

Service Manual

Room Air Conditioners

**CS-PC9CKA CU-PC9CKA
CS-PC12CKA CU-PC12CKA**



⚠ WARNING

This service information is designed for experienced repair technicians only and is not designed for use by the general public. It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product. Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the product or products dealt with in this service information by anyone else could result in serious injury or death.

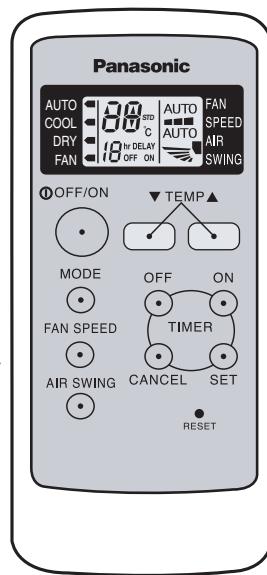
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Panasonic

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1 Functions



Operation START/ST OP

Room Temperature Setting

- Temperature Setting(16°C to 30°C)
- Auto Operation

Operation Mode Selection

Timer Operation Selection

- Stop/Start Operation Control
(set the ON/OFF Timer hourly later)

Indoor Fan Speed Selection

Set /Cancel Timer Operation

- Set timer/Cancel the set timer

- Low Speed



- Medium Speed



- High Speed



- Automatic Speed

Airflow Direction Control

- Auto Airflow Direction

- Airflow Direction Manual Control

Indoor Unit**Power Switch ON/OFF****Auto Mode Operation Selection Button**

- When the remote control cannot be used, please use this button.

Signal Receiving Sound Control

- Keep pressing this button for 10sec to turn on or turn off the signal receiving sound.

Test Run

- Used when testing or repairing

Operation Indication Lamps

- Operation (green)lights up in operation
Blinks during Test Run operation and determining Auto Operation mode
- Timer(orange)Timer in operation

Operation Mode

- Cooling/Soft Dry/Air Circulation/ Auto Operation

Anti-freezing Control for the Evaporator

- Cooling or Soft Dry Operation

Time Delay Safety Control

- The unit will restart operation after 3-4 minutes after each pause.

Automatic Restarting Control

- 7-minutes automatic restarting at Cooling Operation

Indoor Fan Speed Control

- High,Med,Low
- Auto Fan Speed

Airflow Direction Control

- Automatic Airflow Direction Control
The louver automatically swings up and down
- Airflow Direction Manual Control

Delayed On-timer Control

- For cooling or soft dry mode, the unit starts 15 minutes before the set time with the remote control.

Outdoor Unit



CU-PC9CKA



CU-PC12CKA

Anti-reverse Protection

- To protect the compressor from reverse rotation when power off suddenly.

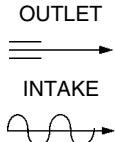
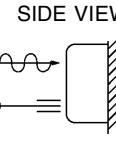
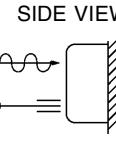
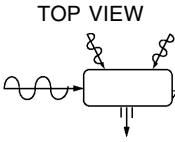
Overload Protector

- The 2-step Overload Protector is to protect the compressor when
1/ temperature of compressor reaches 120°C
2/ high temperature or current enters into the compressor. (for PC9CKA only)

60-seconds Test Operation Control

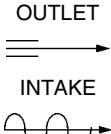
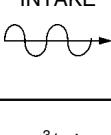
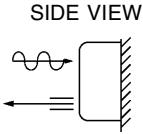
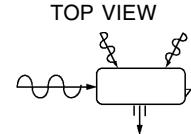
- Once the compressor is activated, it does not stop for 60 seconds. It stops immediately with remote controller ON/OFF button.

2 Product Specifications

		Unit	CS-PC9CKA	CU-PC9CKA
Cooling Capacity		kW	2.50	
Moisture Removal		L/h	1.40	
Power Source		Phase V Cycle	Single 220 50	
Airflow Method		OUTLET  INTAKE 	SIDE VIEW 	TOP VIEW 
Air Circulation	Indoor Air (low)	m³/min	7.36	—
	Indoor Air (medium)	m³/min	8.29	—
	Indoor Air (high)	m³/min	9.3	—
	Outdoor Air	m³/min	—	—
Noise Level		dB(A)	High36, Low30	High48
Electrical Data	Input	W	840	
	Running Current	A	4.00	
	EER	W/W	2.98	
	Starting Current	A	21	
Piping Connection Port (Flare piping)		Inch Inch	G: half union 3/8" L: half union 1/4"	G: 3-way valve 3/8" L: 2-way valve 1/4"
Piping Size (Flare piping)		Inch Inch	G: gas side 3/8" L: liquid side 1/4"	G: gas side 3/8" L: liquid side 1/4"
Drain Hose	Inner Diameter	mm	12	—
	Length	m	0.6	—
Power Supply Cord Length (Number of core-wire)		m	2.2 3 core-wire/1.5mm²	—
Dimensions	Height	mm	250	534
	Width	mm	770	590
	Depth	mm	205	255
Net Weight		kg	8.0	24
Compressor	Type		—	Rotary(1 cylinder) Rolling piston type
	Motor Type		—	Induction(2 pole)
	Rated Output	W	—	750

		Unit	CS-PC9CKA	CU-PC9CKA
Air Circulation	Type		Cross-flow Fan	Propeller fan
	Motor Type		Induction (4 pole)	Induction (4 pole)
	Input	W	38.4	59.6
	Rated Output	W	13	15
	Fan Speed	Low rpm	870±60	—
		Medium rpm	980±60	—
		High rpm	1100±60	880±50
Heat Exchanger	Description		Evaporator	Condenser
	Tube Material		copper	copper
	Fin Type		slot type	Corrugation type
	Rows / Stage		(Plate fin configuration, forced draft) 2 × 12	1 × 20
	FPI		18	18
	Dimensions	mm	610 × 252 × 25.4	568.8 × 508 × 22
Refrigerant Control Device			—	Capillary Tube
Refrigeration Oil		(c.c)	—	SUNISO 4GDID or ATMOS M60 (M56)
Refrigerant (R-22)		g	—	530
Thermostat			Electronic Control	—
Protection Device			—	O.L.P.(25A/230V)
Capillary	Length	mm	—	815
	Circulation	L/min	—	10.4
	Inner Diameter	mm	—	1.5
Air Filter			P.P Honeycomb	—
Refrigerant Circulation Control Device			Capillary	
Compressor Capacitor		μFV	—	25μF, 370V
Fan Motor Capacitor		μFV	1.5μF, 400V	1.2μF, 400V

- Specifications are subject to change without notice for further improvement.

		Unit	CS-PC12CKA	CU-PC12CKA
Cooling Capacity		kW	3.50	
Moisture Removal		L/h	2.1	
Power Source		Phase V Cycle	Single 220 50	
Airflow Method		OUTLET  INTAKE 	SIDE VIEW 	TOP VIEW 
Air Circulation	Indoor Air (low)	m³/min	7.1	—
	Indoor Air (medium)	m³/min	8.0	—
	Indoor Air (high)	m³/min	8.8	—
	Outdoor Air	m³/min	—	—
Noise Level		dB(A)	High39, Low33	High47
Electrical Data	Input	W	1240	
	Running Current	A	5.80	
	EER	W/W	2.82	
	Starting Current	A	25	
Piping Connection Port (Flare piping)		Inch Inch	G: half union 3/8" L: half union 1/4"	G: 3-way valve 3/8" L: 2-way valve 1/4"
Piping Size (Flare piping)		Inch Inch	G: gas side 3/8" L: liquid side 1/4"	G: gas side 3/8" L: liquid side 1/4"
Drain Hose	Inner Diameter	mm	12	—
	Length	m	0.6	—
Power Supply Cord Length (Number of core-wire)		m	2.2 3 core-wire/1.5mm²	—
Dimensions	Height	mm	275	505
	Width	mm	799	780
	Depth	mm	210	245
Net Weight		kg	9.0	34
Compressor	Type		—	Rotary(1 cylinder) Rolling piston type
	Motor Type		—	Induction(2 pole)
	Rated Output	W	—	1100

		Unit	CS-PC12CKA	CU-PC12CKA
Air Circulation	Type		Cross-flow Fan	Propeller fan
	Motor Type		Induction (4 pole)	Induction (4 pole)
	Input	W	38.4	45.9
	Rated Output	W	13	20
	Fan Speed	Low rpm	980±60	—
		Medium rpm	1110±60	—
		High rpm	1220±60	680±50
Heat Exchanger	Description		Evaporator	Condenser
	Tube Material		copper	copper
	Fin Type		slot type	Corrugation type
	Rows / Stage		(Plate fin configuration, forced draft) 2 × 15	1 × 22
	FPI		18	19
	Dimensions	mm	610 × 315 × 25.4	718 × 462 × 12.7
Refrigerant Control Device			—	Capillary Tube
Refrigeration Oil		(c.c)	—	SUNISO 4GDID or ATMOS M60 (M56)
Refrigerant (R-22)		g	—	600
Thermostat			Electronic Control	—
Protection Device			—	—
Capillary	Length	mm	—	505
	Circulation	L/min	—	17.8
	Inner Diameter	mm	—	1.7
Air Filter			P.P Honeycomb	—
Refrigerant Circulation Control Device			Capillary	
Compressor Capacitor		µFV	—	30µF, 370V
Fan Motor Capacitor		µFV	1.5µF, 400V	1.2µF, 400V

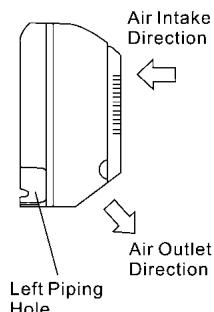
- Specifications are subject to change without notice for further improvement.

3 Dimensions

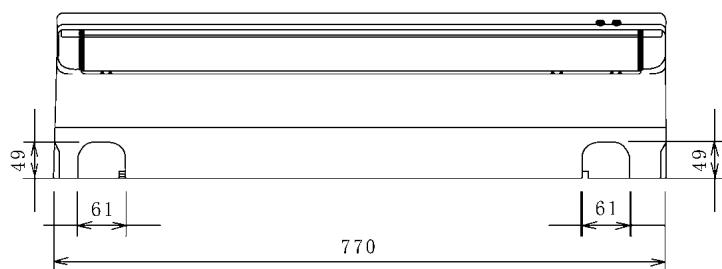
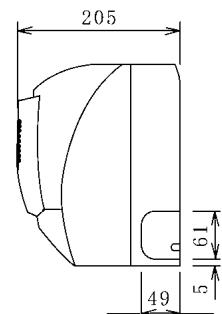
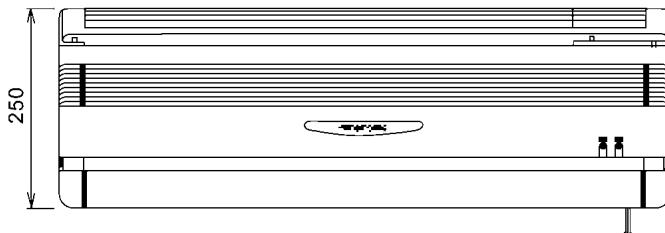
Indoor Unit

- CS-PC9CKA

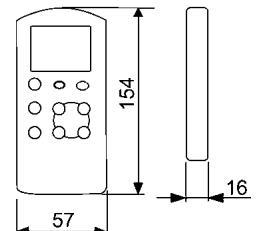
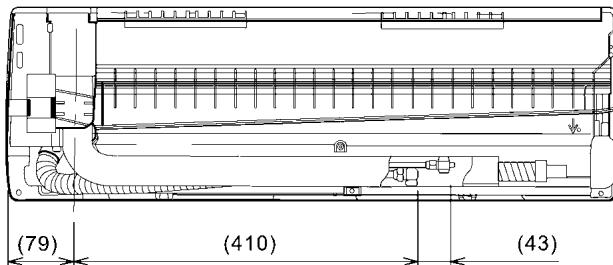
Unit:mm



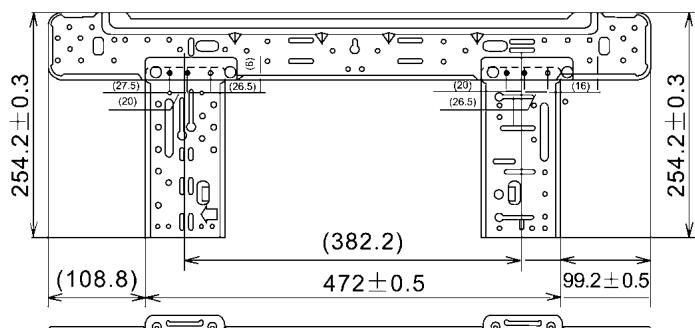
<Front View>



<Back View>



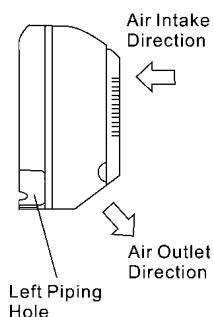
Relative position between the unit and the installation plate<Front View>



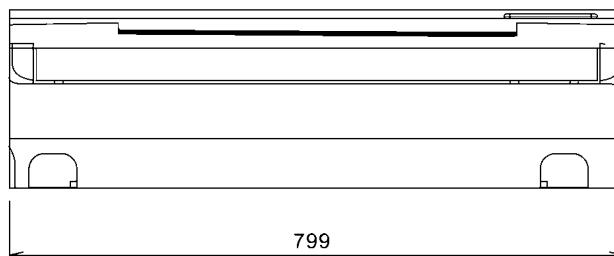
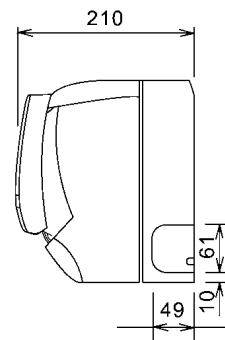
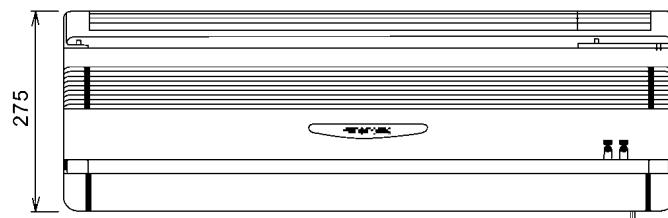
Indoor Unit

- CS-PC12CKA

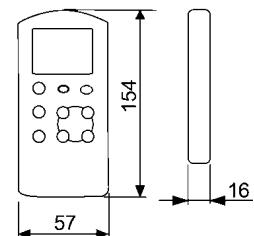
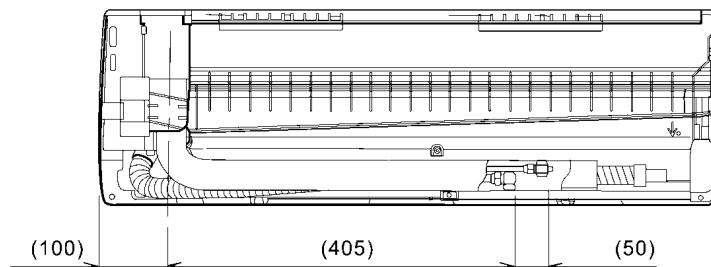
Unit:mm



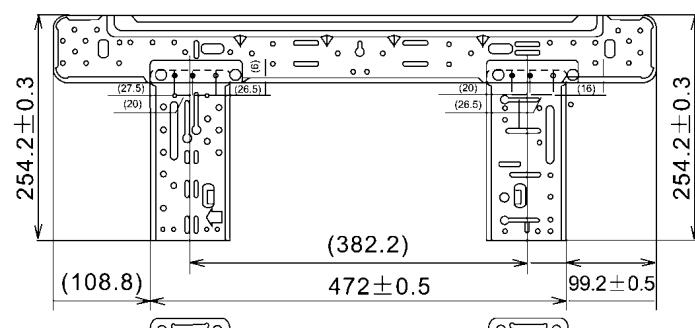
<Front View>



<Back View>

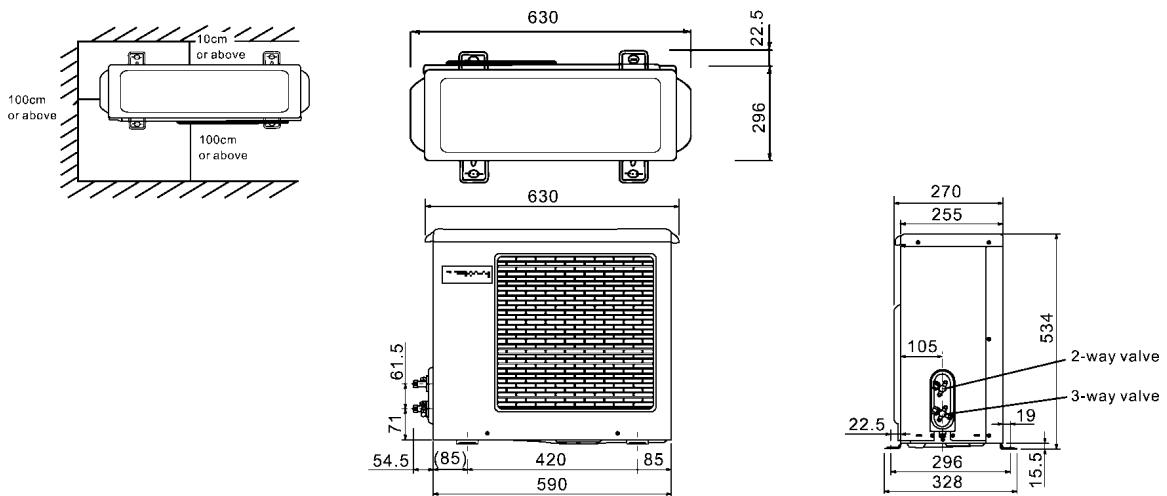


Relative position between the unit and the installation plate<Front View>

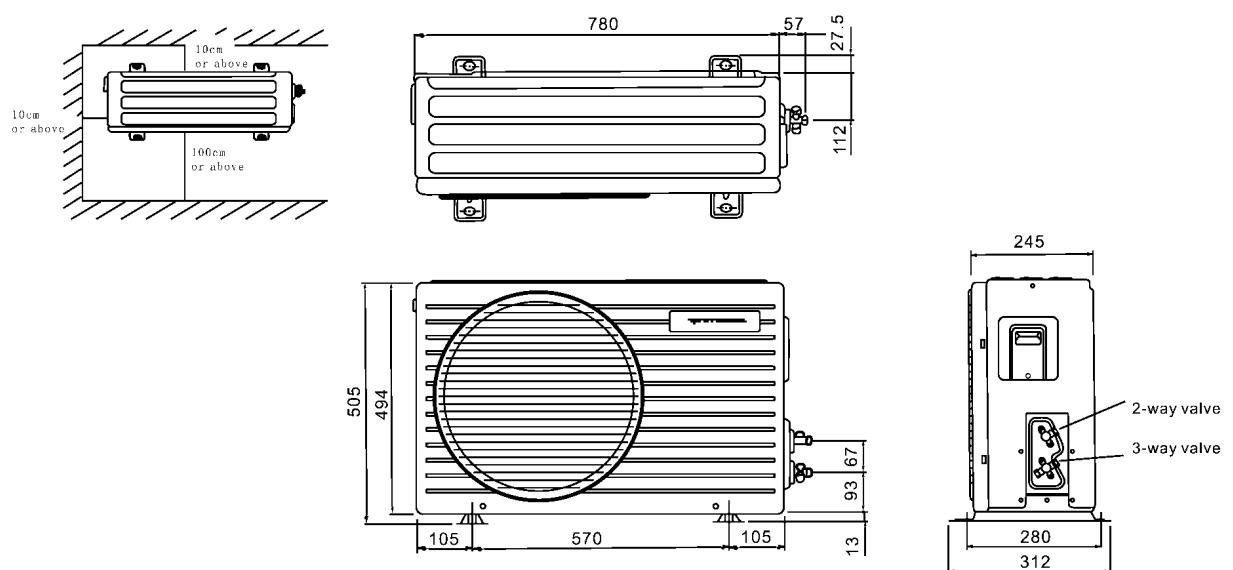


Outdoor Unit

• CU-PC9CKA

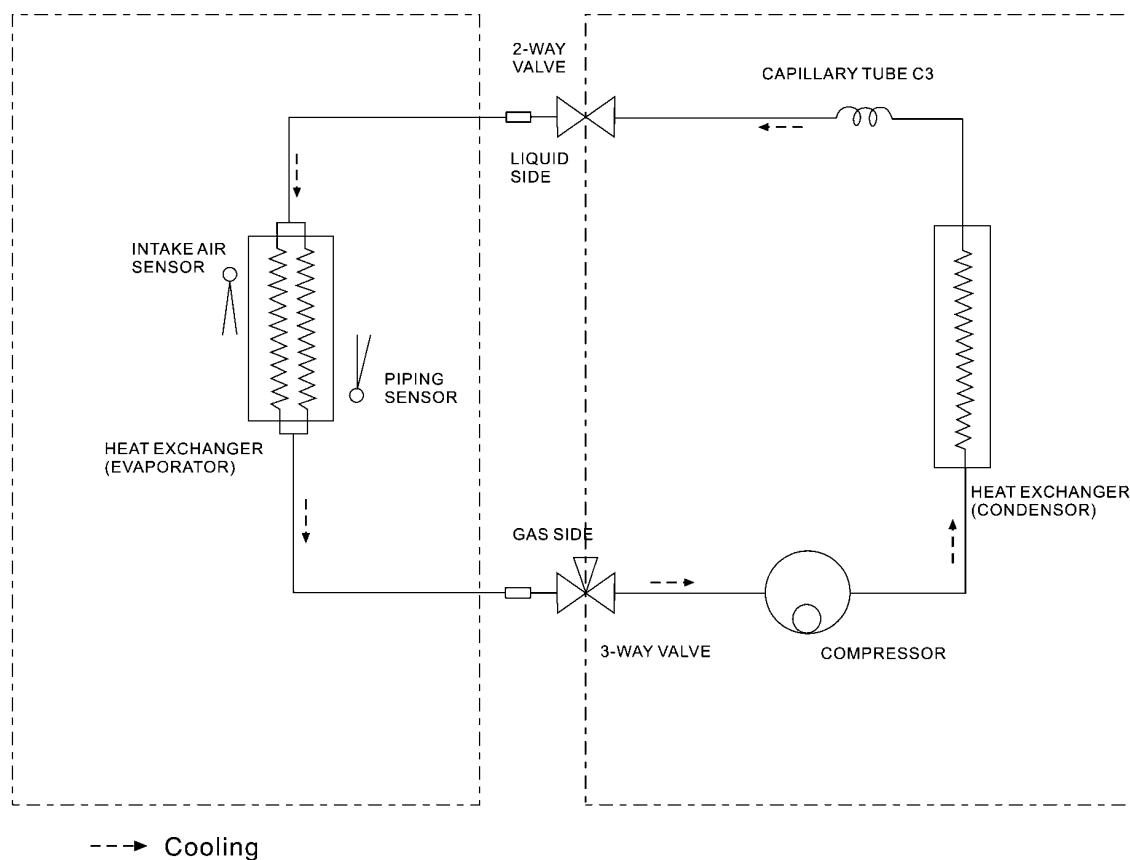


• CU-PC12CKA



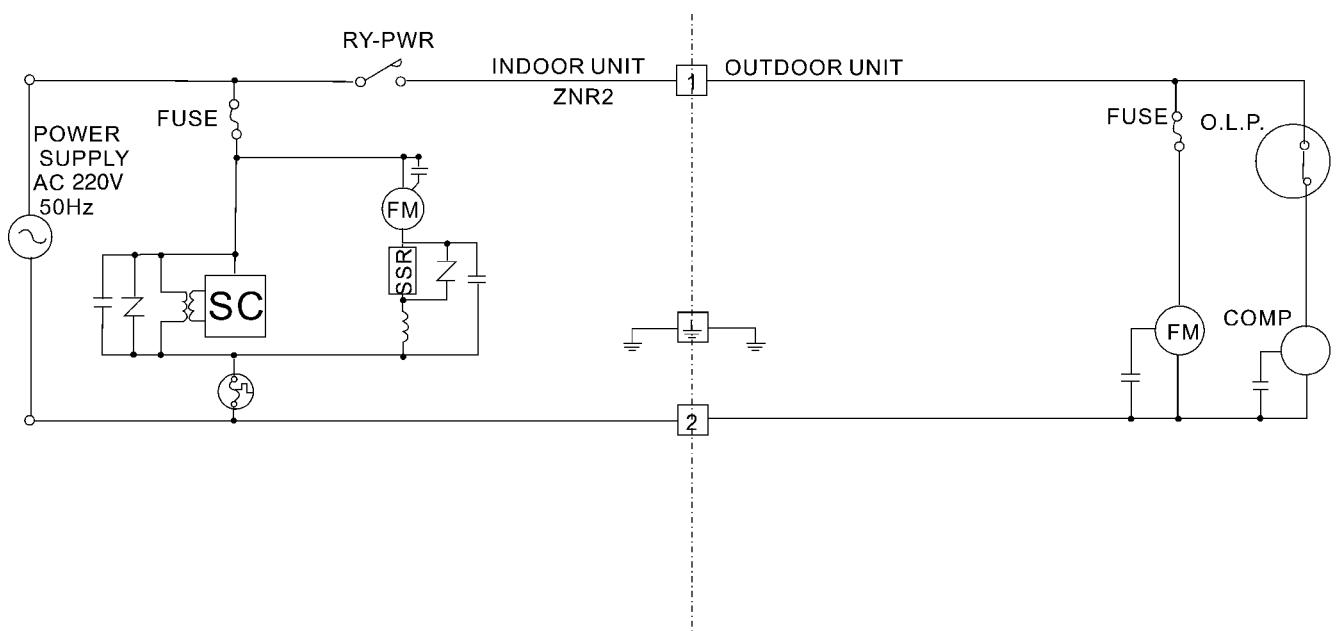
4 Refrigeration Cycle Diagram

4.1. CS/CU-PC9CKA, CS/CU-PC12CKA



5 Block Diagram

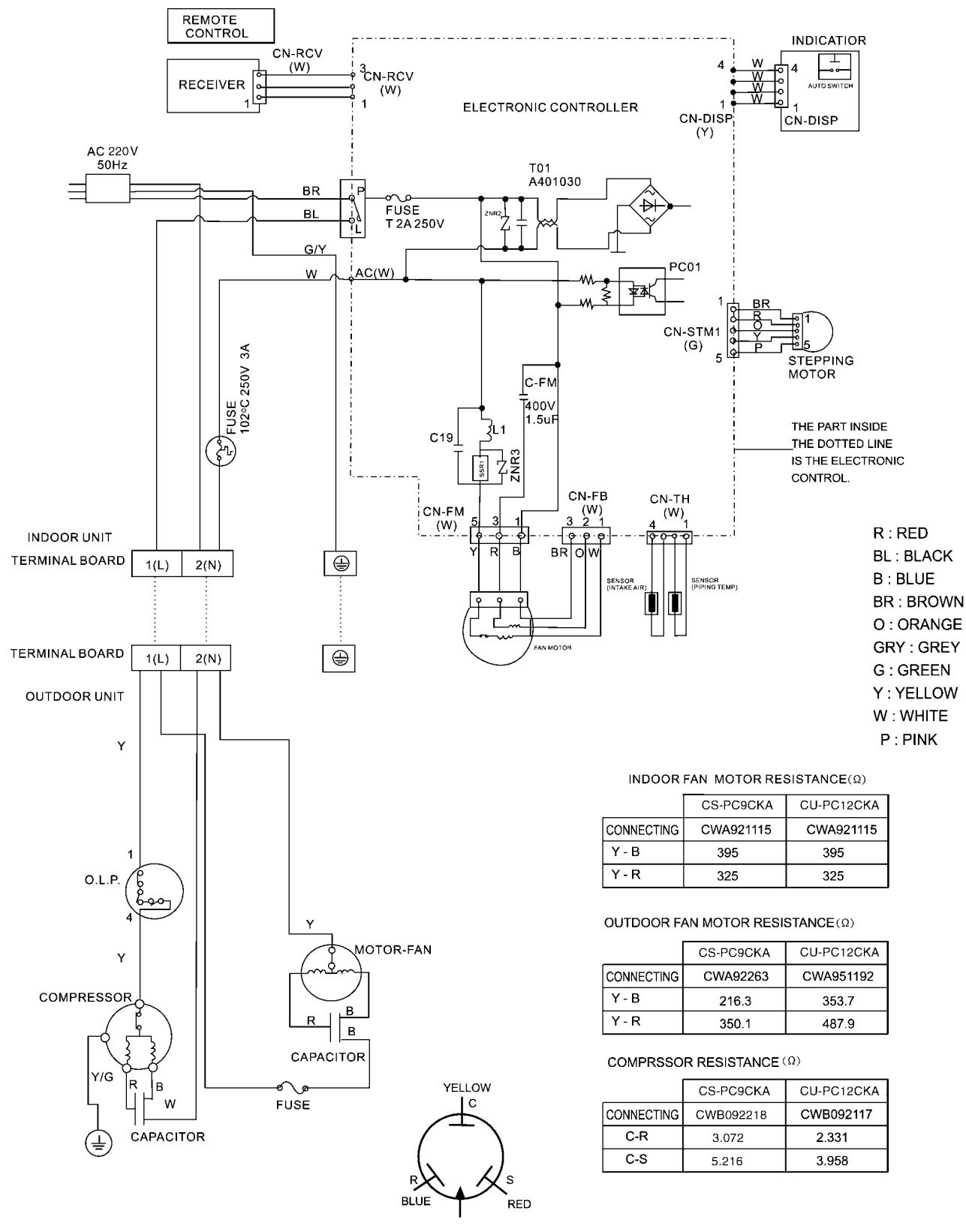
5.1. CS/CU-PC9CKA,CS/CU-PC12CKA



Note:For PC12CKA,no OLP.

6 Wiring Diagram

6.1. CS/CU-PC9CKA, CS/CU-PC12CKA



7 Operation Details

7.1. Cooling Mode Operation

- When selecting the Cooling Mode Operation, the unit will operate according to the setting by the Remote Control and the operation is as the following.

Time Delay Safety Control

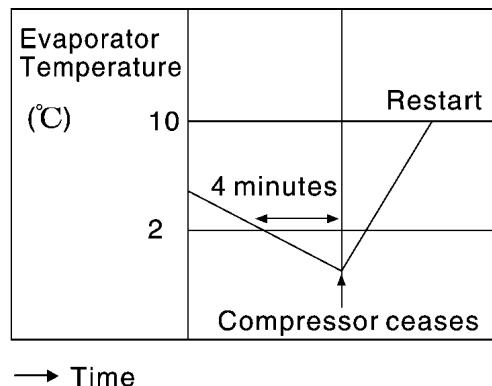
- 3 min. ---- The compressor is ceased for 3 minutes to balance the pressure in the refrigeration cycle.
(Protection of compressor).

Automatic Restarting Control

- 7 min. ---- The unit will automatically operate in 7 minutes even if the room temperature is not reached.
(Prevention of raising the humidity)

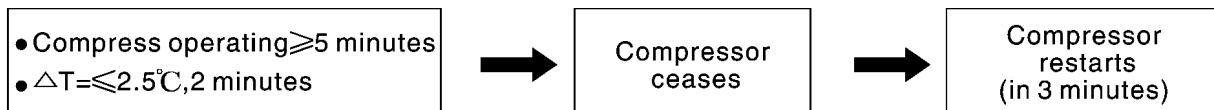
Anti-freezing Control

- If temperature of evaporator is lower than 2°C continuously for 4 minutes, the compressor will cease to prevent the evaporator from freezing. Fan speed setting will not be changed.
 - When temperature of evaporator reaches 10°C, compressor will restart.
- ※ During Cooling Mode Operation, the Time Delay Safety Control is available.



Anti-reversing Control

- If the compressor has been continuously running for 5 minutes, and the difference of temperature between intake air and evaporator is continuously lower than 2.5°C for 2 minutes, the compressor is ceased for 3 minutes then restarts. (Time Delay Protection Control is effective.)

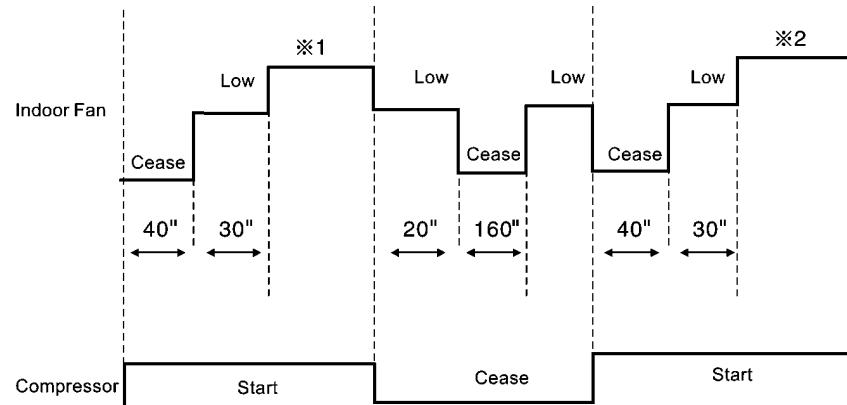


$\Delta T = \text{intake air temperature} - \text{evaporator temperature}$

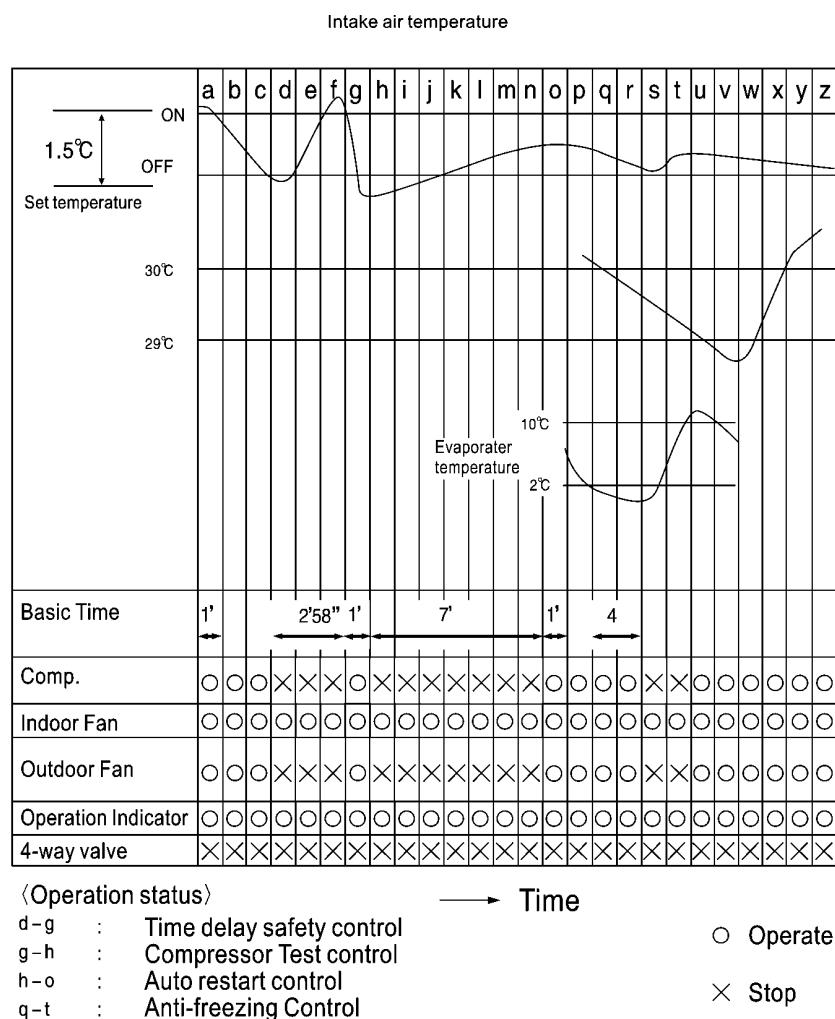
Automatic Fan Speed Mode

During Cooling Mode Operation, use remote control to select Automatic Fan Speed.

- Fan speed will be at the point between "high speed" and "medium speed".
- Deodorization control.



Time Graph for cooling Operation



7.2. Soft Dry Mode Operation

- When selecting Soft Dry mode operation, the operation will be cooling until the room temperature reaches the set temp on the remote control, and then Soft Dry will be activated. (During Soft Dry Mode the fan of indoor unit will operate at super low speed.)
- Once soft Dry mode operation is turned off, indoor fan, compressor and outdoor fan will stop for 6 minutes.

Time Delay Safety Protection

- During cooling mode operation, if the compressor ceased, it will not restart within 3 minutes.

Anti Freezing Control

- Same as the denotation in Cooling Operation. (P.15)
(During Soft Dry Mode Operation, compressor will stop for at least 6 min.)

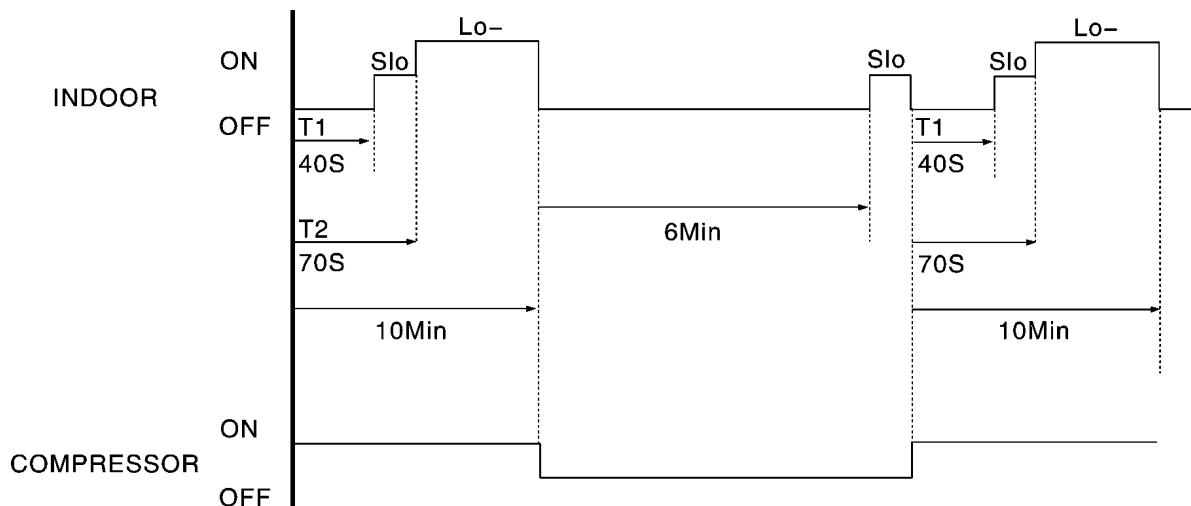
Anti-reverse Control

- Same as the denotation in Cooling Operation. (P.15)

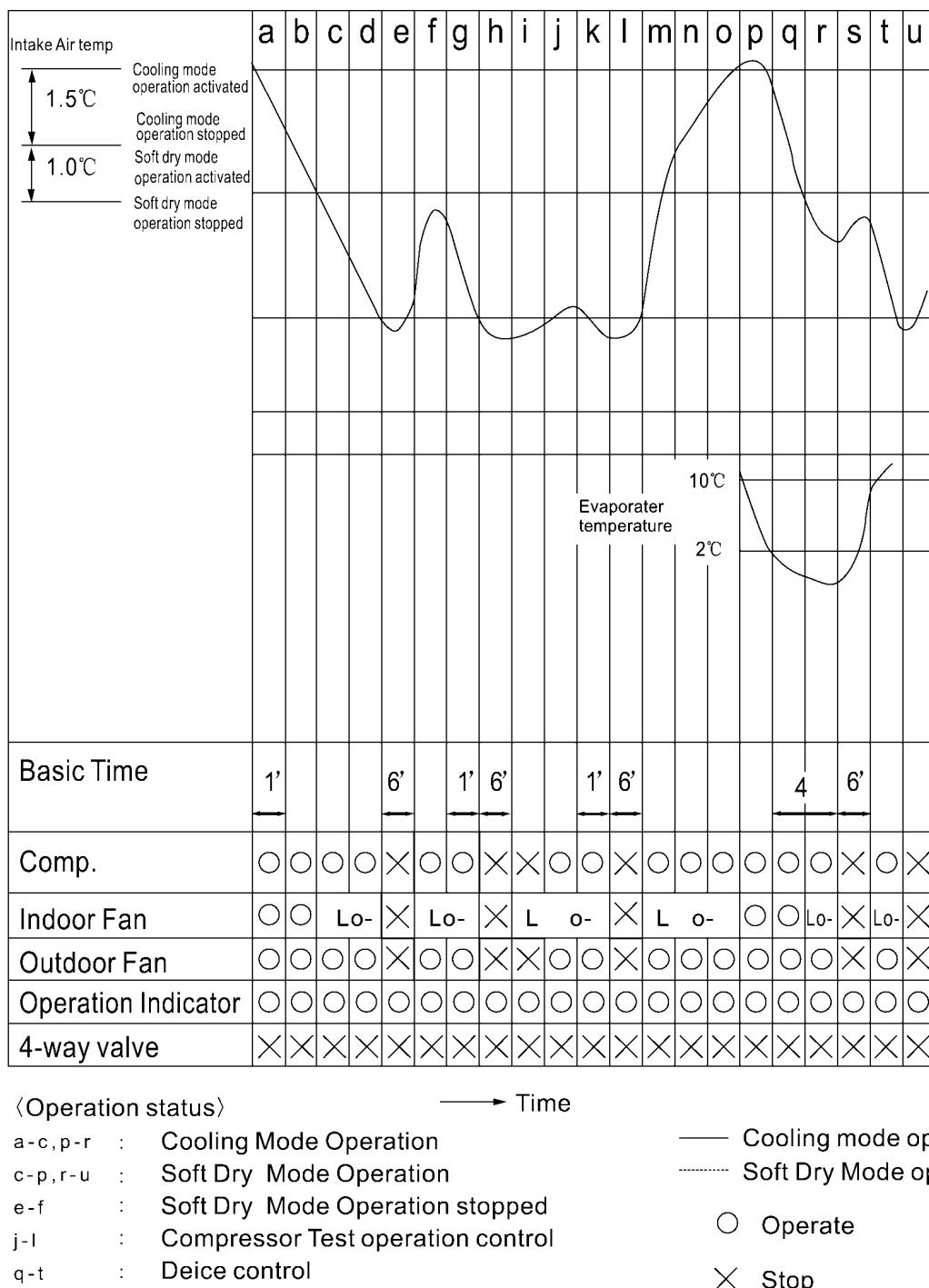
Automatic Fan Speed

During Soft Dry Operation, use remote control to select Auto Fan Speed mode.

- Indoor Fan Speed is at super low.
- Deodorization control.



Time Graph for soft dry operation



<Operation status>

→ Time

a-c, p-r : Cooling Mode Operation

— Cooling mode operation

c-p, r-u : Soft Dry Mode Operation

- - - Soft Dry Mode operation

e-f : Soft Dry Mode Operation stopped

○ Operate

j-l : Compressor Test operation control

× Stop

j-t : Deice control

7.3. Automatic Mode Operation

Standard for determining operation mode

First Determination:

Intake Air temperature	23°C	Cooling mode
		Soft Dry mode

	Setting Temperature (standard)
Cooling mode	25°C
Soft Dry mode	22°C

Second Determination:

One hour after the above determination, the unit will operate according to the table below.

		Second Determination		
		Cooling	dry	heating
First Determination	Cooling	23°C or above	—	23°C below
	Dry	—	20°C or above	20°C below

1. Indoor fan operates at super low speed for 20 seconds.
2. After judging indoor air temperature, the operation is determined and operation continued at the mode determined.
3. If indoor temperature is less than 16°C, heating operation will immediately operate.
4. After the operation mode has been determined, the mode does not change. However, Soft Dry mode operation includes cooling mode operation.
5. If automatic mode operation is started while the unit is operating, operation will continue.

If current operation is in cooling mode (including the cooling mode operation when it is a part of Soft Dry mode operation) it will be maintained, and if current operation is not cooling mode, the appropriate operation mode is determined for 20 seconds at super slow fan speed. Then the selected mode will continue.

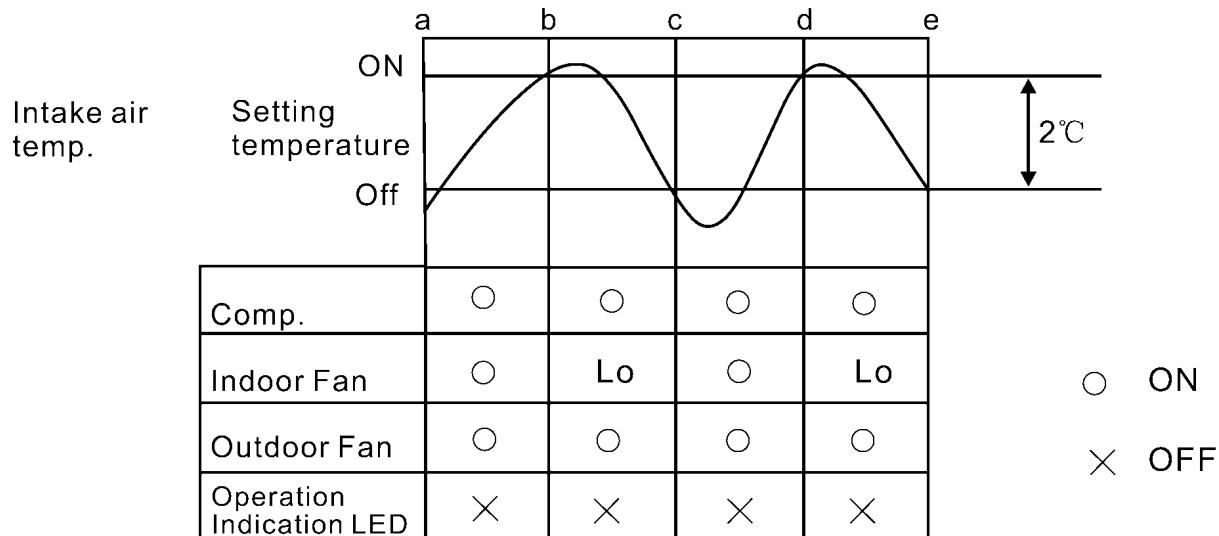
6. Room temperature adjustment

Higher	→	+2°C
Standard	→	±0°C
Lower	→	-2°C

7.4. Air Circulation Mode Operation

1. An additional heater may make the warm air evenly covering each corner of the room.
2. When the temperature near the ceiling reaches the setting temperature, Air Circulation Mode Operation commences at low airflow volume. It stops when the temperature drops to 2°C below the setting temperature.
3. The vertical airflow direction louver will not swing.

Time graph for Air Circulation Mode Operation



7.5. Indoor Fan Motor Control

- Automatic fan speed control

When automatic fan speed set, the available range for fan speed is from H to SLo

- Manual Fan Speed Control

- Basic fan speed can be manually adjusted (Lo, Med, Hi) by using the fan speed selection button.

Basic Fan Speed

Category		8	7	6	5	4	3	2	1
Cooling Soft dry	Auto fan speed		Hi	Me				SLo	
	Manual fan speed		Hi	Me	Lo				
Soft Dry	Auto fan speed					Lo-		SLo	
	Manual fan speed					Lo-		SLo	

Rotating Speed Of Indoor Fan Motor

Category		8	7	6	5	4	3	2	1
Speed		SHi	Hi	Me	Lo	Lo-		SLo	SSLo
PC9CKA PC12CKA	Cooling/Soft Dry		1170	1040	920			600	
	Soft Dry					890			

7.6. Airflow Direction Control

Airflow Direction Auto-control

- When set at airflow direction auto-control with remote control, the louver swings up and down as shown in the table below.
- The louver does not swing when the indoor fan stops during operation.
- When stop the unit with remote control, the discharge vent is closed with the louver.
- When temperature of indoor heat exchanger reaches 38°C during heating mode operation, if temperature falls to 35°C, airflow direction will change from the lower limit to horizontal.

※ The left and right airflow direction louver can be adjusted manually.

Airflow direction manual control

- When the airflow direction set button is pressed, the automatic airflow is released and the airflow direction louver moves up and down as shown in the table below. The louver can be stopped by releasing the button at the desired position.
- When the remote control is used to stop the operation, the discharge vent is closed with airflow direction louver.

Angles Of Airflow Direction Louver

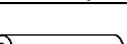
Operating Mode		1	2	3	4	5
Cooling Soft dry	Manual	12°	17°	26°	32°	36°
	Auto	12°~36°				
Heating	Manual	9°	21°	29°	44°	55°
	Auto	Controlled By Piping Temperature:Upward limit 9°, Downward limit 55°				
Determining Operating Mode		9°				

8 Installation

8.1. Before Installation

WARNING

- Engage dealer or specialist for installation. If installation done by the user is defective, it will cause water leakage, electrical shock or fire.
- Use the specified cable(1.5mm^2) and connect tightly for indoor/outdoor connection.
- Power supply connection to a circuit breaker for the permanent connection. Use an approved 16A circuit breaker for the permanent connection. It must be a double pole switch with a minimum 3 mm contact gap.
- The unit must be earthed, or it will cause fire or electric shock.

No.	Accessories part	Qty.
[1]	Installation plate 	1
[2]	Installation plate fixing screw 	5
[3]	Remote control 	1
[4]	Battery 	2

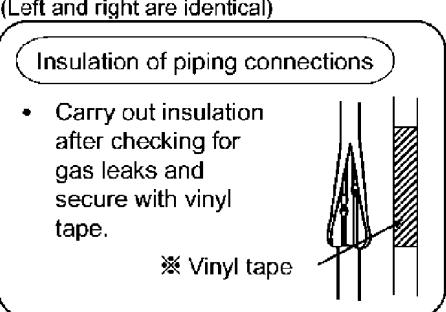
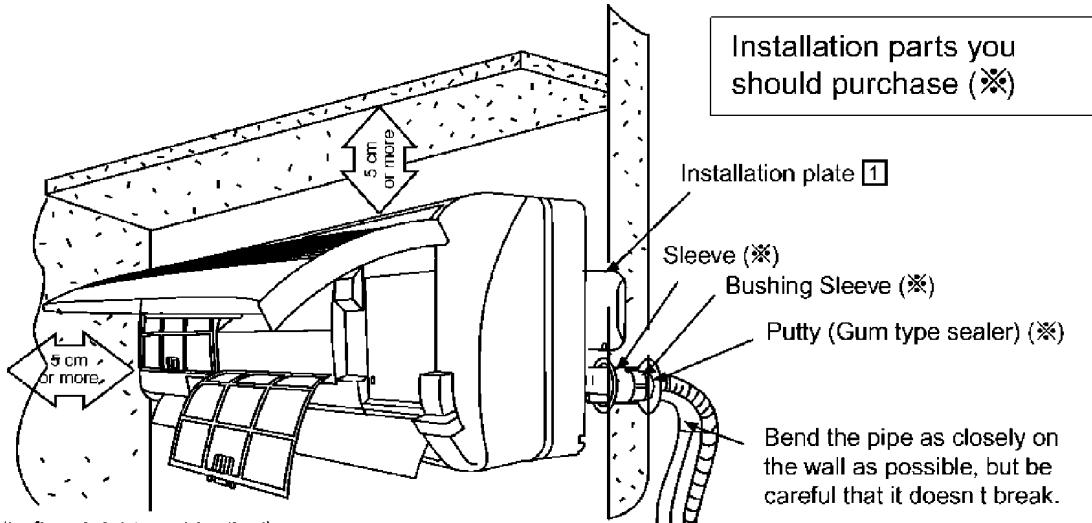
SELECT THE BEST LOCATION

INDOOR UNIT

- There should not be any heat source or steam near the unit.
- There should not be any obstacles blocking the air circulation.
- A place where air circulation in the room is good.
- A place where drainage can be easily done.
- A place where noise prevention is taken into consideration.
- Do not install the unit near the door way.
- Ensure the spaces indicated by arrows from the wall, ceiling, fence or other obstacles.
- Recommended installation height for indoor unit shall be at least 2.3m.

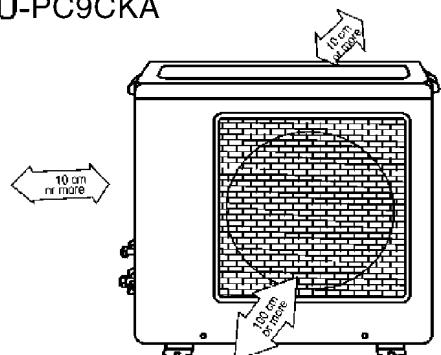
OUTDOOR UNIT

- If an awning is built over the unit to prevent direct sunlight or rain, be careful that heat radiation from the condenser is not obstructed.
- There should not be any animal or plant which could be affected by hot air discharged.
- Keep the spaces indicated by arrows from wall, ceiling, fence or other obstacles.
- Do not place any obstacles which may cause a short circuit of the discharged air.
- If piping length is over the common length, additional refrigerant should be added.



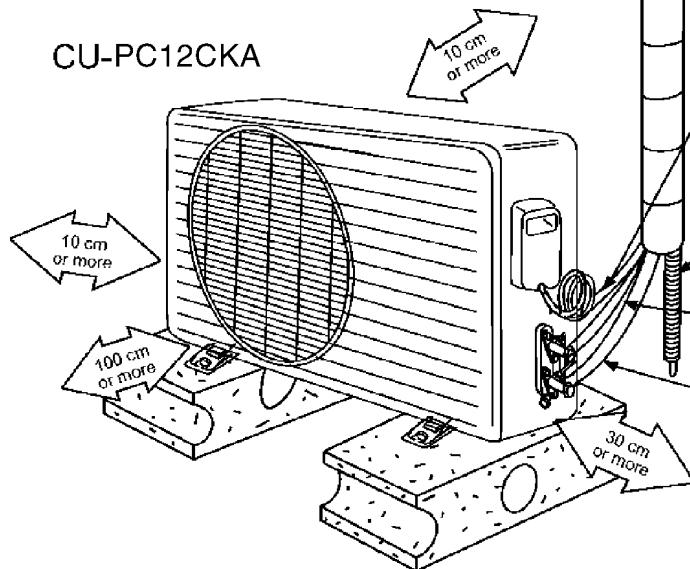
- Vinyl tape (Wide) (※)
- Apply after carrying out a drainage test.
 - To carry out the drainage test, remove the air filters and pour water into the heat exchanger.

CU-PC9CKA



Saddle (※)
Connecting cable (3-CORE WIRE/1.5 mm²)

CU-PC12CKA



8.2. Outline of installation

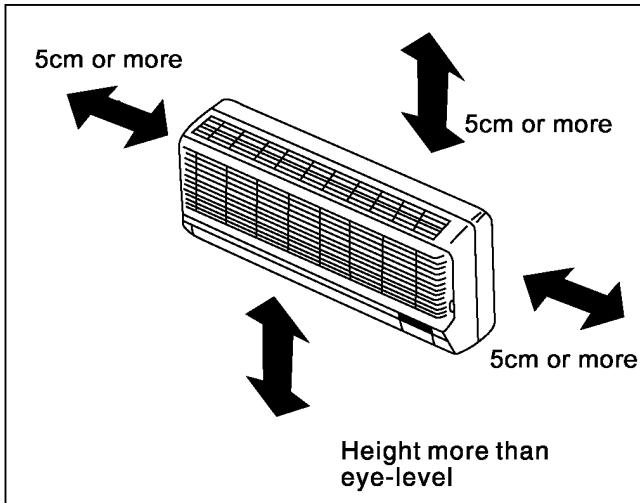
Installation works	Installation parts	Required tools
1. Installation of indoor, outdoor unit 1) Select best location.....P.26 2) Indoor unit installation.....P.27	● Installation plate ● 4 wooden screws ● 4 anchor bolts	● A level gauge ● Philips screw driver ● Electric drill hole-core drill ($\varnothing 70\text{mm}$) ● Slide cutter or electrical pliers
2. Piping and drainage of indoor unit 1) Preparation of piping.....P.28 2) Connection of piping.....P.29 For the right piping.....P.29 For the left side piping.....P.30	● Pipes: Gas side.....3/8" Liquid side.....1/4" ● Insulated drain hose ● Insulation materials	● Flaring tools set Specified torque wrenches 18N.m.....Liquid side piping 42N.m.....Gas side piping Spanner.....Half union
3. In case of Embedded Piping For the embedded piping.....P.32	● Pipes: Gas side.....3/8" Liquid side.....1/4" ● Insulated drain hose ● Insulation materials	● Flaring tools set Specified torque wrenches 18N.m.....Liquid side piping 42N.m.....Gas side piping Spanner.....Half union
4. Connecting piping and cable to the outdoor unit 1) Connecting the piping to outdoor unit.....P.33 2) Connect the cable to the outdoor unit.....P.33	● Additional drain hose (Outer diameter.....1.55mm) ● Connecting cable Locally approved cable	● Specified torque wrenches 18N.m.....Liquid side 42N.m.....Gas side
5. Checking the drainage and connecting the cable to indoor unit 1) Checking the drainage.....P.34 2) Connecting the cable to the indoor unit.....P.35	● Connecting cable ● Locally approved cable	● A glass of water ● Phillips screw driver
6. Test Running 1) Connect the power supply.....P.36 2) Evaluation of the performance.....P.36		● Circuit breaker or time delay fuse (consult an electrician) ● Operating instructions ● Thermometer

8.3. Installation of indoor, outdoor unit

8.3.1. Select best location

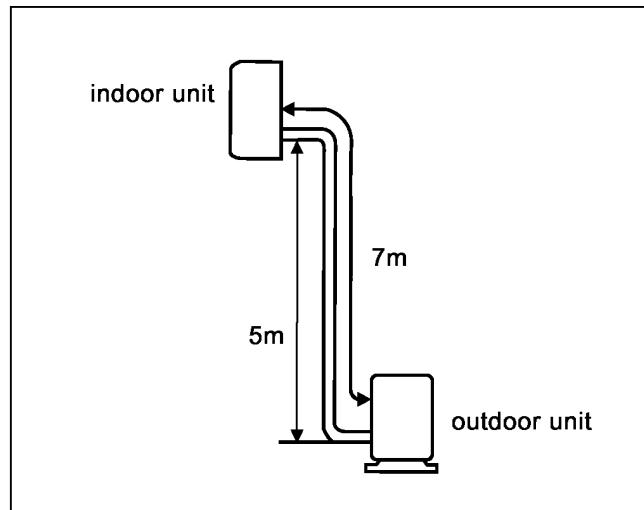
8.3.1.1. Indoor unit

- There should not be any heat source of steam near the unit.
- There should not be any obstacles to prevent the air circulation.
- A place where air circulation will be good.
- A place where drainage can be easily obtained.
- A place where noise prevention is taken into consideration.
- Do not install the unit near the doorway.
- Ensure the spaces indicated by arrows from the wall, ceiling, fence, or other obstacles.
- From the floor, the height should be more than eye-level.



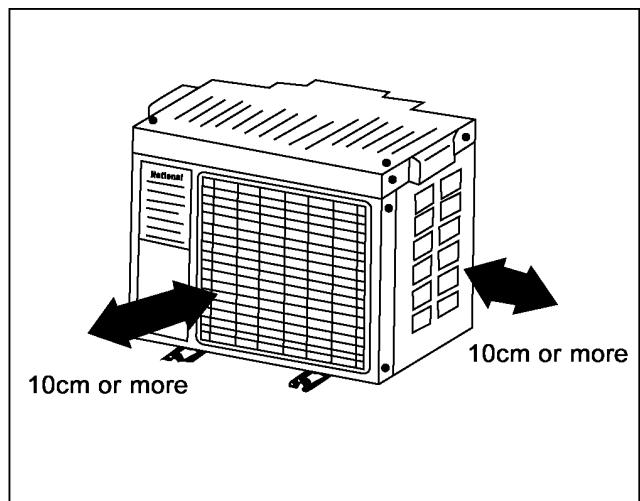
8.3.1.3. Piping length and elevation

Model	Piping size		Max piping length(m)	Max elevation(m)
	Gas	Liquid		
PC9CKA	3/8"	1/4"	7	5
PC12CKA	1/2"	1/4"	7	5



8.3.1.2. Outdoor unit

- If an awning is built over the unit to prevent direct sunlight or rain exposure, be careful that heat radiation from the condenser is not restricted.
- There should not be any animals or plants which could be affected by hot air discharged.
- Ensure the spaces indicated by arrows from the wall, ceiling, fence, or other obstacles.



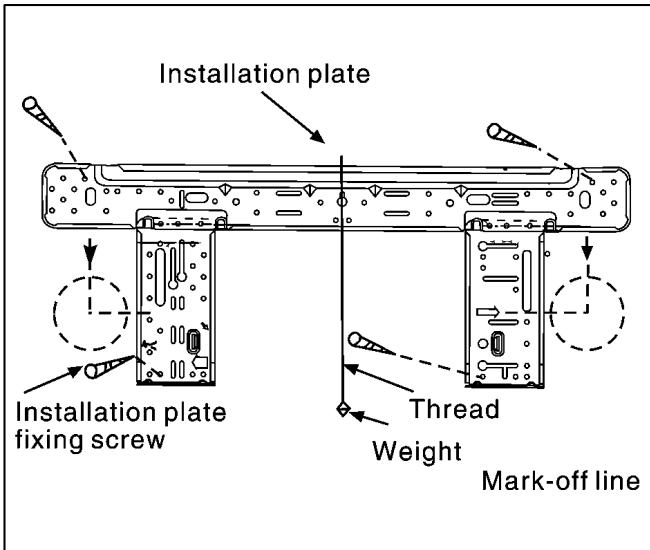
8.3.2. Indoor unit installation

The mounting wall is strong and solid enough to prevent it from vibration.

8.3.2.1. Mount the installation plate on the wall with four installation plate fixing screws.

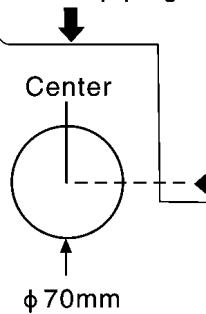
(If mounting the unit on the concrete wall, consider using anchor bolts.)

- Always mount the installation plate horizontally by aligning the mark-off line with the thread and use a level gauge.

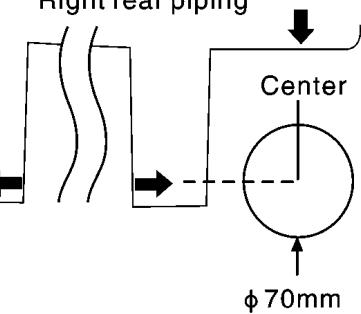


The lower left and right side of installation plate

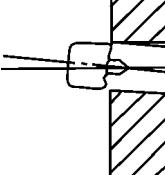
Left rear piping



Right rear piping



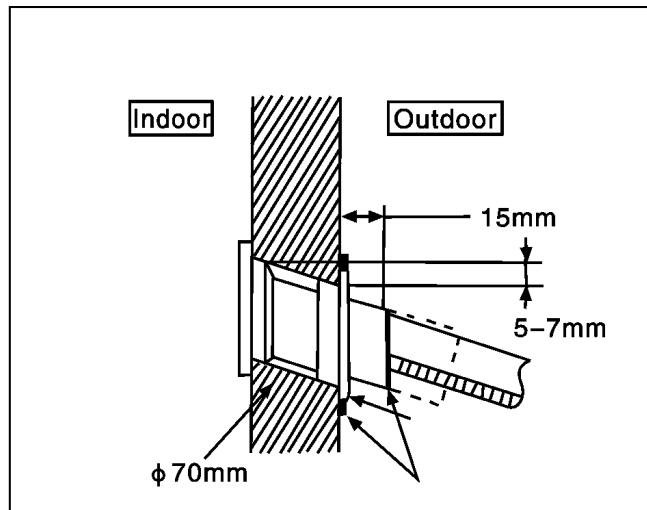
Indoor Wall Outdoor



φ 70mm

8.3.2.2. Drill the piping hole with Ø70mm hole-core drill.

- Line according to the arrows marked on the lower left and right side of the installation plate.



To drill a hole in the wall and install a sleeve for tube ass'y

- Drill a Ø70mm hole sloping downward toward the outside of the wall.
- Insert the sleeve for tube ass'y through the hole.
- Fix the bushing to the sleeve.
- Extrude 15mm of the sleeve then cut.

Caution

When the wall is horrow, please be sure to use the sleeve for tube ass'y to prevent dangers caused by mice biting the connecting cable.

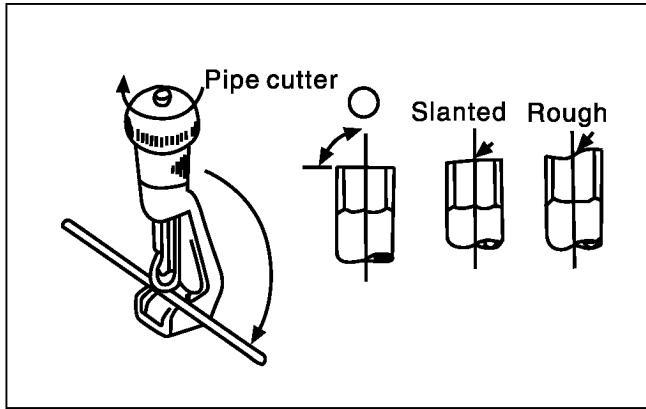
- Finish by sealing the sleeve with putty or caulking compound at the final stage.

8.4. Piping and drainage of indoor unit

8.4.1. Preparation of piping

8.4.1.1. Cut the pipes and the cable

- Use the accessory piping kit or pipes purchased locally.
- Measure the distance between the indoor and the outdoor unit.
- Cut the pipes a little longer than measured distance.
- Cut the cable a 1.5m longer than the pipe length.



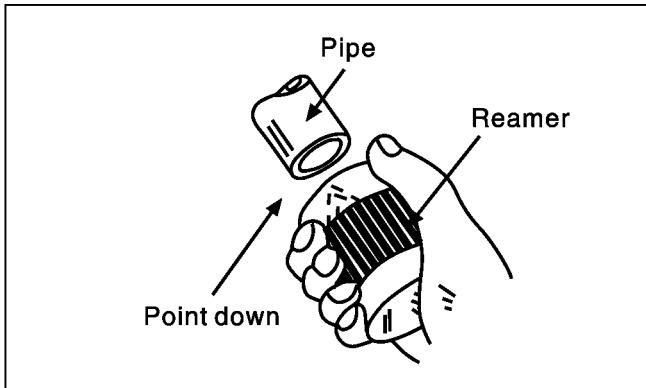
Model	Pipe size	
	Gas side	Liquid side
PC9CKA	3/8"	1/4"
PC12CKA	1/2"	1/4"

8.4.1.2. Remove burrs

- Remove burrs from cut edges of pipes.
- Turn the pipe end down to avoid the metal powder entering the pipe.

Caution

If burrs are not removed, they may cause a gas leakage



8.4.1.3. Flaring the pipe

- Insert the flare nuts, mounted on the connection ports of both indoor and outdoor unit, onto the copper pipes.
- Fit the copper pipe end into the bar of flare tool about 0.5-1.5mm higher. (see Fig.A)
- Flare the pipe ends.

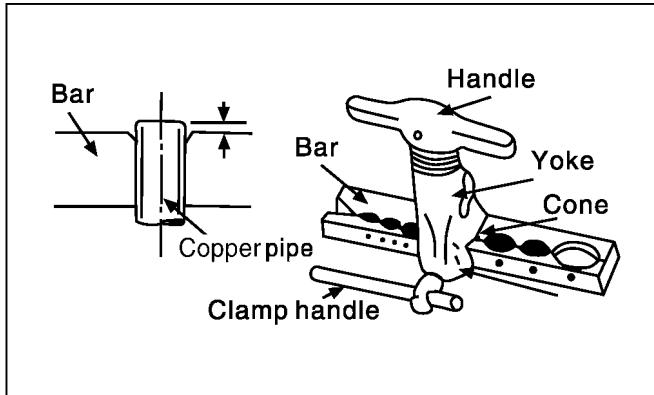
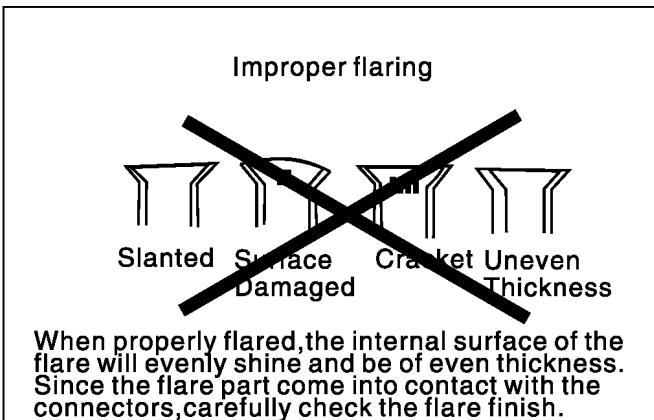


Fig.A

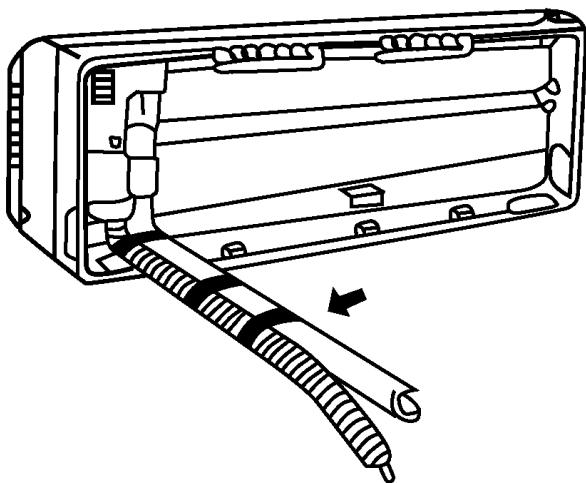
8.4.1.4. Tape the flaring portion to protect it from dust or damage.



8.4.2. Connection of piping

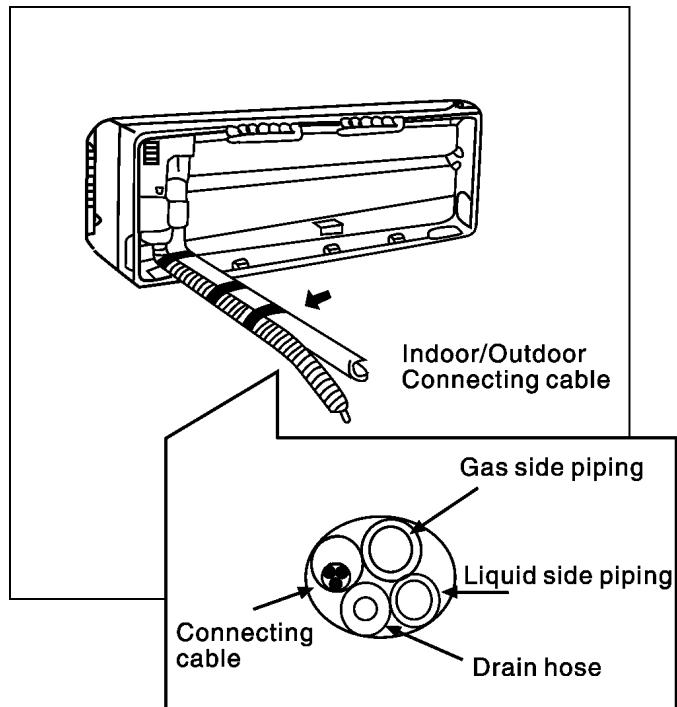
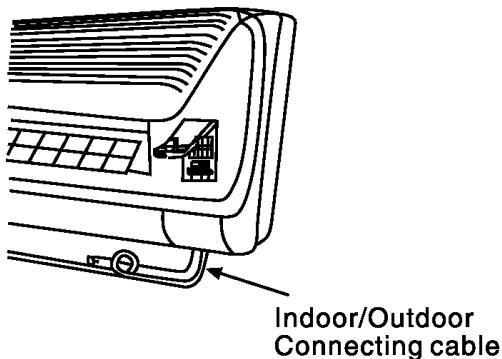
Remove the indoor piping

- Pull the tube out of chassis.



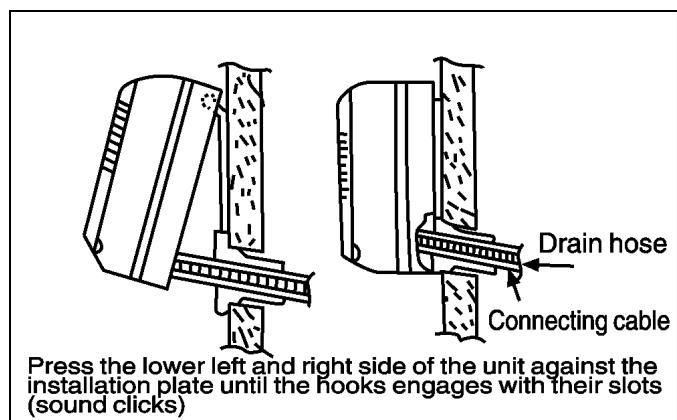
For the right piping

1. Pull the tube out of chassis.
2. Insert the tube and drain hose into the hole.
3. Insert the connecting cable into the indoor unit through the hole.
 - Do not connect the unit to power supply.
 - Make a small loop with the cable for easy connection later.
4. Tape the tube, drain hose and cable.



5. Indoor unit installation

- Hook the indoor unit onto the upper portion of installation plate. (Engage the two hooks of the rear top of the indoor unit with the upper edge of the installation plate.)
- Ensure the hooks are properly seated on the installation plate by moving it left and right.

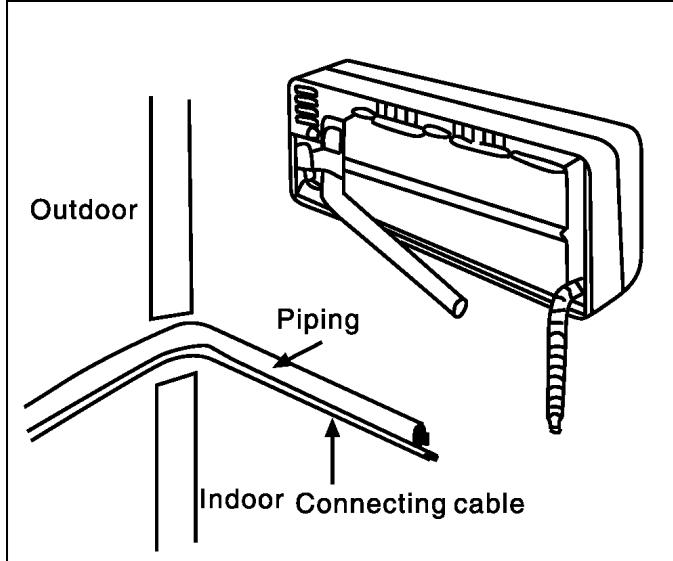
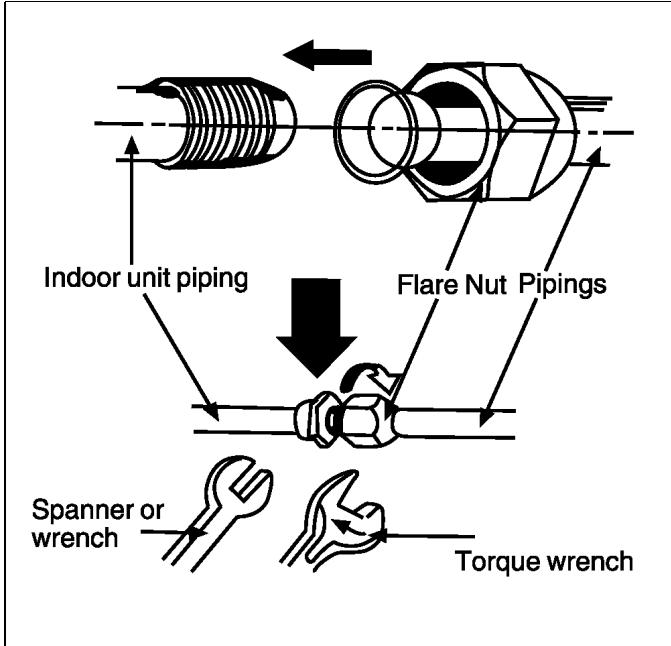


6. Connecting the piping to the indoor unit

- Align the center of the piping and sufficiently tighten the flare nut with fingers.
- Finally, tighten the flare nut with torque wrench until the wrench clicks.

When tightening the flare nut with torque wrench, ensure the direction for tightening follows arrow on the wrench.

Model	Piping size	Torque
PC9CKA/ PC12CKA	Liquid side 1/4"	18N.m
PC9CKA	Gas side 3/8"	42N.m
PC12CKA	Gas side 1/2"	55N.m



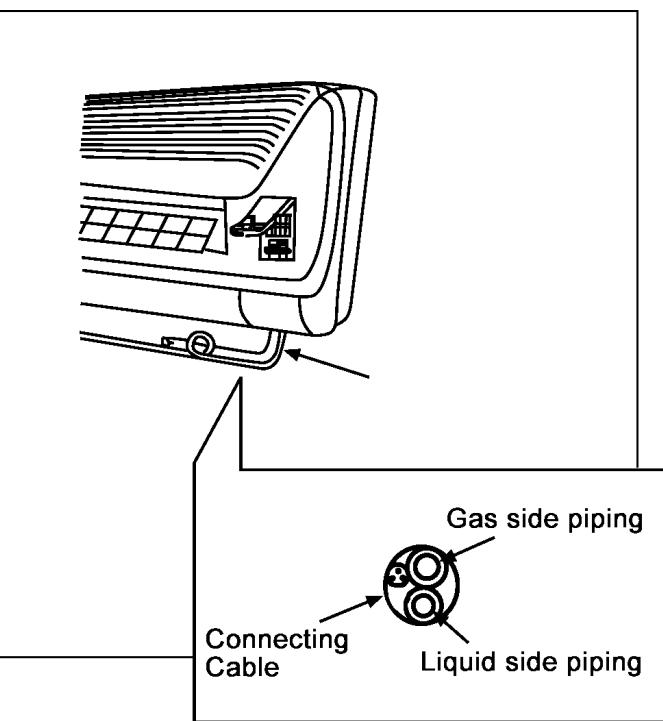
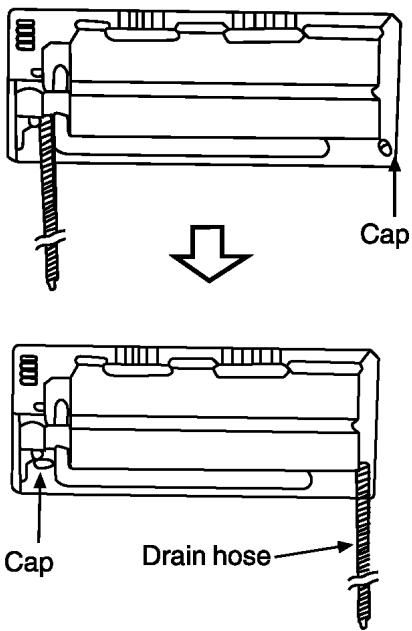
3. Insert the connecting cable into the indoor unit

- Do not connect the cable to the indoor unit.
- Make a small loop with the cable for easy connection.

For the left side piping

1. Route the indoor tubing with the drain hose to the hole.

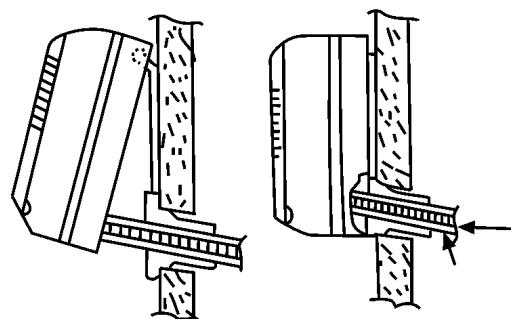
- Pull out the drain hose.
- Exchange the hose and cap.



4. Indoor unit installation

- Hook the indoor unit onto the upper portion of installation plate. (Engage the two hooks of the rear top of the indoor unit with the upper edge of the installation plate.)
- Ensure the hooks are properly seated on the installation plate by moving it left and right.

2. Insert the piping and connecting cable to indoor side through the hole.



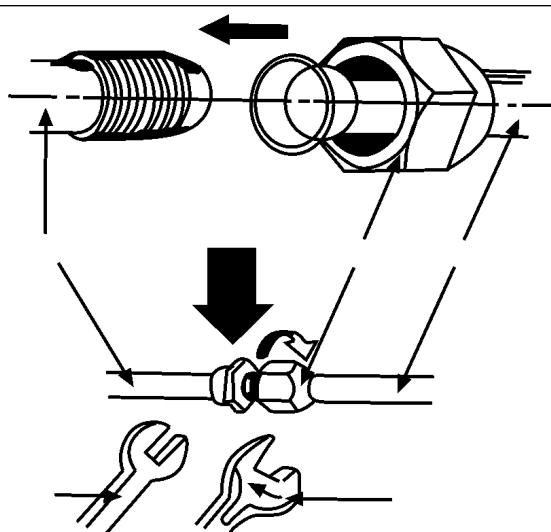
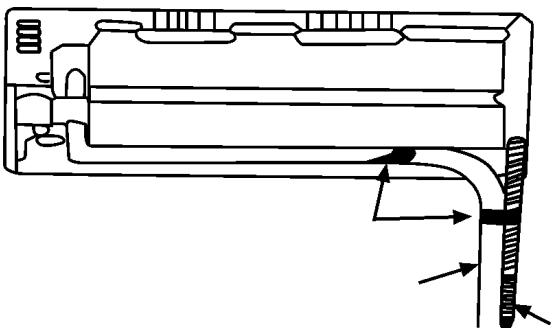
5. Connecting the piping to the indoor unit

- Align the center of the piping and sufficiently tighten the flare nut with fingers.
- Finally, tighten the flare nut with torque wrench until the wrench clicks.

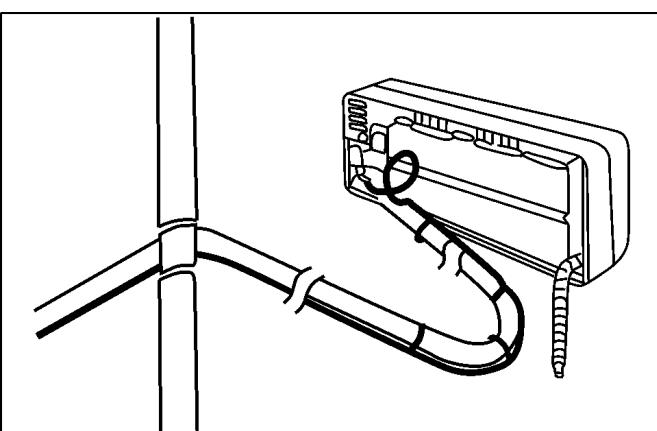
When tightening the flare nut with torque wrench, ensure the direction for tightening follows arrow on the wrench.

Model	Piping size	Torque
PC9CKA/ PC12CKA	Liquid side 1/4"	18N.m
PC9CKA	Gas side 3/8"	42N.m
PC12CKA	Gas side 1/2"	55N.m

7. Tape the piping, drain hose and connecting cable.



6. Set the piping and the connecting cable to the back of chassis with the clamping cover.



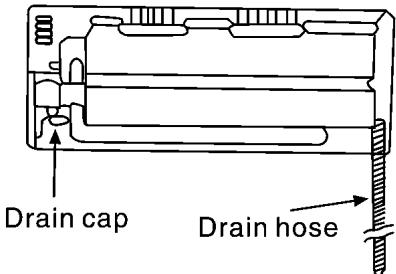
8.5. In case of embedded Piping

For the embedded piping

Follow the same procedure for left rear and left piping.

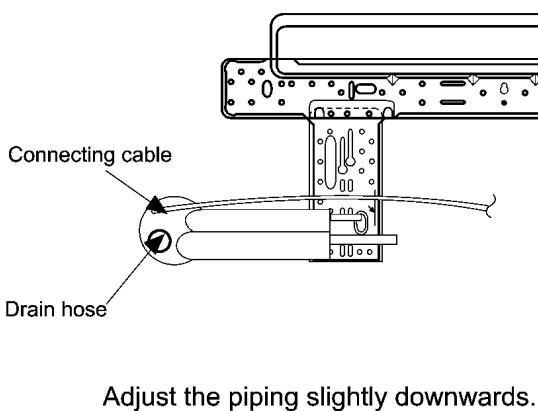
8.5.1. Replace the drain hose

Replace the drain hose and drain cap.
Figure from the back of the indoor unit after installation.
(For the left and left rear piping)



8.5.2. Bend the embedded piping

- Use a spring bender or equivalent to bend the piping so that the piping is not crushed.



8.5.3. Install the indoor unit.

8.5.4. Cut and flaring the embedded piping

- When determining the dimensions of the piping, slide the unit all the way to the left on the installation plate.
- Refer to the section "cut and flaring the piping" in the directions for the outdoor unit. (see P.28)

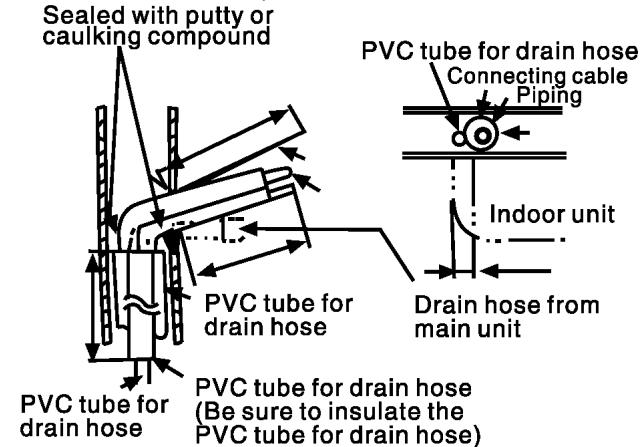
8.5.5. Pull the connecting cable into the indoor unit.

8.5.6. Connecting the piping

- Refer to the section "connecting the piping" in the directions for the indoor unit.

(Connecting the piping to the outdoor unit and checking the gas leakage.)

In case of the embedded piping.
How to pull the piping and drain hose out.



8.5.7. Connecting the cable to the indoor unit

- The cable can be connected without removing the front grille.

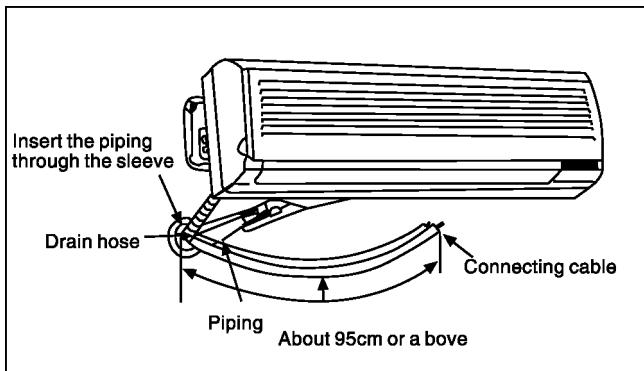


Fig.a

8.5.8. Install the indoor unit fixly. [REFERENCE Fig.a, Fig.b]

For left side piping, how to insert the connecting cable and drain hose

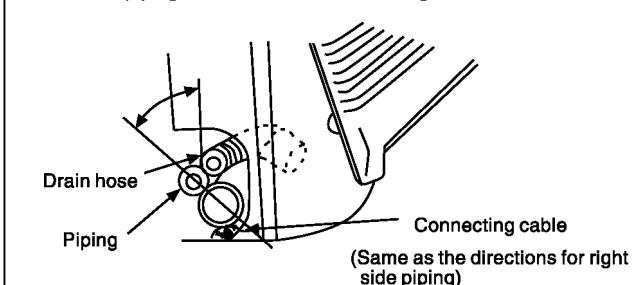


Fig.b

8.6. Connecting piping and the cable to outdoor unit

8.6.1. Connecting the piping to outdoor unit

1. Align the centre of the piping and sufficiently tighten the flare nut with fingers.
 2. Finally tighten the flare nut with torque wrench until the wrench clicks.
- When tightening the flare nut with torque wrench, ensure the direction for tightening follows the arrow of the wrench.

Model	Piping size	Torque
PC9CKA/ PC12CKA	Liquid side 1/4"	18N.m
PC9CKA	Gas side 3/8"	42N.m
PC12CKA	Gas side 1/2"	55N.m

Caution

When connecting the piping, always use a torque wrench. Other tools may cause damage to the flare nut because of improper force.

8.6.2. Connect the cable to the outdoor unit

1. Remove the control board cover or top plate of the outdoor unit (for PC9CKA only) from the unit by loosening the screw.
2. Connecting cable between indoor unit and outdoor unit shall be approved polychloroprene sheathed 3 x 1.5 mm² flexible cord, type designation 245 IEC 57 or heavier cord.

Terminals on the indoor unit	1	2	
Color of wires			
Terminals on the outdoor unit	1	2	

3. Secure the cable onto the control board with the holder (clamper).
4. Attach the control board cover back to the original position with the screw.

8.7. Checking the drainage and connecting the cable to indoor unit

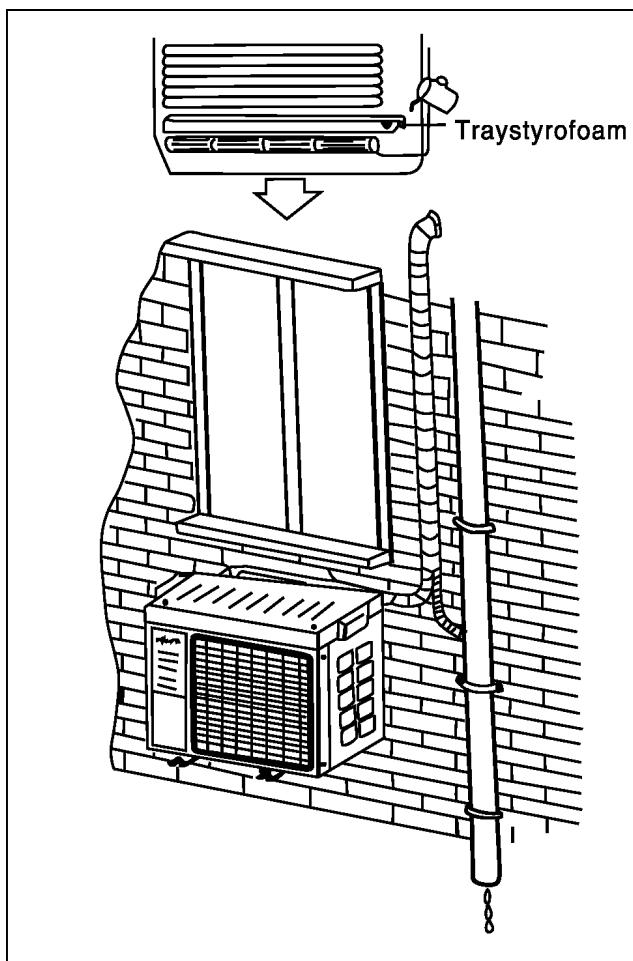
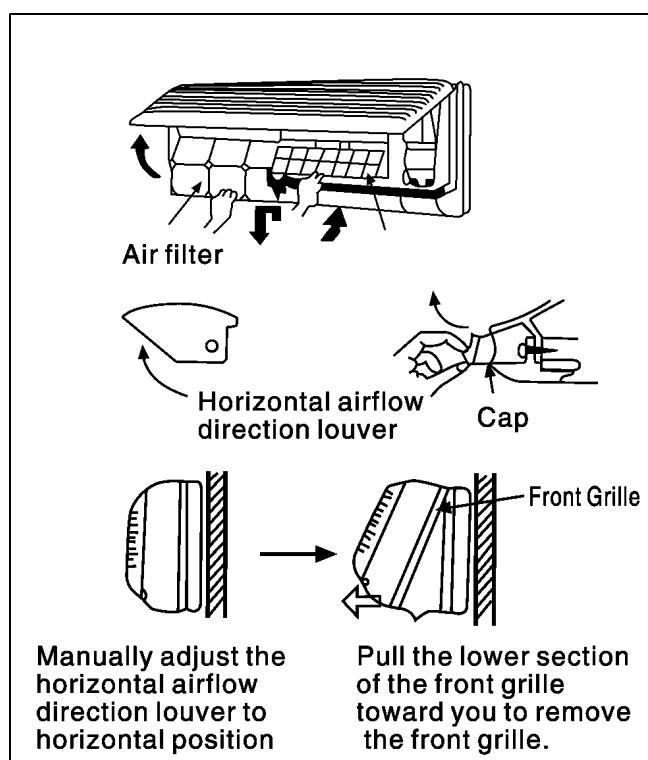
8.7.1. Checking the drainage

1. Remove the front grille from the cabinet

When removing the front grille for maintenance purposes, etc, carry out by the following procedures.

- a. Set the vertical airflow direction louver (1) to the horizontal position.
- b. Remove the two caps on the front grille as shown in the illustration at right, and then remove the two mounting screws.
- c. Pull the lower section of the front grille toward you to remove the front grille.

When reinstalling the front grille, first set the vertical airflow direction louver to the horizontal position, and then carry out by steps 3 and 2 in that order. At this time check to sure that the fixing tabs on the top inside edge of the front grille are securely inserted into the respective slots.



2. Checking the drainage

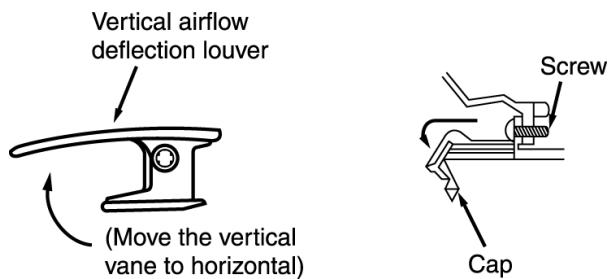
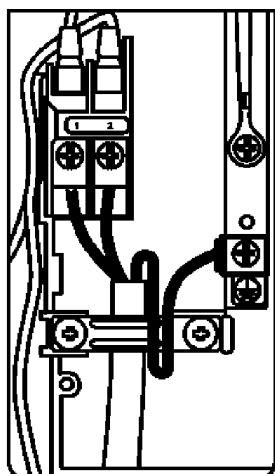
- Pour a glass of water into the drain traystyroform.
- Ensure water flows out from drain hose of indoor unit.

8.7.2. Connecting the cable to the indoor unit

1. The inside and outside connecting cable can be connected without removing the front grille.
2. Connecting cable between indoor unit and outdoor unit shall be approved polychloroprene sheathed 3 x 1.5mm² flexible cord, type designation 245 IEC 57 or heavier cord.
 - Ensure the color of wires of outdoor unit and the terminal Nos. are the same to the indoor's respectively.
 - Earth lead wire shall be longer than the other lead wires as shown in the figure for the electrical safety in case of the slipping out of the cord from the anchorage.

Terminals on the indoor unit	1	2	
Color of wires			
Terminals on the outdoor unit	1	2	

- Secure the cable onto the control board with the holder (clamper).



AUTO SWITCH OPERATION

The below operations will be performed by pressing the "AUTO" switch.

1. AUTO OPERATION MODE

The Auto operation will be activated immediately once the Auto Switch is pressed.

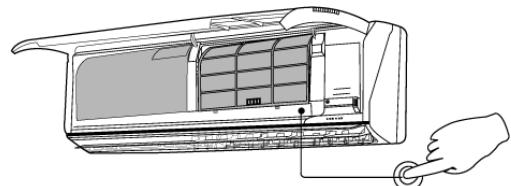
2. TEST RUN OPERATION (FOR PUMP DOWN/SERVICING PURPOSE)

The Test Run operation will be activated if the Auto Switch is pressed continuously for more than 5 sec. to below 10 sec.

A "peep" sound will occur at the fifth sec., in order to identify the starting of Test Run operation

3. REMOTE CONTROLLER RECEIVING SOUND ON/OFF

The ON/OFF of Remote Controller receiving sound can be changed over by pressing the "AUTO" Switch continuously for 10 sec. and above. A "peep", "peep" sound will occur at the tenth sec., in order to indicate the "ON/OFF" changed over of remote control receiving sound.



HOW TO TAKE OUT FRONT GRILLE

Please follow the steps below to take out front grille if necessary such as when servicing.

1. Set the vertical airflow direction louver to the horizontal position.
2. Slide down the two caps on the front grille as shown in the illustration at right, and then remove the two mounting screws.
3. Pull the lower section of the front grille towards you to remove the front grille.

When reinstalling the front grille, first set the vertical airflow direction louvre to the horizontal position and then carry out above steps 2 - 3 in the reverse order.

8.8. Test Running

8.8.1. Connect the power supply

1. Connect the power supply cord to independent power supply.

- Circuit breaker is necessary.

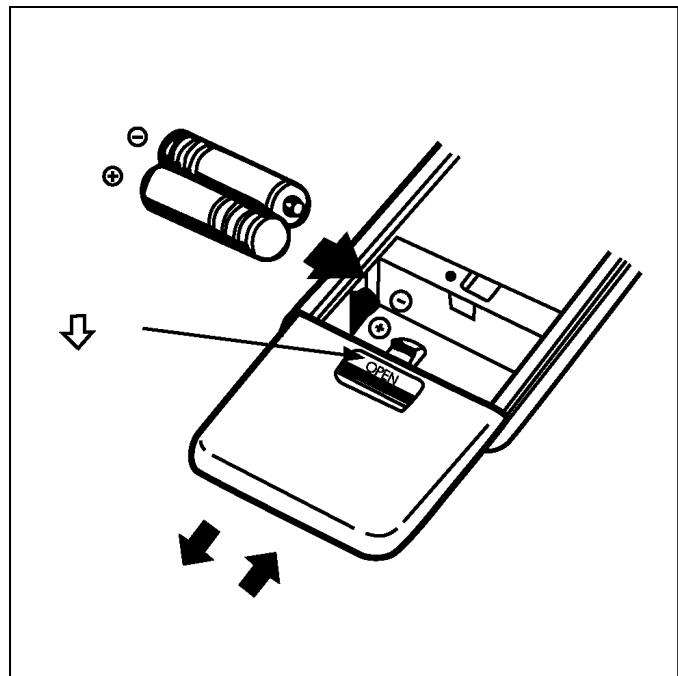
2. Prepare the remote control

- Insert two batteries
- Remove the cover from the back of the remote control.

Insert two batteries

- Be sure that the (+) and (-) directions are correct.
- Be sure that both batteries are new.
- Re-attach the cover.
- Slide the cover back into position.

3. Operate the unit at cooling mode operation for 15 minutes or more.

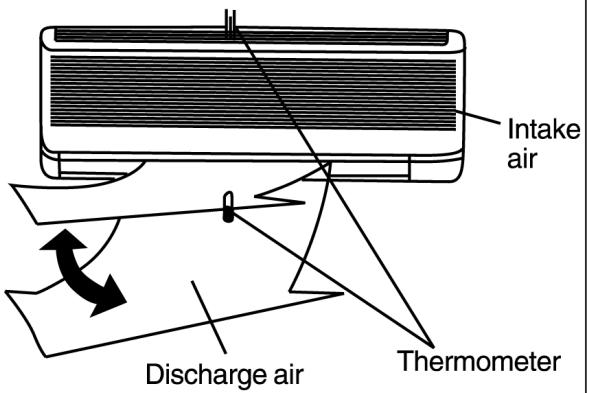


8.8.2. Evaluation of the performance

1. Operate the air conditioner for 15 minutes.

2. Measure the temperature of the intake and discharge air.

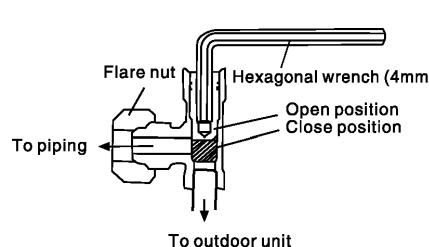
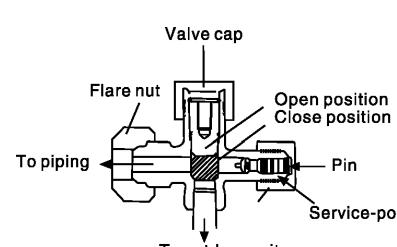
3. Ensure the difference of temperature between the intake and discharge air is more than 8°C, in cooling operation.



CAUTION

Connecting cable between the indoor and outdoor unit shall be approved cable and the size of the conductor shall be 1.5mm².

9 2-way, 3-way Valve

	2-way Valve (Liquid Side)	3-way Valve (Gas Side)	
			
Works	Shaft Position	Shaft Position	Service Port
Shipping	Close (With valve cap)	Closed (With valve cap)	Closed (With cap)
Air purging (Installation and Re-installation)	Open (Counter-clockwise)	Closed (clockwise)	Open (Push-pin)
Operation	Open (Counter-clockwise)	Open (With valve cap)	Closed (With cap)
Pumping down (transferring)	Closed (clockwise)	Open (counter-clockwise)	Open (Connected manifold gauge)
Evacuation (Servicing)	Open	Open	Open With vacuum pump
Charging (servicing)	Open	Open	Open (With charging cylinder)
Pressure check (Servicing)	Open	Open	Open (Connected manifold gauge)
Gas releasing (Servicing)	Open	Open	Open (Connected manifold gauge)

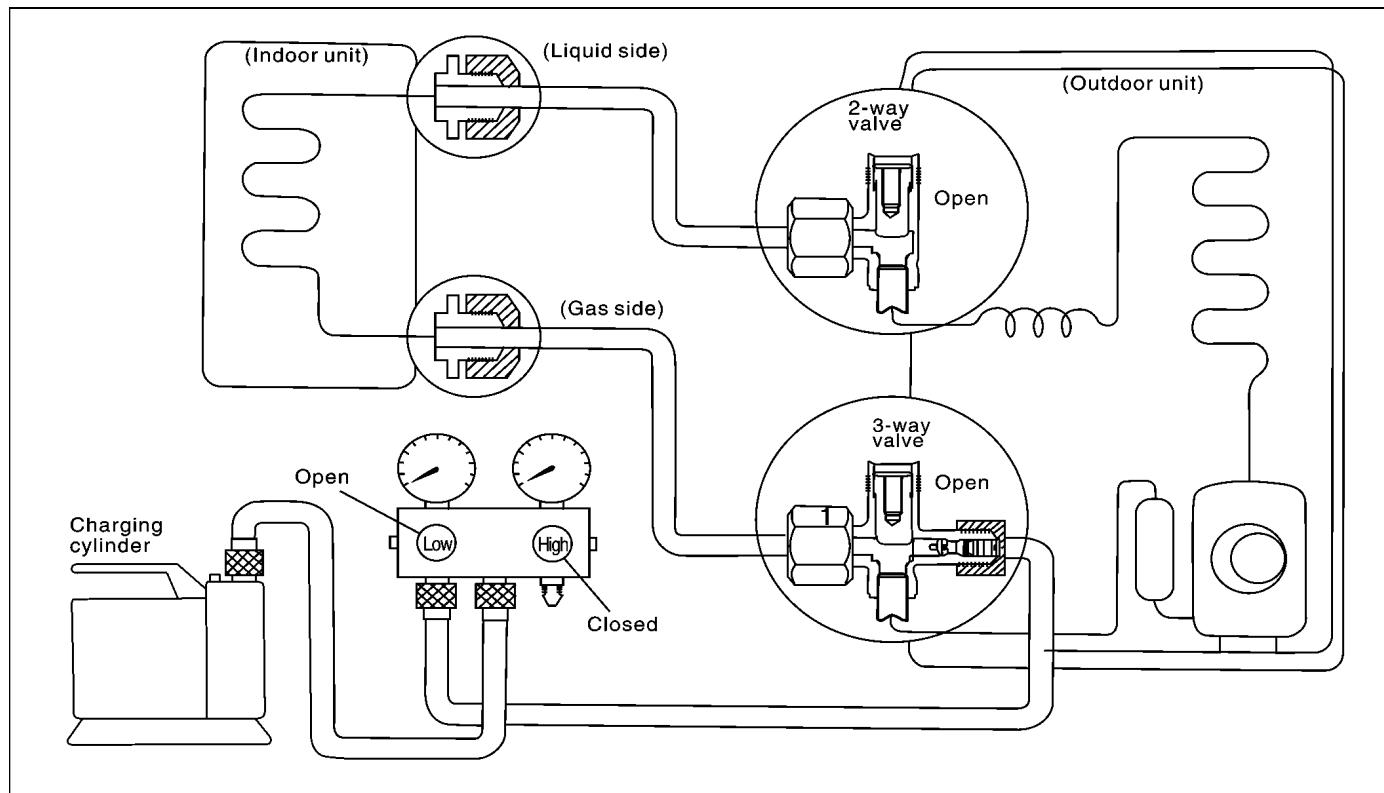
9.1. Evacuation of Installation

When installing an air conditioner, be sure to evacuate the air inside the indoor unit and pipes in the following procedure.

Required tools:

hexagonal wrench, adjustable wrench, torque wrench, wrench to hold the joints, gas leak detector, charging set and vacuum pump

The air in the indoor unit and in the piping must be purged. If air remains in the refrigeration piping, it will affect the compressor, reduce its cooling capacity, and could lead to a malfunction.



Service port cap

Be sure, using a torque wrench to tighten the service port cap (after using the service port), so that it prevents the gas leakage from the refrigeration cycle.

Procedure:

1. Connect a charging hose with a push pin to the Low side of a charging set and the service port of the 3-way valve.

Be sure to connect the end of the charging hose with the push pin to the service port.

2. Connect the centre hose of the charging set to a vacuum pump.

3. Turn on the power switch of the vacuum pump and make sure that the needle in the gauge moves from 0 cmHg (0 MPa) to -76 cmHg (-0.1 MPa). Then evacuate the air for approximately 10 minutes.

4. Close the valve of the Low side of the charging set and turn off the vacuum pump. Make sure that the needle in the gauge does not move after approximately 5 minutes.

BE SURE TO TAKE THIS PROCEDURE IN ORDER TO AVOID GAS REFRIGERANT LEAKAGE.

5. Disconnect the charging hose from the vacuum pump and from the service port of the 3-way valve.

6. Tighten the service port caps of both the 3-way valve and the 2-way valve and at a torque of 18 N·m with a torque wrench.

7. Remove the valve caps of both the 3-way valves. Position both of the valves to *open* using a hexagonal wrench (4 mm).
8. Mount valve caps onto both of the 3-way valve and the 2-way valve.

Be sure to check for gas leakage.

Caution

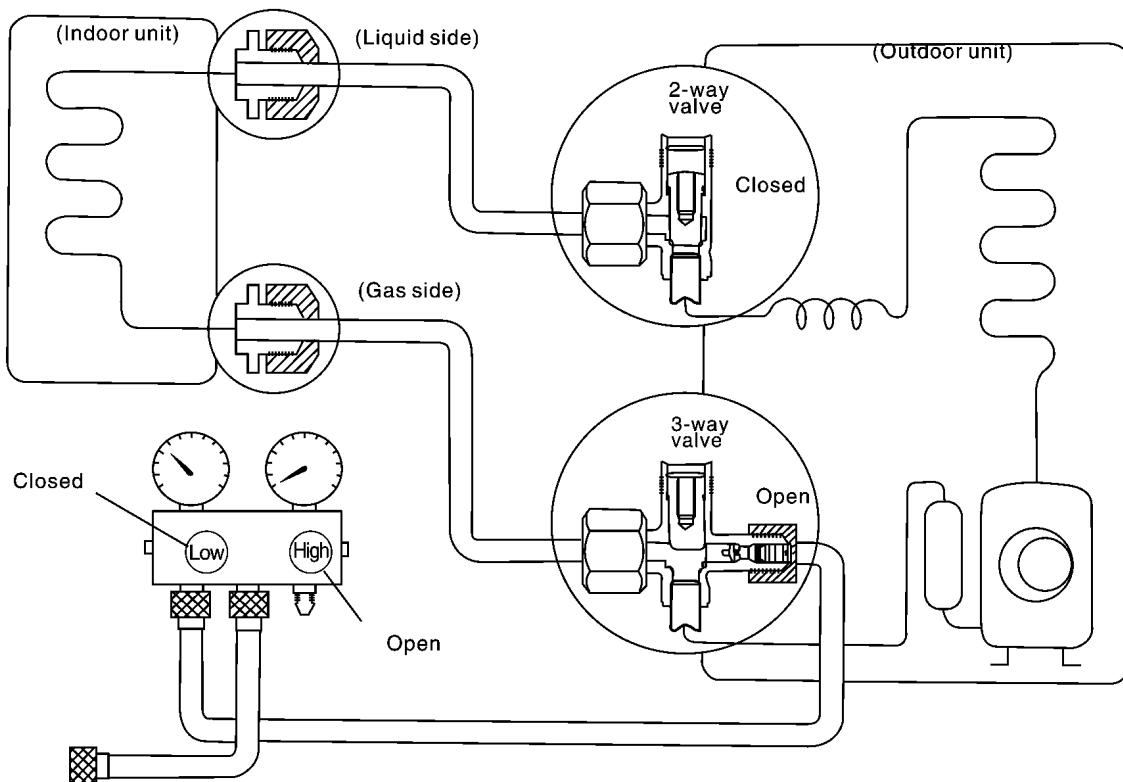
If gauge needle does not move from 0 cmHg (0 MPa) to -76 cmHg (-0.1 MPa) in step (3) above, take the following measures:

If the leaks stop when the piping connections are tightened further, continue working from step (3).

If the leaks do not stop when the connections are retightened, repair the location of the leak.

9.2. Pumping down

(For Re-installation)

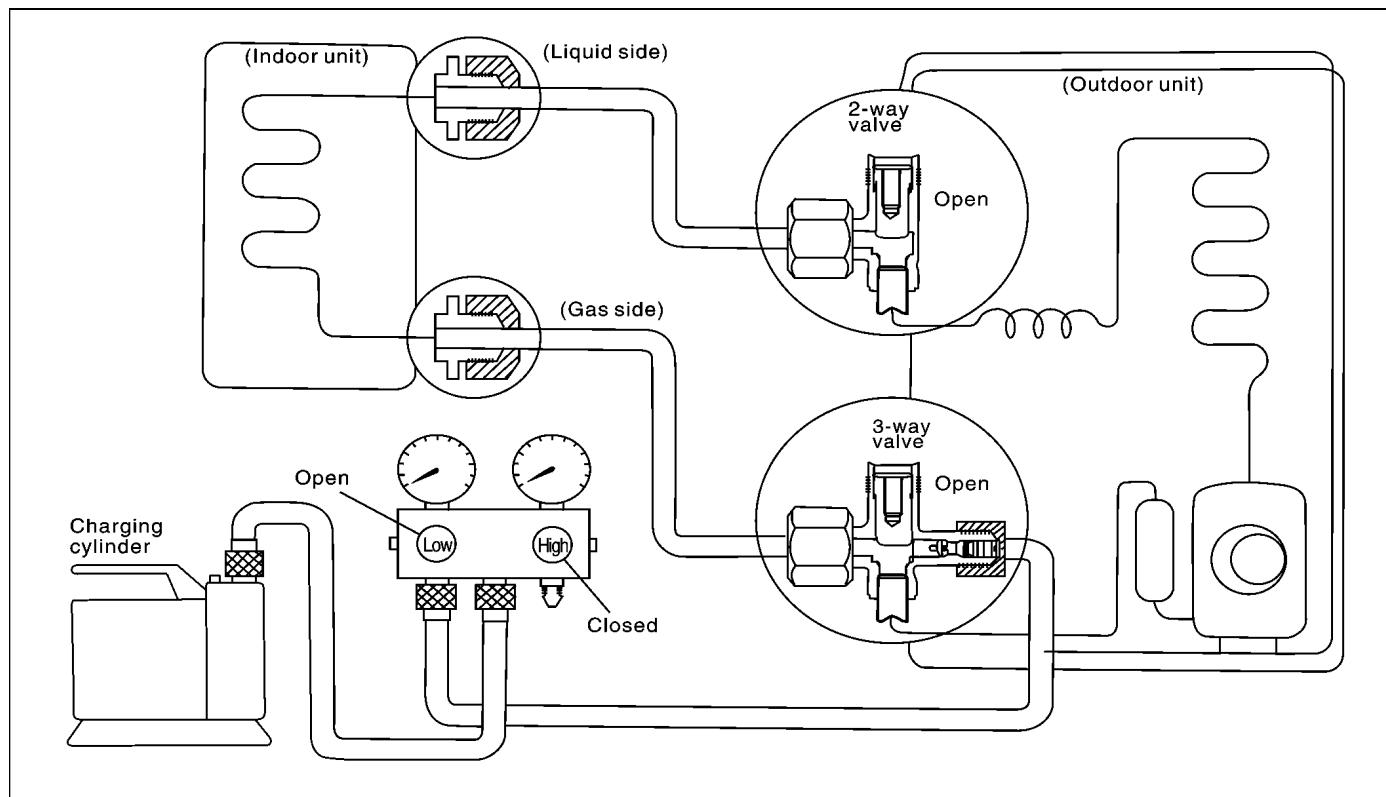


Procedure

1. Confirm that both 2-way and 3-way valves are set to open positions.
 - Remove the valve stem caps and confirm that the valve stems are in the open position.
 - Be sure using a hexagonal wrench to operate the valve stems.
2. Operate the unit for 10-15 minutes.
3. Stop operation and wait for 3 minutes, then connect the charge set to the service port of the 3-way valves.
 - Connect the charge hose with the push pin to the service port.
4. Air purging of the charge hose
 - Open the low-pressure valve or the charge set slightly to purge air from the charge hose.
5. Set the 2-way valve to the close position.
6. Operate the air conditioner at the cooling cycle and stop it when the gauge indicates 2 kg/cm²G (0.1Mpa).
 - If the unit cannot be operate at the cooling mode operation (weather is rather cool), press the **AUTO** switch on the indoor unit, so that the unit can be operated.
7. Immediately set 3-way valve to the closed position.
 - Do this quick so that the gauge ends up indicating 1 to 3 kg/cm²G. (0.1 to 0.3 Mpa).
8. Disconnect the charge set, and mount the 2-way and 3-way valve stem's nuts and service port cap.
 - Use torque wrench to tighten the service port cap to a torque 1.8kg.m (18N.m).
 - Be sure to check for gas leakage.

9.3. Re-air purging

(Re-installation)



Procedure

1. Connect a charging hose with a push pin to the Low side of a charging set and the service port of the 3-way valve.

Be sure to connect the end of the charging hose with the push pin to the service port.

2. Connect the center hose of the charging set to a vacuum pump.

3. Turn on the power switch of the vacuum pump and make sure that the needle in the gauge moves from 0 cmHg (0 MPa) to -76 cmHg (-0.1 MPa). Then evacuate the air for approximately 10 minutes.

4. Close the valve of both Low side of the charging set and turn off the vacuum pump. Make sure that the needle in the gauge does not move after approximately 5 minutes.

BE SURE TO TAKE THIS PROCEDURE IN ORDER TO AVOID GAS LEAKAGE.

5. Disconnect the charging hose from the vacuum pump.

Caution

If gauge needle does not move from 0 cmHg (0 MPa) to -76 cmHg (-0.1 MPa) in step (3) above, take the following measures:

If the leaks stop when the piping connections are tightened further, continue working from step (3).

If the leaks do not stop when the connections are retightened, repair the location of the leak.

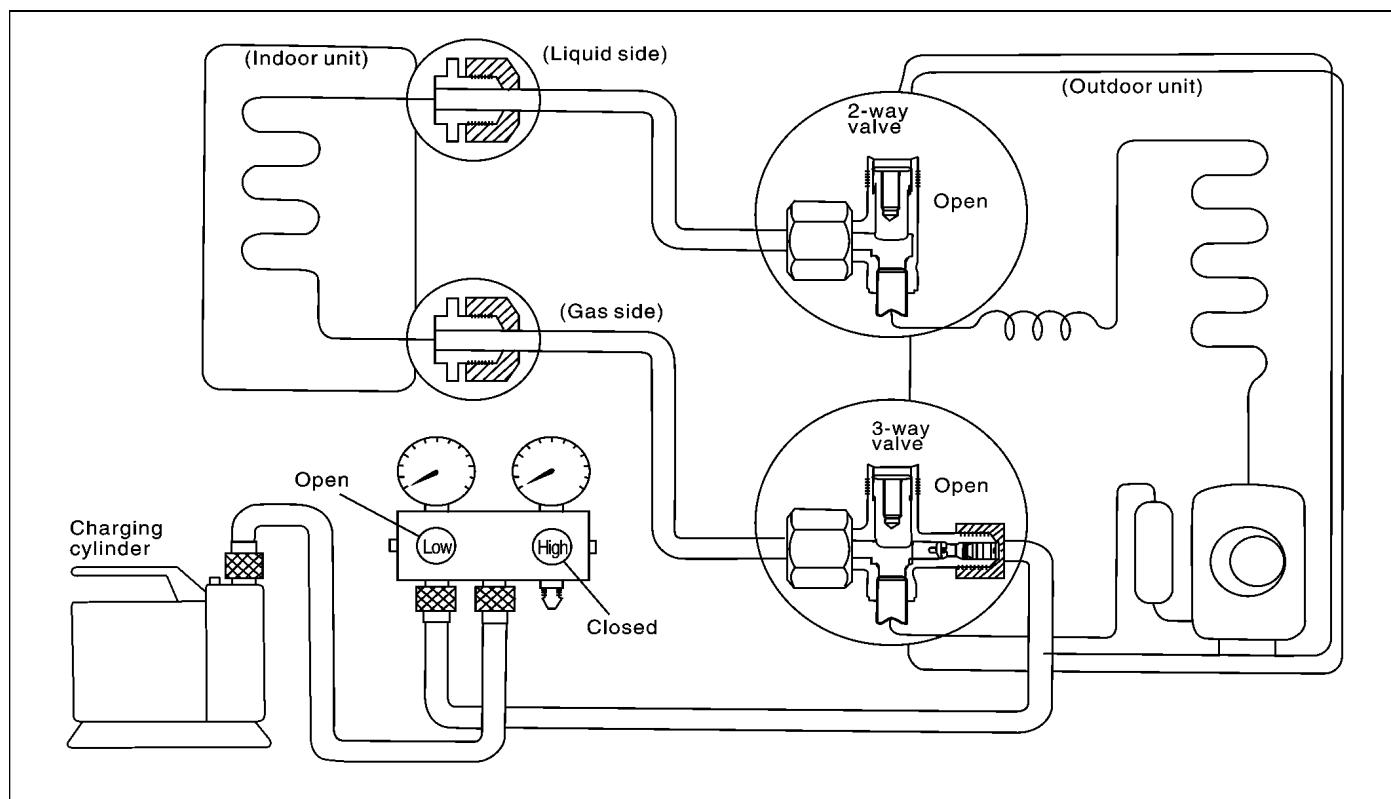
6. Tighten the service port caps of both the 3-way valve and 2-way valve at a torque of 18 N·m with a torque wrench.

7. Remove the valve caps of both the valves. Position both of the valves to "open" using a hexagonal wrench (4 mm).

8. Mount valve caps onto both the valves.

9.4. Balance refrigerant of the 2-way, 3-way valves

(Gas leakage)

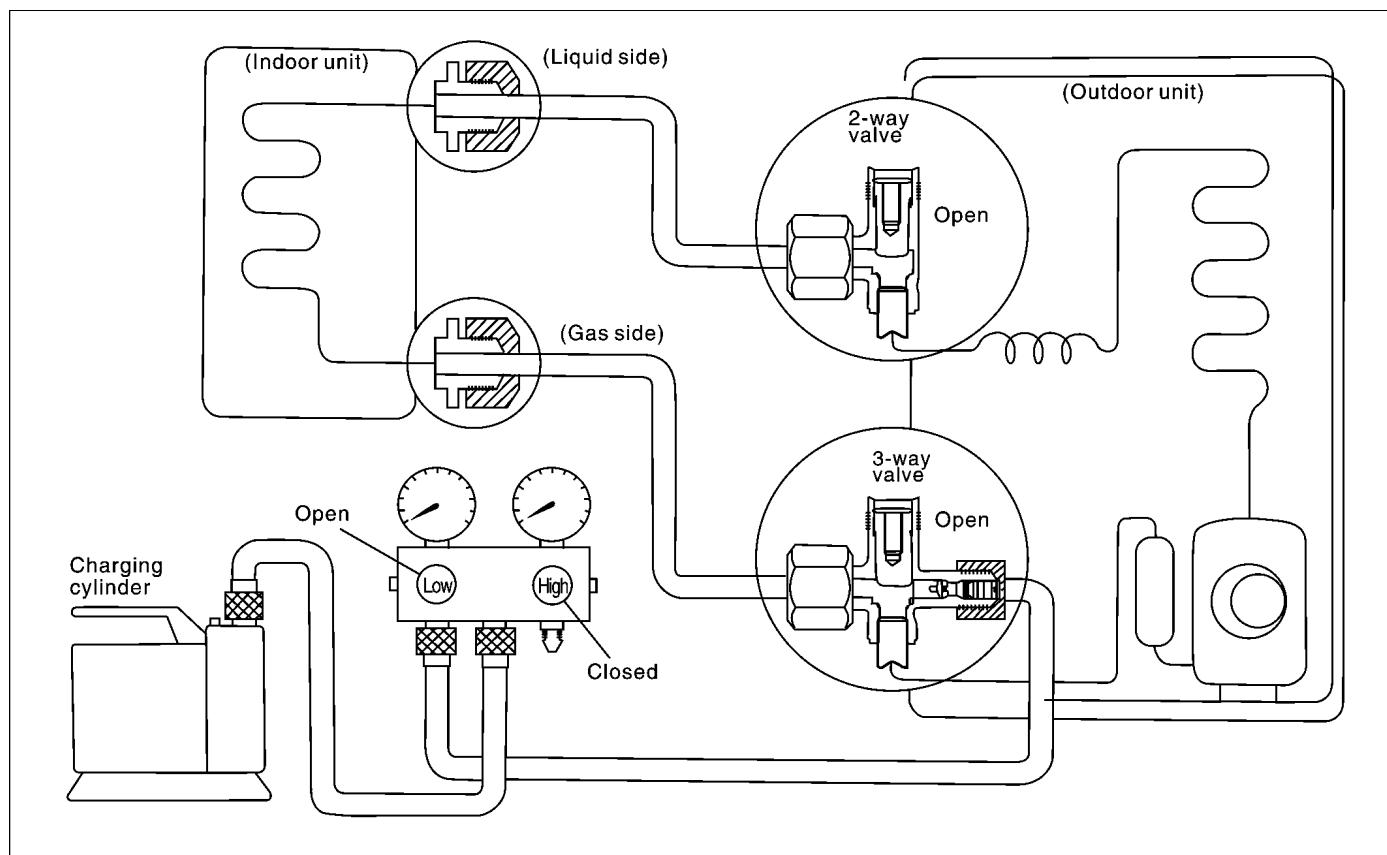


Procedure

1. Confirm that both 2-way and 3-way valves are set to the open position.
2. Connect the charge set to the service port of the 3-way valve.
 - Leave the valve on the charge set closed.
 - Connect the charge hose with the push pin to the service port.
3. Open the valves (low side) on the charge set and discharge the refrigerant until the gauge indicates $0.5\text{-}1\text{kg}/\text{cm}^2\text{G}$ ($0.05\text{-}0.1\text{MPa}$).
 - If there is no air in the refrigerant cycle [the pressure when the air conditioner is not running is higher than $1\text{kg}/\text{cm}^2\text{G}$ (0.1MPa)], discharge the refrigerant until the gauge indicates 0.5 to $1\text{kg}/\text{cm}^2\text{G}$ (0.05 to 0.1MPa). If this is the case, it will not be necessary to apply a evacuation.
 - Discharge the refrigerant gradually, if it is discharged too suddenly, the refrigerant oil will also be discharged.

9.5. Evacuation (Installation)

(No refrigerant in the refrigeration cycle)

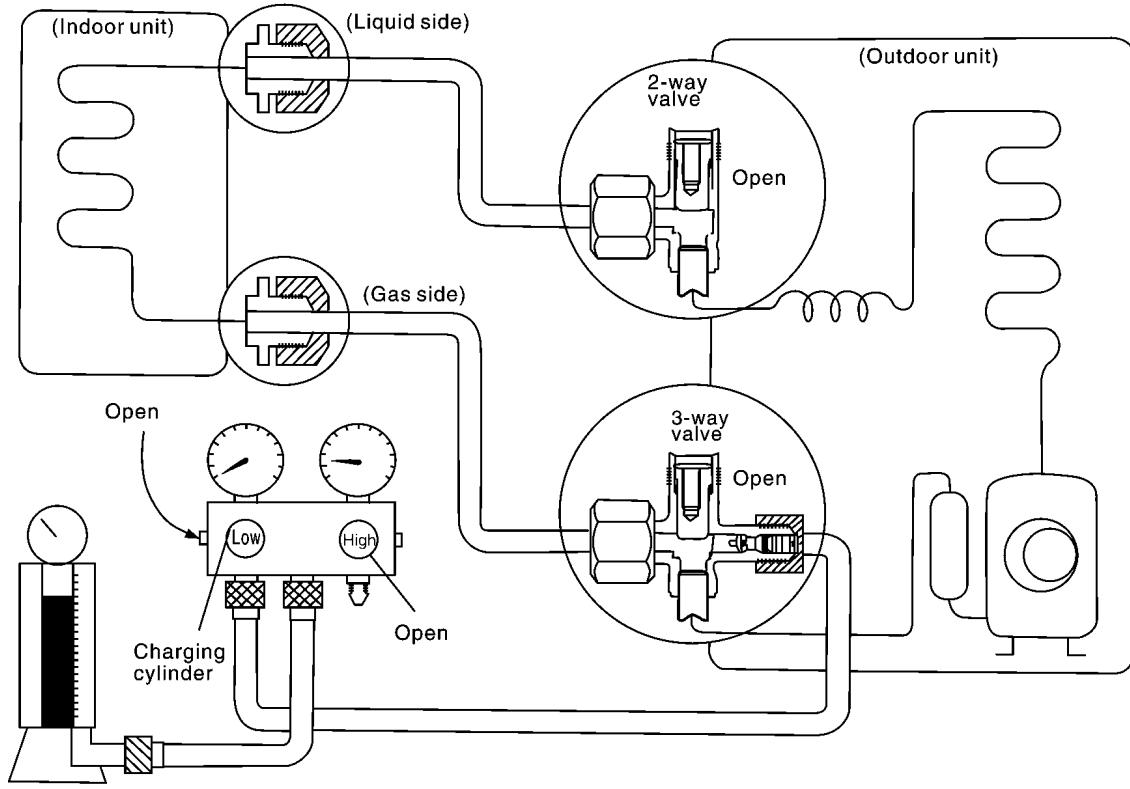


Procedure

1. Connect the vacuum pump to the charge set's centre hose.
2. Evacuation for approximately 1 hour.
 - Confirm that the gauge needle has moved toward -76cmHg (-0.1Mpa) [vacuum of 4 mmHg or less].
3. Close the valve (low side) on the charge set, turn off the vacuum pump, and confirm that the gauge needle dose not move (approximately 5 minutes after turning off the vacuum pump).
4. Disconnect the charge hose from the vacuum.
 - Vacuum oil
If the vacuum pump oil becomes dirty or depleted, replenish as needed.

9.6. Gas charging

(After evacuation)



Procedure

1. Connect the charge hose to the charging cylinder

- Connect the charge hose which was disconnected from the vacuum pump to the valve at the bottom of the cylinder.
- If you are using a gas cylinder also use a scale and reverse the cylinder so that the system can be charged with liquid.

2. Purge the air from the charge hose

- Open the valve at the bottom of the cylinder and use a screwdriver to press the check valve on the charge set to purge the air. (Be careful of the liquid refrigerant.)
- The procedure is the same if using a gas cylinder.

3. Open the valve (low side) on the charge set and charge the system with liquid refrigerant.

- If the system cannot be charged with the specified amount of refrigerant, it can be charged with a little at a time (approximately 150g each time) while operating the air conditioner in the cooling cycle.

However, one time is not sufficient, wait approximately 1 minute and then repeat the procedure. (Pumping down pin)

This is different from previous procedures.
Because you are charging with liquid refrigerant from the gas side, absolutely do not attempt to charge with large amounts of liquid refrigerant while operating the air conditioner.

4. Immediately disconnect the charge hose from the 3-way valve's service port.

- Stopping part-way will allow the refrigerant to be discharged.
- If the system has been charged with liquid refrigerant while operating the air conditioner, turn off the air conditioner before disconnecting the hose.

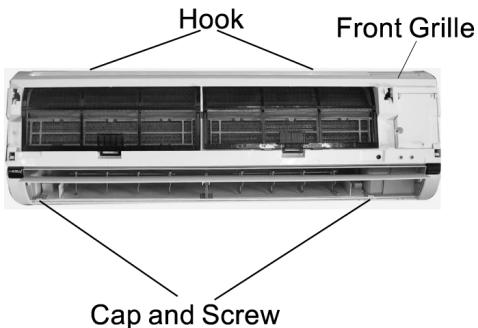
5. Mount the valve stem nuts and the service port.

- Use a torque wrench to tighten the service port cap to a torque of 1.8kg. m (18N.m).
- Be sure to check for gas leakage.

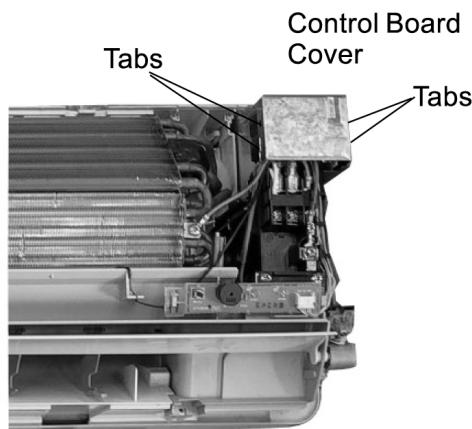
10 Disassembly of the parts

- Indoor Electronic Controller Removal Procedures

1. Remove the intake grille and two caps and screws at the bottom of the front grille. Then remove the front grille by releasing the 2 hooks at the top of the front grille. (See **Fig 1**)

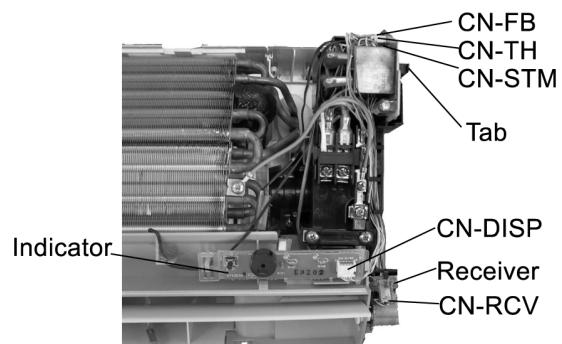
**Fig 1**

2. Remove the control board cover by releasing the 2 tabs at left and 2 tabs at right side of the control board cover. (Refer to **Fig 2**).

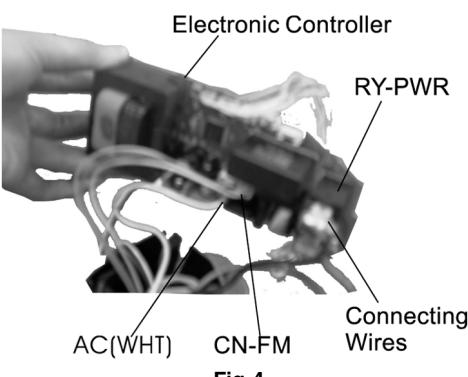
**Fig 2**

3. Release CN-FB , CN-TH, CN-STM connectors on the electronic controller and CN-DISP on the indicator, CN-RCV on the receiver. (see , **Fig 3**)

4. Pull the electronic controller outward gently by releasing the tab on the right side. (**Fig 3**)

**Fig 3**

5. Releasing the CN-FM connector and AC(WHT) wire and two connecting wires on RY-PWR and the electronic controller can be replaced. (**Fig 4**)

**Fig 4**

• **Indoor Fan Motor and Cross Flow Fan Removal Procedures**

1. Remove the electronic controller. (See the previous procedure)

2. Release the drain hose and the intake air temperature sensor and piping temperature sensor and remove the discharge grille. Release the earth lead wire on the evaporator. (**Fig 5**)

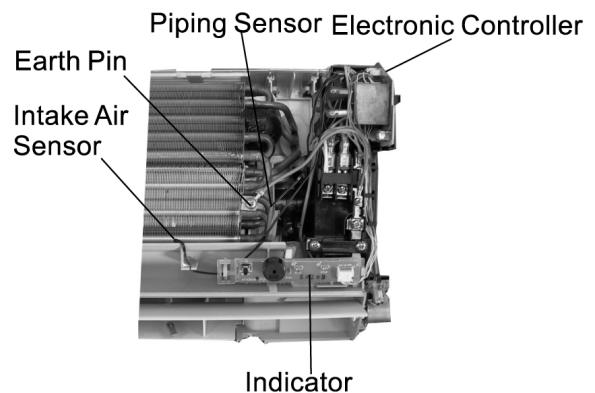


Fig 5

3. Release the tabs and screws on the left and right side of the control board to remove the control board. (**Fig 6**)

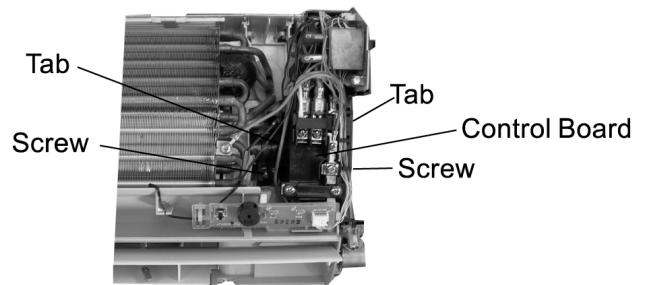


Fig 6

4. Release fixing screw of the cross flow fan. (**Fig 7**)

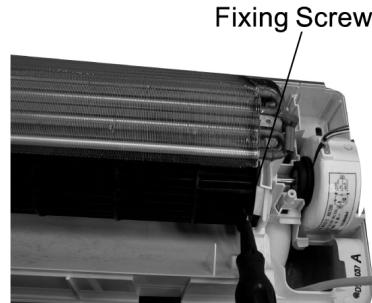


Fig 7

5. Release the bearing and the fixing screws on left side of the evaporator. (**Fig 8**)

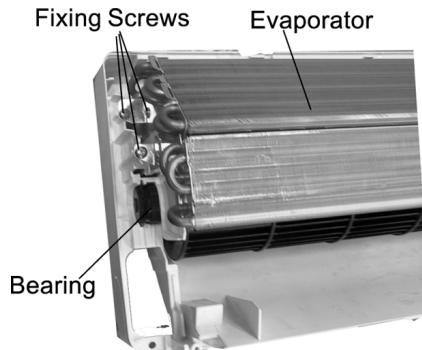


Fig 8

6. Lift up the evaporator and remove the cross flow fan.
(Fig 9)

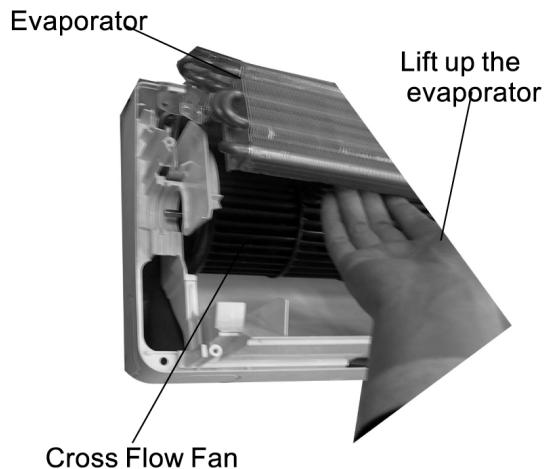


Fig 9

7. Remove the fan motor. **(Fig 10)**

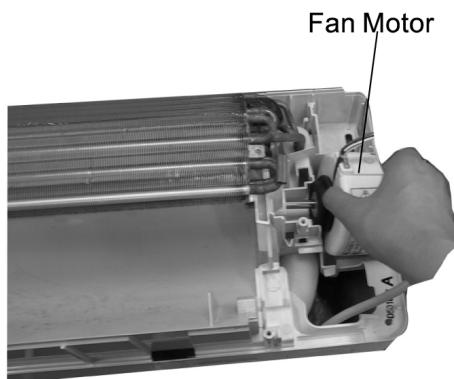


Fig 10

- **Remote control reset**

If the display is chaotic or can not be adjusted, use a pin to gently press reset button to reset the remote control to the original set by manufacturer.(**Fig 11**)

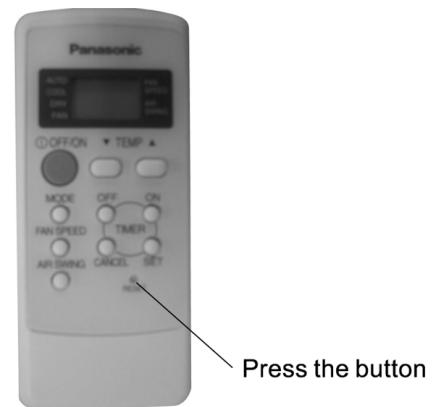


Fig 11

11 Trouble-shooting guide

Refrigeration cycle system

In order to diagnose malfunctions, make sure that there are no electrical problems before inspecting the refrigeration cycle.

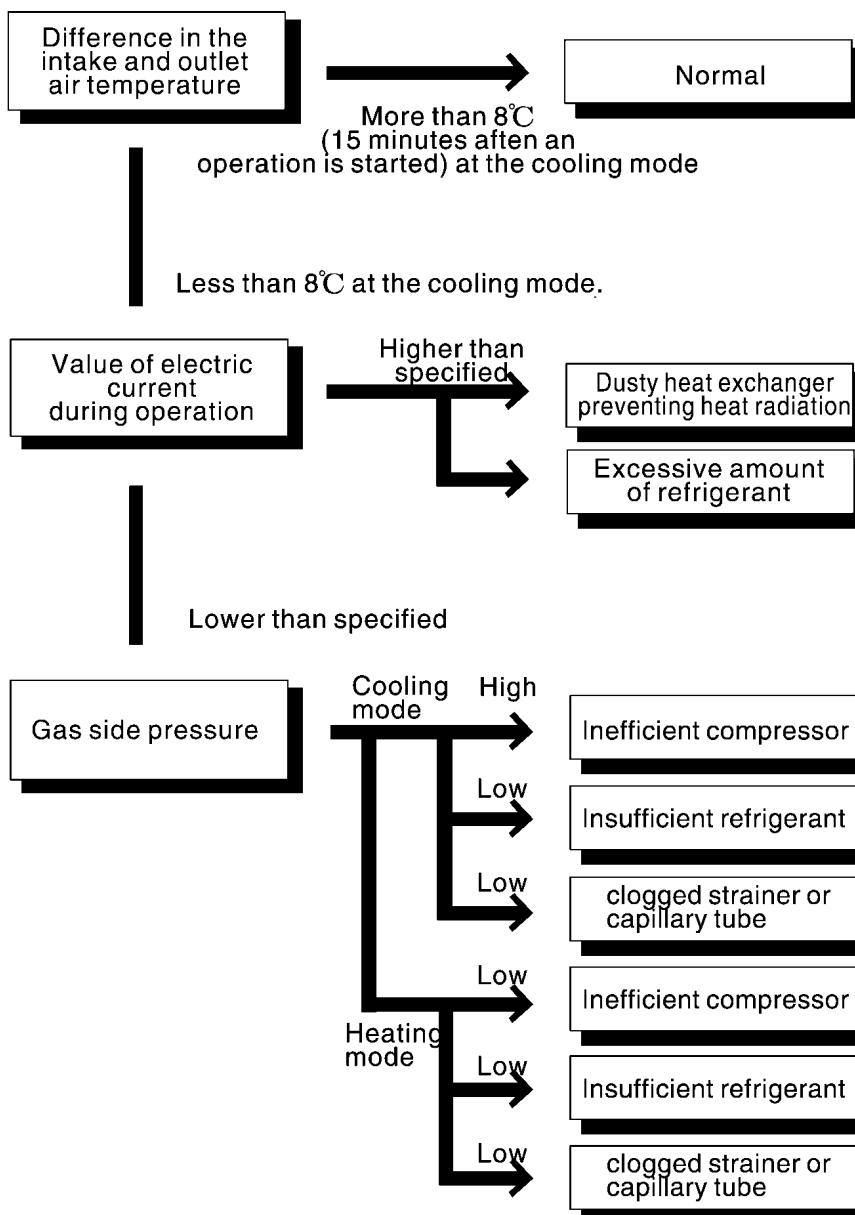
Such problems include insufficient insulation, problem with the power source, malfunction of compressor or fan.

The normal outlet air temperature and pressure of the refrigeration cycle depends on various conditions, the standard values for them are shown in the table to the right.

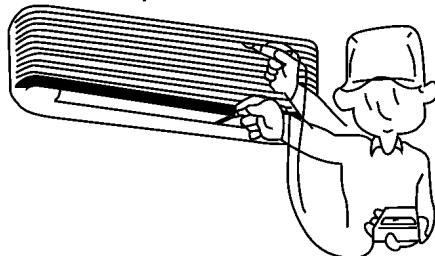
Normal pressure and outlet air temperature (standard)

	Gas side pressure Mpa (kg/cm ² G)	Outlet air tempera ture (°C)
Cooling mode	0.4~0.6(4~6)	12~16
Heating mode	1.5~2.1(15~21)	36~45

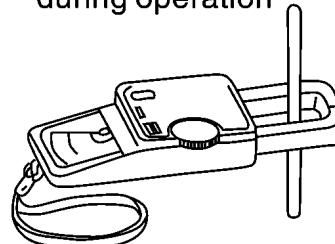
★ Condition: indoor fan speed: high
outdoor temperature: 35°C
(cooling mode)
7°C (heating mode)



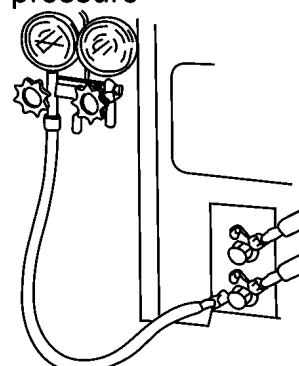
- Measuring the air temperature difference



- Measuring electric current during operation



- Measuring gas side pressure



11.1. Relationship between the condition of air conditioner and pressure and electric current

Condition of the air conditioner	Cooling mode			Heating mode		
	Low Pressure	High Pressure	Electric current during operation	Low Pressure	High Pressure	Electric current during operation
Insufficient refrigerant (gas leakage)	↙	↙	↙	↙	↙	↙
Clogged capillary tube	↙	↙	↙	↙	↙	↙
Short circuit in the indoor unit	↙	↙	↙	↗	↗	↗
Insufficient compression	↗	↖	↖	↗	↖	↖

11.2. Diagnosis methods of a malfunction of a compressor and a 4-way valve

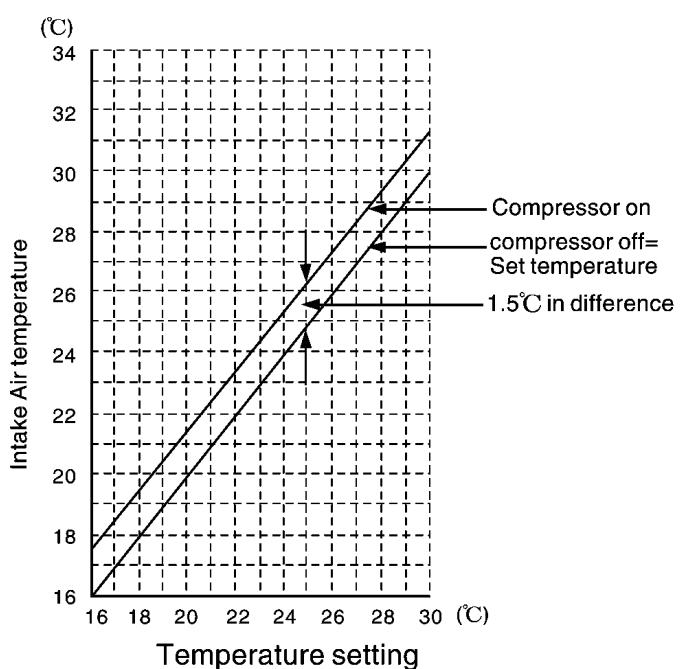
Nature of fault	Symptom
Insufficient compressing of a compressor	<ul style="list-style-type: none"> ● Electric current during operation becomes approximately 80% lower than the normal level. ● The discharge tube of the compressor becomes abnormally hot (normally 70~90°C). ● The difference between high pressure and low pressure becomes almost zero.
Locked compressor	<ul style="list-style-type: none"> ● Electric current reaches a high level abnormally, and the value exceeds the limit of an ammeter. In some cases, a breaker turns off. ● The compressor has a humming sound.

12 Technical Data

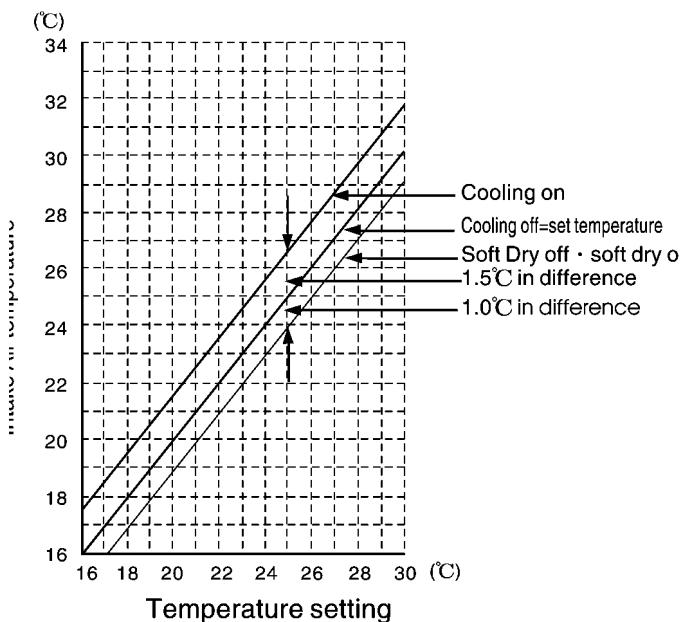
■ Thermostat characteristics

CS/CU-PC9CKA, CS/CU-PC12CKA

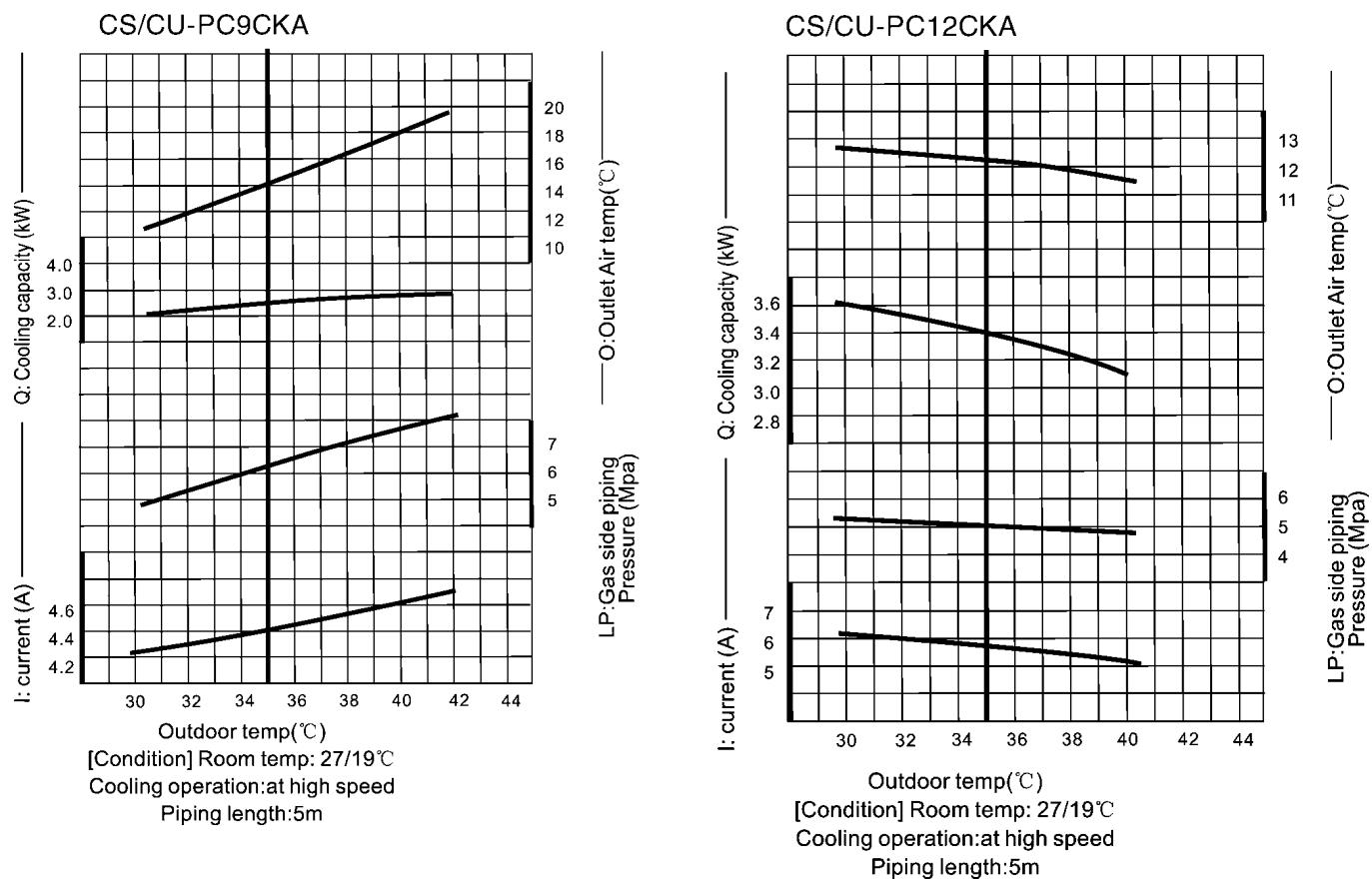
- Cooling mode



- Soft dry mode

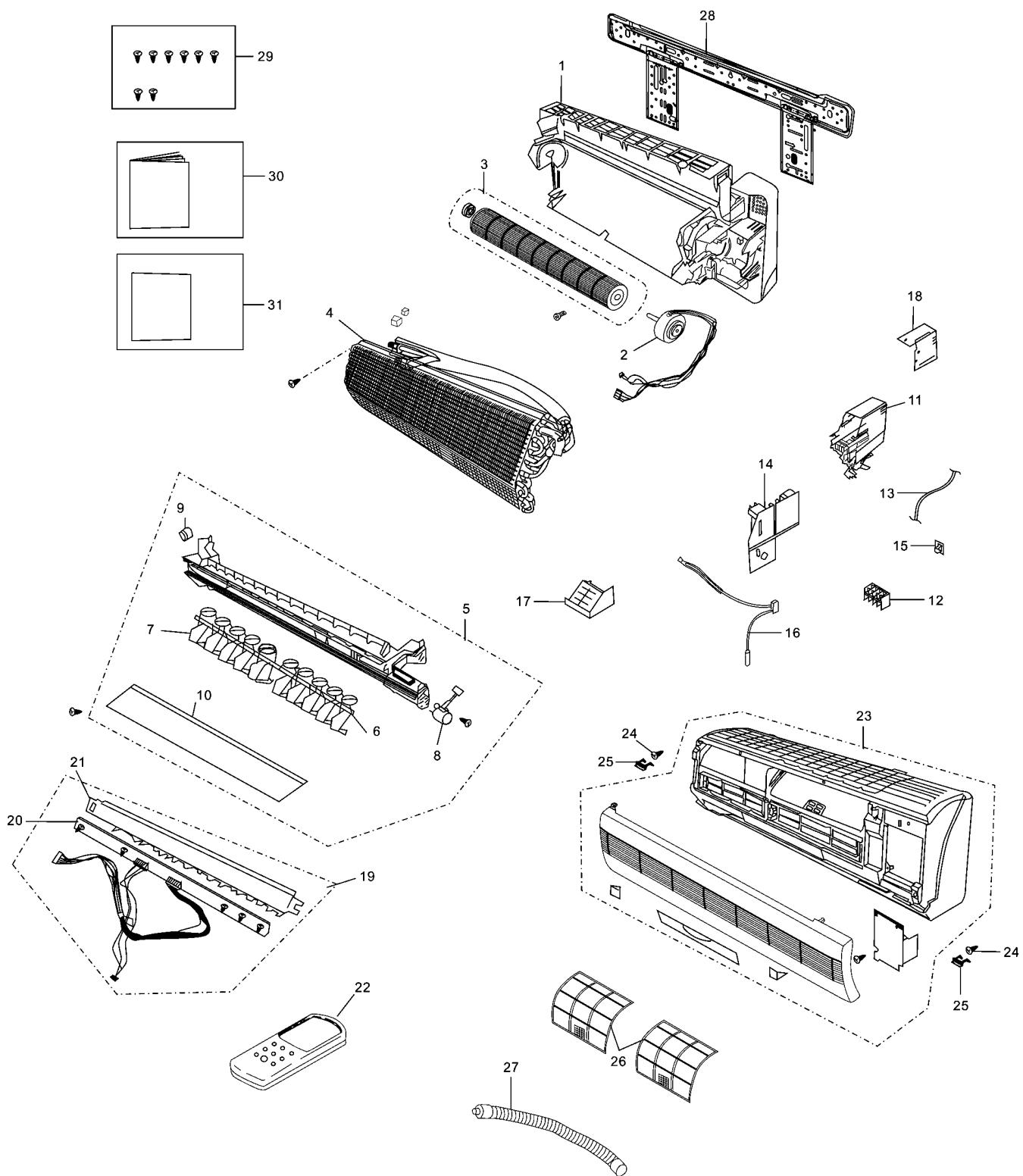


■ Cooling characteristics



13 Exploded View

CS-PC9CKA/PC12CKA



14 Replacement Parts List

CS-PC9CKA / CS-PC12CKA

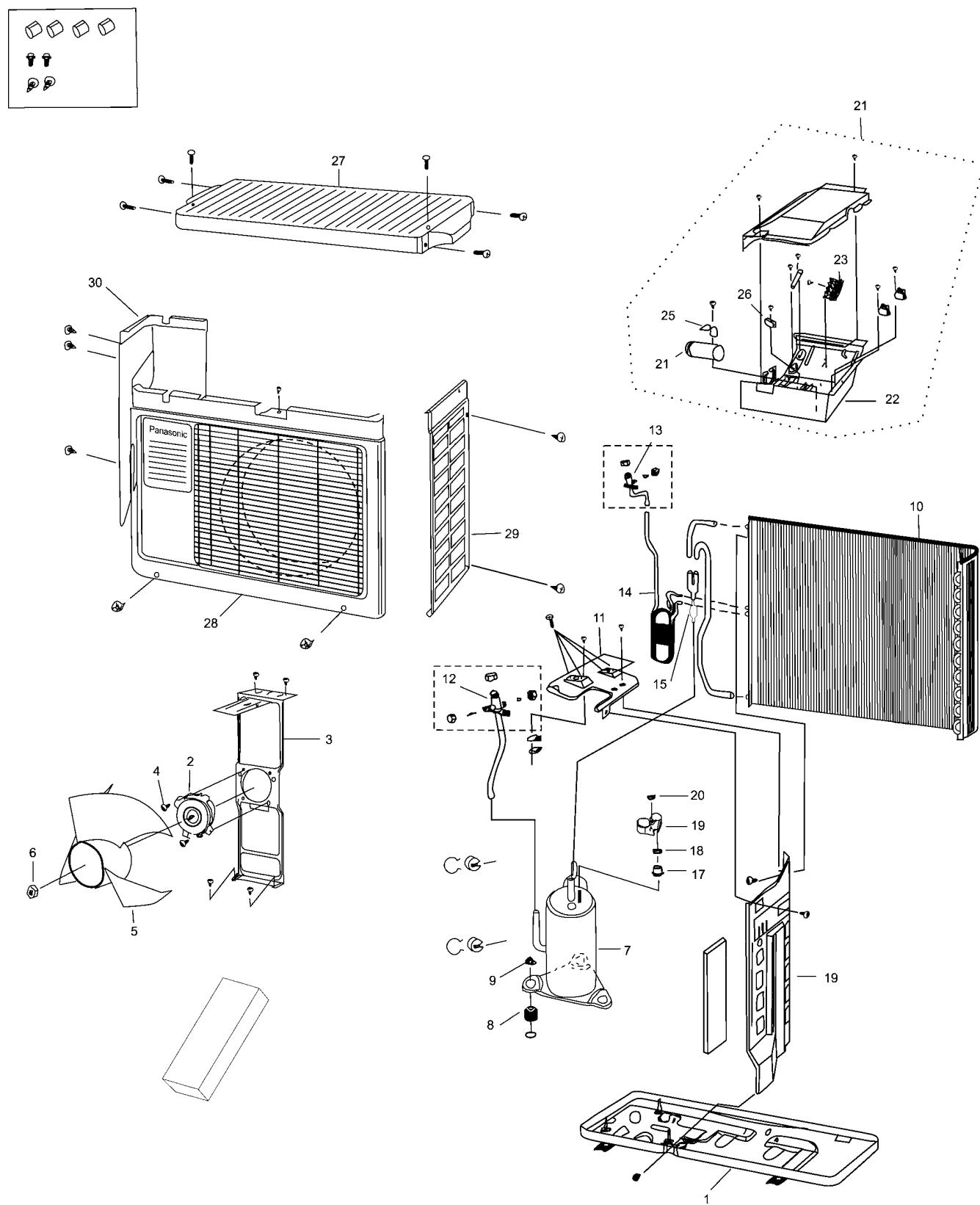
No.	DESCRIPTION&NAME	Q'ty	CS-PC9CKA	CS-PC12CKA	RE
1	CHASSIS COMPLETE	1	CWD50C1348	CWD50C1350	
2	FAN MOTOR	1	CWA921115	CWA921115	*
3	CROSS FLOW FAN COMPLETE	1	CWH02C1030	CWH02C1030	
4	EVAPORATOR	1	CWB30C1448	CWB30C1403	
5	DISCHARGE GRILLE COMPLETE	1	CWE20C2285	CWE20C2289	*
6	HORIZONTAL VANE	1	CWE24C1059	CWE24C1031	
7	HORIZONTAL VANE	1	CWE24C1058	CWE24C1032	
8	AIR SWING MOTOR	1	CWA98259+C	CWA98259+C	
9	CAP-DRAIN TRAY	1	CWH521096	CWH52063	
10	VERTICAL VANE	1	CWE241137	CWE241073A	*
11	CONTROL BOARD	1	CWH102211	CWH102201	
12	TERMINAL BOARD COMPLETE	1	CWA28C2191	CWA28C2155	
13	POWER SUPPLY CORD	1	CWA20C2370	CWA20C2370	
14	MAIN PCB	1	CWA743282	CWA743276	*
15	RECEIVER	1	CWA743353	CWA73C1257	*
16	SENSOR COMPLETE	1	CWA50C2193	CWA50C2064	*
17	CONTROL BOARD FRONT COVER	1	CWH131175	CWH131102	
18	CONTROL BOARD TOP COVER	1	CWH131176	CWH131103	
19	INDICATOR	1	CWE39C1094	CWE39C1048	*
20	INDICATOR PCB	1	CWA743205	CWA742707	*
21	INDICATOR HOLDER	1	CWD932332	CWD932170	
22	REMOTE CONTROL COMPLETE	1	CWA75C2559	CWA75C2559	*
23	FRONT GRILLE COMPLETE	1	CWE11C3074	CWE11C3070	
24	SCREW-FRONT GRILLE	2	XTT4+14C	XTT4+14C	
25	CAP-FRONT GRILLE	2	CWH521025F	CWH521025F	
26	AIR FILTER	1	CWD001110	CWD001050	
27	DRAIN HOSE	1	CWH851074	CWH851074	
28	INSTALLATION PLATE	1	CWH36K1019	CWH36K1013	
29	BAG COMPLETE	1	CWH82C1214	CWH82C1214	
30	OPERATION INSTRUCTIONS	1	CWF564301	CWF564301	
31	INSTALLATION INSTRUCTIONS	1	CWF612563	CWF612563	

Note:

1. All parts are supplied from GMAC, P.R. China.
2. ** marked parts are recommended to be kept in stock.

15 Exploded View

CU-PC9CKA



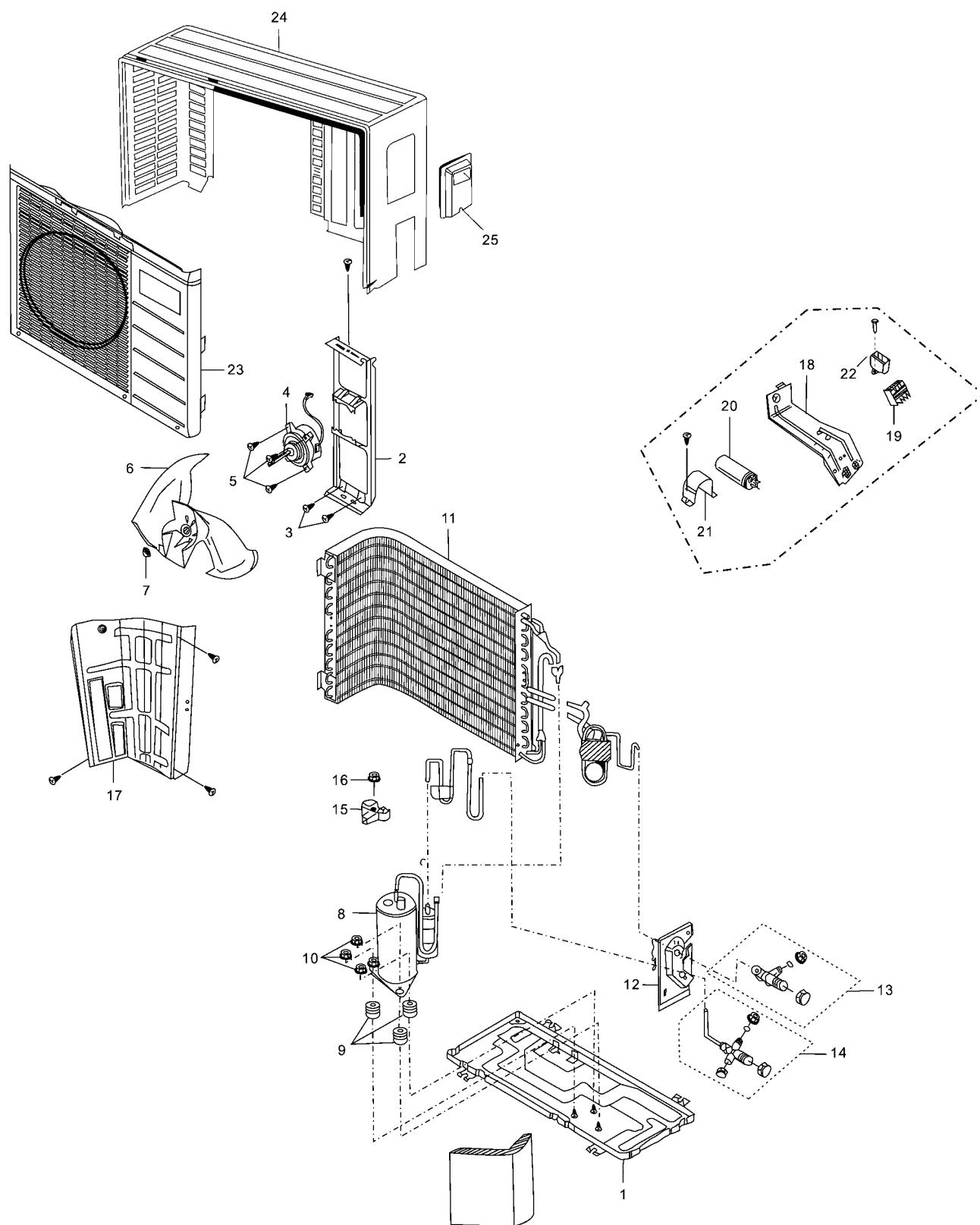
16 Replacement Parts List

CU-PC9CKA

No.	DESCRIPTION&NAME	Q'ty	CU-PC9CKA	RE
1	BASE ASS'Y	1	CWD52K1096A	
2	FAN MOTOR	1	CWA92263	*
3	HOLDER-FAN MOTOR	1	CWD541058	
4	FIXING SCREW-FAN MOTOR	4	CWH55027	
5	PROPELLER FAN	1	CWH03K047	
6	NUT-P.FAN	1	CWH56053	
7	COMPRESSOR	1	CWB092218	*
8	MOUNT RUBBER-COMPRESSOR	3	CWH501064	
9	NUT-COMP.MOUNT	3	4582065	
10	CONDENSER	1	CWB32C1329	
11	HOLDER-COUPLING	1	CWH351039A	
12	3-WAY VALVE	1	CWB011236	
13	2-WAY VALVE	1	CWB021196	
14	TUBE ASS'Y-CAPILLARY	1	CWT01C2828	
15	STRAINER	1	CWB11025	
16	SOUND PROOF PANEL	1	CWH151059	
17	OVER LOAD PROTECTOR	1	CWA121199	*
18	HOLDER-O.L.P.	1	CWH701006	
19	TERMINAL COVER	1	CWH17006	
20	NUT FOR TERMINAL COVER	1	7080300	
21	CONTROL BOX COMPLETE	1	CWH14C3672	
22	CONTROL BOARD	1	CWH102219	
23	TERMINAL BOARD ASS'Y	1	CWA28K1015	
24	CAPACITOR-COMPRESSOR	1	DS371256CPXA	*
25	HOLDER-CAPACITOR	1	CWH301033	
26	CAPACITOR-FAN MOTOR	1	CWA31342	*
27	SURFACE COVER	1	CWE031034A	
28	FRONT PANEL-CABINET	1	CWE06K1044	
29	RIGHT BOARD	1	CWE041090A	
30	LEFT BOARD	1	CWE041089A	

17 Exploded View

CS-PC12CKA



18 Replacement Parts List

CU-PC12CKA

No.	DESCRIPTION&NAME	Q'ty	CU-PC12CKA	RE
1	CHASSIS ASS'Y	1	CWD50K2067A	
2	FAN MOTOR BRACKET	1	CWD541041	
3	SCREW-FAN MOTOR BRACKET	2	4580399	
4	FAN MOTOR	1	CWA951192	*
5	SCREW-FAN MOTOR MOUNT	3	CWH55027	
6	PROPELLER FAN ASS'Y	1	CWH00K040	
7	NUT-PROPELLER FAN	1	CWH56032	
8	COMPRESSOR	1	CWB092117	*
9	ANTI-VIBRATION BUSHING	3	CWH50055	
10	NUT-COMPRESSOR MOUNT	3	4582065	
11	CONDENSER	1	CWB32C1361	
12	HOLDER COUPLING ASS'Y	1	CWH351027A	
13	2-WAY VALVE	1	CWB021024	
14	3-WAY VALVE	1	CWB011024	
15	TERMINAL COVER	1	CWH17006	
16	NUT-TERMINAL COVER	1	7080300	
17	SOUND PROOF BOARD	1	CWH151034	
18	CONTROL BOARD	1	CWH102026	
19	TERMINAL BOARD ASS'Y	1	CWA28K1048	
20	CAPACITOR-COMPRESSOR	1	CWA312076	*
21	HOLDER-CAPACITOR	1	CWH30165	
22	CAPACITOR-FAN MOTOR	1	CWA31342	*
23	CABINET FRONT PLATE	1	CWE06C1013A	
24	CABINET COMPLETE	1	CWE00K1051A	
25	CONTROL BOARD COVER	1	CWH13475	

Note:

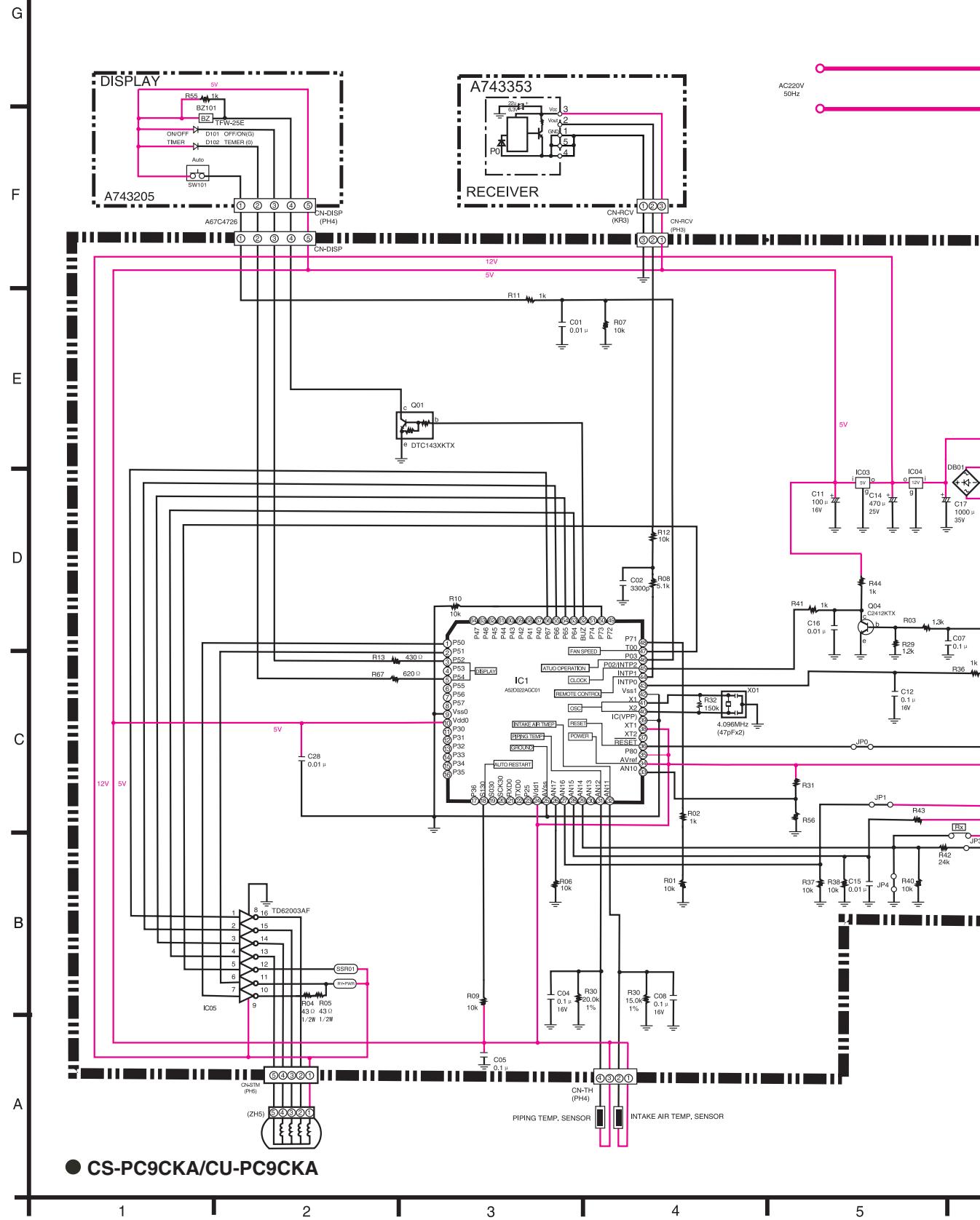
1. All parts are supplied from GMAC, P.R. China.
2. ** marked parts are recommended to be kept in stock.

19 ELECTRONIC CIRCUIT DIAGRAM

(CS/CU-PC9CKA)

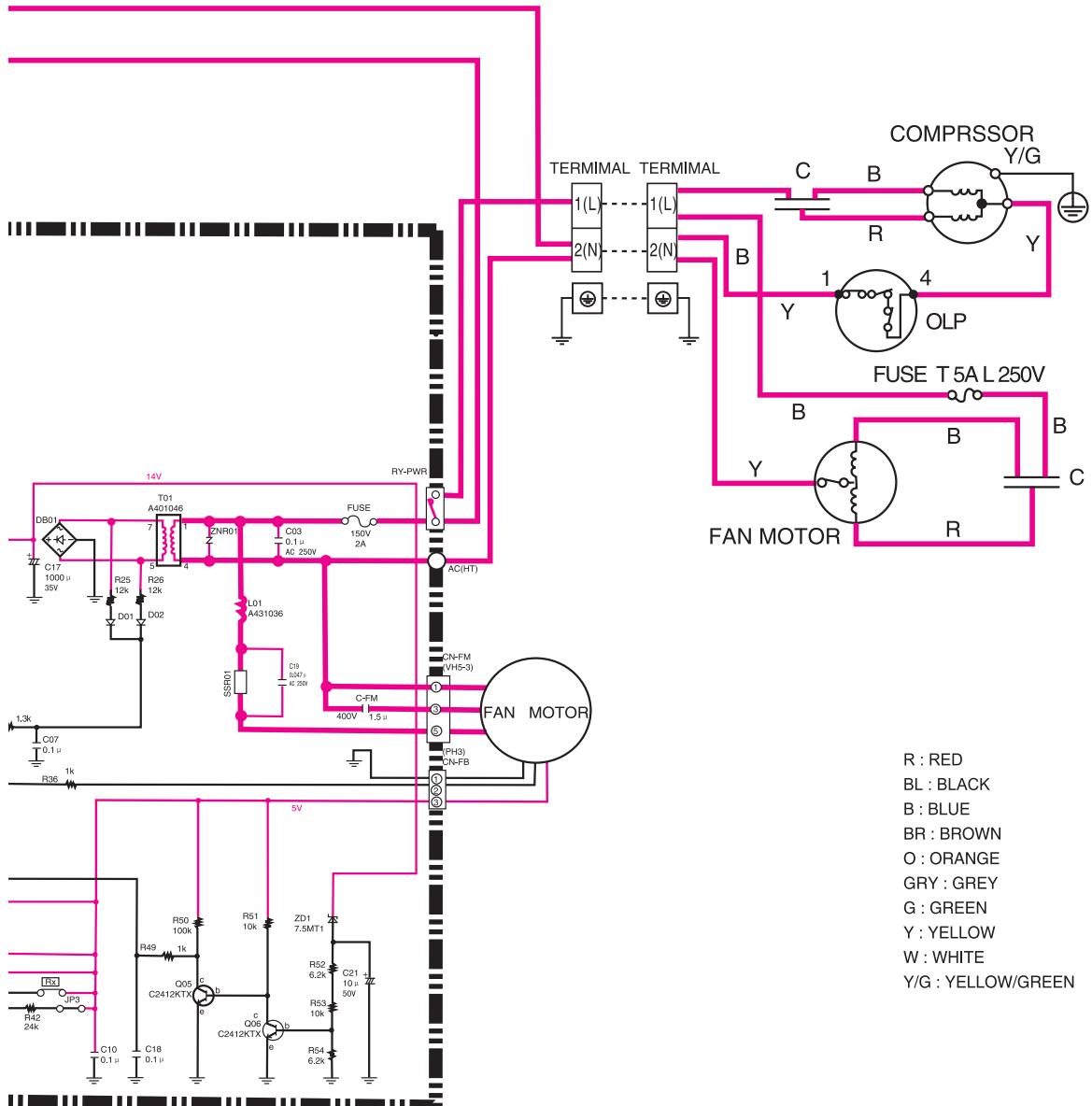
◆ ELECTRONIC CIRCUIT DIAGRAM

SCHEMATIC DIAGRAM 1/2



● CS-PC9CKA/CU-PC9CKA

SCHEMATIC DIAGRAM 2/2



R : RED
BL : BLACK
B : BLUE
BR : BROWN
O : ORANGE
GRY : GREY
G : GREEN
Y : YELLOW
W : WHITE
Y/G : YELLOW/GREEN

REMOTE CONTROL No.

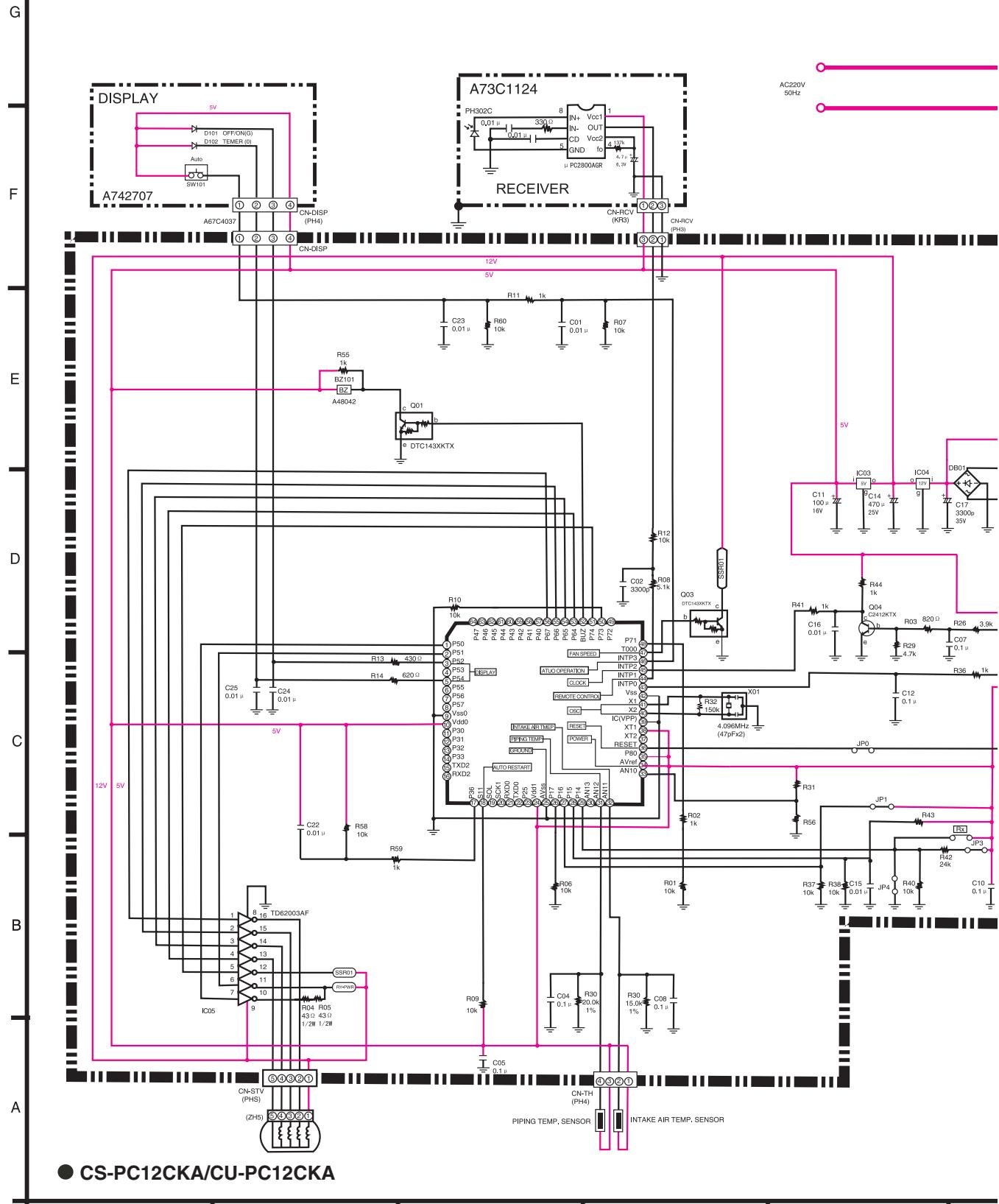
REMOTE CONTROL NO.	JP3	JP4	RX
0	JUMPER	JUMPER	-
1	JUMPER	NONE	-
2	NONE	NONE	10k
3	JUMPER	NONE	10k

● CS-PC9CKA/CU-PC9CKA

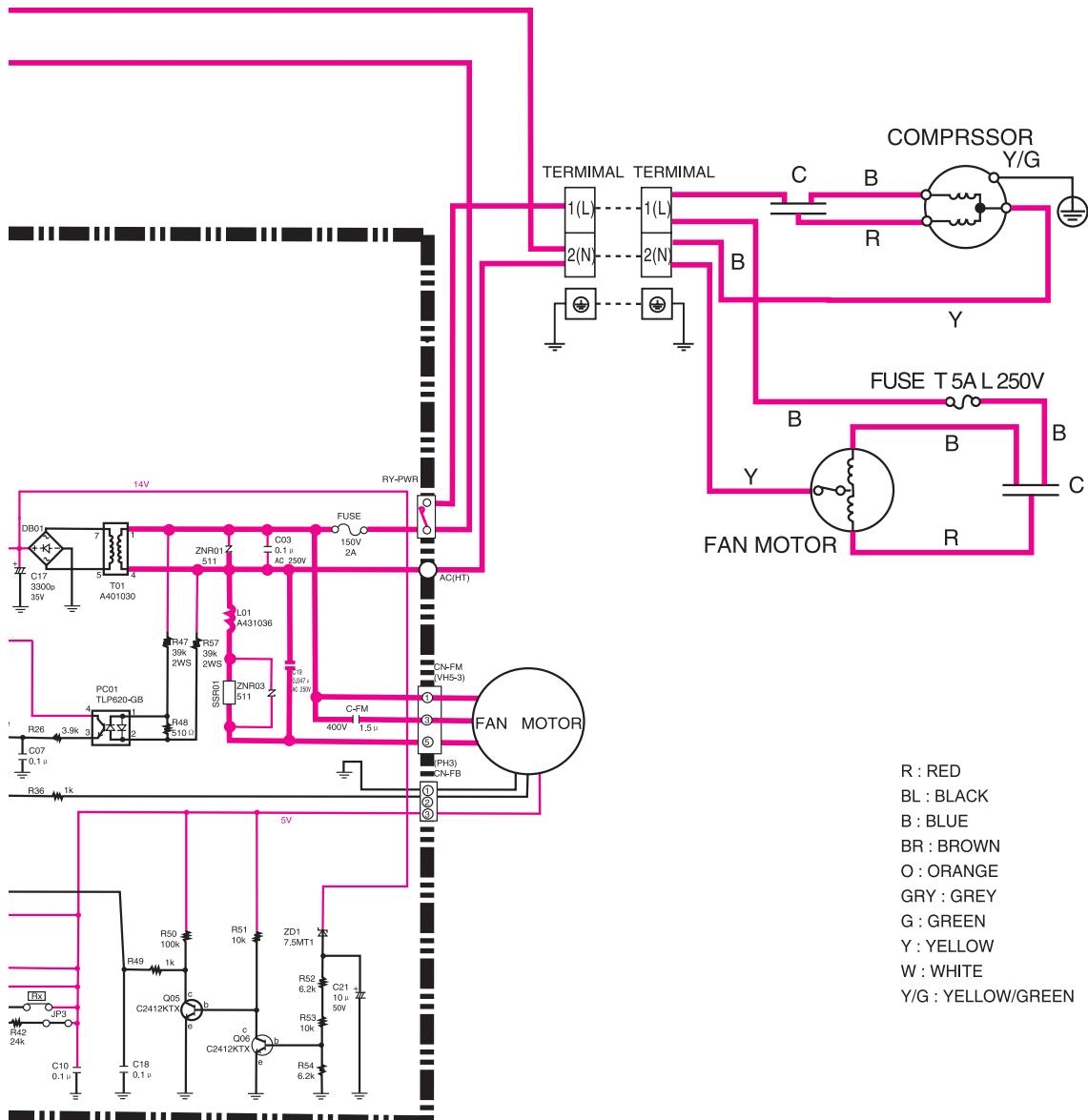
(CS/CU-PC9CKA)

◆ ELECTRONIC CIRCUIT DIAGRAM

SCHEMATIC DIAGRAM 1/2



SCHEMATIC DIAGRAM 2/2



R : RED
BL : BLACK
B : BLUE
BR : BROWN
O : ORANGE
GRY : GREY
G : GREEN
Y : YELLOW
W : WHITE
Y/G : YELLOW/GREEN

REMOTE CONTROL No.

REMOTE CONTROL No.	JP3	JP4	RX
0	JUMPER	JUMPER	-
1	JUMPER	NONE	-
2	NONE	NONE	10k
3	JUMPER	NONE	10k

● CS-PC12CKA/CU-PC12CKA

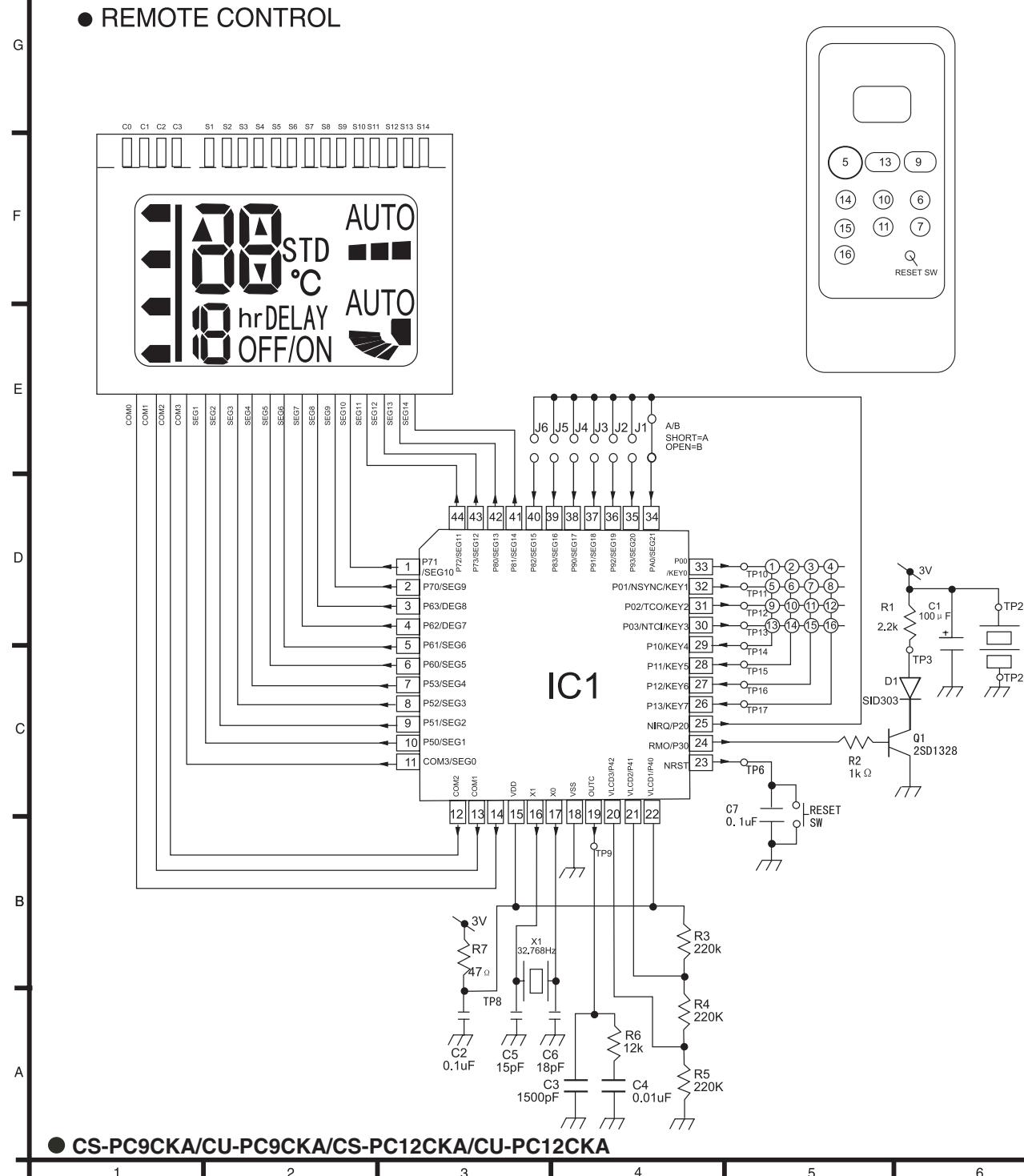
6 7 8 9 10

19.1. ELECTRONIC CIRCUIT DIAGRAM(REMOTE CONTROL)

CS/CU-PC9CKA CS/CU-PC12CKA

◆ ELECTRONIC CIRCUIT DIAGRAM

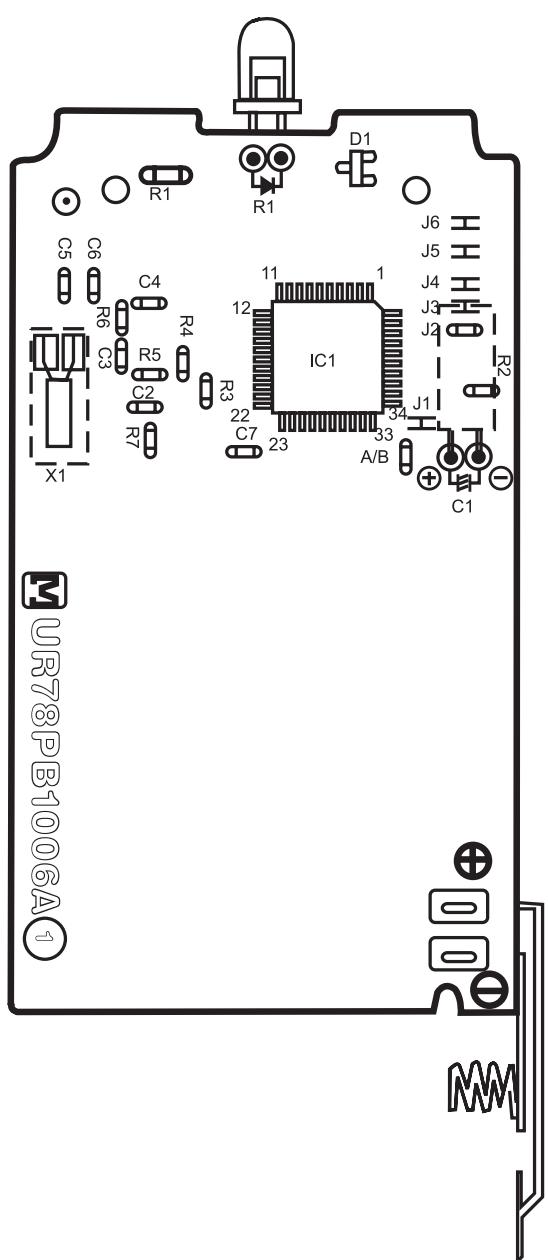
● REMOTE CONTROL



● CS-PC9CKA/CU-PC9CKA/CS-PC12CKA/CU-PC12CKA

● REMOTE CONTROL

KEY No.	KEY NAME
5	OFF/ON
6	ON-TIMER
7	SET-TIMER
9	TEMP UP
10	OFF-TIMER
11	CANCEL TIMER
13	TEMP DOWN
14	MODE
15	FAN SPEED
16	AIR SWING



● CS-PC9CKA/CU-PC9CKA/CS-PC12CKA/CU-PC12CKA

7

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How to use electronic circuit diagram

Before using the circuit diagram, read the following carefully.

* Voltage measurement

Voltage has been measured with a digital tester when the indoor fan is set at high fan speed under the following conditions without setting the timer.

Use them for servicing.

Voltage indication is in Red at all operations.

	Intake air temperature	Temperature setting	Discharge air temperature	Pipe temperature
Cooling	27°C	16°C	17°C	15°C

* Indications for resistance

a. K....kΩ M....MΩ

W....watt Not indicated....1/4W

b. Type

Not indicated.....carbon resistor

Tolerance±5%



.....metal oxide resistor

Tolerance±1%

* Indications for capacitor

a. Unit $\mu\text{....}\mu\text{F}$ P....pF

b. Type Not indicated....ceramic capacitor

(S).....S series aluminium electrolytic capacitor

(Z).....Z series aluminium electrolytic capacitor

(SU).....SU series aluminium electrolytic capacitor

(P).....P series polyester system

(SXE).....SXE series aluminium electrolytic capacitor

(SRA).....SRA series aluminium electrolytic capacitor

(KME).....KME series aluminium electrolytic capacitor

* Diode without indication.....MA165

* Circuit Diagram is subject to change without notice for further development.

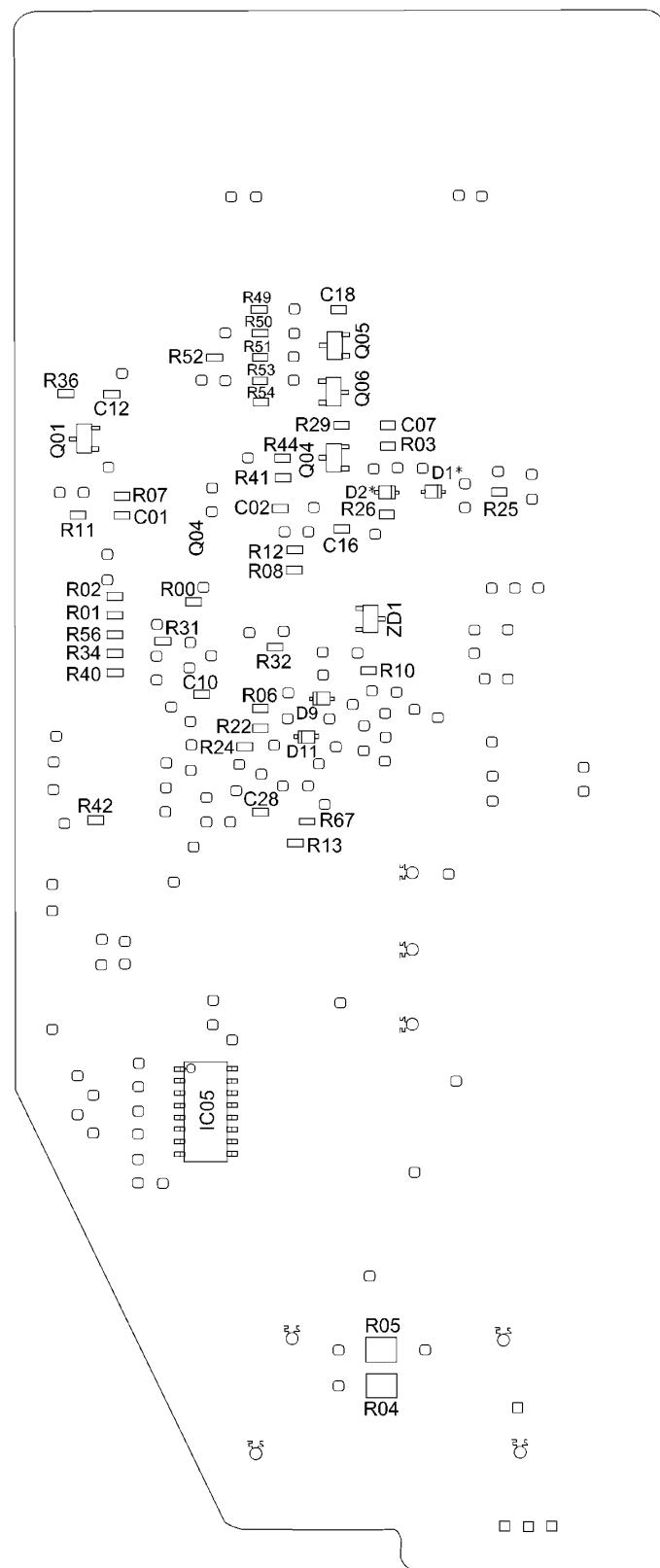
TIMER TABLE

Name		Time	Test Mode (When test point Short-circuited)	Remarks	
Real Timer		1 hr.	1 min.		
		10 min.	10 sec.		
		1 min.	1 sec.		
Time Delay Safety Control		2 min. 58 sec.	0 sec.		
Forced Operation		60 sec.	0 sec.		
Time Save Control		7 min.	4.2 sec.		
Anti-Freezing		4 min.	0 sec.		
Auto Mode Judgement		20 sec.	0 sec.		
Soft Dry	OFF	6 min.	36 sec.		
	ON	10 min.	60 sec.	Soft Dry: 10 min. operation	
Deodorizing Control	Cooling	40 sec.	4 sec.		
		70 sec.	7 sec.		
		20 sec.	2 sec.		
		180 sec.	18 sec.		
	Soft Dry	40 sec.	4 sec.		
		360 sec.	36 sec.		
Comp. Reverse Rotation Detection		5 min.	30 sec.	Comp. ON 5 min. and above	
		2 min	0 sec.		
Comp. / Fan Motor Delay Timer		1.6 sec.	0 sec.		
Random Auto Restart Control		0 ~ 62 sec.	0 ~ 6.2 sec.		

19.2. PRINT PATTERN (INDOOR PCB)

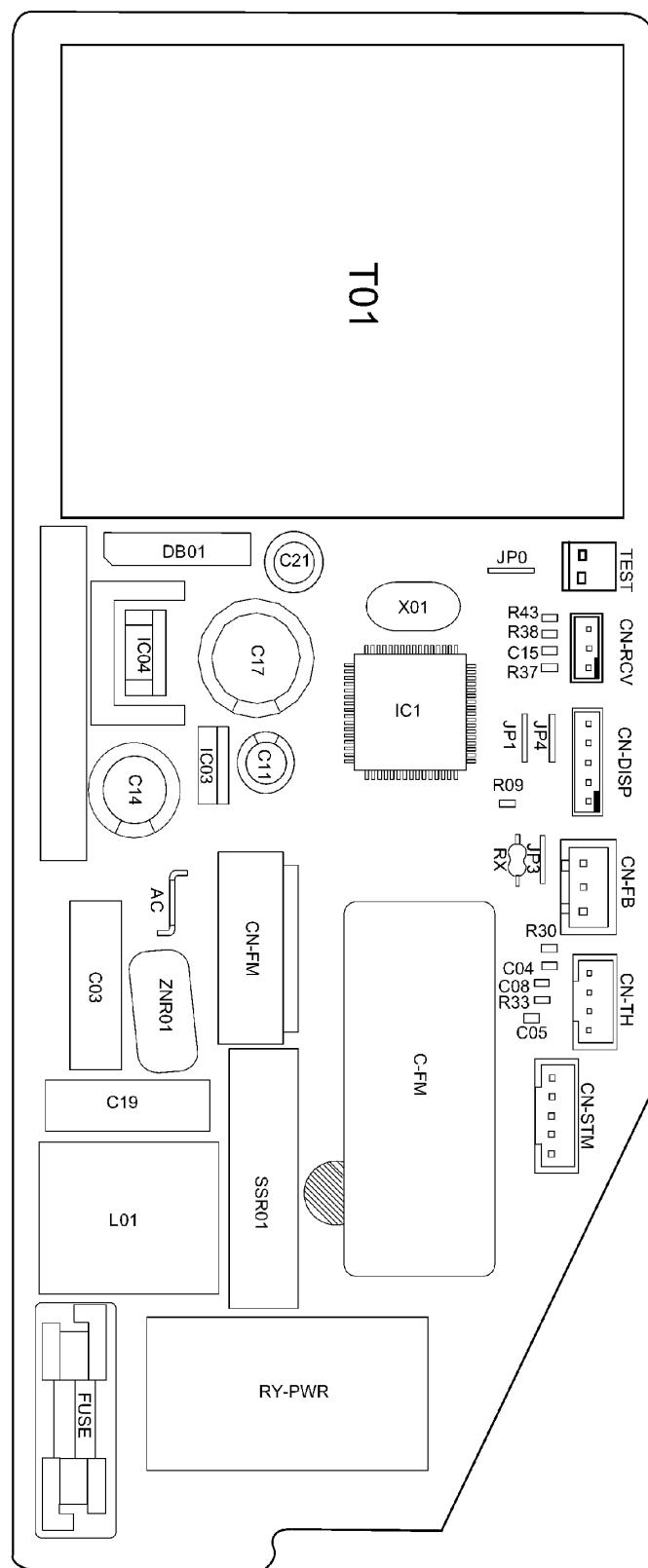
CS-PC9CKA

SIDE A



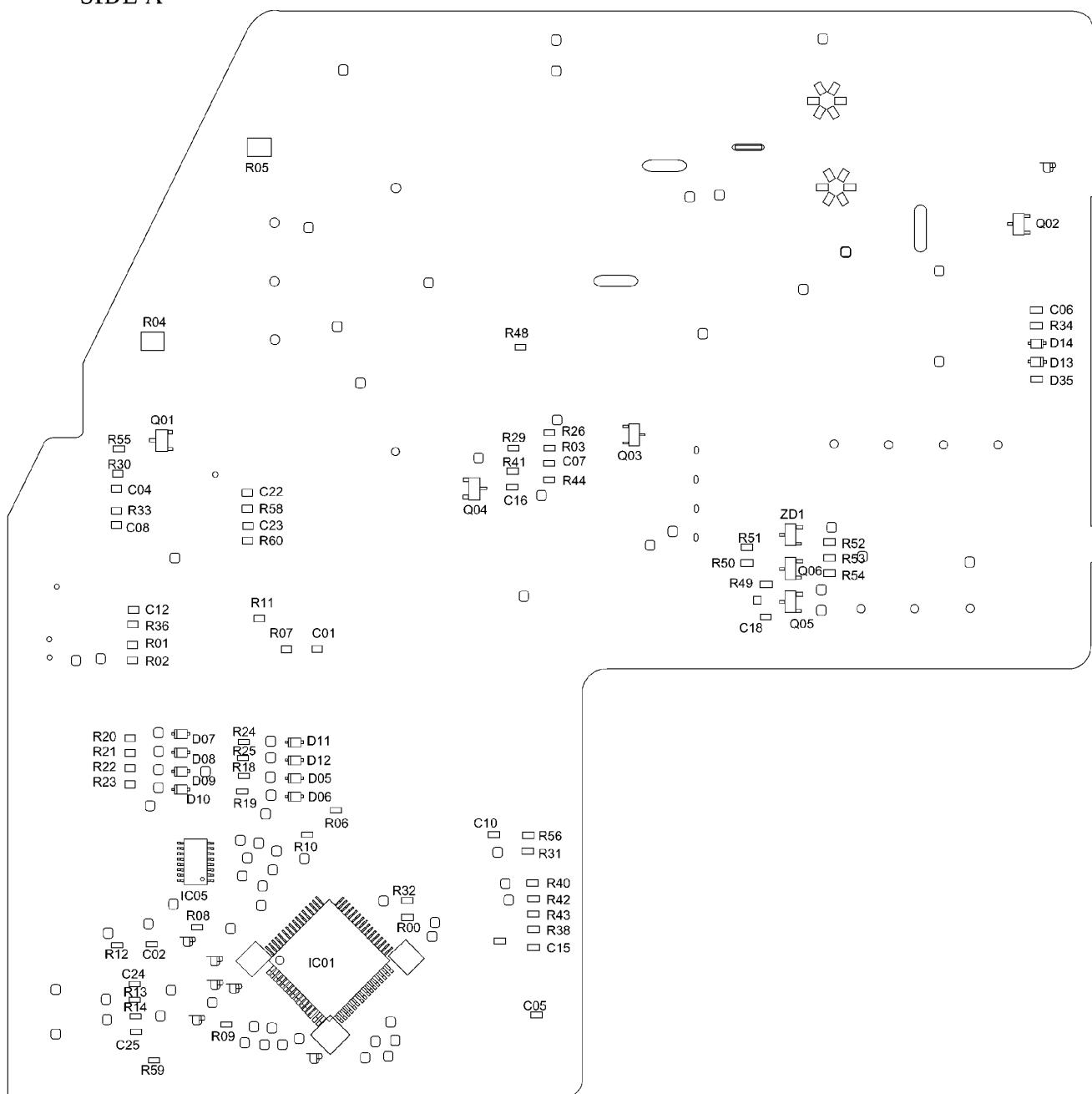
CS-PC9CKA

SIDE B



CS-PC12CKA

SIDE A



CS-PC12CKA

SIDE B

