

Wastewater Treatment

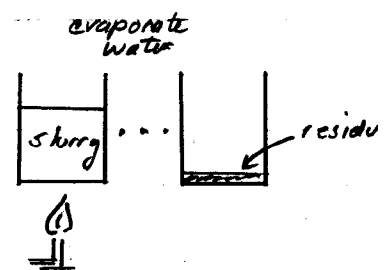
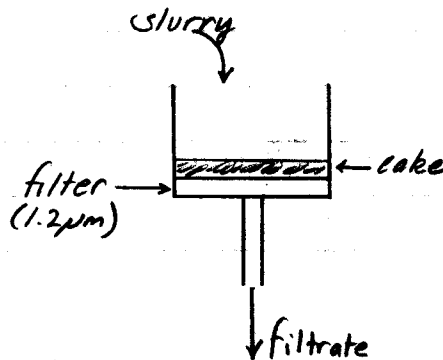
Goal is to remove pathogens, nutrients, BOD & solids before returning water to hydrologic cycle.

Methods are similar to drinking water treatment, but nutrient & BOD removal adds a step not normally used in drinking water

Solids

$$TS = TDS + TSS$$

TSS; filter known volume of slurry (L) through 1.2  $\mu$ m filter. Mass cake/volume is TSS concentration



mass residue/volume is TS concentration

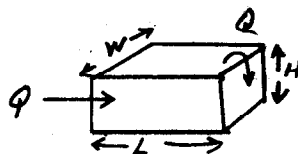
Primary, Secondary, Tertiary (advanced oxidization)

Primary treatment

- goal is to remove solids.
- screening (removes floatables > 2cm)
- grit removal (rapid settling - removes > 10mm)
- clarifier (settling - removes > 50  $\mu$ m)

grit removal

Settling -



hydraulic retention time

$$HRT = \frac{V}{Q}$$

hydrocyclones -

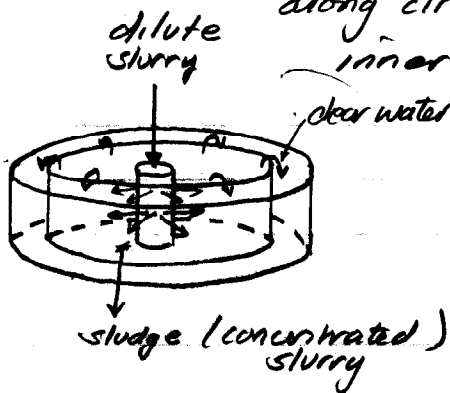
mechanical device (similar to cyclone on pg 387) that works with liquids - physical size

$$V_c = \frac{H}{HRT} = \frac{HQ}{V}$$

determines size of grit removed

if  $V_p > V_c$  particle removed  
of cyclone determines particle size rejected -  $\therefore$  to remove small particles need small (array) cyclone.

Clarifiers - similar to other settling concepts. Typically circular. Consist of 3 cylinders - concentric. Inner cylinder distributes flow. Middle cylinder is clarifier - clear water overflows along circumference. Sludge exits bottom (near inner cylinder). Outer cylinder is wet well (tail water) collector to collect clear water overflow to send to disinfection.



Important parameters

depth -  $H$

diameter -  $d$

weir length -  $\pi d$

surface area -  $\pi d^2/4 = A$

$$\text{Volume} = \frac{\pi d^2 H}{4} = V$$

$$\text{HRT} = \frac{V}{Q}$$

$$\text{SLrate} = \frac{V}{A}$$

$$\text{WLRate} = \frac{Q}{\pi d}$$

Typical loading rates

$$\text{SLrate} = 15-30 \text{ m}^3/\text{d}/\text{m}^2$$

$$\text{WLRate} = 180-260 \text{ m}^3/\text{d}/\text{m}$$

$$\text{HRT} = \text{at least } 1 \text{ hr}$$

Example

30,000 people,  $0.5 \text{ m}^3/\text{capita}/\text{d}$  Circular clarifier to have  $\text{HRT} = 2.5 \text{ hr}$ ,

$\text{SLrate} = 20 \text{ m}^3/\text{d}/\text{m}^2$  Size clarifier. Estimate weir load.

$$Q = 15,000 \text{ m}^3/\text{d}$$

Estimate critical particle size.

$$\text{SLrate} = \frac{\pi d^2 H}{4Q} = 20 \text{ m}^3/\text{d}/\text{m}^2 \text{ solve for } d \text{ } d \approx 0.1 \text{ m}$$

$$\text{HRT} = \frac{\pi d^2 H}{4Q} = 2.5 \text{ hr} = \frac{750 \text{ m}^2 H}{4(15,000) \frac{24 \text{ hr}}{\text{d}}} = 2.5 \text{ hr} \text{ solve for } H \text{ } H \approx 2.1 \text{ m}$$

$$\text{Weir load} = \frac{15,000 \text{ m}^3/\text{d}}{\pi (3 \text{ m})} = 154 \text{ m}^3/\text{d}/\text{m} \text{ (lower than typical)}$$

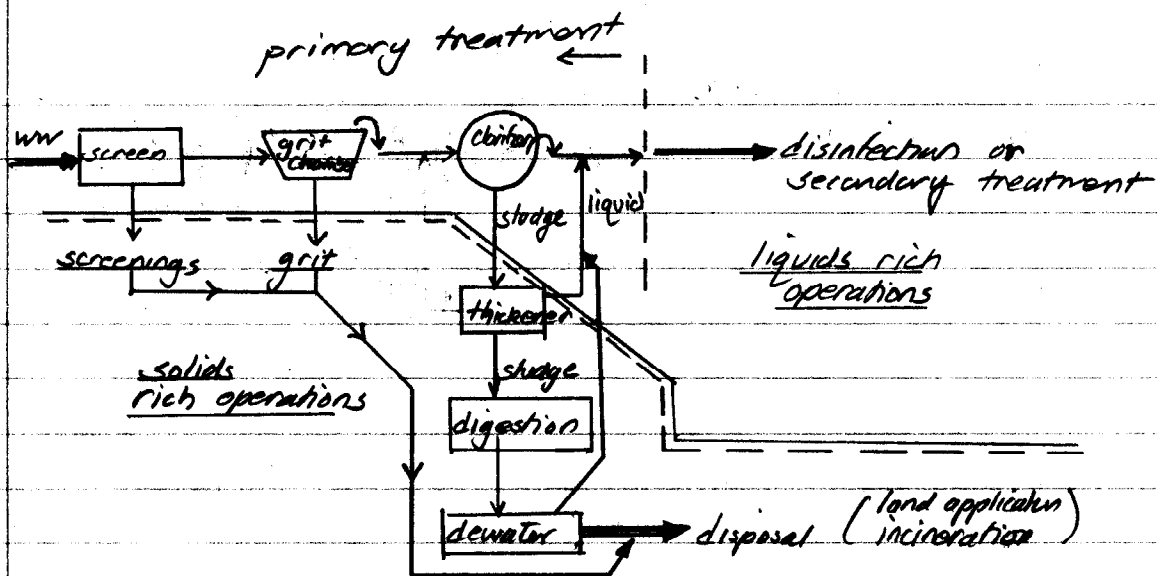
$$V_c \approx \frac{2.1 \text{ m}}{2.5 \text{ hr}} = 0.84 \text{ m}/\text{hr} \cdot \frac{1 \text{ hr}}{60 \text{ min}} = 0.014 \frac{\text{m}}{\text{min}} \cdot \frac{1}{60} = 2.33 \cdot 10^{-4} \text{ m}/\text{sec}$$

Assume particles are spones,  $\rho_p = 2 \text{ g}/\text{ml}$ ,

check Stokes law  $V_p \approx 2.3 \cdot 10^{-4}$  for  $d_p = 0.06 \text{ mm} = 6.0 \cdot 10^{-5} \text{ m} = 60 \mu\text{m}$

$$\text{Re} = 0.015 < 1 \therefore \text{Stokes law OK}$$

Silt/clay



primary treatment typically can achieve (on liquids side)

35% reduction in BOD

60% reduction in TSS

Still enough nutrients for eutrophication, BOD to cause fish kill. If disinfection is improper, lots of pathogens

## secondary treatment

goal is BOD reduction by microbiological "oxidization" and additional solids removal.

- oxidation process

trickling filters

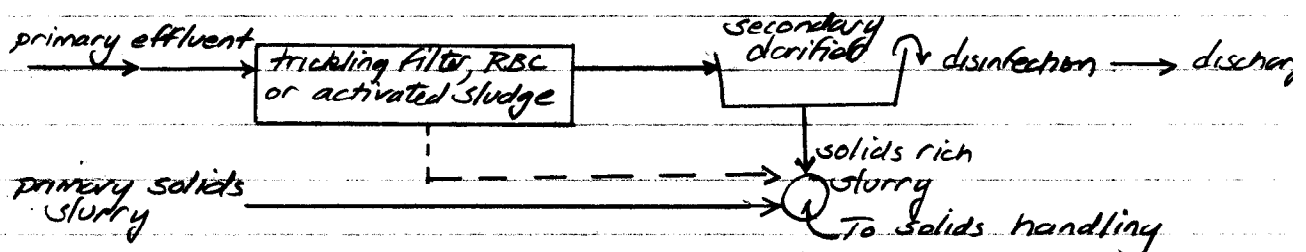
biological contactors

activated sludge process

common concept is aerobic decomposition of waste -

organic matter +  $O_2 \xrightarrow{\text{microbes}} CO_2 + H_2O + \text{New Cells} + \text{By-Products (NO}_3, PO_4, \text{ etc.)}$

methods differ in how  $O_2$  is supplied and how "fast" process is. In USA activated sludge is most common process for large volume plants.



4/5

solids handling - remove remaining liquid, inactivate pathogens  
reduce solids volume, sell dried solids. Municipal  
sludge (Class A dried) is agriculturally useful. Industrial  
solids are usually burned or landfilled for business-liability  
reasons.

removing the liquid

clarifiers, hydrocyclones, filtration, belt press, centrifuges.  
typically a flocculant is added and then a clarifier is  
used to produce a "thick" slurry (8-10% solids).

inactivation of pathogens

thick slurry is "digested" anaerobically in a digester  
or oxidation pond. Extract remaining "energy" from  
waste by anaerobic decomposition.

organic matter  $\xrightarrow{\text{microbes}}$   $\text{CO}_2 + \text{H}_2\text{O} + \text{New cells} + \text{By Products}$  ( $\text{H}_2\text{S}$ ,  $\text{NH}_3$ ,  $\text{CH}_4$  ...)

After digestion, slurry is further deliquored  
by filtration, filter press, centrifuge, drying beds  
incineration (energy recovery)

↑ fuel  
valuable nutrient  
(for soil, not water)

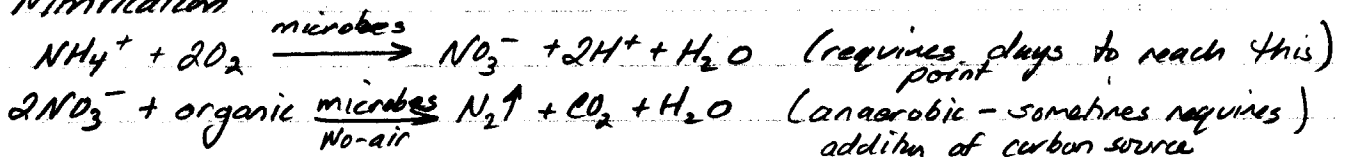
oxidation ponds - easy to operate. Use a lot of real estate.  
may still need clarifier & disinfection for overflow. Flood & storm  
washout is a serious concern.

Nutrient removal

nitrification / denitrification

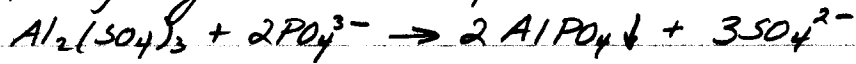
secondary effluent is still high in TKN (mostly as ammonia)  
and orthophosphate ( $\text{PO}_4$ ).

Nitrification



### Phosphorous removal

Typically by flocculation & clarification or filtration



### Tertiary treatment

Includes nitrification/denitrification and any processes used to treat specific toxic compounds in waste stream.

often avoided by pre-treatment (industrial pre-treatment) where upstream processes are modified so toxics never enter wastewater.