

## Speaker Project

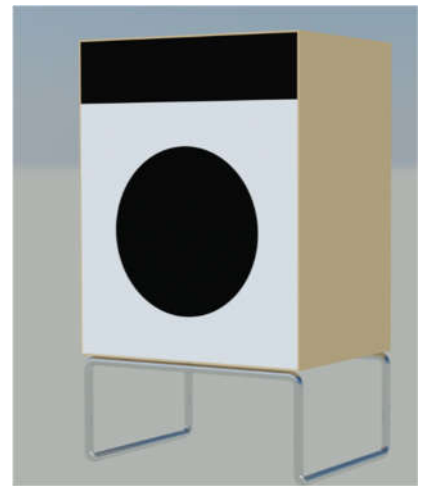
**BMD, 2018 (3d Model = v1.3)**

MDF Sub Structure with 3mm ply Melamine Exterior. Front Grills and legs in mild steel.

- MDF Substructure all made from laser cut parts
- 3mm exterior not included.

**Parts provided in DXF from Autocad.**

**ALL measurements are in mm**



### BOM - Parts to be Laser Cut

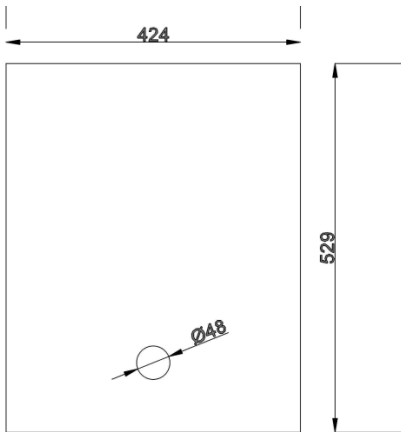
Part Number	Quantity	Part Name	Material	Thickness (mm)	Planned Finish
1	1	Back Panel	White Melamine MDF	16	N/A
2	1	Top Panel	MDF	18	N/A
3	1	Bottom Panel	MDF	18	N/A
4 & 5	1+1	Side	MDF	18	N/A
6	1	Front Lower	White Melamine MDF	16	N/A
7	1	Front Upper	MDF	12	N/A

### BOM - Parts to be Waterjet Cut

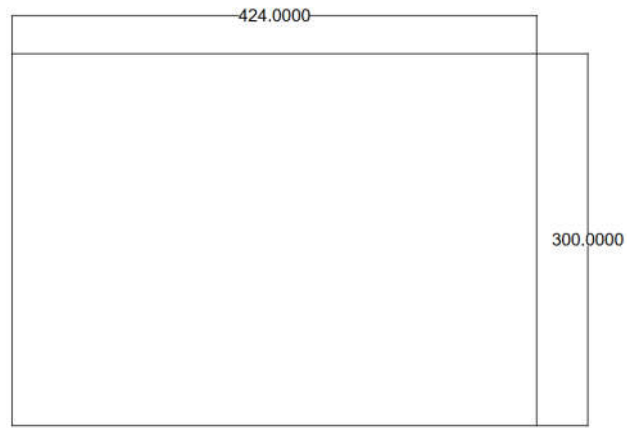
Part Number	Quantity	Part Name	Material	Thickness (mm)	Planned Finish
8	1	Facia-Circle	Plastic	4?	Matte
9	1	Facia-Rect	Plastic	4?	Matte

## Drawing Overview

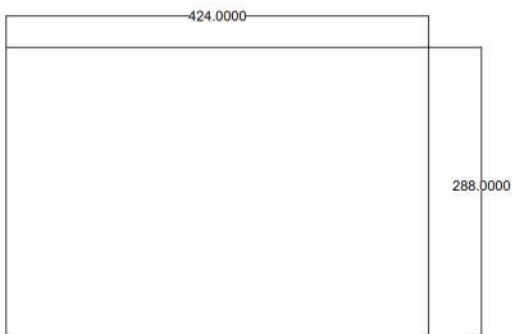
**Part 1**



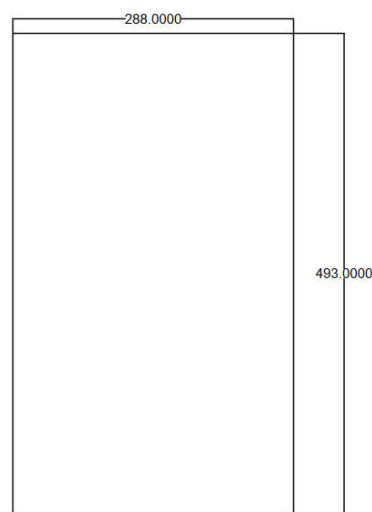
**Part 2**



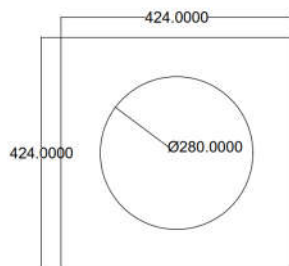
**Part 3**



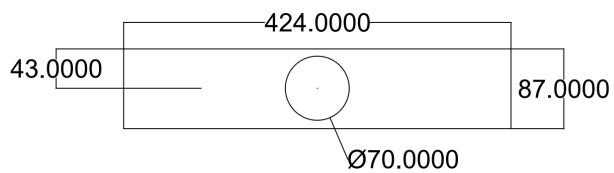
**Part 4 & Part 5**



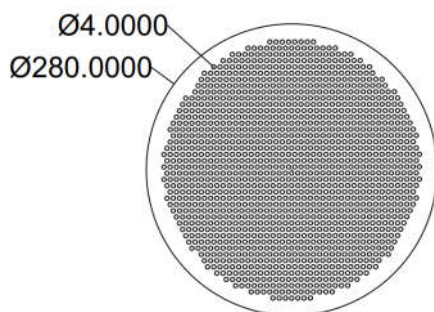
**Part 6**



**Part 7**



**Part 8**



**Part 9**

