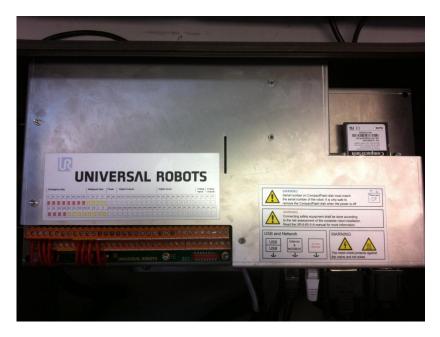
Shut down the controller and disconnect the 230V power



Open the controller cabinet and loosen the 5 hexagon screws and remove the Alu coverplate



Disconnect the white plug with the gray cable, disconnect the black USB cable, Disconnect the DVI cable and then the cable for the RS232 connection(TOUCH).



Remove the bracket that protects the cables.



Take the cables and plugs out through this hole.



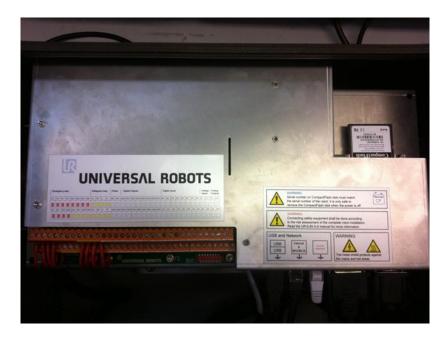
Put the cables and plugs through this hole.



Mount the bracket again.



Connect the white plug with the gray cable, connect the black USB cable, connect the DVI cable and then the cable for the RS232 connection(TOUCHPANEL).



Put back the grey alu plate and fix it with the 5 hexagon screws.

Start up the controller and the robot is ready for use.