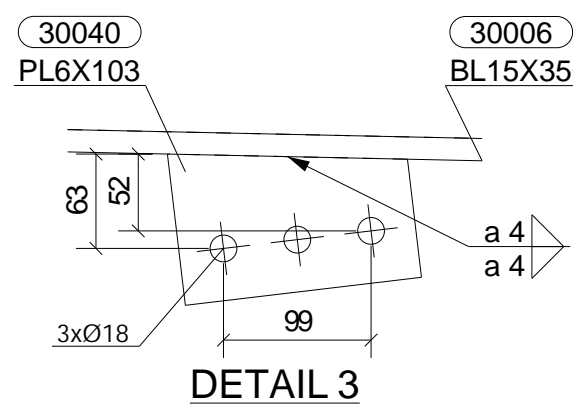
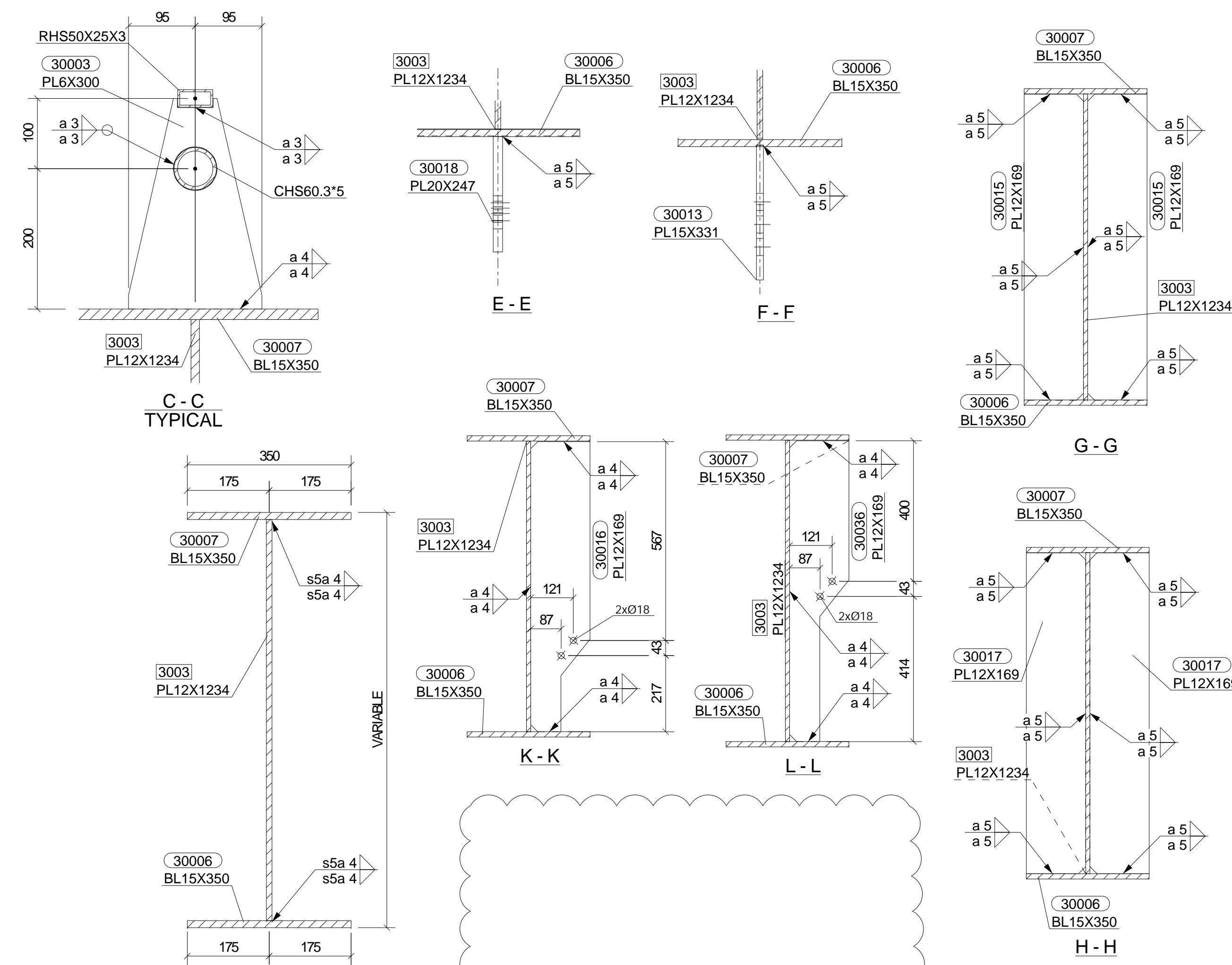


BILL OF MATERIAL						
MARK	Sub/MK	QTY	PROFILE	LENGTH (mm)	MATERIAL	DESCRIPTION
3003						
	3003	1	1233.5x12	10111.4	S355JR	WEB
	30003	10	300x6	190	S355JR	PLATE
	30006	1	350x15	10022.8	S355JR	BOTTOM FLANGE
	30007	1	350x15	10122.1	S355JR	TOP FLANGE
	30008	1	60.3x5	5094.3	S355JR	TUBE
	30009	1	60.3x5	5000	S355JR	TUBE
	30010	1	RH-S50X25X3	5100.4	S355JR	TUBE
	30011	1	RH-S50X25X3	5000	S355JR	TUBE
	30013	1	331.5x15	376.4	S355JR	PLATE
	30014	2	405x25	363	S355J0+Z15	PLATE
	30015	2	169x12	872.2	S355JR	PLATE
	30016	1	169x12	826.6	S355JR	PLATE
	30017	2	169x12	913.7	S355JR	PLATE
	30018	1	247.5x20	634.7	S355JR	PLATE
	30020	1	169x20	948.5	S355JR	PLATE
	30024	4	112.5x12	169	S355JR	PLATE
	30031	1	168x20	949.7	S355JR	PLATE
	30036	1	169x12	857.2	S355JR	PLATE
	30037	1	168x20	808.1	S355JR	PLATE
	30038	1	168x20	804.1	S355JR	PLATE
	30039	2	138x10	167	S355JR	PLATE
	30040	2	102.5x6	160	S355JR	PLATE
	30060	4	52x3	52	S355JR	PLATE
	30061	4	21x3	46	S355JR	PLATE
	30062	2	112.5x12	236.9	S355JR	PLATE
	30064	2	405x25	377	S355J0+Z15	PLATE
	30065	1	236.9x20	948.5	S355JR	PLATE
	30067	1	236.9x20	949.7	S355JR	PLATE
	30068	1	138x10	234.9	S355JR	PLATE
	30069	2	112.5x12	220	S355JR	PLATE
	30070	1	219.8x20	808.1	S355JR	PLATE
	30071	1	219.8x20	804.1	S355JR	PLATE
	30072	1	138x10	218	S355JR	PLATE
WEIGHT:	2244 Kg					

BOLT DIA	LENGTH	QTY	STANDARD	NOTE
				LIST OF CJP WELDS
30007				
CODE		TYPE	DETAIL	



MK	3003	
Phase	302	n° 1
Phase	306	n° 1
Total		n° 2

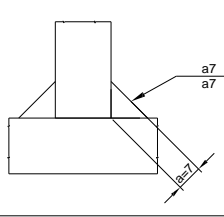
GENERAL NOTES:

SURFACE TREATMENTS: see document CIM-MSP-2018035 (final RAL 7044)

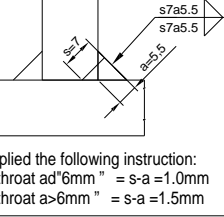
TOLERANCE: see drawings series 2018035DGD8000 for shop tolerances and series 2018035DGA8000 for site tolerances.

CJP:

For GMAW and FCAW welds, use the following detail:
(example for a=7mm)
To be applied to all FW



For SAW welds use the following detail:
(example for a=7mm)



To be applied the following instruction:
for weld throat a=7mm → s-a = ±1.0mm
for weld throat a=6mm → s-a = ±1.0mm

4	26-02-2019	AS INDICATED	ICON-E	SDG(CIM)	EP(CIM)
3	23-01-2019	AS INDICATED	ICON-E	SDG(CIM)	EP(CIM)
2	03-01-2019	AS INDICATED	ICON-E	SDG(CIM)	EP(CIM)
1	02-01-2019	AS INDICATED	ICON-E	SDG(CIM)	EP(CIM)
0	14-12-2018	FIRST ISSUE	ICON-E	SDG(CIM)	EP(CIM)
Rev.	Date	Description	Drawn by	Checked by	Approved by

Job number

2018035DCD03003A4

Doc. type

DCD03003A4

Doc. number

2018035DCD03003A4

File Name: 2018035DCD03003A4.dwg

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Client: **DIKEFALOS 1924 KATASKEVASTIKI S.A.**

Scale:

Object:

AEK ATHENS STADIUM

PHASE: 302 - NORTH TRUSS, PHASE 306 - SOUTH TRUSS

MK: 3003

CENTRAL SECONDARY GIRDER

1:5

1:7.5

1:10

1:20

1:60