## Plan 4 - M4 - Nesting 2

9/9/2024 12:00 AM Yield 93.01%

Note 1: demo plan

Stocks 6 \* Parts 56 \* Scraps 47

Note 2:

Note 3:

Layouts 6

Waste 6.99%

Note 4:

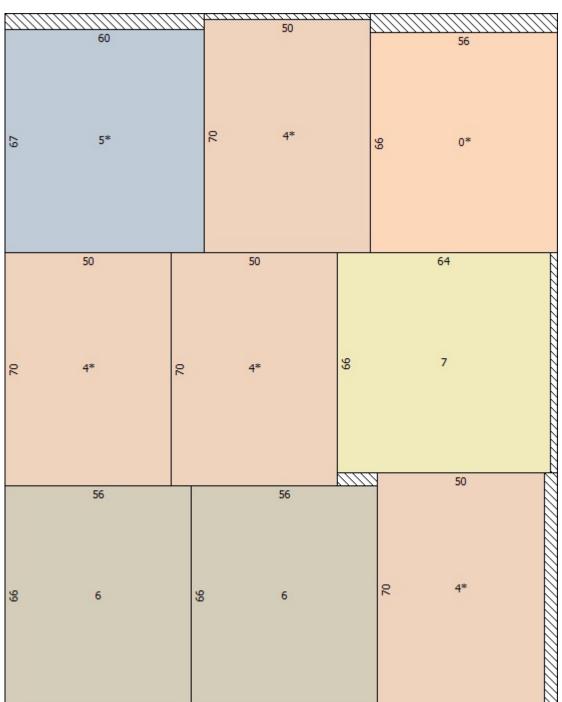
Kerf 0

#	Stock #	Description	Storage	Length	Width	Cost/pc	Total cost	Used
1	52			166	208			1
2	53			166	208			1
3	54			166	208			1
4	55			166	208			1
5	56			166	208			1
6	312			183	212			1
Total					21		,	6

#	Part #	Description	Order #	Uncut	Length	Width	Cost/pc	Total cost	Cut
1	0				66	56			7
2	1				45	48			7
3	2				54	44			5
4	3				59	67			4
5	4				70	50			7
6	5				67	60			13
7	6				56	66			7
8	7				64	66			6
Total				•	0	.20	•		56

#54 M4

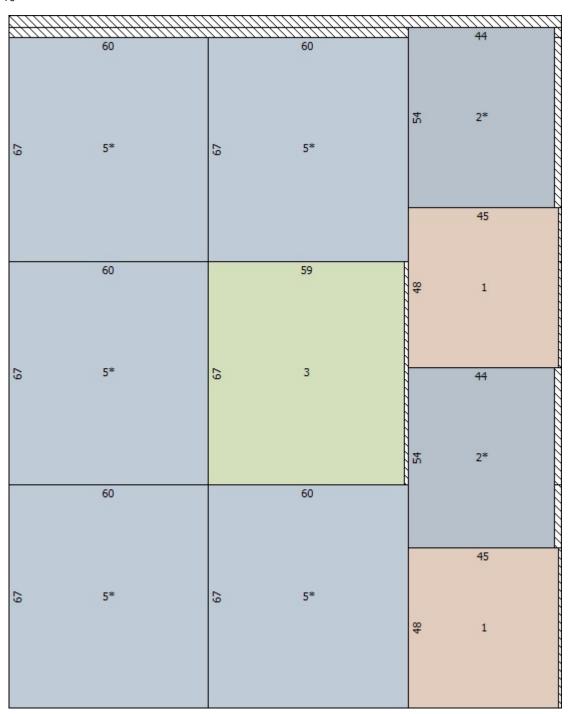
96.53% Parts 9



#	Part #	Description	Order #	Χ	Υ	Length	Width
1	6			0	0	56	66
2	6			56	0	56	66
3	4			112	0	50	70 *
4	4			0	66	50	70 *
5	4			50	66	50	70 *
6	7			100	70	64	66
7	5			0	136	60	67 *
8	4			60	136	50	70 *
9	0			110	136	56	66 *

Scrap #	X	Υ	Length	Width	Area
1	162	0	4	70	0.00
2	100	66	12	4	0.00
3	110	202	56	6	0.00
4	164	70	2	66	0.00
5	60	206	50	2	0.00
6	0	203	60	5	0.00

95.93% Parts 10



2   5   60   0   60   67   6   67   6   67   6   6   67   59   67   6   7   7   7   7   7   6   6   6   134   6   6   6   7   7   8   2   120   48   44   54   7   9   1   120   102   45   48   44   48   44   44   54   7   9   1   120   102   45   48   44   54   8   44   54   8   44   54   9   1   102   102   45   48   44 <t< th=""><th>#</th><th>Part #</th><th>Description</th><th>Order #</th><th>X</th><th>Υ</th><th>Length</th><th>Width</th></t<>	#	Part #	Description	Order #	X	Υ	Length	Width
3   5   0   67   60   67   6   7   6   6   6   6   7   5   6   7   7   7   8   2   120   48   44   44   54   9   1   120   102   45   48   48   44   48   44   48   44   48   44   54   48   44   54   48   44   54   48   44   54   48   44   54   48   44   54   48   44   54   48   44   54   48   44   54   54   48   44   54	1	5			0	0	60	67 *
4 3 60 67 59 67   5 5 0 134 60 67   6 1 120 0 45 48   7 5 60 134 60 67   8 2 120 48 44 54   9 1 120 102 45 48	2	5			60	0	60	67 *
5 5   6 1   7 5   60 134   60 134   60 60   8 2   9 1   120 48   44 54   48 44   49 102   40 48   40 48   40 48   41 <t< td=""><td>3</td><td>5</td><td></td><td></td><td>0</td><td>67</td><td>60</td><td>67 *</td></t<>	3	5			0	67	60	67 *
6 1   7 5   8 2   9 1   120 0   45 48   48 60   67 60   120 48   44 54   9 1   120 102   45 48	4	3			60	67	59	67
7 5   8 2   9 1   120 48   44 54   9 1   120 102   45 48	5	5			0	134	60	67 *
8 2   9 1   120 48   44 54   9 1   120 102   45 48	6	1			120	0	45	48
9 1 120 102 45 48	7	5			60	134	60	67 *
	8	2			120	48	44	54 *
10 2 120 150 44 54	9	1			120	102	45	48
	10	2			120	150	44	54 *

CutLogic 2D

Scrap #	X	Υ	Length	Width	Area
1	165	0	1	48	0.00
2	165	134	1	16	0.00
3	164	67	2	35	0.00
4	164	201	2	3	0.00
5	164	48	2	19	0.00
6	165	102	1	32	0.00
7	119	67	1	67	0.00
8	164	150	2	51	0.00
9	0	204	166	4	0.00
10	0	201	120	3	0.00

#53

95.93% Parts 10 M4

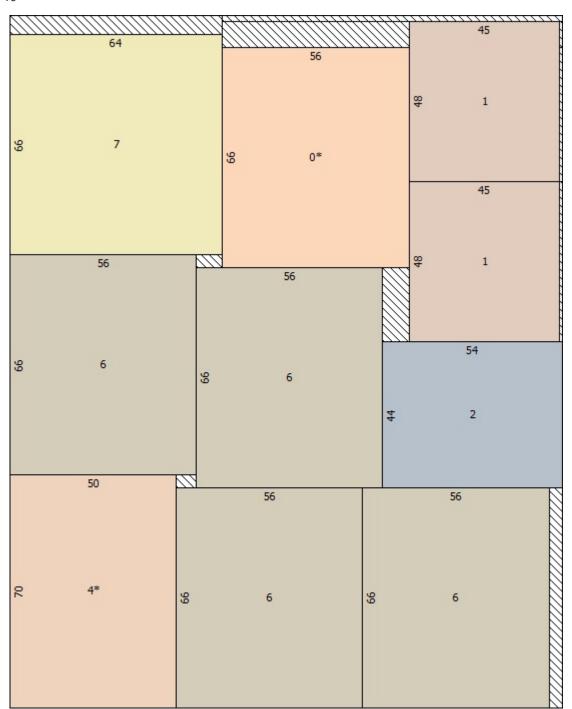
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	,,,,,,,,,,,,,,,,,	,,,,,,,,,,,,	,,,,,,,,,,,,,,,,	
		<del>/////////////////////////////////////</del>	777777	44
60		60		
£9 5*	29	5*	22	2*
				45
60		59	48	1
<b>5</b> *	67	3		44
			54	2*
60		60		
<b>5</b> *	29	5*		45
			84	1

#	Part #	Description	Order #	X	Υ	Length	Width
1	5			0	0	60	67 *
2	5			60	0	60	67 *
3	5			0	67	60	67 *
4	3			60	67	59	67
5	5			0	134	60	67 *
6	1			120	0	45	48
7	5			60	134	60	67 *
8	2			120	48	44	54 *
9	1			120	102	45	48
10	2			120	150	44	54 *

Scrap #	X	Υ	Length	Width	Area
1	165	0	1	48	0.00
2	165	134	1	16	0.00
3	164	67	2	35	0.00
4	164	201	2	3	0.00
5	164	48	2	19	0.00
6	165	102	1	32	0.00
7	119	67	1	67	0.00
8	164	150	2	51	0.00
9	0	204	166	4	0.00
10	0	201	120	3	0.00

#55 M4

95.28% Parts 10

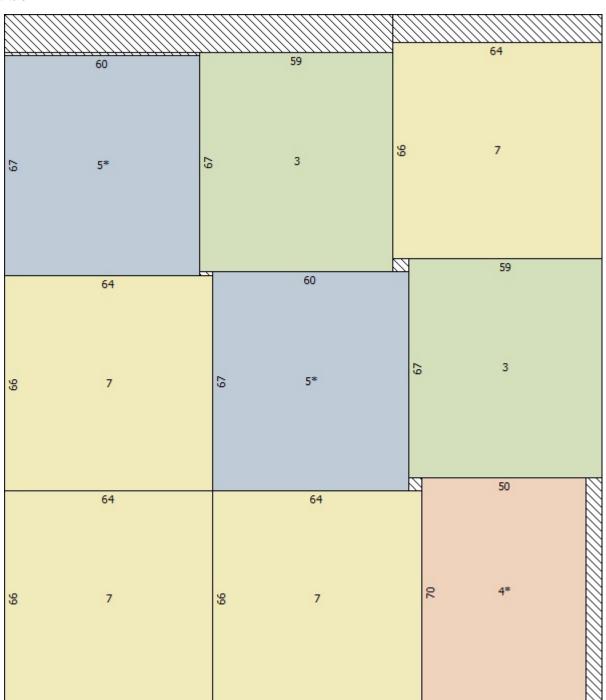


		Description	Order #	Х	Υ	Length	Width
1	4		1 1	0	0	50	70 *
2	6			0	70	56	66
3	7			0	136	64	66
4	6			50	0	56	66
5	6			56	66	56	66
6	0			64	132	56	66 *
7	6			106	0	56	66
8	2			112	66	54	44
9	1			120	110	45	48
10	1			120	158	45	48

CutLogic 2D

Scrap #	X	Υ	Length	Width	Area
1	162	0	4	66	0.00
2	0	202	64	6	0.00
3	56	132	8	4	0.00
4	165	110	1	48	0.00
5	165	198	1	8	0.00
6	165	158	1	40	0.00
7	50	66	6	4	0.00
8	112	110	8	22	0.00
9	64	206	102	2	0.00
10	64	198	56	8	0.00

93.67% Parts 9



#	Part #	Description	Order #	X	Υ	Length	Width
1	7			0	0	64	66
2	7			64	0	64	66
3	7			0	66	64	66
4	4			128	0	50	70 *
5	5			64	66	60	67 *
6	5			0	132	60	67 *
7	3			124	70	59	67
8	3			60	133	59	67
9	7			119	137	64	66

Scrap #	X	Υ	Length	Width	Area
1	178	0	5	70	0.00
2	60	132	4	1	0.00
3	124	66	4	4	0.00
4	0	199	60	1	0.00
5	119	133	5	4	0.00
6	119	203	64	9	0.00
7	0	200	119	12	0.00

80.61% Parts 8

,					
	56		56		
99	0*	99	0*		
	56		56		48
99	0*	99	0*	45	1*
	56		56		50
99	0*	99	6	70	4*

#	Part #	Description	Order #	X	Υ	Length	Width
1	0			0	0	56	66 *
2	6			56	0	56	66
3	0			0	66	56	66 *
4	4			112	0	50	70 *
5	0			56	66	56	66 *
6	0			0	132	56	66 *
7	0			56	132	56	66 *
8	1			112	70	48	45 *

Scrap #	X	Υ	Length	Width	Area
1	162	0	4	70	0.00
2	0	198	112	10	0.00
3	160	70	6	45	0.00
4	112	115	54	93	0.01