

# 高级算法实践-三维集装箱问题

## 问题描述

物流公司在流通过程中，需要将打包完毕的箱子装入到一个货车的车厢中，为了提高物流效率，需要将车厢尽量填满，显然，车厢如果能被100%填满是最优的，但通常认为，车厢能够填满85%，可认为装箱是比较优化的。

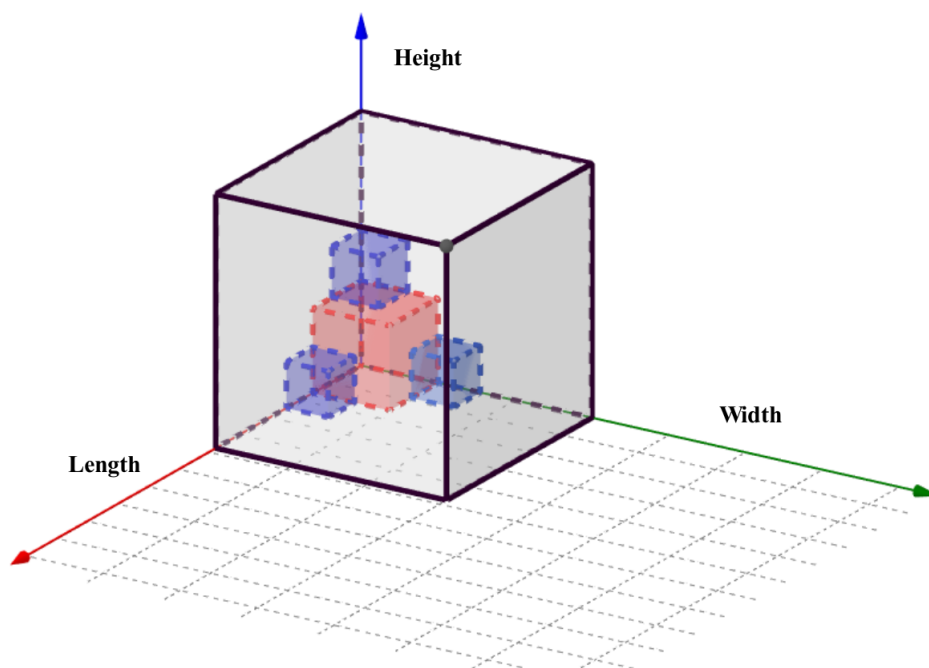
设车厢为长方形，其长宽高分别为 $L, W, H$ ；共有 $n$ 个箱子，箱子也为长方形，第 $i$ 个箱子的长宽高为 $l_i, w_i, h_i$ （ $n$ 个箱子的体积总和是要远远大于车厢的体积），做以下假设和要求：

1. 长方形的车厢共有8个角，并设靠近驾驶室并位于下端的一个角的坐标为 $(0,0,0)$ ，车厢共6个面，其中长的4个面，以及靠近驾驶室的面是封闭的，只有一个面是开着的，用于工人搬运箱子；
2. 需要计算出每个箱子在车厢中的坐标，即每个箱子摆放后，其与车厢坐标为 $(0,0,0)$ 的角相对应的角在车厢中的坐标，并计算车厢的填充率；
3. 因箱子共有3个不同的面，所有每个箱子有6种不同的摆放状态。

## 问题分析

### 装箱策略

假设固定 $n$ 个箱子的到达顺序及每个箱子的摆放状态（共有 $n!6^n$ 种可能），则尽可能提升空间利用率的装箱方式如下：“从后到前→从左到右→从下到上”。大小为 $(l_i, w_i, h_i)$ 的箱子以放置点 $(x, y, z)$ 装入车厢后，将增加三个新的放置点 $(x + l_i, y, z), (x, y + w_i, z), (x, y, z + h_i)$ ，如下图所示。

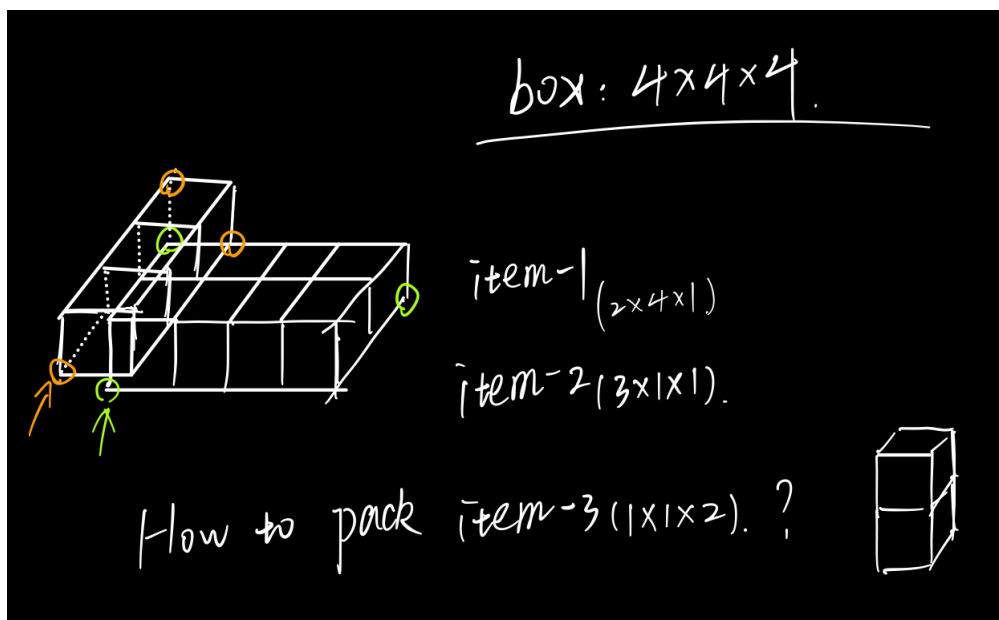


初始的放置点即为 $(0, 0, 0)$ ，且为保证“从后到前→从左到右→从下到上”的装箱策略， $z$ 值越小的放置点优先级越高（ $z$ 值相同则判断 $y$ ， $y$ 相同再判断 $x$ ）。

一般来说，放置新箱子时的可行性分析需要考率以下两点：

1. 不超出车厢的边界
2. 与已装入的箱子无空间重合

根据上述约束得到优先级最高的可行放置点即可，但本方案考虑重力影响，举例如下：

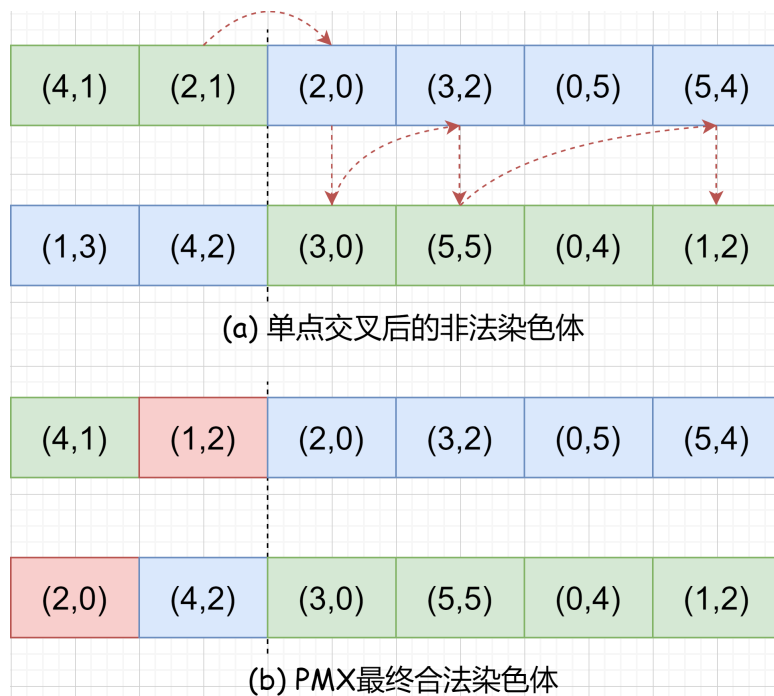


item-3最高优先级的可行放置点为(3, 0, 1)，这将导致item-3正下方存在一格未使用空间，即出现“悬浮”情况。因此在实现中，我们使新箱子尽可能地下落。

## 优化策略

前文分析的是固定装箱顺序及摆放状态的装箱策略，接下来我们使用遗传算法进行优化，即找到空间利用率更高的装箱顺序及摆放状态。染色体编码为长度= $n$ 的二元组数组 $\{(seq\_id_i, seq\_dir_i)\}_{i=0,1,\dots,n-1}$ ，其中 $seq\_id$ 表示箱子的编号， $seq\_dir$ （取值为0~5）表示箱子的摆放状态。

crossover（交叉）环节选用单点交叉的PMX算法，类似遗传算法求解旅行商问题在该环节的处理，如下图所示。



mutation（变异）环节存在两种算法，一为随机改变某一箱子的摆放状态，二为随机交换两箱子的装载顺序（各自摆放状态不变），设计为等概率出现（前提为发生变异时）。

selection（选择）环节使用锦标赛算法（即有放回抽样），每次抽取容量为2，fitness（空间利用率）更高者胜出，进入新种群。每轮迭代后选出 $m$ 个个体，形成新一轮的新种群（ $m$ 为初始随机生成的种群规模，始终保持规模不变）。

具体实现上，交叉概率 $p_c$ 选为0.7，变异概率选为0.05，种群规模选为20，最大迭代次数选为100（可调整）。

## 代码实现

```
1  import numpy as np
2  import random
3  import copy
4  from tqdm import tqdm
5
6  def init_bins(x, y, z):
7      return np.zeros((x, y, z), dtype=np.int)
8
9  def pack_item_one(bins, pos, l, w, h):
10     x, y, z = pos[0], pos[1], pos[2]
11     bins[x:x + l, y:y + w, z:z + h] = 1
12     # return bins
13
14     # consider gravity (return down_distance)
15     def is_valid_pack(bins, pos, l, w, h):
16         max_x, max_y, max_z = bins.shape
17         x, y, z = pos[0], pos[1], pos[2]
18
19         if x + l > max_x or y + w > max_y or z + 1 > max_z:
20             return False, 0
21         for i in range(x, x + l):
22             for j in range(y, y + w):
23                 if bins[i, j, z]:
24                     return False, 0
25
26         lower_z = z
27         for k in range(z - 1, -1, -1):
28             down = True
29             for i in range(x, x + l):
30                 for j in range(y, y + w):
31                     if bins[i, j, k]:
32                         down = False
33                         break
34             if not down:
35                 break
36         if not down:
37             break
38         lower_z -= 1
39
40         if lower_z + h > max_z:
41             return False, z - lower_z
42
43         for k in range(1, h - z + lower_z):
44             for i in range(x, x + l):
45                 for j in range(y, y + w):
46                     if bins[i, j, z + k]:
47                         return False, z - lower_z
48
49         return True, z - lower_z
50
51     def pack_item(items, x, y, z, seq):
52         bins = init_bins(x, y, z) # bin_space_init
53         pos_list = [[0, 0, 0]]
54         res = []
55
```

```

56     dir_trans = [(0, 1, 2), (0, 2, 1), (1, 0, 2), (1, 2, 0), (2, 0, 1),
57                  (2, 1, 0)]
58     used_bins, total_bins = 0, x * y * z
59     for i in range(len(items)):
60         pos_list.sort(key=lambda p: (p[2], p[1], p[0]))
61         item = items[seq[i][0]]
62         seq_dir = seq[i][1]
63         l, w, h = item['size'][dir_trans[seq_dir][0]], item['size']
[dir_trans[seq_dir][1]], item['size'][dir_trans[seq_dir][2]]
64         if l > x or w > y or h > z or (used_bins + l * w * h) >
total_bins:
65             continue
66         for index, pos in enumerate(pos_list):
67             isvalid, down_dis = is_valid_pack(bins, pos, l, w, h)
68             if isvalid:
69                 new_pos = [pos[0], pos[1], pos[2] - down_dis]
70                 pack_item_one(bins, new_pos, l, w, h)
71                 res.append("{}-({},{},{})-{}".format(item['id'], l, w, h,
new_pos))
72                 pos_list.pop(index)
73
74                 pos_list.append([new_pos[0] + l, new_pos[1], new_pos[2]])
75                 pos_list.append([new_pos[0], new_pos[1] + w, new_pos[2]])
76                 pos_list.append([new_pos[0], new_pos[1], new_pos[2] + h])
77
78                 used_bins += l * w * h
79                 break
80
81     # score = bins.sum() / (x * y * z)
82     score = used_bins / total_bins
83     return score, res
84
85 def mutation_seq(seq): # mutation of packing sequence
86     item_num = len(seq)
87     if item_num > 1:
88         s1, s2 = random.randint(0, item_num - 1), random.randint(0,
item_num - 1)
89         while s1 == s2:
90             s2 = random.randint(0, item_num - 1)
91         seq[s1], seq[s2] = seq[s2], seq[s1]
92     # return seq
93
94 def mutation_dir(seq): # mutation of one item's direction
95     item_num = len(seq)
96     s = item_num + random.randint(0, item_num - 1)
97     new_dir = random.randint(0, 5)
98     while new_dir == seq[s][1]:
99         new_dir = random.randint(0, 5)
100     seq[s] = (seq[s][0], new_dir)
101     # return seq
102
103 def crossover(seq1, seq2):
104     item_num = len(seq1)
105     seq3 = copy.deepcopy(seq1)
106     c_pos = random.randint(1, item_num - 1)
107
108     frag1, frag2 = seq1[c_pos:], seq2[c_pos:]

```

```

109     frag1_id, frag2_id = [i[0] for i in frag1], [j[0] for j in frag2]
110
111     seq3[c_pos:] = seq2[c_pos:]
112     for i in range(c_pos):
113         seq3_item_id = seq3[i][0]
114         if seq3_item_id in frag2_id:
115             while seq3_item_id in frag2_id:
116                 seq3_item_id = frag1_id[frag2_id.index(seq3_item_id)]
117                 seq3[i] = frag1_id[frag1_id.index(seq3_item_id)]
118     return seq3
119
120 def init_ethnic(items, ethnic_num):
121     item_num = len(items)
122     ethnic_list = []
123     seq_id = list(range(item_num))
124     for i in range(ethnic_num):
125         random.shuffle(seq_id)
126         seq_dir = [random.randint(0, 5) for j in range(item_num)]
127         ethnic_list.append([(seq_id[j], seq_dir[j]) for j in
128 range(item_num)])
129     return ethnic_list
130
131 # def gen_new_items(items, seq):
132 #     new_items = []
133 #     dir_trans = [(0, 1, 2), (0, 2, 1), (1, 0, 2), (1, 2, 0), (2, 0, 1),
134 # (2, 1, 0)]
135 #     for (seq_id, seq_dir) in seq:
136 #         new_items.append(copy.deepcopy(items[seq_id]))
137 #         new_items[-1]['size'] = [new_items[-1]['size']
138 [dir_trans[seq_dir][i] for i in range(3)]
139 #     return new_items
140
141 def ethnic_iteration(items, x, y, z, ethnic_num, p_cross, p_mut,
142 max_iteration): # p_mut: probability of mutation
143     item_num = len(items)
144     ethnic_list = init_ethnic(items, ethnic_num)
145     score_list, res_list = [], []
146     for i in range(ethnic_num):
147         # new_items = gen_new_items(items, ethnic_list[i])
148         # score, res = pack_item(new_items, x, y, z)
149         score, res = pack_item(items, x, y, z, ethnic_list[i])
150         score_list.append(score)
151         res_list.append(res)
152     score_best = max(score_list)
153     res_best = res_list[score_list.index(score_best)]
154
155     print((score_best, res_best))
156
157     for i in tqdm(range(max_iteration)):
158         for j in range(ethnic_num):
159             if random.random() <= p_cross:
160                 new_seq = crossover(ethnic_list[j], ethnic_list[(j + 1) %
161 ethnic_num])
162                 if random.random() <= p_mut:
163                     if random.random() > 0.5:
164                         mutation_seq(new_seq)
165                     else:
166                         mutation_seq(new_seq)

```

```

162         ethnic_list.append(new_seq)
163         # new_items = gen_new_items(items, new_seq)
164         # score, res = pack_item(new_items, x, y, z)
165         score, res = pack_item(items, x, y, z, new_seq)
166         score_list.append(score)
167         res_list.append(res)
168
169     score_best_cur = max(score_list)
170     if score_best_cur > score_best:
171         score_best = score_best_cur
172         res_best = res_list[score_list.index(score_best)]
173     print((score_best, res_best))
174
175     select_id = []
176     for j in range(ethnic_num):
177         select_one_round =
np.random.choice(list(range(len(score_list))), 2, replace=False)
178         if score_list[select_one_round[0]] >=
score_list[select_one_round[1]]:
179             select_id.append(select_one_round[0])
180         else:
181             select_id.append(select_one_round[1])
182     score_list = [score_list[k] for k in select_id]
183     res_list = [res_list[k] for k in select_id]
184     ethnic_list = [ethnic_list[k] for k in select_id]
185
186     # print(ethnic_list)
187     return score_best, res_best
188
189 if __name__ == '__main__':
190     print('[*] Solver for 3D Bin Packing Problem')
191
192     x, y, z = 587, 233, 220
193     items_set = [
194         {"id": "item-01", "size": [108, 76, 30]},
195         {"id": "item-02", "size": [110, 43, 25]},
196         {"id": "item-03", "size": [92, 81, 55]},
197         {"id": "item-04", "size": [81, 33, 28]},
198         {"id": "item-05", "size": [120, 99, 73]}
199     ]
200     items_num = [24, 7, 22, 13, 15]
201     items = []
202     for i in range(len(items_set)):
203         for j in range(items_num[i]):
204             items.append(copy.deepcopy(items_set[i]))
205
206     print(ethnic_iteration(items, x, y, z, 20, 0.7, 0.05, 100))

```

## 实验结果

上述参数下，对自测数据集：

```

1 x, y, z = 100, 50, 60
2 items = [
3     {"id": "item-01", "size": [30, 20, 25]},
4     {"id": "item-02", "size": [30, 20, 25]},
5     {"id": "item-03", "size": [30, 20, 25]},

```

```

6      {"id": "item-04", "size": [30, 20, 25]},
7      {"id": "item-05", "size": [40, 30, 15]},
8      {"id": "item-06", "size": [40, 30, 15]},
9      {"id": "item-07", "size": [40, 30, 15]},
10     {"id": "item-08", "size": [60, 30, 20]},
11     {"id": "item-09", "size": [60, 30, 20]},
12     {"id": "item-10", "size": [60, 30, 20]},
13     {"id": "item-11", "size": [10, 25, 30]},
14     {"id": "item-12", "size": [10, 25, 30]},
15     {"id": "item-13", "size": [10, 25, 30]},
16     {"id": "item-14", "size": [10, 25, 30]},
17     {"id": "item-15", "size": [10, 25, 30]},
18     {"id": "item-16", "size": [50, 40, 40]},
19     {"id": "item-17", "size": [50, 40, 40]},
20     {"id": "item-18", "size": [50, 40, 40]},
21 ]

```

得到结果的空间利用率平均都可达到85%以上，且执行效率良好，如下图所示：

```

0.8516666666666667
99%|██████████| 99/100 [01:00<00:00, 1.50it/s]0.8516666666666667
100%|██████████| 100/100 [01:01<00:00, 1.63it/s]
0.8516666666666667
(0.8516666666666667, [{('id': 'item-05', 'size': [40, 30, 15]), [0, 0, 0]), ('id': 'item-11', 'size': [25, 10, 30]), [40, 0, 0]), ('id': 'item-03', 'size': [30, 20, 25]), [40, 10, 15]), ('id': 'item-07', 'size': [30, 40, 15]), [0, 0, 40]), ('id': 'item-01', 'size': [25, 30, 20]), [30, 0, 40]), ('id': 'item-08', 'size': [60, 20, 30]), [40, 30, 30]), ('id': 'item-14', 'size': [25, 30, 10]), [55, 0, 40]), ('id': 'item-13', 'size': [25, 30, 10]), [55, 0, 50])])

```

几组空间利用率在90%以上的执行结果：

```

1  (0.9216666666666666,
2      [({'id': 'item-18', 'size': [40, 50, 40]}, [0, 0, 0]), ({'id': 'item-05', 'size': [40, 30, 15]}, [40, 0, 0]),
3      ({'id': 'item-10', 'size': [60, 20, 30]}, [40, 30, 0]), ({'id': 'item-09', 'size': [20, 30, 60]}, [80, 0, 0]),
4      ({'id': 'item-11', 'size': [30, 10, 25]}, [40, 0, 15]), ({'id': 'item-03', 'size': [30, 20, 25]}, [40, 10, 15]),
5      ({'id': 'item-07', 'size': [30, 40, 15]}, [0, 0, 40]), ({'id': 'item-01', 'size': [25, 30, 20]}, [30, 0, 40]),
6      ({'id': 'item-08', 'size': [60, 20, 30]}, [40, 30, 30]), ({'id': 'item-14', 'size': [25, 30, 10]}, [55, 0, 40]),
7      ({'id': 'item-13', 'size': [25, 30, 10]}, [55, 0, 50])])
8
9  (0.9116666666666666,
10     [({'id': 'item-18', 'size': [40, 50, 40]}, [0, 0, 0]), ({'id': 'item-10', 'size': [20, 30, 60]}, [40, 0, 0]),
11     ({'id': 'item-08', 'size': [60, 20, 30]}, [40, 30, 0]), ({'id': 'item-03', 'size': [20, 30, 25]}, [60, 0, 0]),
12     ({'id': 'item-05', 'size': [30, 40, 15]}, [0, 0, 40]), ({'id': 'item-13', 'size': [10, 30, 25]}, [80, 0, 0]),
13     ({'id': 'item-11', 'size': [30, 10, 25]}, [60, 0, 25]), ({'id': 'item-09', 'size': [60, 20, 30]}, [40, 30, 30]),
14     ({'id': 'item-12', 'size': [10, 25, 30]}, [90, 0, 0]), ({'id': 'item-15', 'size': [25, 30, 10]}, [60, 0, 50]),
15     ({'id': 'item-02', 'size': [30, 20, 25]}, [60, 10, 25]), ({'id': 'item-14', 'size': [10, 30, 25]}, [90, 0, 30])])
16
17  (0.9016666666666666,
18     [({'id': 'item-18', 'size': [40, 40, 50]}, [0, 0, 0]), ({'id': 'item-02', 'size': [25, 30, 20]}, [40, 0, 0]),
19     ({'id': 'item-10', 'size': [60, 20, 30]}, [40, 30, 0]), ({'id': 'item-08', 'size': [60, 30, 20]}, [40, 0, 20]),

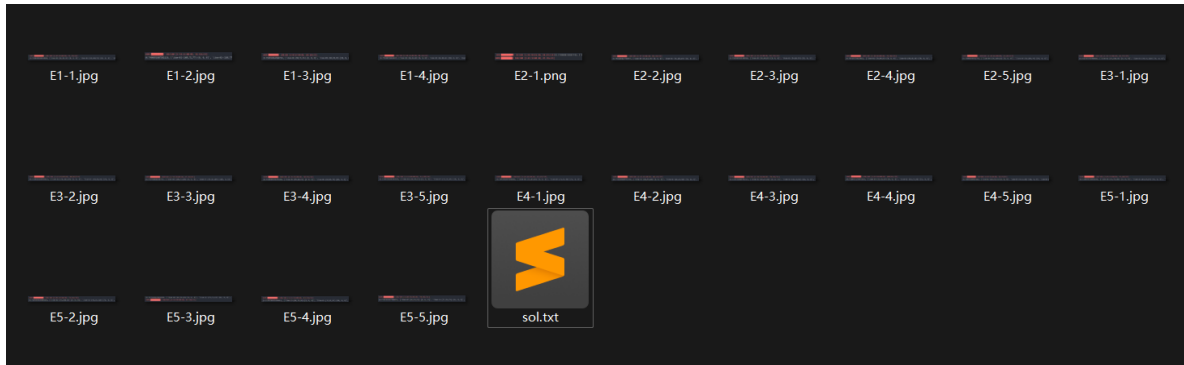
```

```

20      ({'id': 'item-09', 'size': [60, 30, 20]}, [40, 0, 40]), ({'id':
'item-04', 'size': [30, 25, 20]}, [65, 0, 0]),
21      ({'id': 'item-13', 'size': [30, 25, 10]}, [0, 0, 50]), ({'id': 'item-
01', 'size': [30, 20, 25]}, [40, 30, 30]),
22      ({'id': 'item-15', 'size': [30, 10, 25]}, [0, 40, 0]), ({'id': 'item-
03', 'size': [25, 20, 30]}, [70, 30, 30]),
23      ({'id': 'item-11', 'size': [30, 10, 25]}, [0, 40, 25]))]

```

对课业群中给出的数据集，由于箱子总数普遍超过100，因此遗传算法单次迭代的耗时相较于自测试数据有所增长，且平均空间利用率在75%左右，对应结果和耗时数据均已打包在提交文件中：



此处以数据E2-1为例，给出具体运行结果：

```
//5 种箱子
```

```
//E2-1
```

```
C (587 233 220)
```

```
B [(108 76 30 24), (110 43 25 7), (92 81 55 22), (81 33 28 13), (120 99
73 15)]
```

箱子的总数为81，即染色体编码为容量为81的二元组数组，遗传算法的初步迭代如下图所示：

```

[*] Solver for 3D Bin Packing Problem
(0.7078714187816264, ['item-05-(120,99,73)-[0, 0, 0]', 'item-01-(76,30,108)-[120, 0, 0]', 'item-05-(120,99,73
1%|          | 1/100 [01:39<2:44:37, 99.78s/it](0.7078714187816264, ['item-05-(120,99,73)-[0, 0, 0]', 'item
(0.7078714187816264, ['item-05-(120,99,73)-[0, 0, 0]', 'item-01-(76,30,108)-[120, 0, 0]', 'item-05-(120,99,73
3%|          | 3/100 [03:57<2:15:12, 83.64s/it](0.7090379340117954, ['item-03-(55,81,92)-[0, 0, 0]', 'item
4%|          | 4/100 [05:09<2:08:24, 80.25s/it](0.7172214870111354, ['item-03-(92,81,55)-[0, 0, 0]', 'item
5%|          | 5/100 [06:16<2:00:41, 76.22s/it](0.7487353446138568, ['item-03-(92,81,55)-[0, 0, 0]', 'item-
(0.7487353446138568, ['item-03-(92,81,55)-[0, 0, 0]', 'item-03-(92,55,81)-[92, 0, 0]', 'item-04-(81,28,33)-[1
7%|          | 7/100 [09:01<2:03:40, 79.79s/it](0.7487353446138568, ['item-03-(92,81,55)-[0, 0, 0]', 'item
8%|          | 8/100 [10:15<1:59:48, 78.14s/it](0.7696973906616301, ['item-03-(92,81,55)-[0, 0, 0]', 'item
9%|          | 9/100 [11:13<1:49:24, 72.14s/it](0.7696973906616301, ['item-03-(92,81,55)-[0, 0, 0]', 'item
10%|         | 10/100 [12:30<1:50:24, 73.61s/it](0.7696973906616301, ['item-03-(92,81,55)-[0, 0, 0]', 'item

```

算法显示在十次迭代后空间利用率增长至76.97%，最终迭代100次后达到**77.90%**，对应装箱策略如下：

```

99%|          | 99/100 [1:40:46<01:08, 68.87s/it](0.7790650729387743, ['i
100%|         | 100/100 [1:42:12<00:00, 61.33s/it]

```



1 (0.7790650729387743, ['item-03-(92,55,81)-[0, 0, 0]', 'item-05-(73,99,120)-[92, 0, 0]', 'item-01-(108,30,76)-[165, 0, 0]', 'item-05-(99,73,120)-[273, 0, 0]', 'item-01-(108,30,76)-[372, 0, 0]', 'item-05-(99,73,120)-[480, 0, 0]', 'item-04-(33,28,81)-[165, 30, 0]', 'item-04-(33,28,81)-[198, 30, 0]', 'item-05-(99,120,73)-[372, 30, 0]', 'item-03-(92,81,55)-[0, 55, 0]', 'item-05-(99,120,73)-[165, 58, 0]', 'item-03-(55,81,92)-[273, 73, 0]', 'item-01-(30,76,108)-[328, 73, 0]', 'item-01-(76,108,30)-[480, 73, 0]', 'item-01-(108,30,76)-[0, 136, 0]', 'item-05-(73,120,99)-[480, 73, 30]', 'item-02-(43,25,110)-[92, 99, 0]', 'item-03-(92,81,55)-[372, 150, 0]', 'item-01-(108,30,76)-[0, 166, 0]', 'item-05-(99,73,120)-[273, 154, 0]', 'item-05-(99,120,73)-[372, 30, 73]', 'item-03-(92,55,81)-[165, 178, 0]', 'item-05-(120,99,73)-[92, 99, 110]', 'item-01-(108,76,30)-[372, 150, 55]', 'item-04-(28,81,33)-[556, 73, 0]', 'item-05-(99,73,120)-[372, 150, 85]', 'item-03-(92,81,55)-[0, 55, 55]', 'item-03-(81,92,55)-[0, 136, 76]', 'item-03-(55,92,81)-[108, 136, 0]', 'item-04-(81,33,28)-[480, 181, 0]', 'item-03-(81,92,55)-[92, 0, 120]', 'item-03-(55,81,92)-[273, 73, 92]', 'item-05-(120,99,73)-[372, 30, 146]', 'item-03-(81,92,55)-[173, 0, 81]', 'item-03-(92,55,81)-[0, 0, 81]', 'item-01-(108,30,76)-[0, 196, 0]', 'item-04-(28,81,33)-[556, 73, 33]', 'item-04-(33,28,81)-[231, 30, 0]', 'item-01-(76,30,108)-[480, 193, 28]', 'item-01-(108,76,30)-[92, 0, 175]', 'item-03-(92,81,55)-[0, 55, 110]', 'item-04-(33,28,81)-[372, 0, 76]', 'item-02-(43,25,110)-[405, 0, 76]', 'item-01-(76,108,30)-[492, 30, 129]', 'item-03-(92,55,81)-[273, 0, 120]', 'item-01-(30,108,76)-[212, 99, 81]', 'item-02-(43,110,25)-[212, 99, 157]', 'item-01-(30,76,108)-[556, 154, 28]', 'item-02-(25,43,110)-[328, 73, 108]', 'item-03-(55,92,81)-[0, 136, 131]', 'item-03-(81,92,55)-[492, 30, 159]', 'item-03-(81,55,92)-[273, 154, 120]', 'item-01-(76,108,30)-[492, 122, 159]', 'item-01-(76,108,30)-[92, 99, 183]', 'item-02-(43,110,25)-[212, 99, 182]', 'item-01-(30,108,76)-[242, 99, 81]', 'item-01-(76,108,30)-[492, 122, 189]', 'item-03-(92,81,55)-[0, 55, 165]', 'item-01-(108,30,76)-[92, 198, 81]', 'item-04-(28,81,33)-[556, 73, 66]', 'item-03-(55,92,81)-[200, 0, 136]', 'item-04-(28,81,33)-[173, 92, 73]', 'item-04-(28,33,81)-[135, 99, 0]', 'item-04-(33,81,28)-[135, 99, 81]', 'item-04-(81,28,33)-[480, 0, 120]', 'item-04-(33,28,81)-[328, 116, 108]', 'item-02-(43,110,25)-[168, 99, 183]]')