

Billy
CUTTER # 1 Cutter Daily Production Log - Operator Name:

Setup	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
2375		4:00	6:05	exercicios de Calentamiento						
13-05 8051290	7:10	6:05	7:10	Nectaring						
13-05 8051290	7:10	8:00	8:00	Natural freeze	10	9X12	100cs	1080	-	
13-05 8051290	8:00	8:14	8:14	esperando caja	12 X 12 X 4					
13-05 8051290	8:14	9:20	9:20	Natural freeze	4	9X12	40 cs	4932	-	
13-05 8051290	9:30	9:45	9:45	Break						
13-05 8051290	9:45	9:00	6:00	Natural freeze	1	9X12	10 cs	108	-	
13-05 8051290	9:10	10:35	6:00	Natural freeze	31	4X14	124cs	3294	166.2	
13-05 8051290	10:45	11:15	11:15	lunch	Relabel					
10-23-25 8051314	11:15	11:35	14X14	Silicon P.	31	19X14	30cs	103	-	
10-23-25 8051250	11:50	11:35	11:46	especial caja orden 8051250						
10-23-25 8051250	12:15	12:15	60 X 26.4	freeze #40	9	54X19.4	30cs	282	7.6	
10-23-25 8051250	12:30	12:15	12:30	Break						

CUTTER# Cutter Daily Production Log - Operator Name:

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24-28

CUTTER # _1_Cutter Daily Production Log - Operator Name: Jord

Setup	Production#	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
13-25	8051250	2:40	3:25	60x26.5	Freezer "L" Sheet	8	5 1/4x30	80	282	15
13-26	8051284	3:30		60x32			9 3/4			
13-27	8051284	3:30		60x32						
13-28	8051284	3:30	4:50	60x32	Pink platter	10	8x30	80	1,792	
13-29	8051284	5:00	5:15	60x32		11	10	8x30	80	1,792
13-30	8051284	5:15	6:15	Breack						
13-31	8051284	5:55	6:50	60x32	Pink Platter	10	8x30	80	1,792	
13-32	8051284	7:40	8:40	60x32		11	10.5	8x30	84	1,881
13-33	8051284	7:00	7:30	60x32	Aunch					
13-34	8051284	8:50	9:30	60x32	Pink platter	10	8x30	80	1,792	
13-35	8051284	9:30	9:45	Breack						
13-36	8051284	9:55	10:50	60x32	Pink platter	10	8x30	80	1,792	

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CUTTER #_2_Cutter Daily Production Log - Operator Name: Mauricio

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
10/23	✓		6:00	6:05	Calcutanink						
..	✓		6:05	7:06	sunfun						
..	✓	8051267	7:06	7:12	Limpia and ha machine						
10/23	✓	8051267	7:14	7:58	36X36	Frozer	8.	11X11	36-c	432	80
..	✓	8051288	8:00	8:10	40X30	Block Platf	2	12X30	6-cs	198	22
10/23	✓	8051288	8:12	8:30	40X30	Block Platf	2	12X30	12-cs	379	48
..	✓		8:30	8:45	descanso						
..	✓	8051289	8:50	9:50	60X30	NAT FROZER	19.	15X15	76-cs	1596	0
..	✓		9:55	10:45	60X30	descanso	18.	15X15	72-cs	1512	0
..	✓		10:45	11:15	descanso	NAT. FROZER	18.	15X15	72-cs	1512	0
..	✓	8051289	11:18	11:23	60X30	NAT. Froz	1	15X15	4-cs	84.	
..	✓		11:28	12:15	60X30	Pink Platf.	4	7X38	32-cs	768	56

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CUTTER # 2 Cutter Daily Production Log - Operator Name: Mauricio

DIE CUTTER

Daily Production Log - Operator Name:

Elba M

PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Fabian Lopez

PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Fabian Lopez									
Date	Prod #	Start Time	End Time	Material Type	Jumbo Size	Weight	Yards	Lots#	Total FG Rolls
					Finshed Roll Sizes				Weight /Roll
10/23/25		6:00	6:05	Cahlenhamer 10					
		6:05	7:05	Junk 1q					
		7:05	8:15	TAW					
		8:15	8:30	AW1					
		8:30	8:45	BREAK					
		8:45	10:30	AW1					
		10:30	11:00	LUNCH					
		11:00	12:15	AW1					
		12:15	12:30	BREAK					
10/23/25	X 8051224	12:30	12:45	FRZ	25/57	2813	14	5-2813.1	X
10/23/25	8051224	12:45	2:10	FRZ	35/57	2813	14	5-2813.1	X
10/23/25	8051314	2:10	2:25	FRZ	47/57	913	18	7-3864.71	X
		2:25	2:30	Cleaning					
				Rolling (fixed)					
				#					
				CS					
				SD					

OUT OF SERVICE

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME:

JENNERIAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME:

JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME:

Can one never marry?.

JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME:

Date	Prod #	Start Time	End Time	Material Type	Jumbo Size	Weight Lbs	Total FG Rolls	Weight /Roll	Scrap
10-23-25	8051226	2:45	3:40	freezer paper	73/40	2068	18	4.2868.22	140 20.4 Q
10-23-26	11	3:50	4:50	11	72/40	2797	18	9.2797.67	136 20.4 Q
		4:30	4:45	Break					
10-23-25	11	5:05	6:00	11	1	72/40	2729	18	11.2729.33 132 20.3 Q
10-23-25	8051262	6:20	7:00	Argone butcher	68/40	2172	17	0.535.2172.	84 25.8 Q
		7:00	7:30	Lunch					
10-23-25	11	7:45	8:20	11	1	68/40	2169	17	0.565.2169 84 25.7 Q
10-23-25	11	8:30	9:05	11	1	68/40	2162	17	0.605.2162 84 25.7 Q
10-23-25	11	9:15	10:10	11	1	68/40	2148	17	9.754.2148 84 25.7 Q
		9:30	9:43	Break					
10-23-25	11	10:20	10:45	11	1	68/40	1130	17	9.659.2120 44 25.7 Q

Comments/Comentarios:

SHEETER 2

Sheeter Production Log Sheet

Comments/Comentarios:

X/63/85

SHEETER 1 Miguel

Sheeter Production Log Sheet

061 863 2070

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Comments/Comentarios:

CUTTER# _1_ Cutter Daily Production Log - Operator Name:

Billy

CUTTER# 1 Cutter Daily Production Log - Operator Name:

CUTTER# 2 Cutter Daily Production Log - Operator Name:

Mauricio

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
10/22	✓	8051273	6:15	8:10	60X32	Dry wax	20	14X14	20.	660	100
11	✓	8051102	11:22	12:11	60X36	Prin in Fra	?	16X16	27.	664	
10/22	✓	8051276	12:32	1:00	36X49 1/8	Silicon Graft.	3	24.375X16.375	12cs	288	0
11	✓	8051297	1:03	2	8X30	Green Plast.	4.	8x23	4.	68	0
11	✓	8051300	2:	18	8X30	-	-	-	-	-	
11	✓	8051267	1:25	2:18	36X36	Greco	6	11X11	27.	319	56

de 8:45 Estación arreglada para matrícula

10:45.

Sbo

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cheap

DIE CUTTER

Daily Production Log - Operator Name:

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PPC1 PRODUCTION LOG SHEET - OPERATOR NAME: F461449 Lozev

Date
10/22/20

Start Time
End Time

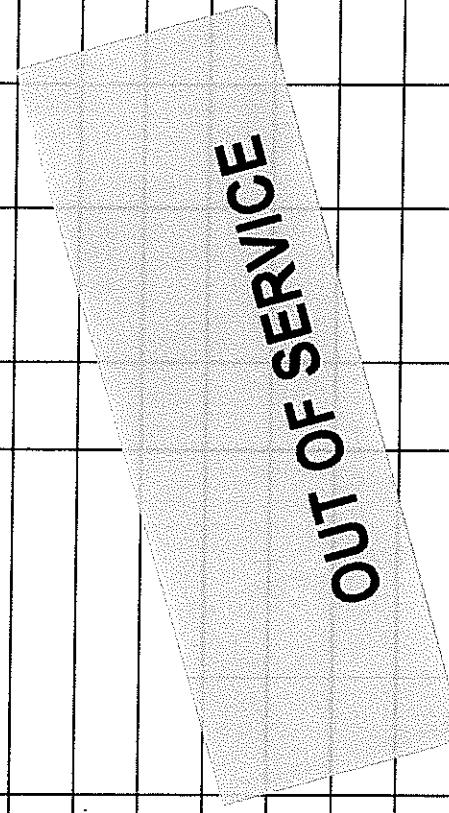
Material Type

Size

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Total EC Weight



Desconcessões

May 1969

Trabajo

No. Se

Comments/Comments

PC2 PRODUCTION LOG SHEET - OPERATOR NAME:

Tosc. Perce

PC2 PRODUCTION LOG SHEET - OPERATOR NAME: <u>Tosc</u> <u>Parr</u>											
Date	Prod #	Start Time	End Time	Material Type	Umbro Size	Umbro Weight	Finisched Roll sizes	Lot#	Total FG Rolls	Weight /Roll	Scrap
10/22/25	8051256	6:10	7:	MRKRPBS 40 66	66	3084	66	93A-3064	✓ 10	60	
10/22/25	"	7:	8:30	MRKRPBS 40 66	66	"	66	"	✓ 26	58	
		8:30	8:45	Break							
10/22/25	8051256	8:45	10:20	MRKRPBS 40 66	66	30841	66	93A-3064	✓ 17	58	
		10:30	11:	LUNCH							
10/22/25	8051257	11:	12:15	MR Bond 3572	72	4043	72	02C-4043	✓ 6	113	
		12:15	12:30	Break							
10/22/25	8051261	12:40	2:20	MR MAX BROLL 60	60	2517	60	25892517	✓ 22	24.6	

PC3 PRODUCTION LOG SHEET - OPERATOR NAME: Oscar F.

Date	Prod #	Start Time	End Time	Material Type	Uumbo Size	Uumbo Weight	Yards	Lbs	Total FG	FG Rolls	Weight /Roll	Scrap
10/22/25	—	6:00	6:08	EJERCITAPSE	—	—	—	—	—	—	—	—
10/22/25	—	6:08	6:20	RECYCLE	—	—	—	—	—	—	—	—
10/22/25	—	6:20	7:35	TAN	—	—	—	—	—	—	—	—
10/22/25	—	7:35	8:30	AYUDA EN CUTTER	—	—	—	—	—	—	—	—
10/22/25	—	8:30	8:45	BREAK	—	—	—	—	—	—	—	—
10/22/25	—	8:45	9:40	CLEANING PC3	—	—	—	—	—	—	—	—
10/22/25	—	9:40	10:30	AYUDA PC5	—	—	—	—	—	—	—	—
10/22/25	—	10:30	11:00	CUNCH	—	—	—	—	—	—	—	—
10/22/25	—	11:00	12:15	AYUDA PC5	—	—	—	—	—	—	—	—
10/22/25	—	12:15	12:30	BREAK	—	—	—	—	—	—	—	—
10/22/25	—	12:30	2:30	AYUDA PC5	—	—	—	—	—	—	—	—

Comments/Comentarios:

PPC5 PRODUCTION LOG SHEET - OPERATOR NAME: Silverstone

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Jesson

C:\Users\Herrera\Desktop\HACCP\Forms\Slitter Production Log Sheet

JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME:

JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME: _____

Comments/Comentarios:

4:30 - 4:45	Break
7:00 - 7:30	Munch
9:30 - 9:45	Break

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SHEETER 1 Miguel

Sheeter Production Log Sheet

Comments / Comentarios

SHEETER 2

Sheeter Production Log Sheet

Date Set up time Production# Start Time End Time Operator Shoot Site

Comments/Comentarios:

CUTTER# _1_Cutter Daily Production Log - Operator Name:

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9:00-9:20 specimens per volto 48" #50

lock

CUTTER# _1_ Cutter Daily Production Log - Operator Name: _____

CUTTER # 2 Cutter Daily Production Log - Operator Name: Mauricio

PC1 PRODUCTION LOG SHEET - OPERATOR NAME: F961cm Lopez

Set lib

Date	Prod #	Comments/Comentarios:
10/21/15		No Se Trabajo Magazines
Set Up		15 / 2 SHIFT
Start Time		
End Time		
Material Type		
Jumbo Size		
Lumbo Weight		
Finisched Roll Sizes		
Yards	Total FG	Weight /Roll
lbs	ft	/Roll
Lot#		Scrap

Comments/Comentarios:

Magnetic Descones for

Sic Trabago

15/291157

DIE CUTTER

Daily Production Log - Operator Name:

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PC2 PRODUCTION LOG SHEET - OPERATOR NAME: Tosca Perez

PC3 PRODUCTION LOG SHEET - OPERATOR NAME: Oscar F.

Date	Set Up Prod #	Start Time	End Time	Material Type	Job Number	Size	Lots#	Total FG Rolls	Weight /Roll	Scrap
						Yards sq.	lbs			
10/21/25	—	6:00	6:10	EJERCITAPE	—	—	—	—	—	—
10/21/25	—	6:10	6:30	RECYCLE	—	—	—	—	—	—
10/21/25	—	6:30	7:45	TAN	—	—	—	—	—	—
10/21/25	—	7:45	8:30	RECYCLE	—	—	—	—	—	—
10/21/25	—	8:30	8:45	B R E A K	—	—	—	—	—	—
10/21/25	—	8:45	10:30	RECYCLE	—	—	—	—	—	—
10/21/25	—	10:30	11:00	LUNCH	—	—	—	—	—	—
10/21/25	—	11:00	12:15	RECYCLE	—	—	—	—	—	—
10/21/25	—	12:15	12:30	B R E A K	—	—	—	—	—	—
10/21/25	—	12:30	1:30	RECYCLE	—	—	—	—	—	—
10/21/25	10/5/109	1:30	2:25	SET UP	—	—	—	—	—	SET UP
Comments/Commentarios:		2:25	2:30	CLEANING	—	—	—	—	—	—
		8:45	9:15	RECYCLE	—	—	—	—	—	—
		9:15	10:30	PONER LABELS.	—	—	—	—	—	—
		1:30	1:38	BANDO.	—	—	—	—	—	—

NO SCHEDULE

bath room

10-21-25

PC3 PRODUCTION LOG SHEET - OPERATOR NAME: Erica

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME:

Tasso f.

PC5 PRODUCTION LOG SHEET - OPERATOR NAME: Silvia

PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Albion L.

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Alexis

JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME: Abigail

Date	Set Up Prod #	Start Time	End Time	Material Type	Umbra Size	Umbra Weight	Finished Roll Sizes	Lot#	Yards	lbs	Total FG Rolls	Weight /Roll	Scrap
10/21/15	8051117	6:15	6:30	White Butcher	60x40	600	15	9201-B72	28	22.7	8		
10/21/15	↓	6:40	7:30	↓	60x40	1881	15	9163-1881	84	22.5	8		
10/21/15	↓	7:45	8:25	↓	60x40	1891	15	8863-1891	84	22.5	8		
10/21/15	L1	8:30	8:45	Break									
10/21/15	L1	8:50	9:30	L1	60x40	1883	15	911-1883	84	22.6	0		
10/21/15	L1	9:45	10:25	L1	60x40	1894	15	9041-1894	84	22.7	0		
10/21/15	L1	10:30	11:00	LUNCH									
10/21/15	L1	11:10	12:05	L1	60x40	1892	15	605-1892	84	22.7	0		
10/21/15	L1	12:35	13:35	L1	60x40	1884	15	8672-1884	84	22.6	0		
10/21/15	L1	13:35	12:30	Break									
10/21/15	L1	1:30	2:00	L1	60x40		25	826-1892	84	22.6	8		
Comments/Comentarios:													
Set up X													
con entrena miente?													
5' 2" M.													

JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME:

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Comments/Comentarios:

4:30	- 4:45	Break
7:00	- 7:30	Lunch
9:30	- 9:45	Break

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SHEETER 1 signed

Sheeter Production Log Sheet

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SHEETER 2

Sheeter Production Log Sheet

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
10/3/05	X		6:00	6:15	Kean		Gelco 10				
10/3/05	8051074		6:15		Kean	60X36	60X Drywax	30-3607			
10/3/05											
10/3/05	8051074		7:45		Kean	60X36	60X Drywax	416-2553			
10/3/05	8051074		7:45		Kean	60X36	60X Drywax	416-2554			
10/3/05											
10/3/05	8051074		7:45	8:30	Kean	60X36	60X Drywax	418-3607			
10/3/05											
10/3/05	8051074		8:30	8:45	Kean		Bleach				
10/3/05	8051074		8:45	10:30	Kean	60X36	60X Drywax	14	1330#		
10/3/05											
10/3/05	8051074		10:30	11:00	Kean		CUNCI#				
10/3/05	8051074		11:00	12:15	Kean	60X36	60X Drywax				
10/3/05											
10/3/05	8051074		12:15	12:30	Kean		BLEACH				
10/3/05	8051074		12:30	1:30	Kean	60X36	60X Drywax	35	2956#		
10/3/05	8051074		1:30	2:25	Kean	60X36	60X Drywax	6	475#		
Comments/Comentarios:											
X/3/05	8051074	8:45	-	Fco.	30x60	60X Drywax	22	1,740#			
X/3/05	8051074	-	10:40	Fco.	36x60	"	"	14	1,330#	50:	
X/3/05											

CUTTER# __1__Cutter Daily Production Log - Operator Name:

Billy

Setup	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
0-20-25	8051183	6:12	8:30	60 X 36	Grease Resist White	20	12X12	100cs	1992	-
		8:30	8:45	Breast						
0-20-25	8051183	8:45	9:30	60 X 36	Grease Resist White	5	12X12	150cs	4990	-
0-20-25	8051187	9:40	10:45	60 X 36	Grease Resist White	9	16X15	240cs	456	-
		10:45	11:15	1inch						
0-20-25	8051182	11:15	12:15	60X36	Grease Resist White	10	6X15	26	6919	-
		12:15	12:30	Breast						
0-20-25	8051182	12:30	2:15	60 X 36	Grease Resist White	19	16X15	506	16065	-

APLGS

CUTTER# Cutter Daily Production Log - Operator Name:

Setup	Production#	Start Time	End Time	Master Sheet Size	Type of Material	# of tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
10-20-2	8051254	2:40	2:50	16 3/8 x 24 3/8	Natural Gum on panel	60	16 7/8 x 12 3/8	6	132	
10-21-3	8051241	3:08	4:00	9 1/2 x 27.5	Kraft Sheets	10	24x25.5	20	840	920
10-21-5	8051231	4:10	5:10	60 x 9 1/2	Brown wax	5	14x14	16	440	328
10-22-3	8051220	5:20	6:45	60 x 33	Brown wax	14	11x15	15	640	750
10-23-0	8051230	8:55	10:15	12 Roll	Sw pony roll	30	12'	5 box	228	
10-23-9		10:15	10:50	Dandoing barri day	Pasando la madera	1				

#12
Hobby
see A

CUTTER # 2 Cutter Daily Production Log - Operator Name: Mauricio

106

DIE CUTTER

Daily Production Log - Operator Name: ELDGA

Daily Production Log - Operator Name:

52-02-01

PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Fabian Lopez

Comments / Comentarios

No se Trabaja

Agarre Dia de Enfermedad

2nd Shift

OUT OF SERVICE

PC2 PRODUCTION LOG SHEET - OPERATOR NAME:

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PC3 PRODUCTION LOG SHEET - OPERATOR NAME: Oscar F.

Date	Prod #	Start Time	End Time	Material Type	Umbra Size	Umbra Weight	Finishes Roll	FT Yards	Total FG Rolls	Weight /Roll	Scrap
10/29/25		6:00	6:10	EJERCITARSE							
10/29/25	BD50897	6:10	6:20	WEEKER 3084 ARG	84"	SET UP	30	84"			SET UP
10/29/25		6:20	8:30	CLEANING PC3							
10/29/25		8:30	8:45	BREAK							
10/29/25		8:45	10:30	CLEANING PC4							
10/29/25		10:30	11:00	LUNCH							
10/29/25		11:00	12:15	CLEANING PC4							
10/29/25		12:15	12:30	BREAK							
10/29/25		12:30	2:25	AYUDA EN AV1							
10/29/25		2:25	2:30	CLEANING							
Comments/Comentarios:		7:10	7:12	WATER							
		8:45	10:30	LIMPIAR PC4 Y SUBIR ESCRITORIOS.							

NO SCHEDULE

10-20-25

PC3 PRODUCTION LOG SHEET - OPERATOR NAME: Herrera

Date	Prod #	Start Time	End Time	Material Type	Umbro Size	Weight lbs	Vars	Total FG Lbs	Weight /Roll	Scrap
Set Up					Finisched Roll Sizes	Lots#				
10/20/13	8050897	2:30	3:00	MARK3084A/RG	84"	SET UP / AMARRANDO	PALLETS			
		3:00	4:30	MARK3084A/RG	84"	1980	84"	738-4101	9	220 lbs.
		4:30	4:45	BREAK						
		4:50	6:00	MARK3084A/RG	84"	1980	84"	738-4101	9	220 lbs.
		6:05	6:30	SET UP - 2nd Turn	84"	1980	84"	Spiced roll		
		6:30	7:00	MARK3084A/RG	84"	880	84"	438-4063	4	220 lbs.
		7:00	7:30	CLEAN						
		7:35	9:30	MARK3084A/RG	84"	3,300	84"	438-4063	15	220 lbs.
		9:30	9:45	BREAK						
		9:45	10:15	AMARRANDO	PALLETS					
		10:15	11:00	CLEAN						
Comments/Comentarios:										
<i>X</i>										
<i>Y</i>										
<i>S</i>										

PC5 PRODUCTION LOG SHEET - OPERATOR NAME: Silvestre

Date	Prod #	Start Time	End Time	Material Type	Jumbo Size	Weight Jumbo	Weight Lb#	Total FG Rolls	Weight /Roll	Scrap
10-20-25	8050979	6:00	8:30	TISSUE	60	1226	60	399	1226	15
10-20-25	8050979	8:45	10:30	TISSUE	60	1226	60	399	1226	24
10-20-25	8050979	11:00	12:15	TISSUE	60	1226	60	399	1226	16
		12:30		BREAK						
10-20-25	8050979	12:00		TISSUE	60	1328	60	857	1328	

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME:

Ages

AWI DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Alexis

Date	Set Up Prod #	Start Time	End Time	Material Type	Jumbo Size	Weight lbs	Yards	Total FG Rolls	Weight/Roll	Scrap
10/20/25	8051083	2:30	3:45	Kraft	72	2370	36	13A-3517	16	351.2
10/20/25	8051083	3:50		Frccr	60	1772.58	30	8-172258		
		4:30	4:45	Break						
10/20/25	8051086	4:45	5:20	Frccr	60	1772.52	30	8-1772.52	132	38.3
10/20/25	8051086	5:30	6:10	Frccr	60	1772.52	20	8-1772.52	124	23.4
10/20/25	8051243	6:15		Updat	72	3931	72	21A-3931		
		7:00	7:30	Lunch						
10/20/25	8051243	7:30	8:50	Updat	72	3931	72	21A-3931	153	74.1
10/20/25	8051243	9:00		Updat	72	3929	72	12B-3929		
		9:30	9:45	Break						
10/20/25	8051243	9:45	10:15	Updat	72	3929	72	12B-3929	132	74.1
		10:15	11:05	Lunch						
				Comments/Comentarios:						

JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME:

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00019602005

SHEETER 1

Sheeter Production Log Sheet

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Sheeter Production Log Sheet

Comments/Comentarios:

SHEETER 2

Sheeter Production Log Sheet

Start Date	End Date	Start Time	End Time	Production #	Set up time	Operator
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Comments/Comentarios: