

CUTTER # 1 Cutter Daily Production Log - Operator Name: B. WY

6-509*
Scen# 115

CUTTER # 1 Cutter Daily Production Log - Operator Name: *John*

~~841~~

CUTTER # 2 Cutter Daily Production Log - Operator Name: Mauricio

~~6-14~~

DIE CUTTER

Daily Production Log - Operator Name:

ELDA

No Schedule

PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Alberto L.

1st
Shift

No Schedule

PC2 PRODUCTION LOG SHEET - OPERATOR NAME: _____

José Pérez

Comments/Comentarios:

PC3 PRODUCTION LOG SHEET - OPERATOR NAME: Oscar F.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	FT	Lbs	Total FG Rolls	Weight /Roll	Scrap
9/22/25	—	—	6:00	6:30	MEETING	—	—	—	—	—	—	—	—	—	—
9/22/25	wetwax	—	6:30	8:30	DIVIDIR JUMBO	—	—	—	—	—	—	—	—	—	—
9/22/25	—	8050458	8:30	8:45	B BREAK	—	—	—	—	—	—	—	—	—	—
9/22/25	—	8050458	8:45	10:30	MRKRLLB9996	96"	96"	96"	14B-4734	✓	2	262	—	—	—
9/22/25	—	—	10:30	11:00	LUNCH	—	—	—	—	—	—	—	—	—	—
9/22/25	8050458	—	11:00	12:15	MRKRLLB9996	96"	96"	96"	14B-4734	✓	4	262	—	—	—
9/22/25	—	—	12:15	12:30	B BREAK	—	—	—	—	—	—	—	—	—	—
9/22/25	8050458	—	12:30	12:15	MRKRLLB9996	96"	3,406	96"	14B-4734	✓	7	262	—	—	—
9/22/25	—	—	2:15	2:30	LIMPIEZA	—	—	—	—	—	—	—	—	—	—
Comments/Comentarios:															
3,406 # 3,406															

9-22-25

PC3 PRODUCTION LOG SHEET - OPERATOR NAME: JENKINSON

PC5 PRODUCTION LOG SHEET - OPERATOR NAME: Silvestry

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	Total FG Rolls	Weight /Roll	Scrap
9-22-25		8049238	6:00	8:00	TISSUE	60	240	60	884 1318	-12	21.5	15		
					Break									
9-22-25		8049238	8:45	10:30	TISSUE	60	1320	60	879 1320	-31	22	36		
9-22-25		8049238	11:00	12:15	TISSUE	60	1320	60	879 1320	35	22			
9-22-25		8049238	12:30	1:00	TISSUE	60	1320	60	879 1320	3	22			
9-22-25		8049238	1:45	2:30	TISSUE	60	1571	60	717 1571					
					↓ SET UP									
Comments/Comentarios:														
1176 Scarp 5														

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Jasson A.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
			6:00	9:15	No orden, baller, set up										
			8:30	8:45	Break										
09/22/25		8050795	9:15	1:10	Tissue	48	2626	48	01A-2626	/	16		160	164	
			10:30	11:00	Lunch										
			12:15	12:30	Break										
			1:10	1:20	set up								160	80	
09/22/25		8050795	1:20	2:20	Tissue	48	1207	48	01B-2635	/	7		160 + 80	80	
			2:20	2:30	Limpieza										
Comments/Comentarios:															
31680 * 525X * SCRAP															

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Alexis

JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME:

De

Comments/Comentarios:

1st Shift

VACATION OPERATOR

SEP 22 2025

SEP 22 2025

SHEETER 1

miguel

Sheeter Production Log Sheet

Peter

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
09-22-25.			6:30	7:15	miguel	S E T U P					
09-22-25.		8050713.	7:15	8:30	miguel	48" X 60"	KRAFT.			1,307 SH.	39 #
09-22-25.			8:30	8:45	miguel	B R E A K					
09-22-25.			8:45	9:30	miguel	S E T U P					
09-22-25.		8050806.	9:30	10:45	miguel	36.75" X 24"	KRAFT.				
09-22-25.			10:45	11:15	miguel	L O N C H					
09-22-25.		8050806.	11:15	12:15	miguel	36.75" X 24"	KRAFT.				
09-22-25.			12:15	12:30	miguel	B R E A K					
09-22-25.		8050806.	12:30	2:30	miguel	36.75" X 24"	KRAFT.	81		1,654	19 #
02-22-25.			2:30	2:45	miguel	B R E A K					
02-22-25			2:45	3:15	miguel	FLOOR	CLEANING				
Comments/Comentarios:			3:15	4:30	miguel	S E T U P					

Rollo 1. lot. Numb: 943-675# 75# 48" MEDIUM 23# KRAFT MILL ROLL.

Rollo 1. " " 315-16-1676# 40# 36.75" KRAFT, MILL ROLL.

2 a/o
W eek

SHEETER 2

Sheeter Production Log Sheet

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
9/21/15			6:00	6:30	Jainu		Meeting				
			6:30	8:30			Cleaning				
			8:30	9:45			BREAK				
+			9:45	10:30			Lunch				
+			10:30	11:00							
			11:00	11:30							
		8050824	11:30	12:15		49 $\frac{1}{8}$ x 29	Silicone GP				
			12:15	12:30			Break				
			12:30	2:15		49 $\frac{1}{8}$ x 29	Silicone GP	10 824			
9/22/15		8050824	5:15	-	Fco.	29x49 $\frac{1}{8}$	49 $\frac{1}{8}$ /25 Sil Grsp				
9/22/15		8050824	-	10:40	Fco.	30x49 $\frac{1}{8}$	" "	17 1,404#			
								4 341#			
Comments/Comentarios:											

Jainu
 8/27
 -
 *
 8/28
 -
 *
 8/29
 -
 *

CUTTER # 1 Cutter Daily Production Log - Operator Name: Silly

1963

CUTTER # 1 Cutter Daily Production Log - Operator Name: Pen

~~✓~~

CUTTER # 2 Cutter Daily Production Log - Operator Name: Mauricio

1,630 ~~1,630~~
Sugar ~~Sugar~~ 200n

Die-Cutter Daily Production Log - Operator Name:

Eldan M.

No Schedule

PC1 PRODUCTION LOG SHEET - OPERATOR NAME: FABIAN

No Schedule

Comments/Comentarios:

X

PC2 PRODUCTION LOG SHEET - OPERATOR NAME:

José Pérez

9-19-25

PC3 PRODUCTION LOG SHEET - OPERATOR NAME: Oscar F.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
9/16/25		8050454	6:00	8:30	MRKR3072 ARG	72"		72"	1534-3455			✓	5	189	
9/16/25	—		8:30	8:45	B R E A K	—									
9/16/25		850454	8:45	10:30	MRKR3072 ARG	72"		72"	1534-3455			✓	9	189	
9/16/25	—		10:30	11:00	L U N C H	—									
9/16/25		850454	11:00	12:15	MRKR3072 ARG	72"	3,402	72"	1534-3455			✓	4	189	
9/16/25	—		12:15	12:30	B R E A K	—									
9/16/25	850454		12:30	2:15	MRKR3072 ARG	72"	2,457	72"	2402-3251			✓	13	189	
9/16/25	—		2:15	2:30	C L E A N I N G	—									
Comments/Comentarios:															
<i>6,859</i> ✕															

9-19-25

PC3 PRODUCTION LOG SHEET - OPERATOR NAME:

EHRSCHE

PC5 PRODUCTION LOG SHEET - OPERATOR NAME: Silvestre

C:\Users\JHerrera\Desktop\HACCP\Forms\Slitter Production Log Sheet

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Jason A.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight/Roll	Scrap
09/19/25		8049521	6:00	7:00	Estiramiento, set up, esperando cajas, armado cajas										
			7:00	10:00	Up/lot	63	3452	63	71C-34521	42	8082	8			
			7:35	8:30	Buscando más cores, cortando cores										
			8:30	8:45	Break										
			10:00	11:40	Set up, Esperando cores, b180 cortando cores										
			10:30	11:00	Lunch										
09/19/25		8050783	11:40	12:15	Kraft	63	3010	63	61C-3010	1	53	57			
			12:15	12:30	Break										
			12:15	12:30	Limpieza										
Comments/Comentarios:															

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Alexis

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
9/18/25		8050636	3:00		Kraft	60 2824	60	14A-2824							
			4:30	4:45	Break										
9/19/25		8050636	4:45	5:30	Kraft	60 2824	60	14A-2824		✓	45	62	34		
9/19/25		8050885	5:55	6:50	Transfer	66 3739	66	51A-3739		✓					
			7:00	7:30	Lunch										
9/19/25		8050885	7:30	8:10	Transfer	66 3739	66	51A-3739		✓	36	57			
9/19/25		8050883	8:10	8:20	Transfer	66 3739	66	51A-3739		✓	1/2	16			
9/19/25		8050885	8:25		Transfer	66 3739	66	51A-3739		✓					
			9:30	9:45	Break										
9/19/25		8050885	9:45	10:45	Transfer	66 3739	66	51A-3739		✓	13	127.3	0		
			10:45	11:00	Limpieza										
Comments/Comentarios:															

JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME: Rudy

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	Total FG Rolls	Weight /Roll	Scrap
09/19/25		8050742	6:40	7:35	white Butcher	6840	2190	17	704-2190			88	25.6	0
09/19/25	L1	L1	7:50	8:30	L1	6840	2115	17	254-2225			76	26	0
09/19/25	4	4	8:33	9:45	U	4	6840	2092	17	254-2092		80	25.7	0
09/19/25	X8050552	10.201135	Frazier SeaFood	Frz	36140	1101	18	2620-1181			56	24.0	0	
09/19/25	4	4	11:30	12:55	L1	L1	36140	1174	18	2610-1174		56	21.0	0
09/19/25	X8050842	2140	NAT Frz Brie	3614S	561	15	60-983.26					22	21.3	93
09/19/25	8050842		109		05av	e SP		SOUP						
Comments/Comentarios:					Traer los Jumbo									

JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME: DC

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SEP 19 2025

SEP 19 2025

SHEETER 1

miguel

Sheeter Production Log Sheet

Peter

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
09-19-25			6:00	8:30	miguel	R E C I C L E	B A I L E R .				
09-19-25	—		8:30	8:45	miguel	B R E A K					
09-19-25	8050188.	8:45	10:45	miguel	30" X 28"	FREEZER PAPER	"WORLD WRAPS".				
09-19-25	—	10:45	11:15	miguel	L O N C H						
09-19-25	8050188	11:15	12:15	miguel	30" X 28"	FREEZER PAPER	"WORLD WRAPS".				
09-19-25	—	12:15	12:30	miguel	B R E A K						
09-19-25	X	12:30	1:30	miguel	S E T U P						
09-19-25	8050188.	1:30	2:30	miguel	30" X 28"	FREEZER PAPER	"WORLD WRAPS".				
09-19-25	—	2:30	2:45	miguel	B R E A K						
09-19-25	8050188.	2:45	3:30	miguel	30" X 28"	FREEZER PAPER	W.W. 95.5 7,428 60				
09-19-25	X	3:30	4:30	miguel	S E T U P						
Comments/Comentarios:	1.	lot. Numb:	2596-956 A #	3515 #36"	FREEZER PAPER	WRAP	WORLD				
Rollo	2.	"	"	2596 - 956 #	"	"	"	"	"	"	"
Rollo	3.	"	"	2596 - 934 #	"	"	"	"	"	"	"
Rollo	4.	"	"	2596 - 939 #	"	"	"	"	"	"	"
"	5	"	"	2596 - 962 #	"	"	"	"	"	"	"
"	6	"	"	2596 - 956 #	"	"	"	"	"	"	"
"	7	"	"	2596 - 955 #	"	"	"	"	"	"	"
"	8	"	"	2596 - 950 #	"	"	"	"	"	"	"

SHEETER 2

Sheeter Production Log Sheet

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
9/19/25	+ 8050845	6:15	8:00	Jainc	40 x 30	"	40/39 Steakblock Platter				
	8050845	8:00	8:30		"		BREAKE				
		8:30	8:45				B R E A K				
	8050845	8:45	10:30			40 x 30	40/39 Steak Block Platter				
		10:30	11:00				Lunch				
	8050845	11:00	12:15			40 x 30	40/39 Steak block Platter				
		12:15	12:30				B R E A K				
	8050845	12:30	1:20	Jainc	40 x 30	"	40/39 Steak Block P.	32	3467		
9/19/25	8050845	5:30	9:30	Fco.	30x40	"	40/39 Block P.	17	1842#		
Comments/Comentarios:	8050845	Mill roll:	1. 333-1805 2. 332-1804 3. 111-1669								

CUTTER # 1 Cutter Daily Production Log - Operator Name: 

7:15 - 8:00 after 1 malos sensos

~~4256~~

Sept
168 #

CUTTER # 1 Cutter Daily Production Log - Operator Name:

5,688 ~~xx~~

9-18-25

CUTTER # 2 Cutter Daily Production Log - Operator Name: Mauricio

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
9/18	✓	8050103	6:15	6:53	52X26	NAT. FRC020	7.	13X#3	56.cs	952	0
9/18	✓	8050842	7:10		8X30	Black Plast	2	8X24	2cs	37	4
9/18	✓	8050843	7:22		6X30	" "	2	6X24	2cs	28	4
9/18	✓	8050837	8:49	9:26	36X36	Parchment	8	9X9.	6 cs +4.8W	312	0
9/18	✓	8050831	9:50	10:14	16 ³ / ₈ X24 ³ / ₈	Q2S Paulin	5.	14X19 ¹ / ₂	5 cs	80	35
9/18	✓	8050875	10:18	10:28	30"	Kraft H 40	5	30"	5 Rols	?	
9/18	✓	8050846	10:40	12:00	12 ³ / ₈ X16 ³ / ₈	Q2S Paulin	80.cs	12 ³ / ₈ X16 ³ / ₈	40 cs	856	856
	✓	8050803	12:10		60X36	Yellow Sand.	11	9X12	36.cs	1080	0

3 3 45
3 3 45
7 7 45
7 7 45

Die-Cutter Daily Production Log - Operator Name:

Elda M.

No Schedule

PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Fabian

PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Alberto L.

9-18-25

PC3 PRODUCTION LOG SHEET - OPERATOR NAME: ENRIQUE

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
		8050491	2:35	9:30	KR PBS 3063	63"	399	10"	91C-2912	3	133	65			
							1,950	"	91C-2912	13	150	65			
			9:30	9:45	BREAK			TRIM 8" → 214	65	SCRAP					
		8050454	9:30	10:45	KR 3072A 06	72"		72"					1		
			10:25	11:00	CLEAR										
Comments/Comentarios:															
1ST Shift SICK OPERATOR															
1950 X CLEAR 2X															

PC5 PRODUCTION LOG SHEET - OPERATOR NAME: Silvestri

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Alexis

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
			2:30	4:30	armando rayas	X		montaneo					10m60		
			4:30	4:45	Break										
9/18/25		8049521	4:45	6:00	Uplot	63	3444	63	62B-3444	✓	25	82			
9/18/25		8049521	6:00		Uplot	63	3444	63	62B-3444	✓					
			7:00	7:30	Lunch										
9/18/25		8049521	7:30	8:00	Uplot	63	3444	63	62B-3444	✓	45	34			
9/18/25		8049521	8:15	8:25	Uplot	63	3463	63	82A-3463	✓	5	34			
9/18/25		8049521	8:35		Uplot	63	3463	63	82A-3463	✓					
			9:30	9:45	Break										
9/18/25		8049521	9:45	10:30	Uplot	63	3463	63	82A-3463	✓	40	82	13		
			10:45	11:00	Limpieza										

Comments/Comentarios:

SICK OPERATOR

1st Shift

6948 X
6948 X
Scrap 13

JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME:

Bredzoff

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JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME: JJ

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	Total FG Rolls	Weight /Roll	Scrap
9-18-25	X	8050867	2:50	4:00	GSM NON TACY	64	1799	64	464.1799			30,15	40.47	Ø
9-18-25	X	8050869	4:20	5:50	Natural A-Hertsons	68/40	3996	17	8-3996.98			200	19.7	Ø
9-18-25	11	11	6:00	7:45	11	11	68/40	4014	17	9-4014.62		204	19.7	Ø
9-18-25	X	8050747	7:55	8:45	Argone butcher	68/40	2129	17	354.2129			80	25.7	Ø
9-18-25	11	11	8:55	9:30	11	11	68/40	2082	17	737-2082		80	25.7	Ø
9-18-25	11	11	10:00	10:45	11	11	68/40	2175	17	894.2175		84	25.6	Ø
Comments/Comentarios:														
32426 31														

SHEETER 1

miguel

SEP 18 2025

Sheeter Production Log Sheet

SEP 18 2025

Perez

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
09-18-25.			6:15	7:00	miguel S	E T U P					
09-18-25.	8050104.		7:00	8:30	miguel	52" X 26" FREEZER NATURAL	6.5	814	293	R	#
09-18-25.	—		8:30	8:45	miguel B	R E A K					
09-18-25.			8:45	9:30	miguel S	E T U P					
09-18-25.	8050672.		9:30	10:15	miguel	58" X 33" HEAVY STEAK	B. P. 5	720			#
09-18-25	8050672.		10:15	10:45	miguel	58" X 30" HEAVY STEAK				BLACK PLATTER.	
09-18-25.	—		10:45	11:35	miguel L	O N C H					
09-18-25.	8050672.		11:15	12:15	miguel	58" X 30" HEAVY STEAK				BLACK PLATTER.	
09-18-25.	—		12:15	12:30	miguel B	R E A K					
09-18-25.			12:30	1:00	miguel S	E T U P					
09-18-25.	8050672.		1:00	1:30	miguel	58" X 30" HEAVY STEAK	BLK	45,589			#
Comments/Comentarios:	8050672.		1:30	2:30	miguel	58" X 28.5" HEAVY STEAK	BLACK PLATTER.				
09-18-25.	—		2:30	2:45	miguel B	R E A K					
09-18-25.	8050672.		2:45	3:45	miguel	58" X 28.5" HEAVY STEAK.	B. P. 32.5	4,042			#
09-18-25.	—		3:45	4:30	miguel S	E T U P					

Rollo 1.- Lot. Numb: 222-2725 # 65 # 58" HEAVY STEAK BLACK PLA

Rollo 2.- " " 322-2626 # " " " " " "

Rollo 3.- " " 221-2715 # " " " " " "

Rollo 4.- " " 422-2546 # " " " " " "

SHEETER 2

Sheeter Production Log Sheet

PC2 PRODUCTION LOG SHEET - OPERATOR NAME:

José Pérez

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	lbs	FT	Total FG Rolls	Weight /Roll	Scrap
9/18/25		8049921	6:00	7:40	MRKRF-L 3863	63	1176	63	144-3360	✓15			78		(@)
9/18/25		8050864	8:00	8:30		64		64		✓2					(@)
			8:30	8:45	BREAK										
9/18/25		8050864	8:45	10:30		64		64		✓4			200	200	
			10:30	11:00	LUNCH								100	100	
8/18/25		8050864	11:00	12:15		64		64		✓2					
			12:15	12:30	BREAK										
			12:30	-	es Perando core - - ASTA LA 1:210,										
Comments/Comentarios:															
Mauri N - 8049976															

CUTTER # 1 Cutter Daily Production Log - Operator Name:

Billy

#

10,240

CUTTER # 1 Cutter Daily Production Log - Operator Name: Ken J

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
9-17-28		8050103	2:50	3:50	52x26	nat-freezer +1" sheets	10	13x13	80	1,312	
9-17-28		8050103	4:00	5:05	52x26	"	10	13x13	80	1,312	
9-17-28		8050103	5:20	6:15	52x26	"	10	13x13	80	1,312	
9-17-28		8050103	6:25	7:45	52x26	"	10	13x13	80	1,312	
9-17-28		8050103	7:55	8:35	52x26	"	10	13x13	80	1,312	
9-17-28		8050103	8:45	10:05	52x26	"	10	13x13	80	1,312	
9-17-28		8050103	10:15	10:50	52x26	"	10	13x13	80	1,312	

9/18/28

CUTTER # 2 Cutter Daily Production Log - Operator Name: Mauricio

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
9/17	✓	8050103	6:18	7:15	58X26	NAT Frc02	10	13X13	80 cs	1360	0
"	✓	"	7:20	8:20	" "	" "	10	13X13	80 cs	1360	0
"	"	8050103	8:28	9:42	52X26	NAT Frc02	10	13X13	80 cs	1360	0
"	"	"	9:50	10:20	" "	" "	10	13X13	80 cs	1360	0
"	"	8050103	10:25	11:42	52X26	NAT Frc02	10	13X13	80 cs	1360	0
"	"	10:48	11:48	12:49	52X26	" "	10	13X13	80 cs	1360	0
9/17	"	8050103	12:55	1:38	52X26	" "	10	13X13	80 cs	1360	0
9/17	✓	"	1:45	2:13	52X26	NAT Frc02	3	13X13	24 cs	408	0

~~9,924~~

Die-Cutter Daily Production Log - Operator Name: Edu M.

PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Alberto L.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
9/17/25	X	8050851	2:40	3:05	Freezer	72/45	2213	18	7-2213.44	X	Load				
9/17/25		8050851	3:10	8:17	Freezer	72/45	2213	18	7-2213.44	X	96	23#			
9/17/25			4:30	4:45	Break										
9/17/25			7:00	7:30	Lunch										
9/17/25	X	8050851	8:19	8:39	Freezer	72/45	2238	18	8-2237.69	X	Load				
9/17/25		8050851	8:41	10:45	Freezer	72/45	2238	18	8-2237.69	X	36	23#			
9/17/25			9:30	9:45	Break										
9/17/25			9:47	10:00	Trabajando en Balex										
9/17/25			10:45	11:00	Limpieza										

Comments/Comentarios:

NO

1st Shift

No Schedule

**
3036
3035

PC2 PRODUCTION LOG SHEET - OPERATOR NAME:

José Pérez

PC3 PRODUCTION LOG SHEET - OPERATOR NAME: Oscar F.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
9/17/25		8050451	6:00	8:30	MRFRZNAT4068AL	68"	—	22"	11-3578	✓	—	—	—	—	(R)
9/17/25	—	—	8:30	8:45	B R E A K	—	—	—	—	—	—	—	—	—	(R)
9/17/25		8050451	8:45	10:30	MRKRFRZNAT4068	68"	—	22"	9-3946	✓	3	403	37	—	(R)
9/17/25	—	—	10:30	11:00	L U N C H	—	—	—	—	—	—	—	—	—	(R)
9/17/25		8050451	11:00	12:15	MRKRFRZNAT4068	68"	—	22"	9-3946	✓	3	403	37	—	(R)
9/17/25	—	—	12:15	12:30	B R E A K	—	—	—	—	—	—	—	—	—	(R)
9/17/25		8050451	12:30	2:15	MRKRFRZNAT4068	68"	3,627	22"	9-3946	✓	3	403	37	—	(R)
9/17/25	—	—	2:15	2:30	C L E A N I N G	—	—	—	—	—	—	—	—	—	(R)
Comments/Comentarios:															
✗	TOTAL TRIM	111	LBS.												✗
															7627

9-17-25

PC3 PRODUCTION LOG SHEET - OPERATOR NAME: ENRIQUE

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
9-17-25		8050784	2:35	10:00	MRKRLB2353	53"	8,400	53'	712-2621				6	1,400	16s
									642-2635						
									422-2631						
								PARTIAL 832 ^{16s}	912-2643						
			10: 11:00	BAILER											
Comments/Comentarios:															
<i>8,400</i>															

PC5 PRODUCTION LOG SHEET - OPERATOR NAME: Silvestro

C:\Users\JHerrera\Desktop\HACCP\Forms\Slitter Production Log Sheet

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Dagsson fl.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
			8:00	7:50	No orden, esperando jumbo y cores. jumbo dañado (P)										
			lbs.	limpiando jumbo, uniendo cores											
09/17/25		8050756	7:50	9:40	Kraft	73	4893	54.5	09-4893	/	25	61			
09/17/25		8050756	7:50	9:40	Kraft	73	4893	18.5	09-4893	/	25	21			
			8:30	8:45	Break										
			9:40	9:55	set up, uniendo cores										
09/17/25		8050756	9:55	11:50	Kraft	73	4893	24.3	09-4893	/	60	39			
			10:30	11:00	Winch										
09/17/25		8050756	11:50	12:15	Kraft	73	4893	24.3	09-4893	/	9	39	152		
			12:15	12:30	Break										
			12:30	2:30	completando orden, set up, limpiando										
Comments/Comentarios:															

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Alexis

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
9/17/25		8050848	2:30		Butcher	54	2811	36/18 52B-2811					✓		
			4:30	4:45	Break										
9/17/25		8050848	4:45	5:30	Butcher	54	2811	36/18 52B-2811	134/34	54	27		57		
9/17/25		8050863	5:50	6:25	Transfer	66	2025	66	122-3717	✓	6		59		
9/17/25		8050863	6:30		Transfer	66	2025	66	127-3717	✓					
			7:00	7:30	Lunch										
9/17/25		8050863	7:30	9:00	Transfer	66	2025	66	122-3717	✓	13	128	0		
			9:30	9:45	Break										
			9:45	11:00	Limpieza										
Comments/Comentarios:															
* 4772 Sect 2 X Sect 1															

JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME: *J.*

Prudy

JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME:

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SHEETER 1

SEP 17 2025

Sheeter Production Log Sheet

SEP 17 2025

miguel

Peter

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
09-17-25.	X		6:10	7:00	miguel	S E T U P					R
09-17-25.	8050104.		7:00	8:30	miguel	52" X 26"	FREEZER NATURAL.				E
09-17-25.	—		8:30	8:45	miguel	B R E A K					
09-17-25.	8050104.		8:45	10:45	miguel	52" X 26"	FREEZER NATURAL				R
09-17-25.	—		10:45	11:15	miguel	L O N C H					
09-17-25.	X		11:15	12:15	miguel	S E T U P					E
09-17-25.	—		12:15	12:30	miguel	B R E A K					
09-17-25.	8050104.		12:30	2:30	miguel	52" X 26"	FREEZER NATURAL.				
09-17-25.	—		2:30	2:45	miguel	B R E A K					
09-17-25.	8050104.		2:45	4:15	miguel	52" X 26"	FREEZER NATURAL.	130	1,628		#
09-17-25.	X		4:15	4:30	miguel	S E T U P					
Comments/Comentarios:											
*											
1628											

SHEETER 2

Sheeter Production Log Sheet

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
9/17/25			6:00	6:10	Kean		CACIMENTANTO				
9/17/25	8050797	8050797	6:10	8:30	Kean	60X36	60/19 Yellow GL.	9	855#	65#	PC
9/17/25			8:30	8:45	Kean		BREAK				
9/17/25	X		8:45	9:50	Kean		Yellow GL.				75#
9/17/25	8050797	8050797	9:30	10:30	Kean	60X36	60/19 Yellow GL.				
9/17/25			10:30	11:00	Kean		LUNCH				
9/17/25	8050797	8050797	11:00	12:15	Kean	60X36	60/19 Yellow GL.				
9/17/25			12:15	12:30	Kean		BREAK				
9/17/25	8050797	8050797	12:30	2:20	Kean	60X36	60/19 Yellow GL.	20	1900#		
9/17/25	8050792	5-00	10:40	Fco.	36x60	60/19 yellow GL	28	2,660#			
Comments/Comentarios:											
(OTE Number: 21A-3297/91M-3607/01A-3628/03A-3605)											
(OTE Number 91A-3613/222-3428/91Z-3616)											

KEVIN 100#
 XCO- 100#
 240#
 SLET 140#

CUTTER # 1 Cutter Daily Production Log - Operator Name: Billy

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
09-16-25		8050176	6:30	7:00	54 X 27	Butcher White	5 1/2	27X27	11 cs	181.5	-
09-16-25		8050188	7:15	8:45	36 X 36	Parchment	24# 2	9 X 10	3 cs	90	13.6
09-16-25		8050132	8:10	8:30	60 X 32	Grease Resist W.	3	16X16	4 cs	135.2	15
11	11	11	11	11	"	"	"	14X14	3 cs	104.4	
			8:30	8:45	Break						
09-16-25		8050132	8:45	10:45	60 X 32	Grease Resist W.	26	16X16	34.6 cs	149.2	130
11	11	11	11	11	"	"	"	14X14	26 cs	904.8	
			10:45	11:15	Lunch						
09-16-25		8050132	11:20	12:05	60 X 32	Grease Resist W	5	16X16	6.6	236.6	25
11	11	11	11	11	"	"	"	14X14	5 cs	174	
09-16-25			12:05	1:00	Cambio de Navaja						
09-16-25		8050132	1:00	2:00	60 X 32	Grease Resist White	11	16X16	14.6 cs	413.2	55
11	11	11	11	11	"	"	"	14X14	11 cs	382.8	

2829 *
425 *
425 *
425 *

CUTTER # 1 Cutter Daily Production Log - Operator Name: Jens

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
9-16-25		8050103	2:40	3:20	52x26	144- Freez-L Sheets	10	13x13	80	1,312	
9-16-25		8050103	3:30	4:00	52x26	11	10	13x13	80	1,312	
9-16-25		8050103	4:10	5:15	52x26	11	10	13x13	80	1,312	
9-16-25		8050103	5:20	5:50	52x26	11	10	13x13	80	1,312	
9-16-25		8050103	6:00	6:40	52x26	11	10	13x13	80	1,312	
9-16-25		8050103	6:50	8:00	52x26	11	10	13x13	80	1,312	
9-16-25		8050103	8:10	8:40	52x26	11	10	13x13	80	1,312	
9-16-25		8050103	8:50	10:00	52x26	11	10	13x13	80	1,312	
9-16-25		8050103	10:10	10:50	52x26	11	10	13x13	80	1,312	

7065

11808 X

CUTTER # 2 Cutter Daily Production Log - Operator Name:

Mauricio

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
9/16	✓	8050779	6:15	6:40	49.125 X 40	Q23 Quillon	10.	29X30	5 B	125	0
								20X30	3 B.	99	
								10X10	(3 (1cs))	72.	
9/16	✓	8050717	6:50	8:15	36X36	Froozer	10.	18X18	40. cs	1400	0
9/16	✓	8050777	8:38	9:18	60X48	white Butch	2	30X48	12 B	132	0
9/16	✓	8050810	9:25	9:44	60X28	NAT Froozer	1	16X16	1 cs	28	0
9/16	✓	8050830	9:48	10:42	60X36	white Butch	6.	12X12	3 cs	42	
								36X36	4 cs	116	
								24X36	3 B	96	0
9/16	✓	8050832	11:30	12:00	54X30	DRA 9 GPS NAT		32X32	2 B.	38	
9/16	✓	8050824	12:25	2:00	60X48	NAT. Rost	7.	18X30	6 B.	300	10
								16X16	21. cs	714	0
								12X12	6 cs	192	

XX
67
M
M
HCF*

Die-Cutter Daily Production Log - Operator Name:

Elda M.

No Schedule

PC2 PRODUCTION LOG SHEET - OPERATOR NAME: Josc Ferre

PC3 PRODUCTION LOG SHEET - OPERATOR NAME: Oscar F.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
9/16/25		8047860	6:00	8:30	MRKRF G3063	63"		63"	5374-2904	✓	3	220			(A)
9/16/25	—	—	8:30	8:45	B R E A K	—	—	—	—	—	—	—	—	—	—
9/16/25		8047860	8:45	10:30	MRKRF G3063	63"	2,860	63"	5374-2904	✓	10	220			
9/16/25	—	—	10:30	11:00	L U N C H	—	—	—	—	—	—	—	—	—	(B)
9/16/25		8047860	11:00	12:15	MRKRF G3063	63"		63"	3273-2827	✓	7	220			(C)
9/16/25	—	—	12:15	12:30	B R E A K	—	—	—	—	—	—	—	—	—	(D)
9/16/25		8047860	12:30	2:15	MRKRF G3063	63"	2,860	63"	3273-2827	✓	6	220			(E)
9/16/25	—	—	2:15	2:30	C L E A N I N G	—	—	—	—	—	—	—	—	—	—
Comments/Comentarios:															
6,720 ✓															

q-16-25

PC3 PRODUCTION LOG SHEET - OPERATOR NAME: FELIPE RIQUE