

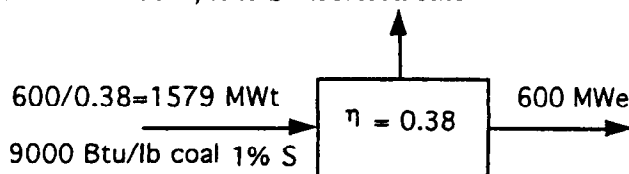
7.1 From (1.8),  $\text{mg/m}^3 = \frac{\text{ppm} \times \text{mol wt}}{24.465}$  (at 1 atm and 25°C)

a.  $\text{CO}_2 \text{ mg/m}^3 = \frac{5000 \text{ ppm} \times (12 + 2 \times 16)}{24.465} = 8992 \text{ mg/m}^3 \approx 9000 \text{ mg/m}^3$

b.  $\text{HCHO ppm} = \frac{24.465 \times 3.6 \text{ mg/m}^3}{(2 \times 1 + 12 + 16)} = 2.94 \text{ ppm}$

c.  $\text{NO mg/m}^3 = \frac{25 \text{ ppm} \times (14 + 16)}{24.465} = 30.7 \text{ mg/m}^3$

7.2 70% efficient scrubber, find S emission rate:



$$\text{Input} = \frac{600,000 \text{ kWe}}{0.38} \times \frac{3412 \text{ Btu}}{\text{kWhr}} \times \frac{1 \text{ lb coal}}{9000 \text{ Btu}} \times \frac{0.01 \text{ lb S}}{1 \text{ lb coal}} = 5986 \text{ lb S/hr}$$

70% efficient, says release  $0.3 \times 5986 \text{ lb S/hr} = 1796 \text{ lb S/hr} \approx 1800 \text{ lb S/hr}$

7.3 If all S converted to  $\text{SO}_2$  and now using a 90% efficient scrubber:

$$\text{SO}_2 = 0.1 \times \frac{5986 \text{ lb S}}{\text{hr}} \times \frac{(32 + 2 \times 16) \text{ lb SO}_2}{32 \text{ lb S}} = 1197 \text{ lb SO}_2 / \text{hr} \approx 1200 \text{ lb SO}_2 / \text{hr}$$

7.4 70% scrubber,  $0.6 \text{ lb SO}_2 / 10^6 \text{ Btu}$  in, find % S allowable:

a.  $\frac{X \text{ lbs S}}{\text{lbs coal}} \times \frac{0.3 \text{ lbs S out}}{1 \text{ lb S in}} \times \frac{2 \text{ lbs SO}_2}{\text{lb S}} \times \frac{1 \text{ lb coal}}{15,000 \text{ Btu}} = \frac{0.6 \text{ lb SO}_2}{10^6 \text{ Btu}}$

$$X = \frac{15,000 \times 0.6}{0.3 \times 2 \times 10^6} = 0.015 = 1.5\% \text{ S fuel}$$

b.  $\frac{X \text{ lbs S}}{\text{lbs coal}} \times \frac{0.3 \text{ lbs S out}}{1 \text{ lb S in}} \times \frac{2 \text{ lbs SO}_2}{\text{lb S}} \times \frac{1 \text{ lb coal}}{9,000 \text{ Btu}} = \frac{0.6 \text{ lb SO}_2}{10^6 \text{ Btu}}$

$$X = \frac{9,000 \times 0.6}{0.3 \times 2 \times 10^6} = 0.009 = 0.9\% \text{ S fuel}$$

7.5 Compliance coal:

$$\frac{1.2 \text{ lbs SO}_2}{10^6 \text{ Btu}} = \frac{1 \text{ lb coal}}{12,000 \text{ Btu}} \times \frac{X \text{ lb S}}{1 \text{ lb coal}} \times \frac{2 \text{ lb SO}_2}{1 \text{ lb S}}$$

$$X = \frac{1.2 \times 12,000}{2 \times 10^6} = 0.0072 = 0.7\% \text{ S}$$

7.6 Pollutant Standards Index:

Pollutant	Standard	Day 1 (index)	Day 2 (index)	Day 3 (index)
O <sub>3</sub> (1hr)	0.12	0.15 (>100)	0.18 (>100)	0.12 (=100)
CO (8hr)	9	12 (>100)	9 (=100)	14 (>100)
PM 10	150	150 (=100)	350 (=200)	90 (<100)
SO <sub>2</sub>	0.14	0.12 (<100)	0.28 (<200)	0.14 (=100)
NO <sub>2</sub>	0.6 alert	0.4 none	0.3 none	0.5 none

a. Day 1, both O<sub>3</sub> and CO are above 100:

$$\text{O}_3 \text{ subindex} = 100 + \frac{(0.15 - 0.12) \times 100}{(0.20 - 0.12)} = 137.5$$

so PSI = 150 Unhealthy

$$\text{CO subindex} = 100 + \frac{(12 - 9) \times 100}{(15 - 9)} = 150$$

b. Day 2, highest is PM 10 at 200, so PSI = 200, Very Unhealthy

c. Day 3, CO is the highest, so

$$\text{PSI (CO)} = 100 + \frac{(14 - 9) \times 100}{(15 - 9)} = 183$$

7.7 8 hrs of CO at 50 ppm, from (7.6):

$$\% \text{COHb} = 0.15\% (1 - e^{-0.402 \text{ hr} \times 8 \text{ hr}}) \times 50 = 7.2\%$$

$$7.8 \quad \% \text{COHb} = 0.15\% (1 - e^{-0.402}) (\text{ppm}) = 0.15\% (1 - e^{-0.402 \times 1}) \times 436 = 21.6\%$$

To reach 10% COHb,

$$10 = 0.15 (1 - e^{-0.402t}) \times 436 = 65.4 - 65.4e^{-0.402t}$$

$$e^{-0.402t} = \frac{55.4}{65.4} = 0.871 \quad \text{so } t = -\frac{1}{0.402} \ln(0.871) = 0.41 \text{ hr}$$