

Plan 4 - M4 - Nesting 2

9/9/2024 12:00 AM

Yield 97.05%

Note 1: demo plan

Waste 2.95%

Note 2:

Stocks 6 * Parts 74 * Scraps 35

Note 3:

Layouts 6

Note 4:

Kerf 0

#	Stock #	Description	Storage	Length	Width	Cost/pc	Total cost	Used
1	0			192	201			1
2	1			192	201			1
3	151			213	191			1
4	152			213	191			1
5	367			188	208			1
6	368			188	208			1
Total				0.24				6

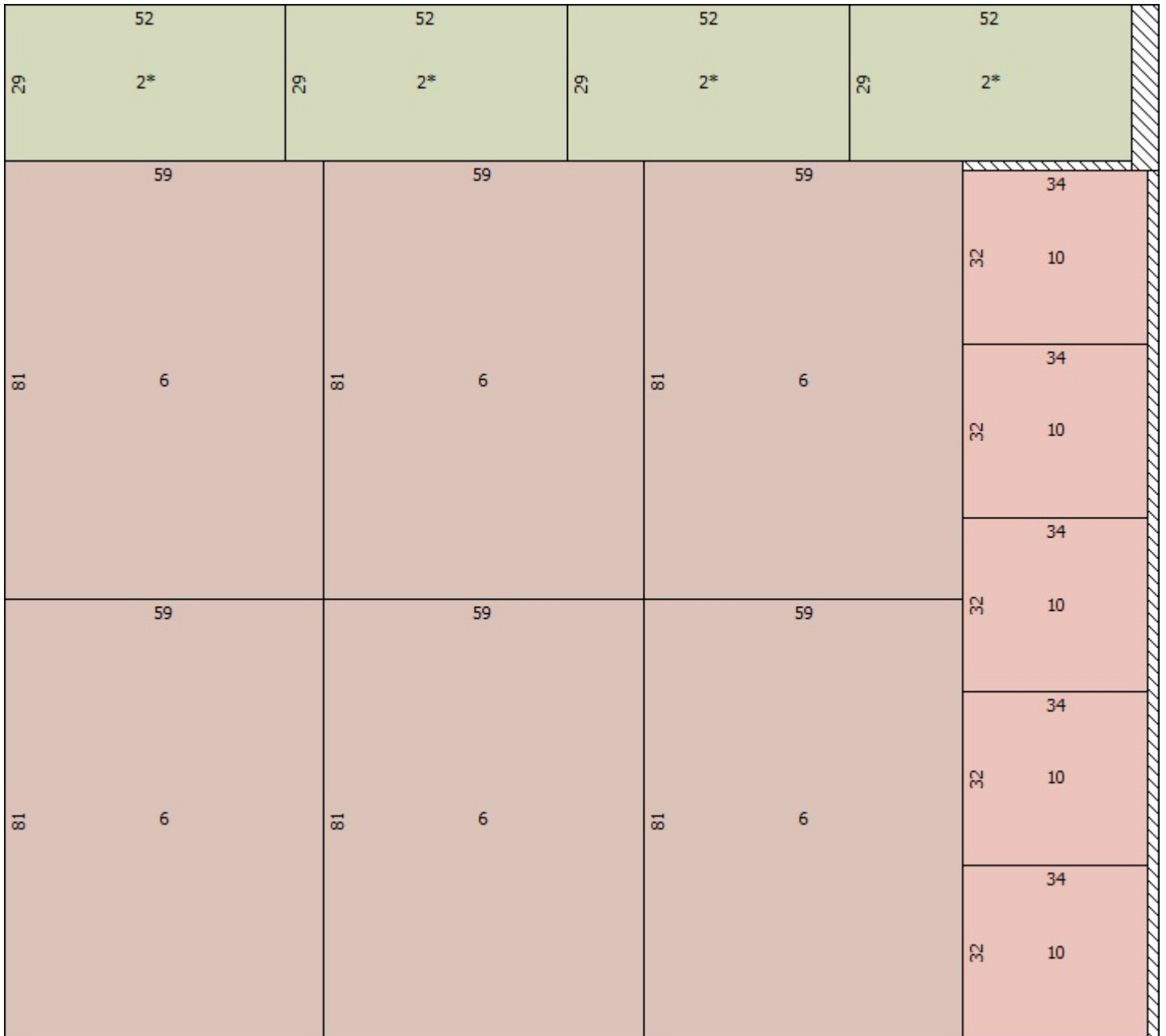
#	Part #	Description	Order #	Uncut	Length	Width	Cost/pc	Total cost	Cut
1	0				72	35			11
2	1				74	63			9
3	2				29	52			7
4	3				70	37			7
5	4				62	49			7
6	5				43	69			4
7	6				59	81			7
8	7				50	66			5
9	8				61	64			5
10	9				58	64			6
11	10				34	32			6
Total					0.23				74

1. 213 x 191 1x

98.68% Parts 15

#152

M4



#	Part #	Description	Order #	X	Y	Length	Width
1	6			0	0	59	81
2	6			59	0	59	81
3	6			118	0	59	81
4	6			0	81	59	81
5	6			59	81	59	81
6	6			118	81	59	81
7	10			177	0	34	32
8	10			177	32	34	32
9	10			177	64	34	32
10	10			177	96	34	32
11	10			177	128	34	32
12	2			0	162	52	29 *

13	2	52	162	52	29 *
14	2	104	162	52	29 *
15	2	156	162	52	29 *

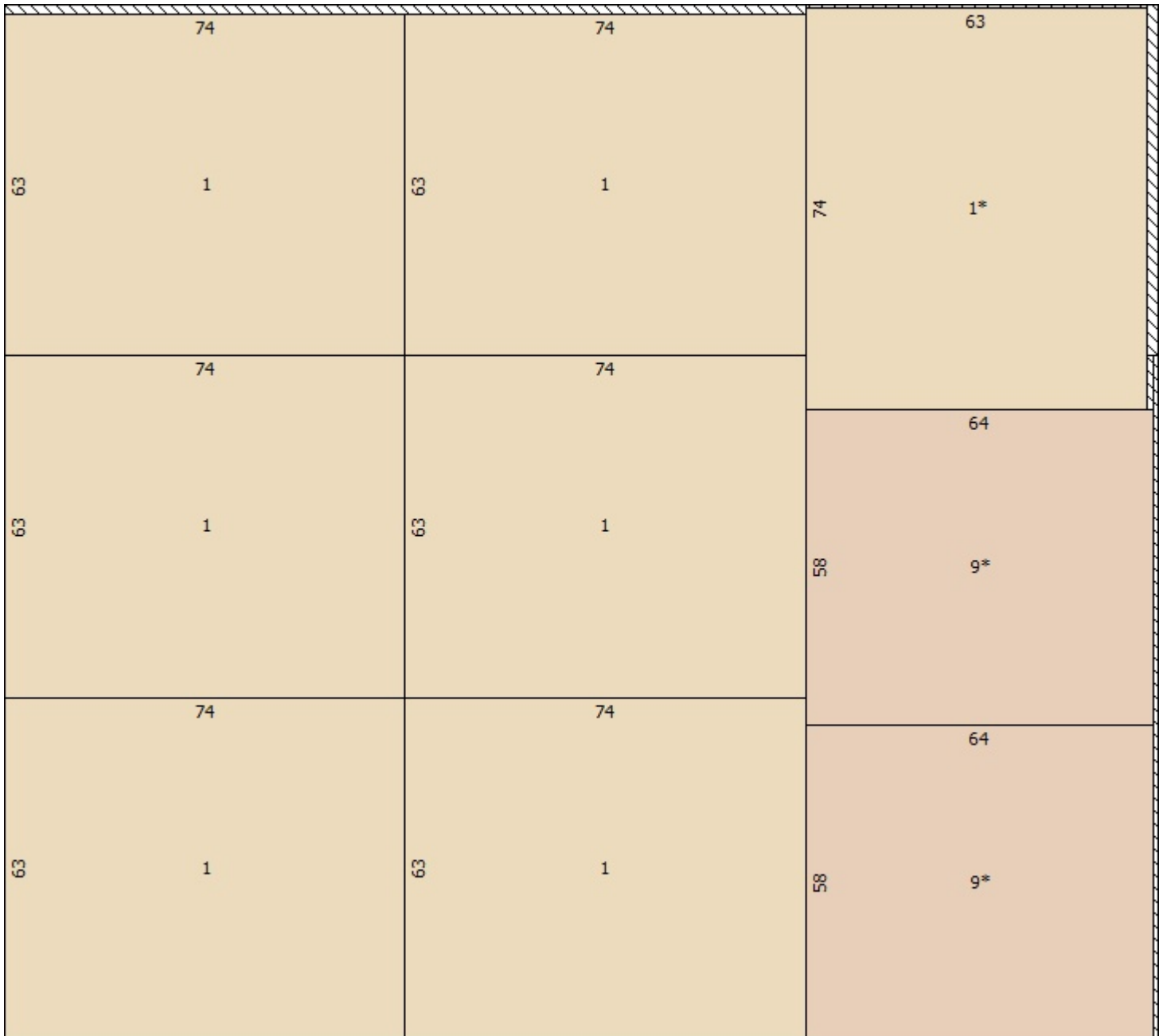
Scrap #	X	Y	Length	Width	Area
1	177	160	31	2	0.00
2	211	0	2	160	0.00
3	208	160	5	31	0.00

2. 213x191 1x

98.46% Parts 9

#151

M4



#	Part #	Description	Order #	X	Y	Length	Width
1	1			0	0	74	63
2	1			74	0	74	63
3	1			0	63	74	63
4	1			74	63	74	63
5	1			0	126	74	63
6	1			74	126	74	63
7	9			148	0	64	58 *
8	9			148	58	64	58 *
9	1			148	116	63	74 *

Scrap #	X	Y	Length	Width	Area
1	0	189	148	2	0.00

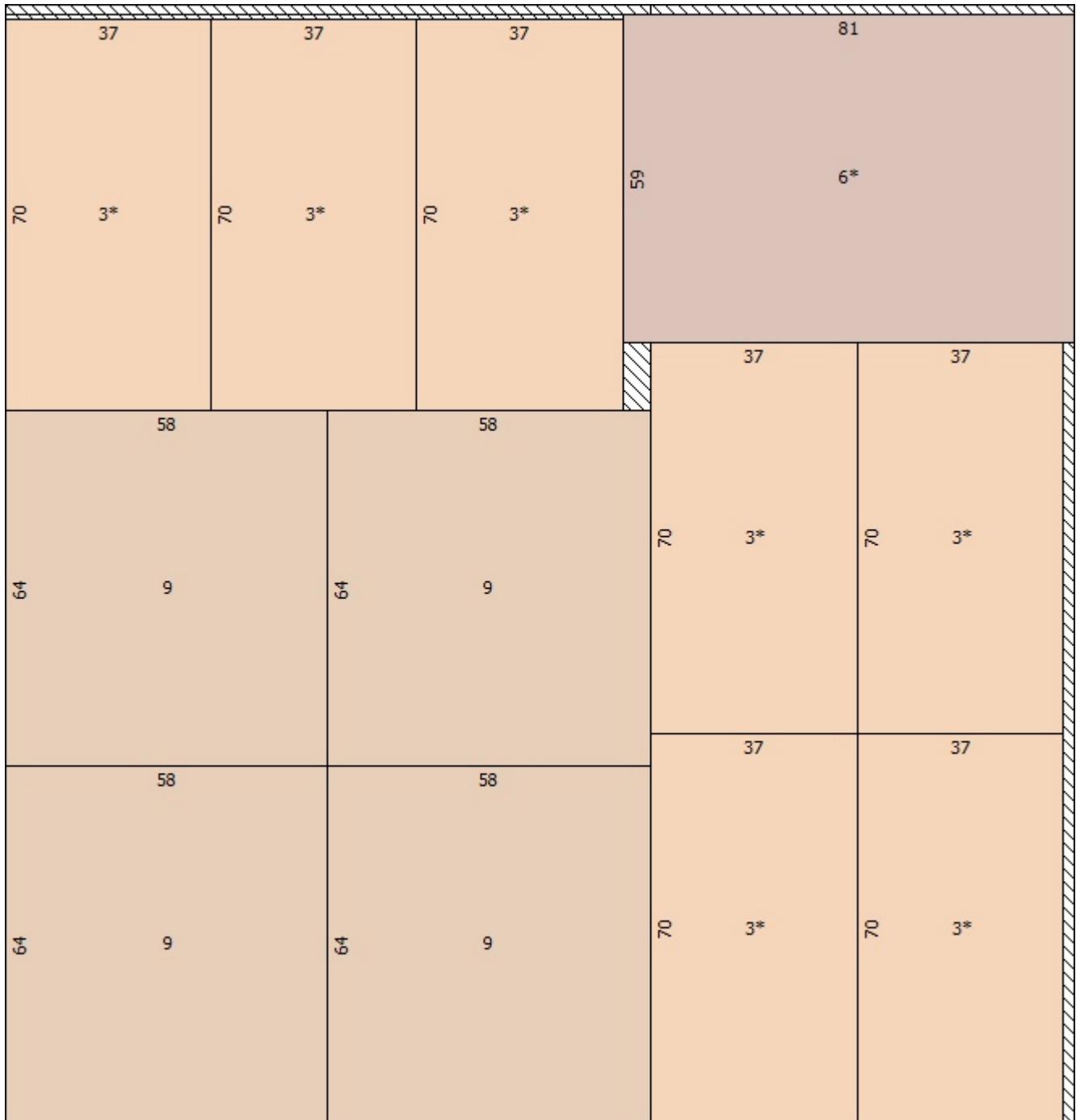
2	212	0	1	126	0.00
3	211	116	1	10	0.00
4	148	190	63	1	0.00
5	211	126	2	65	0.00

3. 192 x 201 1x

97.83% Parts 12

#1

M4



#	Part #	Description	Order #	X	Y	Length	Width
1	9			0	0	58	64
2	9			58	0	58	64
3	9			0	64	58	64
4	9			58	64	58	64
5	3			0	128	37	70 *
6	3			116	0	37	70 *
7	3			116	70	37	70 *
8	3			37	128	37	70 *
9	3			74	128	37	70 *
10	3			153	0	37	70 *

11	3	153	70	37	70 *
12	6	111	140	81	59 *

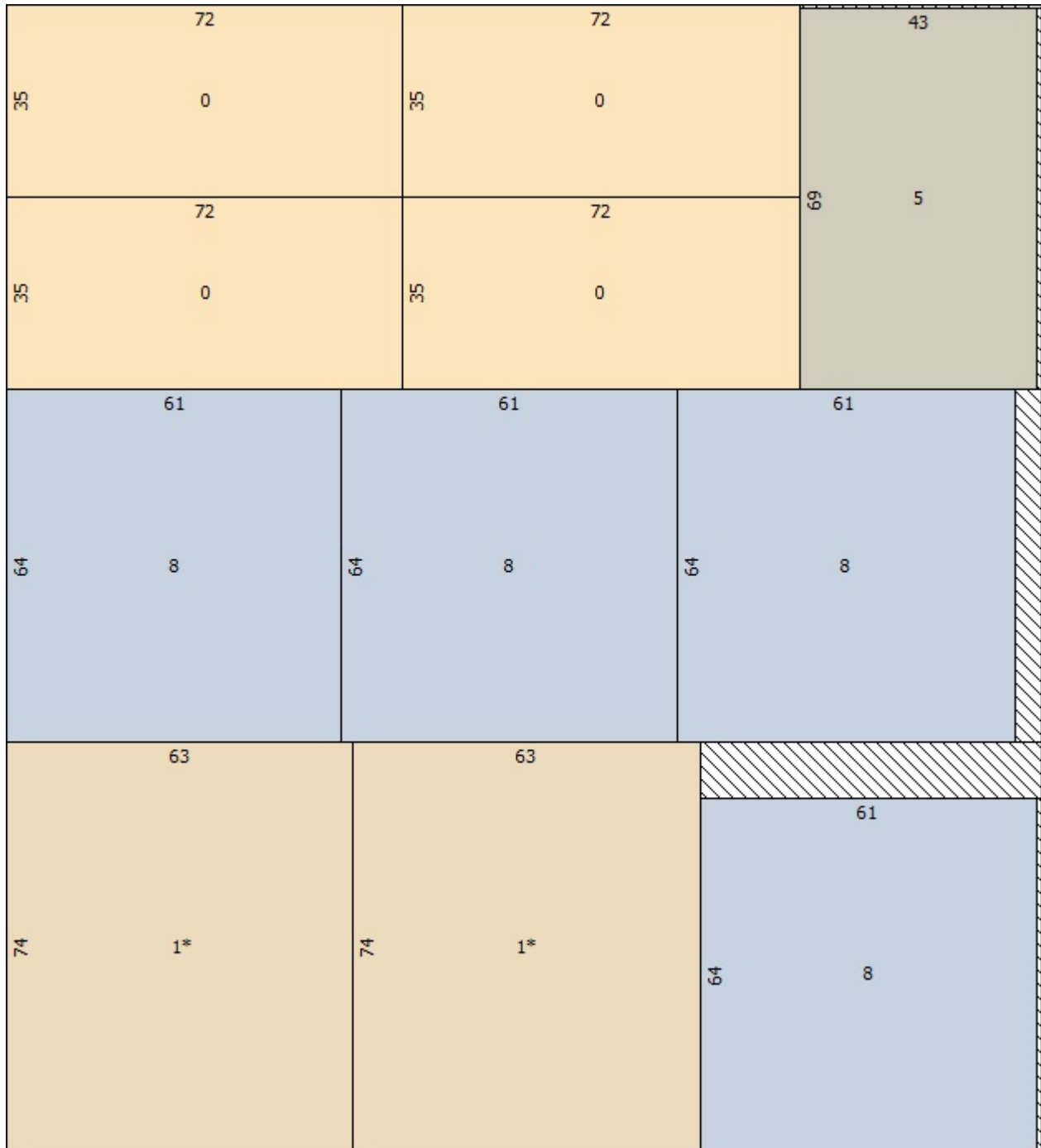
Scrap #	X	Y	Length	Width	Area
1	190	0	2	140	0.00
2	111	128	5	12	0.00
3	116	199	76	2	0.00
4	0	198	111	1	0.00
5	0	199	116	2	0.00

4. 188 x 208 1x

97.14% Parts 11

#367

M4



#	Part #	Description	Order #	X	Y	Length	Width
1	1			0	0	63	74 *
2	1			63	0	63	74 *
3	8			0	74	61	64
4	8			61	74	61	64
5	8			122	74	61	64
6	8			126	0	61	64
7	0			0	138	72	35
8	0			0	173	72	35
9	0			72	138	72	35
10	0			72	173	72	35

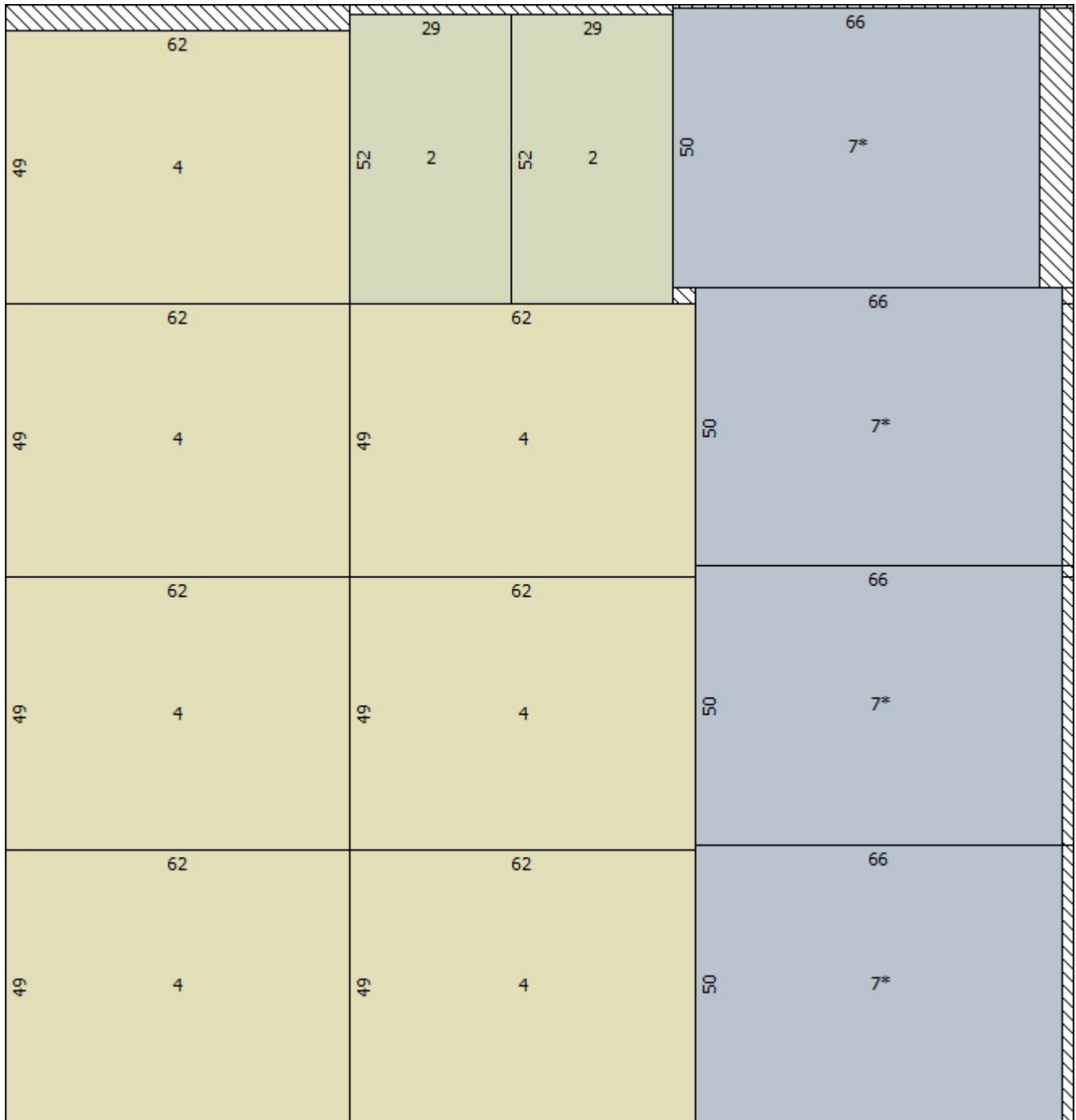
Scrap #	X	Y	Length	Width	Area
1	187	0	1	64	0.00
2	187	138	1	69	0.00
3	183	74	5	64	0.00
4	126	64	62	10	0.00
5	144	207	44	1	0.00

5. 192 x 201 1x

97.12% Parts 13

#0

M4



#	Part #	Description	Order #	X	Y	Length	Width
1	4			0	0	62	49
2	4			62	0	62	49
3	4			0	49	62	49
4	4			62	49	62	49
5	4			0	98	62	49
6	4			62	98	62	49
7	4			0	147	62	49
8	2			62	147	29	52
9	2			91	147	29	52
10	7			124	0	66	50 *

11	7	124	50	66	50 *
12	7	124	100	66	50 *
13	7	120	150	66	50 *

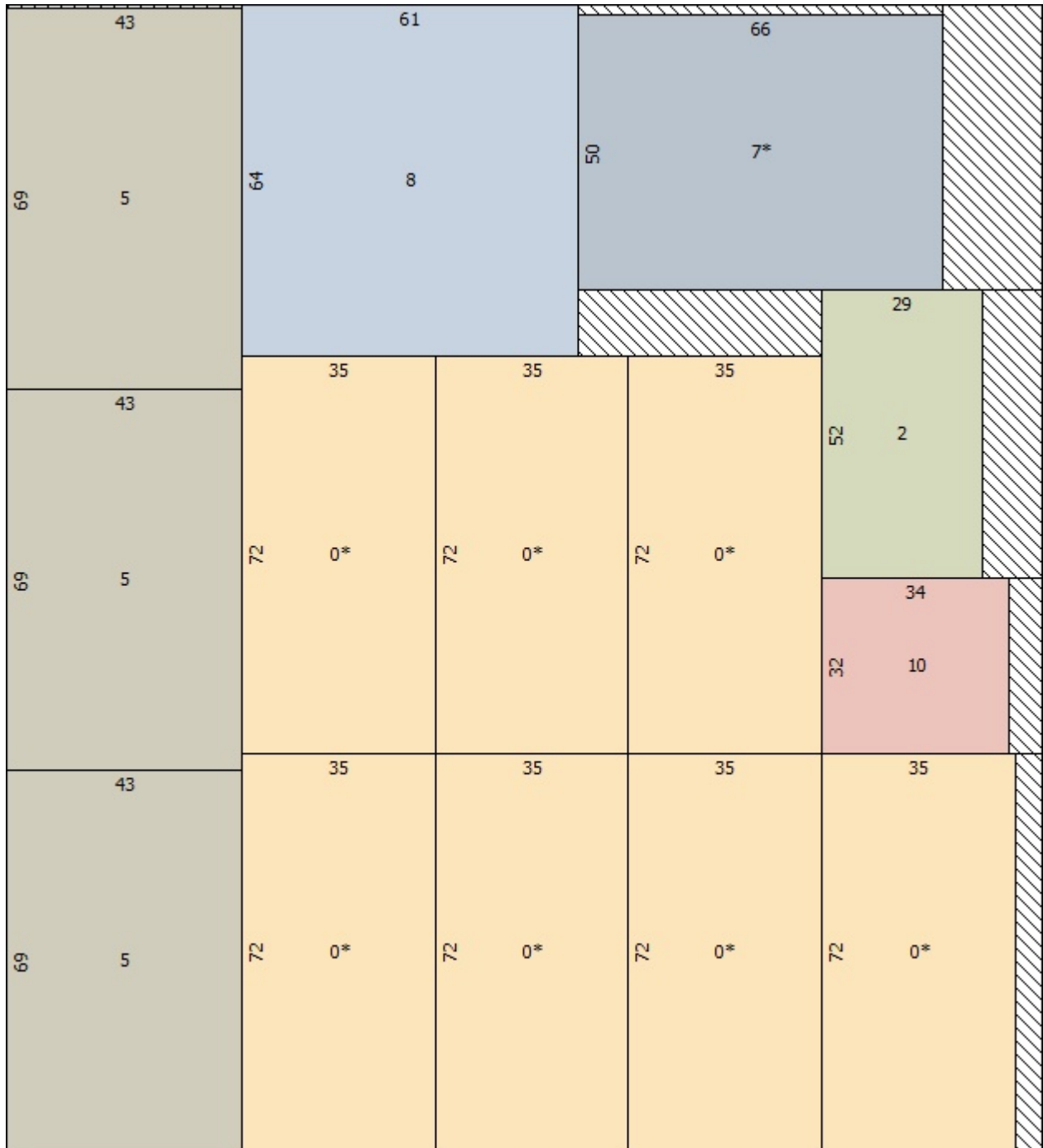
Scrap #	X	Y	Length	Width	Area
1	190	0	2	50	0.00
2	190	98	2	2	0.00
3	190	50	2	48	0.00
4	0	196	62	5	0.00
5	62	199	58	2	0.00
6	190	147	2	3	0.00
7	190	100	2	47	0.00
8	186	150	6	50	0.00
9	120	147	4	3	0.00
10	120	200	72	1	0.00

6. 188 x 208 1x

92.93% Parts 14

#368

M4



#	Part #	Description	Order #	X	Y	Length	Width
1	5			0	0	43	69
2	5			0	69	43	69
3	5			0	138	43	69
4	0			43	0	35	72 *
5	0			43	72	35	72 *
6	0			78	0	35	72 *
7	0			113	0	35	72 *
8	0			148	0	35	72 *
9	0			78	72	35	72 *
10	0			113	72	35	72 *

11	10	148	72	34	32
12	8	43	144	61	64
13	2	148	104	29	52
14	7	104	156	66	50 *

Scrap #	X	Y	Length	Width	Area
1	0	207	43	1	0.00
2	183	0	5	72	0.00
3	177	104	11	52	0.00
4	104	144	44	12	0.00
5	182	72	6	32	0.00
6	104	206	66	2	0.00
7	170	156	18	52	0.00