

CUTTER#    \_1\_ Cutter Daily Production Log - Operator Name:

3

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
11-24-25	205	1639	6:00	6:05	Cyclo						
11-26-25	205	1639	6:05	8:00	60 X 30	Cardstock White M.S.	12	16 X 16	16 CS	560	185
	11	11	11	11	//		11	14 X 14	12 CS	432	
			8:00	8:25	Revisar colores	8051639	2x tanto de MasterShip				
			8:30	9:45	Break						
11-26-25	205	1639	9:45	10:45	60 X 32	Carton Resist White	14	15 X 16	31 CS	1165	
			10:45	11:15	lunch						
			11:15	12:15	Problemas Contacta	No contacta					
			12:15	12:30	Break						
			12:31	1:15	ordenar Palet						
11-26-25	205	1639	1:16	2:00	60 X 30	Pink Daffter	29	6 X 30	32 CS	960	
			2:01	2:30	Impresora Corte doce	1					

Problemas con la Catedr. 1 fallas repetidas en el turno de <sup>#</sup>Seasons <sup>La</sup> N

21/6

CUTTER # 2 Cutter Daily Production Log - Operator Name: Mauricio

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
10/24	V	8051	6:00	6:06	Colorant	White	20	14X14	16 CS	1360	96
10/25	V	8051617	6:10	8:39	60X28	White G. R.	20				
10/25	V	8051617	8:30	8:45	Defcons						
10/25	V	8051617	8:48	9:18	60X 28	White G. R.	2 1/2	14X14	5 CS	170	10
10/27	V	8051637	9:28	9:50	48.125 X 36	Silicone Gr	1 1/2	12X12	4 CS		
10/28	V	8051614	9:58	10:45	60X 36	White Butch	1 1/2	24X30	4 BKR	176	40
10/28	V		10:45	11:15	Ceriman			85X133	213	32	
10/28	V		11:15	11:38							
10/28	V	8051592	11:18	11:35	48.125 X 36	Quillan	1	9X9	20.8	132	12
10/28	V	8051620	11:40	12:15	60X36	White Gr R	4	12X12	12 CS	396	60
11/01	V		12:15	12:30	Defcons						
11/01	V	8051620	12:35	2:18	60 X 36	White Gr R	6	12X12	16 CS	594	62

#6  
Mauricio

Edam.

## Die-Cutter Daily Production Log - Operator Name:

# PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Fabian L

Date	Set Up Prod #	Start Time	End Time	Material Type	Uumbo Size	Uumbo Weight	Finishehd Roll Sizes	Lot#	Yards	lbs	Total FG Rolls	Weight /Roll	Scrap
11/25/25	8051518	6:00	6:05	Calentamiento									
		6:05	7:00	Pink Platter	60"	1920	15"	132-1920.555	X	15	17.2		
		7:00	7:20	Baldado el	Jumbo								
		7:20	8:00	TAN									
11/26/25	8051518	8:00	8:30	FRZ	60"	1847	20"	8-1947.48	LOADING				
		8:30	8:45	BREAK									
11/26/25 X	8051518	8:45	9:30	Cortando CORE									
11/26/25	8051518	9:30	10:30	FRZ	60"	1847	20"	8-1947.48	X	24	26		
		10:30	11:00	LUNCH									
11/26/25	8051518	11:00	12:15	FRZ	60"	1847	20"	8-1947.48	X	24	26		
		12:15	12:30	BREAK									
11/26/25	8051518	12:30	1:25	FRZ	60"	1847	30"	8-1947.48	X	14	42.1		
11/26/25	8051518	1:25	1:44	FRZ	60"	1850	30"	7-1849.68	LOADING				
11/26/25	8051518	1:45	2:15	FRZ	60"	1850	30	7-1849.48	X	8	42.4		
		2:15	2:30	Cleaning									

**PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Allocatio**

PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Alberto L.									
Date	Set Up	Prod #	Start Time	End Time	Material Type	Lumber Size	Weight /Roll	Total FG Rolls	Weight /Roll
11/26/25		8051516	2:36	4:30	Freezer	8x45	1850	30	7-1849.68
11/26/25			4:30	4:45	Break				
11/26/25		8051516	4:48	6:00	Freezer	6x45	1850	30	7-1849.68
11/26/25	X	8051653	6:04	6:27	Argonne Butcher	68x40	2133	17	8442-2/33
11/26/25		8051653	6:31	7:00	Argonne Butcher	68x40	2133	17	8442-2/33
11/26/25			7:00	7:30	Lunch				
11/26/25		8051653	7:35	9:30	Argonne Butcher	68x40	2133	17	8442-2/33
11/26/25			9:30	9:45	Break				
11/26/25		8051653	9:49	10:50	Argonne Butcher	68x40	2133	17	8442-2/33
11/26/25			10:52	11:00	Limpieza				

### Comments/Comentarios:

PC2 PRODUCTION LOG SHEET - OPERATOR NAME:

*Jerez*

PC2 PRODUCTION LOG SHEET - OPERATOR NAME: <u>Jasen Perez</u>							
Date	Prod #	Start Time	End Time	Material Type	Lumbo Size	Lumbo Weight	Yards Total FG
					Finshed Roll Sizes	Lot#	Lbs per Roll
11/26/25	8051603	6: 9	6: 5	E/arcisio			
11/26/25	8051553	7: 20	7: 45	MRHT 66' OS Parando cara	66	184	66 1/5-2703
11/26/25	8051553	7: 20	7: 45	OS Parando lumbro			
11/26/25	8051553	7: 45	8: 30	MRWAXBRN/14060	60	2535	60 262/2535
11/26/25	8051553	8: 30	8: 45	Break			
11/26/25	8051553	8: 45	10: 30	MRWAXBRN/14060	60	11	11 36 39
		10:30	11:0	LUNCH			
11/26/25	8051553	11:	12:15	MRWAXBRN/14060	..	.. ..	.. 16 39
		12:15	12:30	Break			
11/26/25	8051552	12:30	12:15	MRXRF6 7572	72	3632	72 31B3632 ✓ 27 73

**PC3 PRODUCTION LOG SHEET - OPERATOR NAME: Oscar F.**

Date	Prod #	Start Time	End Time	Material Type	Jumbo Size	Weight Jumbo	Yards	Total FG Lbs	Total FG Rolls	Weight /Roll	Scrap
Set Up					Finished Roll Sizes	Lots#					
11/24/25	—	6:00	6:05	EJERCICIOS	—	—	—	—	—	—	—
11/26/25	—	6:05	6:15	CLEANING PC3	—	—	—	—	—	—	—
11/25/25	8050621	6:15	7:20	TAPAS ROLLOS	—	—	—	—	—	—	—
11/26/25	—	7:20	8:30	Pasar Jumbo.	—	—	—	—	—	—	—
11/26/25	—	8:30	8:45	B R E A K	—	—	—	—	—	—	—
11/26/25 X	8050634	8:45	10:30	MARKER BLUE 3096 96"	48"	48"	4200-4812	✓	2	790	—
11/26/25	—	10:30	11:00	LUNCH	—	—	—	—	—	—	—
11/26/25	8050634	11:00	12:15	MARKER BLUE 966	96"	4,740	48"	4200-4812	✓	4	790
11/26/25	—	12:15	12:30	B R E A K	—	—	—	—	—	—	—
11/26/25 X	8050634	12:30	2:20	MARKER BLUE 3096 96"	1,580	48"	4200-4812	✓	2	790	—
11/26/25	—	2:20	2:30	CLEANING PC3	—	—	—	—	—	—	—
Comments/Comentarios:											
* 72 LBS SCRAP.											

11-26-25

**PC3 PRODUCTION LOG SHEET - OPERATOR NAME:** TRAVIS DUE

**PC3 PRODUCTION LOG SHEET - OPERATOR NAME:**

PC5 PRODUCTION LOG SHEET - OPERATOR NAME: Silvestri

### **Comments/Comentarios:**

## **AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME:**

Tagesanf.

Comments/Comentarios:

## AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Alex S

## JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME:

1948-1949

JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME: Jeff

NOV 26 2025

SHEETER 1 Wingnut

## Sheeter Production Log Sheet

Mon 8/6 2025

1100/25 2025

NOV 26 2025

SHEETER 2

## Sheeter Production Log Sheet

Comments/Commentaries

SHEETER 2

## Sheeter Production Log Sheet

Set up time	Production #	Start Time	End Time	Operator
10 min	1	10:00 AM	10:10 AM	John Doe

Comments/Comentarios:

# CUTTER #\_1\_Cutter Daily Production Log - Operator Name:

Billy

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
11-25-25	8051590	6:00	6:05		Exercision						
11-25-25	8051590	6:06	9:50		49 1/8 X 36	25# Silicone	1	12X12	21	103	15.4
11-25-25	8051591	7:55	8:30		49 1/8 X 34	025 Blue 24#	2	14X19.5	12	800	30.4
11-25-25	8051591	8:30	8:45		Boca K						
11-25-25	8051591	8:46	10:40		49 1/8 X 34	025 Orange 24#	9	14X19.5	54	800	821 132
			10:45	11:15	Lunch						
11-25-25	8051599	11:16	11:45		36 X 36	Parchment 24	4	11X11	18	800	140.4 21.8
			11:45	12:00	Doctor Miesha	14 X 25 de Maria					
11-25-25	8051612	12:00	12:15		14 X 14	Natural freeze	4	13 3/4 X 9 3/4	4	105	14.4 0.8
			12:14	12:30	Break						
11-25-25	8051612	12:31	1:05		14 X 14	Wahal freeze	16	13 3/4 X 13 3/4	16	105	297.6 3.2
11-25-25	8051601	1:06	2:15		12 X 12 wrap	Blue Basis Mat Tray	12	12 X 12	24	800	792 -
			2:15	2:30	Limpieza						

CUTTER#\_1\_Cutter Daily Production Log - Operator Name:

CUTTER # 2 Cutter Daily Production Log - Operator Name: Mauricio

Date	Set/Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
11/26	✓		6:00	6:06	Calentamiento						
11/25	✓	8051369	6:10	7:20	86X36	BOND #50	4	12X14	10 cs	440	0
11/25	✓	8051232	7:25	7:40	56X36	BOND #50	1	12X18	6 cs.	72	0
11/25	✓		7:45	8:30	Circles			5cs			
11/25			8:30	8:45	28X40	<del>BOND #50</del>		13X20	13.cs	819	80
					4	Decorative					
11/21	✓	8051370	8:48	10:45	28X40	BOND #50		13X26	13.cs	819	80
(C)	(C)		10:45	11:15	Comida						
11/21	✓	8051613	11:18	11:30	10X30	Block Platf	20	10X14	2.cs		
11/21	✓	8051633	10:35	12:15	6X30	Pink Platf	8.cs	6X30	8.cs	100	0
			12:15	12:30	Decorative						
11/22	✓	8051633	12:35	1:35	6X30	Pink Platf	22	6X30	22.cs	272	0
11/25	✓	8051370	1:40	2:15	com pacando	<del>BOND #50</del>		13.cs.			

Die-Cutter Daily Production Log - Operator Name:

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**PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Fg61gn Lc22**

Date	Prod #	Start Time	End Time	Material Type	Umbra Size	Umbra Weight	Finished Roll Sizes	Yards sq ft	Total FG Rolls	Weight /Roll	Scrap
11/25/25	8051190	6:00	6:05	Calentamiento							6
		6:20	7:30	Silicone	36"	37.1	15"	Item-232362	x 2	13.8	
11/25/25	8051190	7:30	8:30	TAN							
		8:30	8:45	Silicone	36	37.1	15"	Item-232362	x 4	13.8	
11/25/25	8051190	8:45	10:30	Silicone	36	37.1	15"	Item-232362	x 8	13.8	
		10:30	11:00	LUNCH							
11/25/25	8051190	11:00	12:15	Silicone	36	37.2	15"	Item-232362	x 6	13.8	
		12:15	12:30	BREAK							
11/25/25 X	8051518	12:30	1:29	Platter	60"	2103	12"	22-2103-530	Logging		
		1:29	2:53	Cortando CORE							
11/25/25	8051518	2:00	2:25	Platter	60"	2103	12"	212-2103-570	x 10	13.1	
		2:25	2:30	Cleaning							

**PC1 PRODUCTION LOG SHEET - OPERATOR NAME:** Abel

## PC2 PRODUCTION LOG SHEET - OPERATOR NAME: Jose Perez

Date Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Weight	Total FG Rolls	Weight /Roll	Scrap
					Yards	lbs	ft		
11/25/25		6:	6:5	Ejercicio					(R)
11/25/25	8051452	6:8	6:40	MRKR PBS 4048	48	320	24	2222275	10 32
11/25/25	8051445	6:45	8:30	MRKR PBS 4072	72	3127	72	52A-3427	130 63
		8:30	8:45	Break					
11/25/25	8051445	8:45	10:25	MRKR PBS 4072	72	11	11	11	125 63
		10:30	11:	LUNCH					
11/25/25	8051603	11:	12:15	MRKT 66	66	2703	66	615-2703	18 15
		12:15	12:30	Break					
11/25/25	8051603	12:30	1:10	MRKT 66	66	11	11	11	15
11/25/25	8051603	1:10	2:15	..	..	11	11	11	10 121

Comments/Comentarios:

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**PC3 PRODUCTION LOG SHEET - OPERATOR NAME: OSCAR F.**

Date	Set Up Prod #	Start Time	End Time	Material Type	Jobmo Size	Yards	Total FG Lbs	Weight /Roll	Scrap
					Finished Roll Sizes	Lots#	FG Rolls		
11/25/25	—	6:00	6:05	ESERC/C103	—	—	—	—	—
11/25/25	8050621	6:05	6:20	MKRBULUE3096	96"	32"	3100-4809	✓	—
11/25/25	—	6:20	7:30	TAN	—	—	—	—	—
11/25/25	8050621	7:30	8:30	MKRBULUE3096	96"	32"	3100-4809	✓	3 544
11/25/25	—	8:30	8:45	BREAK	—	—	—	—	—
11/25/25	8050621	8:45	10:30	MKRBULUE3096828	96"	32"	3100-4809	✓	3 544
11/25/25	—	10:30	11:00	CUNCH	—	—	—	—	—
11/25/25	8050621	11:05	12:15	MKRBULUE3096828	96"	4896	32"	3100-4809	✓
11/25/25	—	12:15	12:30	BREAK	—	—	—	—	—
11/25/25	8050621	12:30	2:20	MKRBULUE3096828	96"	3264	32"	2200-4809	✓
11/25/25	—	2:30	2:30	CLEANING PC3	—	—	—	—	—
Comments/Comentarios:									

**PC5 PRODUCTION LOG SHEET - OPERATOR NAME: Sivestri**

### Comments/Comentarios:

**AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Jasson A.**

Date	Set Up	Prod #	Start Time	End Time	Material Type	Lumbo Size	Weight	Yards	Total FG Rolls	Weight / Roll	Scrap
						Lot#		lbs			
		1	6:00	6:05	Estiramiento						
			6:05		No orden						
			6:05	9:05	Ballet						
			9:00	10:30	Haciendo Samples						
			10:30	11:00	Lunch						
			11:00	12:15	=						
			12:15	12:30	Break						
			12:30	1:15	Limpieando						
			1:15	2:20	Haciendo Sample						
			2:20	2:30	Limpieza						

Comments/Comentarios:

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: ALCXIS

# AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME:

# JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME: *W. H. J.*

Date	Set Up Prod #	Start Time	End Time	Material Type	Lumbo Size	Uumbo Weight	Finisched Roll Sizes	Lot#	Yards	Total FG Rolls	Weight /Roll	Scrap
11-25-23	8051348	6:00	6:05	Cold Tannate	34x12	18	34x34x12	132	26	0	0	
11-25-23	L1	7:40	8:08	L1	34x10	1768	28	34x12	68	26	0	
11-25-23	8051348	8:11	8:30	Kraft	34x10	318	34x34x12	28	28	28.5	0	
11-25-23	8051348	9:10	9:40	Kraft	34x10	231	34x12	36	26	51.4	0	
		9:30	8:45	Breath								
11-25-23	8051348	9:55	12:10	Kraft	34x10	36	34x34x12	36	68	51.4	0	
		12:30	1:00	Lunch								
11-25-23	8051348	11:25	11:35	Kraft	34x10	308	36	34x34x12	6	51.4	0	
11-25-23	8051348	11:35	12:55	Kraft	34x10	362	36	34x34x12	70	44.7	0	
		12:50	12:50	Breath								
Comments/Comentarios:												
<i>Bill B. uses Bonds Lekal B. 48 corner cores.</i>												

**JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME:**

**JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME:**

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NOV 25 2025

NOV 25 2025

SHEETER 1

## Sheeter Production Log Sheet

38  
May 19  
1921

SHEETER 2

Sheeter Production Log Sheet

SHEETER 2

## Sheeter Production Log Sheet

## Sheeter Production Log Sheet

## CUTTER # 1 Cutter Daily Production Log - Operator Name:

Billy

CUTTER#    \_1\_ Cutter Daily Production Log - Operator Name: John

CUTTER# 2 Cutter Daily Production Log - Operator Name: Mauricio

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
11/24	V	8051369	6:00	6:06	6x10	BONDI 50	12	12x14	28.08	2004	
11/24	V	8051369	6:10	8:23	56x36	BONDI 50	12	12x14	28.08	2004	
11/24	V	8051369	8:30	8:45	Descongo			12x14	29.08	1056	
11/24	V	8051369	8:45	10:30	56x36	BONDI 50	10	12x14	29.08	1056	
11/24	V	8051369	10:33	10:45	56x36	-	-	12x14	5.08	220	
11/24	V	8051369	10:45	11:15	Descongo			12x14	5.08	220	
11/24	V	8051369	11:18	12:15	56x36	BONDI 50	3	12x14	7.08	308	0
11/24	V	8051369	12:15	12:30	Descongo						
11/24	V	8051369	12:33	2:18	56x36	BONDI 50	8.	12x14	19.08	836	0

250

## Die-Cutter Daily Production Log - Operator Name:

1924

PCI PRODUCTION LOG SHEET - OPERATOR NAME: Fabian López

PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Fabryq Lopez											
Date	Prod #	Start Time	End Time	Material Type	Jumbo Size	Weight Jumbo Roll	Finished Roll Sizes	Lot#	Total FG Rolls	Weight /Roll	Scrap
11/24/25		6:00	6:05	Calentamiento							
11/24/25	8051585	6:05	8:30	KRAFT	24.25	1144	24.25	106-10-1144B	X	25	3.59
		8:30	8:45	BREAK							
11/24/25	X 8051585	8:45	9:15	KRAFT	24.25	1143	24.25	105-11-1143A	Locality		
11/24/25	8051585	9:20	10:30	KRAFT	24.25	1143	24.25	105-11-1143A	X	13	34.4
		10:30	11:00	LUNCH							
11/24/25	8051585	11:00	12:15	KRAFT	24.25	1143	24.25	105-11-1143A	X	14	34.4
		12:15	12:30	BREAK							
11/24/25	8051585	12:30	1:10	KRAFT	24.25	1143	24.25	105-11-1143A	X	5	34.4
11/24/25	X 8051585	1:15	1:48	Silicone	35	1320	36	409-1320	- Loading		
11/24/25		1:50	2:00	Cortando CORE							
11/24/25	8051585	2:00	2:15	Silicone	36	1320	36	409-1320	X	2	58.6
		2:15	2:30	Limpieza							

**PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Aberto L.**

Date	Prod #	Start Time	End Time	Material Type	Umbra Size	Umbra Weight	Finished Roll Sizes	Yards	Lbs	Total FG Rolls	Weight /Roll	Scrap
11/24/25	8051190	2:41	4:30	Silicone Veg	36/35	1320	36	409-1320	X	16	58.8#	
		4:30	4:45	Break								
11/24/25	8051190	4:48	5:43	Silicone Veg	36/35	1320	36	409-1320	X	14	58.8#	22.8
11/24/25	X 8051190	5:45	6:10	Silicone Parchment	36/35		15	14em# 232362	X	Load		
11/24/25	8051190	6:13	7:00	Silicone Parchment	36/35	37.1#	15	14em# 232362	X	6	13.9#	
11/24/25		7:00	7:30	Lunch								
11/24/25	X 8051190	7:34	7:44	Silicone Parchment	36/35	37.1#	15	14em# 232362	X	Load		
11/24/25	8051190	7:48	9:30	Silicone Parchment	36/35	37.1#	15	14em# 232362	X	10	14.4#	
11/24/25		9:30	9:45	Break								
11/24/25	8051190	9:48	10:48	Silicone Parchment	36/35	37.1#	15	14em# 232362	X	4	14.4#	
		10:50	11:00	Limpieza								

Comments/Comentarios:

Se utilizaron 10 roles de 36" 14em# 232362 para la Orden 8051190

*Jessa Perez*

PC2 PRODUCTION LOG SHEET - OPERATOR NAME: *Jessa Perez*

Date	Prod #	Start Time	End Time	Material Type	Jumbo Size	Weight Jumbo	Finished Roll Sizes	Lot#	Total FG Rolls	Weight /Roll	Scrap
11/24/25	8051452	6:1	6:5	E Jarcisio							
11/24/25	8051452	6:8	7:	MRKRPBS 4048	48	883	24	22C-2275	✓ 17	24.5	
11/24/25	8051452	7:	7:35	MRKRPBS 4048	48	"	"	"	✓ 12	34.6	
11/24/25	8051452	7:35	8:38	MRKRPBS 4048	48	2271	24	22D-2271	- 26	34.6	
		8:38	8:45	Break							
		8:45	9:20	Cortando Core							
11/24/25	8051452	9:20	10:30	MRKRPBS 4048	48	2271	24	22D-2271	✓ 28	34.6	
		10:30	11:	LUNCH							
11/24/25	"	11:	11:35	MRKRPBS 4048	48	"	"	"	✓ 10	34.6	
11/24/25	8051452	11:38	12:15	MRKRPBS 4048	48	2275	24	22Z-2275	✓ .8	34.6	
11/24/25	"	12:15	12:30	Break							

Comments/Comentarios:

**PC2 PRODUCTION LOG SHEET - OPERATOR NAME:** José Pérez

**PC3 PRODUCTION LOG SHEET - OPERATOR NAME: Oscar F.**

Date	Prod #	Start Time	End Time	Material Type	Jumbo Size	Umbra Weight	Finisched Roll Sizes	Lots#	Total FG Rolls	Weight /Roll	Scrap
Set Up											
11/24/25	—	6:00	6:05	EJERCICIOS.	—	—	—	—	—	—	—
11/24/25	—	6:05	6:15	CLEANING PC3	—	—	—	—	—	—	—
11/24/25	8050622	6:15	8:30	MFRK BLUE 3084828	84"	40"	44"	4251-4222	✓ 1	66'	728
11/24/25	—	8:30	8:45	BR EAK	—	—	—	—	—	—	—
11/24/25	8050622	8:45	9:40	MFRK BLUE 3084828	84"	322	40"	4254-4222	✓ 1	66'	728
11/24/25	8050622	9:40	10:30	MFRK BLUE 3084828	84"	456	44"	4254-4205	✓ 1	66'	728
11/24/25	—	10:30	11:00	LUVNCH	—	—	—	—	—	—	—
11/24/25	8050622	11:00	12:15	MFRK BLUE 3084828	84"	40"	44"	4154-4205	✓ 1	66'	728
11/24/25	—	12:15	12:30	BR EAK	—	—	—	—	—	—	—
11/24/25	8050622	12:30	2:20	MFRK BLUE 3084828	84"	1983	40"	4154-4205	✓ 2	66'	728
11/24/25	—	2:20	2:30	CLEANING PC3	—	—	—	—	—	—	—
Comments/Comentarios:											
<i>X</i> 38 LBS OF SCRAP.											

11-24-25

PC3 PRODUCTION LOG SHEET - OPERATOR NAME: JUH-POO

**PC5 PRODUCTION LOG SHEET - OPERATOR NAME: SIVERSTEDT**

Date	Set Up	Prod #	Start Time	End Time	Material Type	Lumbo Size	Weight	Total FG Rolls	Weight /Roll	Scrap
						Yards	lbs	Lot#		
11-24-25			6:00	6:05	C50RC1C10					
11-24-25			6:05	8:30	AWL					
11-24-25			8:30	8:45	Break					
11-24-25			8:45	10:30	AWL					
11-24-25			10:30	11:00	Lunch					
11-24-25			11:	12:15	<del>Break</del> AWL					
11-24-25			12:15	12:30	Break					
11-24-25			12:30	2:30	AWL					

Comments/Comentarios:

**AIW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME:** Jasson ff.

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**AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME:**

Lesson #:

AWI DAILY PRODUCTION LOG SHEET - OPERATOR NAME: *Alexis*

Date	Prod #	Start Time	End Time	Material Type	Lumbo Size	Uumbo Weight	Finisched Roll Sizes	Lot#	Total FG Rolls	Weight/Roll	Scrap
Setup											
11/24/25		2:30	3:25	montando	jumbo	g	cortando	cors	1	enchido cors	
11/24/25	8051607	3:25	4:05	Kraft	60	2830	30	31A-2830	126	31.8	
11/24/25	8051607	4:05	4:30	Kraft	60	2830	30	31A-2830	116	43	
11/24/25		4:30	4:45	Break							
11/24/25	8051607	4:45	5:40	Kraft	60	2830	30	31A-2830	30	43	25
11/24/25		5:40	6:00	montando	jumbo	g	cortando	cors	1	enchido cors	
11/24/25	8051607	6:00	6:30	Kraft	60	2812	30	83A-2812	111	43	
11/24/25		6:30	6:40	espaciando	corts	g	cortando	cors	1	enchido cors	
11/24/25	8051607	6:40	7:00	Kraft	60	2812	30	83A-2812	116	43	
11/24/25		7:00	7:30	Lunch							
11/24/25	8051607	7:30	8:30	Kraft	60	2812	30	83A-2812	36	43	0
Comments/Comentarios:											
		8:30	11:00	no hay	order						
		8:30	10:45	Limpieando							
		10:45	11:00	2,impieza							

**JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME:**

JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME:							
Date	Prod #	Start Time	End Time	Material Type	Lumbo Size	Yards	Total FG Rolls
					Weight /Roll	lbs	Scrap
11-24-25	XBOSS763	6:00	6:05	Warm up			
		6:08	6:20	waiting for Jumbos			
11-24-25	XBOSS763	6:45	8:00	Kraft	2230	336.9	102
11-24-25	4	8:15	9:25	L1	2230	337.3	102
		8:30	8:45	Break			
11-24-25	BOSO763	9:40	11:05	Kraft	2230	338.9	102
11-24-25		10:30	11:00	Lunch			
11-24-25	BOSO763	11:20	12:40	Kraft 1	2230	339.3	102
		12:15	12:30	Break			
11-24-25	BOSO763	12:55	1:15	Kraft	2230	339.9	105
11-24-25	4	2:05	2:15	L1	2230	346.6	12
		2:15	2:35	Break			
		2:45	3:00	Break			
		3:15	3:30	Break			
		3:45	4:00	Break			
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**JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME:**

NOV 24 2025

**SHEETER 1** inches

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## Sheeter Production Log Sheet

Sheeter Production Log Sheet										Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
11-24-25.	2:25	8051533	6:00	6:10	miguel	E	1	E	R	C	1	202-2264	"	25#49.125"	1	242-2098	#	0.			
11-24-25.	2:25	—	8:30	8:45	miguel	B	R	E	A	K	13	?									
11-24-25.	2:25	—	8:45	10:45	miguel	L	M	P	I	Z	0	LAQUINA									
11-24-25.	2:25	—	10:45	11:15	miguel	L	V	N	C	H	4										
11-24-25.	2:25	—	11:15	11:45	miguel	S	I	T	P		1	LAQUINA									
11-24-25.	2:25	8051593	11:45	12:15	miguel	49.125"	X	39"	Q2S	QUILLOZ.	8111-2068	#									
11-24-25.	2:25	—	12:15	12:30	miguel	B	R	E	A	K	4	745									
11-24-25.	2:25	8051593	12:30	12:30	miguel	49.125"	X	39"	Q2S	QUILLOZ.											
Comments/Comentarios:										W. J. S.			W. J. S.			W. J. S.			W. J. S.		

### Comments/Comentarios:

SHEETER 2

Sheeter Production Log Sheet

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SHEETER 2

## **Sheeter Production Log Sheet**

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Pounds	Tabs	Lot#	Scrap
11/29/25		8051621	5:00	-	Fco.	36x60	60/19 White GP	28	2,660#		
11/29/25		8051621	-	10:00	Fco.	32x60	" "	20	1,684#		