MODBUS Tables Supplement COI/FEX100/MOD/TBL-EN Rev. A

WaterMaster Electromagnetic flowmeter

The perfect fit for all water industry applications



Introduction

This user guide defines the tables of coils and registers used for accessing WaterMaster parameters using Modbus.

Refer to the data sheet DS/WM-EN for details of applicable models and order codes. Refer to Modbus supplement OI/FEX100_MOD-EN for all other Modbus related information for this series of flowmeters.

The Company

We are an established world force in the design and manufacture of instrumentation for industrial process control, flow measurement, gas and liquid analysis and environmental applications.

As a part of ABB, a world leader in process automation technology, we offer customers application expertise, service and support worldwide.

We are committed to teamwork, high quality manufacturing, advanced technology and unrivalled service and support.

The quality, accuracy and performance of the Company's products result from over 100 years experience, combined with a continuous program of innovative design and development to incorporate the latest technology.

Quality Control

The UKAS Calibration Laboratory No. 0255 is just one of the ten flow calibration plants operated by the Company and is indicative of our dedication to quality and accuracy.



UKAS Calibration Laboratory No. 0255

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1 MODBUS Protocol

1.1 Definitions, Abbreviations and Acronyms

Big Endian – Data representation format where bytes are ordered from most to least significant byte. The value 65534, for example, is represented as 0xFFFE. Big Endian is the data representation format specified by the Modbus protocol.

Coil – Modbus protocol defined data-type representing a single bit. See also Discrete Input and Output Coil.

CRC - Calculation performed on a message's contents to ensure its integrity.

Discrete Input – A coil that acts as an input to the master. Discrete Input data is read-only because of this.

IEEE format – Most commonly used standard for floating-point computation, established by the Institute of Electrical and Electronics Engineers.

Holding Register – A register that acts as an input to the slave device from the master. Holding Register data can be read and written.

Input Register – A register that acts as an input to the master from the slave device. Input Register data is read-only.

Output Coil – A coil that acts as an output from the master to the slave device. Output coil data can be read and written.

Register - Modbus protocol defined sixteen-bit data-type. See also Holding Register and Input Register.

1.2 Supported Function Codes

The following Function Codes are supported by the WaterMaster.

Function Code	Function Code Description	Applicable WaterMaster Tables
0x02	Read Discrete Inputs	Alarm status Discrete Inputs Alarm history status Discrete Inputs
0x03	Read Holding Registers	Read-write Byte parameters Read-write Byte string parameters Read-write Float parameters Action parameters
0x04	Read Input Registers	Read-only Byte parameters Read-only Short parameters Read-only Integer parameters Read-only Ploat parameters Read-only Double parameters Read-only Double parameters Alarm history counters Read-only Byte string parameters
0x06	Write Single Register	Read-write Byte parameters Read-write Byte string parameters Action parameters
0x08	Diagnostics	NA
0x10	Write Multiple Registers	Read-write Byte parameters Read-write Byte string parameters Read-write Float parameters Action parameters
0x11	Report Slave ID	NA

1.3 Supported data-types

The Modbus protocol defines input and holding registers, and output coils and discrete inputs as its supported data-types. This section defines the mapping from the Modbus data-types to internal WaterMaster data-types.

Data-type name	Description
Action	Data-type used to trigger instrument activity. Action type parameters have no internal storage requirements. Writing any value to the parameter will trigger the instrument activity.
Alarm history counter	Structured parameter holding details of a device alarm activity.
	The sub-elements are as follows.
	Alarm counter (Short, register offset 0) – Indicates the total number of occurrences of the alarm.
	Alarm time ms (Integer, register offset 1) – The number of ms the current alarm instance has been active for.
	Alarm time days (Short, register offset 3) – The number of days the current alarm instance has been active for.
	Total alarm time ms (Integer, register offset 4) – The number of ms all instances of the alarm have been active for.
	Total alarm time days (Short, register offset 6) – The number of days all instances of the alarm have been active for.
Byte	8-bit data value. Each byte is addressed by a register address, with the upper-byte of the value being ignored.
	When Byte parameters are read, the upper-byte is always set to 0x20 (space character). A Byte value of 10 would be returned as (Hex) 20,0A.
Byte string	8-bit string data. String elements can be accessed separately or all in a single request.
	Each string element behaves in the same way as Byte data described above. For example, the response to a request to read a Byte string with value "123" would appear as follows.
	(Hex) 20,31,20,32,20,33
Discrete input	Discrete input values are transferred in Modbus messages in bytes, meaning up to eight discrete input values can reside in a byte.
	Bytes are filled from the least-significant-bit to the most. Reading three discrete input values, where the three discrete inputs are in the 'on' state, would return the binary value 0b00000111. Unused discrete input values in Modbus message discrete input bytes are always set to 0.
	The lowest requested discrete input number is placed in the least-significant-bit of the byte data, with lower discrete input addresses being sent first. Reading sixteen discrete inputs, where the first and fifteenth discrete inputs are in the 'on' state would return the binary data 0b00000001 0b01000000.

Double	IEEE format double-precision floating-point data.
	The device option "Word Swap" is used to determine the order the words of the data are interpreted.
	If set to "Disabled", the Double format data is sent in standard Modbus big-endian format. For example, the value 5.525 would be returned as (Hex) 40,16,19,99,99,99,99,9A.
	If "Word Swap" is set to "Enabled", the order in which the words of the value is reversed, meaning data is sent least-significant-word first. The value 5.525 would be returned in this case as (Hex) 99,9A,99,99,19,99,40,16 in this case.
Float	IEEE format single-precision floating-point data. The device option "Word Swap" is used to determine the order the words are interpreted (refer to Double data-type).
Integer	32-bit data value. The device option "Word Swap" is used to determine the order the words are interpreted (refer to Double data-type).
Short	16-bit data value. Data is interpreted in standard MODBUS big-endian format. For example, the value 256 would be returned as (Hex) 01,00.

1.4 Modbus Function Codes

This section details the function, and request and response formats for all Modbus Function Codes supported by the WaterMaster.

0x02 Read Discrete Inputs

Read Discrete Inputs is used to read the state of discrete input type coil data from the slave device.

The format for a Read Discrete Inputs request is as follows.

Byte number	Description
1	Slave device identifier.
2	Read Discrete Inputs Function Code, 0x02.
3,4	Discrete input address. 16-bit value indicating the address of the first discrete input to be read.
5,6	Number of discrete inputs. 16-bit value indicating the number of discrete inputs to be read.
7,8	Message CRC.

The format of responses to successfully processed Read Discrete Input requests is as follows.

Byte number	Description
1	Slave device identifier.
2	Read Discrete Inputs Function Code, 0x02.
3	Byte count ('n'), number of data bytes in response.
4(4+n)-1	Discrete input data. Up to 2000 discrete inputs can be read in one request, if available.
(4+n), (4+n)+1	Message CRC.

0x03 Read Holding Registers

Read Holding registers is used to request the value of holding register data. The request format is as follows.

Byte number	Description
1	Slave device identifier.
2	Read Holding Registers Function Code, 0x03.
3,4	Holding register address. 16-bit address indicating the address of the first holding register to read.
5,6	Holding register count. 16-bit value indicating the number of holding registers to read.
7,8	Message CRC.

The format of successfully processed Read Holding Registers requests is as follows.

Byte number	Description
1	Slave device identifier.
2	Read Holding Registers Function Code, 0x03.
3	Holding register count ('n'). 8-bit value indicating the count of holding registers returned in the message.
4(4+n)-1	Holding register data.
(4+n), (4+n)+1	Message CRC.

0x04 Read Input Registers

Read Input Registers is used to request the value of input registers. The request format is as follows.

Byte number	Description
1	Slave device identifier.
2	Read Input Registers Function Code, 0x04.
3,4	Input register address. 16-bit value indicating the address of the first input register to read.
5,6	Input register count. 16-bit value indicating the number of input registers to read.
7,8	Message CRC.

Responses to successfully processed Read Input Registers requests appear as follows.

Byte number	Description
1	Slave device identifier.
2	Read Input Registers Function Code, 0x04.
3	Byte count ('n'), number of data bytes in response.
4(4+n)-1	Input register data.
(4+n), (4+n)+1	Message CRC.

0x06 Write Single Register

Write Single Register is used to write a single Holding Register value. The request format is as follows.

Byte number	Description
1	Slave device identifier.
2	Write Single Register Function Code, 0x06.
3,4	16-bit holding register address.
5,6	Holding register value. 16-bit value indicating the value to write.
7,8	Message CRC.

The format of responses to successfully processed Write Single Register requests is as follows.

Byte number	Description
1	Slave device identifier.
2	Write Single Register Function Code, 0x06.
3,4	Holding register address. 16-bit value indicating the address of the holding register that was written.
5,6	Holding register value. 16-bit value indicating the value that was written to the holding register.
7,8	Message CRC.

0x08 Diagnostics

Only the Diagnostics sub-function Return Query Data (0x00, 0x00) is supported. When requests of this type are received by the device, the message is echoed back to the master.

The request and response format is as follows.

Byte number	Description
1	Slave device identifier.
2	Diagnostics Function Code, 0x08.
3,4	Sub-query identifier, 0x00, 0x00.
5(5+n)-1	Diagnostics query data. (Of length 'n').
(5+n) (5+n)+1	Message CRC.

0x10 Write Multiple Registers

Write Multiple Registers is used to write data to the device Holding Registers. The request format is as follows.

Byte number	Description	
1	Slave device identifier.	
2	Write Multiple Registers Function Code, 0x10.	
3,4	olding register address. 16-bit value indicating the address of the first holding register to write.	
5,6	Holding register count. 16-bit value indicating the number of holding registers to write.	
7	Byte count ('n'), number of data bytes in the request.	
8(8+n)-1	Holding register message data. The data to write to the holding registers.	
(8+n) (8+n)+1	Message CRC.	

When successfully processed, the format of responses to Write Multiple Registers requests is as follows.

Byte number	Description	
1	lave device identifier.	
2	/rite Multiple Registers Function Code, 0x10.	
3,4	Holding register address. 16-bit value indicating the address of the first holding register.	
5,6	Holding register count. 16-bit value indicating the number of holding registers written.	
7,8	Message CRC.	

0x11 Report Slave ID

The Report Slave ID command is used to return a unique response specific to a slave device type. The Report Slave ID request format is as follows.

Byte number	Description
1	Slave device identifier.
2	Report Slave ID Function Code, 0x11.
3,4	Message CRC.

The WaterMaster Report Slave Id response is as follows.

Byte number	Description
1	Slave device identifier.
2	Report Slave ID Function Code, 0x11.
3	Count of data bytes.
4	Unique identifier for ABB, 0x1A.
5	Unique identifier for the WaterMaster device type, 0x1F.
6	Software revision, 0x30.
7	Hardware revision, 0x30.
8	Unused, 0x30.
911	Reserved for future use, 0x30,0x30,0x30.
1233	Device type designator. (Hex) 41,42,42,20, 46,45,58,31, 30,30,20,57, 61,74, 65,72,4D,61,73,74,65,72. (ASCII) 'ABB FEX100 WaterMaster'.
3435	Message CRC.

Exception codes

In event of an error occurring during processing of a request, an exception response is returned. This is characterised by 0x80 being added to the request Function Code. A single byte exception code then follows detailing the nature of the exception.

The following exception codes are supported.

Exception code	Exception name	Details
0x01	ILLEGAL_FUNCTION	An unrecognised command has been received, or the device is in an incorrect state to handle the request.
0x02	ILLEGAL_DATA_ADDRESS	An invalid register/coil address has been requested.
0x03	ILLEGAL_DATA_VALUE	The request structure is incorrect, or the data in the request is invalid.
0x04	SLAVE_DEVICE_FAILURE	An internal device error occurred whilst processing the request.

The format for exception responses is always as follows.

Byte number	Description
1	Slave device identifier.
2	Function Code with 0x80 added.
3	Exception code.
4,5	Message CRC.

2 Parameter Tables

2.1 Alarm status Discrete Inputs

Modbus Address / Actual Address	Alarm Name / Brief Description	Alarm NAMUR Identifier
10001 / 0	UNUSED	-
	Unused alarm bit.	
	O: Off	
10002 / 1	STATUS_LOGIC_OP1_SIMULATED	C168.001
	Logic simulation selected on OP1.	
	0: Off 1: On	
10003 / 2	STATUS_PULSE_OP1_SIMULATED	C174.002
	Pulse simulation selected on OP1.	
	0: Off 1: On	
10004 / 3	STATUS_LOGIC_OP2_SIMULATED	C164.003
	Logic simulation selected on OP2.	
	0: Off 1: On	
10005 / 4	STATUS_PULSE_OP2_SIMULATED	C172.004
	Pulse simulation selected on OP2.	
	0: Off 1: On	
10006 / 5	STATUS_LOGIC_OP3_SIMULATED	C160.005
	Logic simulation selected on OP3.	
	0: Off 1: On	
10007 / 6	STATUS_LOW_FLOW_VALUE	S132.006
	Low flow alarm.	
	0: Off 1: On	
10008 / 7	STATUS_HIGH_FLOW_VALUE	\$136.007
	High flow alarm.	
	0: Off 1: On	

10009 / 8	STATUS_103P_REACHED	S140.008
	Q >103% Qmax.	
	O: Off	
	1: On	
10010/9	STATUS_SIMULATED_FLOW	C182.009
	Simulation mode On.	
	O: Off	
	1: On	
10011 / 10	STATUS_CALIBRATOR	C186.010
	Tx. simulator/calibrator mode.	
	0: Off 1: On	
10012 / 11	STATUS_DISPLAY_OVERRANGE	M080.011
	At Qmax, volume display overrun <1600hrs.	
	0: Off	
	1: On	
10013 / 12	STATUS_TOTALIZER_RESET	_030.012
	Totalizer reset.	
	0: Off 1: On	
10014 / 13	STATUS_POOR_SENSOR_COMMS	M090.013
	Intermittent sensor comms.	
	O: Off	
	1: On	
10015 / 14	UNUSED	-
	Unused alarm bit.	
	0: Off	
10016 / 15	STATUS_TX_MEMORY_FAIL	F250.015
	Tx. memory fault detected.	
	0: Off 1: On	
10017 / 16	STATUS_NO_SENSOR	F252.016
	Sensor memory not detected.	
	O: Off	
	1: On	

10018 / 17	STATUS_MEASUREMENT_OFFLINE	F220.017
	Tx. measurement suspended.	
	0: Off 1: On	
10019 / 18	STATUS_EMPTY_PIPE	\$150.018
	Empty pipe.	
	0: Off 1: On	
10020 / 19	UNUSED	-
	Unused alarm bit.	
	O: Off	
10021 / 20	UNUSED	-
	Unused alarm bit.	
	0: Off	
10022 / 21	STATUS_ELEC_OPEN_CIRCUIT	S147.021
	Open circuit electrode.	
	0: Off 1: On	
10023 / 22	STATUS_ELEC_SHORT_CIRCUIT	S146.022
	Short circuit electrode.	
	0: Off 1: On	
10024 / 23	UNUSED	-
	Unused alarm bit.	
	O: Off	
10025 / 24	STATUS_INSTALLATION_FAULT	F247.024
	Installation fault/condition.	
	0: Off 1: On	
10026 / 25	STATUS_COIL_OPEN_CIRCUIT	F238.025
	Open circuit coil/wiring.	
	O: Off	
	1: On	

10027 / 26	STATUS_COIL_SHORT_CIRCUIT	F236.026
	Short circuit coil/wiring.	
	O: Off	
	1: On	
10028 / 27	STATUS_LOOP_RESISTANCE	F234.027
	Check cable+coil resistance.	
	O: Off	
	1: On	
10029 / 28	STATUS_TX_HARDWARE	F232.028
	Transmitter hardware fault.	
	0: Off	
10030 / 29	1: On STATUS_BAD_FLOW_DATA	F230.029
100007 20		1 200.020
	Bad flow data.	
	0: Off 1: On	
10031 / 30	STATUS_ELECTRODE_VOLTAGE	\$105.030
	Accuracy warning?	
	O: Off	
	1: On	
10032 / 31	STATUS_OIML_SELF_CHECK	M98.031
	OIML self-check limits exceeded.	
	0: Off	
	1: On	
10033 / 32	STATUS_MEASUREMENT_STARTING	\$148.032
	Measurement starting.	
	0: Off 1: On	
10034 / 33	UNUSED	-
	Unused alarm bit.	
	O: Off	
10035 / 34	STATUS_NOT_CALIBRATED	S110.034
	Sensor setup not complete.	
	O: Off	
	1: On	

10036 / 35	STATUS_CALIBRATION_MISMATCH	F248.035
	Incompatible sensor.	
	0: Off 1: On	
10037 / 36	STATUS_ROM_ERROR	F253.036
	Tx. code memory fault.	
	0: Off 1: On	
10038 / 37	STATUS_RAM_ERROR	F254.037
	Tx. data memory fault.	
	0: Off 1: On	
10039 / 38	UNUSED	-
	Unused alarm bit.	
	O: Off	
10040 / 39	STATUS_ALARM_SIMULATION	C190.039
	Alarm simulation active.	
	0: Off 1: On	
10041 / 40	STATUS_SUMMARY_ALARM	F249.040
	Non-volatile summary alarm.	
	0: Off 1: On	
10042 / 41	UNUSED	-
	Unused alarm bit.	
	O: Off	
10043 / 42	UNUSED	-
	Unused alarm bit.	
	O: Off	
10044 / 43	UNUSED	-
	Unused alarm bit.	
	O: Off	

10045 / 44	UNUSED -
	Unused alarm bit.
	0: Off
10046 / 45	UNUSED -
	Unused alarm bit.
	0: Off
10047 / 46	UNUSED -
	Unused alarm bit.
	0: Off
10048 / 47	UNUSED -
	Unused alarm bit.
	0: Off

2.2 Alarm history status Discrete Inputs

Modbus Address / Actual Address	Alarm Name / Brief Description	Alarm NAMUR Identifier
10049 / 48	UNUSED	-
	Unused alarm bit.	
	0: Off	
10050 / 49	HISTORY_STATUS_LOGIC_OP1_SIMULATED	C168.001
	Logic simulation selected on OP1.	
	0: Off 1: On	
10051 / 50	HISTORY_STATUS_PULSE_OP1_SIMULATED	C174.002
	Pulse simulation selected on OP1.	
	0: Off 1: On	
10052 / 51	HISTORY_STATUS_LOGIC_OP2_SIMULATED	C164.003
	Logic simulation selected on OP2.	
	0: Off 1: On	
10053 / 52	HISTORY_STATUS_PULSE_OP2_SIMULATED	C172.004
	Pulse simulation selected on OP2.	
	0: Off 1: On	
10054 / 53	HISTORY_STATUS_LOGIC_OP3_SIMULATED	C160.005
	Logic simulation selected on OP3.	
	0: Off 1: On	
10055 / 54	HISTORY_STATUS_LOW_FLOW_VALUE	S132.006
	Low flow alarm.	
	0: Off 1: On	
10056 / 55	HISTORY_STATUS_HIGH_FLOW_VALUE	S136.007
	High flow alarm.	
	0: Off 1: On	

10057 / 56	HISTORY_STATUS_103P_REACHED	\$140.008
	Q >103% Qmax.	
	O: Off	
	1: On	
10058 / 57	HISTORY_STATUS_SIMULATED_FLOW	C182.009
	Simulation mode On.	
	0: Off	
	1: On	
10059 / 58	HISTORY_STATUS_CALIBRATOR	C186.010
	Tx. simulator/calibrator mode.	
	0: Off 1: On	
10060 / 59	HISTORY_STATUS_DISPLAY_OVERRANGE	M080.011
	At Qmax, volume display overrun <1600hrs.	
	0: Off	
10061 / 60	1: On HISTORY_STATUS_TOTALIZER_RESET	_030.012
100017 00		_030.012
	Totalizer reset.	
	0: Off 1: On	
10062 / 61	HISTORY_STATUS_POOR_SENSOR_COMMS	M090.013
	Intermittent sensor comms.	
	0: Off	
	1: On	
10063 / 62	UNUSED	-
	Unused alarm bit.	
	O: Off	
10064 / 63	HISTORY_STATUS_TX_MEMORY_FAIL	F250.015
	Tx. memory fault detected.	
	0: Off 1: On	
10065 / 64	HISTORY_STATUS_NO_SENSOR	F252.016
	Sensor memory not detected.	
	0: Off	
	1: On	

10066 / 65	HISTORY_STATUS_MEASUREMENT_OFFLINE	F220.017
	Tx. measurement suspended.	
	0: Off 1: On	
10067 / 66	HISTORY_STATUS_EMPTY_PIPE	\$150.018
	Empty pipe.	
	0: Off 1: On	
10068 / 67	UNUSED	-
	Unused alarm bit.	
	O: Off	
10069 / 68	UNUSED	-
	Unused alarm bit.	
	0: Off	
10070 / 69	HISTORY_STATUS_ELEC_OPEN_CIRCUIT	S147.021
	Open circuit electrode.	
	0: Off 1: On	
10071 / 70	HISTORY_STATUS_ELEC_SHORT_CIRCUIT	S146.022
	Short circuit electrode.	
	0: Off 1: On	
10072 / 71	UNUSED	-
	Unused alarm bit.	
	0: Off	
10073 / 72	HISTORY_STATUS_INSTALLATION_FAULT	F247.024
	Installation fault/condition.	
	0: Off	
10074 / 73	1: On HISTORY_STATUS_COIL_OPEN_CIRCUIT	F238.025
	Open circuit coil/wiring.	
	O: Off	
	1: On	

10075 / 74	HISTORY_STATUS_COIL_SHORT_CIRCUIT	F236.026
	Short circuit coil/wiring.	
	0: Off 1: On	
10076 / 75	HISTORY_STATUS_LOOP_RESISTANCE	F234.027
	Check cable+coil resistance.	
	0: Off 1: On	
10077 / 76	HISTORY_STATUS_TX_HARDWARE	F232.028
	Transmitter hardware fault.	
	0: Off 1: On	
10078 / 77	HISTORY_STATUS_BAD_FLOW_DATA	F230.029
	Bad flow data.	
	0: Off 1: On	
10079 / 78	HISTORY_STATUS_ELECTRODE_VOLTAGE	S105.030
	Accuracy warning?	
	0: Off 1: On	
10080 / 79	HISTORY_STATUS_OIML_SELF_CHECK	M98.031
	OIML self-check limits exceeded.	
	0: Off 1: On	
10081 / 80	HISTORY_STATUS_MEASUREMENT_STARTING	S148.032
	Measurement starting.	
	0: Off 1: On	
10082 / 81	UNUSED	-
	Unused alarm bit.	
	0: Off	
10083 / 82	HISTORY_STATUS_NOT_CALIBRATED	S110.034
	Sensor setup not complete.	
	0: Off 1: On	
	1. 011	

10084 / 83	HISTORY_STATUS_CALIBRATION_MISMATCH	F248.035
	Incompatible sensor.	
	0: Off 1: On	
10085 / 84	HISTORY_STATUS_ROM_ERROR	F253.036
	Tx. code memory fault.	
	0: Off 1: On	
10086 / 85	HISTORY_STATUS_RAM_ERROR	F254.037
	Tx. data memory fault.	
	0: Off 1: On	
10087 / 86	UNUSED	-
	Unused alarm bit.	
	0: Off	
10088 / 87	HISTORY_STATUS_ALARM_SIMULATION	C190.039
	Alarm simulation active.	
	0: Off 1: On	
10089 / 88	HISTORY_STATUS_SUMMARY_ALARM	F249.040
	Non-volatile summary alarm.	
	0: Off 1: On	
10090 / 89	UNUSED	-
	Unused alarm bit.	
	0: Off	
10091 / 90	UNUSED	-
	Unused alarm bit.	
	O: Off	
10092 / 91	UNUSED	-
	Unused alarm bit.	
	0: Off	

10093 / 92	UNUSED	-
	Unused alarm bit.	
	O: Off	
10094 / 93	UNUSED	-
	Unused alarm bit.	
	0: Off	
10095 / 94	UNUSED	-
	Unused alarm bit.	
	0: Off	
10096 / 95	UNUSED	-
	Unused alarm bit.	
	0: Off	

2.3 Read-only Byte parameters

Modbus Address / Actual Address	Parameter Name / Brief Description	Register Size / Byte Size	Default
30001 / 0	READ_ONLY_SWITCH	1/1	Disabled
	State of the hardware write protect switch.		
	0: Disabled		
	1: Enabled		
30002 / 1	SENSOR_CALIBRATION_TYPE	1 / 1	OIML Class 1
	Sensor calibration type performed.		
	0: Retrofit		
	1: OIML Class 1		
	2: OIML Class 2		
	3: Special		
	4: OIML Certified Class 1 5: OIML Certified Class 2		
	6: Probe		
	7: NMI		
	8: Select		
30003 / 2	DRIVE_MODE	1/1	5A
	Drive mode currently in use.		
	0: User		
	1: 1		
	2: 2		
	3: 3		
	4: 4		
	5: 5		
	6: 6		
	7: 7		
	8: 8 9: 3A		
	10: 4A		
	11: 5A		
	12: 5B		
	13: 6A		
	14: 6B		
	15: 7A		
	16: 7B		
	17: 7C 18: 7D		
	19: 8A		
	20: 8B		
	21: 8C		
30004 / 3	FACTORY_CUTOFF_NUM_AVERAGING_SAMPLES	1 / 1	4
	Number of samples used in averaging filter.		
	Min: 0		
	Max: 9		

30005 / 4	CALIBRATION_STATUS	1/1	Not Complete
	Sensor calibration status.		
	0: Not Complete 1: Calibrated		
30006 / 5	SENSOR_TYPE	1/1	DE4
	Type of sensor in use.		
	0: Probe 1: Process 2: Hygienic 3: WM Reduced Throat 4: WM Full Bore 5: DE4 6: DE2 7: Process OIML 8: Hygienic OIML 9: No Sensor		

30007 / 6	SENSOR_SIZE	1/1	DN20
	Bore size of sensor in use.		
	0: DN1		
	1: DN1.5		
	2: DN2		
	3: DN3		
	4: DN4		
	5: DN6		
	6: DN8		
	7: DN10		
	8: DN15		
	9: DN20		
	10: DN25		
	11: DN32		
	12: DN40		
	13: DN50		
	14: DN65		
	15: DN80		
	16: DN100		
	17: DN125		
	18: DN150		
	19: DN200 20: DN250		
	21: DN300		
	22: DN350		
	23: DN400		
	24: DN450		
	25: DN500		
	26: DN600		
	27: DN700		
	41: DN750		
	28: DN760		
	29: DN800		
	30: DN900		
	31: DN1000		
	32: DN1050		
	33: DN1100		
	34: DN1200		
	42: DN1350		
	35: DN1400		
	36: DN1500		
	37: DN1600		
	43: DN1650		
	38: DN1800		
	44: DN1950		
	39: DN2000		
	45: DN2100		
	46: DN2200		
	47: DN2400		
	40: Special		

30008 / 7	SENSOR_FIRST_CAL_LOCATION	1/1	Stonehouse
	The initial location where the sensor was calibrated.		
	0: Stonehouse		
	1: Göttingen		
	2: Warminster		
	3: Moorebank		
	4: Shanghai 5: Burlington		
	6: Not Specified		
30009 / 8	SENSOR_LAST_CAL_LOCATION	1/1	Stonehouse
	The last location where the sensor was calibrated.		
	0: Stonehouse		
	1: Göttingen		
	2: Warminster		
	3: Moorebank		
	4: Shanghai		
	5: Burlington 6: Not Specified		
30010 / 9	SENSOR_CALIBRATION_MODE	1/1	WaterMaster
3001079	SENSON_CALIBRATION_WODE	1 / 1	VValeriviasiei
	Used to distinguish the calibration type of the sensor between ProcessMaster and WaterMaster types.		
	0: WaterMaster		
	1: ProcessMaster		
30011 / 10	ELECTRODE MATERIAL	1/1	Stainless Steel
		', '	
	Material type of the sensor electrodes.		
	0: Stainless Steel		
	1: Hastelloy C4		
	2: Hastelloy C276		
	3: Titanium		
	4: Tantalum		
	5: Hastelloy B3 6: Platinum Iridium		
	7: Duplex Steel		
	8: Nickel		
	9: St. Steel 316Tl		
	10: Hastelloy C(DL)		
	11: Tungsten Carbide		
	12: Hastelloy C22		
	13: Super Aust. Steel		
	14: Other		

30012 / 11	LINING_MATERIAL	1 / 1	Polyurethane
	Material type of the sensor lining.		
	0: PTFE 1: Tefzel ETFE 2: PEEK 3: Hard Rubber 4: Linatex 5: Elastomer 6: Elastomer ACS 7: Elastomer NSF61 8: POMC 9: PFA 10: PPS 11: Soft Rubber 12: Polyurethane 13: Polypropylene 14: THICK PTFE 15: Ceramic Carbide 16: FEP 17: Neoprene 18: Other		
30013 / 12	TRANSMITTER_TYPE Used to distinguish between ProcessMaster and WaterMaster transmitter types.	1/1	WaterMaster
	0: WaterMaster 1: ProcessMaster		
30014 / 13	HARDWARE_REVISION Revision number of the device hardware.	1/1	0
30015 / 14	MID_STATUS	1 / 1	Non-MID
	The current MID status of the device. 0: Non-MID 1: Unlocked 2: Locked		
30016 / 15	DO1_STATE	1/1	Open
	Output state of Logic Output 1. 0: Open		
	1: Closed		
30017 / 16	DO2_STATE Output state of Logic Output 2.	1 / 1	Open
	0: Open 1: Closed		

30018 / 17	DO3_STATE	1/1	Open
	Output state of Logic Output 3.		
	0: Open 1: Closed		

2.4 Read-only Short parameters

Modbus Address / Actual Address	Parameter Name / Brief Description	Register Size / Byte Size	Default
	TX_PIN Pin used in generation of service level access rights code.	1/2	1
	Min: 1 Max: 65535		

2.5 Read-only Integer parameters

Note – Attempting to read a parameter without requesting all parameter sub-registers will return an exception code.

Modbus Address / Actual Address	Parameter Name / Brief Description	Register Size / Byte Size	Default
32001 / 2000	TX_ID Unique factory assigned identification number of the transmitter.	2 / 4	1
	Min: 1 Max: 16777215		
32003 / 2002	SENSOR_ID Unique factory assigned identification number of the sensor.	2/4	1
	Min: 1 Max: 16777215		

2.6 Read-only Float parameters

Note – Attempting to read a parameter without requesting all parameter sub-registers will return an exception code.

Modbus Address / Actual Address	Parameter Name / Brief Description	Register Size / Byte Size	Default
33001 / 3000	FACTORY_SENSOR_SPAN	2 / 4	100
	Factory set sensor span value.		
	Min: -500		
	Max: 500		
	Unit: %		
33003 / 3002	FACTORY_SENSOR_ZERO	2 / 4	0
	Factory set sensor zero value.		
	Min: -50		
	Max: 50		
	Unit: mm/s		
33005 / 3004	TRIM_ST	2 / 4	0
	Trim factor.		
	Min: -50		
	Max: 50		
	Unit: %		
33007 / 3006	EXCITATION_CURRENT	2 / 4	180
	Coil current value.		
	Min: 10		
	Max: 200		
	Unit: mA		
33009 / 3008	FACTORY_CUTOFF	2 / 4	0
	Cutoff velocity set during calibration.		
	Min: 0		
	Max: 50		
	Unit: mm/s		
33011 / 3010	VOLUME_FLOW_RANGE_LOWER	2 / 4	0.5
	Dynamic lower limit for flow values.		
	Min: 0		
	Max: 1000000		
	Unit: VOLUME_FLOW_UNITS		

		1	
33013 / 3012	VOLUME_FLOW_RANGE_UPPER	2 / 4	5
	Dynamic upper limit for flow values.		
	Min: 0		
	Max: 1000000		
	Unit: VOLUME_FLOW_UNITS		
33015 / 3014	FLOW_VELOCITY_RANGE_LOWER	2 / 4	0.2
	Dynamic lower limit for velocity values.		
	Min: 0.2		
	Max: 20		
	Unit: VELOCITY_UNIT		
33017 / 3016	FLOW_VELOCITY_RANGE_UPPER	2 / 4	20
	Dynamic upper limit for velocity values.		
	Min: 0.2		
	Max: 20		
	Unit: VELOCITY_UNIT		
33019 / 3018	SPECIAL_SENSOR_BORE	2 / 4	20
	Special sensor bore size.		
	Min: 1		
	Max: 5000		
	Unit: mm		
33021 / 3020	DO1_PULSES	2 / 4	0
	Output frequency of Digital Output 1.		
	Min: 0		
	Max: 5250		
	Unit: Hz		
33023 / 3022	DO2_PULSES	2 / 4	0
	Output frequency of Digital Output 2.		
	Min: 0		
	Max: 5250		
	Unit: Hz		

33025 / 3024	LIMIT_FREQUENCY_RANGE_LOWER	2 / 4	0.25
	Limit frequency range lower value.		
	Min: 0.25 Max: 5250		
	Unit: Hz		
33027 / 3026	LIMIT_FREQUENCY_RANGE_UPPER	2 / 4	5250
	Limit frequency range upper value.		
	Min: 0.25 Max: 5250		
	Unit: Hz		
33029 / 3028	ELECTRODE_VOLTAGE_NEGATIVE_LIMIT	2/4	-1.5
	Lower limit of electrode voltage.		
	Min: -2		
	Max: 2		
	Unit: V		
33031 / 3030	ELECTRODE_VOLTAGE_POSITIVE_LIMIT	2 / 4	1.8
	Upper limit of electrode voltage.		
	Min: -2 Max: 2		
	Unit: V		
33033 / 3032	ELECTRODE_VOLTAGE_DIFFERENTIAL_LIMIT	2/4	0.5
	Upper limit of differential electrode voltage.		
	Min: -2 Max: 2		
	Unit: V		
33035 / 3034	COIL_CURRENT_ALARM_BAND	2 / 4	1
	Percentage shift in coil current allowed before alarm.		
	Min: 0.1 Max: 10		
	Unit: %		

33037 / 3036	COIL_SHORT_CIRCUIT_RESISTANCE_LIMIT	2/4	5
	Lower limit of coil resistance range.		
	Min: 2 Max: 550		
	Unit: Ω		
33039 / 3038	COIL_OPEN_CIRCUIT_RESISTANCE_LIMIT	2/4	500
	Upper limit of coil resistance range.		
	Min: 2 Max: 550		
	Unit: Ω		
33041 / 3040	SIMULATION_VOLUME_FLOW_RANGE_LOWER	2/4	0
	Lower limit for simulated volume flowrate values.		
	Min: -1000000 Max: 1000000		
	Unit: VOLUME_FLOW_UNITS		
33043 / 3042	SIMULATION_VOLUME_FLOW_RANGE_UPPER	2/4	0
	Upper limit for simulated volume flowrate values.		
	Min: -1000000 Max: 1000000		
	Unit: VOLUME_FLOW_UNITS		
33045 / 3044	SIMULATION_FLOW_VELOCITY_RANGE_LOWER	2/4	0
	Lower limit for simulated velocity values.		
	Min: -40 Max: 40		
	Unit: VELOCITY_UNIT		
33047 / 3046	SIMULATION_FLOW_VELOCITY_RANGE_UPPER	2/4	0
	Upper limit for simulated velocity values.		
	Min: -40 Max: 40		
	Unit: VELOCITY_UNIT		

LOOD DESISTANCE DANGE LOWED	2/4	15
LOOP_NESISTANCE_NANGE_LOWEN	2/4	15
Lower limit of loop resistance range.		
Min: 7.5		
Max: 150		
Unit: Ω		
LOOP_RESISTANCE_RANGE_UPPER	2 / 4	65
Upper limit of loop resistance range.		
Min: 7.5		
Max: 150		
Unit: Ω		
TRANSMITTER_AVERAGE_GAIN_SHIFT_RANGE_LOWER	2/4	-0.4
Lower limit of transmitter average gain shift range.		
Min: -25		
Max: 25		
Unit: %		
TRANSMITTER_AVERAGE_GAIN_SHIFT_RANGE_UPPER	2 / 4	0.4
Upper limit of transmitter average gain shift range.		
Min: -25		
Max: 25		
Unit: %		
VOLUME_FLOW	2/4	0
Volume flow value expressed in user units.		
Min: SIMULATION_VOLUME_FLOW_RANGE_LOWER		
Max: SIMULATION_VOLUME_FLOW_RANGE_UPPER		
Unit: VOLUME_FLOW_UNITS		
FLOW_RATIO	2/4	0
Volume flow value expressed as a percentage of Qmax.		
Min: -200		
Max: 200		
Unit: %		
	Min: 7.5 Max: 150 Unit: Ω LOOP_RESISTANCE_RANGE_UPPER Upper limit of loop resistance range. Min: 7.5 Max: 150 Unit: Ω TRANSMITTER_AVERAGE_GAIN_SHIFT_RANGE_LOWER Lower limit of transmitter average gain shift range. Min: -25 Max: 25 Unit: % TRANSMITTER_AVERAGE_GAIN_SHIFT_RANGE_UPPER Upper limit of transmitter average gain shift range. Min: -25 Max: 25 Unit: % VOLUME_FLOW Volume flow value expressed in user units. Min: SIMULATION_VOLUME_FLOW_RANGE_LOWER Max: SIMULATION_VOLUME_FLOW_RANGE_UPPER Unit: VOLUME_FLOW_UNITS FLOW_RATIO Volume flow value expressed as a percentage of Qmax. Min: -200 Max: 200	Lower limit of loop resistance range. Min: 7.5 Max: 150 Unit: Ω LOOP_RESISTANCE_RANGE_UPPER Upper limit of loop resistance range. Min: 7.5 Max: 150 Unit: Ω TRANSMITTER_AVERAGE_GAIN_SHIFT_RANGE_LOWER Lower limit of transmitter average gain shift range. Min: -25 Max: 25 Unit: % TRANSMITTER_AVERAGE_GAIN_SHIFT_RANGE_UPPER Upper limit of transmitter average gain shift range. Min: -25 Max: 25 Unit: % VOLUME_FLOW Volume flow value expressed in user units. Min: SIMULATION_VOLUME_FLOW_RANGE_LOWER Max: SIMULATION_VOLUME_FLOW_RANGE_UPPER Unit: VOLUME_FLOW_UNITS FLOW_RATIO Volume flow value expressed as a percentage of Qmax. Min: -200 Max: 200

33061 / 3060	FLOW_VELOCITY	2/4	0
	Flow velocity value expressed in user units.		
	Min: SIMULATION_FLOW_VELOCITY_RANGE_LOWER Max: SIMULATION_FLOW_VELOCITY_RANGE_UPPER		
	Unit: VELOCITY_UNIT		
33063 / 3062	VOLUME_FORWARD	2/4	0
	Volume forward totalizer value expressed in user units.		
	Unit: VOLUME_AND_PULSE_UNIT		
33065 / 3064	VOLUME_REVERSE	2 / 4	0
	Volume reverse totalizer value expressed in user units.		
	Unit: VOLUME_AND_PULSE_UNIT		
33067 / 3066	VOLUME_NET	2 / 4	0
	Volume net totalizer value expressed in user units.		
	Unit: VOLUME_AND_PULSE_UNIT		
33069 / 3068	ELECTRODE_1_RESISTANCE	2/4	0
	Resistance of electrode 1.		
	Min: ELECTRODE_RESISTANCE_ALARM_MIN Max: ELECTRODE_RESISTANCE_ALARM_MAX_EP		
	Unit: kΩ		
33071 / 3070	ELECTRODE_2_RESISTANCE	2 / 4	0
	Resistance of electrode 2.		
	Min: ELECTRODE_RESISTANCE_ALARM_MIN Max: ELECTRODE_RESISTANCE_ALARM_MAX_EP		
	Unit: kΩ		
33073 / 3072	BACK_OFF_VOLTAGE	2 / 4	0
	Transmitter internal backoff voltage.		
	Min: -3 Max: 3		
	Unit: V		
33075 / 3074	COIL_AND_CABLE_RESISTANCE	2 / 4	0
	Resistance of sensor coils and cable.		
	Min: LOOP_RESISTANCE_RANGE_LOWER Max: LOOP_RESISTANCE_RANGE_UPPER		
	Unit: Ω		

33077 / 3076	COIL_INDUCTANCE	2/4	0
	Inductance of the sensor coil.		
	Unit: mH		
33079 / 3078	SENSOR_INDUCTANCE_SHIFT	2/4	0
	Percentage shift in coil inductance.		
	Min: -100 Max: 100		
	Unit: %		
33081 / 3080	TRANSMITTER_AVERAGE_GAIN_SHIFT	2/4	0
	Percentage shift in transmitter span calibration.		
	Min: TRANSMITTER_AVERAGE_GAIN_SHIFT_RANGE_LOWER Max: TRANSMITTER_AVERAGE_GAIN_SHIFT_RANGE_UPPER		
	Unit: %		
33083 / 3082	Q_MAX_DN	2/4	2.5
	Absolute value of the upper range value (volume flow) of the sensor.		
	Min: VOLUME_FLOW_RANGE_LOWER Max: VOLUME_FLOW_RANGE_UPPER		
	Unit: VOLUME_FLOW_UNITS		

2.7 Read-only Double parameters

Note – Attempting to read a parameter without requesting all parameter sub-registers will return an exception code.

Modbus Address / Actual Address	Parameter Name / Brief Description	Register Size / Byte Size	Default
34001 / 4000	VOLUME_FORWARD_DOUBLE_FORMAT	4/8	0
	Volume forward totalizer value expressed in user units in double-precision floating-point format.		
	Unit: VOLUME_AND_PULSE_UNIT		
34005 / 4004	VOLUME_REVERSE_DOUBLE_FORMAT	4/8	0
	Volume reverse totalizer value expressed in user units in double-precision floating-point format.		
	Unit: VOLUME_AND_PULSE_UNIT		
34009 / 4008	VOLUME_NET_DOUBLE_FORMAT	4/8	0
	Volume net totalizer value expressed in user units in double- precision floating-point format.		
	Unit: VOLUME_AND_PULSE_UNIT		

2.8 Alarm history counters

Note – Attempting to read a parameter element without requesting all element sub-registers will return an exception code.

Modbus Address / Actual Address	Parameter Name / Brief Description	Register Size / Byte Size	Default
35001 / 5000	ALARM_DETAILS_LOGIC_OP1_SIMULATED	7 / 14	0,0,0,0,0
	'Logic simulation selected on OP1' alarm history counters.		
35008 / 5007	ALARM_DETAILS_PULSE_OP1_SIMULATED	7 / 14	0,0,0,0,0
	'Pulse simulation selected on OP1' alarm history counters.		
35015 / 5014	ALARM_DETAILS_LOGIC_OP2_SIMULATED	7 / 14	0,0,0,0,0
	'Logic simulation selected on OP2' alarm history counters.		
35022 / 5021	ALARM_DETAILS_PULSE_OP2_SIMULATED	7 / 14	0,0,0,0,0
	'Pulse simulation selected on OP2' alarm history counters.		
35029 / 5028	ALARM_DETAILS_LOGIC_OP3_SIMULATED	7 / 14	0,0,0,0,0
	'Logic simulation selected on OP3' alarm history counters.		
35036 / 5035	ALARM_DETAILS_LOW_FLOW_VALUE	7 / 14	0,0,0,0,0
	'Low flow alarm' alarm history counters.		
35043 / 5042	ALARM_DETAILS_HIGH_FLOW_VALUE 'High flow alarm' alarm history counters.	7 / 14	0,0,0,0,0
35050 / 5049	ALARM DETAILS 103P REACHED	7 / 14	0,0,0,0,0
35050 / 5049		7 / 14	0,0,0,0,0
05057 / 5050	'Q >103% Qmax' alarm history counters.	7/11	0.0000
35057 / 5056	ALARM_DETAILS_SIMULATED_FLOW	7 / 14	0,0,0,0,0
	'Simulation mode On' alarm history counters.		
35064 / 5063	ALARM_DETAILS_CALIBRATOR	7 / 14	0,0,0,0,0
	'Tx. simulator/calibrator mode' alarm history counters.		
35071 / 5070	ALARM_DETAILS_DISPLAY_OVERRANGE	7 / 14	0,0,0,0,0
	'At Qmax, volume display overrun <1600hrs' alarm history counters.		
35078 / 5077	ALARM_DETAILS_TOTALIZER_RESET	7 / 14	0,0,0,0,0
	'Totalizer reset' alarm history counters.		
35085 / 5084	ALARM_DETAILS_POOR_SENSOR_COMMS	7 / 14	0,0,0,0,0
	'Intermittent sensor comms' alarm history counters.		
35092 / 5091	ALARM_DETAILS_TX_MEMORY_FAIL	7 / 14	0,0,0,0,0
	'Tx. memory fault detected' alarm history counters.		

35099 / 5098	ALARM_DETAILS_NO_SENSOR	7 / 14	0,0,0,0,0
	'Sensor memory not detected' alarm history counters.		
35106 / 5105	ALARM_DETAILS_EMPTY_PIPE	7 / 14	0,0,0,0,0
	'Empty pipe' alarm history counters.		
35113 / 5112	ALARM_DETAILS_MEASUREMENT_OFFLINE	7 / 14	0,0,0,0,0
	'Tx. measurement suspended' alarm history counters.		
35120 / 5119	ALARM_DETAILS_SUMMARY_ALARM	7 / 14	0,0,0,0,0
	'Non-volatile summary alarm' alarm history counters.		
35127 / 5126	ALARM_DETAILS_ELEC_OPEN_CIRCUIT	7 / 14	0,0,0,0,0
	'Open circuit electrode' alarm history counters.		
35134 / 5133	ALARM_DETAILS_ELEC_SHORT_CIRCUIT	7 / 14	0,0,0,0,0
35141 / 5140	'Short circuit electrode' alarm history counters. ALARM_DETAILS_INSTALLATION_FAULT	7 / 14	0,0,0,0,0
001417 0140	ALAI IVI_DETAILO_INGTALLATION_TAOLT	7 / 14	0,0,0,0,0
	'Installation fault/condition' alarm history counters.		
35148 / 5147	ALARM_DETAILS_COIL_OPEN_CIRCUIT	7 / 14	0,0,0,0,0
	'Open circuit coil/wiring' alarm history counters.		
35155 / 5154	ALARM_DETAILS_COIL_SHORT_CIRCUIT	7 / 14	0,0,0,0
	'Short circuit coil/wiring' alarm history counters.		
35162 / 5161	ALARM_DETAILS_LOOP_RESISTANCE	7 / 14	0,0,0,0,0
	'Check cable+coil resistance' alarm history counters.		
35169 / 5168	ALARM_DETAILS_TX_HARDWARE	7 / 14	0,0,0,0,0
	'Transmitter hardware fault' alarm history counters.		
35176 / 5175	ALARM_DETAILS_BAD_FLOW_DATA	7 / 14	0,0,0,0,0
	'Bad flow data' alarm history counters.		
35183 / 5182	ALARM_DETAILS_ELECTRODE_VOLTAGE	7 / 14	0,0,0,0,0
	'Accuracy warning?' alarm history counters.		
35190 / 5189	ALARM_DETAILS_OIML_SELF_CHECK	7 / 14	0,0,0,0,0
	'OIML self-check limits exceeded' alarm history counters.		
35197 / 5196	ALARM_DETAILS_MEASUREMENT_STARTING	7 / 14	0,0,0,0,0
			,,,,,,,
35204 / 5203	'Measurement starting' alarm history counters.	7 / 14	0.0.0.0
00204 / 0203	ALARM_DETAILS_NOT_CALIBRATED	/ / 14	0,0,0,0,0
	'Sensor setup not complete' alarm history counters.		
35211 / 5210	ALARM_DETAILS_CALIBRATION_MISMATCH	7 / 14	0,0,0,0,0
	'Incompatible sensor' alarm history counters.		

35218 / 5217	ALARM_DETAILS_ROM_ERROR	7 / 14	0,0,0,0,0
	'Tx. code memory fault' alarm history counters.		
35225 / 5224	ALARM_DETAILS_RAM_ERROR	7 / 14	0,0,0,0,0
	'Tx. data memory fault' alarm history counters.		
35232 / 5231	ALARM_DETAILS_ALARM_SIMULATION	7 / 14	0,0,0,0,0
	'Alarm simulation active' alarm history counters.		

2.9 Read-only Byte string parameters

Modbus Address / Actual Address	Parameter Name / Brief Description	Register Size / Byte Size	Default
36001 / 6000	MANUFACTURER_NAME	20 / 20	-
	Manufacturer name.		
36021 / 6020	MANUFACTURER_ADDRESS_1	20 / 20	-
00044 / 0040	Manufacturer address line 1.	00 / 00	
36041 / 6040	MANUFACTURER_ADDRESS_2 Manufacturer address line 2.	20 / 20	-
20001 / 0000		00 / 00	
36061 / 6060	MANUFACTURER_CONTACT Manufacturer contact details.	20 / 20	-
36081 / 6080	SENSOR_SAP_ERP_NUMBER	20 / 20	_
300017 0000	Sensor SAP/ERP number.	20 / 20	
36101 / 6100	SENSOR_FIRST_CAL_DATE	20 / 20	
3610176100	The date of the initial sensor calibration.	20 / 20	-
36121 / 6120	SENSOR LAST CAL DATE	20 / 20	-
001217 0120	The date the sensor was last calibrated.	20 / 20	
36141 / 6140	SENSOR_CAL_CERT_NO	20 / 20	-
	Factory assigned calibration certificate number.		
36161 / 6160	SENSOR_RUN_HOURS	20 / 20	-
	Number of hours the sensor has been in use.		
36181 / 6180	TRANSMITTER_SAP_ERP_NUMBER	20 / 20	-
	Transmitter SAP/ERP number.		
36201 / 6200	TRANSMITTER_SOFTWARE_VERSION	20 / 20	-
	Transmitter firmware version number.		
36221 / 6220	APPLICATION_CRC	20 / 20	-
	CRC of transmitter firmware.		
36241 / 6240	BOOTLOADER_VERSION_NUMBER	20 / 20	-
	Transmitter bootloader firmware version number.		
36261 / 6260	TRANSMITTER_HARDWARE_VERSION_NUMBER	20 / 20	-
	Version string of the transmitter hardware.		
36281 / 6280	TRANSMITTER_RUN_HOURS	20 / 20	-
	Number of hours the transmitter has been in use.		

36301 / 6300	TRANSMITTER_FIRST_CAL_DATE	20 / 20	-
	Initial date of transmitter calibration.		
36321 / 6320	TRANSMITTER_LAST_CAL_DATE	20 / 20	-
	Most recent date of transmitter calibration.		
36341 / 6340	TX_CAL_CERT_NO	20 / 20	-
	Transmitter calibration certificate number.		
36361 / 6360	TERM_BOARD_SW	20 / 20	-
	Remote sensor memory version number.		

2.10 Read-write Byte parameters

Modbus Address / Actual Address	Parameter Name / Brief Description	Register Size / Byte Size	Default
40001 / 0	DIAG_ALARM_SIMULATION	1/1	None
	Selects the device alarm to simulate.		
	0: None		
	1: Logic simulation selected on OP1		
	2: Pulse simulation selected on OP1		
	3: Logic simulation selected on OP1		
	4: Pulse simulation selected on OP2		
	5: Logic simulation selected on OP3		
	6: Low flow alarm		
	7: High flow alarm		
	8: Q > 103% Qmax		
	9: Simulation mode on		
	10: Tx. simulator / calibrator mode		
	11: At Qmax, volume display overrun <1600hrs		
	12: Totalizer reset		
	13: Intermittent sensor comms		
	15: Tx. memory fault detected		
	16: Sensor memory not detected		
	17: Tx. measurement suspended		
	18: Empty pipe		
	21: Open circuit electrode		
	22: Short circuit electrode		
	24: Installation fault/condition		
	25: Open circuit coil/wiring		
	26: Short circuit coil/wiring		
	27: Check cable+coil resistance 28: Transmitter hardware fault		
	29: Bad flow data		
	30: Accuracy warning?		
	31: OIML self-check limits exceeded		
	32: Measurement starting		
	34: Sensor setup not complete		
	35: Incompatible sensor		
	36: Tx. code memory fault		
	37: Tx. data memory fault		
	39: Alarm simulation active		
	40: Non-volatile summary alarm		
	Note - This parameter is read-only for MID flowmeters.		
40002 / 1	MASK_MIN_ALARM	1/1	Enabled
	Mask for the Min. Flow alarm.		
	0: Disabled		
	1: Enabled		

40003 / 2	MASK_MAX_ALARM	1/1	Enabled
	Mask for the Max. Flow alarm.		
	0: Disabled 1: Enabled		
40004 / 3	MASK_OVERRANGE_103	1/1	Enabled
	Mask for the Overflow 103% alarm.		
	0: Disabled 1: Enabled		
40005 / 4	MASK_MAINTENANCE_REQUIRED	1/1	Disabled
	Mask for the Maintenance Required group alarms.		
	0: Disabled 1: Enabled		
40006 / 5	MASK_CHECK_FUNCTION	1/1	Disabled
	Mask for the Function Check group alarms.		
	0: Disabled 1: Enabled		
40007 / 6	MASK_OFF_SPECIFICATION	1/1	Disabled
	Mask for the Off Specification group alarms.		
	0: Disabled 1: Enabled		
40008 / 7	FLOW_INDICATION	1/1	Positive
	Sign correction applied to the flow value.		
	0: Positive 1: Negative		
	Note - This parameter is read-only for MID flowmeters.		
40009 / 8	METER_MODE	1/1	Forward and reverse
	Directions of flow over which metering occurs.		reverse
	0: Forward and reverse 1: Forward only 2: Reverse only		
	Note - This parameter is read-only for MID flowmeters.		

40010/9	MAINS_FREQUENCY	1/1	50
	Transmitter mains frequency.		
	50: 50		
	60: 60		
	Unit: Hz		
	Note - Changes to this parameter cause the instrument to reboot.		
40011 / 10	DO1_DO2_FUNCTION	1 / 1	Pulse FR/Logic
	Digital Output 1 & 2 operating mode.		
	0: Pulse F/Pulse R 1: Pulse F/Logic 2: Pulse FR/Logic		
40012 / 11	3: Logic / Logic DO1 LOGIC SIGNAL SOURCE	1/1	No Function
10012711	Signal source for Logic Output 1.		. to rangus.
	0: No Function 1: F/R Signal 2: Digital Out Alarm		
40013 / 12	DO1_GENERAL_ALARM_BEHAVIOUR	1 / 1	Off
	General alarm behaviour for Logic Output 1.		
	0: Off 1: On		
40014 / 13	DO1_MIN_ALARM_BEHAVIOUR	1/1	Off
	Min. Flow alarm behaviour for Logic Output 1.		
	0: Off 1: On		
40015 / 14	DO1_MAX_ALARM_BEHAVIOUR	1/1	Off
	Max. Flow alarm behaviour for Logic Output 1.		
	0: Off 1: On		
40016 / 15	DO1_EMPTY_PIPE_BEHAVIOUR	1/1	Off
	Empty Pipe alarm behaviour for Logic Output 1.		
	0: Off 1: On		

40017 / 16	DO1_LOGIC_ACTION_STATE	1 / 1	Normally Open
	Action state for Logic Output 1.		
	O. Nawmalk Chan		
	0: Normally Open 1: Normally Closed		
40018 / 17	DO2_LOGIC_SIGNAL_SOURCE	1/1	No Function
	Signal source for Logic Output 2.		
	0: No Function		
	1: F/R Signal		
	2: Digital Out Alarm		
40019 / 18	DO2_GENERAL_ALARM_BEHAVIOUR	1/1	Off
	General alarm behaviour for Logic Output 2.		
	2: Off		
	3: On		
40020 / 19	DO2_MIN_ALARM_BEHAVIOUR	1/1	Off
	Min. Flow alarm behaviour for Logic Output 2.		
	2: Off		
	3: On		
40021 / 20	DO2_MAX_ALARM_BEHAVIOUR	1/1	Off
	Max. Flow alarm behaviour for Logic Output 2.		
	2: Off		
	3: On		
40022 / 21	DO2_EMPTY_PIPE_BEHAVIOUR	1/1	Off
	Empty Pipe alarm behaviour for Logic Output 2.		
	2: Off		
	3: On		
40023 / 22	DO2_LOGIC_ACTION_STATE	1/1	Normally Open
	Action state for Logic Output 2.		
	0: Normally Open		
	1: Normally Closed		
40024 / 23	DO3_LOGIC_SIGNAL_SOURCE	1 / 1	No Function
	Signal source for Logic Output 3.		
	0: No Function		
	1: F/R Signal		
	2: Digital Out Alarm		

40025 / 24	DOS CENEDAL ALADM REHAVIOLID	1/1	Off
70020 / 24	DO3_GENERAL_ALARM_BEHAVIOUR		OII
	General alarm behaviour for Logic Output 3.		
	4: Off		
	5: On		
40026 / 25	DO3_MIN_ALARM_BEHAVIOUR	1 / 1	Off
	Min. Flow alarm behaviour for Logic Output 3.		
	4: Off 5: On		
40027 / 26	DO3_MAX_ALARM_BEHAVIOUR	1 / 1	Off
	Max. Flow alarm behaviour for Logic Output 3.		
	4: Off 5: On		
40028 / 27	DO3_EMPTY_PIPE_BEHAVIOUR	1/1	Off
	Empty Pipe alarm behaviour for Logic Output 3.		
	4: Off		
40029 / 28	5: On DO3_LOGIC_ACTION_STATE	1/1	Namally Open
40029 / 28	DO3_LOGIC_ACTION_STATE	171	Normally Open
	Action state for Logic Output 3.		
	0: Normally Open 1: Normally Closed		
40030 / 29	PULSE_MODE	1/1	Pulse / Unit
	Pulse mode of digital outputs.		
	0: Pulse / Unit 1: Fullscale Frequency		
40031 / 30	LANGUAGE	1/1	English
	Local display language.		
	0: English 1: German		
	2: French		
	3: Spanish		
	4: Italian 9: Polish		
40032 / 31	CONTRAST	1 / 1	50
	Local display contrast.		
	Min: 0		
	Max: 100		
	Unit: %		
L		L	

40033 / 32	MAIN_OPERATOR_VIEW_1_DISPLAY_MODE	1 / 1	1 x 6
	Local display Operator Page 1 mode.		
	5: 1 x 6		
	6: 1 x 6 + Bargraph		
	7: 1 x 9 8: 1 x 9 + Bargraph		
	9: 2 x 9		
	10: 2 x 9 + Bargraph		
40004 / 00	11:3x9	4.74	Values s
40034 / 33	MAIN_OPERATOR_VIEW_1_1	1/1	Volume Flowrate
	Local display Operator Page 1 1st line.		
	0: Volume Flowrate		
	1: Q%		
	3: Velocity 4: Volume Forward		
	5: Volume Reverse		
	6: Volume Net		
40035 / 34	MAIN_OPERATOR_VIEW_1_2	1 / 1	Volume Flowrate
	Local display Operator Page 1 2nd line.		
	0: Volume Flowrate		
	1: Q% 3: Velocity		
	4: Volume Forward		
	5: Volume Reverse		
40036 / 35	6: Volume Net	1 / 1	Volume
40036 / 35	MAIN_OPERATOR_VIEW_1_3	171	Flowrate
	Local display Operator Page 1 3rd line.		
	0: Volume Flowrate		
	1: Q%		
	3: Velocity 4: Volume Forward		
	5: Volume Reverse		
	6: Volume Net		
40037 / 36	MAIN_OPERATOR_VIEW_2_DISPLAY_MODE	1 / 1	Off
	Local display Operator Page 2 mode.		
	O: Off		
	5: 1 x 6		
	6: 1 x 6 + Bargraph 7: 1 x 9		
	8: 1 x 9 + Bargraph		
	9: 2 x 9		
	10: 2 x 9 + Bargraph 11: 3 x 9		

40038 / 37	MAIN_OPERATOR_VIEW_2_1	1/1	Volume Flowrate
	Local display Operator Page 2 1st line.		
	0: Volume Flowrate 1: Q%		
	3: Velocity		
	4: Volume Forward 5: Volume Reverse		
	6: Volume Net		
40039 / 38	MAIN_OPERATOR_VIEW_2_2	1/1	Volume Flowrate
	Local display Operator Page 2 2nd line.		
	0: Volume Flowrate		
	1: Q% 3: Velocity		
	4: Volume Forward		
	5: Volume Reverse 6: Volume Net		
40040 / 39	MAIN_OPERATOR_VIEW_2_3	1/1	Volume
400407 03	Local display Operator Page 2 3rd line.		Flowrate
	0: Volume Flowrate 1: Q%		
	3: Velocity		
	4: Volume Forward		
	5: Volume Reverse 6: Volume Net		
40041 / 40	MAIN_OPERATOR_VIEW_3_DISPLAY_MODE	1 / 1	Off
	Local display Operator Page 3 mode.		
	0: Off		
	5: 1 x 6		
	6: 1 x 6 + Bargraph 7: 1 x 9		
	8: 1 x 9 + Bargraph		
	9: 2 x 9 10: 2 x 9 + Bargraph		
	11: 3 x 9		
40042 / 41	MAIN_OPERATOR_VIEW_3_1	1/1	Volume Flowrate
	Local display Operator Page 3 1st line.		
	0: Volume Flowrate		
	1: Q%		
	3: Velocity 4: Volume Forward		
	5: Volume Reverse		
	6: Volume Net		

40043 / 42	MAIN_OPERATOR_VIEW_3_2	1/1	Volume Flowrate
	Local display Operator Page 3 2nd line.		Tiowiate
	0: Volume Flowrate		
	1: Q%		
	3: Velocity		
	4: Volume Forward		
	5: Volume Reverse 6: Volume Net		
40044 / 43	MAIN_OPERATOR_VIEW_3_3	1/1	Volume
	Local display Operator Page 3 3rd line.		Flowrate
	0: Volume Flowrate		
	1: Q%		
	3: Velocity		
	4: Volume Forward		
	5: Volume Reverse 6: Volume Net		
40045 / 44	DECIMAL_PLACES_FLOWRATE	1/1	x.xx
		' '	
	Local display volume flowrate decimal point format.		
	0: x		
	1: x.x		
	2: x.xx 3: x.xxx		
	4: x.xxx		
	5: x.xxxx		
40046 / 45	DECIMAL_PLACES_VOLUME	1/1	×
	Local display volume totalizer decimal point format.		
	0: x		
	1: x.x		
	2: x.xx		
	3: x.xxx		
	4: x.xxxx 5: x.xxxxx		
10047 / 10)000/1444 BB
40047 / 46	DATE_FORMAT	1/1	YYYY-MM-DD
	Local display date format.		
	0: DD-MM-YYYY		
	1: MM-DD-YYYY		
	2: YYYY-MM-DD		

40048 / 47	SIMULATION_MODE	1 / 1	Off
	Selects the parameter for simulation.		
	0: Off 1: Flow Velocity 2: Q 3: Q% 5: Pulse 1 6: Pulse 2 7: Logic 1 8: Logic 2 9: Logic 3 Note - Simulation modes 'Flow Velocity', 'Q' and 'Q%' are unavailable for MID flowmeters.		
40049 / 48	SIMULATION_LOGIC_1 State to simulate on Logic Output 1.	1/1	Off
	0: Off 1: On		
40050 / 49	SIMULATION_LOGIC_2 State to simulate on Logic Output 2. 0: Off 1: On	1/1	Off
40051 / 50	SIMULATION_LOGIC_3 State to simulate on Logic Output 3. 0: Off 1: On	1/1	Off

40052 / 51	VOLUME_FLOW_UNITS	1/1	m³/h
	Volume flow units in use.		
	12: m³/s		
	13: m³/min		
	14: m³/h		
	15: m³/d		
	0: ml/s		
	1: ml/min		
	4: l/s		
	5: I/min		
	6: I/h		
	30: hl/h		
	35: MI/d		
	8: ft³/s		
	9: ft³/min		
	10: ft³/h		
	11: ft³/d		
	16: ugal/s		
	17: ugal/min		
	18: ugal/h		
	19: ugal/d		
	61: kugal/min		
	39: Mugal/d		
	20: igal/s		
	21: igal/min		
	22: igal/h		
	23: igal/d		
	24: bls/s		
	25: bls/min		
	26: bls/h		
	27: bls/d		
40053 / 52	VELOCITY_UNIT	1/1	m/s
	Velocity units in use.		
	0/-		
	3: cm/s		
	4: cm/min 6: m/s		
	7: m/min		
	9: in/s		
	9: In/s 10: in/min		
	12: ft/s		
	13: ft/min		
	10. 10111111	<u> </u>	

40054 / 53	VOLUME_AND_PULSE_UNIT	1 / 1	m³
	Units for totalizer and digital outputs.		
	0: m³ 7: ft³		
	5: ml		
	3: I 10: hl		
	28: MI		
	16: igal 17: ugal		
	31: kugal		
	30: Mugal		
	Note - This parameter is read-only for MID flowmeters.		
40055 / 54	MODBUS_ADDRESS	1 / 1	1
	The device Modbus address.		
	Min:1 Max:247		
40056 / 55	MODBUS_BAUD_RATE	1/1	19200bps
	The baud rate used to communicate over Modbus.		
	0: 2400bps		
	1: 4800bps 2: 9600bps		
	3: 19200bps		
	4: 38400bps 5: 56000bps		
	6: 57600bps		
	7: 115200bps		
40057 / 56	MODBUS_PARITY	1/1	None
	The parity setting for Modbus communications.		
	0: None		
	1: Odd 2: Even		
40058 / 57	MODBUS_STOP_BIT	1 / 1	1
	The number of stop-bits used for Modbus communications.		
	0: 1		
	1: 2		
40059 / 58	MODBUS_WORD_ORDER	1/1	Normal
	Determines the word ordering for Float, Double and Integer parameters.		
	0: Normal		
	1: Reversed		

2.11 Read-write Byte string parameters

Modbus Address / Actual Address	Parameter Name / Brief Description	Register Size / Byte Size	Default	
41001 / 1000	SENSOR_LOCATION_TAG	20 / 20	1	?'
	User defined sensor location tag.			
41021 / 1020	SENSOR_TAG	20 / 20	1	?'
	User defined sensor tag.			
41041 / 1040	TX_TAG	20 / 20	1	?'
	Customer assigned textual description of the transmitter.			

2.12 Read-write Float parameters

Note – Attempting to read or write a parameter without all parameter sub-registers will return an exception code.

Modbus Address / Actual Address	Parameter Name / Brief Description	Register Size / Byte Size	Default
43001 / 3000	FLOWRATE_LIMIT_MIN_ALARM	2 / 4	0
	Flowrate for min. flow alarm.		
	Min: 0 Max: 130		
	Unit: %		
43003 / 3002	FLOWRATE_LIMIT_MAX_ALARM	2 / 4	110
	Flowrate for max. flow alarm.		
	Min: 0 Max: 130		
	Unit: %		
43005 / 3004	LOW_FLOW_CUTOFF	2 / 4	0.5
	User set flow cutoff value.		
	Min: 0 Max: 10		
	Unit: %		
	Note - This parameter is read-only for MID flowmeters.		
43007 / 3006	USER_ZERO	2 / 4	0
	User zero velocity value.		
	Min: -50 Max: 50		
	Unit: mm/s		
	Note - This parameter is read-only for MID flowmeters.		
43009 / 3008	Q_MAX	2 / 4	2.5
	Maximum flowrate for the sensor in use.		
	Min: VOLUME_FLOW_RANGE_LOWER Max: VOLUME_FLOW_RANGE_UPPER		
	Unit: VOLUME_FLOW_UNITS		

43011 / 3010	DAMPING	2/4	1
	System damping value.		
	Min: 0.02 Max: 60		
	Iviax. 60		
	Unit: s		
43013 / 3012	LOW_FLOW_CUTOFF_HYSTERESIS	2 / 4	20
	Hysteresis for flow cutoff in percent.		
	Min: 0 Max: 50		
	Unit: %		
	Note - This parameter is read-only for MID flowmeters.		
43015 / 3014	PROBE_PIPE_BORE	2/4	250
	Bore of pipe where probe type sensor is installed.		
	Min: 1 Max: 5000		
43017 / 3016	Unit: mm PROBE_INSERTION_FACTOR	2/4	1
43017 7 3010		274	
	Insertion factor for probe type sensors.		
	Min: 0 Max: 3		
43019 / 3018	PROBE_PROFILE_FACTOR	2/4	1
	Profile factor probe type sensors.		
	Min: 0		
	Max: 3		
43021 / 3020	Q_MAX_DN_SPECIAL	2/4	2.5
	QMax DN value for special sensors.		
	Min: 0		
	Max: 100000		
	Unit: VOLUME_FLOW_UNITS		

43023 / 3022	USER_SPAN	2 / 4	100
	User span value.		
	Min: -250 Max: 250		
	Unit: %		
	Note - This parameter is read-only for MID flowmeters.		
43025 / 3024	PULSE_WIDTH	2/4	5
	Digital Output pulse width.		
	Min: 0.09 Max: 2000		
	Unit: ms		
43027 / 3026	LIMIT_FREQUENCY	2/4	100
	Digital Output limit frequency.		
	Min: LIMIT_FREQUENCY_RANGE_LOWER Max: LIMIT_FREQUENCY_RANGE_UPPER		
	Unit: Hz		
43029 / 3028	FULL_SCALE_FREQUENCY	2/4	5000
	Digital Output fullscale frequency.		
	Min: 0.25 Max: 10000000		
	Unit: Hz		
43031 / 3030	PULSES_PER_UNIT	2/4	50
	Digital Output pulse factor.		
	Min: 0.00001 Max: 10000000		
43033 / 3032	SIMULATION_FLOW_VELOCITY	2/4	0
	Flow velocity simulation value.		
	Min: SIMULATION_FLOW_VELOCITY_RANGE_LOWER Max: SIMULATION_FLOW_VELOCITY_RANGE_UPPER		
	Unit: VELOCITY_UNIT		
	Note - This parameter is read-only for MID flowmeters.		

43035 / 3034	SIMULATION_VOLUME_FLOW	2 / 4	0
	Volume flow simulation value.		
	Min: SIMULATION_VOLUME_FLOW_RANGE_LOWER Max: SIMULATION_VOLUME_FLOW_RANGE_UPPER		
	Unit: VOLUME_FLOW_UNITS		
	Note - This parameter is read-only for MID flowmeters.		
43037 / 3036	SIMULATION_FLOW_RATIO	2 / 4	0
	Percentage volume flow simulation value.		
	Min: -200 Max: 200		
	Unit: %		
	Note - This parameter is read-only for MID flowmeters.		
43039 / 3038	SIMULATION_PULSE	2/4	0
	Frequency to simulate on Digital Outputs 1 and 2.		
	Min: 0 Max: LIMIT_FREQUENCY		
	Unit: Hz		
43041 / 3040	ELECTRODE_RESISTANCE_ALARM_MAX_EP	2/4	200
	Upper limit of electrode resistance.		
	Min: 0 Max: 1000		
	Unit: Ω		
	Note - This parameter is read-only for MID flowmeters.		
43043 / 3042	ELECTRODE_RESISTANCE_ALARM_MIN	2/4	0.1
	Lower limit of electrode resistance.		
	Min: 0 Max: 1000		
	Unit: Ω		
	Note - This parameter is read-only for MID flowmeters.		

2.13 Action parameters

Note – Action parameters must be written to trigger the instrument action.

Modbus Address / Actual Address	Parameter Name / Brief Description	Register Size / Byte Size	Default
44001 / 4000	RESET_VOLUME_FORWARD	1 / -	-
	Resets the volume forward totalizer.		
	Note - This parameter is read-only for MID flowmeters.		
44002 / 4001	RESET_VOLUME_REVERSE	1 / -	-
	Resets the volume reverse totalizer.		
	Note - This parameter is read-only for MID flowmeters.		
44003 / 4002	RESET_VOLUME_NET	1 / -	-
	Resets the volume net totalizer.		
	Note - This parameter is read-only for MID flowmeters.		
44004 / 4003	RESET_ALL_VOLUME	1/-	-
	Resets all volume totalizers.		
	Note - This parameter is read-only for MID flowmeters.		
44005 / 4004	CLEAR_ALARM_HISTORY	1 / -	-
	Clears the alarm history in the device.		

Notes

Products and customer support

Automation Systems

For the following industries:

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- Food & Beverage
- Manufacturing
- Metals and Minerals
- Oil, Gas & Petrochemical
- Pulp and Paper

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- AC and 6 Drives, AC and DC Machines, AC Motors to
- Drive Systems
- Force Measurement
- Servo Drives

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- Circular Chart and Strip Chart Recorders
- Paperless Recorders
- Process Indicators

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- Wedge Flow Elements

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- Systems Integration

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Valves. Actuators and Positioners

- Control Valves
- Actuators
- Positioners

Water, Gas & Industrial Analytics Instrumentation

- pH, Conductivity and Dissolved Oxygen Transmitters and Sensors
- Ammonia, Nitrate, Phosphate, Silica, Sodium, Chloride, Fluoride, Dissolved Oxygen and Hydrazine Analyzers
- Zirconia Oxygen Analyzers, Katharometers, Hydrogen Purity and Purge-gas Monitors, Thermal Conductivity

Customer support

We provide a comprehensive after sales service via a Worldwide Service Organization. Contact one of the following offices for details on your nearest Service and Repair Centre.

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ABB Limited

Tel: +44 (0)1453 826661 Fax: +44 (0)1453 829671

LISA

ABB Inc.

Tel: +1 215 674 6000 Fax: +1 215 674 7183

Client Warranty

Prior to installation, the equipment referred to in this manual must be stored in a clean, dry environment, in accordance with the Company's published specification.

Periodic checks must be made on the equipment's condition. In the event of a failure under warranty, the following documentation must be provided as substantiation:

- A listing evidencing process operation and alarm logs at time of failure.
- Copies of all storage, installation, operating and maintenance records relating to the alleged faulty unit

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