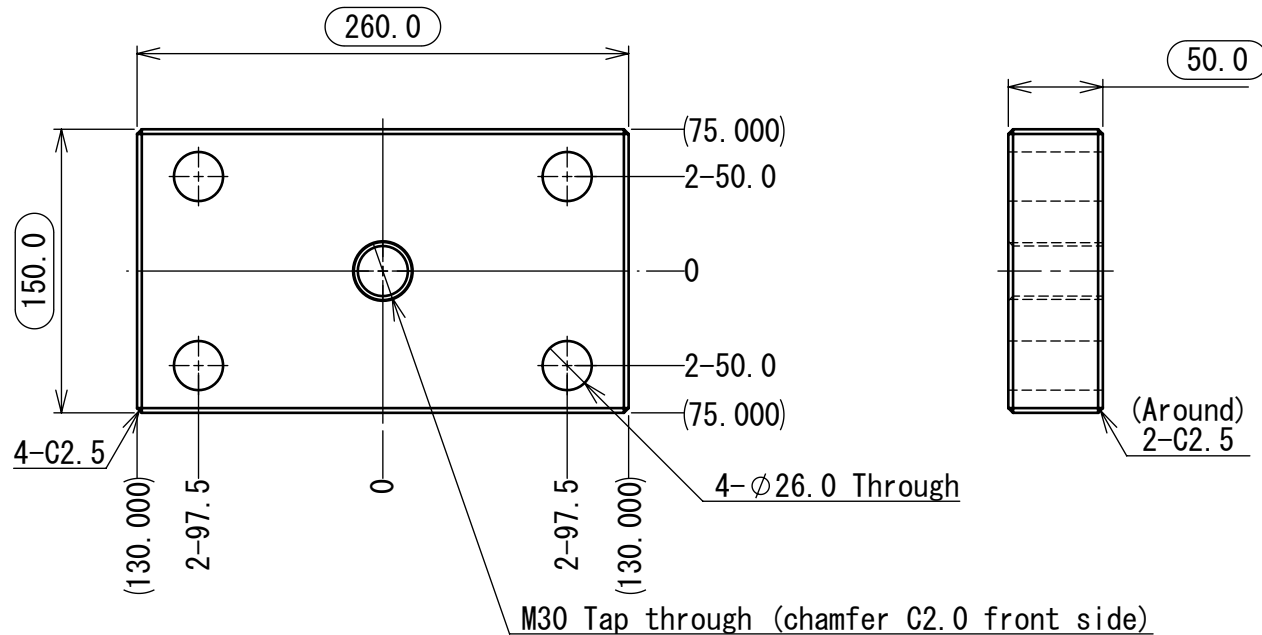








[illegible]

Process Note

Dimension Unless Specify
General Tolerances

20.000	± 0.005	  G
20.00	± 0.01	 
20.0	± 0.1	
20	± 0.2	

$\triangle_3 \times$			
$\triangle_2 \times$			
$\triangle_1 \times$			

REV.	YYYY/MM/DD	CONTENT	NAME
Dimension with mark ◆ are important dimensions.			
Dimension from center have deviation equal 1/2 tolerance.			
SG (Surface Grinding). EDM corner must be R0.03 or less.			

PART NAME	BASE 22			PART No.	M22	SHEET	1 / 1	MATERIAL	S55C
PRODUCT No.				PRODUCT NAME				QUANTITY	1
HEAT TREATMENT	HRC-±1	DATE	2024/03/15			DESIGN BY	DRAWING BY		CHECK BY
				SCALE	1 : 4	MOLD No.	500826		