CUTTER # __1_ **Cutter Daily Production Log - Operator Name:** Billy

Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
		6:00	6:06	ejercicio						
30-26	8051998	7:00	8:20	8 5/8 X 13 1/4	Grease Resist/White	180 BUN	8 5/8 X 13 1/4	45 cs	945	—
		8:30	8:45	Break						
		8:50	10:30	Moviendo Palet de Reciclaje sacando Basura Rollos Reciclaje						
		10:45	11:15	lunch						
30-26	8052322	11:16	12:15	68 X 48	Bleached Kraft	22	68 X 48	22 BUN	990	—
		12:15	12:30	Break						
30-26	8052322	12:30	1:00	68 X 48	Bleached Kraft	5	68 X 48	5 BUN	225	—
		1:00	1:50	Meeting	Recomendaciones y Reglas de uso de Forklift					
30-26	8052322	1:51	2:15	68 X 48	Bleached Kraft	14	68 X 48	14 BUN	630	—
		2:15	2:30	Limpieza area Cutter						

- 2,790 Lb
- 0 scrap

CUTTER # __2_ **Cutter Daily Production Log - Operator Name:** Mauricio

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
1/30	✓		6:00	6:06	Calentamiento						
"	✓		6:10	8:30	Solo unos	Rollos para	Kevin y	Miguel			
✓	✓			Y otras cosas		arreglo una	cajas.				
1/30			8:30	8:45	Descanso						
1/30	✓	8052312	8:48	9:39	36X36	Bil Gromm	1 1/2	12X12	13. cs	104	0
1/30	✓	8052308	10:00	10:40	60X32	NAT Sand	4	16X16	8. cs	264	28.
			10:45	11:15	Comida			12X12	3 cs	93	
1/30	✓	8052204	11:38	12:15	30X32	SCHLOKS Fraz	7	15X16	28 cs	644	0
			12:15	12:30	Descanso						
1/30	✓	8052204	12:33	12:45	30X32	SCHLOKS Fra	3	15X16	12. cs	276	0
1/30		" "	12:48	1:00	30X32	" "	2	15X16	8. cs	184	0
1/30		"	1:55	2:15	30X32	" " "	3	15X16	12. cs	276	

• 7,847 Lb
• 28 scrap

CUTTER # __1_ **Cutter Daily Production Log - Operator Name:** Jesus

Setup	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
30-26	8052322	2:30	3:30	68x48	Bleached Kraft	34	68x48	34	1,530	
		3:30	3:45	Break						
30-28	8052322	3:50	6:00	68x48	Bleached Kraft	75	68x48	75	3,375	
		6:00	6:30	Lunch						
30-26	8052322	6:35	8:20	68x48	Bleached Kraft	50	68x48	50	2,250	
30-26	8052204	8:30	9:20	32x30	"Schilots"	10	15x16	40	928	
30-28	8052204	9:25	10:30	32x30	Freezer "	8.75	15x16	35	812	

- 8,895 Lb
- 0 scrap.

Die-Cutter Daily Production Log - Operator Name: Elda M.

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size & Weight	Type of Material	# of Bundles	Cut Sheet Size & Weight	Bundles/Case	Lbs cut	Scrap
01/30		8052313	6:15 am	2:20 p.m	6x6 / 2.0	#25 Q-25	112 / 1.0 Peso Basura	5" circle / 1.0 * Peso	10 1/m	112	112
	*	Paramos 1 hora para la del examen de los Forklift									

• 112 Lb
• 112 scrap

PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Alberto L.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
1/30/26		8052165	2:40	4:30	Frazier Farm	36/35/5	1163	18	2703-1163			X	46	21.7#	
1/30/26			4:30	4:45	Break										
1/30/26		8052165	4:48	5:00	Frazier Farm	36/35/5	1163	18	2703-1163			X	4	21.6#	
1/30/26	X	8052009	5:02	5:21	El Toro	36/40/5	1153	18	2696-1153			X	Load		
1/30/26		8052009	5:23	7:00	El Toro	36/40/5	1153	18	2696-1153			X	40	23.2#	
1/30/26			7:00	7:30	Lunch										
1/30/26		8052009	7:34	8:15	El Toro	36/40/5	1153	18	2696-1153			X	10	23.2#	
1/30/26	X	8052009	8:17	8:39	El Toro	36/40/5	1145	18	2696-1145			X	Load		
1/30/26		8052009	8:40	9:30	El Toro	36/40/5	1145	18	2696-1145			X	20	23.2#	
1/30/26			9:30	9:45	Break										
1/30/26		8052009	9:46	10:50	El Toro	36/40/5	1145	18	2696-1145			X	24	23.2#	
1/30/26			10:51	11:00	Limpieza										
		No operator			1st Shift								3,265.4 Lb 0 Scrap		

PC2 PRODUCTION LOG SHEET - OPERATOR NAME: Jose Perez

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
1/30/26			6:	6:5	Ejercisio										
1/30/26		8052216	6:8	8:15	MRKR FG-3063	63	2962	63	3343-2962			✓	5	441	
1/30/26		"	8:15	8:30	"	"	"	"	"				4	176	56
			8:30	8:45	Break										
1/30/26		8052240	8:45	10:30	MRKR PBS 5072	72	3475	24	63B-3475			✓	36	25.4	
			10:30	11:	LUNCH										
1/30/26		"	11:	11:35	MRKR PBS 5072	72	"	24	"			✓	15	25.4	
1/30/26		"	11:35	12:15	MRKR PBS 5072	72	"	72	"			✓	17	64.4	
			12:15	12:30	Break										
1/30/26		"	12:30	2:20	MRKR PBS 5072	72	"	72	"			✓	16	64.4	28 LBS

Comments/Comentarios:

- 6,329.6 Lb
- 84 Scrap

PC3 PRODUCTION LOG SHEET - OPERATOR NAME: Oscar F.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
1/30/26		—	6:00	6:05	EJERCICIOS		—		—				—		
1/30/26	X	8050611	6:05	8:30	MRKRBLUE3088	88"		44"	6257-4438			✓	4	733	
1/30/26		—	8:30	8:45	BREAK		—		—				—		
1/30/26		8050611	8:45	10:30	MRKRBLUE3088	88"		44"	6257-4438			✓	2	733	
1/30/26		—	10:30	11:00	BREAK		—		—				—		
1/30/26	X	8050611	11:00	12:15	MRKRBLUE3088	88"		44"	8157-4433			✓	2	737	
1/30/26		—	12:15	12:30	BREAK		—		—				—		
1/30/26		8050611	12:30	1:00	MRKRBLUE3088	88"	—	44"	8157-4433			✓	—	737	
1/30/26		—	1:00	1:50	MEETING		—		—				—		
1/30/26		8050611	1:50	2:20	MRKRBLUE3088	88"	1,474	44"	8157-4433			✓	2	737	
1/30/26		—	2:20	2:30	CLEANING PC3		—		—				—		

Comments/Comentarios:

- 8,820 Lb
- 0 scrap

PC5 PRODUCTION LOG SHEET - OPERATOR NAME: Silvestre

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
1·30·26			6:00	6:05	Ejercicio										
1·30·26			6:05	8:30	Jempy										
1-30-26			8:30	8:45	Break										
1·30-26			8:45	10:30	Recicler										
1·30·26			10:30	11:00	Lunch										
1·30·26			11:00	12:15	Baver										
1·30·26			12:15	12:30	Break										
1·30·26			12:30	2:30	Cortador #2										

NO SCHEDULE

Comments/Comentarios:

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Jasson A.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
01-30-26			6:00	6:05	Estiramientos										
			6:05	2:30	No orden										
			6:05	2:30	Ayudando en PC2										

NO SCHEDULE

Comments/Comentarios:

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Alexis

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
01/30/26			2:30	11:00	Trabajando		en	PC1							

NO SCHEDULE

Comments/Comentarios:

C:\Users\jherrera\Desktop\HACCP\Forms\Slitter Production Log Sheet

JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME: [illegible]

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	Total FG Rolls	Weight /Roll	Scrap
02-30-26		80.52230	6:15	7:50	Kraft	72/30	2184	24	424-3337			66	33.2	0
02-30-26		80.52230	7:55	8:15	Kraft	72/30	364	24	424-3337			9	33.	64
					mee									
			8:15	8:30	Break									
			10:30	11:00	Lunch									
			12:15	12:30	Break									

Comments/Comentarios:

			6:35	7:00	espanado	Pogas								

• 2488.2 Lb
• 64 Scrap.

JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME: DE

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	Total FG Rolls	Weight /Roll	Scrap
1-30-26	*	8051991	2:45	3:25	Barons Not Freezer	36/45	1000	18	2698.1000A			42	23.4	Q
1-30-26		" "	3:35	4:55	" "	36/45	1000	18	2698.1000B			44	23.3	Q
			3:30	3:45	Break									
1-30-26	*	8052248	5:15	6:50	Santa Fe Inporter	30/40	937	15	2708.937			42	22.3	Q
			6:00	6:30	Lunch									
1-30-26		" "	7:00	8:30	" "	30/40	940	15	2708.940			40	22.3	Q

Comments/Comentarios:

limpiesa

• 3,836.6 Lb
• 0 Scrap.

SHEETER 1

Sheeter Production Log Sheet

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
01-30-26.			6:00	6:10	miguel	E J E R C I C I O					
01-30-26.			6:10	7:45	miguel	S E T U P					
01-30-26.		8052321.	7:45	8:30	miguel	68" X 48"	38 #68" BLEACHED KRAFT.	4	JUNB.	43.00 #TA	
01-30-26.			8:30	8:45	miguel	B R E A K			71A - 3882	#	
01-30-26.		8052321.	8:45	10:45	miguel	68" X 48"	BLEACHED KRAFT.		42A - 3931	#	
01-30-26.			10:45	11:15	miguel	L U N C H			42Z - 3971	#	
01-30-26.		8052321.	11:15	12:15	miguel	68" X 48"	BLEACHED KRAFT.		41Z - 3900	#	
01-30-26.			12:15	12:30	miguel	B R E A K					
01-30-26.		8052321.	12:30	1:00	miguel	68" X 48"	BLEACHED KRAFT.				
01-30-26.			1:00	2:00	miguel	J U N T A	DE MONTECARGA.				
01-30-26.		8052321.	2:00	2:30	miguel	68" X 48"	BLEACHED KRAFT.		200.	8612	#

Comments/Comentarios:

- 8612 Lb
- 0 scrap

SHEETER 2

Sheeter Production Log Sheet

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
1/30/26			6:00	6:05			EJERCICIO				
			6:05	7:00	Keon	"Apoyo	PC3"				
	X		7:00	8:20	Keon	"Freezer	Paper"	2707-875B	/	2707-875A	
		80522203	8:20	8:30	Keon	30X32	30/40 Freezer Schlorks	2707-877	/	2707-869	
			8:30	8:45			BREAK				
		80522203	8:45	10:30	Keon	30X32	30/40 Freezer				10#
1/30/26			10:30	11:00	Keon		LUNCH				
		80522203	11:00	12:15	Keon	30X32	30/40 Freezer				
			12:15	12:30	Keon		BREAK				
		80522203	12:30	1:00	Keon	30X32	30/40 Freezer				
			1:00	1:50	Keon		CAPACITACION				
1/30/26		80522203	1:50	2:25	Keon	30X32	30/40 Freezer		3A	3022#	

Comments/Comentarios:

3022 Lb
10 scrap

SHEETER 2

Sheeter Production Log Sheet

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
1/30/06		805223	5:15	6:15	Fco.	30x32	30/40 Freezy Schloss		4.75	422#	16#

Comments/Comentarios:

- 422 Lb
- 16 scrap

C:\Users\JHerrera\Desktop\HACCP\Forms\Sheeter Production Log Sheet

CUTTER # __1_ **Cutter Daily Production Log - Operator Name:** Billy

Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
-29-26		6:00	6:06	ejercicio						
-29-26		6:07	8:30	ordenando	cajas Por tamaño	y Numero,	contadas			
		8:30	8:45	Break						
		8:45	10:45	ordenando	cajas Por tamaño	y numero,	contadas			
		10:45	11:15	Lunch						
		11:15	12:15	ordenando	caja por tamaño	y numero,	contadas			
		12:15	12:30	Break						
-29-26	8052326	12:30	2:15	56X36	Silicone Pardmat	8	12X12	72 cs	620	57.6
1!	"	"	"	"	"		10X16	48 cs	288	
		2:15	2:30	Limpieza	Cutter					

- 908 Lb
- 57.6 scrap

duction Log Sheet

CUTTER # __2_ **Cutter Daily Production Log - Operator Name:** Mauricio

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
1/29	✓		6:00	6:06	Calentamiento						
"	✓		6:10	7:50	Limpieza	Maquina y otras cosas.					
"	✓	8052313	7:50	8:30	16 3/8 X 24 3/8	Panliner Q25	6	6X6	48 B.	96	38
"	✓		8:30	8:45	Descanso						
1/29	✓	8052313	8:48	10:45	16 3/8 X 24 3/8	Panliner Q25	31	6X6	248 B.	496	192
1/29	✓		10:45	11:15	Comida						
1/29	✓	8052313	11:18	11:38	16 3/8 X 24 3/8	Panliner Q25	4.	6X6	32 B.	64.	25
1/29	✓	"	11:45	12:15	" "	" " "	7.	6X6	56 B.	112	42
			12:15	12:30	Descanso						
		8052313	12:35	2:13	16 3/8 X 24 3/8	Panliner Q25	13.	6X6	104 B.	208	78

- 7,866 Lb
- 375 scrap

CUTTER # __1_ **Cutter Daily Production Log - Operator Name:** Jesus

Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
-29-26	8052329	2:40	3:00	56 X 36	Silicone parchment	2	12x12	18	154	14
		~~3:10~~		~~56 X 28~~	"		10 x 10	12	72	
						7	12x12	63	541	50
1-29-26	8052326	3:10	4:05	56 X 36	Silicone Parch		10 X 10	42	252	
1-29-26	8052325	4:25		56 X 28	"	4 + 125 5th	17 X 14	33	415	
		4:05	4:25	Esperando material para Cortar						
		4:30	4:45	Break						
1-29-26	8052331	6:15	7:00	30 X 30 ~~Oakville~~ ~~Nat-freez~~	Oakville Nat-freezen	7.5	15x15	30	684	
		7:00	7:30	Lunche						
		7:40	10:50	Barriendo y limpiando y pasamos la maquina para limpiar el piso						
		9:30	9:45	Break						

• 2,118 Lb
• 64 scrap

Die-Cutter Daily Production Log - Operator Name: Elda M.

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size & Weight	Type of Material	# of Bundles	Cut Sheet Size & Weight	Bundles/Case	Lbs cut	Scrap
01/29											

NO SCHEDULE

PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Alberto L

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
1/29/26		8052290	2:45	4:30	Freezer	60/45	1828	20	9-1827.63			X	33	25.7	
1/29/26			4:30	4:45	Break										
1/29/26		8052290	4:48	6:40	Freezer	60/45	1828	20	9-1827.63			X	36	25.8	
1/29/26	X	8052165	6:42	7:00	Frazier Farm	36/35/5	1171	18	2703-1171			X	Load		
1/29/26			7:00	7:30	Lunch										
1/29/26		8052165	7:34	9:30	Frazier Farm	36/35/5	1171	18	2703-1171			X	40	21.6	
1/29/26			9:30	9:45	Break										
1/29/26		8052165	9:48	10:30	Frazier Farm	36/35/5	1171	18	2703-1171			X	10	21.6	
1/29/26	X	8052165	10:33	10:49	Frazier Farm	36/35/5	1163	18	2703-1163			X	Load		
1/29/26			10:50	11:00	Limpieza										

Comments/Comentarios:

sick operator 1st shift

2856.9 Lb

0 scrap

PC2 PRODUCTION LOG SHEET - OPERATOR NAME: Jose Perez

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
1/29/26			6:	6:5	Ejercicio										
1/29/26		8052227	6:8	7:30	MRKRPBS4066	66	250	66	51A-3200			✓	5	59	
1/29/26		"	7:30	8:30	MRKRPBS4066	66	3198	66	71B-3198			✓	29	59	
			8:30	8:45	Break										
1/29/26		"	8:45	10:15	MRKRPBS4066	66	3198	66	"			✓	27	59	
			10:15	10:25	Asiendo cARAP										
			10:30	11:	LUNCH										
1/29/26		8052216	11:	12:15	MRKRFG.3063	63	2992	63	3243-2992			✓	3	440	
			12:15	12:30	Break										
1/29/26		8052216	12:30	2:20	MRKRFG.3063	63	2992	63	3243-2992			✓	4	440	
			12:40	1:5	cSPorando MAQUINA - PARA bAJAR JUMBO										

Comments/Comentarios:

- 6,679 Lb
- 0 scrap.

PC3 PRODUCTION LOG SHEET - OPERATOR NAME: Oscar F.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
1/29/26		—	6:00	6:05	EJERCICIOS		—		—				—		
1/29/26	X	8050628	6:05	8:30	MRKRBLUE3088828	88"		44"	7251-4437			✓	4	733	
1/29/26		—	8:30	8:45	BREAK		—		—				—		
1/29/26		8050628	8:45	9:30	MRKBLUE3088828	88"	4,398	44"	7251-4437			✓	2	733	
1/29/26	X	8050628	9:30	10:30	MRKRBLUE3088828	88"		44"	5151-4432			✓	2	733	
1/29/26		—	10:30	11:00	LUNCH		—		—				—		
1/29/26		8050628	11:00	12:15	MRKRBLUE3088828	88"	4398	44"	5151-4432			✓	4	733	
1/29/26		—	12:15	12:30	BREAK		—		—				—		
1/29/26	X	8050628	12:30	2:30	MRKRBLUE3088	88"		44"	7151-4424			✓	2	733	
1/29/26		—	2:30	2:45	BREAK		—		—				—		
1/20/26		8050628	2:45	4:20	MRKRBLUE3088	88"	4,398	44"	7151-4424			✓	4	733	
Comments/Comentarios:			4:20	4:30	CLEANING PC3		—		—				—		

- 13,194 Lb
- 0 scrap

PC5 PRODUCTION LOG SHEET - OPERATOR NAME: Silvestre

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
1-29-26			6:00	6:05	Ejercicio										
1-29-26			6:05	8:30	Barrer-y Jenny										
1-29-26			8:30	8:45	Break										
1-29-26			8:45	10:30	Jenny										
1-29-26			10:30	11:00	Lunch										
1-29-26			11:00	12:15	Jenny										
1-29-26			12:15	12:30	Break										
1-29-26			12:30	2:30	Jenny										

NO SCHEDULE

Comments/Comentarios:

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Jasson A.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
01-29-26			6:00	6:05	Estiramientos										
			6:05	8:30	No orden, limpiando										
			8:30	8:45	Break										
			8:45	2:30	Ayudando en PC2										

NO SCHEDULE

Comments/Comentarios:

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Alexis

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
01/29/26			2:30	11:00	Trabajando en PC1										

NO SCHEDULE

Comments/Comentarios:

JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME: [illegible]

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	Total FG Rolls	Weight /Roll	Scrap
1-29-26	X	8052324	6:30	7:10	white Butcher	22/40	2202	18	6704-2202			80	27.3	0
1-29-26		4 4	7:25	8:05	4 4	22/40	2211	18	7701-2211			84	27.0	0
1-29-26		4 4	8:20	9:10	4 4	22/40	2242	18	7601-2242			84	27.2	0
			8:30	8:45	Break									
1-29-26		8052324	9:25	9:50	white Butcher	22/40	2161	18	6604-2161			80	27.0	0
1-29-26		4 4	10:00	11:10	4 4	22/40	2144	18	8601-2144			80	27.1	0
			10:30	11:00	Lunch									
1-29-26		8052324	11:25	12:03	white Butcher	22/40	2228	18	7404-2228			84	27.2	0
			12:15	12:30	Break									
1-29-26		8052324	12:34	12:46	white Butcher	22/40	652	18	7304-2250			24	27.2	0
1-29-26		8052324	12:55	1:25	white Butcher	22/40	1548	18	7304-2250			80	20.5	0
Comments/Comentarios:			6:00	6:07	calen Tamanto									
			1:25	1:50	espera de orden							• 15,667.6 Lb		
			1:55	2:10	cambio de set up							• 0 scrap.		

JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME: DE

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	Total FG Rolls	Weight /Roll	Scrap
1-29-26	X	8052230	3:00	4:00	Kraft	72/30	3405	24	33A-3405			102	33.1	Q
			4:30	4:45	Break									
1-29-26		" "	4:15	5:45	" "	72/30	3387	24	41A-3387			102	33	Q
1-29-26		" "	5:55	7:00	" "	72/30	3395	24	34A-3395			105	33	Q
			7:00	7:30	lunch									
1-29-26		" "	7:40	8:40	" "	72/30	3309	24	91C-3309			99	33.1	Q
1-29-26		" "	8:50	10:05	" "	72/30	3301	24	91B-3301			102	33	Q
			9:30	9:45	Break									
1-29-26		" "	10:15	10:45	" "	72/30	792	24	42A-3337			24	33	Q

Comments/Comentarios:

- 17,642.7 Lb
- 0 scrap

HEETER 2

Sheeter Production Log Sheet

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
1/29/26			6:00	6:05			EJERCICIOS				
			6:05	7:30	Kevin		"Apoyo PC3"				
			7:30	8:30	Kevin		"Limpieza SH2"				
			8:30	8:45	Kevin		BREAK				
1/29/26			8:45	10:30	Kevin		"Apoyo PC3 / Apoyo SH1"				
			10:30	11:00	Kevin		LUNCH				
			11:00	12:15	Kevin		"Apoyo SH1"				
			12:15	12:30	Kevin		BREAK				
1/29/26			12:30	2:25	Kevin		"Apoyo SH1"				

Comments/Comentarios:

NO SCHEDULE

CUTTER # 13 Cutter Daily Production Log - Operator Name: _____

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
1/28/24											

OUT OF SERVICE

CUTTER # __2_ **Cutter Daily Production Log - Operator Name:** Mauricio

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
1/28	✓		6:00	6:06	Calentamiento						
"	✓	8052247	6:12	7:10	36X29	Sil Green	10	15X29	20 B	560	
"		"	7:18	8:30	"	"	10	15X29	20 B	588	
"			8.30	8:45	Descanso						
"		8052280	8:48	10:00	60X32	Pink Plaft	9	8X30	72 cs	1152	
1/28		"	10:02	10:45	60X32	"	10	8X80	80	1280	
1/28	✓		10:45	11:15	Comida						
"	✓	8052310	11:18	12:15	36X36	Sil Gr	4	10X10	48	288	
"	✓							6X6	4. cs	88.	
"	✓		12:15	12:30	Descanso						
	~	8052311	12:35	1:00	36X24 1/2	Sil Green	4	14X14	8. cs	98	
			~~1:30~~	2:15				10X10	12. cs	77.	
								6X6.	2. cs	44.	
1/28	"	8052311	1:25	2:15	36X30	Sil Gr	5.	14X14	20 cs	240	
								6X6.	2 cs	44	

• 4,459 Lb
• 0 scrap

Cutter Production Log Sheet

CUTTER # __1_ **Cutter Daily Production Log - Operator Name:** Jesus

Sku Num	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
28-26	80522847	2:50	4:10	60x30	Pink platter	10	10x30	60	1,764	
		4:10	4:30	limpiando la cortadora #1 para trabajar						
		4:30	4:45	Break						
28-26	80522847	4:50	5:50	60x30	Pink platter	10	10x30	60	1,764	
28-26	80522847	6:00	7:50	60x30	" "	10+700 (hojas)	10x30	65	1,911	
		7:00	7:30	lunch		342	10x30			
28-26	80522847	8:00	8:25	60x30	Pink platter	3.5	10x30	21	617	
28-26	80522847	8:35	9:30	60x29	Pink platter	7	10x29	42	1,150	
		9:30	9:45	Break						
		9:50	10:50	Dando una limpiada y barriendo						

- 7,206 Lb
- 0 scrap

Die-Cutter Daily Production Log - Operator Name: Elda M

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size & Weight	Type of Material	# of Bundles	Cut Sheet Size & Weight	Bundles/Case	Lbs cut	Scrap
01/28		8052259	11:20 am	1:45 P.m	16 3/8 X 24 3/8	#25 Q-2S	15 / 14.5	10" circle	5 1/m	66	217.5
					23.3 Peso		Peso Basura 1	Peso 4.4			
								2 circulos			
* En la mañana pase los circulos 4 1/2 fueron 20 Cs.											
* Le hice el Trabajo a Norma delo que estaba pendiente de Diecutter											

- 66 Lb
- 217.5 scrap

PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Alberto L.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
1/28/26		8051899	2:45	4:10	Good Earth	36/40/5	958	18	2691-958			X	18	23.1#	
1/28/26	X	8051899	4:13	4:30	Good Earth	36/40/5	923	18	2691-923			X	Load		
1/28/26		8051899	4:48	7:00	Good Earth	36/40/5	923	18	2691-923			X	40	23.3#	
1/28/26			4:30	4:45	Break										
1/28/26	X	8051899	7:34	7:50	Good Earth	36/40/5	932	18	2691-932			X	Load		
1/28/26		8051899	7:52	9:30	Good Earth	36/40/5	932	18	2691-932			X	30	23.5#	
1/28/26			7:00	7:30	Lunch										
1/28/26			9:30	9:45	Break										
1/28/26		8051899	9:48	10:30	Good Earth	36/45/5	932	18	2691-932			X	10	23.5#	
1/28/26	X	8051899	10:30	10:50	Freezer	60/45	1828	20	9-1827.63			X	Load		
1/28/26			10:51	11:00	Limpiezo										

Comments/Comentarios:

NO Operator 1st Shift

2,287.8 Lb
0 scrap

PC2 PRODUCTION LOG SHEET - OPERATOR NAME: Jose Perez

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
1/28/26			6:-	6:5	Ejercicio										
1/28/26		8051929	6:8	7:15	MRKRFG-3060	60	802	60	3322-2759			✓	2	420	
1/28/26		8051929	7:15	8:30	MRKRFG 3060	60	2756	60	3422-2756			✓	4	420	
			8:30	8:45	Break										
1/28/26		"	8:45	10:10	MRKRFG 3060	60	"	60	3422-2756			✓	4	277	
			10:10	10:30	CS Perando Jumbo										
			10:30	11:-	LUNCH										
1/28/26		8052227	11:-	12:15	MRKRPBS 4066	66	3200	66	51A-3200			✓	15	59	
			12:15	12:30	Break										
1/28/26		80052227	12:30	2:20	MRKRPBS 4066	66	3200	66	"			✓	35	59	
			1:22	1:43	REUNION										

Comments/Comentarios:

- 6,578 Lb
- 0 scrap

PC3 PRODUCTION LOG SHEET - OPERATOR NAME: Oscar K.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
1/28/26	X	80506 28	6:00	8:30	MRKRBLUE3088828	88"		44"	4251-4442			✓	4	7:33	
1/28/26		—	8:30	8:45	BREAK		—		—					—	
1/28/26		8050628	8:45	9:50	MRKRBLUE3088	88"	4,398	44"	4251-4442			✓	2	7:33	
1/28/26		—	10:30	11:00	LUNCH		—		—					—	
1/28/26		8050628	11:00	12:15	MRKRBLUE3088828	88"		44	4251-4442			✓	2	733	
1/28/26		—	12:15	12:30	BREAK		—		—					—	
1/28/26	X	8050628	12:30	2:30	MRKRBLUE3088	88!		44"	5257-4445			✓	2	733	
1/28/26		—	2:30	2:45	BREAK		—		—					—	
1/28/26		8050628	2:45	3:30	MRKRBLUE3088828	88"	4,398	44"	5257-4445			✓	2	733	
1/28/26	X	8050628	3:30	4:20	MRKRBLUE3088	88"		44"	7251-4437			✓	SET	UP.	
1/28/26		—	4:20	4:30	CLEANING PC3		—		—					—	

Comments/Comentarios:

Esperando clamp. 9:50 10:30 - No hay suficiente espacio para bajar los rollos.
- Poniendo los rollos en pallet.

- 8,796 Lb
- 0 scrap

PC5 PRODUCTION LOG SHEET - OPERATOR NAME: Silvestre

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
1.28.26			6:00	6:05	Ejercicio										
1.28.26			6:05	8:30	Reciclar										
1.28.26			8:30	8:45	Break										
1.28.26			8:45	10:30	amarrar Paletas										
1.28.26			10:30	11:00	Lunch										
1.28.26			11:00	12:15	Reciclar										
1.28.26			12:15	12:30	Break										
1.28.26			12:30	2:30	Reciclar										

NO SCHEDULE

Comments/Comentarios:

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Jasson A.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
			6:00	6:05	Estiramientos										
	X		6:05	6:20	~~unitrado~~										
			6:20	6:30	uniendo cores									~~31~~	
01-28-26		8052286	6:30	8:05	Kraft	72	3425	24	82A-3425			✓	46	31	6
			8:05	8:15	Terminando orden										
			8:15	8:30	Esperando jumbo y cores										
			8:30	8:45	Break										
			8:45	10:00	= Esperando cores, (Subiendo jumbo) (limpiando)										
			10:00	10:15	cortando cores										
			10:15	10:30	uniendo cores										
			10:30	11:00	Lunch										
01-28-26		8052287	11:00	11:50	Kraft	60	2659	55	6222-2659			✓	25	29.7	57.5
			11:50	12:00	cambiando de orden									~~32~~	
01-28-26		8052287	12:00	12:15	Kraft	60	2659	60	6222-2659			✓	10	32	0
			12:15	12:30	Break										
=		=	12:30	12:55	=	=	=	=	=			✓	15	32	0

Comments/Comentarios:

(10)

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Jasson A.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
			12:55	1:05	Cambiando orden										
01-28-26		8052287	1:05	1:25	Kraft	60	2659	60	6222-2659			✓	10	64.7	0
			1:25	1:40	Junta										
=		=	1:40	2:05	=	=	=	=	=			✓	11	64.7	
			2:05	2:15	Terminando orden										
			2:15	2:30	Limpieza										

Comments/Comentarios:

- 3,043.8 Lb
- 63.5 scrap

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Alexis

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
01/28/26		80522261	2:30	4:30	Uplot	72	4213	72	11B-4213			✓	56	75.6	Ø
			4:30	4:45	Break										
			4:45	5:05	montando	jumbo									
01/28/26		80522261	5:05	7:00	Uplot	72	4015	72	22B-4015			✓	54	75.2	Ø
			7:00	7:30	Lonch										
			7:30	7:50	montando	jumbo									
01/28/26		80522261	7:50	9:30	Uplot	72	4209	72	62B-4209			✓	45	75.2	
			9:30	9:45	Break										
01/28/26		80522261	9:45	10:45	Uplot	72	4209	72	62B-4209			✓	11	75.2	Ø
			10:45	11:00	Limpieza										

Comments/Comentarios:

- 12,505.6 Lb
- 0 Scrap

JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME: [illegible]

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	Total FG Rolls	Weight /Roll	Scrap
1-28-26	X	80S2294	6:35	7:40	Polywrap 'i'	60/40	3820	30	1S-3820			102	37.2	0
			8:30	8:45	Break									
1-28-26		80S2294	9:10	10:10	Polywrap 'i'	60/40	3260	30	2-3260.64			90	37.2	0
			10:45	11:15	Lunch									
1-28-26		80S2294	1:45	2:25	Polywrap 'i'	60/40	2157	30	2-3248.52			58	37.2	0

Comments/Comentarios:

			6:00	6:05	Calen Tamiento									
			7:40	8:32	ir ala Tan									
			10:20		Pasar Limpiar la maquina							• 9300 Lb		
			1:30	1:45	ir al meeting							• 0 scrap		

JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME: DE

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	Total FG Rolls	Weight /Roll	Scrap
1-28-26		8052294	2:40	4:10	Freezer paper	60/40	1711	30	2.379857			46	37.2	Q
			4:30	4:45	Break									
1-28-26		" "	4:20	5:50	" "	60/40	3807	30	3.380739			104	37.2	Q
1-28-26		" "	6:00	7:50	" "	60/40	3774	30	9.377432			104	37.1	Q
			7:30	7:30	lunch									
1-28-26		" "	8:00	9:20	" "	60/40	3772	30	6.3772.11			102	37.1	Q
			9:30	9:45	Break									
1-28-26	*	8052324	10:00	10:45	Argone bolcher	72/40	2248	18	7501.2248			84	27	Q

Comments/Comentarios:

- 15490.6 Lb
- 0 scrap

SHEETER 1

Sheeter Production Log Sheet

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
1-28-26.			6:00	6:10	miguel	E J E R C I C I O					3 JUMB.
1-28-26.	8052285.		6:10	7:00	miguel	60" X 32"	STEAK PINK PLATT. 39 #60"	173.33 #TAB	19	2,470	.130 #TAB
1-28-26.	8052285.		7:00	8:00	miguel	60" X 32"	STEAK PINK PLATTER.		14	2,427	
1-28-26.	8052285.		8:00	8:30	miguel	60" X 30"	STEAK PINK PLATT.			162.50 # TAB.	
1-28-26.			8:30	8:45	miguel	B R E A K					
1-28-26.	8052285.		8:45	10:45	miguel	60" X 30"	STEAK PINK PLATTER.				
1-28-26.			10:45	11:15	miguel	L U N C H					
1-28-26.	8052285.		11:15	11:45	miguel	60" X 30"	STEAK PINK PLATT.		10.5	1,706	64
1-28-26.			11:45	12:15	miguel	S E T U P		1 JUM. 2693-671		83.33 # TAB.	
1-28-26.			12:15	12:30	miguel	B R E A K					
1-28-26.	8051994.		12:30	2:30	miguel	30" X 30"	FREEZER NATURAL	OAKVILLE	5	417	

Comments/Comentarios:

- 7020 Lb
- 64 scrap.

SHEETER 2

Sheeter Production Log Sheet

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
1/28/26			6:00	6:05			EXERCISES				
		8052151	6:05	6:45	Kevin	36X29	36/25 SILICONE		1½	90#	
	X		6:45	8:30	Kevin	" PINK	PLATTER 35# "	182-2121 / 422-1988			
			8:30	8:45			BREAK	062-210			
	X		8:45	9:20	Kevin	" PINK	PLATTER 39#				35#
1/28/26		8052285	9:20	10:30	Kevin	60X30	60/39 PINK PLATTER				
			10:30	11:00	Kevin		LUNCH				
		8052285	11:00	12:15	Kevin	60X30	60/39 PINK PLATTER				
			12:15	12:30			BREAK				
		8052285	12:30	1:25	Kevin	60X30	60/39 PINK P.		23½	3820#	
			1:25	1:43	Kevin		REUNION				
1/28/26		8052285	1:43	2:25	Kevin	60X29	60/39 PINK P.		5	786#	

Comments/Comentarios:

- 4,696 Lb
- 35 scrap

SHEETER 2

Sheeter Production Log Sheet

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
1/28/26		805228	7:30	—	Fco.	29x60	60/39 Pink P		2	34#	
1/28/26		805285	—	9:30	Fco.	30x60	" "		28	1,268#	

Comments/Comentarios:

1582 Lb
0 scrap

CUTTER # 1 _ **Cutter Daily Production Log - Operator Name: _____**

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap

Out of service

Cutter Production Log Sheet

CUTTER # __1_ **Cutter Daily Production Log - Operator Name:** Jaud

Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
2-26	8052281	3:05	5:10	60x38	Pink platter	4	7x38	32 Bun	768	54
		4:30	4:45	Break						
2-26	8052298	5:20	7:45	60x30	Freez-L Sheet	20"/4	15x15	81	1,754	9
		7:00	7:30	Lunch						
2-26	8052291	7:55	8:10	"30"	Kraft	7 Rolls	"30"	7	285	Repack
2-26	8052309	8:15	8:30	16 3/8 x 24 7/8	Wax Gallon	6 cs	16 3/8 x 12 3/8	6 cs	132	
		8:40	9:10	~~12 3/16 x 16 3/8~~	Panliner					
				12 3/16 x 16 3/8	"	4	12 3/16 x 16 3/8	2	66	
		9:30	9:45	Break						
2-26	8052297	9:50	10:50	"18"	Kraft-	30	18 Roll	30	786	

- 3,786 Lb
- 54 scrap

CUTTER # __2_ **Cutter Daily Production Log - Operator Name:** Mauricio

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
1/26	~		6:00	6:06	Calentamiento						
1/27	✓	8052307	6:18	7:20	60X28	Brown wax	5.	14X14	20. B.	412	26
1/27	✓	" "	7:30	8:30	60X28	" "	10.	14X14	40 B	824	73 (PO)
1/27	✓		8:30	8:45	Descanso						
		8052307	8:48	9:15	60X28	Brown Wax	3	14X14	12. B	247	0
1/27	✓	8052252	9:22	9:45	60X27	Bleache Butch	4.	27X27	8 B.	134.	15.
"	✓	8052250	9:50	10:13	60X30	" "	1	15X15	8 cs	168	0
1/27	✓	8052253	10:15	10:45	60X27	white Butch	2	30X48	4 B.	124.	
"	✓		10:45	11:15	Comida						
"	✓	8052251	11:18	12:15	60X30	white Butch	11	24X30	22 Bs	726	0
	✓		12:15	12:30	Descanso						
1/27	✓	8052251	12:35	12:50	60X30	white Butch	3	24X30	6. cs	198	0
1/27	✓	8052247	1:00	1:48.	36X30	Sil Grease Proof.	10	15X29	20. B.	516.	

6X29 10 Bun/1000

• 4,349 Lb

• 774 scrap

Die-Cutter Daily Production Log - Operator Name: Elda M

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size & Weight	Type of Material	# of Bundles	Cut Sheet Size & Weight	Bundles/Case	Lbs cut	Scrap
1/27		8052157	6:15 am	2:20 p.m	$5\frac{1}{2} \times 5\frac{1}{2}$ / 1.2 Pesa	Dry wax	74 pcs / 0.4	$4\frac{1}{2}$ circa / 0.8	10/1m	59.2	29.6

- 59.2 Lb
- 29.6 scrap

PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Alberto L.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
1/27/26		8052256	3:00	4:30	Freezer	72/35/5	2712	18	3-2711.69			X	32	22.9#	
1/27/26			4:30	4:45	Break										
1/27/26		8052256	4:48	7:00	Freezer	72/35/5	2712	18	3-2711.69			X	52	22.8#	
1/27/26			7:00	7:30	Lunch										
1/27/26		8052256	7:34	8:36	Freezer	72/35/5	2712	18	3-2711.69			X	24	22.9#	
1/27/26	X	8051899	8:38	9:00	Good Earth	36/40/5	958	18	2691-958			X	Load		
1/27/26		8051899	9:04	9:30	Good Earth	36/40/5	958	18	2691-958			X	10	23.7#	
1/27/26			9:30	9:45	Break										
1/27/26		8051899	9:48	10:51	Good Earth	36/45/5	958	18	2691-958			X	12	23.7#	
1/27/26			10:53	11:00	Limpieza										

Comments/Comentarios:

- 2,989.4 Lb
- 0 scrap

PC2 PRODUCTION LOG SHEET - OPERATOR NAME: Jose Perez

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
1/27/26			6:-	6:5	Clarcisio										
1/27/26		8051929	6:5	8:-	MRKRFG-3060	60	2297	55 1/4	3522-2759			✓	4	255	132
1/27/26		8051929	8:-	8:30	MRKRFG-3060	60	"	60	"			✓	2 7800	420	
			8:30	8:45	Break										
1/27/26		"	8:45	9:15	MRKRFG-3060	"	"	"	"			✓	1 5000	277	
1/27/26		"	9:15	10:30	MRKRFG-3060	60	2646	60	6122-2646			✓	3	420	
			10:30	11:-	LUNCH										
1/27/26		"	11:-	12:15	MRKRFG-3060	60	"	"	"			✓	3	420	
			12:15	12:30	Break										
1/27/26		"	12:30	2:20	MRKRFG-3060	60	2759	60	3322-2759			✓	4	420	

Comments/Comentarios:

- 8017 Lb
- 132 scrap

10

PC3 PRODUCTION LOG SHEET - OPERATOR NAME: Oscar F.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
1/27/26		—	6:00	6:05	EJERCICIOS		—		—					—	
1/27/26	X	8052057	6:05	8:30	MRCHIP3536	36"	864	18"	1511-955			✓	6	144	~~8~~ 10
1/27/26		—	8:30	8:45	BREAK		—		—					—	
1/27/26	X	8050899	8:45	10:30	MRKR3096ARG	96"		96"	2107-4589			✓	3	248	
1/27/26		—	10:30	11:00	LUNCH		—		—					—	
1/27/26		8050899	11:00	12:15	MRKR3096ARG	96"		96"	2107-4589			✓	4	248	
1/27/26		—	12:15	12:30	BREAK		—		—					—	
1/27/26		8050899	12:30	2:30	MRKR3096ARG	96"		96"	2107-4589			✓	7	248	
1/27/26		—	2:30	2:45	BREAK		—		—					—	
1/27/26		8050899	2:45	4:20	MRKR3096ARG	96"	4,216	96"	2107-4589			✓	3	248	373
1/27/26		—	4:20	4:30	CLEANING PC3		—		—					—	

Comments/Comentarios:

SCRAP 373 LBS.

- 5,080 Lb
- 373 Scrap

PC5 PRODUCTION LOG SHEET - OPERATOR NAME: Silvestre

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
1-27-26		-	6:00	6:05	Ejercicio										
1-27-26		8052003	6:05	8:15	Tissue	66	1085	66	364 1673			-	21	49	55
1-27-26			8:15	8:30	Set UP		1								
1-27-26			8:30	8:45	Break										
1-27-26		8052003	8:45	10:30	Tissue	66	1674	66	367 1674			-	14	49	30
1-27-26			10:30	11:00	Lunch										
1-27-26		8052003	11:00	12:15	Tissue	66	1674	66	367 1674			-	13	49	
1-27-26		8052003	12:15	12:30	Break										
1-27-26		8052003	12:30	2:00	Tissue	66	1674	66	367 1674				7	49	
1-27-26			2:00	2:30	Limpiar										

Comments/Comentarios:

- 2695 Lb
- 85 scrap

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Jasson A.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
			6:00	6:05	Estiramientos										
	X		6:05	6:20											
01-27-26		80522217	6:20	8:15	Uplot	48	2703	48	22A-2703	1		✓	40	27	X
			8:15	8:23	Personal										
=		=	8:23	8:30	=	=	=	=	=	1			3	27	X
			8:30	8:45	Break										
=		=	8:45	9:20	=	=	=	=	=	1			15	27	X
			9:20	9:50	Esperando cores										
=		=	9:50	9:55	=	=	=	=	=	1			2	27	
			9:55	10:30	Bajando jumbo										
			10:30	11:00	Lunch										
Comments/Comentarios:			11:00	11:20	=										
	X		11:20	11:40											
			11:40	12:15	Armando cajas										
			12:15	12:30	Break										
			12:30	1:20	=										

7620 Lb
0 scrap

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Jasson A.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
01-27-26		8052228	1:20	1:45	Uplot	63	3541	54	526-3541	/			6	76.6	~~0~~
			1:45	1:55	Cambiando	orden									
01-27-26		8052228	1:55	2:20	Uplot	63	3541	63	526-3541	/			4	89	895
			2:20	2:30	Limpieza										

Comments/Comentarios:

- 815.6 Lb
- 95 scrap

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Alexis

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
01/27/26			2:30	3:00	miri										
01/27/26		8052288	3:00	3:50	Uplot	63	3541	63	52C-3541			✓	16	88.8	
01/27/26		8052228	3:50	4:30	Uplot	63	3541	63	52C-3541			✓	18	63	Ø
			4:30	4:45	Break										
			4:45	5:40	montando jumbo, armando cajas										
01/27/26		8052263	5:40	7:00	Uplot	67	3890	67	04D-3890			✓	44	42	
			7:00	7:30	Lonch										
01/27/26		8052263	7:30	9:15	Uplot	67	3890	67	04D-3890			✓	50	42	Ø
			9:15	9:30	montando jumbo										
			9:30	9:45	Break										
01/27/26	✓	8052286	9:45	10:05	Kraft	72	3425	36	87A-3425			✓	12	36.9	
Comments/Comentarios:			10:05	10:50	Bailer										
			10:50	11:00	Limpieza										

- 6,945.6 Lb
- 0 scrap

JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME: [illegible]

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	Total FG Rolls	Weight /Roll	Scrap
1-22-26	X	80S2279	6:30	8:20	Lumardis Fr2	51/45	3222	17	9-3227.57			147	21.5	66
1-27-26	X	80S2249	8:55	9:32	white Butcher	60/40	1904	15	7857-1904			112	17.4	0
			8:30	8:45	Break									
1-27-26		80S2249	9:47	10:25	white Butcher	60/40	1912	15	6559-1912			112	17.4	0
1-27-26		4 4	11:15	12:00	4 4	60/40	1908	15	6533-1908			112	17.4	0
			10:30	11:00	Lunch									
1-27-26	X	80S2249			cosar el set up									
			1:00	2:45	Limpiar									

Comments/Comentarios:

			[illegible]	[illegible]	calentamiento									
			12:00	12:43	esperando Jumbo									
			12:43	2:15	esperando Coles									

- 9,006.9 Lb
- 66 scrap

17 - 23.4

C:\Users\JHerrera\Desktop\HACCP\Forms\Slitter Production Log Sheet

JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME: AE

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	Total FG Rolls	Weight /Roll	Scrap
01-27-26	*	8052289	3:00	3:50	freezer paper	72/40	2729	24	1.2729.33			90	30	Q
			4:30	4:45	Break									
1-27-26		" "	4:00	5:20	" "	72/40	2619	24,18	2.2619.09			60,36	30,22.5	Q
1-27-26	*	8052294	5:40	6:50	Freezer	60/40	3772	30	8.3772.11			96	37.6	
			7:00	7:30	lunch									
1-27-26		" "	7:40	8:45	" "	60/40	3743	30	7.3743.45			100	37.5	Q
			9:30	9:45	Break									
1-27-26		" "	8:55	10:45	" "	60/40	3791	30	3.3791.95			104	37.3	Q

Comments/Comentarios:

- 16,548.8 Lb
- 0 scrap

35

SHEETER 1

Sheeter Production Log Sheet

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
01-27-26.			6:00	6:10	miguel	E J E R C I C I O.					
01-27-26.			6:10	7:20	miguel	S E T U P		2 JUMB.		66.67 # TAB	
01-27-26.	8052254.		7:20	8:30	miguel	60" X 48"	40 # 60" BUTCHER WHITE.		16	1,067	#
01-27-26.			8:30	8:45	miguel	B R E A K		1873 - 1885 #			
01-27-26.	8052254.		8:45	9:00	miguel	60" X 30"	66.66 # TAB BUTCHER WHITE.		1	167	#
01-27-26.	8052254.		9:00	9:30	miguel	60" X 27"	37.50 # TAB. BUTCHER WHITE.		4	150	#
01-27-26.	8052254.		9:30	10:45	miguel	60" X 30"	BUTCHER WHITE.		8	1,334	#
01-27-26.			10:45	11:15	miguel	L U N C H		7463 - 1895 #			
01-27-26.	8052254.		11:15	12:15	miguel	60" X 48"	BUTCHER WHITE.		14.5	967	45 #
01-27-26.			12:15	12:30	miguel	B R E A K					
01-27-26.			12:30	1:45	miguel	S E T U P		3 JUMB.		205.5 # TAB.	
01-27-26.	8052285.		1:45	2:30	miguel	60" X 38"	39 ~~#~~ 60" STEAK PINK PLATT.		4	824	#

Comments/Comentarios:

333 - 1999.94 #
311 - 2597.49 #
512 - 2745.225 #

- 3,685 Lb
- 45 scrap.

SHEETER 2

Sheeter Production Log Sheet

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
1/27/26			6:00	6:05			EJERCICIOS				
		80521151	6:05	8:30	Kevin	36X29	36/25 Silicone Grease Proof		15A-	1655	
									15B-	1667	
			8:30	8:45			BREAK				
		80521151	8:45	10:30	Kevin	36X29	36/25 Silicone				
			10:30	11:00	Kevin		LUNCH				
		80521151	11:00	11:30	Kevin	36X29	36/25 Silicone		20	1209#	
		80521151	11:30	12:15	Kevin	36X36	36/25 Silicone				
			12:15	12:30			BREAK				
		80521151	12:30	1:50	Kevin	36X36	36/25 Silicone		4	300#	
1/27/26			1:50	2:25	Kevin	"Limpieza 5 1/2"					

Comments/Comentarios: * Se estuvo parando la maquina debido ajuste de bandas por la estatica del papel, y se paro produccion por error en la orden en la medida. "No se especifico a que medida cortar."

• 1509 Lb

• 0 scrap

SHEETER 2

Sheeter Production Log Sheet

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
1/27/26		8052157	7:35	10:40	Fco.	24x36	36/25 Sil. Gp		9	544#	

Comments/Comentarios:

- 544 Lb
- 0 scrap

CUTTER # __1_ **Cutter Daily Production Log - Operator Name:** Billy

Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
		6:00	6:10	ejercicio						
		6:11	6:55	Meeting						
01-26-26	8051649	6:56	7:30	armando	Cajas 14X14X4 esperando Tabs de Sheeter 1					
		7:30	7:46	Moviendo	Pallet are Cutter 1					
01-26-26	8051649	7:47	8:30	26X52	Freezer Natural	10	13X13	80 cs	1280	—
		8:30	8:45	Break						
01-26-26	8051649	8:46	10:45	26X52	Freeze Natural	24	13X13	192 cs	3072	—
		10:46	11:15	Lunch						
01-26-26	8051649	11:16	12:15	26X52	Freezer Natural	8	13X13	64 cs	1024	—
		12:15	12:30	Break						
01-26-26	8051649	12:31	1:00	26X52	Freezer Natural	3	13X13	24 cs	384	—
	8052159	1:00	1:10	esperando	Caja					
01-26-26	8052159	1:15	2:15	60X27	SW WETWAX 30#	12½	9X15	50 cs	1,350	—
		2:15	2:30	Limpieza						

- 7,110 Lb
- 0 scrap

CUTTER # __2_ **Cutter Daily Production Log - Operator Name:** Mauricio

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
1/26	✓		6:00	6:06	Calentamiento						
			6:10	6:55	Junta						
1/26	✓	8052223	6:55	8:30	60X32	NAT Resist	18	15X16	32 cs	1036	0
			8:30	8:45	Descanso						
		8052223	8:48	10:28	60X32	NAT. Resist.	18.	15X16	48.	1555	0
1/26	✓	8052050	10:35	10:45	60X48	Bleach knit	4.	24X30	8 cs	272	0
"	✓		10:45	11:05	Comida						
"	✓	8052050	11:18	12:15	60X48	Bleach knit	7	24X30	14. cs	476	0
"	✓	" "	12:30	1:15	60X48	Bleached knit	9	24X30	18 : cs	612	0
"	✓		12:15	12:30	Descanso						
"	✓	8052301	1:20	1:30	6X30	Pink Plaft	3 cs	6X14	6 bun	46.	5
"	✓	8052296	1:35	1:50	20X30	White Butch	4. cs	18X18	4. cs	116	45.
	✓							9.5X13.75	2 B.	45.	

- 4,158 Lb
- 53 scrap

CUTTER # __1_ **Cutter Daily Production Log - Operator Name:** Jose

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
2626		8052159	2:40	3:30	60X27	WHT WET WAX	5	9X15	20	548	
2626		8051995	3:40	5:10	30X30	OAKville" Nat	10	15X15	40	904	
			4:30	4:45	Break	Frz "L"					
2626		8051995	5:20	6:00	30X30	"Oakville" Nat	5 3/4	15X15	23	519	
						Freez - "L"					
			6:00	9:30	Ayudandole a Demetrio						
2626		8052147	9:40	10:50	36X30	silicone Greaseproof	14	12X12	126	1,159	

- 3,130 Lb
- 0 scrap

Die-Cutter Daily Production Log - Operator Name: Elda M.

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size & Weight	Type of Material	# of Bundles	Cut Sheet Size & Weight	Bundles/Case	Lbs cut	Scrap
01/26		8052157	7:am	2:15 p.m	$5\frac{1}{2} \times 5\frac{1}{2}$ Peso 1.2	Dry was	73 cara	$4\frac{1}{2}$ cinta 0.8	10/1m	58.4	29.2
		Empece a las 7:00 porque la junta se tardo y despues me puse acomodar la Palet en mi lugar.									

- 58.4 Lb
- 29.2 scrap

PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Fabian L.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
			6:00	6:05	Calentamiento										
			6:05	6:55	Junta								26	—	
01/25/26		8051992	7:00	8:10	FRZ	36"	1056	18	2694-1056	B		X	24	21.5	—
01/25/26	X	8051992	8:10	8:30	FRZ	36	1056	18	2694-1056	A		X	Loading		
			8:30	8:45	Break										
01/26/26		8051992	8:45	10:30	FRZ	36	1056	18	2694-1056	A		X	38	21.6	
			10:30	11:00	LUNCH										
01/26/26		8051992	11:00	11:30	FRZ	36	1056	18	2694-1056	A		X	10	21.6	
			11:30	12:15	Cambiando LABEL										
			12:15	12:30	Break										
			12:30	1:25	Cambiando LABEL										
01/26/26		8052256	1:30	2:15	FRZ	72	2852	18	14-2861			X	Loading		
			2:15	2:30	Limpieza										
													1552.8	Lb	
													0 scrap		

PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Alberto L.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
1/26/26	X	8052256	2:35	2:53	Freezer	72/35/5	2862	18	14-2861.6			X	Load		
1/26/26		8052256	2:55	4:30	Freezer	72/35/5	2862	18	14-2861.6			X	28	22.9	
1/26/26			4:30	4:45	Break										
1/26/26		8052256	4:48	7:00	Freezer	72/35/5	2862	18	14-2861.6			X	52	22.9	
1/26/26			7:00	7:30	Lunch										
1/26/26		8052256	7:34	9:05	Freezer	72/35/5	2862	18	14-2861.6			X	44	22.9	
1/26/26	X	8052256	9:08	9:27	Freezer	72/35/5	2712	18	3-2711.69			X	Load		
1/26/26			9:30	9:45	Break										
1/26/26		8052256	10:21	10:51	Freezer	72/35/5	2712	18	3-2711.69			X	12	22.9	
1/26/26			9:56	10:20	Repack		SW	Wax	18"						
1/26/26			10:52	11:00	Limpieza										

Comments/Comentarios:

- 3,114.4 Lb
- 0 scrap

PC2 PRODUCTION LOG SHEET - OPERATOR NAME: Jose Perez

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
1/26/26			6:	6:5	Ejercisio										
1/26/26			6:	6:45	Reunion										
1/26/26		8052193	6:45	9:30	MRHTBLF-1572	72	2514	72	21A-3924			✓	11	141	
			8:30	8:45	Break										
1/26/26		8052193	8:45	9:50	MRHTBLF-1572	72	"	72	"			✓	7	141	
1/26/26		8052195	9:50	10:30	MRKRFG-3063	63	2968	63	3143-2968			✓	3	173.5	
			10:30	11:	LUNCH										
1/26/26		8052195	11:	12:15	MRKRFG.3063	"	"	"	"			✓	14	173.5	
			12:15	12:30	Break										
1/26/26		8051929	12:30	2:20	MRKRFG 3060	60	2759	55 1/4	35222759			2		231	

Comments/Comentarios:

- 5,949.5 Lb
- 0 scrap

8

PC3 PRODUCTION LOG SHEET - OPERATOR NAME: Oscar F.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
1/26/26		—	6:00	6:05	EJERCICIOS.		—		—				—		
1/26/26		—	6:05	6:55	MEETING		—		—				—		
1/26/26		8052057	6:55	8:30	MRCHIP3536	36"		18"	1621-1630			✓	4	144	ø
1/26/26		—	8:30	8:45	BREAK		—		—				—		
1/26/26		8052057	8:45	10:30	MRCHIP3536	36"	1,152	18"	1621-1630			✓	4	144	ø
1/26/26		—	10:30	11:00	LUNCH		—		—				—		
1/26/26		8052057	11:00	11:30	MRCHIP3536	36"		18"	1621-1630			✓	½	144	ø
1/26/26		—	11:30	12:15	CAMBIAR LABELS		—		—				—	—	
1/26/26		—	12:15	12:30	BREAK		—		—				—		
1/26/26		—	12:30	1:25	CAMBIAR LABELS		—		—				—		
1/26/26		8052057	1:25	2:20	MRCHIP3536	36"		18"	1577-955			✓			
			2:20	2:30	CLEANING PC3										

Comments/Comentarios:

Fui al baño 7:35 7:41

- 7224 Lb
- 0 scrap.

PC5 PRODUCTION LOG SHEET - OPERATOR NAME: Silvestre

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
1-26-26			6:00	6:05	Ejercicio										
1-26-26			6:05	7:00	Junta										
1-26-26		8052003	7:00	8:30	Tissue	66	1660	66	355 1660			✓	5	51	15
1-26-26			8:30	8:45	Break										
1-26-26		8052003	8:45	10:30	Tissue	66	1660	66	355 1660			✓	17	51	
1-26-26			10:30	11:00	Lunch										
1-26-26		8052003	11:	12:15	Tissue	66	1660	66	355 1660				12	49	
1-26-26			12:15	12:30	Break										
1-26-26		8052-003	12:30	2:30	Tissue	66	1673	66	366 1673			✓	12	49	

Comments/Comentarios:

- 2,298 Lb
- 15 scrap

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Jasson A.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
			6:00	6:05	Estiramientos										
			6:05	6:55	Junta										
			6:55	7:10	No orden										
	X		7:10	8:30	Jumbo dañado			300 lbs							
			8:30	8:45	Break										
01-26-26		8052189	8:45	9:25	Butcher	36	1123	18	6282-1123			✓	16	21	8
			9:25	9:35	Cambiando labels										
=		=	9:35	10:00	=	=	=	=	=			✓	22	21	25
			10:00	10:05	Terminando jumbo			50 lbs							
	X		10:05	10:30	Jumbo dañado										
			10:30	11:00	Lunch										
01-26-26		8052189	11:00	12:00	Butcher	36	1127	18	5682-1127			✓	50	21.3	12
			12:00	12:05	Terminando jumbo										
	X		12:05	12:15											
			12:15	12:30	Break										
01-26-26		8052189	12:30	1:30	Butcher	36	1124	18	5382-1124			✓	54	21	7
			1:30	1:35	Terminando jumbo										
	X		1:35	1:50											
01-26-26		8052189	1:50	2:20	Butcher	36	1122	18	5582-1122			✓	8	21	44 scrap
			2:20	2:30	limpieza										

Comments/Comentarios:

• 3,765 Lb

1:50 - 2:20 se me reventó

C:\Users\jherrera\Desktop\HACCP\Forms\Slitter Production Log Sheet

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Alexis

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
01/26/26		8052189	2:30	3:45	Butcher	36	1122	18	5582-1122			✓	46	21	Ø
			3:45	4:00	montando jumbo y uniendo cos										
01/26/26		8052189	4:00	4:30	Butcher	36	1117	18	6182-1117			✓	18	21	
			4:30	4:45	Break										
01/26/26		8052189	4:45	6:35	Butcher	36	1117	18	6182-1117			✓	34	21	25
			6:30	7:00	cambiando label a los rollos										
			7:00	7:30	Lonch										
			7:30	8:45	cambiando Label a los rollos										
			8:45	9:30	montando jumbo y armando cajas										
			9:30	9:45	Break										
			9:45	10:15	armando cajas										
01/26/26		8052217	10:15	10:45	Uplot	48	2703	48	22A-2703			✓	18	27	
			10:45	11:00	Limpieza										

Comments/comentarios:

: 2544 Lb
: 25 scrap

JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME: DE

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	Total FG Rolls	Weight /Roll	Scrap
1-26-26	*	8052257	3:00	4:15	Freezer paper	60/40	3646	15	1.3646.45			196	18.5	Q
			4:30	4:45	Break									
1-26-26		" "	4:25	6:10	" "	60/40	3772	15	8.3772.11			204	18.5	Q
			7:00	7:30	lunch									
1-26-26	*	8052236	6:40	8:45	100GSM TACKY	64	1786	64	059.1786			33	55	Q
1-26-26	*	8052279	9:05	10:35	lonardis	51/45	3238	17	8.3238.59			150	21.4	Q
			9:30	9:45	Break									

Comments/Comentarios:

1st shift sick operator

- 12,425 Lb
- 0 scrap

9 92

SHEETER 1 JAN 26 2026 **Sheeter Production Log Sheet** JAN 26 2026

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
1-26-26.			6:00	6:10	miguel	E J E R C I C I O.					
1-26-26.			6:10	7:00	miguel	J U N T A		01-2094.39 # 9-2220.06 # 6-2231.08 # 4-2213.44 #			
1-26-26.	8051650.		7:00	8:30	miguel	52" X 26"	FREEZER NATURAL.				
1-26-26.			8:30	8:45	miguel	B R E A K					
1-26-26.	8051650.		8:45	10:00	miguel	52" X 26"	FREEZER NATURAL.		43.5	5,446.	103#
1-26-26		X	10:00	10:45	miguel	S E T U P		2 JUMB.		83.5# # TAB.	
1-26-26.			10:45	11:45	miguel	L U N C H		2693-666 # 2693-736 #			
1-26-26.	8051994.		11:15	12:15	miguel	30" X 30"	40 #30" FREEZER NATURAL "OAKVILLE"				
1-26-26.			12:15	12:30	miguel	B R E A K					
1-26-26.	8051994.		12:30	2:30	miguel	30" X 30"	FRZ. NAT. "OAKVILLE"		15.5	1,292	31 #

Comments/Comentarios:

- 6738 Lb
- 734 Scrap

SHEETER 2

Sheeter Production Log Sheet

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
1/26/26			6:00	6:05	Kevin		EJERCICIOS				
			6:05	6:55	Kevin		REUNION				
		80521158	6:55	8:30	Kevin	60X27	60/130 WET WAX				
			8:30	8:45	Kevin		BREAK				
		80521158	8:45	10:30	Kevin	60X27	60/130 WET WAX		17 1/2	1980#	30#
			10:30	11:00			LUNCH				
		80521158	11:00	12:15	Kevin	60X27	60/130 WET WAX				
			12:15	12:30			BREAK				
1/26/26	X		12:30	2:15	Kevin		SILICONE GREASEPROOF 25#	15A-1655/152-1669			15#

(1) JAMBOS SUCIOS SE USARON Y SE CAMBIO PAPEL DEL RODILLO POR TENER MUCHA CERA DEL PAPEL ANTERIOR WET WAX 130

Comments/Comentarios:

- 1,980 Lb
- 45 Scrap.

SHEETER 2

Sheeter Production Log Sheet

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
1/26/26		8052151	5:15	—	Fco.	36x36	36/55 Stl. Grsp		14	1,050#	
1/26/26		8052151	—	10:40	Fco.	29x36	" "		3	181#	

Comments/Comentarios:

7237 Lb
0 scrap

CUTTER # __1_ **Cutter Daily Production Log - Operator Name:** Billy

Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
01-23-26		6:00	6:06	ejercicio						
		6:07	6:40	Mover pallet	area Cutter 1	primer				
01-23-26	8052255	6:45	7:20	30" 1100ft	Freezer White	14 RL	30" 1000ft	14 RL	574	—
01-23-26	8051649	7:30	8:30	52 X 26	Natural freezer 40	3	13 X 13	24 cs	384	—
		8:30	8:45	Break						
01-23-26	8051649	8:31	10:45	52 X 26	Natural freezer 40	19	13 X 13	152 cs	2432	—
		10:45	11:15	lunch						
01-23-26	8051649	11:16	12:15	52 X 26	Natural freezer	8	13 X 13	64 cs	1024	—
		12:16	12:30	Break						
01-23-26	8051649	12:31	1:45	52 X 26	Natural freezer	10	13 X 13	80 cs	1280	—
01-23-26	8052169	1:46	2:15	36" 1100ft	Butcher Paper 50#	20	36"	20 RL	1060	—
		2:15	2:30	Limpieza						

* 6,754 Lb
* 0 scrap

CUTTER # __2_ **Cutter Daily Production Log - Operator Name:** Mauricio

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
1/23	✓		6:00	6:06	Calentamiento						
1/23	✓	8052223	6:15	8:30	60X32	NAT Rest.	15.	15X16	40. cs	1296	0
1/23	✓		8:30	8:45	Descanso						
1/23	✓	8052223	8:48	9:30	60 X 32	NAT Rest.	5	15X16	13. cs	421	0
			9:35	10:40	60 X 32	NAT Resist	8.	15X16	21. cs	680	0
			10:45	11:15	Comida						
1/23	✓	8052223	11:18	12:15	60X32	NAT Rest.	9.	15X16	24. cs	777	0
1/23	✓		12:15	12:30	Descanso						
			12:33	12:48	60X32	NAT Resist	3.	15X16	8. cs	259	0
1/23	✓		12:55	1:40	60X32	NAT Resist	5	15X16	13. cs	421	0
			1:50	2:10	36"	Butcher #5036"	6 R.	36"	6 R	316	0

* 4,170 Lb
* 0 scrap

CUTTER # __1_ **Cutter Daily Production Log - Operator Name:** Lenz

Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
1-23-26	8051649	2:45	3:45	52x26	nat- Freez h- Sheets	10	13x13	80	1,280	
1-23-26	8051649	3:55	5:10	52x26	"	10	13x13	80	1,280	
1-23-26	8051649	5:15	6:25	52x26	"	10	13x13	80	1,280	
1-23-26	8051649	6:30	8:15	52x26	"	10	13x13	80	1,280	
		7:00	7:30	Lunch						
1-23-26	8051649	8:20	9:30	52x26	"	10	13x13	80	1,280	
		9:30	9:45	Break						
1-23-26	8052224	9:55	10:50	28x60	nat- Sandwich Tray	5	14x14	10	364	

- 6,764 Lb
- 0 scrap

Die-Cutter Daily Production Log - Operator Name: Elba M.

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size & Weight	Type of Material	# of Bundles	Cut Sheet Size & Weight	Bundles/Case	Lbs cut	Scrap
01/22		8052260	6:15 am	7:am	#24 Pantiner 16 3/8 x 24 3/8	#24 Pintiner	10	8" circle 2.8	10/1m	28	778
					23 Lbs.		11.8	Peso x	sehizo		
							Basura	4" sq/rect del cuadro 11.2	1 Cs.		
01/23		8052157	7:20 am	2:15 p.m	5 1/2 x 5 1/2	Dry wax	54	4 1/2 5" Circulo	10/1m	43	22
					1.2						
								Peso 0.8			

- 71 Lb
- 740 scrap.

PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Fabian L

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
			6:00	6:05	Calentamiento										
01/23/26	X	8052091	6:10	7:45	FRZ	36	1382	18	04-1382.3			X	6	20.7	—
			7:45	8:20	TAN										
01/23/26		8052091	8:20	8:30	FRZ	36	1382	18	04-1382.3			X	4	20.7	—
			8:30	8:45	Break										
01/23/26		8052091	8:45	10:30	FRZ	36	1382	18	04-1382.3			X	46	20.8	—
			10:30	11:00	LUNCH										
01/23/26	X	8052028	11:00	12:15	GREEN WAX	60	2927	30"	2637-2927				Loading / Cortando CORE		
			12:15	12:30	Break										
01/23/26		8052028	12:30	2:15	GREN WAX	60	2927	30"	2637-2927			X	30	42.3	
			2:15	2:30	Limpieza										

Comments/Comentarios:

- 2,432.8 Lb
- 0 scrap.

PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Alberto L.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
1/23/26		8052028	2:45	4:26	Green Wax	60	2092	30	2637-2927			X	18	42.3#	
1/23/26			4:30	4:45	Break										
1/23/26	X	8052239	4:48	5:23	Nat Freezer	36/45	974	15-19	9-974.44			X	Load		
1/23/26		8052239	5:25	7:00	Nat Freezer	36/45	974	15-19	9-974.44			X	10-10	22.3-26.7	
1/23/26			7:00	7:30	Lunch										
1/23/26		8052239	7:34	8:30	Nat Freezer	36/45	974	15-19	9-974.44			X	5-11	22.3-26.7	
1/23/26	X	8051992	8:33	8:55	Pacific Market	36/35/5	1056	18	2694-1056B			X	Load		
1/23/26		8051992	8:58	9:30	Pacific Market	36/35/5	1056	18	2694-1056B			X	12	21.5	
1/23/26			9:30	9:45	Break										
1/23/26		8051992	9:48	10:50	Pacific Market	36/35/5	1056	18	2694-1056B			X	14	21.5	
1/23/26			10:51	11:00	Limpieza										

Comments/Comentarios:

- 22 12.3 Lb
- 0 scrap

PC2 PRODUCTION LOG SHEET - OPERATOR NAME: Josi Perez

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
1/23/26			6:00	6:05	Ejercicio										
1/23/26		8052193	6:10	8:30	MRHHBLF1572	72	3807	72	52A3807			✓	10	141	
			8:30	8:45	Break										
1/23/26		"	8:45	10:30	MRHHBLF 1572	72	"	"	"			✓	10	141	
			10:30	11:00	LUNCH										
1/23/26		"	11:00	11:45	MRHHBLF-1572	72	"	"	"			✓	7	141	
1/23/26		"	11:45	12:15	MRHHBLF. 1572	72	3924	72	21A3924			✓	3	141	
			12:15	12:30	Break										
1/23/26		"	12:30	2:20	MRHHBLF-1572	72	3924	72	21A3924			✓	7	141	

Comments/Comentarios:

- 5,217 Lb
- 0 Scrap

PC3 PRODUCTION LOG SHEET - OPERATOR NAME: Oscar F.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
1/23/26		—	6:00	6:05	EJERCICIOS		—		—				—		
1/23/26	X	8052125	6:05	8:30	MRKRPBS3066	66"	1,824	11"	64E-3096			✓	12	152	0
1/23/26		—	8:30	8:45	BREAK		—		—				—		
1/23/26		8052125	8:45	10:30	MRKRPBS3066	66"	696	11"	64E-3096			✓	6	116	22
1/23/26		—	10:30	11:00	LUNCH		—		—				—		
1/23/26	X	8052057	11:00	12:15	MRCHIP3536	38"	—	18"	1621-1630			✓	—	—	—
1/23/26		—	12:15	12:30	BREAK		—		—				—		
1/23/26		8052057	12:30	2:20	MRCHIP3536	38"	284	18"	1621-1630				2	142.	
1/23/26		—	2:20	2:30	CLEANING PC3		—		—				—		

Comments/Comentarios:

- 2804 Lb
- 22 scrap

PC5 PRODUCTION LOG SHEET - OPERATOR NAME: Silvestre

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
1-23-26			6:00	6:05	Ejercicio										
1-23-26			6:05	8:30	PC3										
1-23-26			8:30	8:45	Break										
1-23-26			8:45	10:30	PC3										
1-23-26			10:30	11:00	Lunch										
1-23-26			11:00	12:15	PC3										
1-23-26			12:15	12:30	Break										
1-23-26			12:30	2:30	PC3										

NO SCHEDULE

Comments/Comentarios:

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Jasson A.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
			6:00	6:05	Estiramientos										
			6:05	6:20	Esperando aire										
			6:20	6:35	Esperando jumbo										
	X		6:35	6:50											
			6:50	7:00	Uniendo cores										
01-23-26		805229	7:00	8:30	Kraft	72	3313	24	922-3313			1	69	33.4	8
			8:30	8:45	Break										
=		=	8:45	9:25	=	=	=	=	=			1	30	33.4	6.4
			9:25	9:35	Terminando orden										
	X		9:35	9:45	Regresando cores acumulados										
	X		9:45	10:30	Se fue la luz y el aire, subí el papel de nuevo										
Comments/Comentarios:			10:30	11:00	Lunch										
			11:00	11:15	Armando cajas								• 3,306.6 Lb		
01-23-26		8052274	11:15	12:15	Haciendo repack								• 6.4 scrap		
			12:15	12:30	Break										
			12:30	2:15	Haciendo repack										
			2:15	2:30	Limpieza										

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Alexis

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
			2:30	3:00	armando	cajas									
01/23/26		8052184	3:00	4:30	Uplot	67	3547	67	92A-3547			✓	52	33.6	
			4:30	4:45	Break										
01/23/26		8052184	4:45	5:15	Uplot	67	3547	67	92A-3547			✓	8	33.6	
			5:15	5:35	armando	cajas									
01/23/26		8052184	5:35	6:45	Uplot	67	3547	67	92A-3547			✓	25	63	Ø
			6:45	7:00	montando	jumbo									
			7:00	7:30	Lonch										
01/23/26		8052226	7:30	9:30	Transfer	66	2725	66	610-2725			✓	24	76.4	
			9:30	9:45	Break										
01/23/26		8052226	9:45	10:45	Transfer	66	2725	66	610-2725			✓	5	178.6	Ø
Comments/Comentarios:			10:45	11:00	Limpieza										

- 6317.6 Lb
- 0 Scrap

JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME: [illegible]

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	Total FG Rolls	Weight /Roll	Scrap
01-22-26		8052017	6:21	6:35	white Butcher	60/40	468	15	6459-1909			24	22.2	0
01-23-26		" "	6:50	7:29	" "	60/40	1797	15	359-1792			84	22.1	0
01-23-26	X	" "	7:45	8:57	" "	60/40	1867	15	4333-1867			84	22.1	0
			8:30	8:45	Break									
01-23-26		8052017	9:15	9:45	white Butcher	60/40	1876	15	4133-1876			84	22.2	0
01-23-26		" "	10:00	10:35	" "	60/40	1919	15	4633-1919			88	22.2	0
			10:20	11:00	Lunch									
01-23-26		8052017	11:50	12:35	white Butcher	60/40	1903	15	4459-1903			88	22.2	0
			12:15	12:30	Break									
01-23-26		8052017	12:50	2:45	white Butcher	60/40	1903	15	4559-1903			88	22.2	0
01-23-26		" "	2:00	2:15	" "	60/40	799	15	4659-1923			36	22.2	0

Comments/Comentarios:

6:01	6:06	calen Tamirto	
6:07	6:20	esperando que pongan el aire	• 12,770.4 Lb
10:		Problema com el compresor	• 0 scrap
1:15	1:22	Prova porque un nuevo Produto	
1:23	1:45	esperando [illegible]	

11:30 Baño

JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME: AE

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	Total FG Rolls	Weight /Roll	Scrap
1-23-26		8052017	2:40	3:05	Argone butcher	60/40	1065	15	4659.1923			48	22.2	Ø
1-23-26		" "	3:15	3:55	" "	60/40	1899	15	4533.1899			88	22	Ø
			4:30	4:45	Break									
1-23-26		" "	4:10	5:10	" "	60/40	1903	15	4733.1903			88	22	Ø
1-23-26		" "	5:20	5:55	" "	60/40	1824	15	459.1824			80	22.2	Ø
1-23-26		" "	6:10	6:50	" "	60/40	1918	15	2233.1918			88	22	Ø
			7:00	7:30	lunch									
1-23-26		" "	7:35	8:05	" "	60/40	1864	15	4359.1864			84	22.1	Ø
1-23-26		" "	8:15	8:50	" "	60/40	1867	15	4259.1867			88	22	Ø
			9:30	9:45	Break									
1-23-26		" "	9:10	10:20	" "	60/40	1865	15	4233.1865			82	22.2	Ø

Comments/Comentarios:

- 14,262.4 Lb
- 0 scrap

C:\Users\JHerrera\Desktop\HACCP\Forms\Slitter Production Log Sheet

SHEETER 1 miguel JAN 23 2026 **Sheeter Production Log Sheet** Perez JAN 23 2026

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
01-23-26.			6:00	6:10	miguel	E J E R C I C I O.					
01-23-26.			6:10	7:20	miguel	S E T U P					
01-23-26.	8051650.		7:20	8:30	miguel	52" X 26"	40 #52" FREEZER NATURAL.	4 JUMB. 02-2292.51 # 09-2231.05 # 18-1675.51 #		125.19 # TAB	
01-23-26.			8:30	8:45	miguel	B R E A K					
01-23-26.	8051650.		8:45	10:45	miguel	52" X 26"	FREEZER NATURAL.	03-2225.01 # 01-2094.39 # 9-2220.06 #			
01-23-26.			10:45	11:15	miguel	L U N C H					
01-23-26.	8051650.		11:15	12:15	miguel	52" X 26"	FREEZER NATURAL.	6-2231.08 # 4-2213.44 #			
01-23-26.			12:15	12:30	miguel	B R E A K					
01-23-26.			12:30	1:20	miguel	S E T U P		4 JUMB			
01-23-26.	8051650.		1:20	2:30	miguel	52" X 26"	FREEZER NATURAL.		90	11,267	

Comments/Comentarios:

- 77,267 Lb
- 0 scrap.

SHEETER 2

Sheeter Production Log Sheet

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
1/23/26			6:00	6:05			EJERCICIOS				
			6:05	6:15	Kevin	"Esperando prendieran el aire"					
		80522025	6:15	7:40	Kevin	60X32	60/19 Natural GR.	21A-3623/22-3628			
			7:40	7:50	Kevin		BANO				
		80522025	7:50	8:30	Kevin	60X32	60/19 Natural GR.				
1/23/26			8:30	8:45			BREAK				
		80522025	8:45	10:30	Kevin	60X32	60/19 Natural GR.				
			10:30	11:00	Kevin		LUNCH				
		80522025	11:00	12:15	Kevin	60X32	60/19 Natural GR.				
			12:15	12:30			BREAK				
1/23/26		80522025	12:30	2:25	Kevin	60X32	60/19 Natural GR.		33	2787#	

Comments/Comentarios:

- 2,787 Lb
- 0 scrap

SHEETER 2

Sheeter Production Log Sheet

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
1/23/24		8052225	5:35	~~9:30~~	Fro	32x60	60/14 Natural GR		9	760#	
1/23/24		8052225	—	9:30	Fro.	28x60	" "		5	370#	25#
1/23/24	✓	8052158	9:50	10:40	Fro.	60/130	SW. Wax				9#

Comments/Comentarios:

7130 Lb
34 scrap

CUTTER # __1_ **Cutter Daily Production Log - Operator Name:** Billy

Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
		6:00	6:06	ejercicio						
01-22-26	805244	6:07	7:30	36 X 36	Guilon 24	1	3.5X4.375	2 cs	34.4	
	"	11		"	"		14X19.5	2 BND	31.6	
		7:30	8:30	Limpiar area Cutter 1						
		8:30	10:45	ayudar cortar Kors PC 1						
		10:45	11:15	Lunch						
01-22-26	805190	11:16	12:15	36 X 36	Parchment 24	6½	12X12	60 cs	597.8	—
		12:15	12:30	Break						
01-22-26	805224	12:45	2:00	36 X 36	Natural Freezer 40	15	18X18	30 cs	918	—
		2:01	2:30	Limpieza	Cutter 1					

* 1,581.8 Lb
* 0 scrap.

Ⓟ

CUTTER # __2_ **Cutter Daily Production Log - Operator Name:** Mauricio

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
1/22	✓		6:00	6:06	Calentamiento						
"	✓	8052168	6:10	6:38	60 X 32	NAT. Rosc.	3	15X16	9.cs	297	30
1/22	✓	8052166	6:45	7:40	60 X 32	white Butch	6.	32X32	6	146	24
1/22	✓							27X27	6	106	
1/22	✓	8052208	7:45	8:10	12 3/16 X 24 3/16	NAT Quilla	12.	12 3/16 X 16 3/16	12 Cs		
1/22	✓	8052156	8:12	8:30	12X12	Freezer	24.	11X11	24.cs	288	0
			8:30	8:45	Descanso						
		8052156	8:48	9:25	12X12	Freezer	6.	11X11	6. cs	71	0
1/22	✓	8052273	9:35	10:45	39X54	Bleach Knit.		50X56	7,500 Shp.		
			10:45	11:15	Comida						
1/22	✓	8052270	11:30	12:15	9X12	Quick WRAP	10c.	9X12	10 cs	286	0
			12:15	12:30	Descanso						
		8052270	12:33	1:00	9X12	Quick WRAP	11	9X12	11. cs	314	0
1/22	✓	8052271	1:10	1:46	9X12	Quick WRAP.	11	9X12	9. cs	314	0

* 1,877 Lb

*50 Scrap

Cutter Production Log Sheet

CUTTER # __1_ **Cutter Daily Production Log - Operator Name:** Tony

Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
1-22-26	805220	7:50	3:40	60x48	wat-sandwich wrap	4	16x16	12	420	
							12x12	3	99	
-22-26	805257	4:06	5:35	16x16	wax Circles	200 BND	4.5	200 BND	240	
		4:30	4:45	Break						
1-22-26	805219	5:50	8:15	30x30	Premium Table covers	7,500 Kojos	30x30	30	768	
-22-26	805219	8:20	10:25	30x30	" "	"	30x30	30	768	
		9:30	9:45	Break						
		10:30	10:50	~~Downtime~~	Cimpiando					

* 2,295 Lb
* 0 scrap

Die-Cutter Daily Production Log - Operator Name: Elda M.

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size & Weight	Type of Material	# of Bundles	Cut Sheet Size & Weight	Bundles/Case	Lbs cut	Scrap
01/22											

NO SCHEDULE

PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Fabian

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
			6:00	6:05	Calentamiento										
01/22/26		8051845	6:05	7:20	WAXED	60"	2434	60"	2670-2434			X	17	25.2	
			7:20	8:30	TAN										
			8:30	8:45	Break										
01/22/26	X	8052091	8:45	9:50	FRZ	36"	1400	24"/6"	1-1399.94				Loading		
01/22/26		8052091	9:55	10:30	FRZ	36"	1400	24/6	1-1399.94				4/8	30.2/7.6	
			10:30	11:00	Lunch										
01/22/26		8052091	11:00	12:15	FRZ	36"	1400	24/6	1-1399.94			X	10/20	30.2/7.6	
			12:15	12:30	Break										
01/22/26		8052091	12:30	2:25	FRZ	36"	1400	24/6	1-1399.94			X	17/34	30/7.5	
			2:25	2:30	Cleaning										

Comments/Comentarios:

* 1829 Lb
* 0 scrap.

PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Alberto L.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
1/22/26	X	8052091	2:35	2:54	Freezer	36/35/5	1400	6-24	2-1399.94			X	Load		
1/22/26		8052091	2:56	4:30	Freezer	36/35/5	1400	6-24	2-1399.94			X	22-11	7.7-30.5	
1/22/26			4:30	4:45	Break										
1/22/26		8052091	4:48	7:00	Freezer	36/35/5	1400	6-24	2-1399.94			X	36-18	7.7-30.5	
1/22/26			7:00	7:30	Lunch										
1/22/26		8052091	7:34	8:30	Freezer	36/35/5	1400	6	2-1399.94			X	12	7.7	
1/22/26	X	8052091	8:32	8:54	Freezer	36/35/5	1382	6-18	04-1382.3			X	Load		
1/22/26		8052091	8:57	9:30	Freezer	36/35/5	1382	6-[illegible]	04-1382.3			X	12	7.7	
1/22/26			9:30	9:45	Break										
1/22/26			9:48	10:14	Freezer	36/35/5	1382	6	04-1382.3			X	18	7.7	
1/22/26			10:16	10:55	Trabajando en Boiler										
1/22/26			10:56	11:00	Limpieza										

Comments/Comentarios:

* 1,654.5 Lb
* 0 scrap

PC2 PRODUCTION LOG SHEET - OPERATOR NAME: Jose Perez

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
1/22/26			6:00	6:05	Ejercisio										
1/22/26		8052162	6:07	7:30	HtWBFS664500	66	128	66	128			✓	4	30	
			7:30	8:12	es Perando Jumbo										
			8:12	8:30	CeTAP										
			8:30	8:45	Break										
1/22/26		8052138	8:45	9:45	MRWAXSW14354	54	2241	18	2626-2241			✓	9	43	
1/22/26		8051957	9:45	10:30	MRKRPBS5772	72	3621	24	33A-3621			✓	9	34	
			10:30	11:00	LUNCH										
1/22/26		8051957	11:00	11:30	MRKRPBS5772	72	3621	24	"			✓	9	34	
1/22/26		"	11:30	12:15	"	"	"	72	"			✓	10	102	
			12:15	12:30	Break										

Comments/Comentarios:

* 2,739 Lb
* 0 Scrap.

PC3 PRODUCTION LOG SHEET - OPERATOR NAME: Oscar F.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
1/22/26		—	6:00	6:05	EJERCICIOS		—		—				—		
1/22/26		8052122	6:05	8:30	MRFRZNAT4068ALB	68"	1,215	22"	8-3893.37			✓	3	405	37
1/22/26		—	8:30	8:45	BREAK		—		—				—		
1/22/26	X	—	8:45	10:30	MRWAXSW/Dividir	60"	—	60"	539-1940			✓	1	970	ø
1/22/26		—	10:30	11:00	LUNCH		—		—				—		
1/22/26		—	11:00	12:15	MRWAXSW/Dividir	60"	1,940	60"	539-1940			✓	1	970	ø
1/22/26		—	12:15	12:30	BREAK		—		—				—		
1/22/26	X	8052125	12:30	2:30	MRKRPBS3066	66"		11	63D-3094			✓	12	152	ø
1/22/26		—	2:30	2:45	BREAK		—		—				—		
1/22/26		8052125	2:45		MRKRPBS3066	66"	3,648	11	63D-3094			✓	12	152	ø
1/22/26		—	4:25	4:30	CLEANING PC3		—		—				—		

Comments/Comentarios:

Esperando Jumbo. 7:33 7:50

* 6,803 Lb
* 37 Scrap

PC5 PRODUCTION LOG SHEET - OPERATOR NAME: Silvestre

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
1·22·26			6:00	6:05	Ejercicio										
1·22·26			6:05	8:30	Pc3										
1·22·26			8:30	8:45	Break										
1·22·26			8:45	10:30	Pc3										
1·22·26			10:30	11:00	Lunch										
1·22·26			11:00	12:15	Pc3										
1·22·26			12:15	12:30	Break										
1·22·26			12:30	2:30	Pc3										

NO SCHEDULE

Comments/Comentarios:

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Jasson A.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
07/21/26			6:00	6:05	Estiramientos										
			6:05	7:35	NO orden (Ayudando en PCI)										
			7:35	10:45	Ayudando en cortadora										
			10:45	11:15	Lunch										
			11:15	1:35	Ayudando en PCI										
	X		1:35	1:45											
			1:45	2:30	Baller										

NO SCHEDULE

Comments/Comentarios:

AW1 DAILY PRODUCTION LOG SHEET - OPERATOR NAME: Alexis

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
01/22/26			2:30	3:00	esperando	cors									
01/22/26		8052177	3:00	4:30	Kraft	72	3465	24	S3B-3465			✓	87	24.6	
			4:30	4:45	Break										
01/22/26		8052177	4:45	5:35	Kraft	72	3465	24	S3B-3465			✓	54	24.6	Ø
			5:35	5:55	montando	jumbo	y	uniendo	cors						
01/22/26		8052229	5:55	6:20	Kraft	72	3313	24	92B-3313			✓	9	33.4	
			6:20	6:45	maquina	parada	la	navaja	se	callo					
01/22/26		8052229	6:45	7:00	Kraft	72	3313	24	92B-3313			✓	27	33.4	
			7:00	7:30	Lonch										
01/22/26		8052229	7:30	8:40	Kraft	72	3313	24	92B-3313			✓	63	33.4	Ø
			8:40	8:55	montando	jumbo	y	uniendo	cors						
01/22/26		8052229	8:55	9:30	Kraft	72	3311	24	912-3311			✓	45	33.4	
			9:30	9:45	Break										
01/22/26		8052229	9:45	10:45	Kraft	72	3311	24	912-3311			✓	54	33.4	Ø
			10:45	11:00	Limpieza										

Important Comentarios

Checar la navaja se callo otra vez apretar los tornillos

* 70,081.8 Lb
* 0 scrap

JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME: Rudy

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	Total FG Rolls	Weight /Roll	Scrap
01-22-26		80514606	6:19	6:35	HaiB HT MKT GUSS	54/45	611	18	2-2819.71			24	23.2	0
01-22-26	X	80512097	7.35	8:00	Pink BUT	54/38	480	18	71A-1715			27	17.8	58
01-22-26		80512097	8:10	9:17	Pink Butcher	54/38	1235	18	71A-1715			84	14	0
			8:30	8:45	Break									
01-22-26	X	80512097	9:38	10:30	Pink Butcher	54/38	1544	18	33A-1544			117	13.5	0
			10:30	11:00	Lunch									
01-22-26		80512097	11:15	12:13	pink Butcher	54/38	1737	18	81A-1737			126	13.8	0
			12:15	12:30	Break									
01-22-26	X	80511429	1:00	1:35	Santa monica SF	54/40	1395	17	3-1395.53			63	21.5	40
01-22-26		4 4	1:50	2:15	4 4	54/40	898	17	5-1525.6			42	21.4	0

Comments/Comentarios:

			6:35	7:00	esperando Jumbo y cores							59		
			6:35	8:35	Jumbo Rollado # 1 # LBS							[illegible]	Scrap	
			8:55	9:15	Limpiar el Jumbo									
											#	7820.1 Lb		
											#	98 Scrap		

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17.8 14.
2 400

JENNERJAHN DAILY PRODUCTION LOG SHEET, OPERATOR NAME: DR

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	Total FG Rolls	Weight /Roll	Scrap
1-22-26		8051429	2:40	3:00	Santa Monica	51/40	642	17	5·1525·6			30	21.4	Q
1-22-26		" "	3:10	3:45	" "	51/40	1360	17	2·1360·25			63	21.3	Q
1-22-26		" "	3:55	4:30	" "	51/40	1428	17	1·1428·6			66	21.3	Q
			4:30	4:45	Break									
1-22-26		" "	4:55	5:35	" "	51/40	1496	17	4·1496·44			72	21.1	Q
1-22-26		" "	5:45	6:20	" "	51/40	1351	17	6·1351·43			63	21.2	Q
			7:00	7:30	lunch									
1-22-26	*	8052017	6:45	7:55	Argone bucher	60/40	1798	15	8659·1798			80	22.1	Q
1-22-26		" "	8:05	8:50	" "	60/40	1924	15	2259·1924			84	22.3	Q
1-22			9:30	9:45	Break									
1-22-26		" "	9:00	9:45	" "	60/40	1790	15	259·1790			80	22.3	Q
1-22-26		" "	10:00	10:45	" "	60/40	1420	15	6459·1909			64	22.2	Q

Comments/Comentarios:

* 13,090.2 Lb
* 0 scrap

JAN 22 2026 JAN 22 2026

SHEETER 1 miguel

Sheeter Production Log Sheet

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
1-22-26.		—	6:00	6:10	miguel	E J E R C I C I O.		2689-1407 #			81 # TAB. 1 JUMB.
-22-26.	8051900.		6:10	8:30	miguel	36" X 36"	27 #36" PARCHMENT	TICKET. GOLDEN.			
1-22-26.		—	8:30	8:45	miguel	B R E A K					
-22-26.	8051900.		8:45	10:45	miguel	36" X 36"	PARCHMENT G. TICK.	+ 5961 SH.	16	1,365	38 #
-22-26.		—	10:45	11:15	miguel	L U N C H					
1-22-26.		X	11:15	11:45	miguel	S E T U P		1 JUM.			60 # TAB.
-22-26.	8052242.		11:45	12:15	miguel	36" X 36"	35/5 #36" FREEZER NATURAL.	01A-1676 #			
-22-26.		—	12:15	12:30	miguel	B R E A K					
-22-26.	8052242.		12:30	2:30	miguel	36" X 36"	FREEZER NATURAL.	+ 435 SH.	11	1,612.	65 #

Comments/Comentarios:

* 3,247 Lb
* 0 scrap.

SHEETER 2

Sheeter Production Log Sheet

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
11/22/26			6:00	6:05			GERCICOO				
	X		6:05	6:30	Kevin	"Natural	GR. 19# "Esperando Cedar"				
	X		6:30	7:30	Kevin	"Natural	GR 19 #"				35#
	X		7:30	8:00	Kevin	Natural	GR 19 #				
		80522225	8:00	8:30	Kevin	60X48	60/19 Natural GR.		4	507#	
			8:30	8:45			BREAK				
		80522225	8:45	9:55	Kevin	60X48	60/19 Natural GR.				
		80522225	9:55	10:30	Kevin	60X32	60/19 Natural GR.				
			10:30	11:00			LUNCH				
		80522225	11:00	12:15	Kevin	60X32	60/19 Natural GR.				
			12:15	12:30			BREAK				
11/22/26		80522225	12:30	2:20	Kevin	60X32	60/19 Natural GR.		16	1351#	

Comments/Comentarios:

* 1858 lb
* 35 scrap

SHEETER 2

Sheeter Production Log Sheet

Date	Set up time	Production #	Start Time	End Time	Operator	Sheet Size	Material Used	Lot#	Tabs	Pounds	Scrap
1-22-26		1052225	5:45	10:40	Fro.	32x60	60/19 Natural	6R	17	1,435#	

Comments/Comentarios:

* 1435 Lb
* 0 Scrap

CUTTER # __1_ **Cutter Daily Production Log - Operator Name:** B. Ny

Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
1-21-26		6:00	6:06	ejercicio						
1-21-26	8052111	6:06	7:00	60 X 36	Grease Resist yellow	6	12X12	18 cs	565.2	—
1-21-26	8052054	7:10	7:40	60 X 30	White Butcher	3	30X30	6 cs	252	—
1-21-26	8052111	7:45	8:30	60 X 36	Grease Resis yellow	9	12X12	27 cs	848	—
		8:30	8:45	Break						
1-21-26	8052111	8:31	10:45	60 X 36	Grease Resist yellow	16	12X12	48 cs	1507.2	-
		10:45	11:15	Lunch						
1-21-26	8052111	11:16	12:00	60 X 36	Grease Resist yellow	4	12X12	12 cs	377	—
	8052111	12:00	12:15	empacas M.S. para stock		16 tabs	60 X 36	Grease Resist yellow		
		12:16	12:30	Break						
1-21-26	8052219	12:31	1:30	60 X 36	Butcher White 40	13	18X20	39 cs	1365	—
1-21-26	8052202	1:35	2:15	54 X 30	Butcher Pink 38	1 1000 lbs	6X6	11 cs	280.5	—
		2:15	2:30	Limpieza						

* 5,194.9 lbs
* 0 scrap

CUTTER # __1_ Cutter Daily Production Log - Operator Name: Jose

Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
-21-26	8052148	2:53	4:25	36x30	Silicone Grease proof	14	12x12	20	704	110
		4:30	4:45	Breaer			6x6	3	63	
21-26	~~8051~~	4:50	5:20	esperando material para Carter						
21-26	8051901	5:25	6:50	36x36	Golden Tiket Parchment	10	12x12	90	882	
21-26	8051961	6:50	8:30	36x36	high st Parwood	10	18x18	40	1,256	
		7:00	7:30	lunch	los dos					
21-26	8051961	8:40	9:15	36x36	"	8½	18x18	34	1,067	
21-26	8052192	9:25	10:50	12 3/16 x 16 3/8	Half size pan liner	52	12 3/16 x 16 3/8	26	587	
		9:30	9:45	Breack						

* 4559 Lb
* 110 scrap

tion Log Sheet

CUTTER # __2_ **Cutter Daily Production Log - Operator Name:** Mauricio

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size	Type of Material	# of Tabs	Cut Sheet Size	# of Cases	Lbs cut	Scrap
/21	✓		6:00	6:06	Calentamiento						
			6:10	6:30	Fui a colocar unos Rollos con Palla fe.						
/21	✓	~~8052050~~	~~6:32~~		~~60X48~~	~~Blank kraft~~					
/21	✓	8052073	6:32	7:00	6X30	Pink Platt	2	6X14	2B	16	
	✓	8052243	"	"	"	"	3	6X14	6 B.	48	
/21	✓	8052103	7:10	8:00	60X28	Brown wax	9	14X14	36 B.	734	50
/21	✓	8052218	8:08	8:30	60X48	White Butch	5	30X48	10. B	440	
/21	✓		8:30	8:45	Descanso						
	✓	8052218	8:48	10:20	60X48	white Butch	10.	30X48	20 B.	880	
/21	✓	8052237	10:30	10:45	6X30	Pink Platt	5	6X30	5. cs	76	
			10:45	11:15	Comida						
/21	✓	8025237	11:18	12:00	6X30	Pink Platt	25	6X30	25. cs	380	
/21	✓		12:15	12:30	Descanso						
/21	✓	8052168	12:33	2:15	60X32	NAT-Gross R.	11	15X16	29. cs	957.	80

* 3521 Lb
* 130 scrap

Die-Cutter Daily Production Log - Operator Name: Elbam

Date	Set Up	Production #	Start Time	End Time	Master Sheet Size & Weight	Type of Material	# of Bundles	Cut Sheet Size & Weight	Bundles/Case	Lbs cut	Scrap
01/21											

NO SCHEDULE

PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Fabian L

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
			6:00	6.05	Calentamiento										
01/21/26		8052170	6:05	8:25	Butcher	54	2736	18	512-2736			X	51	26.9	
			8:30	8:45	Break										
01/21/26	X	8051868	8:45	9:15	FR2	36	1376	18	2687-1376				Loading		
01/21/26		8051868	9:20	9:45	FR2	36	1376	18	2687-1376			X	12	20.7	
			9:45	10:30	TAN										
			10:30	11:00	LUNCH										
			11:00	11:50	TAN										
01/21/26		8051868	11:50	12:15	FR2	36	1376	18	2687-1376			X	12	20.7	
			12:15	12:30	Break										
01/21/26		8051868	12:30	2:10	FR2	36	1376	18	2687-1376			X	42	21	
01/21/26		8051845	2:10	2:20	WAXED	60							Loading		
			2:20	2:30	Limpieza										
													2750.7		Lb
													0 Scrap		

C:\Users\JHerrera\Desktop\HACCP\Forms\Slitter Production Log Sheet

PC1 PRODUCTION LOG SHEET - OPERATOR NAME: Alberto L.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
1/21/26	X	8051895	2:40	3:00	Brown Wax	60	2434	60	2670-2434			X	Load		
1/21/26		8051895	3:03	4:30	Brown Wax	60	2434	60	2670-2434			X	15	25#	
1/21/26			4:30	4:45	Break										
1/21/26		8051895	4:48	7:00	Brown Wax	60	2434	60	2670-2434			X	28	25#	
1/21/26			7:00	7:30	Lunch										
1/21/26		8051895	7:34	9:30	Brown Wax	60	2434	60	2670-2434			X	29	25.1#	
1/21/26			9:30	9:45	Break										
1/21/26		8051895	9:48	10:50	Brown Wax	60	2434	60	2670-2434			X	15	25.1#	
1/21/26			10:51	11:00	Limpieza										

Comments/Comentarios:

* 2179.4 Lb
* 0 Scrap

1/21/26 ADAN

PC2 PRODUCTION LOG SHEET - OPERATOR NAME: _____

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
1/21/26			6:00	6:15	ESERSICIO										
1/21/26		8052129	6:15	8:30	KRAFT 40-72	72	3421	18	84C3421				18	18	
								24					34	35	
			8:30	8:45	BRAK										
1/21/26		8052129	8:45	10:30				24					38	35	
			1030	11:00	MEAL										
1/21/26		8052129	11:00	12:15		72		18					20	19	
								36					4	37	
			12:15	12:30	BRAK										
			12:30	1:15	ESPERANdo								10	37	
					LLANBO										
Comments/Comentarios:					Y LIMPIESA										
													* 3742 LL		
													* 0 scrap		

PC3 PRODUCTION LOG SHEET - OPERATOR NAME: Oscar F.

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
1/21/26		—	6:00	6:05	EJERCICIOS		—		—				—		
1/21/26	X	8052122	6:05	8:30	MRFRZNAT4068ALB	68"		22"	5-3858.09			✓	6	405	74
1/21/26		—	8:30	8:45	BREAK		—		—				—		
1/21/26		8052122	8:45	10:30	MRFRZNAT4068ALB	68"	3,645	22"	5-3858.09			✓	3	405	37
1/21/26		—	10:30	11:00	LUNCH		—		—				—		
1/21/26	X	8052122	11:00	12:15	MRFRZNAT4068ALB	68"		22"	1-3915.41			✓	3	405	37
1/21/26		—	12:15	12:30	BREAK		—		—				—		
1/21/26		8052122	12:30	2:30	MRFRZNAT4068ALB	68"	3,645	22"	1-3915.41				6	405	74
1/21/26		—	2:30	2:45	BREAK		—		—				—		
1/21/26	X	8052122	2:45		MRFRZNAT4068ALB	68"	2,430	22"	8-3893.37			✓	6	405	74
1/21/26		—	4:25	4:30	CLEANING PC3		—		—				—		

Comments/Comentarios:

* 9,720 Lb
* 296 scrap

Esperando clamp 11:00 11:16

Esperando clamp. 10:00 10:30

2" TRIM — 37 LBS.

PC5 PRODUCTION LOG SHEET - OPERATOR NAME: Silvestre

Date	Set Up	Prod #	Start Time	End Time	Material Type	Jumbo Size	Jumbo Weight	Finished Roll Sizes	Lot#	Yards	Lbs	FT	Total FG Rolls	Weight /Roll	Scrap
1-21-26			6:00	6:05	Ejercicio										
1-21-26			6:05	8:30	PC 1										
1-21-26			8:30	8:45	Break										
1-21-26			8:45	10:30	Cutter #2										
1-21-26			10:30	11:00	Lunch										
1-21-26			11:00	12:15	Cutter #2										
1-21-26			12:15	12:30	Break										
1-21-26			12:30	2:30	Cutter #2										

NO SCHEDULE

Comments/Comentarios: