

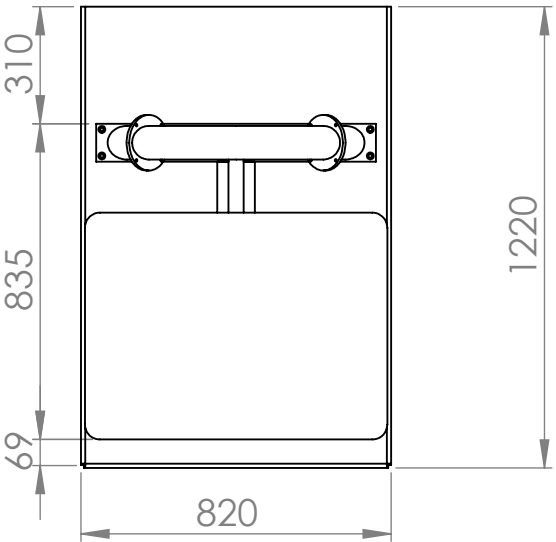
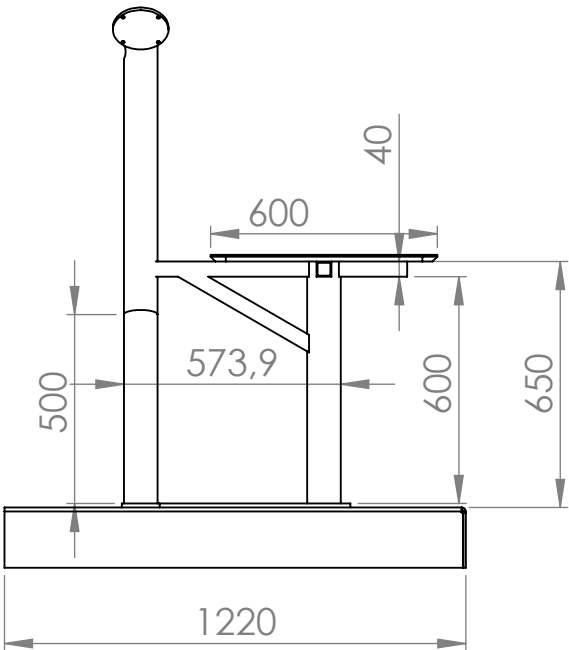
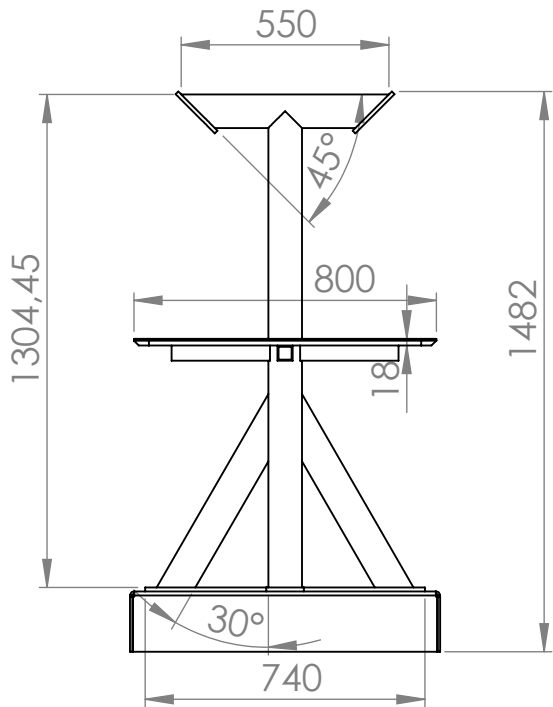
Stativ i stål og autolakeret
i hvid højglans

Robot montage plader

Bord i MDF, grå

Sammensvejsning af
torso stander (sheet 2) og
bord stander (sheet 3)

Dørkplade ALU



Revision History:

Rev 1: -
Rev 2: -
Rev 3: -
Rev 4: -
Rev 5: -
Rev 6: -
Rev 7: -
Rev 8: -

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Surface treatment:

	NAME	DATE
DRAWN	BJC	19-03-2012
APPR		08-07-2013
UNLESS OTHERWISE SPECIFIED:		
Dimensions are in millimeters		
Surface finish: Rz 63µm		
Linear tolerance: ±0,1mm		
Angular tolerance: ±0,5°		
Debur and break sharp edges		
MATERIAL:		
WEIGHT:	105235.18 g	

Location: X:\Mekanisk Udvikling\Projekt tegninger\Messe standere\Automatica 2012\



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TITLE:
Torso stander Automatica 2012

LAST SAVED: 8. juli 2013 09:41:31

DWG NO.

XX.XXX.XX

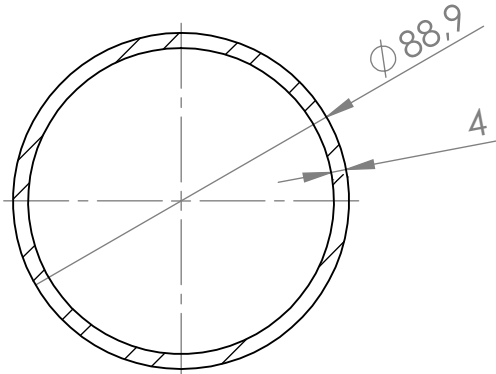
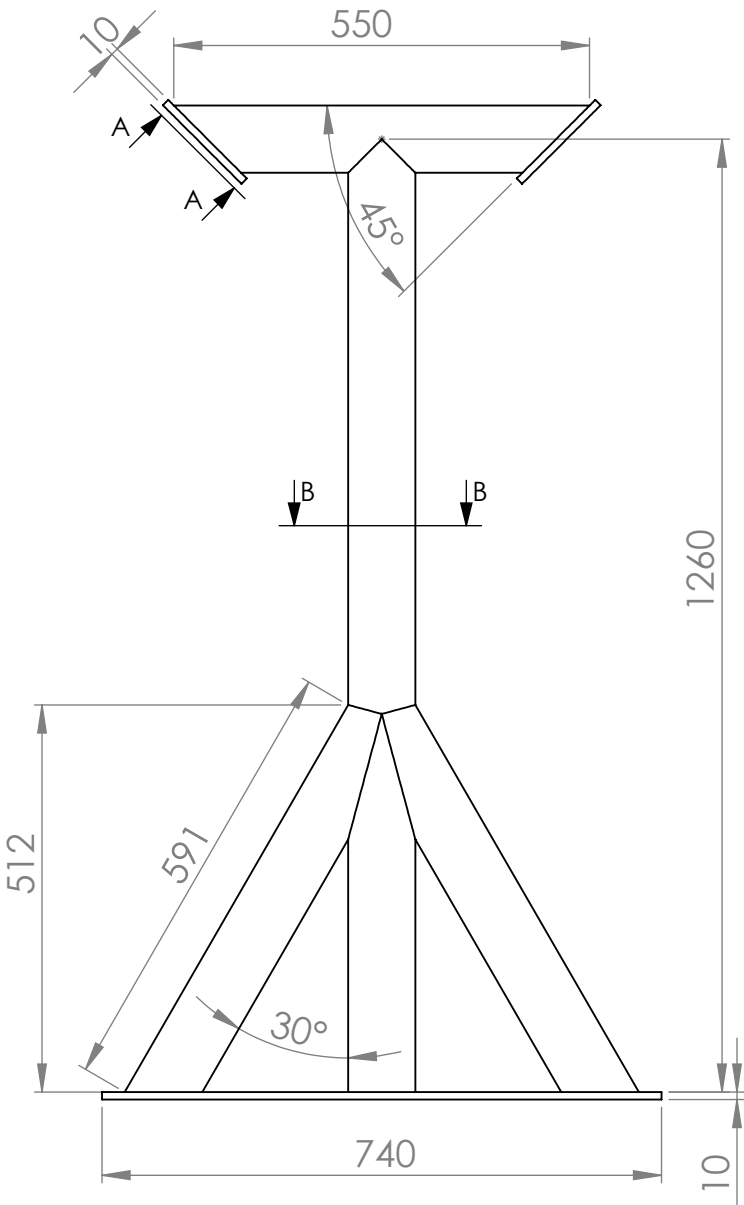
SCALE:1:10

SHEET 1 OF 5

REV.

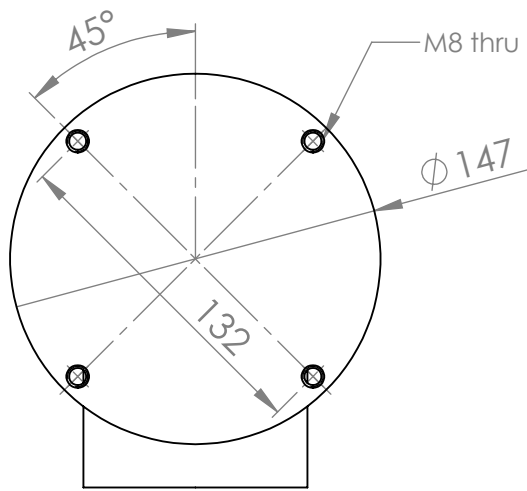
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SIZE A3

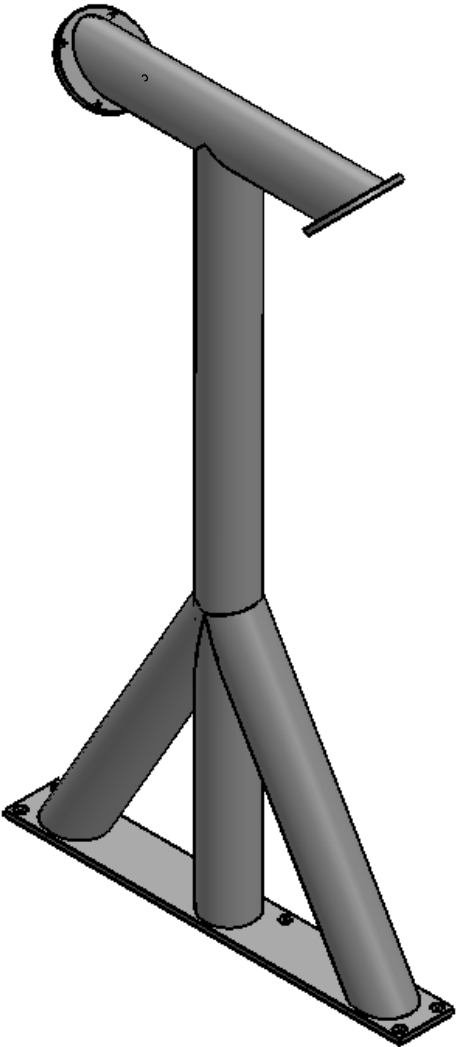


SECTION B-B
SCALE 1 : 2

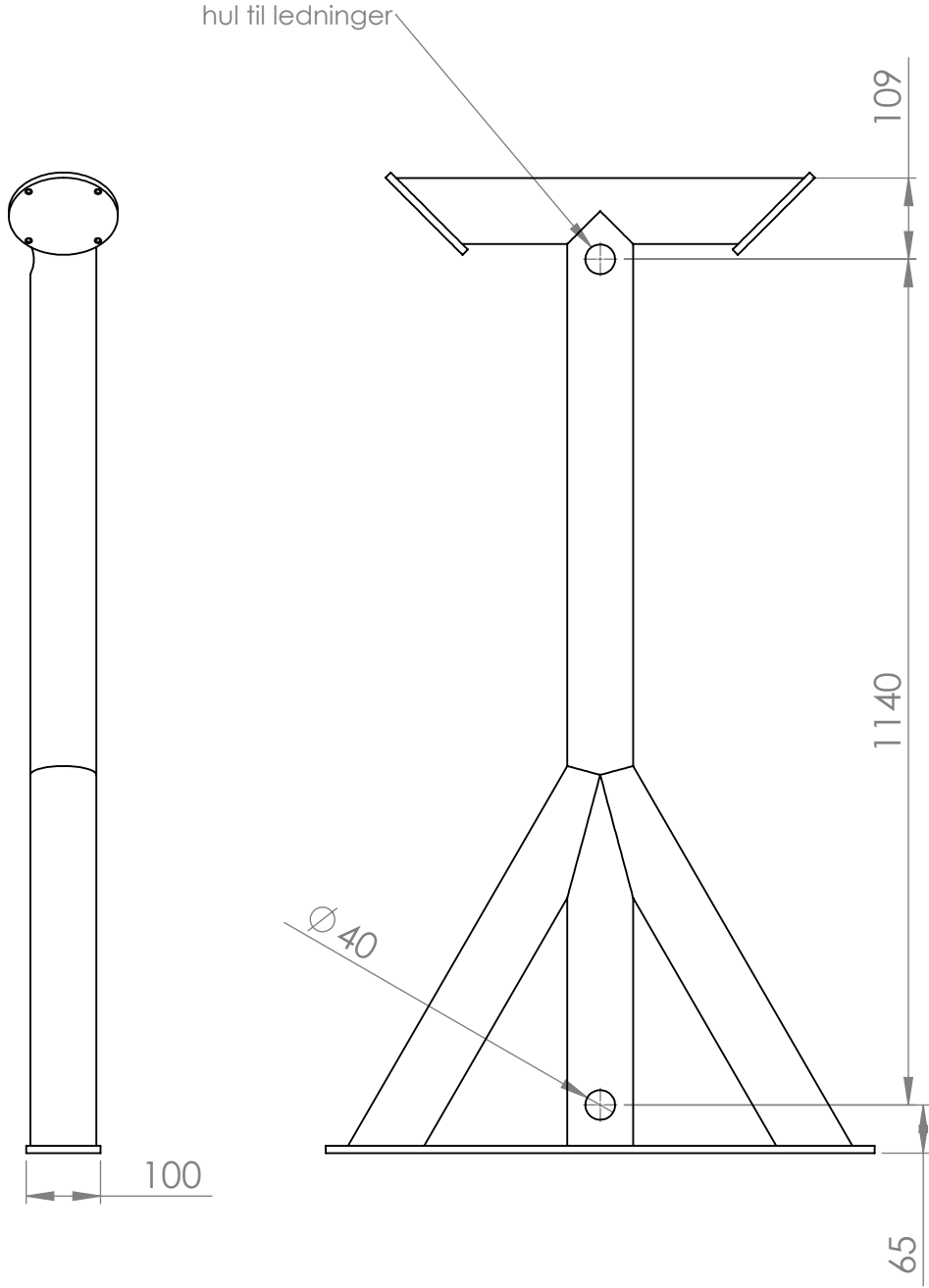
gælder alle rør



SECTION A-A
SCALE 1 : 3



Surface treatment:



Revision History:

Rev 1:	-
Rev 2:	-
Rev 3:	-
Rev 4:	-
Rev 5:	-
Rev 6:	-
Rev 7:	-
Rev 8:	-

	NAME	DATE
DRAWN	BJC	19-03-2012
APPR		08-07-2013

UNLESS OTHERWISE SPECIFIED:

Dimensions are in millimeters
Surface finish: Rz 63µm
Linear tolerance: ±0,1mm
Angular tolerance: ±0,5°
Debur and break sharp edges

MATERIAL:	Alloy Steel
WEIGHT:	30515.84 g

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TITLE:

torso stander 2

LAST SAVED: 8. juli 2013 09:41:31

DWG NO.

XX.XXX.XX

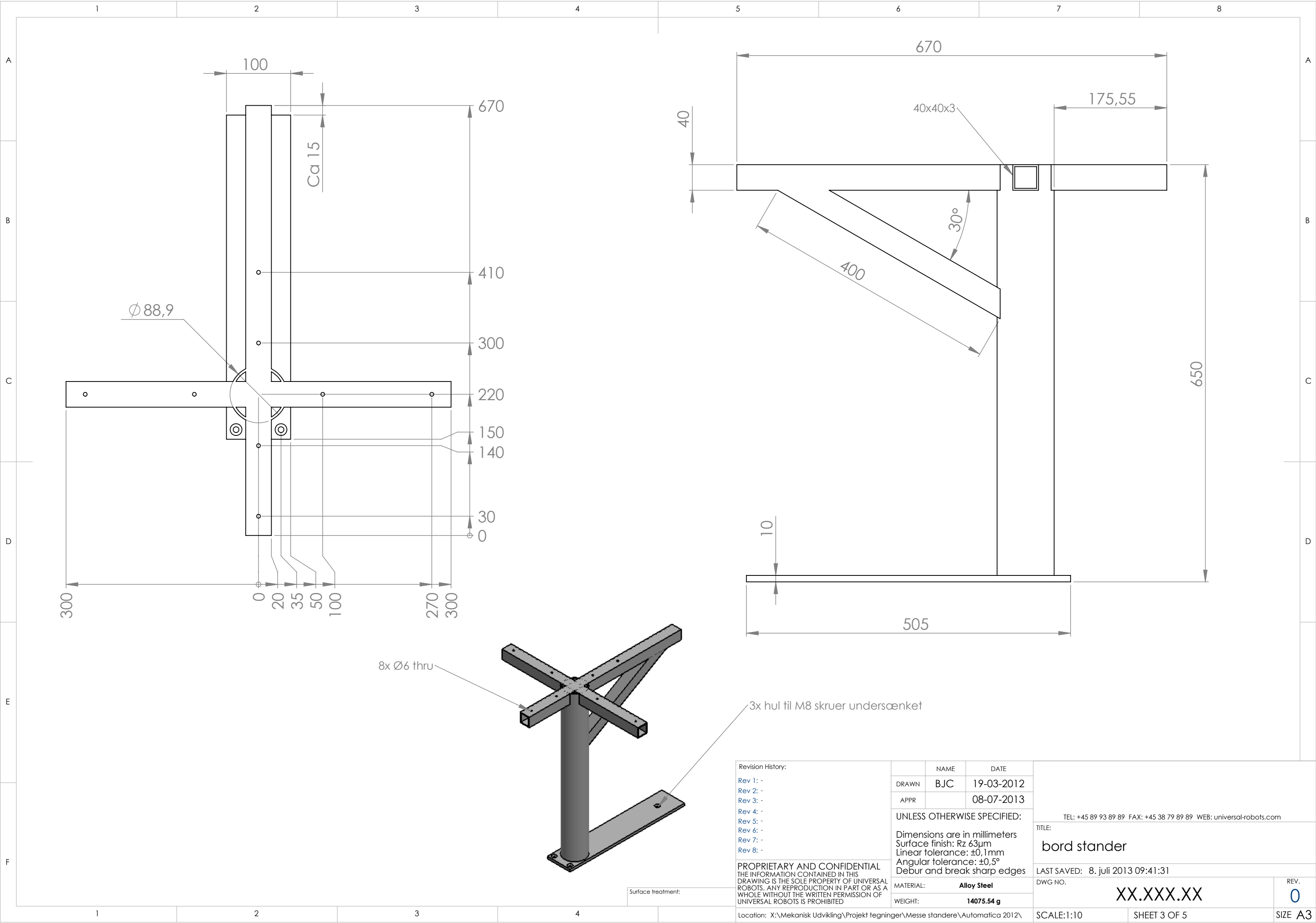
REV.

0

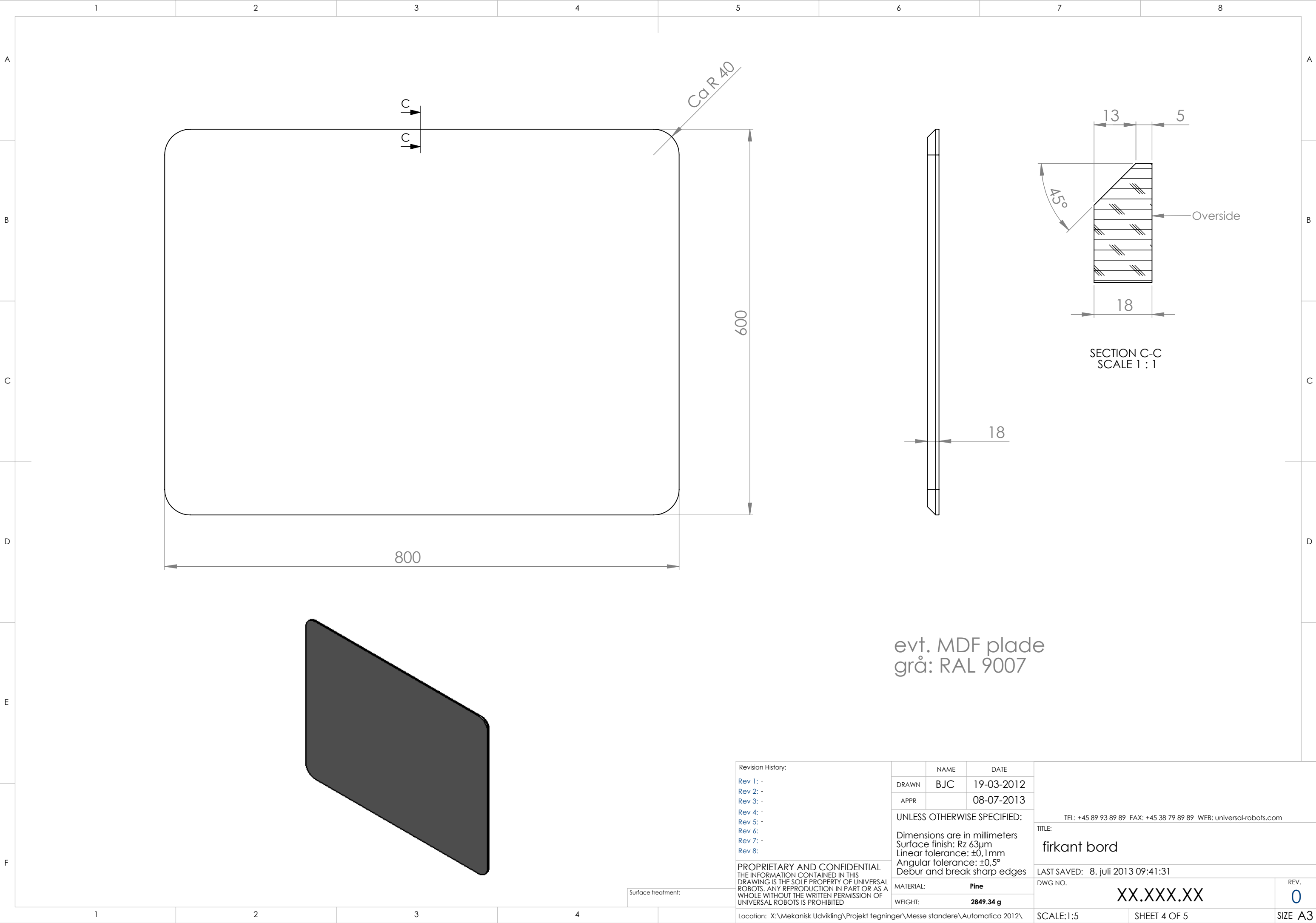
SCALE:1:10

SHEET 2 OF 5

SIZE **A3**

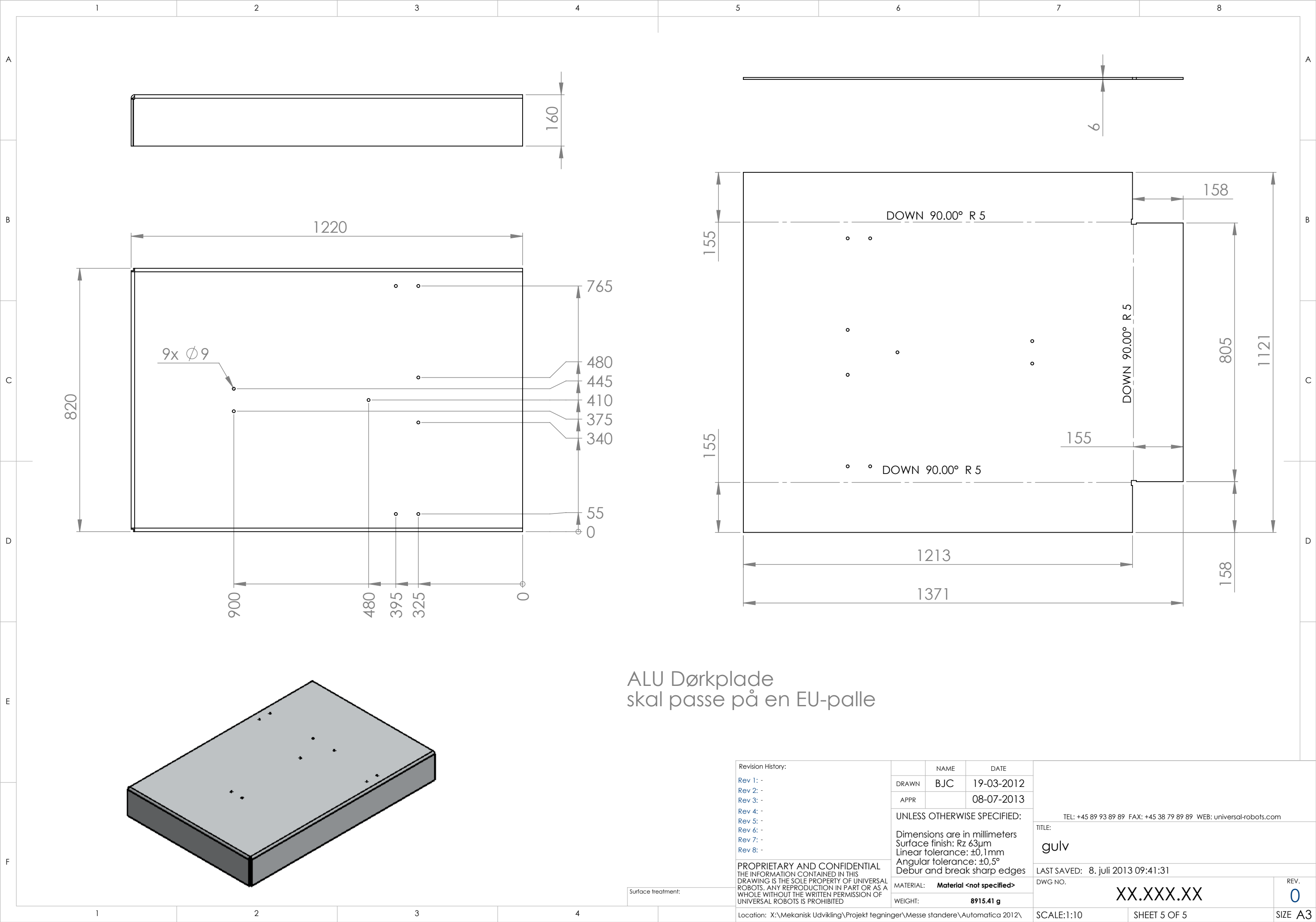


Revision History: Rev 1: - Rev 2: - Rev 3: - Rev 4: - Rev 5: - Rev 6: - Rev 7: - Rev 8: -		NAME	DATE			
	DRAWN	BJC	19-03-2012			
	APPR		08-07-2013			
	UNLESS OTHERWISE SPECIFIED:			TEL: +45 89 93 89 89 FAX: +45 38 79 89 89 WEB: universal-robots.com		
	Dimensions are in millimeters Surface finish: Rz 63µm Linear tolerance: ±0,1mm Angular tolerance: ±0,5° Debur and break sharp edges			TITLE: bord stander		
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF UNIVERSAL ROBOTS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF UNIVERSAL ROBOTS IS PROHIBITED				LAST SAVED: 8. juli 2013 09:41:31		
	MATERIAL:	Alloy Steel			DWG NO.	REV. 0
	WEIGHT:	14075.54 g			XX.XXX.XX	
Location: X:\Mekanisk Udvikling\Projekt tegninger\Messe standere\Automatica 2012\				SCALE:1:10	SHEET 3 OF 5	SIZE A3



evt. MDF plade
grå: RAL 9007

Revision History: Rev 1: - Rev 2: - Rev 3: - Rev 4: - Rev 5: - Rev 6: - Rev 7: - Rev 8: -		NAME	DATE	TEL: +45 89 93 89 89 FAX: +45 38 79 89 89 WEB: universal-robots.com			
	DRAWN	BJC	19-03-2012				
	APPR		08-07-2013				
	UNLESS OTHERWISE SPECIFIED:			TITLE: firkant bord			
	Dimensions are in millimeters Surface finish: Rz 63µm Linear tolerance: ±0,1mm Angular tolerance: ±0,5° Debur and break sharp edges						
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF UNIVERSAL ROBOTS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF UNIVERSAL ROBOTS IS PROHIBITED			LAST SAVED: 8. juli 2013 09:41:31				
			MATERIAL: Pine		DWG NO.		REV. 0
			WEIGHT: 2849.34 g		XX.XXX.XX		
Location: X:\Mekanisk Udvikling\Projekt tegninger\Messe standere\Automatica 2012\			SCALE:1:5		SHEET 4 OF 5		SIZE A3



ALU Dørkplade
skal passe på en EU-palle

Revision History:		NAME	DATE				
Rev 1: -	DRAWN	BJC	19-03-2012				
Rev 2: -							
Rev 3: -	APPR		08-07-2013				
Rev 4: -	UNLESS OTHERWISE SPECIFIED: Dimensions are in millimeters Surface finish: Rz 63µm Linear tolerance: ±0,1mm Angular tolerance: ±0,5° Debur and break sharp edges			TEL: +45 89 93 89 89 FAX: +45 38 79 89 89 WEB: universal-robots.com			
Rev 5: -				TITLE:			
Rev 6: -				gulf			
Rev 7: -				LAST SAVED: 8. juli 2013 09:41:31			
Rev 8: -				DWG NO.			
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF UNIVERSAL ROBOTS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF UNIVERSAL ROBOTS IS PROHIBITED				MATERIAL:	Material <not specified>	XX.XXX.XX	REV. 0
				WEIGHT:	8915.41 g		
Location: X:\Mekanisk Udvikling\Projekt tegninger\Messe standere\Automatica 2012\				SCALE:1:10		SHEET 5 OF 5	SIZE A3