#### **Maintenance**

depot, work, tech.

### Maintenance facilities are equipped with;

- 1. A wide workshop hall
- 2. Tracks (floor level tracks with a pit provided between the rails & elevated tracks with or without pits)
- 3. Roof maintenance platforms (access platforms)
- 4. Underfloor wheel-set lathe
- 5. Wheel-set changing system (track bridges)
- 6. Track mounted lifting devices, cranes, bogie and car jacks (synchronised jacks are used for lifting the whole train-set)
- 7. Fork lifters
- 8. Wheel-set load measuring device
- 9. Wheel-set diagnostic device
- 10. 3D printers for creating spare parts
- 11. Local power supply plugs AKA " Shore Supply " (  $3\ ac$  ,  $400\ v$  ,  $50\ Hz$  )
- 12. Local catenary line (movable overhead rail)

# Maintenance process

- 1. paper or paperless management
  - 1. paper based (old style)
    - 1. Employees receive work orders and all the information they need for repair or maintenance in paper notepads .
  - 2. paperless (modern)
    - 1. Crew members have tablets where they have all the details sent by the manager in charge of maintenance or repair.
- 2. Preventive & Corrective maintenance
  - 1. Preventive maintenance (PM)
    - 1. Wheel-set diagnostic including axle defectoscopy (detecting structural damage)
    - 2. Vehicle Inspection
      - 1. Visual Inspection (VI)
      - 2. Inspections that include light to heavy preventive maintenance, replacing of some parts . (I-1 ... I-6)
    - 3. Revision (RV) includes overhauling most systems of a train.

- 2. Corrective maintenance (CM)
  - 1. Repair works or replacement of defected components
  - 2. Wheel-set re-profiling

## Maintenance Facility / Depot consists of:

- 1. Storage areas
- 2. Car cleaning areas (buildings)
  - 1. A chemical wash
  - 2. A water wash
- 3. De-Icing area (for northern countries)
- 4. Inspection and light maintenance sheds
- 5. Heavy maintenance shop
- 6. Toilet discharge facility

#### A typical depot layout designed primerely for EMU's

Maintenance.jpeg