip**

**AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Jason A.**

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
			6:00	7:30	Estiramientos, Set up, PEPPERANDO cores, constando cores										(P)
09/24/25		8050742	7:30	8:30	Butcher	60	3239	20	32A-3239	/	50	30	2		
			8:30	8:45	Break										
09/24/25		8050742	8:45	10:00	Butcher	60	3239	15	32A-3239	/	76	22	64	(P)	
			10:00	11:15	ESPERANDO jumbo, set up										
			10:30	11:00	Lunch										
09/24/25		8050796	11:15	12:15	Kraft	72	3385	72	82B-3385	/	34	65	2	(C)	
			12:15	12:30	Break										
			12:30	1:20	ESPERANDO cores										
09/24/25		8050796	1:20	1:50	Kraft	72	3385	72	82B-3385	/	11	103	42		
			1:50	2:30	Esperando labels, limpieza, set up										
Comments/Comentarios:															
6.5 15 6.5 15 5.25 106															

**JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME:**

: Budy J

**JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME:**

De

C:\Users\JHerrera\Desktop\HACCP\Forms\Slitter Production Log Sheet

SEP 24 2025

SHEETER 1

miguel

SEP 24 2025

## Sheeter Production Log Sheet

Pérez

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
09-24-25		8050793.	6:15	8:30	miguel	60" X 30"	BUTCHER PINK	P. 5	752	19	
09-24-25			8:30	8:45	miguel	B R E A K					(P)
09-24-25			8:45	9:45	miguel	S E T U P	2 Rollos.				
09-24-25		8050819.	9:45	10:45	miguel	60" X 30"	STEAK PINK PLATTER.		121.88 #	TA3	
09-24-25			10:45	11:15	miguel	L O N C H					(P)
09-24-25		8050819	11:15	11:50	miguel	60" X 30"	STEAK PINK PLATT.	20	2,438		#
09-24-25		8050819.	11:50	12:15	miguel	60" X 30"	STEAK PINK PLATTER.				
09-24-25			12:15	12:30	miguel	B R E A K					(P)
09-24-25		8050819.	12:30	1:30	miguel	60" X 30"	STEAK PINK PLATT.	14	2,162		#
09-24-25		8050819.	1:30	2:00	miguel	60" X 28"	STEAK PINK PLATT.	2	304		#
09-24-25		8050819.	2:00	2:30	miguel	60" X 27.5"	STEAK PINK PLATT.	2	394	38 #	
Comments/Comentarios:			2:30	2:45	miguel	B R E A K					
09-24-25			2:45	3:30	miguel	S E T U P					
09-24-25		8050867.	3:30		miguel	24.25" X 30"	KRAFT.	4	270		#

Rollo 1. Lot. Numb: 63A-1796 # 38 # 60" PINK BUTCHER.

Rollo 1. " " " 641-2469 # 39 # 60" STEAK PINK PLATTER.

Rollo 2. " " " 321-2641 # " " " " " "

6-44/8  
7-44/8  
7-51/8  
7-51/8

## SHEETER 2

## Sheeter Production Log Sheet

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
9/24/25			6:00	7:45	Juime	Recycling					
		8050824	7:45	8:30		49 1/8 x 30	Silicone GrP				(E)
			8:30	8:45		Break					(E)
		8050824	8:45	10:30		49 1/8 x 30	Silicone GrP				(E)
			10:30	11:00		Lunch					(E)
		8050824	11:00	12:15		49 1/8 x 30	Silicone GrP				(E)
			12:15	12:30		Break					(E)
		8050824	12:30	1:00		49 1/8 x 30	Silicone GrP	7 1/2	640	51	#
			1:00	2:00		Machining Maintenance (Static Wng)					
9/24/25		8050822	6:00	10:40	Fco.	32 x 60	60/130 SW Wng	9	1,200#		
Comments/Comentarios:											

55 1/8 K \$

640

KCO

1200

GCF 2 1/2

## CUTTER #   1   Cutter Daily Production Log - Operator Name:

B. W.

215/16  
2 year  
3/17/16

## CUTTER #    Cutter Daily Production Log - Operator Name:

Jess

3,171

37

67

## CUTTER #   2   Cutter Daily Production Log - Operator Name:

Mauricio

## Die-Cutter Daily Production Log - Operator Name:

Eldon

# No Schedule

**PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Fabian L**

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
9/25/25		8050725	6:00	2:15	KRAFT	48.5 50ft	3051	48	911-16-3051	X	31		71		(P)
9/25/25			8:30	8:45	BREAK										
			10:30	11:00	LUNCH										
			12:15	12:30	BREAK										
			2:15	2:30	Cleaning										
Comments/Comentarios:															
2/20/25															

PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Alberto

#### Comments/Comentarios:

XX  
m  
m  
X 2  
m

## **PC2 PRODUCTION LOG SHEET - OPERATOR NAME:**

José Pérez

## **PC3 PRODUCTION LOG SHEET - OPERATOR NAME:**

Oscar F.

**Comments/Comentarios:**

✓ ✓ ✓ ✓ ✓

9-23-23

PC3 PRODUCTION LOG SHEET - OPERATOR NAME: ENRIQUE

PC5 PRODUCTION LOG SHEET - OPERATOR NAME: Silvester

**AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Jasson A.**

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
			6:00	6:20	Estiramientos. Set up										
09/23/25		8050572	6:20	7:35	Kraft	60	2814	30	42A-2814	/	68	42	7	(C)	
09/23/25		8049521	7:35	12:45	Armando cajas, completando orden										
			8:30	8:45	Break										(C)
			10:30	11:00	Lunch										
			12:15	12:30	Break										
09/23/25		8050802	12:45	1:10	Bono	72	4187	36	242-4187/1		16	22	8	(C)	
			1:10	2:15	Armando cajas										
			2:15	2:30	Limpieza										
Comments/Comentarios:															
3208X 3208 SCRAP X															

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Alexis

### Comments/Comentarios:

7/09/14  
Scars

**JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME: \_\_\_\_\_**

# VACATION OPERATOR

13/6/2023

SEP 23 2025

## **Sheeter Production Log Sheet**

SEP 23 2025

**SHEETER 1** msaueel

Pener

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
09-23-25.		8050642.	6:10	8:30	miguel	60" X 28"	BROWN WAX.				
09-23-25.	—		8:30	8:45	miguel B R E A K						
09-23-25.		8050642.	8:45	10:45	miguel	60" X 28"	BROWN WAX.				
09-23-25.	—		10:45	11:15	miguel L O N C H						
09-23-25.		8050642.	11:15	12:15	miguel	60" X 28"	BROWN WAX.	52	4,449	36	\$
09-23-25.	—		12:15	12:30	miguel B R E A K						
09-23-25.			12:30	1:30	miguel S E T U P			1	JUMB.		
09-23-25.		8050793.	1:30	2:30	miguel	60" X 30"	BUTCHER PINK. PAPER.				
09-23-25.	—		2:30	2:45	miguel B R E A K						
09-23-25.		8050793.	2:45	4:30	miguel	60" X 30"	BUTCHER PINK P.	7	1,053		\$

Rollo 1.- lot. Numb. 2589-2504 # 140 # 60" Brown wax.  
" 2- " " 2589-2321 # " " " " " "

Revisar  
el contendor  
de LAS  
TABES.  
Los 165.  
coinciden no  
con los  
Pero al someter  
es correcto

$\text{Si}_3\text{N}_4$  36%

SHEETER 2

## **Sheeter Production Log Sheet**