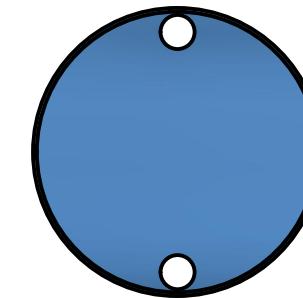
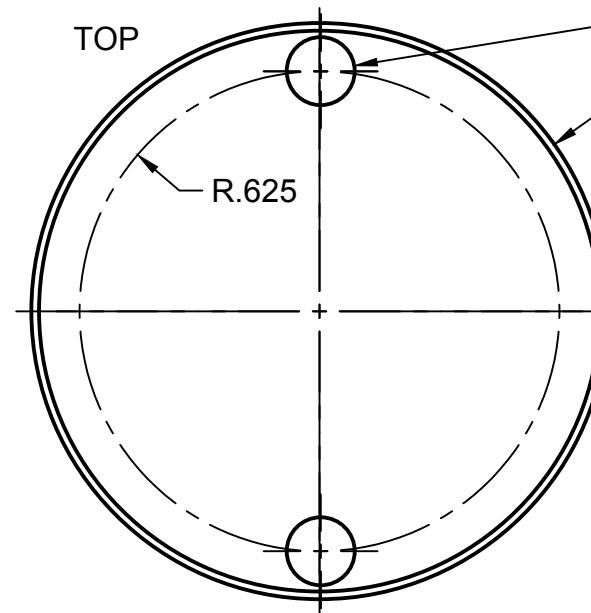
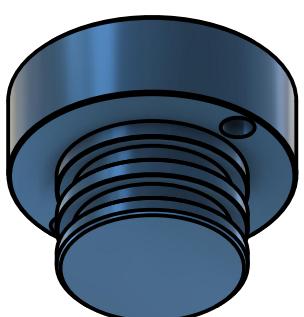
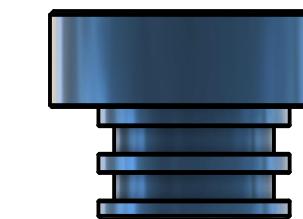
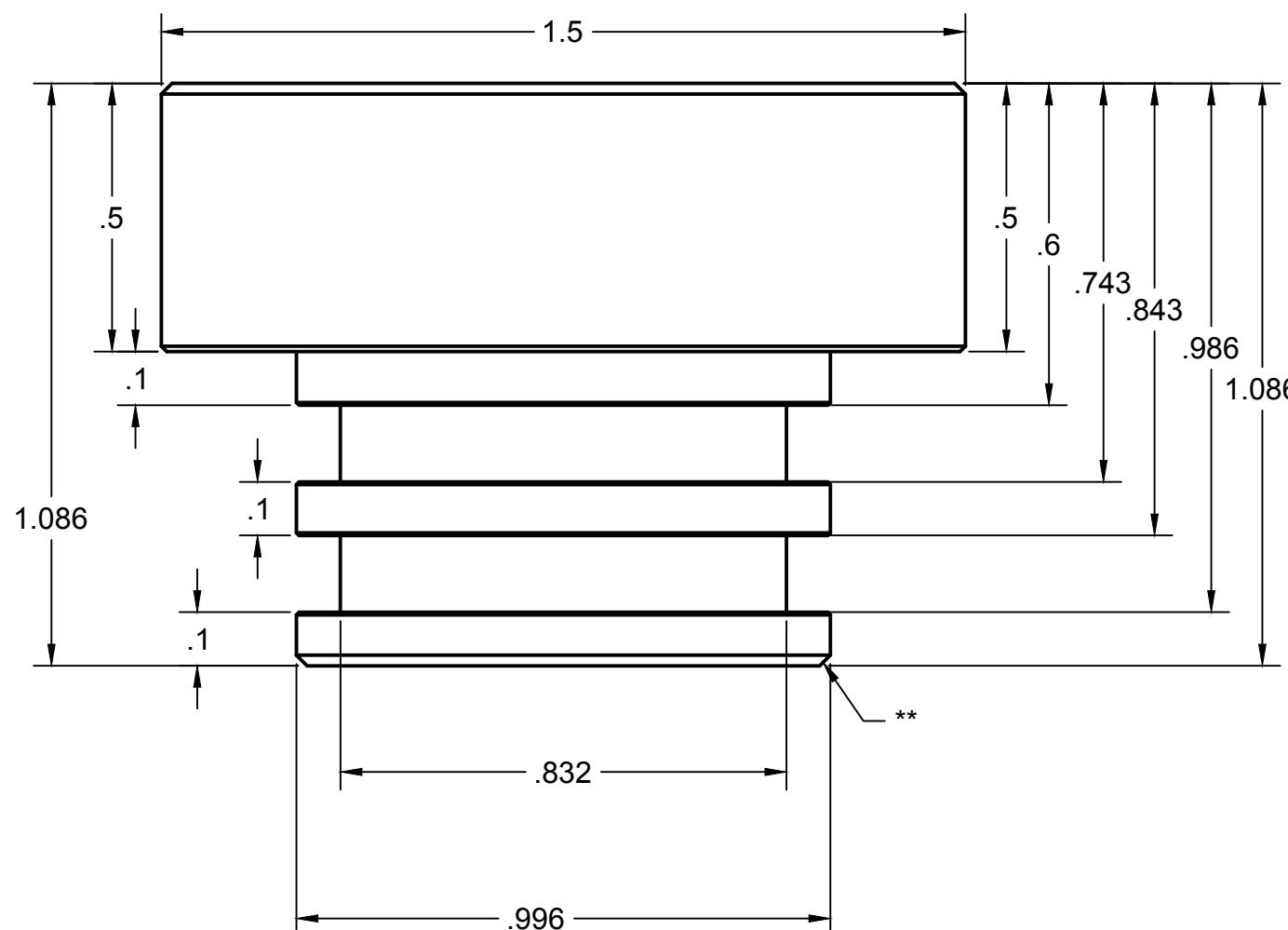


Plug for data port in top housing cap

1. part material = aluminum
2. dimensions in inch (+/- 0.003)
3. dimensions refer after hard anodizing
4. o-rings = Nitril Rubber, size standard AS568, size 117
5. knurl? (ask Eric)
6. \*\* 30 deg chamfer on outer lip for insertion



SIDE



	PROJECT <b>Pelagic Laser Tomographer</b>			
	TITLE <b>new data port plug</b>			
	APPROVED	SIZE B	CODE	DWG NO
	CHECKED			
DRAWN	MALCOLM DALE Stokes 4/13/21		SCALE 1:1	WEIGHT
				SHEET 1/1