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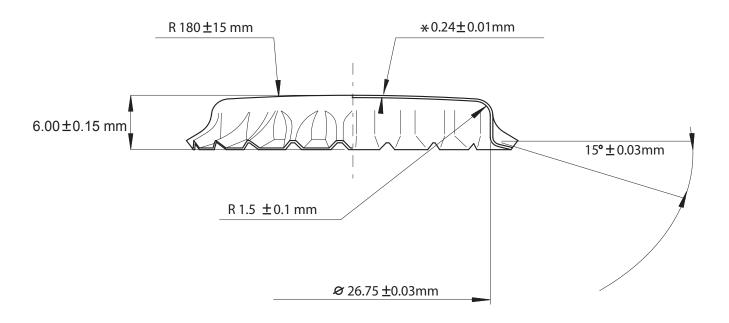


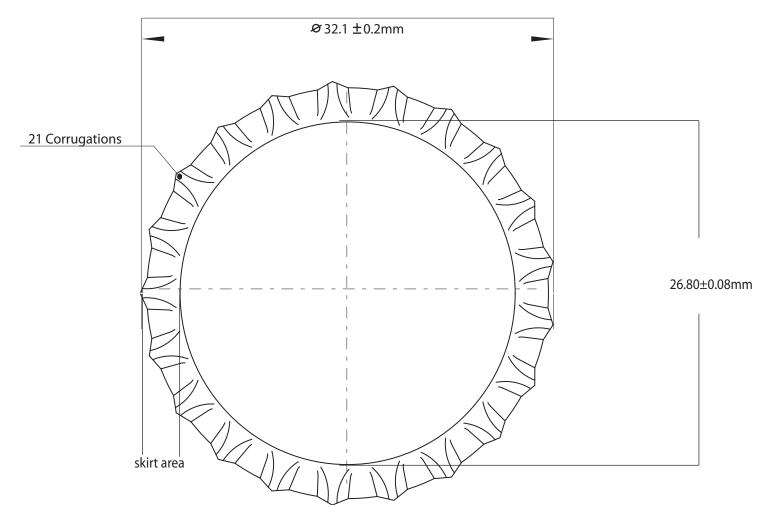






### Document title: crown cork specifications





Remaks: Shown dimension before use

<sup>-</sup> Above specifications include acceptable tolerances for the crown cork application. Astir possesses all exclusive property, trademark and any other rights concerning all dimensional specifications. We do not undertake any liability regarding the observance of copyrights, trademarks or any other rights of third parties, even though has been supplied by ourselves.



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#### Document title: Techical data sheet

Product Description : Intermediate size crown corks of 6.00mm height

Application : Crown corks are designed to secure seal in capping applications with glass and

aluminum bottles in the brewing and beverage market.

Characteristics

Steel :Tin Free Steel (TFS) or Electrolytic TinPlate (ETP)

Finish : Bright / stone / matt
Specifications : 0,22mm ±0.01mm T4CA,
: 0,20mm ±0.01mm T5CA,

: EN 10 202/01, as per JIS G3315, JIS G3303, MR Type

Liner : Dry blend PVC Free, PVC, Oxygen Barrier, Twist Off

Color : White, Transparent and Opaque

Profile formulation : 916, 923 and 917

Weight :  $175 \pm 15 \text{ mgr} (PVC \text{ Free}) \text{ or } 220 \pm 20 \text{ mgr} (PVC)$ 

Information

Odor : Odor free

Sealing : min 90 PSI, up to 150 PSI

Opening torque : from 4 to 9 lb / in.

Shelflife : Best use within 12 months

Storage : In clean and dry area, away from direct sunlight and at temperatures not

exceeding more than 40°C.

Conformity: With all European Framework Regulation EC/1935/2004 on food-contact

materials and requirements set out in USFDA 21 CFR 177.1210 - Closures with

sealing gaskets for food containers.

**Packaging** 

Carton boxes : In strong carton boxes of 10.000pcs with inner polyethilene bag for protection.

Octabins : In one way strong bulk octabins. Each one contains 400.000pcs.

Pallets : In one way heat treated and fumigative pallets.

Protection : All pallets are wrapped with stretch film for protection.

Environment : All packaging materials are suitable for recycle.



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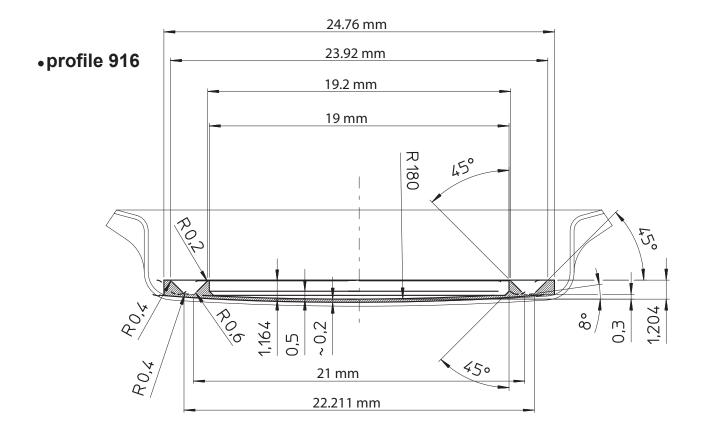


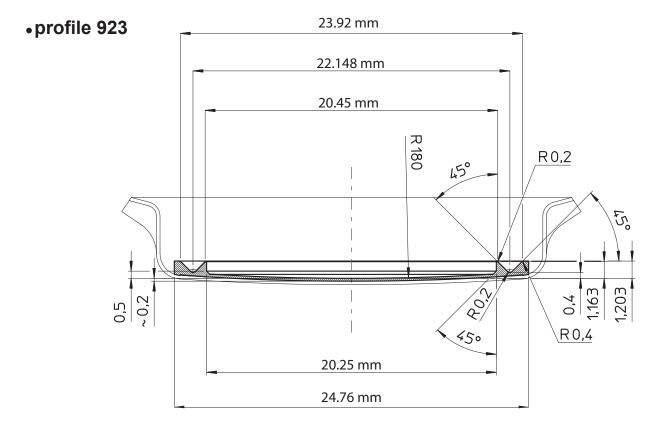






# Document title: Pry off crown profiles







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## Document title: Twist off / Universal crown profiles

## •profile 917

