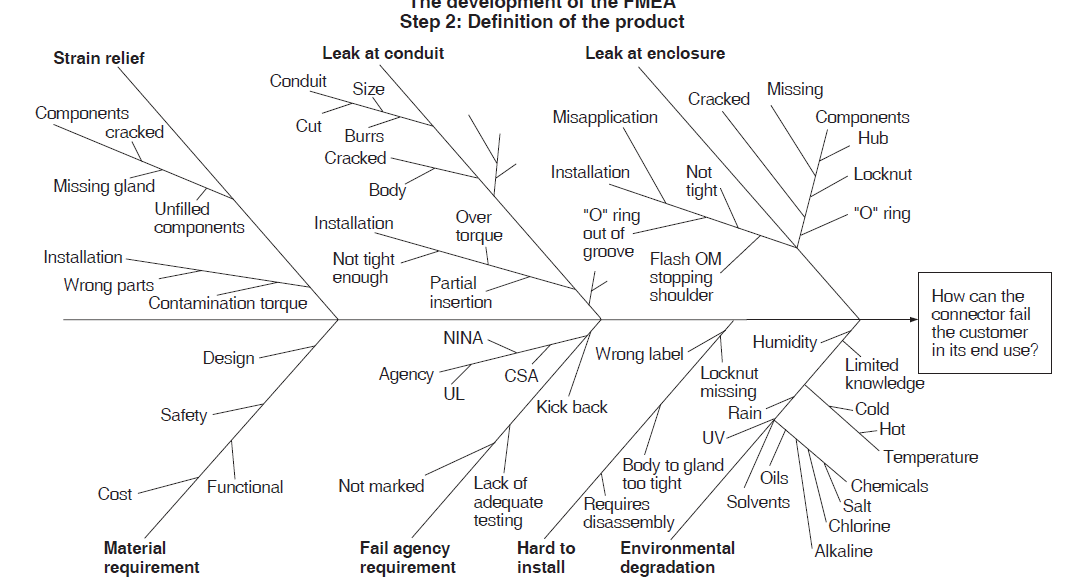
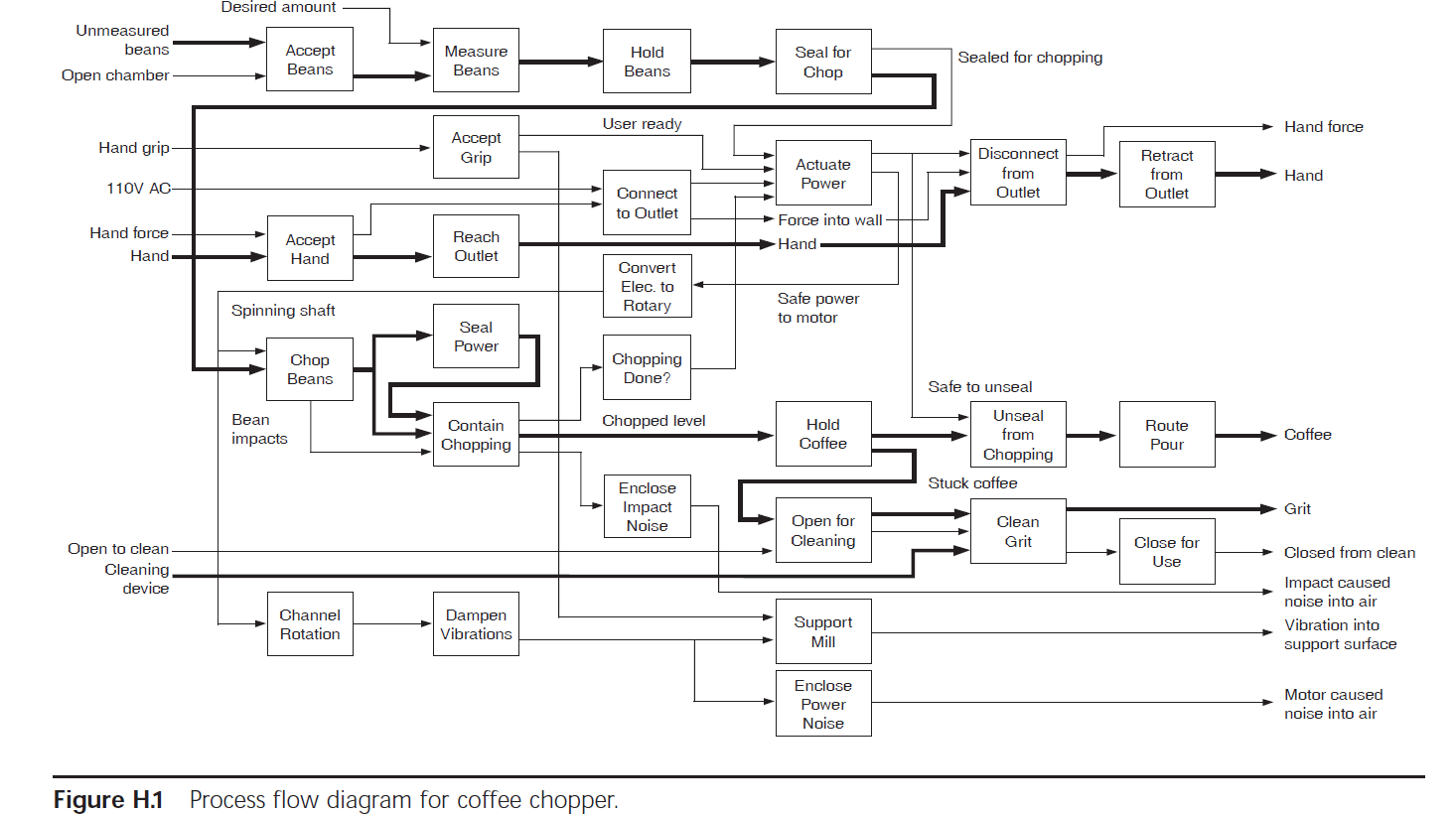
Processes:

# Fishbone diagram



# Process flow diagram



# function and fmea

