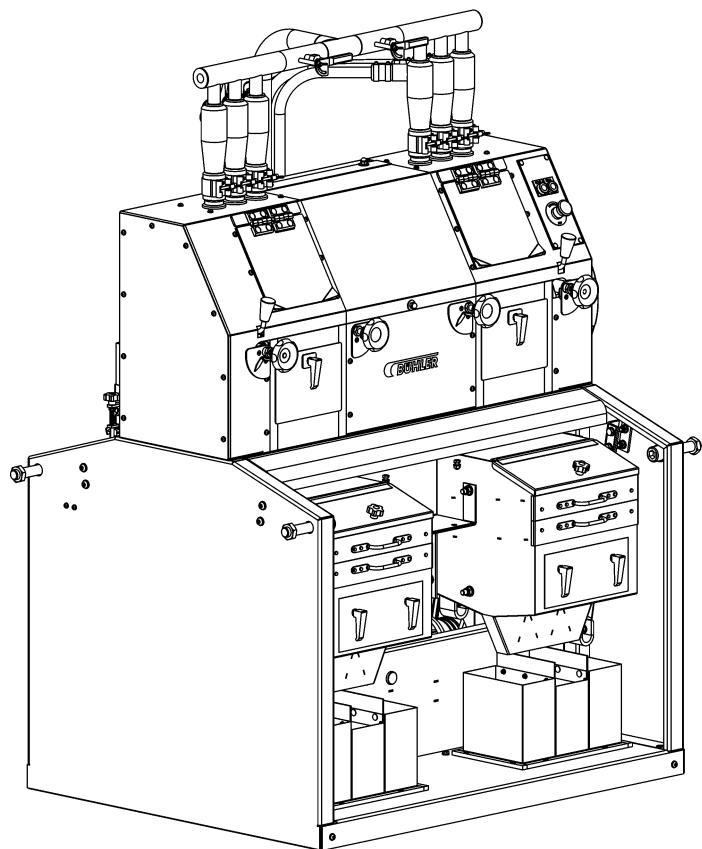


Spare parts catalog

Automatic laboratory
mill

MLU202

MCKA-8059-2-en_US-1511



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Technical progress

Bühler AG reserves the right to make modifications due to technical progress up to the time of delivery.

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Important information

Spare parts management

Keeping a ready supply of spare parts and wear parts plays an important role in ensuring the availability and operational readiness of the machine.

Use only the original spare parts listed in the spare parts catalog. Spare parts obtained from third-party suppliers may have an adverse effect on the operating behavior of the machine and can compromise its safety.

Ordering instructions

Incorrect parts might be shipped if the information in spare parts orders is incomplete.

A spare parts order must contain the following information:

- Machine number
- Subassembly number or order number
- Designation
- Quantity
- Motors: Manufacturer and motor number
- Gearbox: Manufacturer and gear number

If there is any doubt, please enclose a dimensional drawing with a description.

Spare part identification

Code [C]	Description
V1	Wear part <ul style="list-style-type: none">■ Parts which wear during normal operation.■ Parts which have to be replaced once or several times a year.
E1	Very critical spare part <ul style="list-style-type: none">■ Parts, which in the event of their failure or defectiveness, can result in complete failure of the machine.■ Parts that are relevant to safety.
E2	Problematic spare part <ul style="list-style-type: none">■ Parts, which in the event of their failure or defectiveness, can result in severely limited functionality of the machine.■ The machine can continue to be operated for a short time.
E3	Normal spare part <ul style="list-style-type: none">■ Parts, which in the event of their failure or defectiveness, can result in minor limited functionality of the machine.■ The machine can continue to be operated for a longer time.

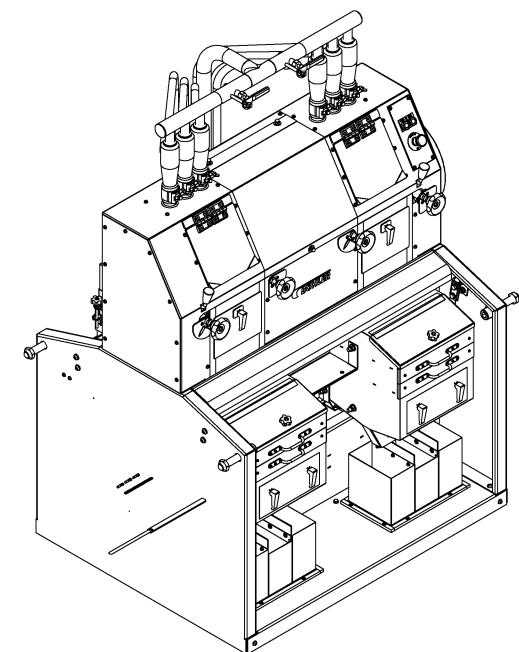
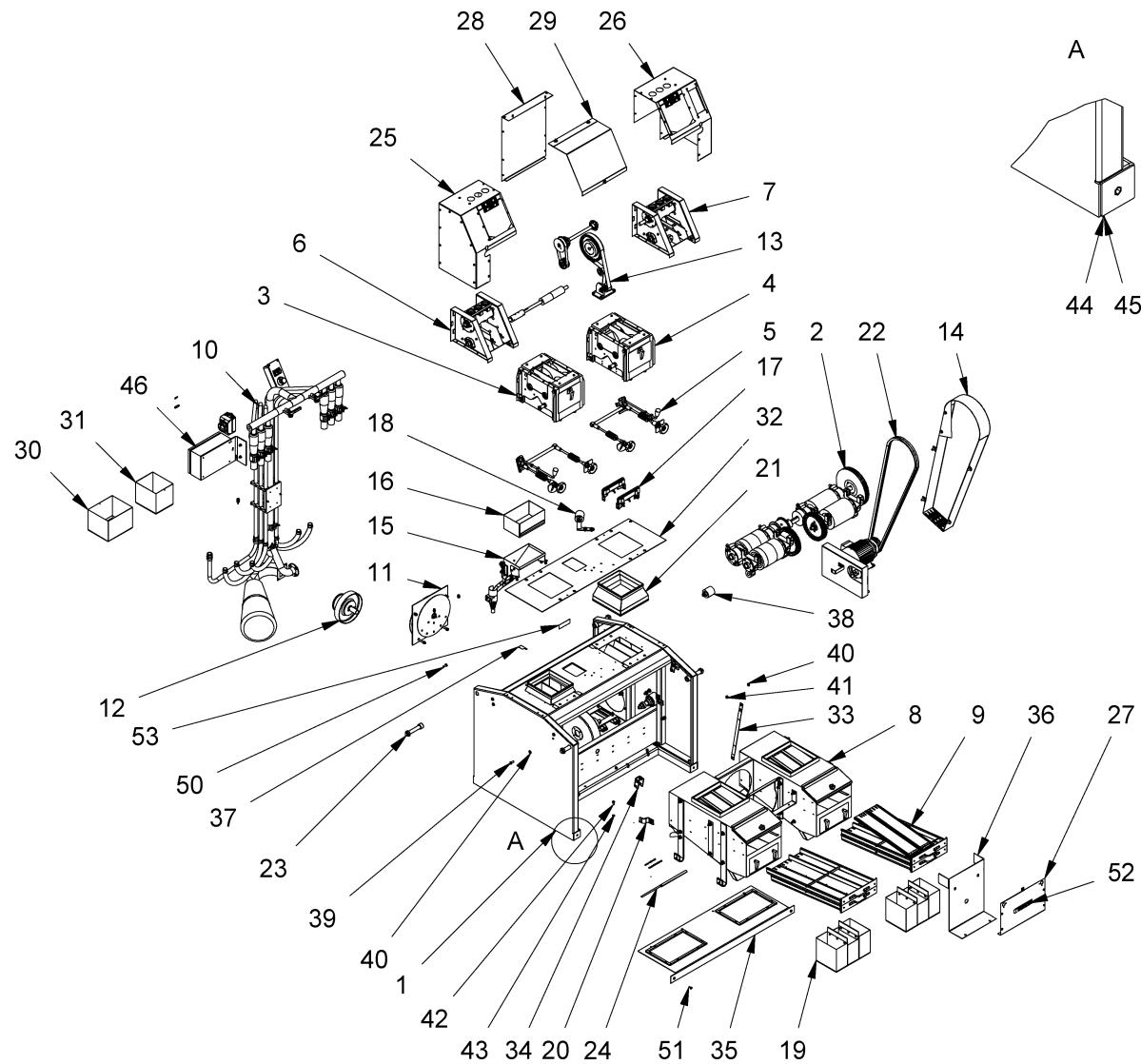
Reference

Code [R]	Description
8 *	Reference to page ■ Cross-reference of the assembly to the respective bill of materials. * Number of pages

Contact

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Spare parts lists

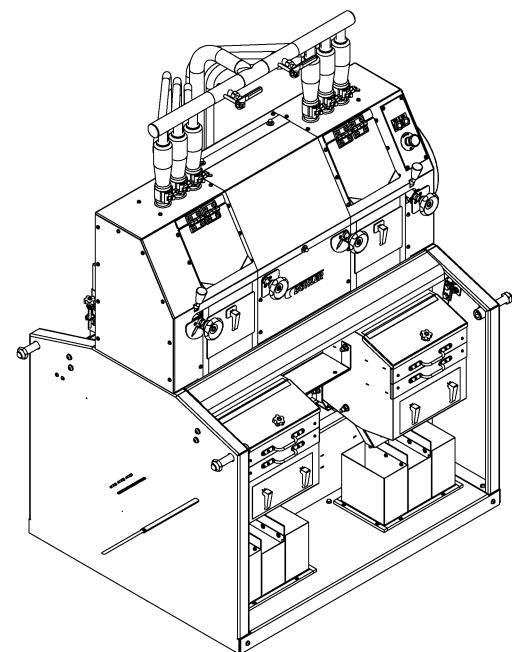
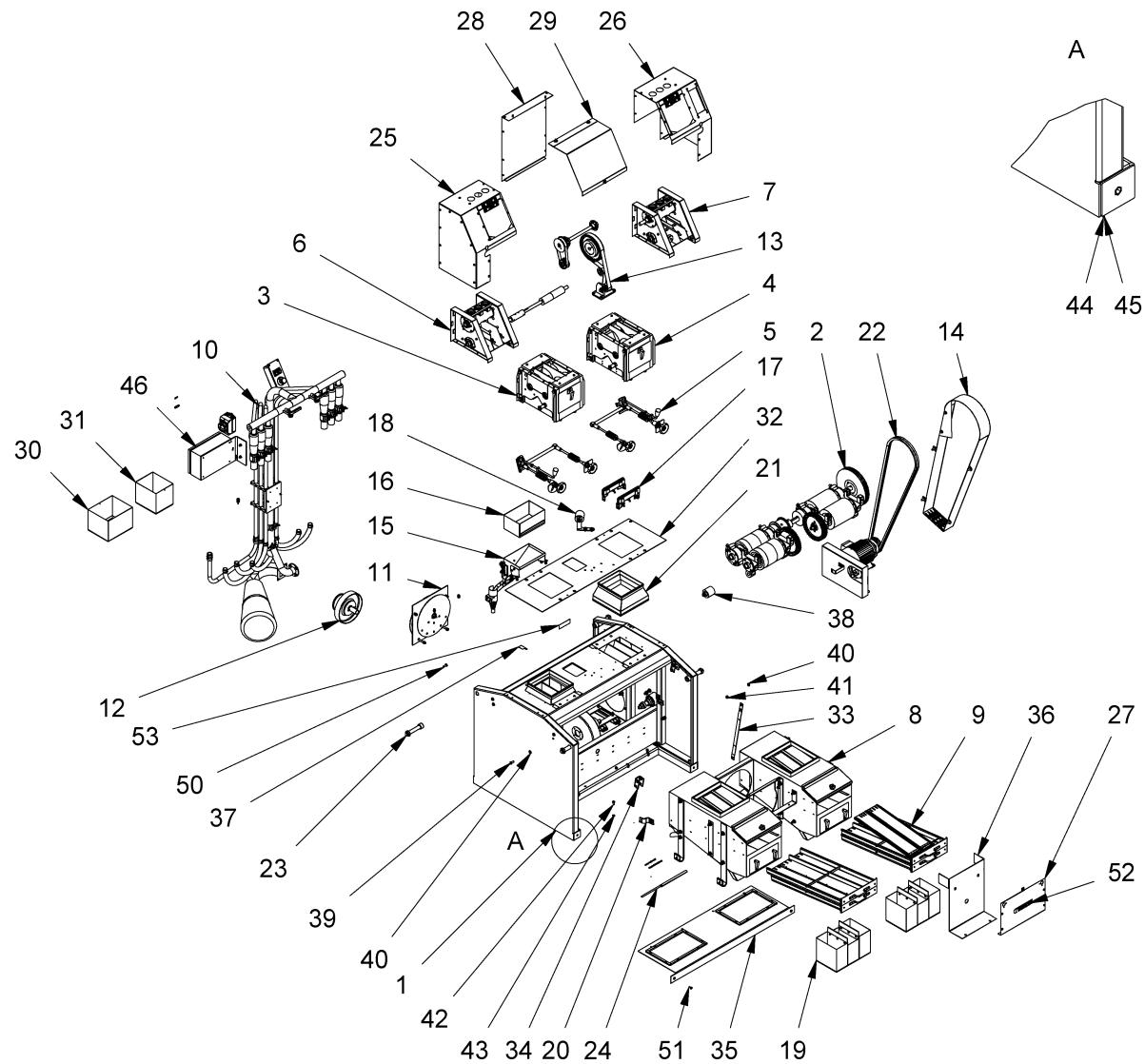


Automatic laboratory mill

MCKA-10584-001

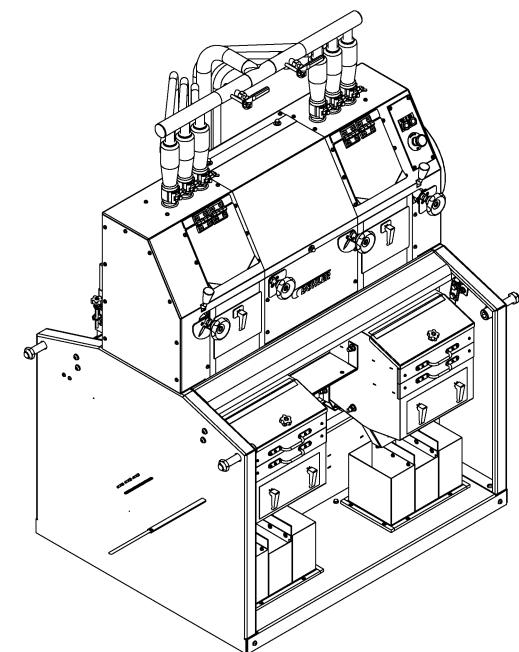
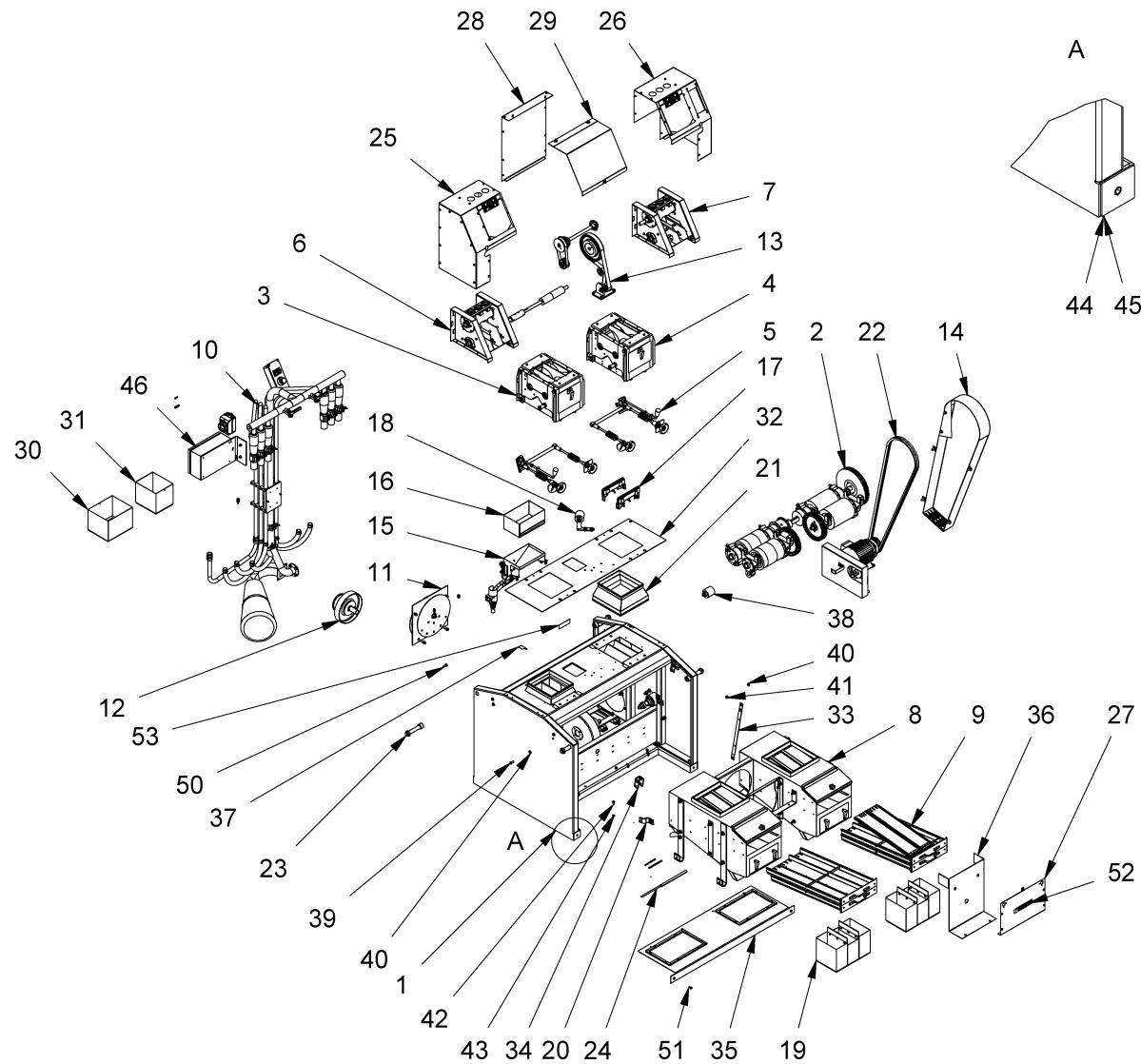
MCKA assembly

Item	Part. No.	C	Designation	Number	R
001	MCKA-80053-810		Stand assembly	1	17
002	MCKA-10586-		Selection bill of materials: Roller set	1	23
003	MCKA-80058-810		Housing for corrugated rollers	1	33
004	MCKA-80060-810		Housing for smooth rollers	1	37
005	MCKA-80068-810		Roll disengagement	1	41
006	MCKA-80013-810		Feeder unit assembly operating side	1	45
007	MCKA-80022-810		Feeder unit assembly C-side	1	47
008	MCKA-10569-		Selection bill of materials: Sieve box	1	49
009	MCKA-10574-		Selection bill of materials: Sieve set	1	59
010	MCKA-80121-810		Collector pipe, conveyed material and air	1	69
011	MCKA-80064-810		Vibrator assembly	1	73
012	MCKA-80032-810		Reduction gear to vibrating drive	1	77
013	MCKA-80081-810		Timing-belt drive	1	79
014	MCKA-81001-810		Drive guard	1	
015	MCKA-80116-810		Wheat inlet with dosing	1	85
016	MCKA-80065-810		Superstructure to grain inlet	1	
017	MCKA-80059-810		Brush scraper	1	89
018	MCKA-10588-001		Idler pulley assembly	1	91
019	MCKA-10546-001		Sheet metal container	2	93
020	MCKA-80072-810		Sieve box lock	2	97



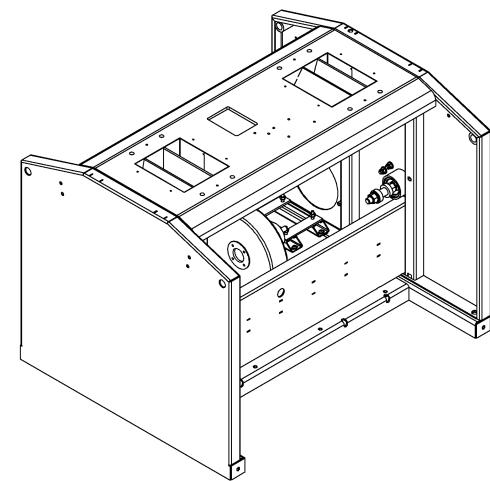
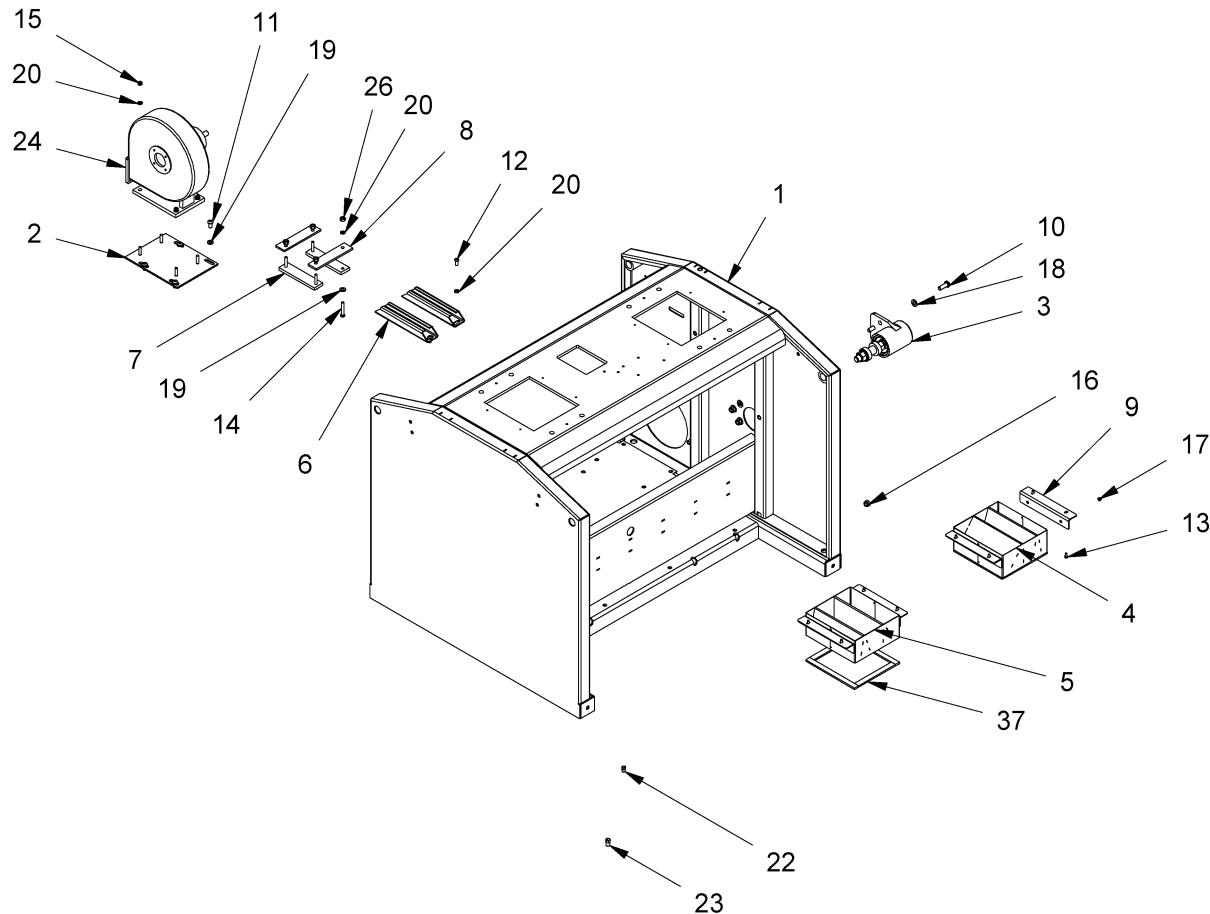
MCKA-10584-001**Automatic laboratory mill MCKA assembly**

Item	Part. No.	C	Designation	Number	R
021	MCKA-80092-810		Material seal to sieve box inlet	2	
022	MCKA-80077-810		Main drive with motor	1	99
023	MCKA-10587-001		Transportation screw	4	107
024	MCKA-95014-810		Tools	1	109
025	MCKA-10607-001		Cladding side B	1	111
026	MCKA-10608-001		Cladding side C	1	115
027	MCKA-10609-001		Drive lining, front	1	119
028	MCKA-10610-001		Drive lining, rear	1	121
029	MCKA-10611-001		Cladding drive, lid	1	123
030	MCKA-10286-010		Sheet metal container for bran	1	
031	MCKA-10287-010		Sheet metal container for milled grain	1	
032	MCKA-10305-010		Plastic panel	1	
033	MCKA-10312-010		Leaf spring	4	
034	MCKA-10299-010		Suspension bracket	4	
035	MCKA-10700-001		Bottom sheet with frame	1	125
036	MCKA-10169-010		Guard panel	1	
037	MCKA-10598-001		Aligning sheet	6	
038	UNN -62017-003		Idler pulley	1	
039	UNN -10121-289		Oval head screw M10x25	12	
040	UNN -14000-007		Washer D 10.5/20x2	40	
041	UNN -12016-006		Locknut M10	20	



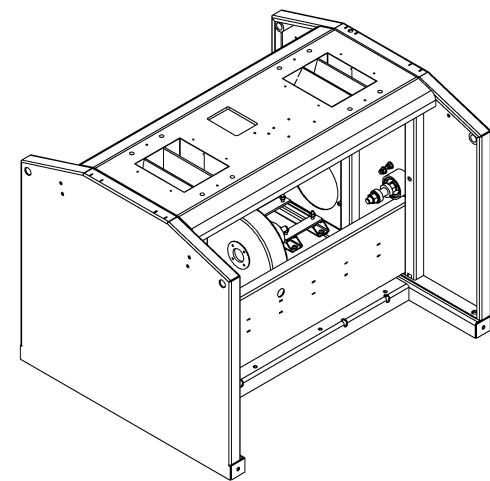
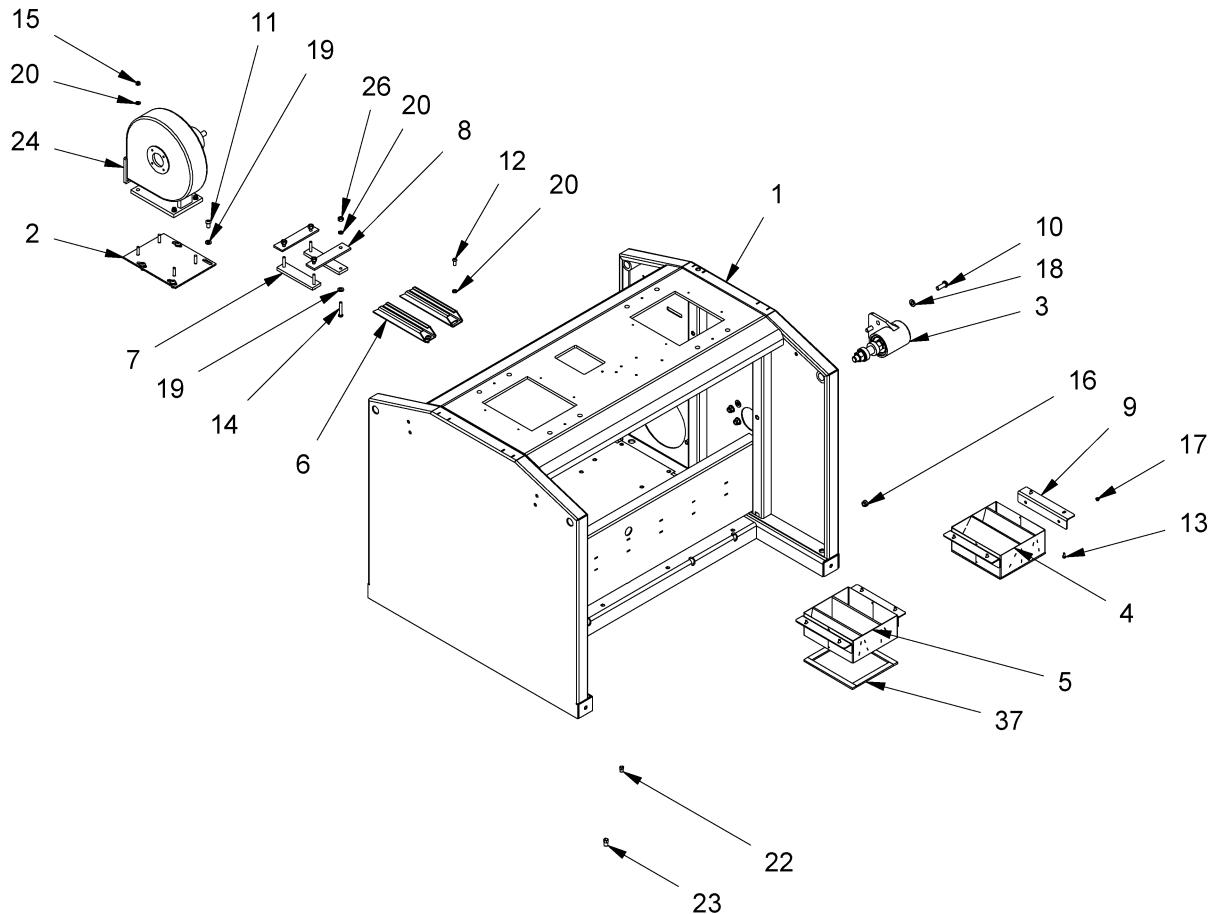
MCKA-10584-001**Automatic laboratory mill MCKA assembly**

Item	Part. No.	C	Designation	Number	R
042	UNN -10008-214		Hexagon head bolt M8x20	4	
043	UNN -14000-005		Washer D 8.4/16x1.6	6	
044	UNN -64023-551		Flat belt 25x2000	1	
045	UNN -64023-501		Flat belt 25x1440	1	
046	MCKA-95006-810		Electrical parts accessories	1	127
049	MCKA-10688-		Additional bill of materials: Special sieve frame	1	145
050	UNN -10008-276		Hexagon head bolt M10x25	12	
051	UNN -10121-267		Oval head screw M8x20	2	
052	UNN -52001-012		Logo	1	
053	MCKA-10732-001		Machine plate	1	



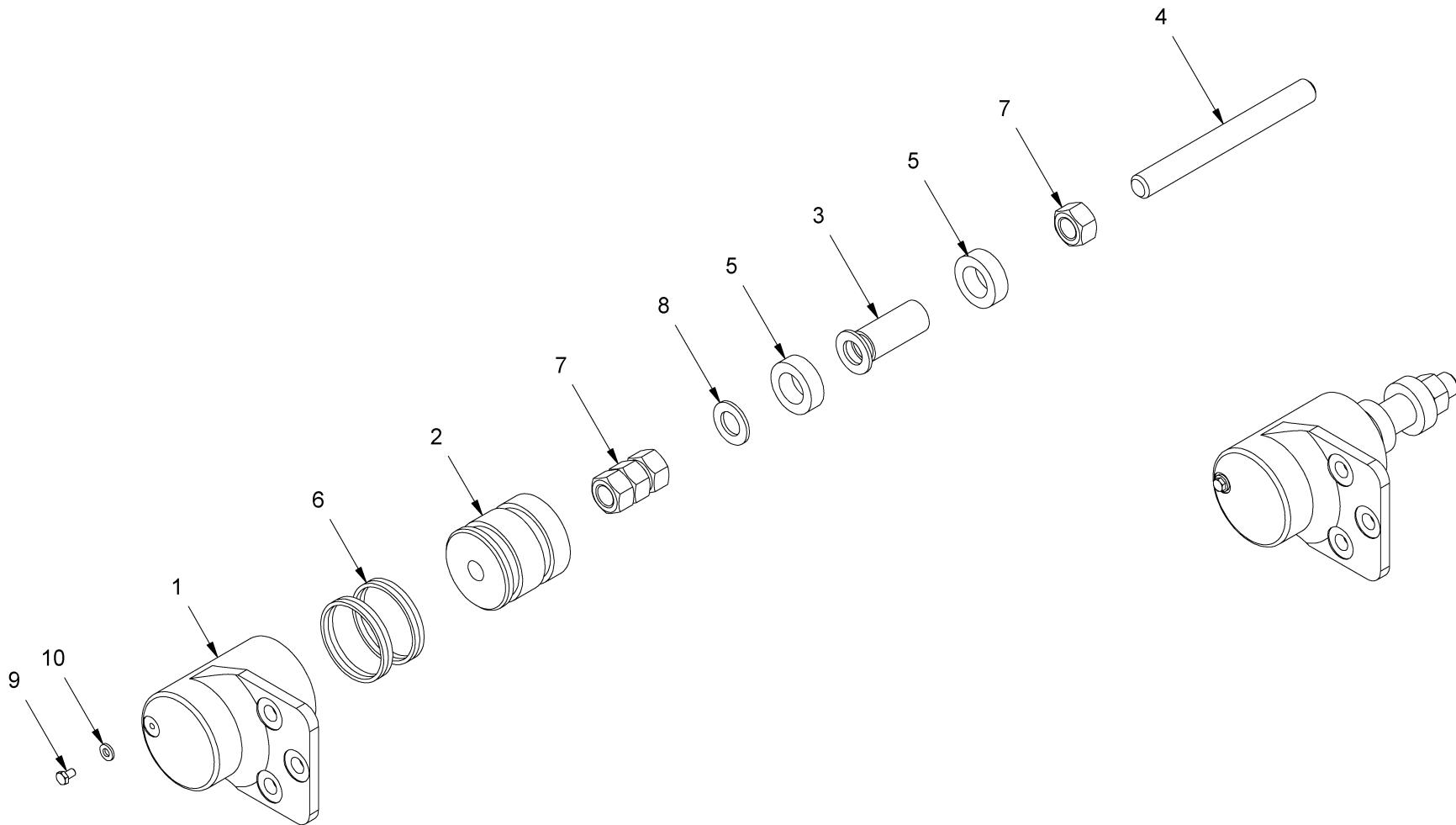
MCKA-80053-810**Stand assembly**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80034-810		Stand	1	
002	MCKA-80056-810		Fan plate	1	
003	MCKA-80036-810		Lifting brake	1	21
004	MCKA-80023-810		Inlet hopper	1	
005	MCKA-80026-810		Inlet hopper	1	
006	MCKA-10100-010		Adjusting rail	2	
007	MCKA-10102-010		Tensioning sheet	2	
008	MCKA-10103-010		Platen	2	
009	MCKA-10108-010		Angle	4	
010	UNN -10121-301		Oval head screw M12x35	3	
011	UNN -10121-287		Oval head screw M10x20	4	
012	UNN -10121-267		Oval head screw M8x20	4	
013	UNN -10008-151		Hexagon head bolt M6x12	8	
014	UNN -10008-222		Hexagon head bolt M8x50	4	
015	UNN -12016-005		Locknut M8	4	
016	UNN -12016-007		Locknut M12	3	
017	UNN -12016-004		Locknut M6	8	
018	UNN -14000-009		Washer D 13/24x2.5	6	
019	UNN -14000-007		Washer D 10.5/20x2	8	
020	UNN -14000-005		Washer D 8.4/16x1.6	12	
022	UNN -16027-005		Blind rivet nut M8	12	



MCKA-80053-810**Stand assembly**

Item	Part. No.	C	Designation	Number	R
023	UNN -16027-006		Blind rivet nut M10	12	
024	UXM -23118-001		Fan	1	
026	UNN -12001-158		Hex nut 0.8d M10	4	
027	MCKA-80053-270		Foam strip	4	



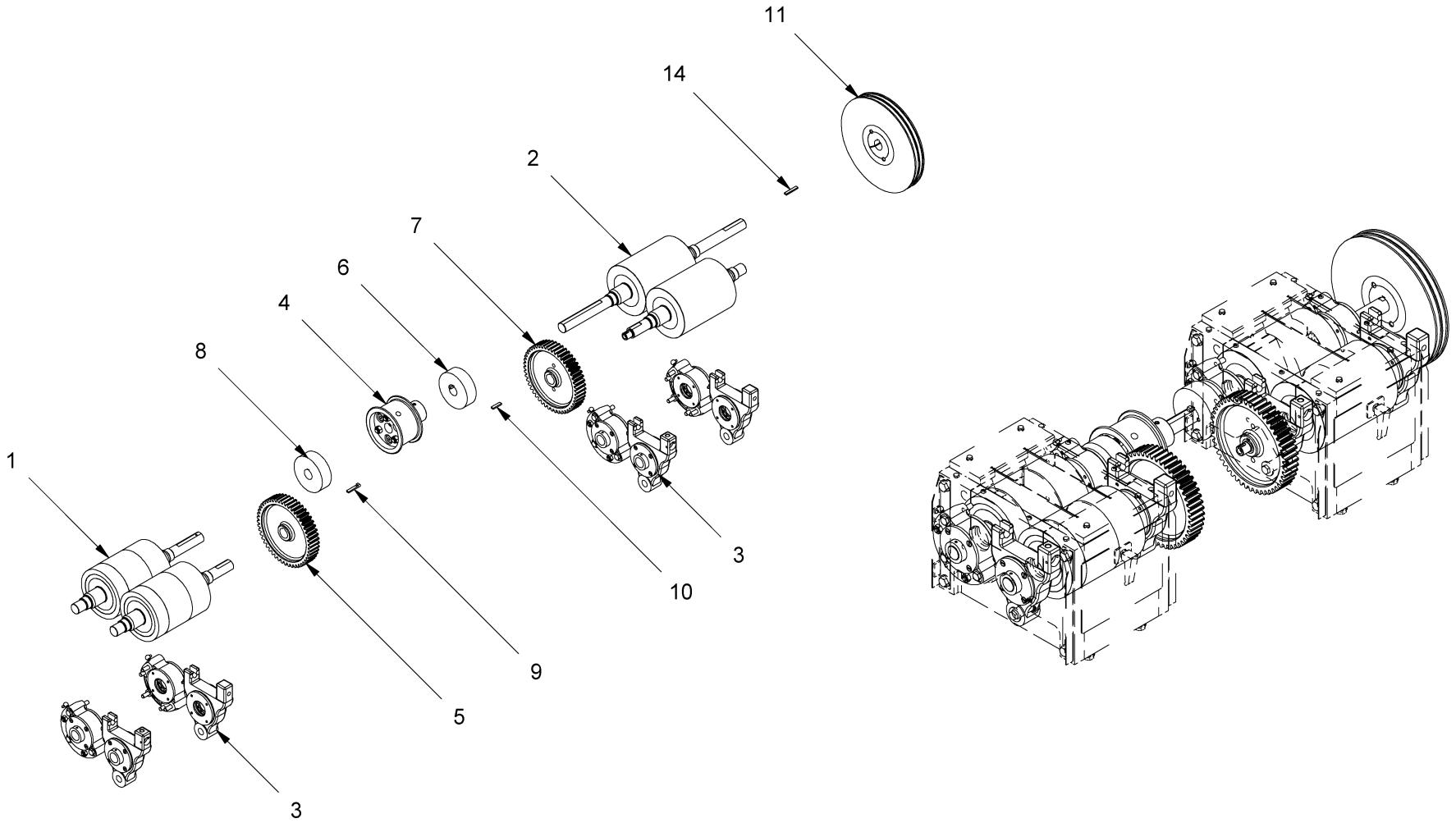
MCKA-80036-810**Lifting brake**

Item	Part. No.	C	Designation	Number	R
001	MCKA-10160-010		Cylinder	1	
002	MCKA-10164-010		Piston	1	
003	MCKA-10056-010		Sleeve	1	
004	UNN -10143-396		Threaded rod M20x190	1	
005	MCKA-10183-010		Rubber seal D 45/27x14	2	
006	MCKA-10182-010		Piston ring D 70x5x3.1	4	
007	UNN -12001-164		Hex nut 0.8d M20	4	
008	UNN -14000-013		Washer D 21/37x3	2	
009	UNN -10008-150		Hexagon head bolt M6x10	1	
010	MCKA-10181-010		Calf leather seal	1	



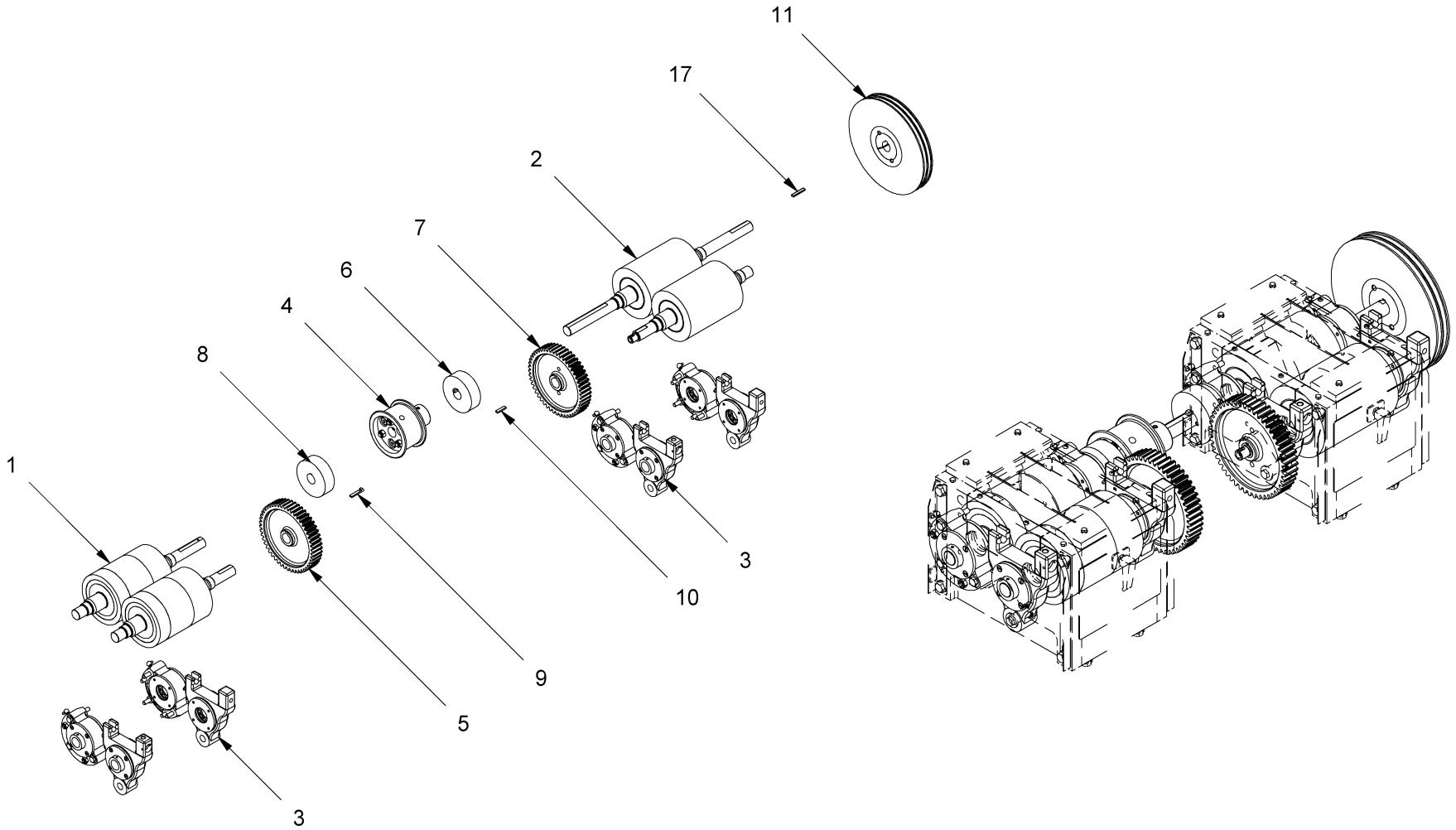
MCKA-10586-**Selection bill of materials: Roller set**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80117-810		Roller assembly for common wheat	1	25
002	MCKA-95015-810		Roller assembly for durum wheat (DURUM) (assembled according to MCKA-80117)	1	27



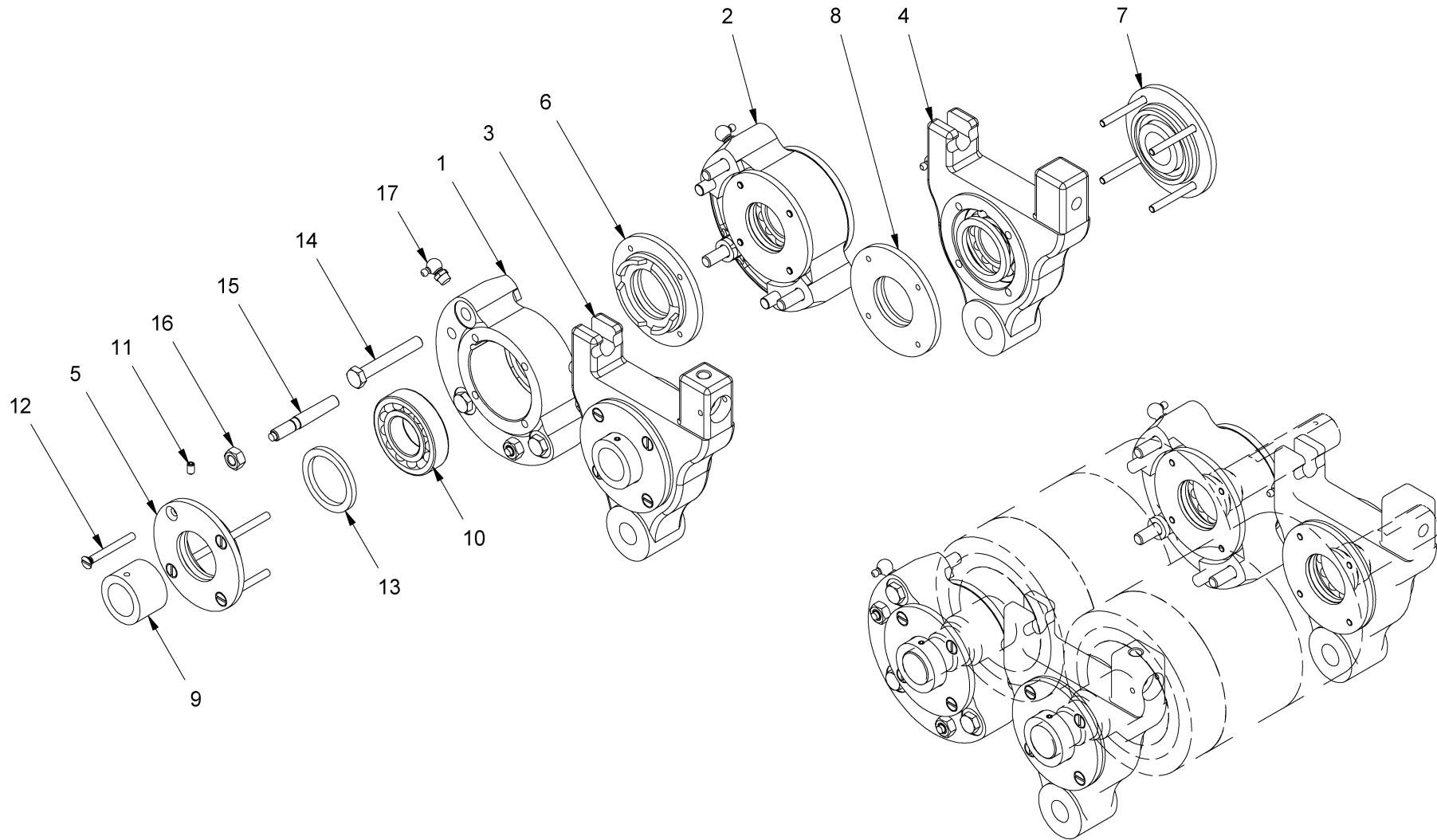
MCKA-80117-810**Roller assembly for common wheat**

Item	Part. No.	C	Designation	Number	R
001	MCKA-81000-810		Pair of rollers for common wheat side B	1	
002	MCKA-80037-810		Pair of rollers for common wheat side C	1	
003	MCKA-80076-810	C	Rolling bearing	2	29
004	MCKA-80039-810		Half elastic clutch	1	31
005	MCKA-10264-010		Helical gear wheel, right, 49 teeth	1	
006	MCKA-10263-010		Helical gear wheel, right, 25 teeth	1	
007	MCKA-10266-010		Helical gear wheel, left, 49 teeth	1	
008	MCKA-10261-010		Helical gear wheel, left, 25 teeth	1	
009	MCKA-10227-010		Gib-head key	3	
010	MCKA-10592-001		Wedge	1	
011	UNN -62171-338		V-belt pulley SPA 280-2 D 30H7	1	
014	UNN -28000-065		Feather key 8/4x45	1	



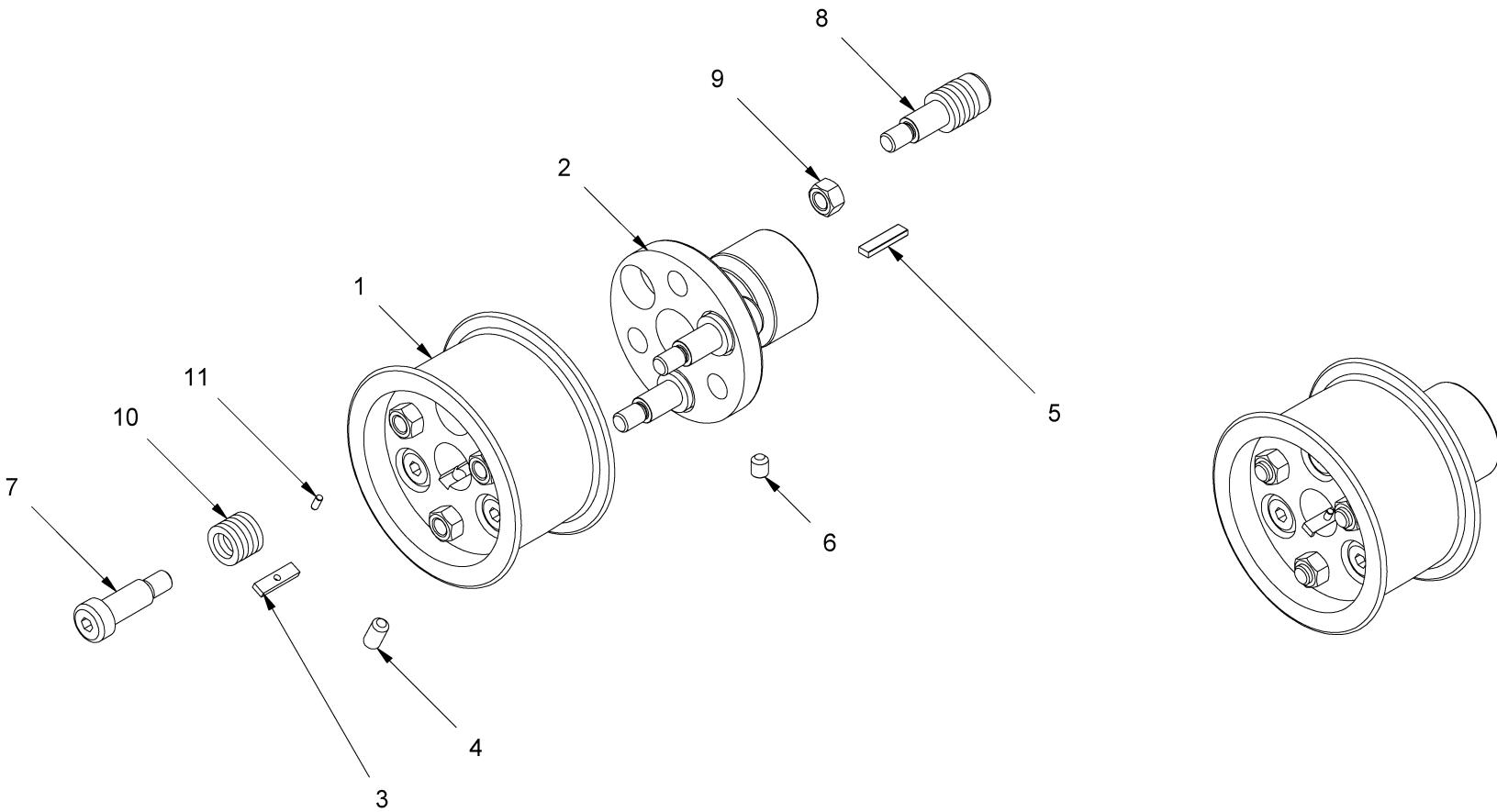
MCKA-95015-810**Roller assembly for durum wheat (DURUM) (assembled according to MCKA-80117)**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80073-810		Pair of rollers for durum wheat side B	1	
002	MCKA-80075-810		Pair of rollers for durum wheat side C	1	
003	MCKA-80076-810	C	Rolling bearing	2	29
004	MCKA-80039-810		Half elastic clutch	1	31
005	MCKA-10264-010		Helical gear wheel, right, 49 teeth	1	
006	MCKA-10263-010		Helical gear wheel, right, 25 teeth	1	
007	MCKA-10266-010		Helical gear wheel, left, 49 teeth	1	
008	MCKA-10261-010		Helical gear wheel, left, 25 teeth	1	
009	MCKA-10227-010		Gib-head key	3	
010	MCKA-10592-001		Wedge	1	
011	UNN -62171-338		V-belt pulley SPA 280-2 D 30H7	1	
017	UNN -28000-065		Feather key 8/4x45	1	



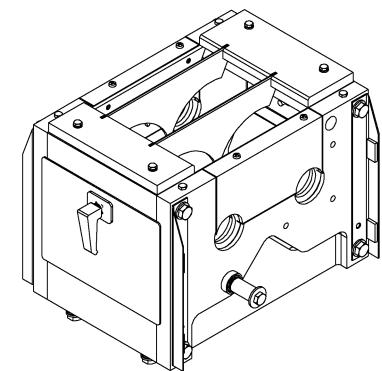
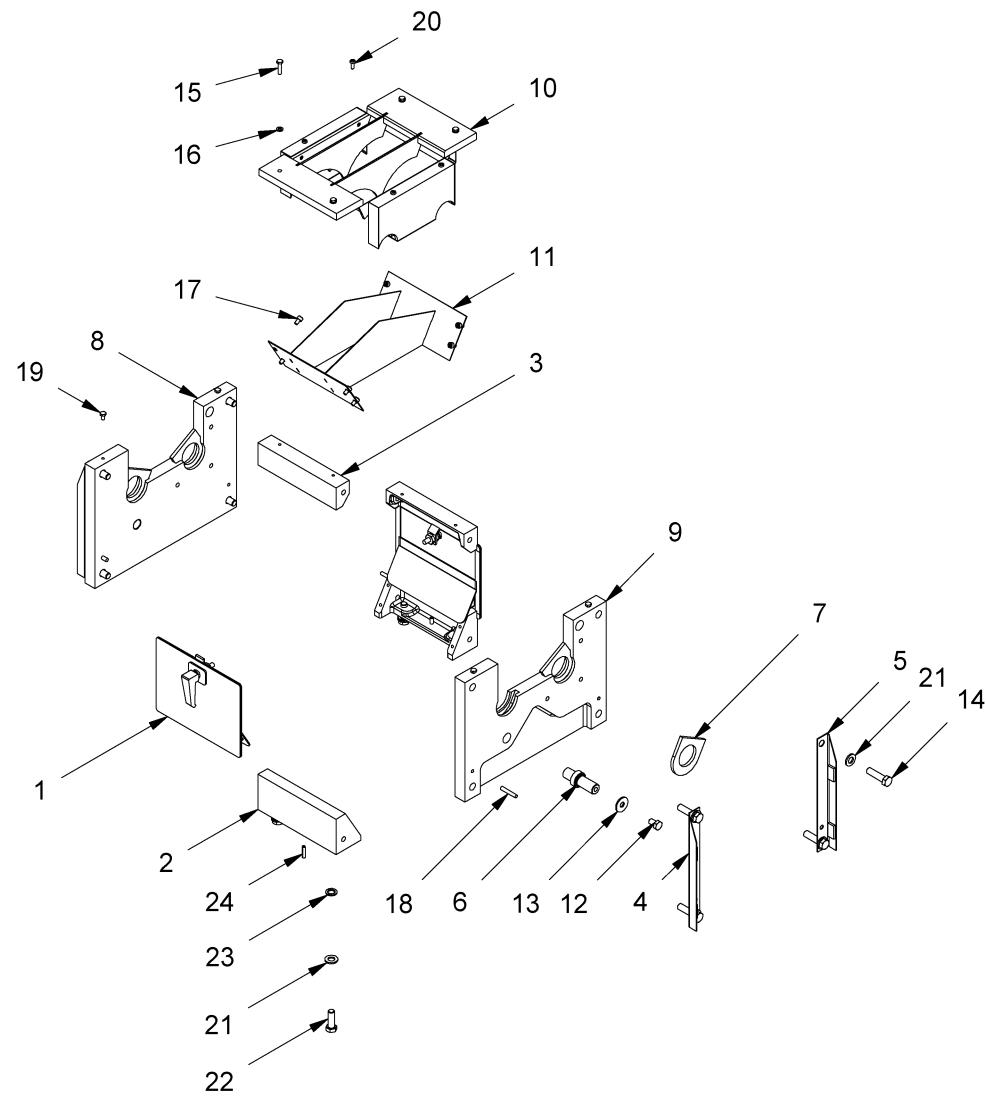
MCKA-80076-810**Rolling bearing**

Item	Part. No.	C	Designation	Number	R
001	MCKA-10185-010		Fixed bearing, left	1	
002	MCKA-10186-010		Fixed bearing, right	1	
003	MCKA-10174-010		Outer bearing	1	
004	MCKA-10156-010		Inside bearing	1	
005	MCKA-10101-010		Bearing cover, outside	2	
006	MCKA-10099-010		Bearing cover, inside	2	
007	MCKA-10171-010		Bearing cover, outside	2	
008	MCKA-10170-010		Bearing cover, inside	2	
009	MCKA-10223-010		Shaft collar	4	
010	UNN -56002-008		Self-aligning ball bearing D 35/72x17	4	
011	UNN -10088-031		Grub screw M6x10	4	
012	UNN -10067-169		Slotted countersunk screw M6x55	16	
013	UNN -44001-007		Felt seal D 45/58x5	8	
014	UNN -10008-286		Hexagon head bolt M10x70	6	
015	UNN -18004-039		Taper pin D 10/M10x75	4	
016	UNN -12001-158		Hex nut 0.8d M10	4	
017	UNN -46001-015		Tapered grease nipple 90° M10x1	4	



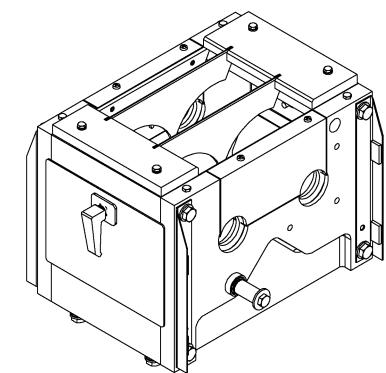
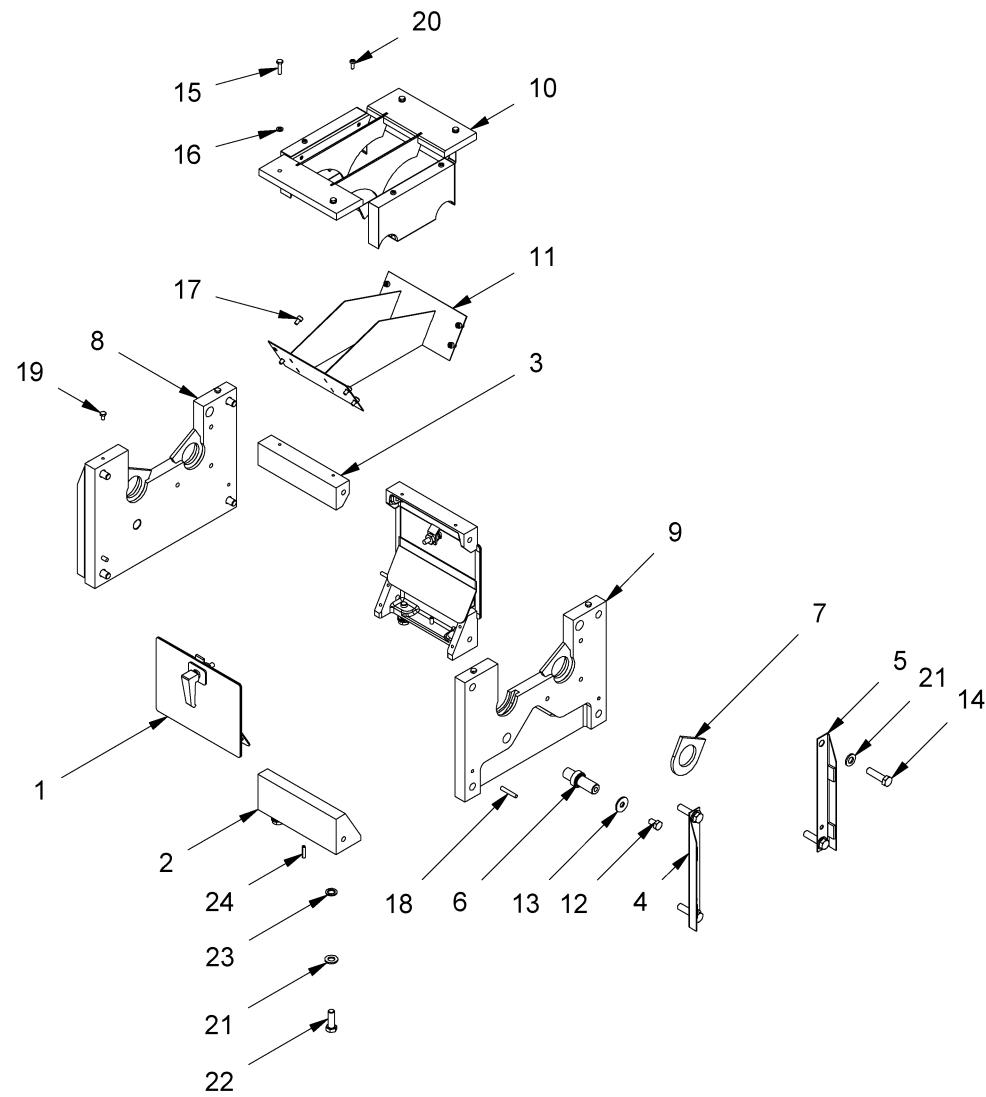
MCKA-80039-810**Half elastic clutch**

Item	Part. No.	C	Designation	Number	R
001	MCKA-10091-010		Belt pulley	1	
002	MCKA-10096-010		Clutch disk	1	
003	MCKA-10097-010		Flat key	1	
004	UNN -10088-064		Grub screw M10x20	1	
005	UNN -28000-062		Flat key 8/4x32	1	
006	UNN -10088-060		Grub screw M10x12	1	
007	UNN -10105-057		Shoulder screw M12 D 16x35	3	
008	UNN -10105-059		Shoulder screw M12 D 16x45	3	
009	UNN -12001-160		Hex nut 0.8D M12	6	
010	UNN -44014-109		Seal D 16/25x4	30	
011	UNN -18009-093		Parallel pin D 4H8x10	1	



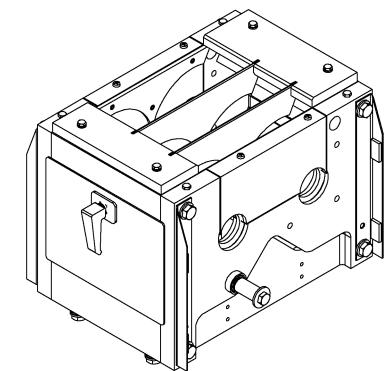
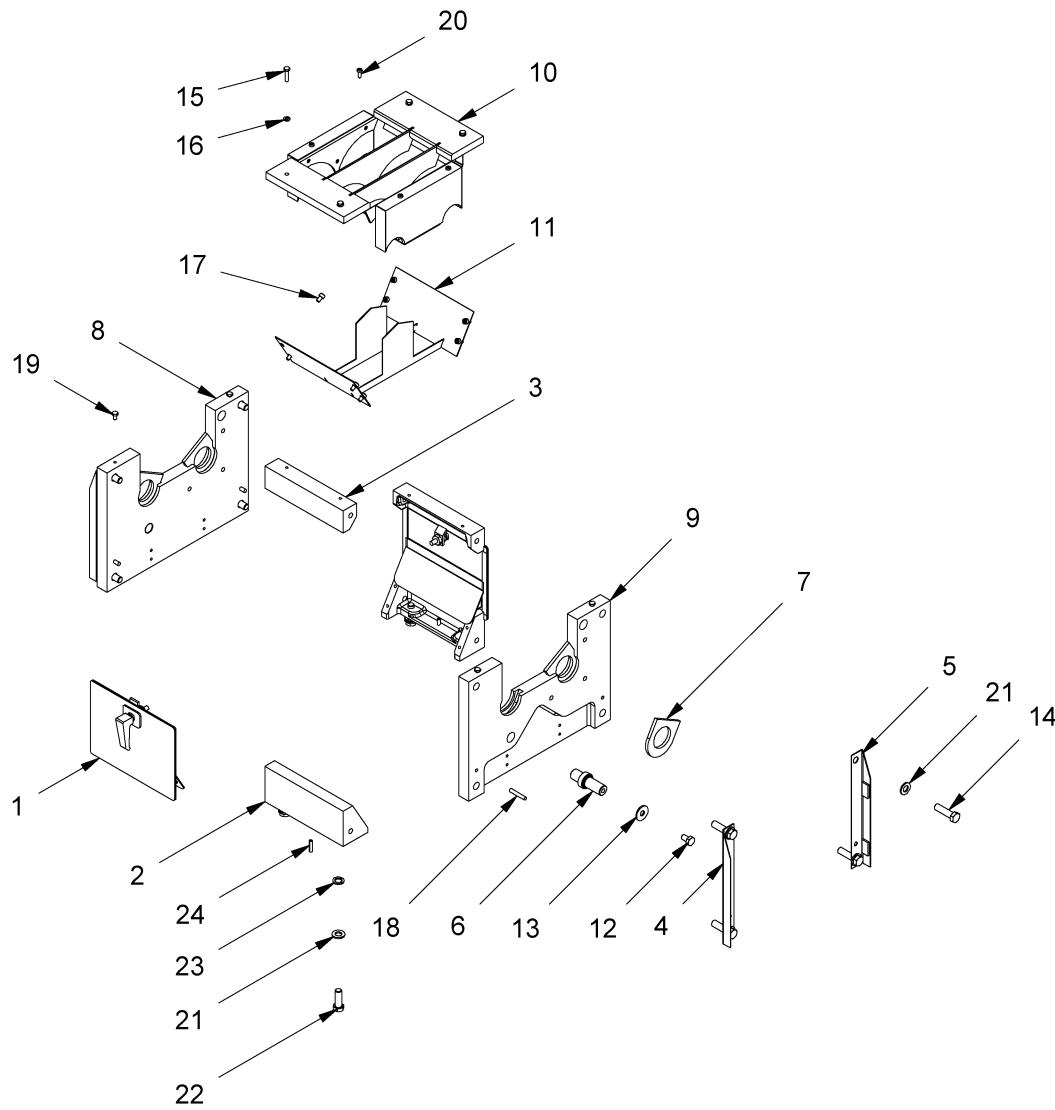
MCKA-80058-810**Housing for corrugated rollers**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80024-810		Door	2	
002	MCKA-10213-010		Crossbar, bottom	2	
003	MCKA-10212-010		Crossbar, top	2	
004	MCKA-80046-810		Angle, left	2	
005	MCKA-80047-810		Angle, right	2	
006	MCKA-10218-010		Supporting pin	2	
007	MCKA-10228-010		Felt seal	4	
008	MCKA-10222-010		Left stand	1	
009	MCKA-10224-010		Right stand	1	
010	MCKA-80044-810		Stand insert	1	
011	MCKA-80052-810		Guard panel with partition wall	1	
012	UNN -10008-272		Hexagon head bolt M10x16	2	
013	UNN -14002-003		Washer D 10.5/30x2.5	2	
014	UNN -10008-341		Hexagon head bolt M12x45	8	
015	UNN -10008-156		Hexagon head bolt M6x25	4	
016	UNN -14000-003		Washer D 6.4/12.0x1.6	4	
017	UNN -10043-028		Filister head screw M6x10	8	
018	UNN -18008-136		Taper pin D 6H10x40	4	
019	UNN -10008-150		Hexagon head bolt M6x10	4	
020	UNN -10503-085		Chipboard screw D 5.0x20	4	
021	UNN -14000-009		Washer D 13/24x2.5	12	



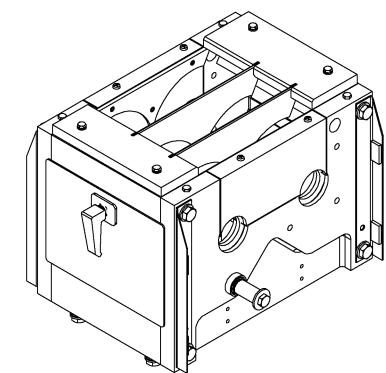
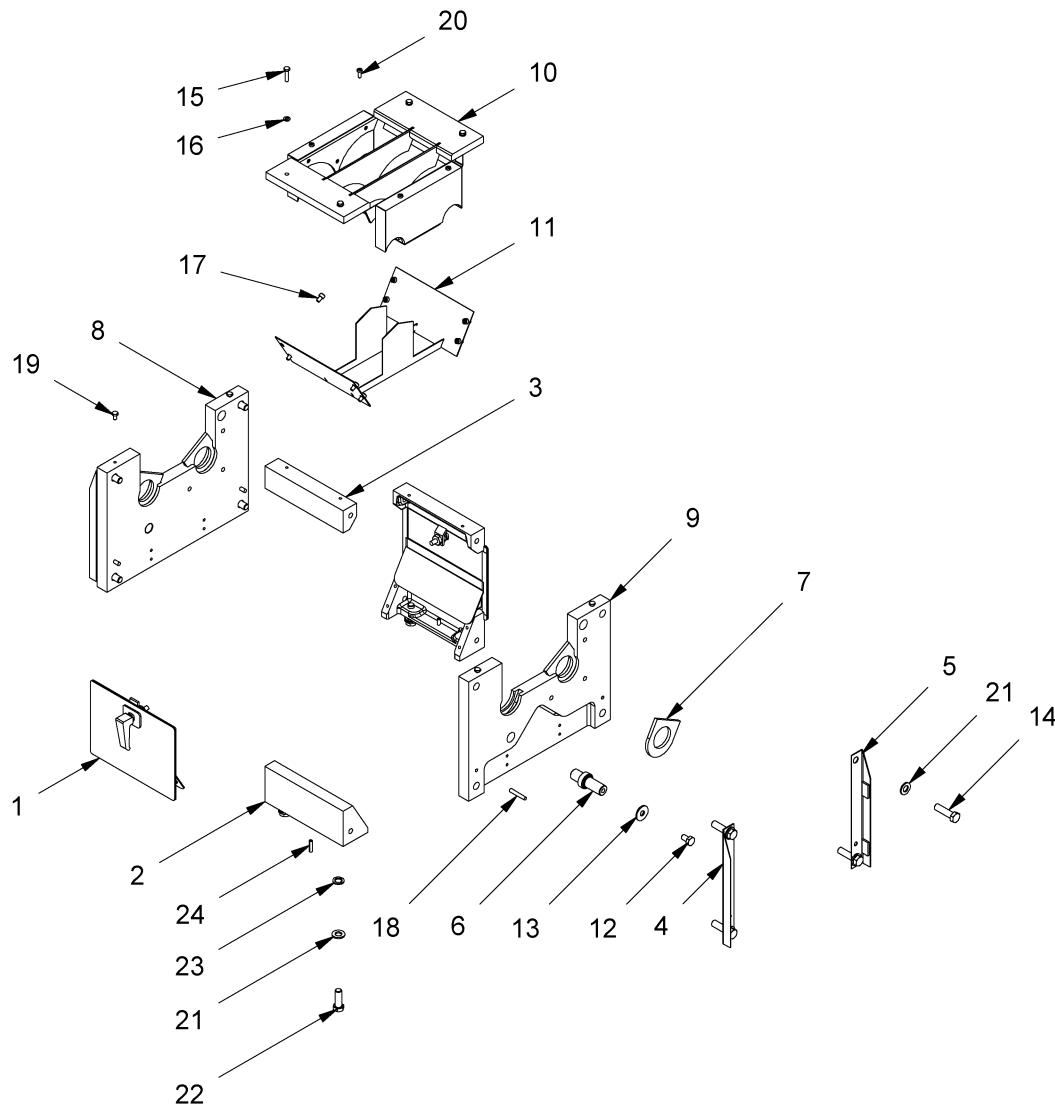
MCKA-80058-810**Housing for corrugated rollers**

Item	Part. No.	C	Designation	Number	R
022	UNN -10008-339		Hexagon head bolt M12x35	4	
023	UNN -14033-006		Spring lock washer M12	4	
024	UNN -18000-093		Heavy-duty spring pin D 6x25	2	



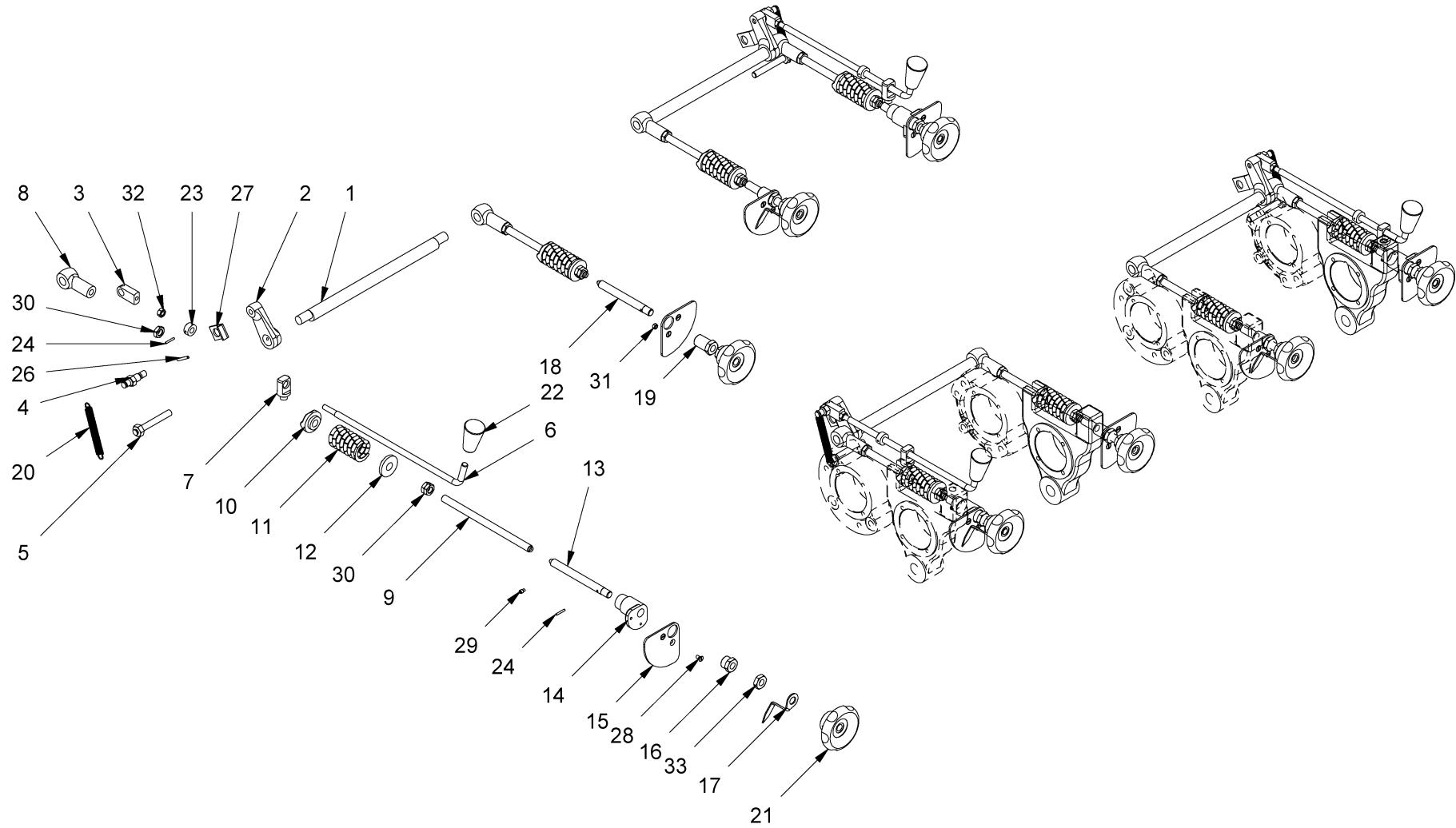
MCKA-80060-810**Housing for smooth rollers**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80024-810		Door	2	
002	MCKA-10213-010		Crossbar, bottom	2	
003	MCKA-10212-010		Crossbar, top	2	
004	MCKA-80046-810		Angle, left	2	
005	MCKA-80047-810		Angle, right	2	
006	MCKA-10218-010		Supporting pin	2	
007	MCKA-10228-010		Felt seal	4	
008	MCKA-10226-010		Left stand	1	
009	MCKA-10225-010		Right stand	1	
010	MCKA-80045-810		Stand insert with partition wall	1	
011	MCKA-80040-810		Guard panel with partition wall	1	
012	UNN -10008-272		Hexagon head bolt M10x16	2	
013	UNN -14002-003		Washer D 10.5/30x2.5	2	
014	UNN -10008-341		Hexagon head bolt M12x45	8	
015	UNN -10008-156		Hexagon head bolt M6x25	4	
016	UNN -14000-003		Washer D 6.4/12.0x1.6	4	
017	UNN -10043-028		Filister head screw M6x10	8	
018	UNN -18008-136		Taper pin D 6H10x40	4	
019	UNN -10008-150		Hexagon head bolt M6x10	4	
020	UNN -10503-085		Chipboard screw D 5.0x20	4	
021	UNN -14000-009		Washer D 13/24x2.5	12	



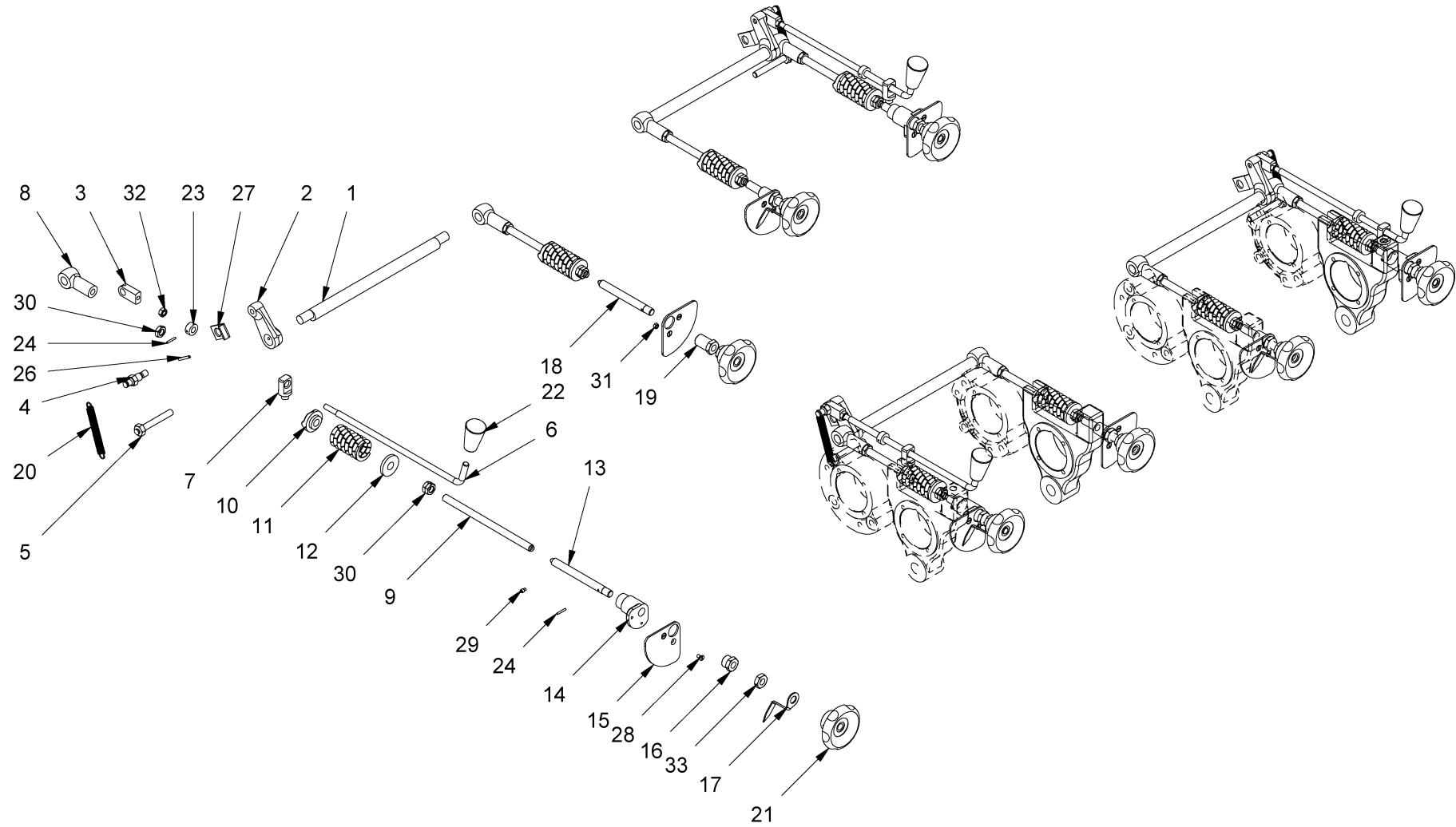
MCKA-80060-810**Housing for smooth rollers**

Item	Part. No.	C	Designation	Number	R
022	UNN -10008-339		Hexagon head bolt M12x35	4	
023	UNN -14033-006		Spring lock washer M12	4	
024	UNN -18000-093		Heavy-duty spring pin D 6x25	2	



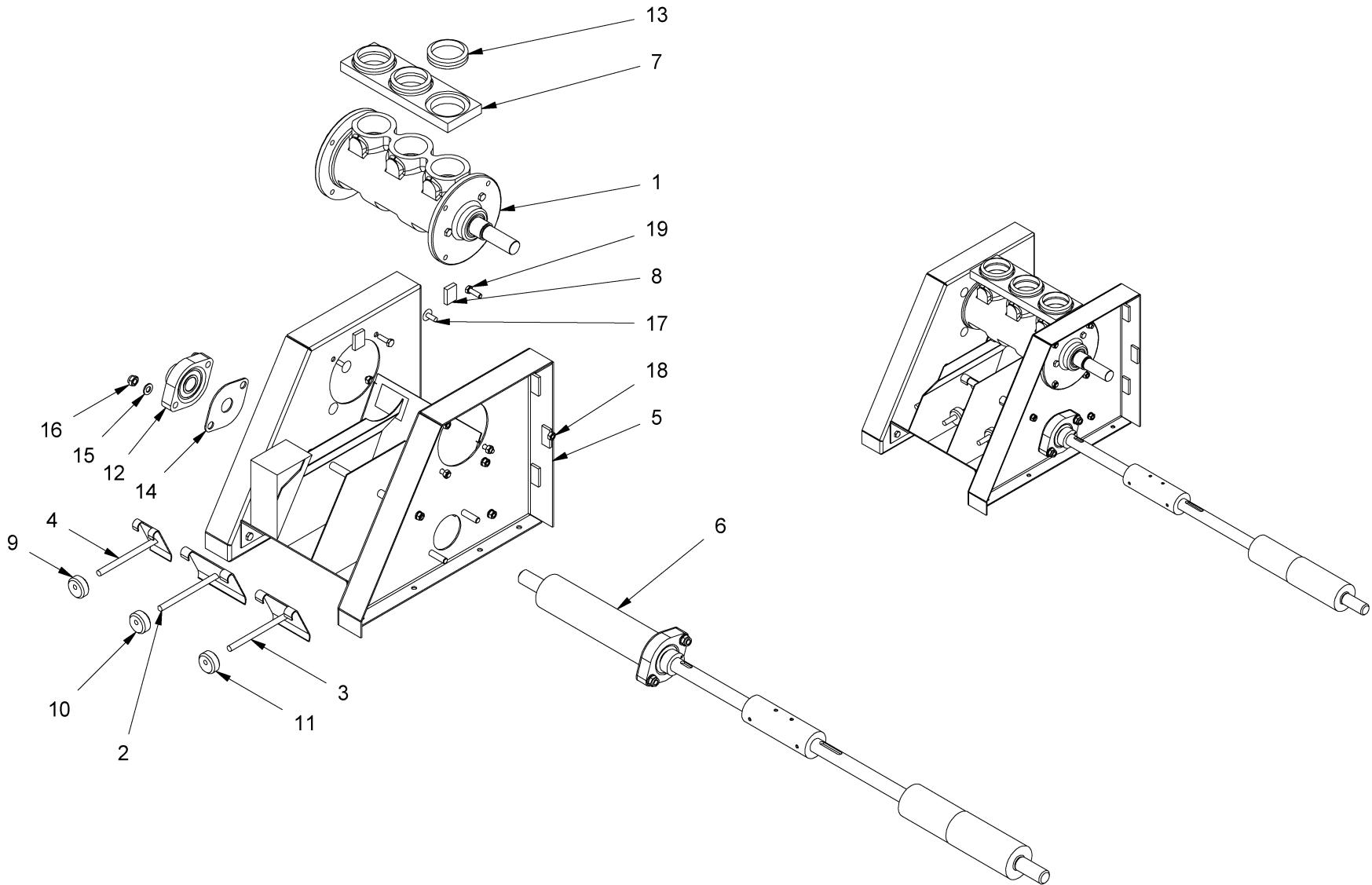
MCKA-80068-810**Roll disengagement**

Item	Part. No.	C	Designation	Number	R
001	MCKA-10229-010		Disengagement shaft	2	
002	MCKA-10230-010		Disengagement lever	2	
003	MCKA-10133-010		Rod head	2	
004	MCKA-10231-010		Dog point screw	2	
005	MCKA-10232-010		Dog point screw	2	
006	MCKA-10233-010		Disengagement rod	2	
007	MCKA-10234-010		Pin	2	
008	MCKA-10235-010		Rod bearing	4	
009	MCKA-10236-010		Tension rod	4	
010	MCKA-10237-010		Spring plate	4	
011	UNN -48010-051		Compression spring 6.0x32.0x63x5 3/4	4	
012	MCKA-10238-010		Spring plate	4	
013	MCKA-10239-010		Adjusting screw	2	
014	MCKA-10240-010		Scale holder	2	
015	MCKA-10241-010		Scale	4	
016	MCKA-10246-010		Special nut	2	
017	MCKA-10242-010		Pointer	4	
018	MCKA-10244-010		Adjusting screw	2	
019	MCKA-10245-010		Special nut	2	
020	UNN -48019-039		Extension spring 1.6x12x63x25	2	
021	UNN -30005-013		Star wheel D 80 D 12H7	4	



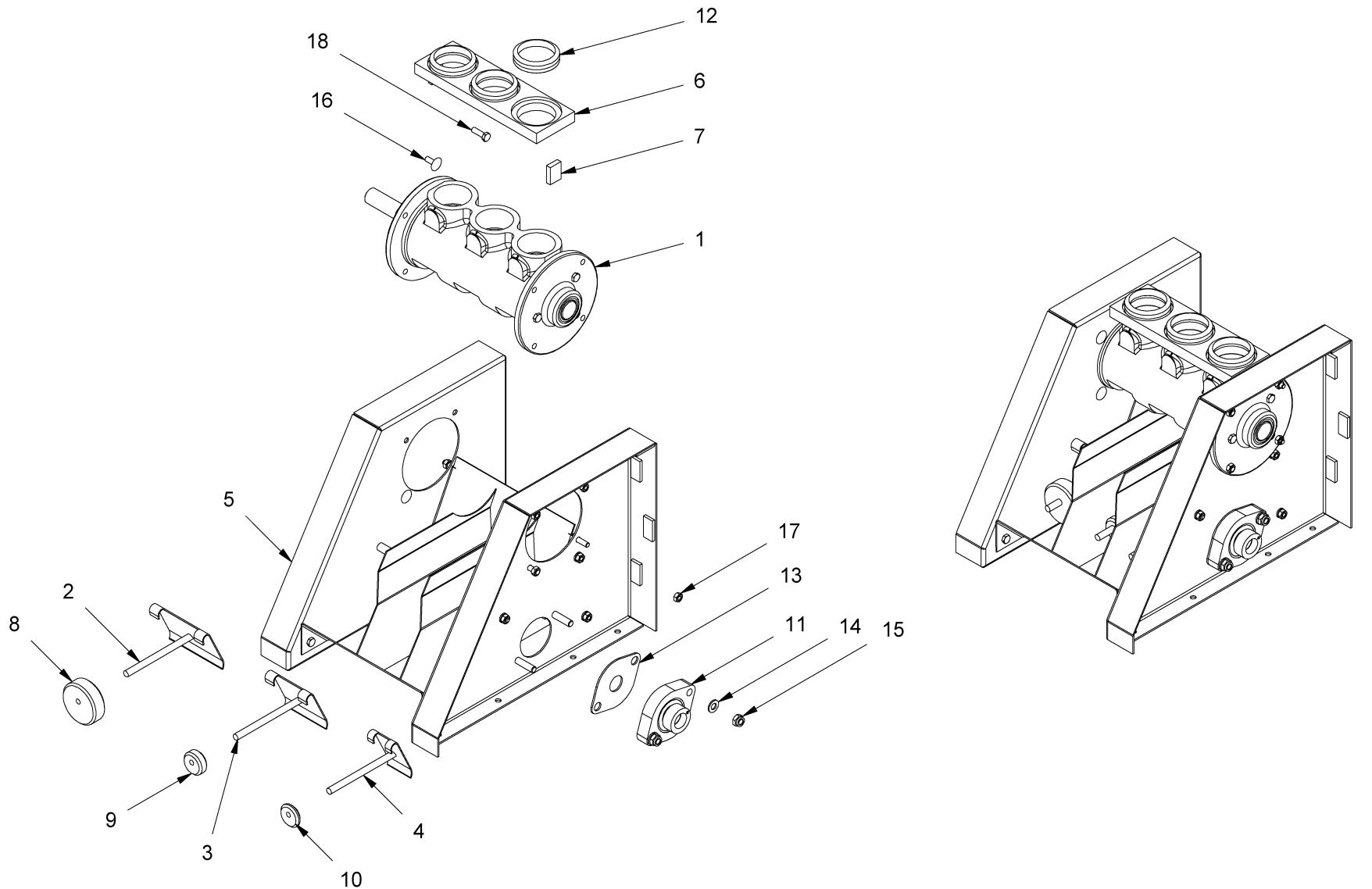
MCKA-80068-810**Roll disengagement**

Item	Part. No.	C	Designation	Number	R
022	UNN -30110-007		Knob	2	
023	UNN -36002-002		Shaft collar D 10H8 form B	2	
024	UNN -18000-020		Heavy-duty spring pin D 3x20	6	
026	UNN -18000-045		Heavy-duty spring pin D 4x30	2	
027	MCKA-10243-010		Stopper	2	
028	UNN -10067-130		Slotted countersunk screw M5x10	8	
029	UNN -10080-102		Grub screw M6x10	2	
030	UNN -12004-167		Hex nut 0.5d M12	12	
031	UNN -12001-152		Hex nut 0.8d M5	4	
032	UNN -12001-156		Hex nut 0.8d M8	2	
033	MCKA-10247-010		Special nut	4	



MCKA-80013-810**Feeder unit assembly operating side**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80014-810		Airlock	1	
002	MCKA-80015-810		Feed gate 90	1	
003	MCKA-80016-810		Feed gate 69	1	
004	MCKA-80017-810		Feed gate 40	1	
005	MCKA-80018-810		Inlet, right	1	
006	MCKA-80019-810		Feed roller	1	
007	MCKA-10068-010		Guide	1	
008	MCKA-10074-010		Shim	2	
009	MCKA-10085-010		Weight B1	1	
010	MCKA-10086-010		Weight B2	1	
011	MCKA-10087-010		Weight B3	1	
012	UXN -54012-107		Flange bearing D 20	2	
013	UNN -44030-016		V-ring D 45/55x13	3	
014	MCKA-10441-010		Sealing sheet	2	
015	UNN -14000-005		Washer D 8.4/16x1.6	4	
016	UNN -12016-005		Locknut M8	4	
017	UNN -10118-026		Mushroom head bolt M6x16 4.6	4	
018	UNN -12001-154		Hex nut 0.8d M6	8	
019	UNN -10008-154		Hexagon head bolt M6x20	4	



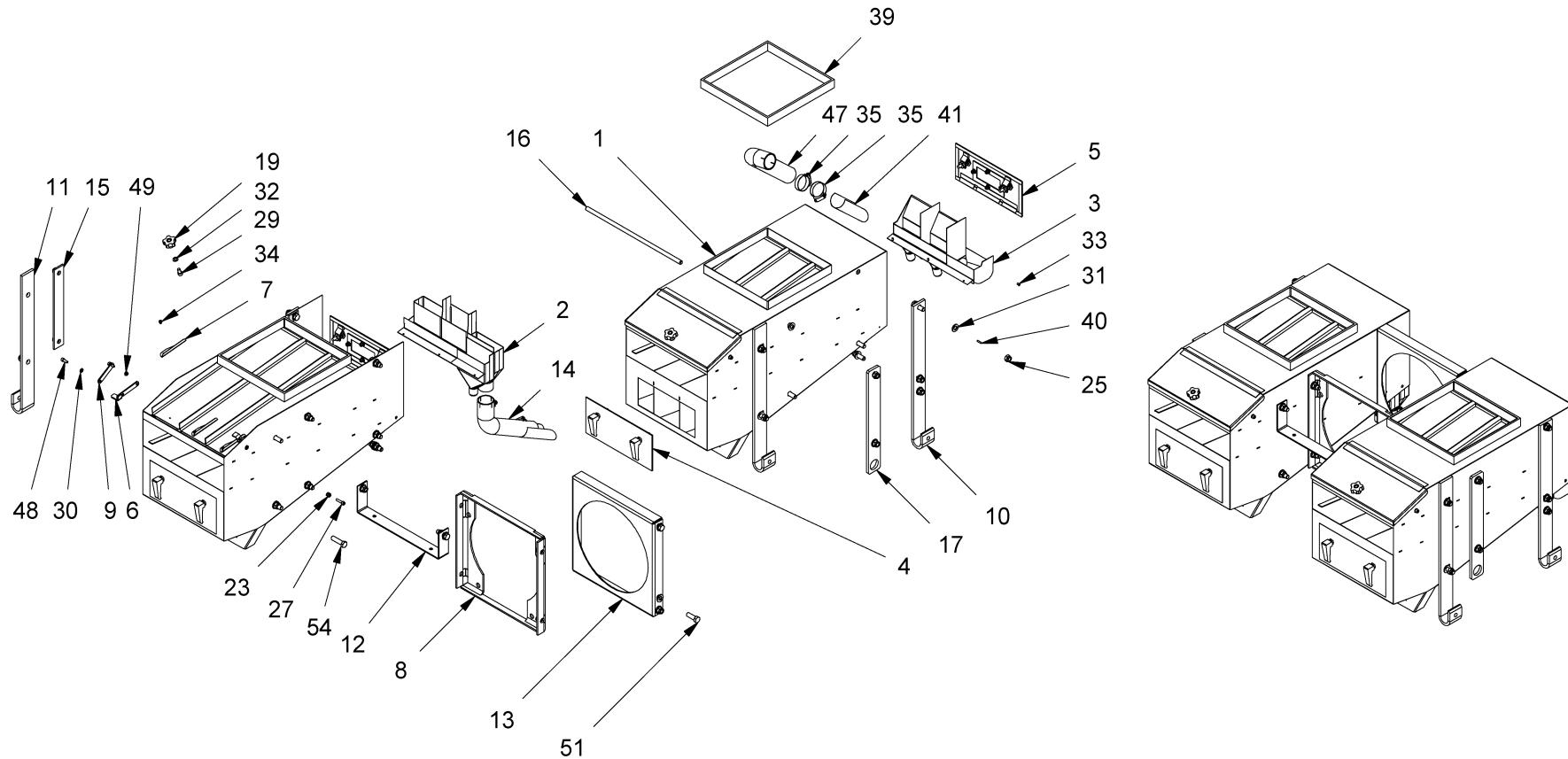
MCKA-80022-810**Feeder unit assembly C-side**

Item	Part. No.	C	Designation	Number	R
001	MCKA-10567-001		Airlock	1	
002	MCKA-80015-810		Feed gate 90	1	
003	MCKA-80016-810		Feed gate 69	1	
004	MCKA-80017-810		Feed gate 40	1	
005	MCKA-80021-810		Inlet, left	1	
006	MCKA-10068-010		Guide	1	
007	MCKA-10074-010		Shim	2	
008	MCKA-10391-010		Weight C1	1	
009	MCKA-10401-010		Weight C2	1	
010	MCKA-10045-010		Weight C3	1	
011	UXN -54012-107		Flange bearing D 20	2	
012	UNN -44030-016		V-ring D 45/55x13	3	
013	MCKA-10441-010		Sealing sheet	2	
014	UNN -14000-005		Washer D 8.4/16x1.6	4	
015	UNN -12016-005		Locknut M8	4	
016	UNN -10118-026		Mushroom head bolt M6x16 4.6	4	
017	UNN -12001-154		Hex nut 0.8d M6	8	
018	UNN -10008-154		Hexagon head bolt M6x20	4	



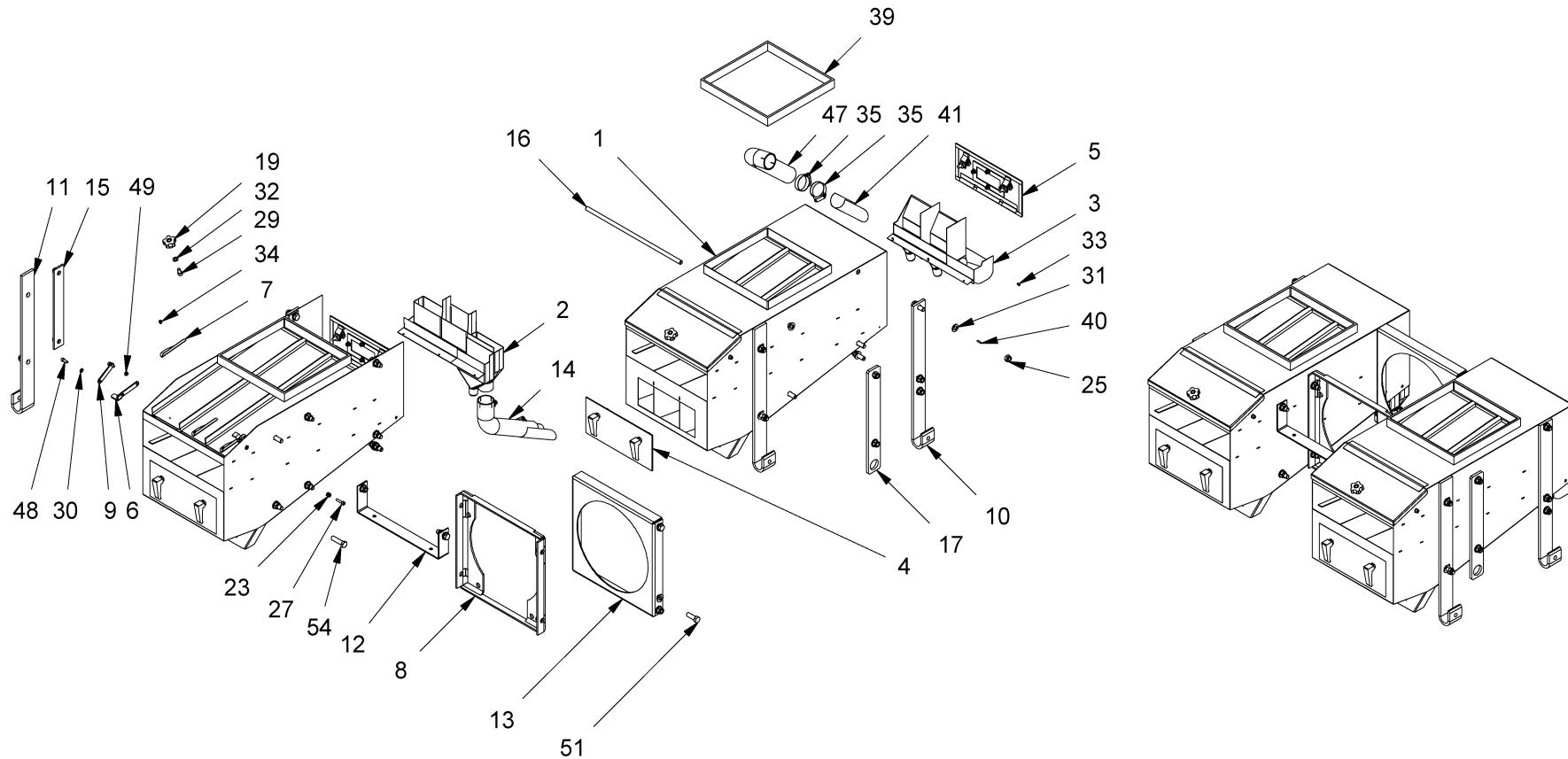
MCKA-10569-**Selection bill of materials: Sieve box**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80070-810		Sieve box for common wheat	1	51
002	MCKA-80087-810		Sieve box for durum wheat	1	55



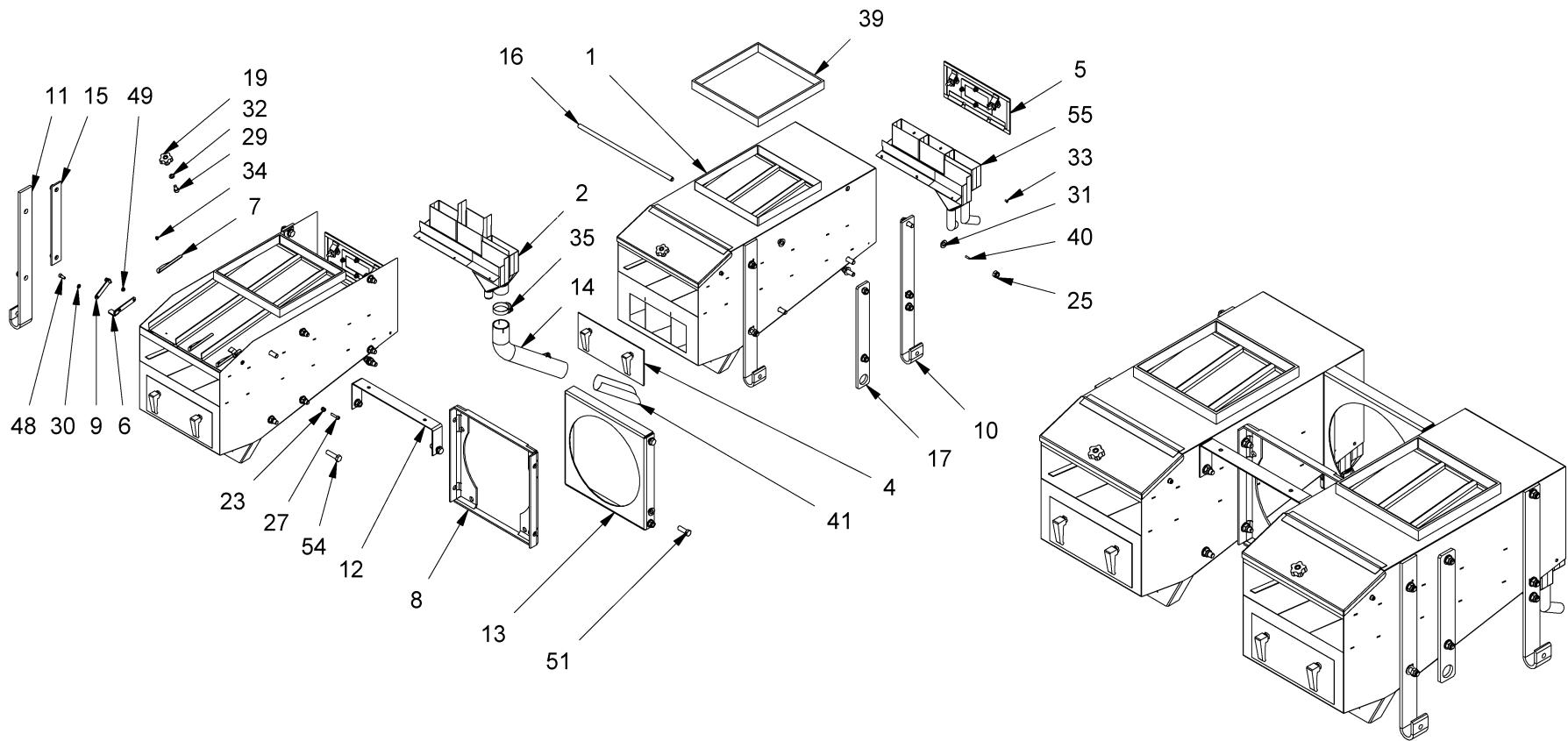
MCKA-80070-810**Sieve box for common wheat**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80030-810		Housing	2	
002	MCKA-80051-810		Sieve box outlet whole grain side	1	
003	MCKA-80069-810		Sieve box outlet milling side	1	
004	MCKA-10596-001		Door, front	2	
005	MCKA-10565-001		Door, rear	2	
006	MCKA-80086-810		Support, bottom	2	
007	MCKA-10161-010		Guide sheet	6	
008	MCKA-10221-010		Vibrator suspension	1	
009	MCKA-10280-010		Support, top	2	
010	MCKA-10300-010		Suspension, rear	2	
011	MCKA-10301-010		Suspension, front	2	
012	MCKA-10316-010		Spacer bracket	1	
013	MCKA-10317-010		Reinforcement	1	
014	MCKA-10340-010		Outlet pipe	1	
015	MCKA-10443-010		Small plate	1	
016	MCKA-10315-010		Tie rod	6	
017	MCKA-10376-010		Stopper	1	
019	UNN -30115-004		Star knob	2	
023	UNN -12001-154		Hex nut 0.8d M6	4	
025	UNN -12016-007		Locknut M12	32	
027	UNN -10043-035		Socket-head screw M6x25	2	



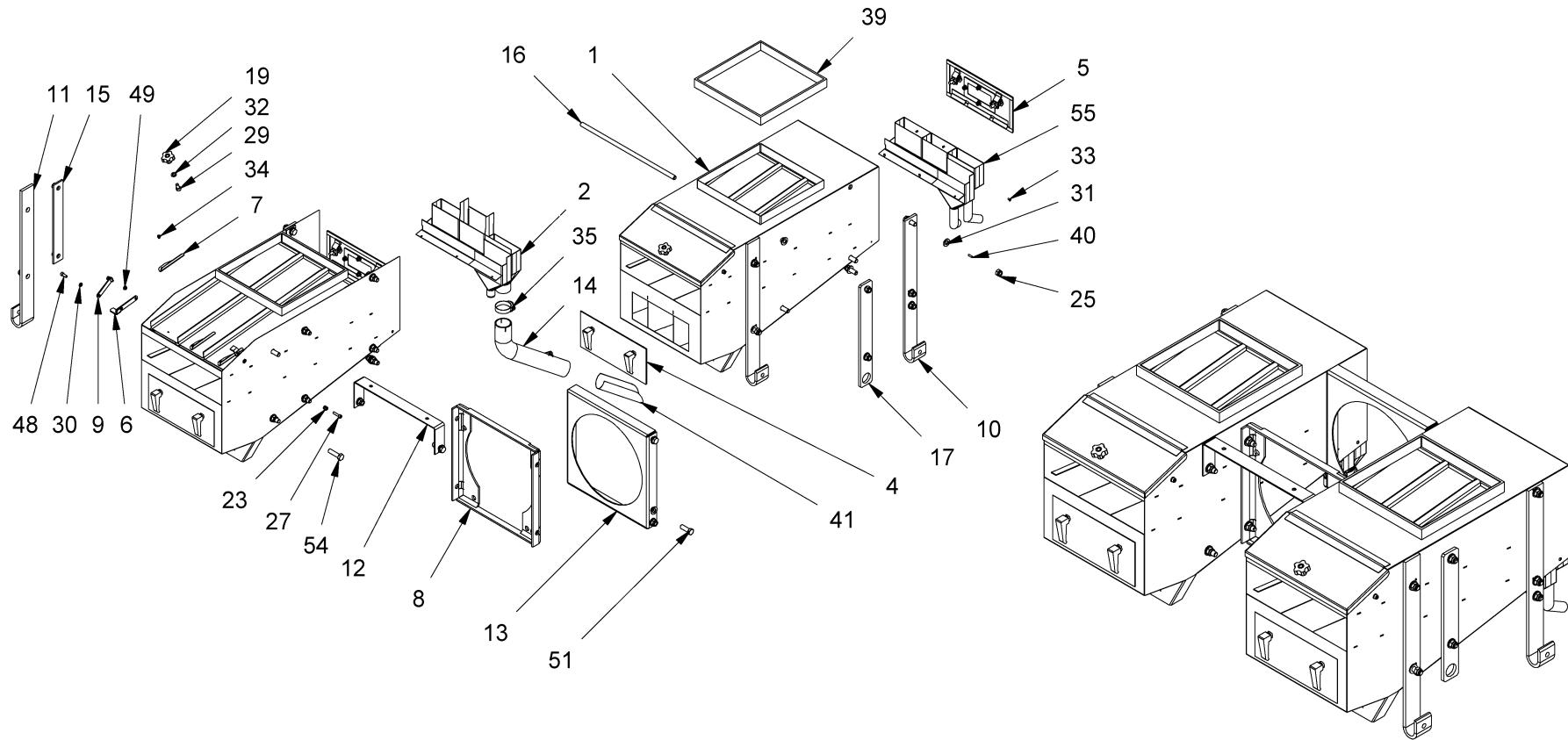
MCKA-80070-810**Sieve box for common wheat**

Item	Part. No.	C	Designation	Number	R
029	UNN -10043-044		Socket-head screw M8x16	2	
030	UNN -14000-003		Washer D 6.4/12.0x1.6	10	
031	UNN -14000-009		Washer D 13/24x2.5	48	
032	UNN -14000-005		Washer D 8.4/16x1.6	2	
033	UNN -16022-006		Blind rivet D 4x8	16	
034	UNN -10116-040		Pan-head screw 4.8x6.5	6	
035	UXN -22005-109		Hose clamp D 40–60	4	
039	MCKA-80070-390		Foam strip	2	
040	UXN -18009-631		Parallel pin D 4H8x16	8	
041	MCKA-10652-010		Outlet plate	2	
047	MCKA-10694-001		Outlet pipe	1	
048	UNN -10043-031		Socket-head screw M6x16	4	
049	UNN -12016-004		Locknut M6	6	
051	UNN -10008-339		Hexagon head bolt M12x35	14	
054	UNN -10008-341		Hexagon head bolt M12x45	2	



MCKA-80087-810**Sieve box for durum wheat**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80030-810		Housing	2	
002	MCKA-80051-810		Sieve box outlet whole grain side	1	
004	MCKA-10596-001		Door, front	2	
005	MCKA-10565-001		Door, rear	2	
006	MCKA-80086-810		Support, bottom	2	
007	MCKA-10161-010		Guide sheet	6	
008	MCKA-10221-010		Vibrator suspension	1	
009	MCKA-10280-010		Support, top	2	
010	MCKA-10300-010		Suspension, rear	2	
011	MCKA-10301-010		Suspension, front	2	
012	MCKA-10316-010		Spacer bracket	1	
013	MCKA-10317-010		Reinforcement	1	
014	MCKA-10340-010		Outlet pipe	1	
015	MCKA-10443-010		Small plate	1	
016	MCKA-10315-010		Tie rod	6	
017	MCKA-10376-010		Stopper	1	
019	UNN -30115-004		Star knob	2	
023	UNN -12001-154		Hex nut 0.8d M6	4	
025	UNN -12016-007		Locknut M12	32	
027	UNN -10043-035		Socket-head screw M6x25	2	
029	UNN -10043-044		Socket-head screw M8x16	2	



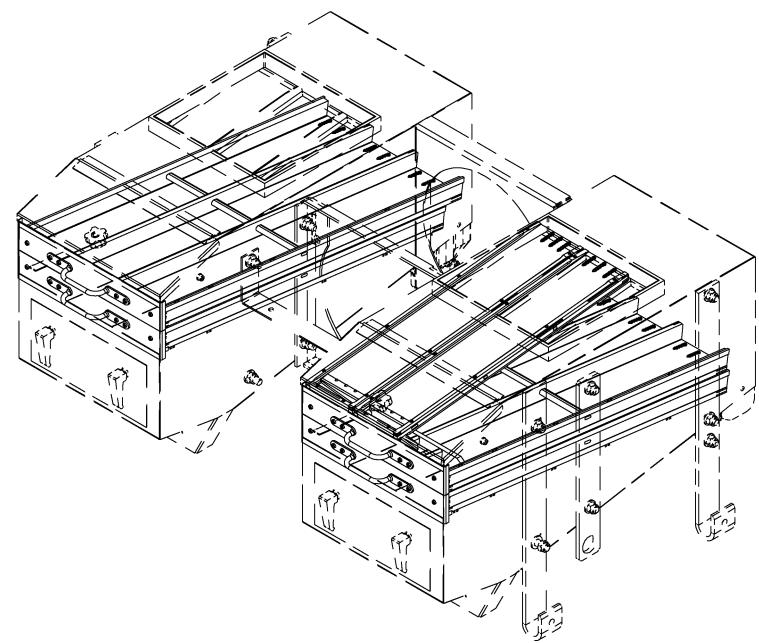
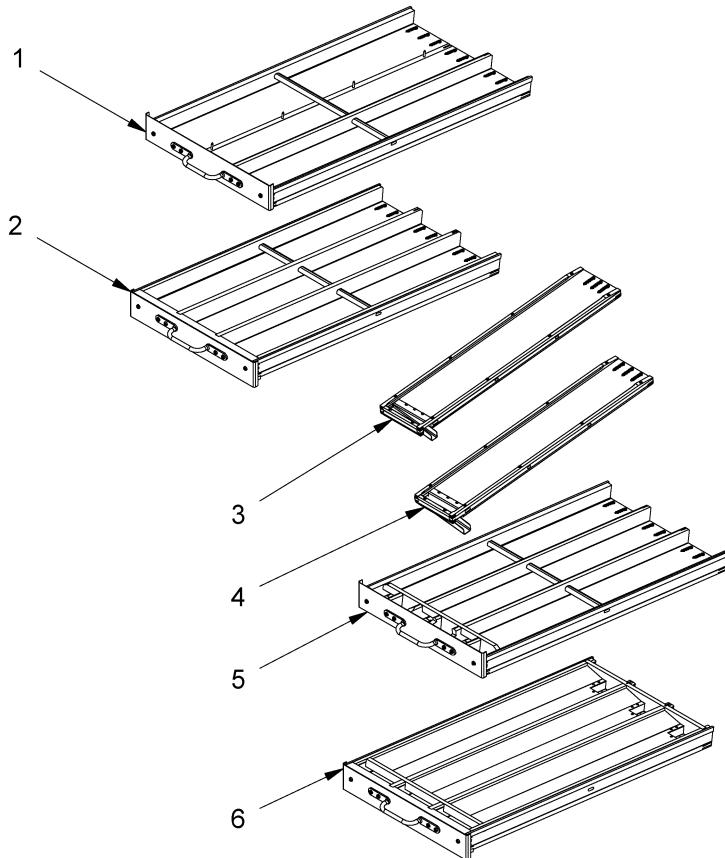
MCKA-80087-810**Sieve box for durum wheat**

Item	Part. No.	C	Designation	Number	R
030	UNN -14000-003		Washer D 6.4/12.0x1.6	10	
031	UNN -14000-009		Washer D 13/24x2.5	48	
032	UNN -14000-005		Washer D 8.4/16x1.6	2	
033	UNN -16022-006		Blind rivet D 4x8	16	
034	UNN -10116-040		Pan-head screw 4.8x6.5	6	
035	UXN -22005-109		Hose clamp D 40–60	2	
039	MCKA-80070-390		Foam strip	2	
040	UXN -18009-631		Parallel pin D 4H8x16	8	
041	MCKA-10652-010		Outlet plate	1	
048	UNN -10043-031		Socket-head screw M6x16	4	
049	UNN -12016-004		Locknut M6	6	
051	UNN -10008-339		Hexagon head bolt M12x35	14	
054	UNN -10008-341		Hexagon head bolt M12x45	2	
055	MCKA-80095-810		Sieve box outlet milling side	1	



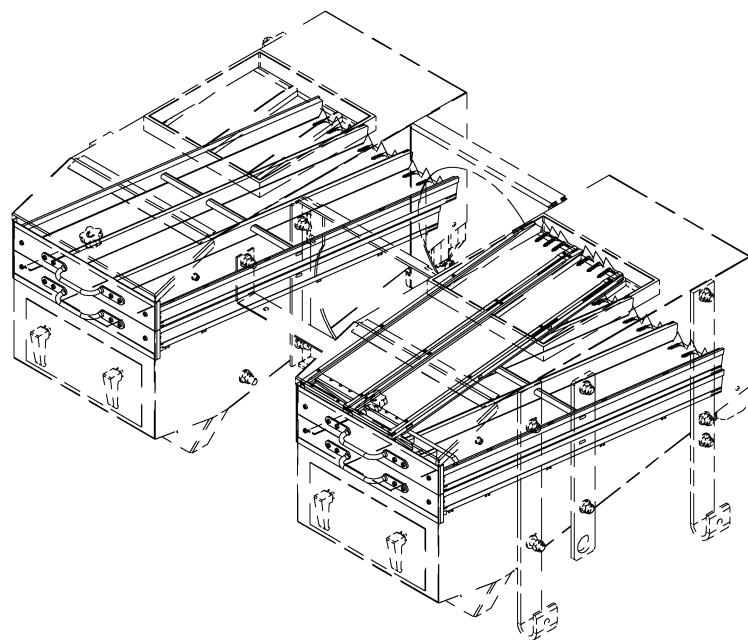
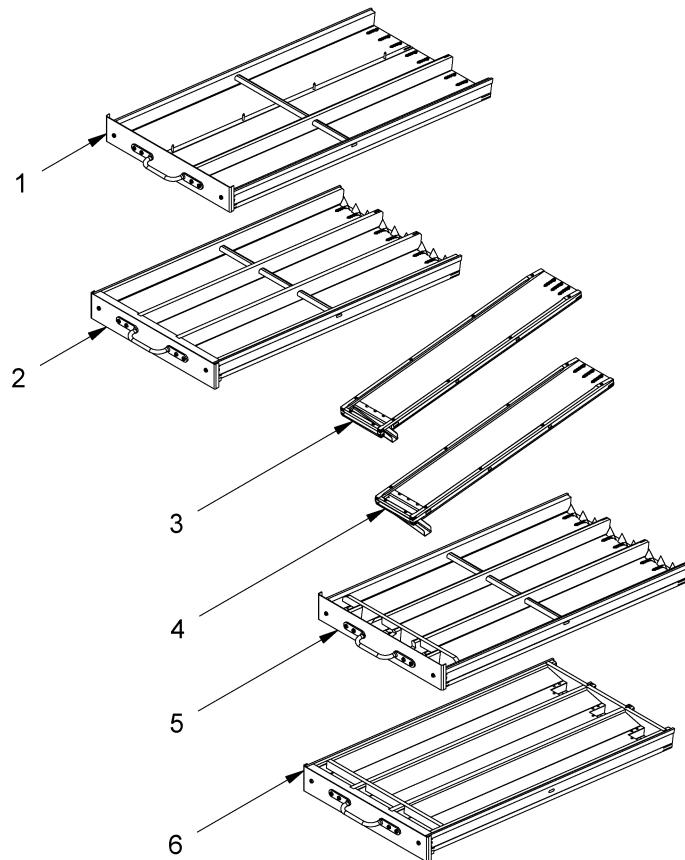
MCKA-10574-**Selection bill of materials: Sieve set**

Item	Part. No.	C	Designation	Number	R
001	MCKA-10570-001		Sieve frame for common wheat	1	61
002	MCKA-10571-001		Sieve frame wheat half-hard WW, standard B	1	63
003	MCKA-10572-001		Sieve frame for common wheat hard, standard A	1	65
004	MCKA-10573-001		Sieve frame for durum wheat	1	67
005	MCKA-10688-		Additional bill of materials: Special sieve frame	1	145



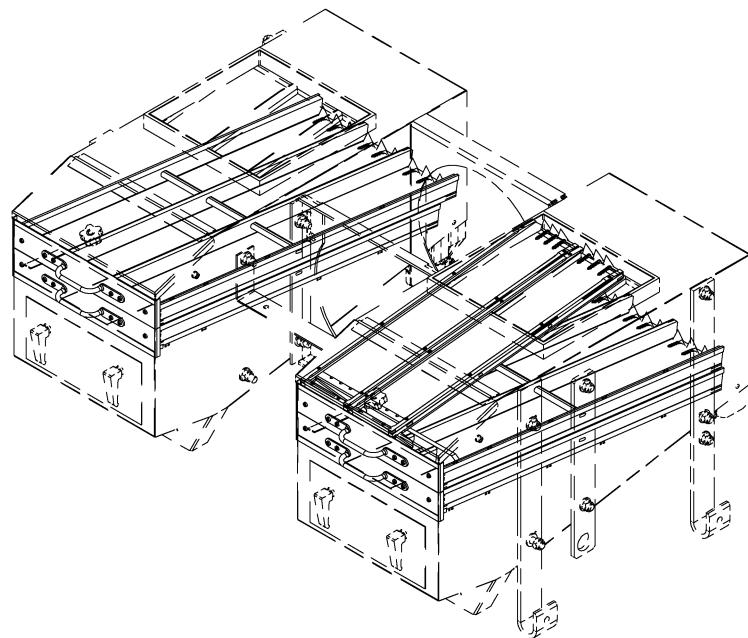
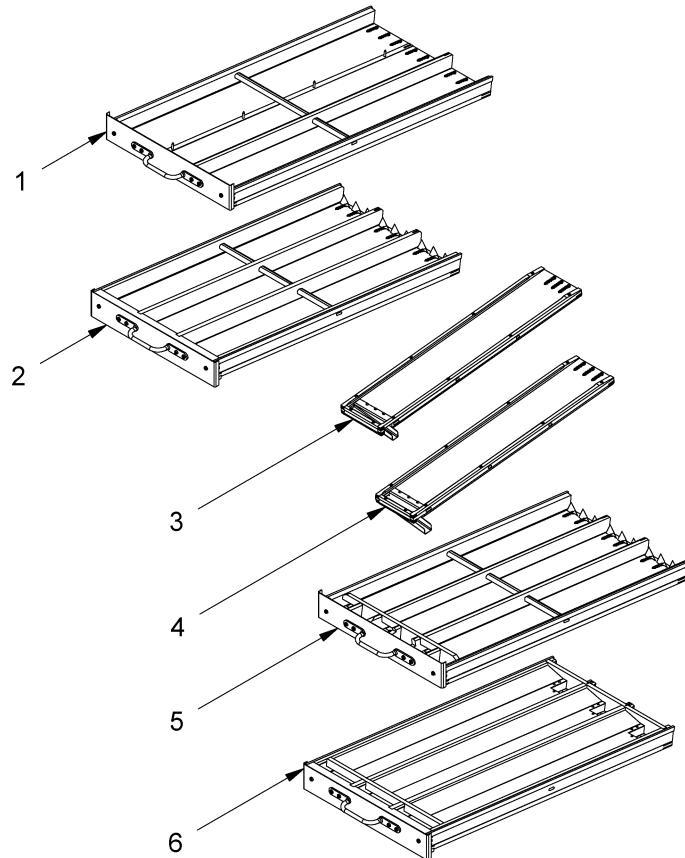
MCKA-10570-001**Sieve frame for common wheat**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80102-810		Sieve frame whole grain side top, standard A, B, C	1	149
002	MCKA-80118-810		Sieve frame whole grain side bottom, standard C	1	161
003	MCKA-80098-810		Preliminary sieve C1	1	201
004	MCKA-80093-810		Preliminary sieve C2	1	211
005	MCKA-80119-810		Sieve frame milled side top, standard C	1	173
006	MCKA-80120-810		Sieve frame milled side bottom, standard C	1	189



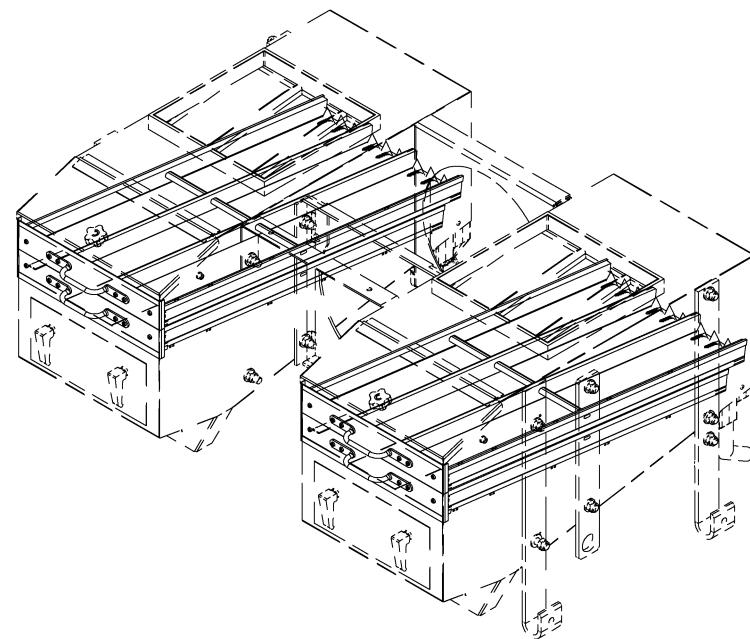
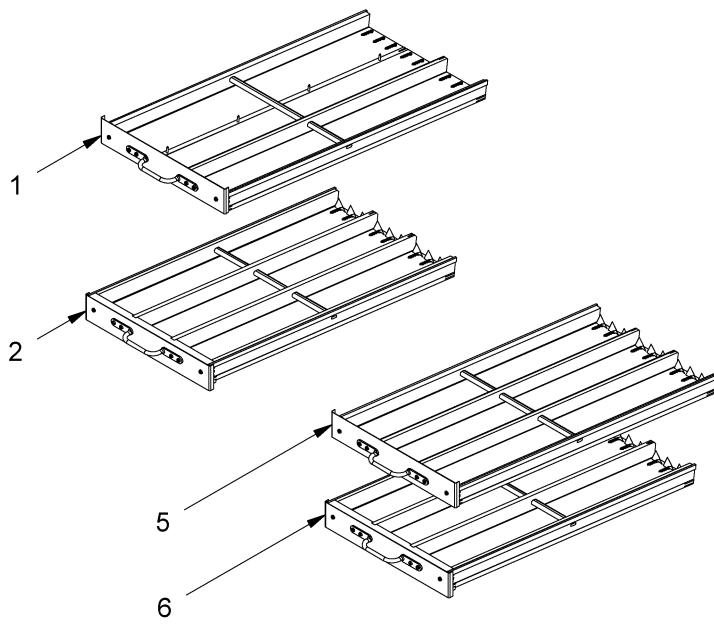
MCKA-10571-001**Sieve frame wheat half-hard WW, standard B**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80102-810		Sieve frame whole grain side top, standard A, B, C	1	149
002	MCKA-80103-810		Sieve frame whole grain side bottom, standard A, B	1	159
003	MCKA-80098-810		Preliminary sieve C1	1	201
004	MCKA-80093-810		Preliminary sieve C2	1	211
005	MCKA-80104-810		Sieve frame milled side top, standard B	1	171
006	MCKA-80105-810		Sieve frame milled side bottom, standard B	1	187



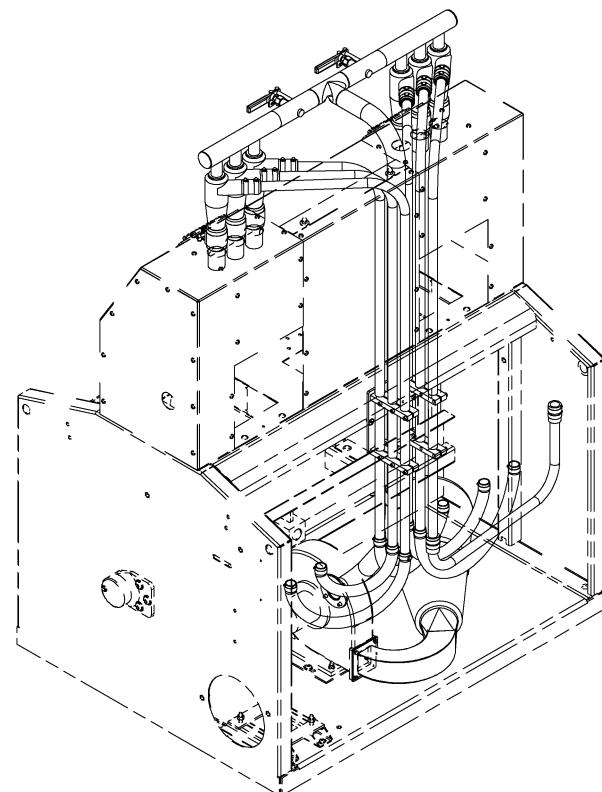
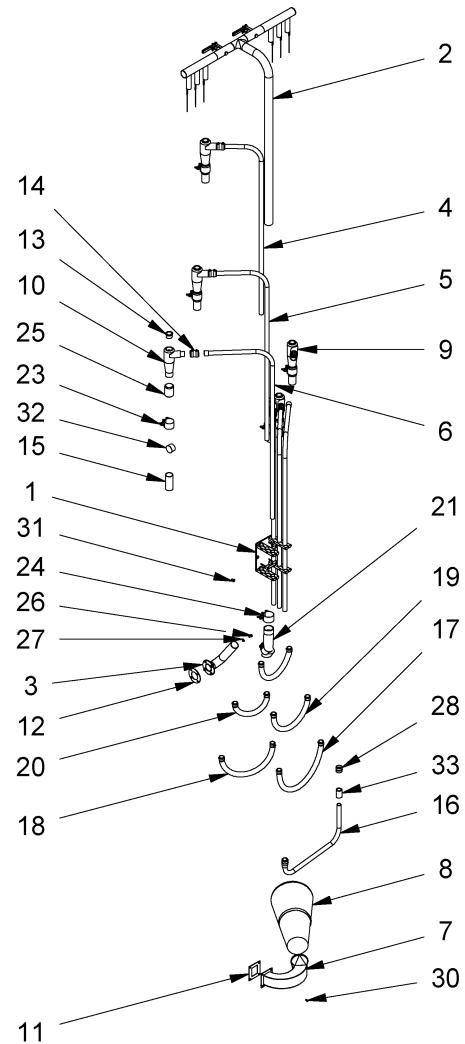
MCKA-10572-001**Sieve frame for common wheat hard, standard A**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80102-810		Sieve frame whole grain side top, standard A, B, C	1	149
002	MCKA-80103-810		Sieve frame whole grain side bottom, standard A, B	1	159
003	MCKA-80098-810		Preliminary sieve C1	1	201
004	MCKA-80093-810		Preliminary sieve C2	1	211
005	MCKA-80124-810		Sieve frame milled side top, standard A	1	169
006	MCKA-80125-810		Sieve frame milled side bottom, standard A	1	185



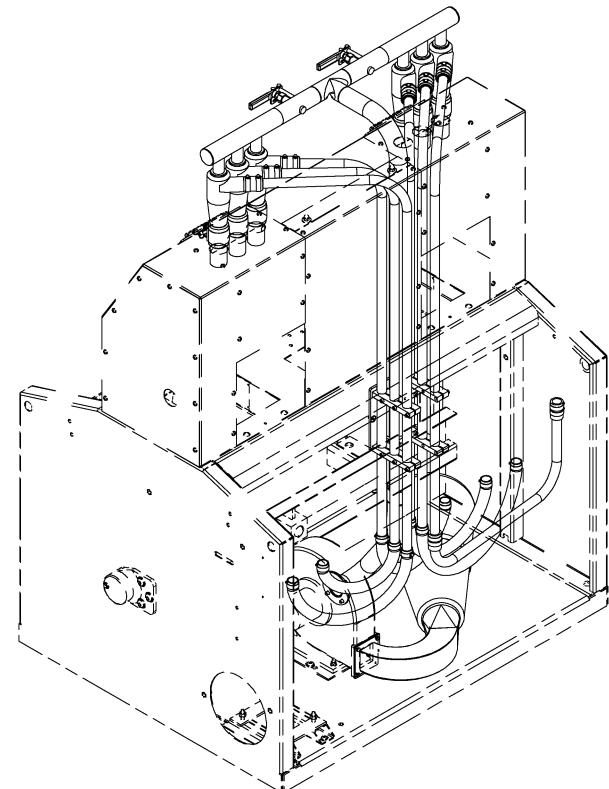
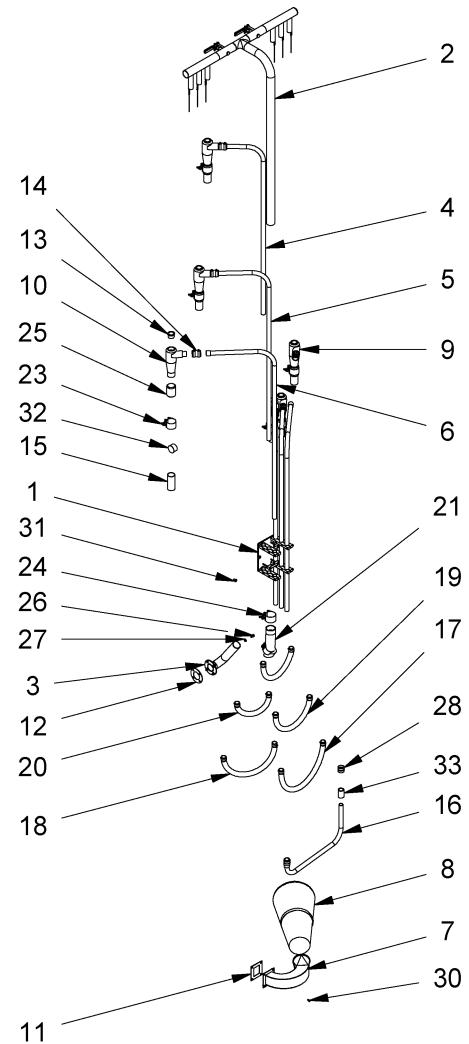
MCKA-10573-001**Sieve frame for durum wheat**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80111-810		Sieve frame whole grain side top, durum wheat	1	219
002	MCKA-80112-810		Sieve frame whole grain side bottom, durum wheat	1	225
005	MCKA-80113-810		Sieve frame milled side top, durum wheat	1	229
006	MCKA-80114-810		Sieve frame milled side bottom, durum wheat	1	237



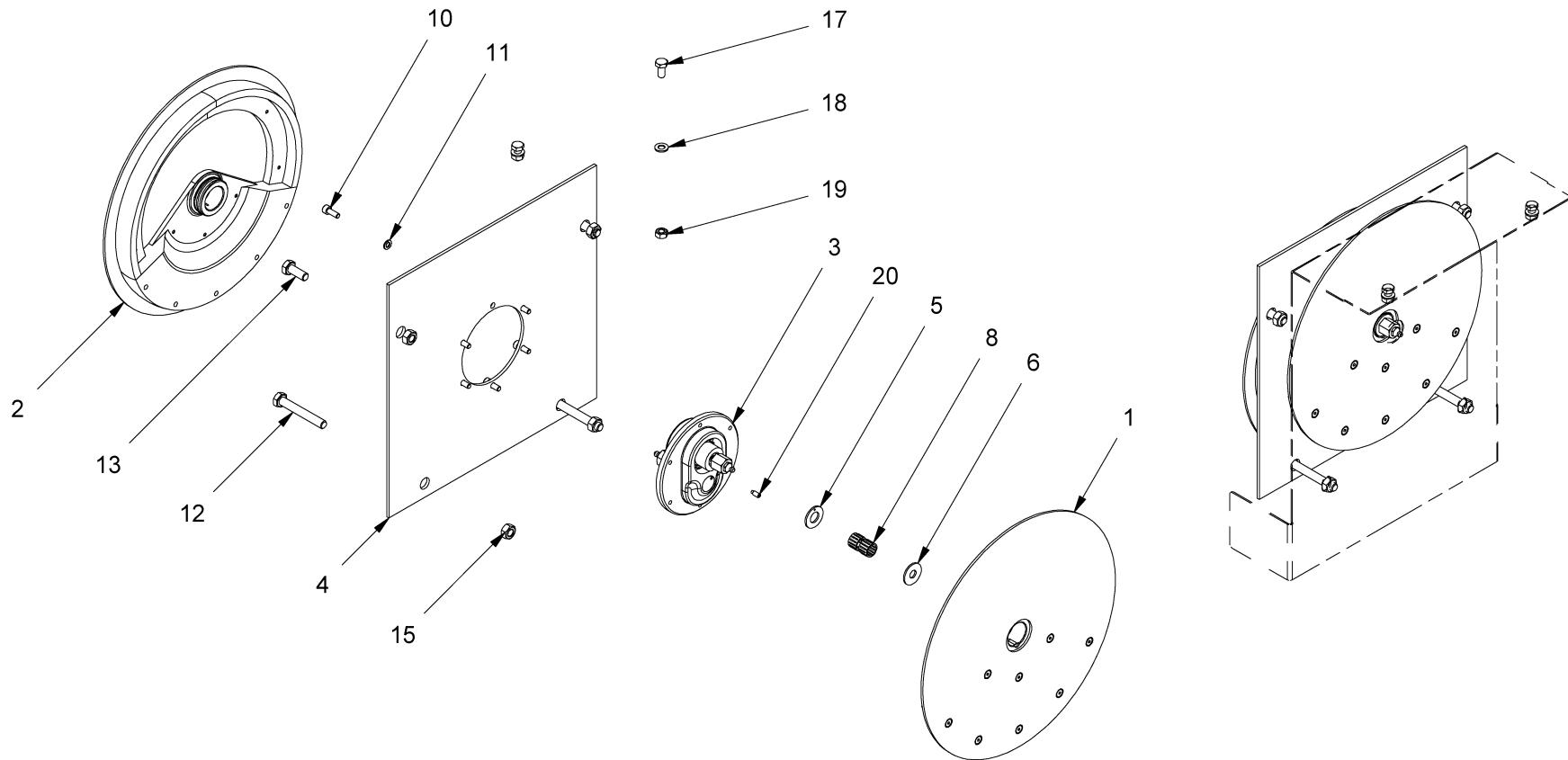
MCKA-80121-810**Collector pipe, conveyed material and air**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80091-810		Pipe holder	1	
002	MCKA-80106-810		Collector pipe	1	
003	MCKA-80107-810		Fan connection	1	
004	MCKA-80108-810		Pipe	2	
005	MCKA-80109-810		Pipe	2	
006	MCKA-80110-810		Pipe	2	
007	MCKA-80003-810		Fan connection elbow	1	
008	MCKA-80127-810		Filter bag	1	
009	MCKA-10402-010		Centrifugal separator, left	3	
010	MCKA-10403-010		Centrifugal separator, right	3	
011	MCKA-10404-010		Rubber seal	1	
012	MCKA-10405-010		Rubber seal	1	
013	MCKA-10400-010		Coupling D 42x24	6	
014	MCKA-10432-010		Coupling D 39x50	6	
015	MCKA-10406-010		Pipe	6	
016	MCKA-10557-001		Connecting pipe	1	
017	MCKA-80121-170		Vacuum cleaner hose	1	
018	MCKA-80121-180		Vacuum cleaner hose	1	
019	MCKA-80121-190		Vacuum cleaner hose	2	
020	MCKA-80121-200		Vacuum cleaner hose	1	
021	MCKA-80121-210		Plastic hose	1	



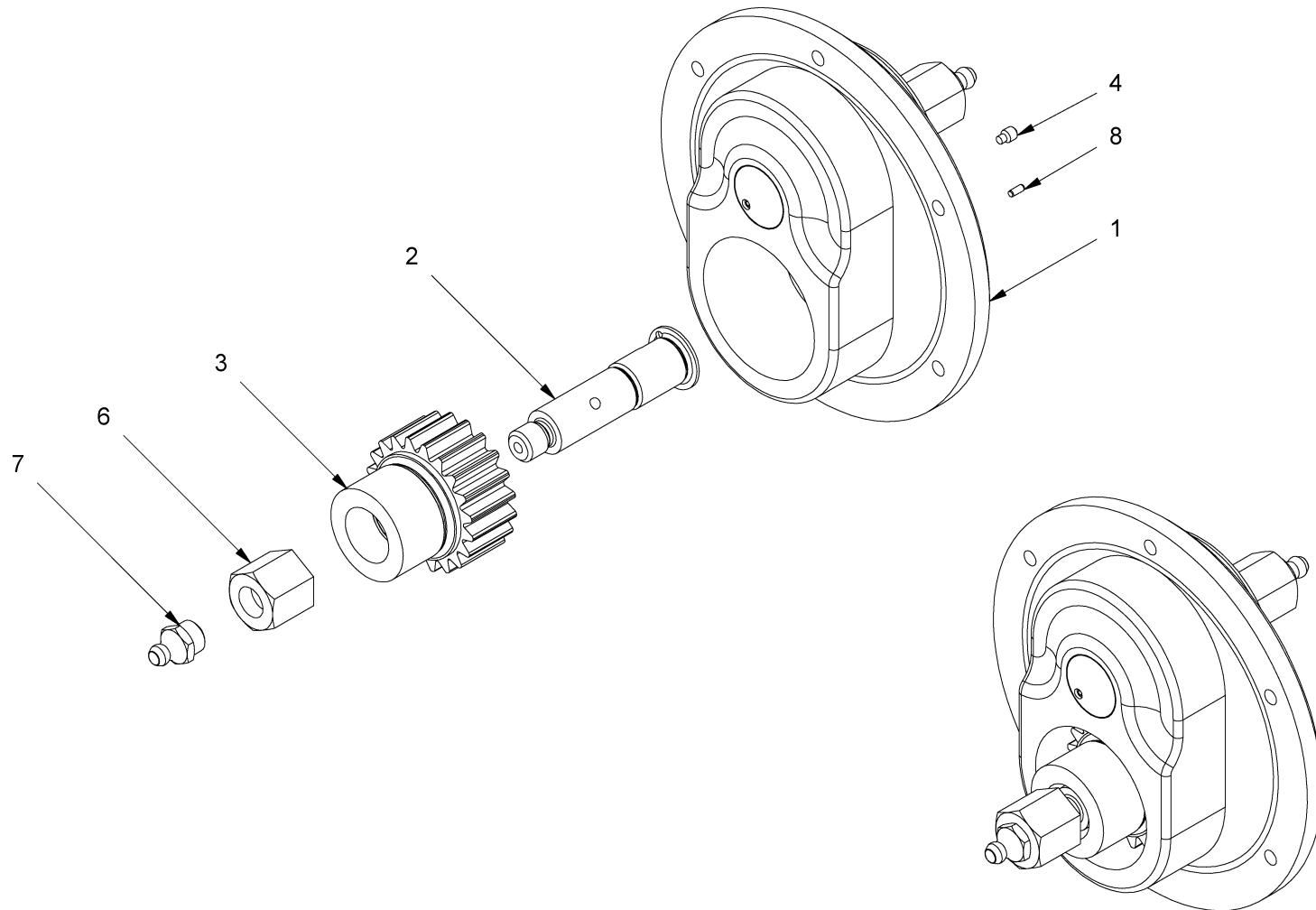
MCKA-80121-810**Collector pipe, conveyed material and air**

Item	Part. No.	C	Designation	Number	R
023	MNPA-85001-810		Pipe binder DN55	6	
024	MNPA-85002-810		Pipe binder DN60	2	
025	UNP -73070-040		Rubber sleeve D 43/53x70	6	
026	UNN -10008-212		Hexagon head bolt M8x16	4	
027	UNN -14000-005		Washer D 8.4/16x1.6	4	
028	UXN -22005-106		Hose clamp, clamping range 25-40	26	
030	UNN -10008-151		Hexagon head bolt M6x12	4	
031	UNN -10060-386		Countersunk screw M8x16	2	
032	UNN -14026-030		Protective plug TL-232 D 44.5	2	
033	MCK -81128-290		Rubber hose	2	



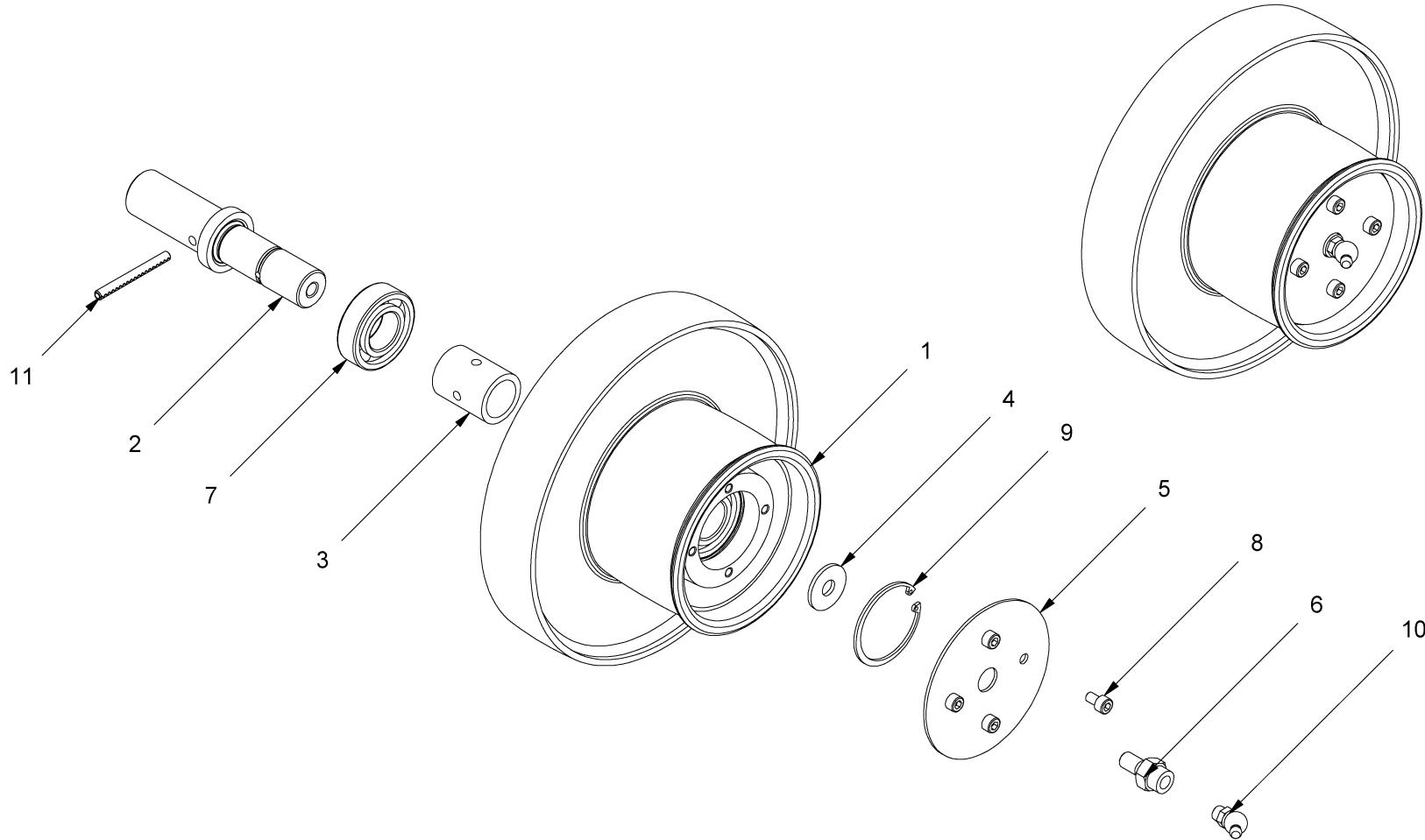
MCKA-80064-810**Vibrator assembly**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80057-810		Flywheel	1	
002	MCKA-80066-810		Flywheel	1	
003	MCKA-80067-810		Bearing housing assembly	1	75
004	MCKA-10217-010		Suspension	1	
005	MCKA-10267-010		Spacer disk	2	
006	MCKA-10268-010		Spacer disk	2	
008	UXN -56032-065		Needle cage 14x18x13	4	
010	UNN -10043-031		Socket-head screw M6x16	6	
011	UNN -14033-003		Spring lock washer M6	6	
012	UNN -10008-286		Hexagon head bolt M10x70	2	
013	UNN -10008-276		Hexagon head bolt M10x25	2	
015	UNN -12001-158		Hex nut 0.8d M10	4	
017	UNN -10008-212		Hexagon head bolt M8x16	2	
018	UNN -14000-005		Washer D 8.4/16x1.6	2	
019	UNN -12001-156		Hex nut 0.8d M8	2	
020	UNN -10084-017		Grub screw M5x12 45H	2	



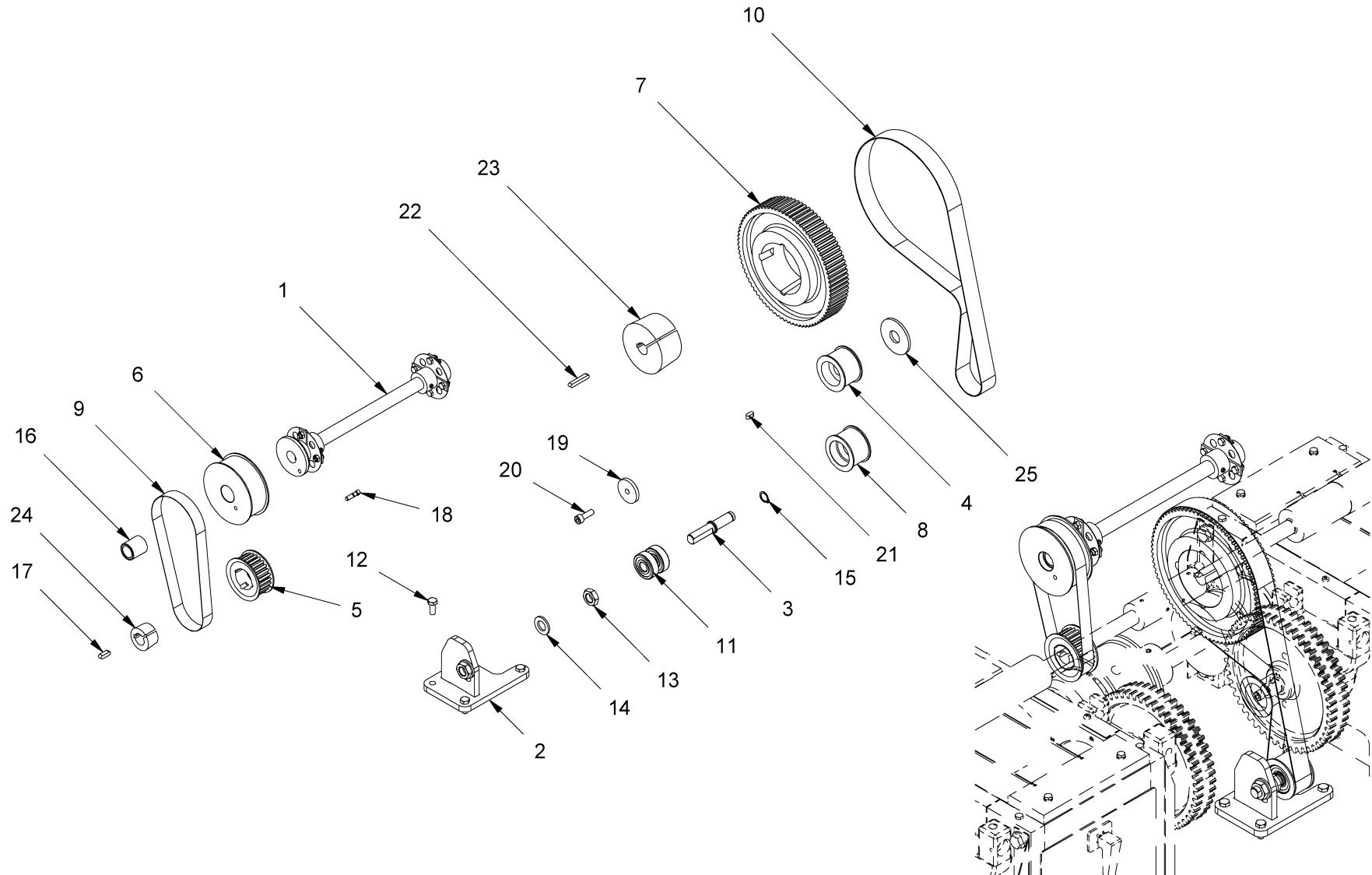
MCKA-80067-810**Bearing housing assembly**

Item	Part. No.	C	Designation	Number	R
001	MCKA-10262-010		Bearing housing	1	
002	MCKA-10265-010		Bolt	2	
003	MCKA-10279-010		Piston to spur gear	2	
004	UNN -10084-002		Grub screw M4x6 45H	2	
006	MCKA-10269-010		Connecting element	2	
007	UNN -46001-005		Tapered grease nipple, straight M10x1	2	
008	UNN -18009-036		Parallel pin D 2H8x5	2	



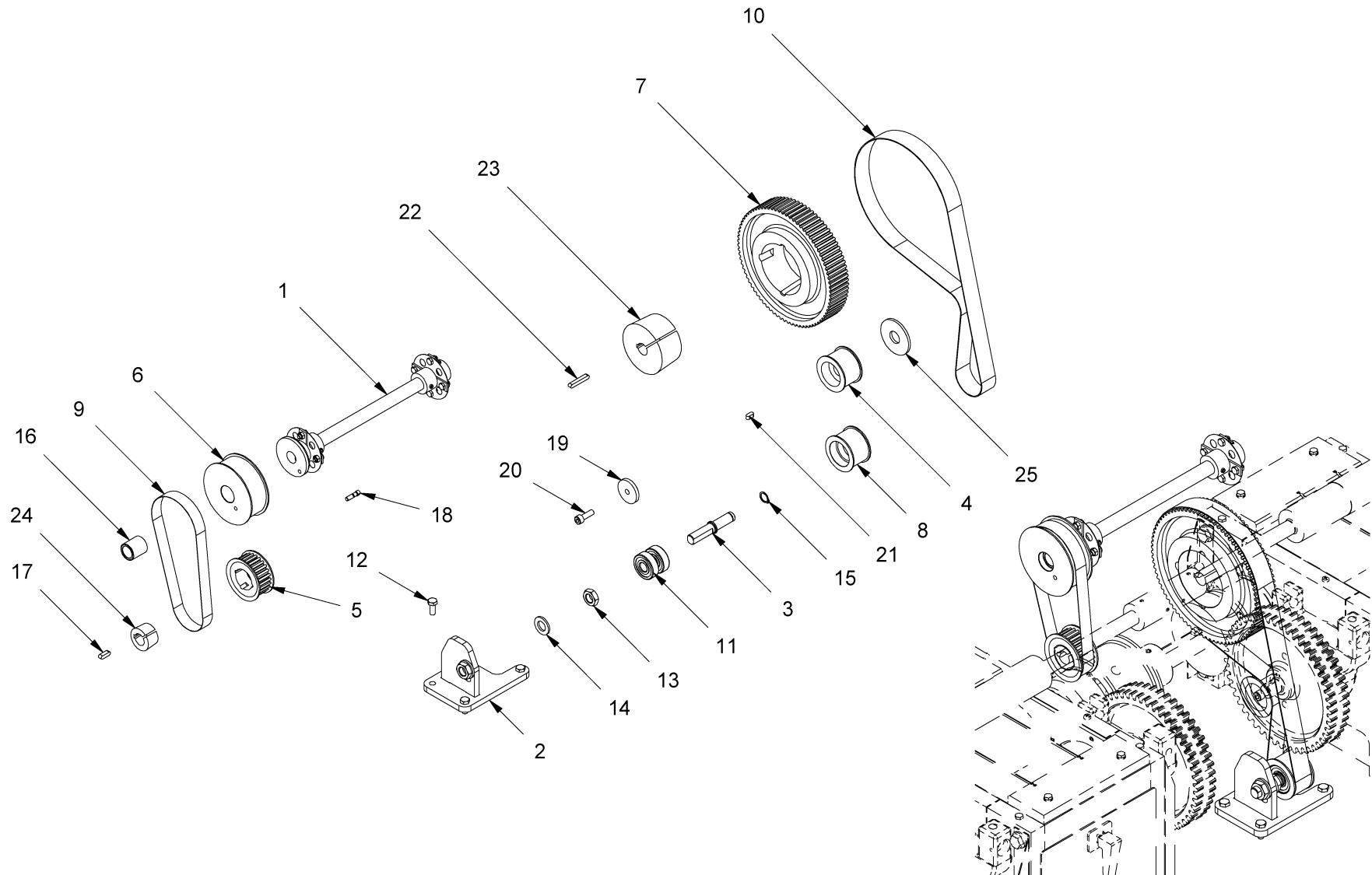
MCKA-80032-810**Reduction gear to vibrating drive**

Item	Part. No.	C	Designation	Number	R
001	MCKA-10130-010		Step pulley	1	
002	MCKA-10139-010		Shaft	1	
003	MCKA-10137-010		Spacer sleeve	1	
004	UNN -14002-003		Washer D 10.5/30x2.5	1	
005	MCKA-10134-010		Lid	1	
006	MCKA-10141-010		Extension bolt	1	
007	UNN -56001-007		Deep groove ball bearing D 25/52x15	2	
008	UNN -10043-028		Filister head screw M6x10	4	
009	UNN -14028-117		Retaining ring	1	
010	UNN -46001-010		Grease nipple M10x1, conical	1	
011	UNN -18000-105		Heavy-duty spring pin D 6x60 with serrated slot	1	



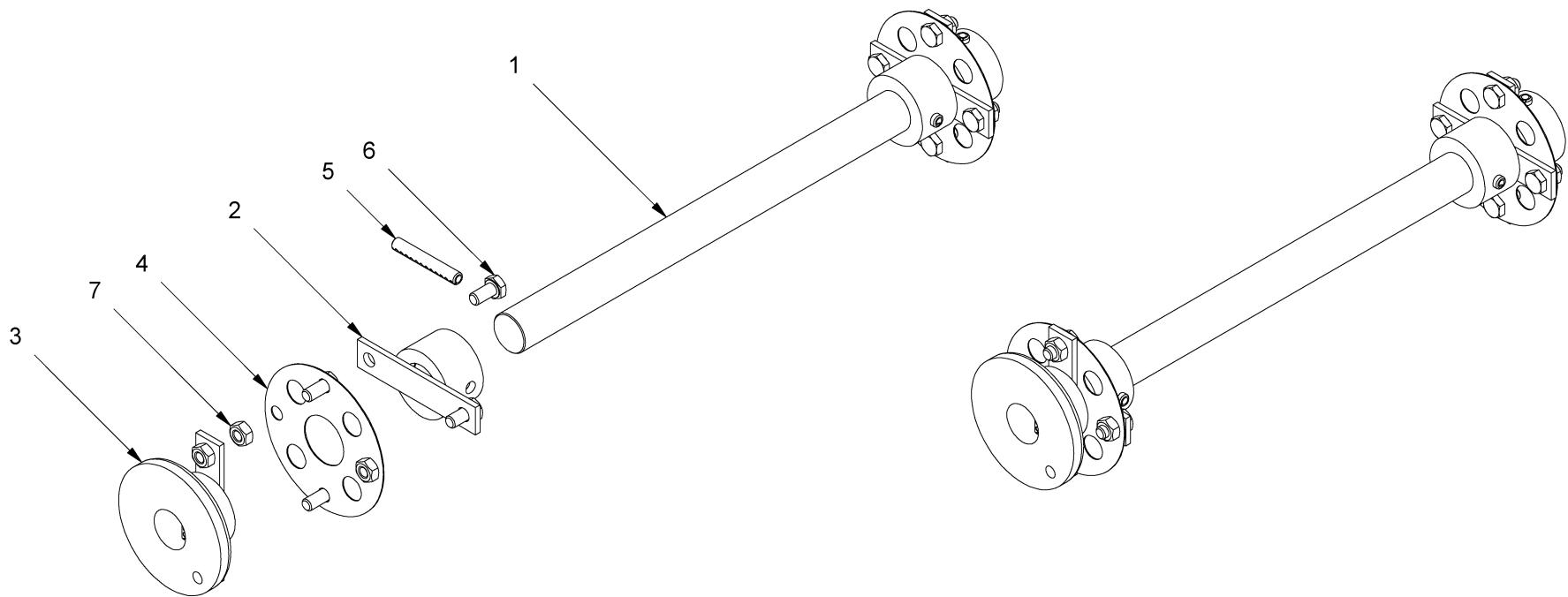
MCKA-80081-810**Timing-belt drive**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80063-810		Coupling assembly	1	83
002	MCKA-80131-810		Support	1	
003	MCKA-10314-010		Bolt	1	
004	MCKA-10445-010		Gear wheel type 5F 22-8-30	1	
005	UNN -62521-013		Gear wheel type 5F 26-8-20	1	
006	MCKA-10444-010		Gear wheel type 3F 38-8-30	1	
007	UNN -62521-036		Gear wheel type 8W 80-8-30	1	
008	MCKA-10362-010		Gear wheel special type 5F D18 H7	1	
009	UNN -64508-521		Timing belt 20x560	1	
010	UNN -64508-432		Timing belt 20x1120	1	
011	UNN -56001-144		Deep groove ball bearing D 15/42x13	2	
012	UNN -10008-214		Hexagon head bolt M8x20	4	
013	UNN -12004-169		Hex nut 0.5d M16	2	
014	UNN -14000-011		Washer D 17/30x3	2	
015	UNN -14028-010		Retaining ring D 15x1	1	
016	UNN -58000-064		Bearing bush D 20/28x30	1	
017	UNN -28002-150		Feather key, form A6/6x20	1	
018	MCK -05149-010		Shear pin	1	
019	UNN -14014-107		Shaft end washer D 8.5/40x6	1	
020	UNN -10043-048		Socket-head screw M8x25	1	
021	UNN -28002-147		Feather key, form A 6/6x14	1	



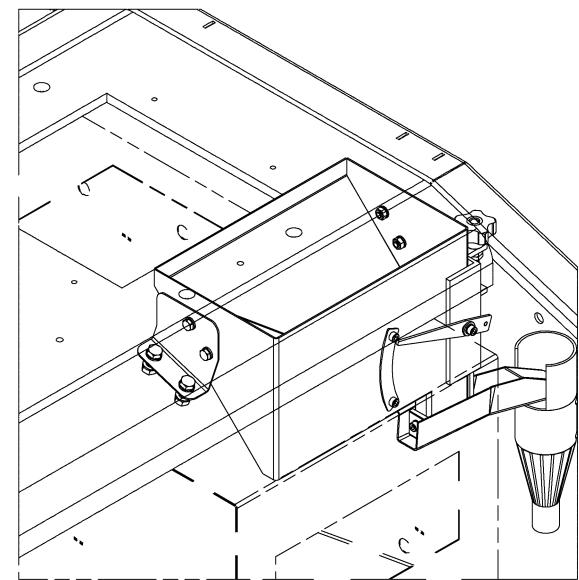
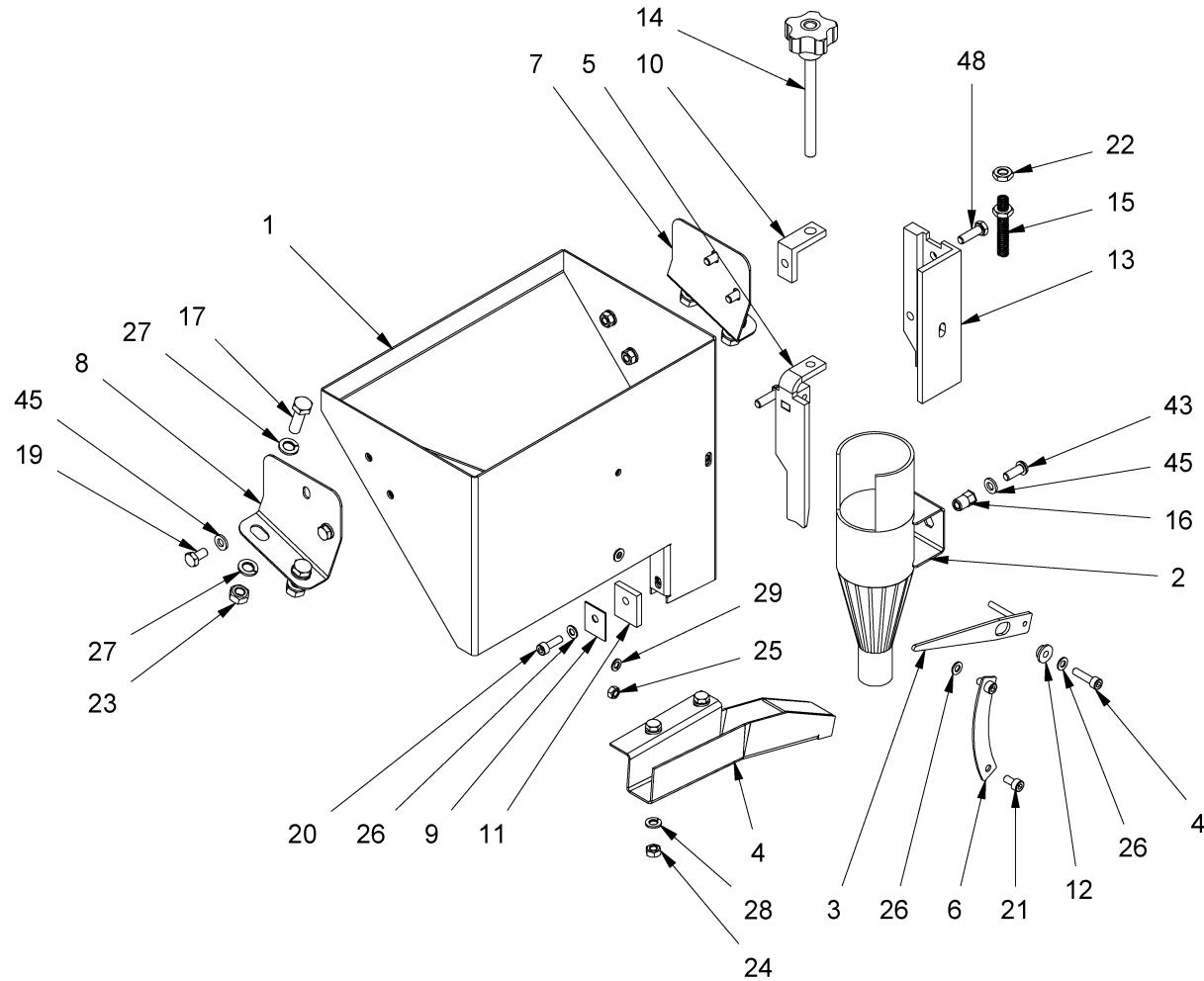
MCKA-80081-810**Timing-belt drive**

Item	Part. No.	C	Designation	Number	R
022	UNN -28002-158		Feather key, form A 6/6x40	1	
023	UNN -18030-315		Clamping bush D 20H7 number 2517	1	
024	UNN -18030-080		Clamping bush D 20H7 number 1108	1	
025	MCKA-10703-001		Spacer disk	1	



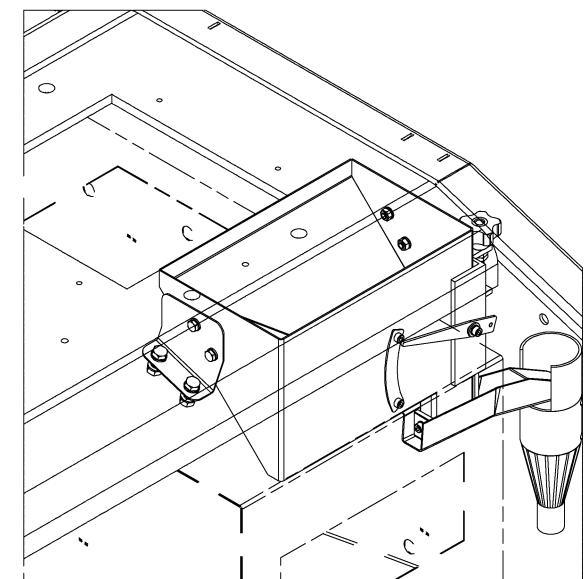
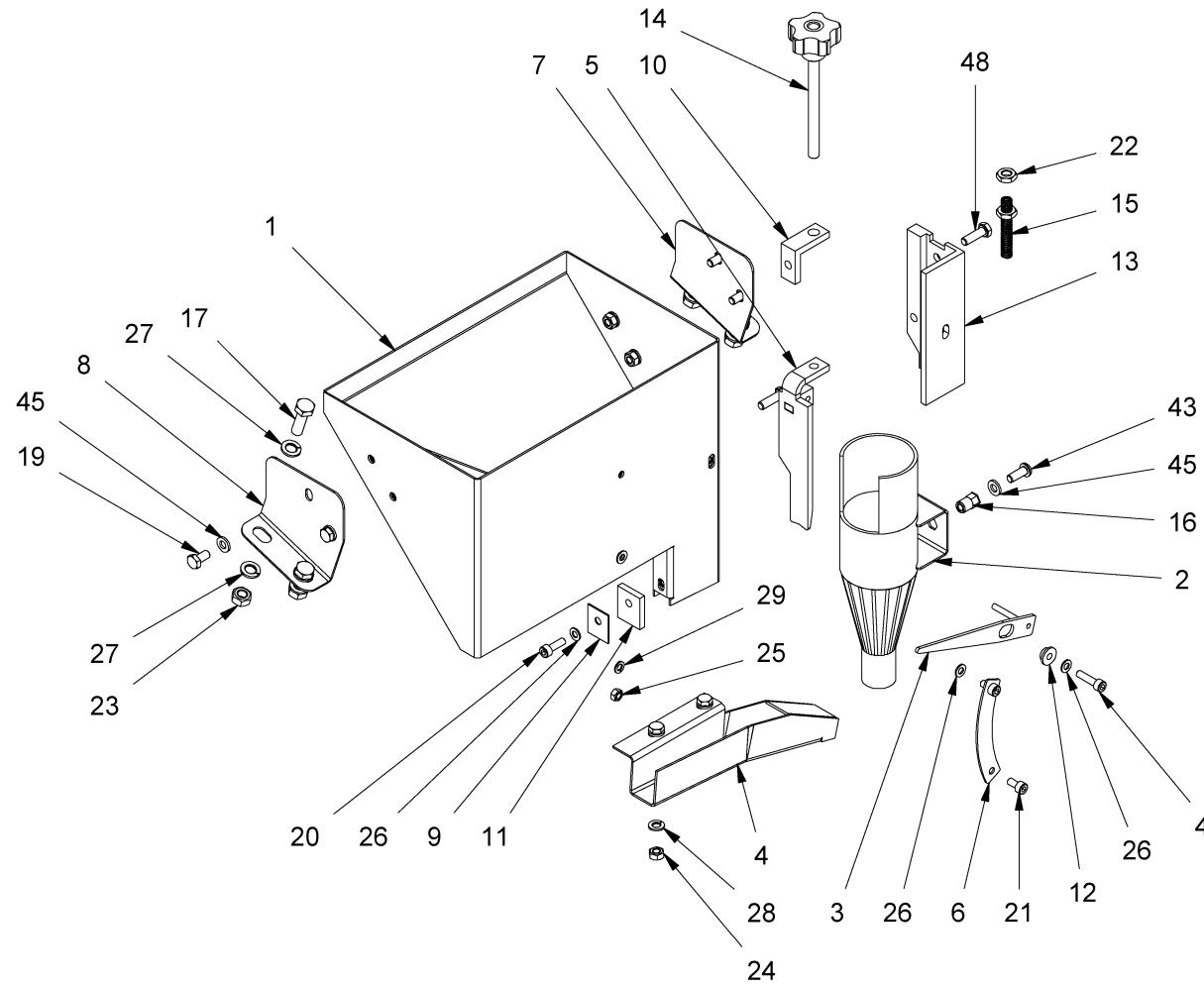
MCKA-80063-810**Coupling assembly**

Item	Part. No.	C	Designation	Number	R
001	MCKA-10251-010		Shaft	1	
002	MCKA-80062-810		Coupling half	3	
003	MCKA-80061-810		Coupling half	1	
004	MCKA-10252-010		Clutch disk	2	
005	UNN -18000-101		Heavy-duty spring pin D 6x40	4	
006	UNN -10008-151		Hexagon head bolt M6x12	8	
007	UNN -12001-154		Hex nut 0.8d M6	8	



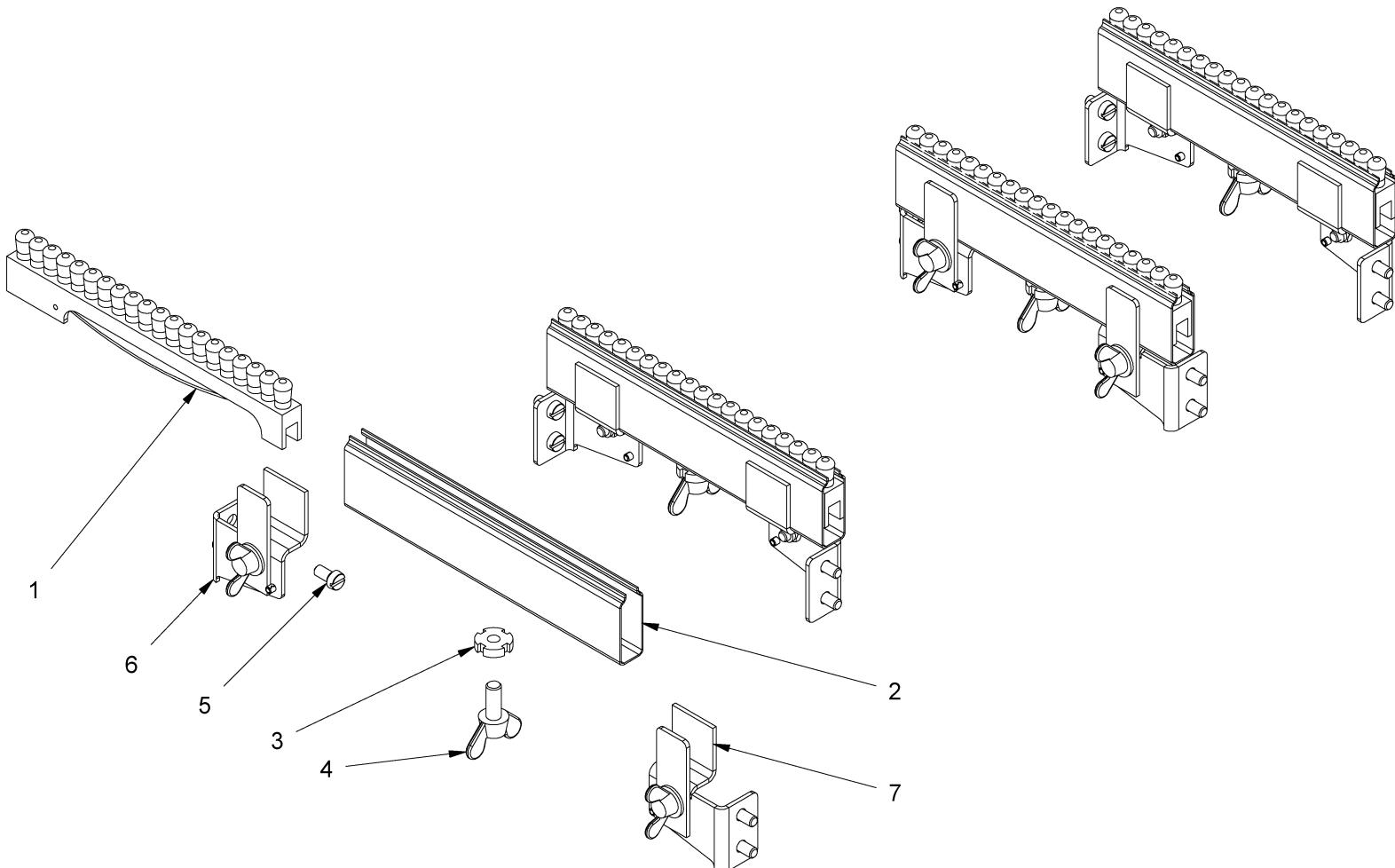
MCKA-80116-810**Wheat inlet with dosing**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80128-810		Wheat inlet	1	
002	MCKA-80129-810		Inlet spout	1	
003	MCKA-80122-810		Pointer	1	
004	MCKA-80123-810		Trough	1	
005	MCKA-10643-001		Slide gate	1	
006	MCKA-10428-010		Scale	1	
007	MCKA-10410-010		Fastening angle, left	1	
008	MCKA-10411-010		Fastening angle, right	1	
009	MCKA-10198-010		Guide	1	
010	MCKA-10642-001		Bracket	1	
011	MCKA-10430-010		Rubber seal	1	
012	MCKA-10651-001		Ring	1	
013	MCKA-10640-001		Gate valve guide	1	
014	UNN -30115-113		Star knob	1	
015	UNN -48001-037		Compression spring 0.8x7.2x50x24	1	
016	UNN -16027-004		Blind rivet nut M6	2	
017	UNN -10008-216		Hexagon head bolt M8x25	4	
019	UNN -10008-151		Hexagon head bolt M6x12	6	
020	UNN -10043-020		Socket-head screw M5x16	1	
021	UNN -10043-018		Socket-head screw M5x10	2	
022	UNN -12004-163		Hex nut 0.5d M8	2	



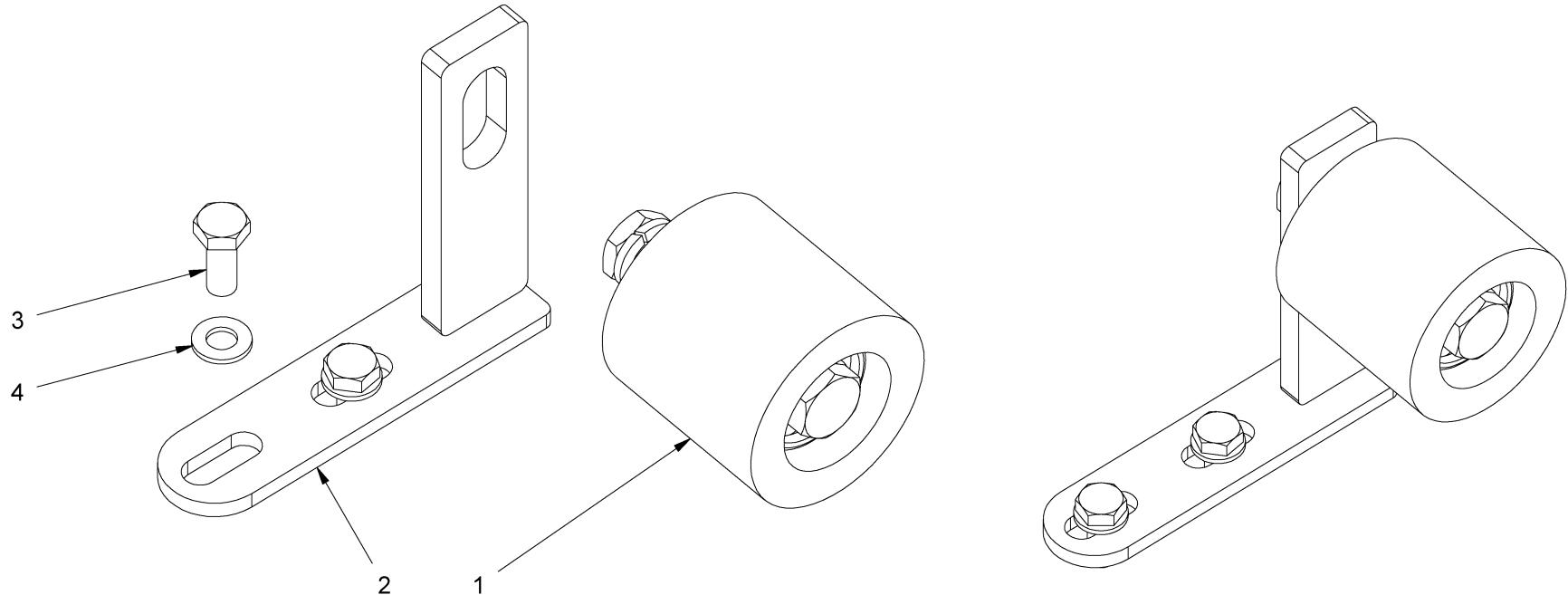
MCKA-80116-810**Wheat inlet with dosing**

Item	Part. No.	C	Designation	Number	R
023	UNN -12001-156		Hex nut 0.8d M8	4	
024	UNN -12001-154		Hex nut 0.8d M6	8	
025	UNN -12001-152		Hex nut 0.8d M5	4	
026	UNN -14000-001		Washer D 5.3/10x1	4	
027	UNN -14033-004		Spring lock washer M8	8	
028	UNN -14033-003		Spring lock washer M6	8	
029	UNN -14033-002		Spring lock washer M5	4	
043	UNN -10121-235		Oval head screw M6x16	2	
044	UNN -10043-022		Socket-head screw M5x20	1	
045	UNN -14000-003		Washer D 6.4/12.0x1.6	8	
048	UNN -10008-154		Hexagon head bolt M6x20	2	



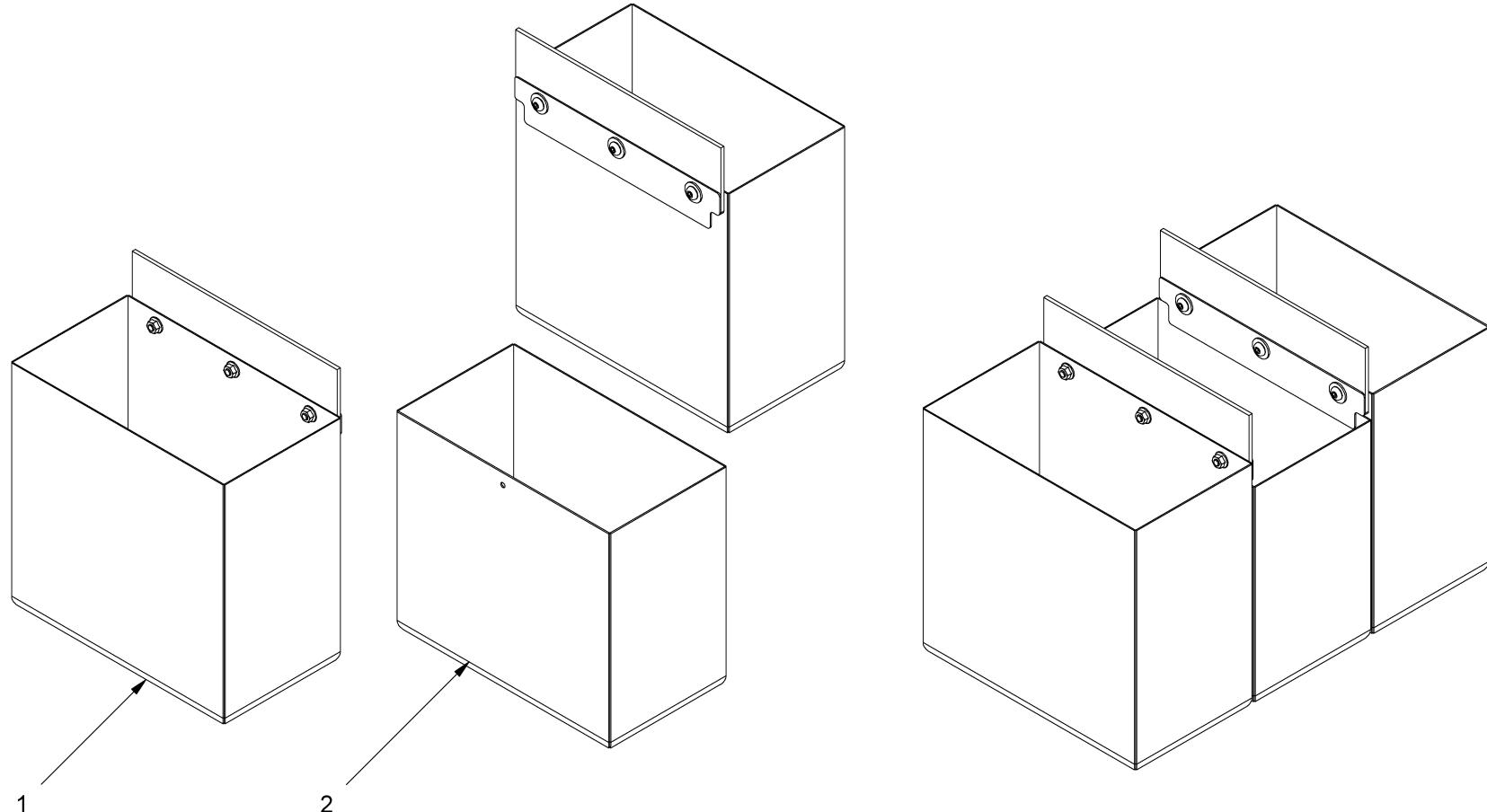
MCKA-80059-810**Brush scraper**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80088-810		Brush	2	
002	MCKA-80089-810		Brush holder with threaded plate	2	
003	MCKA-10044-010		Counternut	2	
004	UNN -10126-074		Wing screw M8x20	2	
005	UNN -10055-196		Filister head screw M6x12	8	
006	MCKA-80140-810		Brush holder, left	2	
007	MCKA-80141-810		Brush holder, right	2	



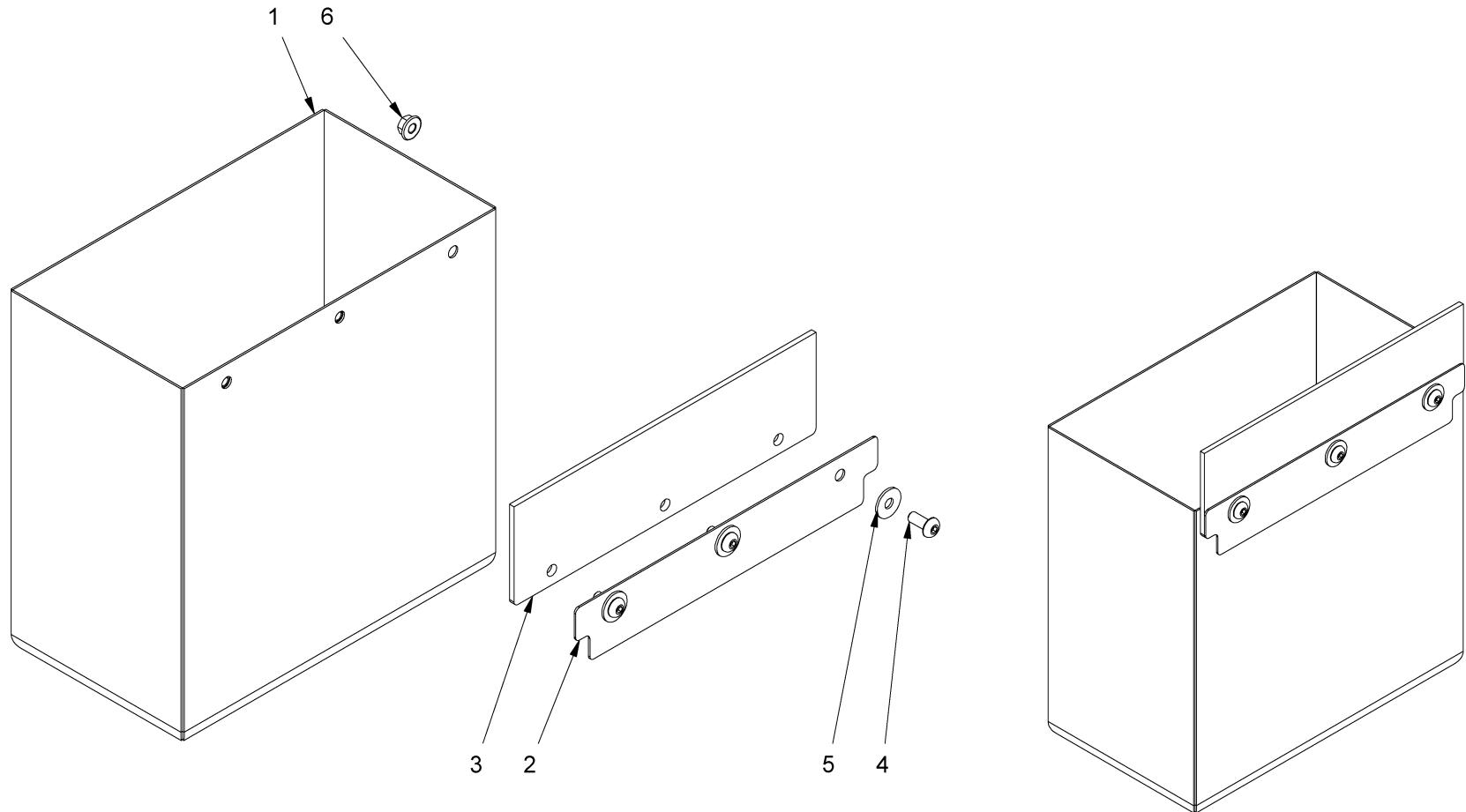
MCKA-10588-001**Idler pulley assembly**

Item	Part. No.	C	Designation	Number	R
001	UNN -62017-003		Idler pulley	1	
002	MCKA-80136-810		Idler pulley support	1	
003	UNN -10008-214		Hexagon head bolt M8x20	2	
004	UNN -14000-005		Washer D 8.4/16x1.6	2	



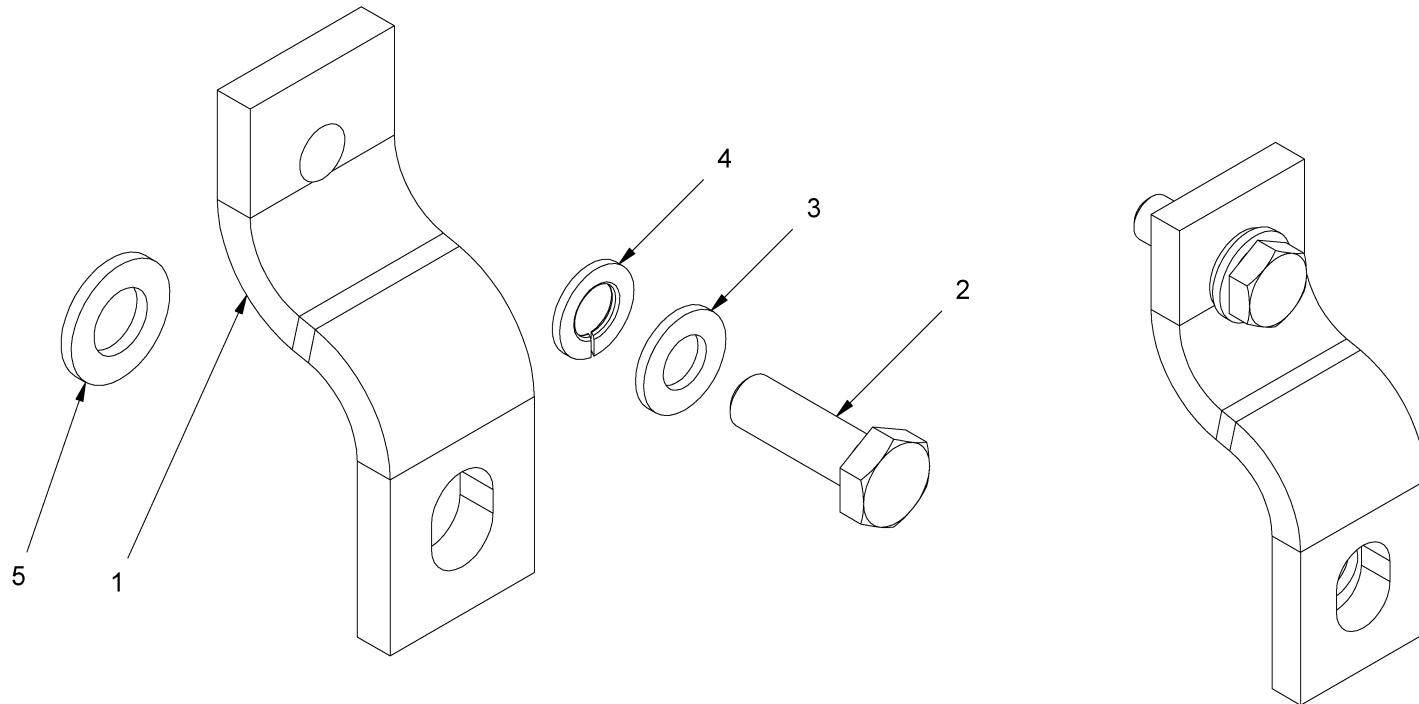
MCKA-10546-001**Sheet metal container**

Item	Part. No.	C	Designation	Number	R
001	MCKA-10661-001		Sheet metal container, large	2	95
002	MCKA-10545-001		Sheet metal container, small	1	



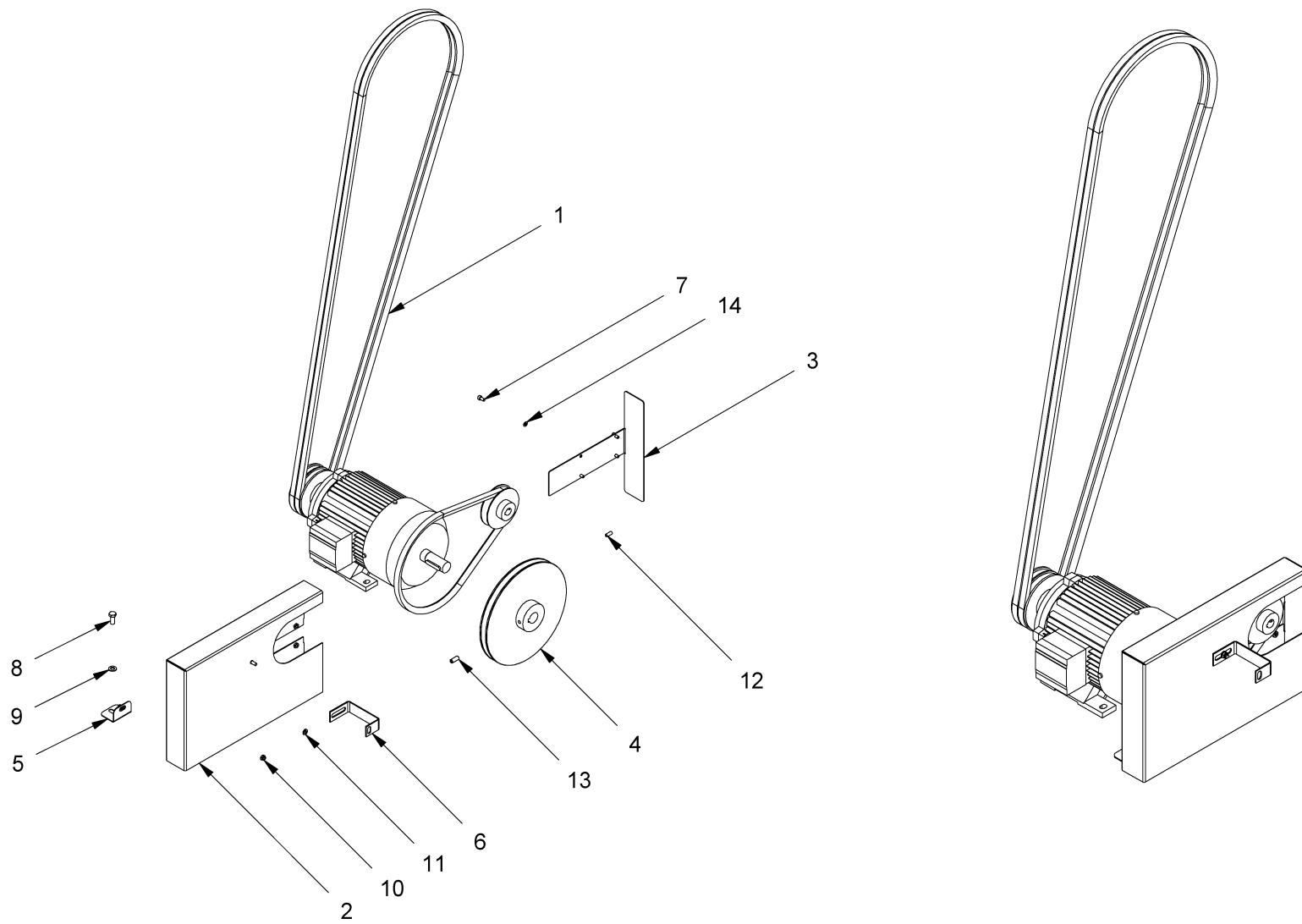
MCKA-10661-001**Sheet metal container, large**

Item	Part. No.	C	Designation	Number	R
001	MCKA-10695-001		Sheet metal container	1	
002	MCKA-10658-001		Holding plate	1	
003	MCKA-10659-001		Plastic panel	1	
004	UNN -10121-203		Oval head screw M5x12	3	
005	UNN -14002-022		Washer D 5.3/15x1	3	
006	UNN -12021-003		Hex nut M5 with flange	3	



MCKA-80072-810**Sieve box lock**

Item	Part. No.	C	Designation	Number	R
001	MCKA-10288-010		Locking plate	1	
002	UNN -10008-278		Hexagon head bolt M10x30	1	
003	UNN -14000-007		Washer D 10.5/20x2	1	
004	UNN -14033-005		Spring lock washer M10	1	
005	UNN -14000-009		Washer D 13/24x2.5	1	



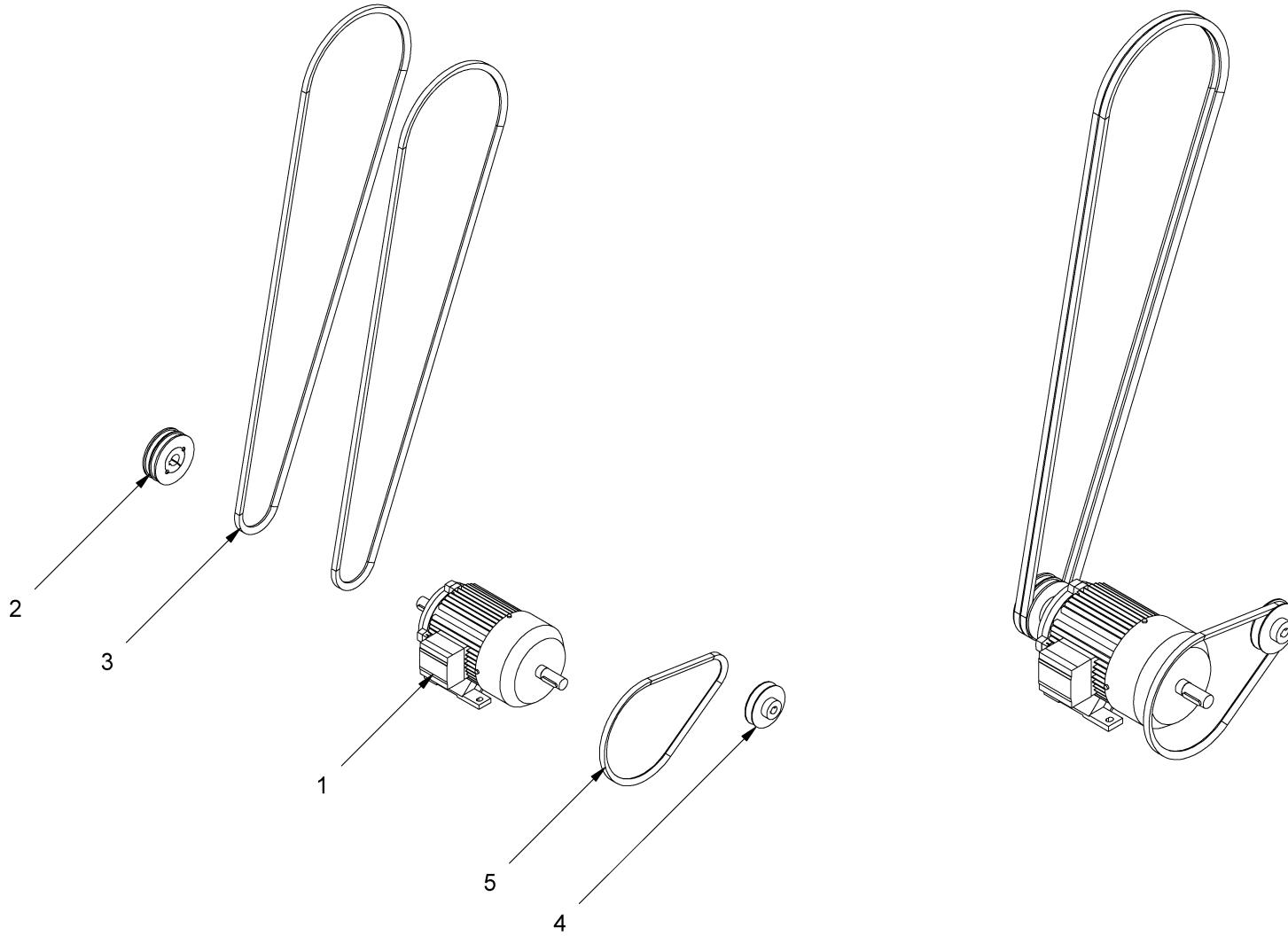
MCKA-80077-810**Main drive with motor**

Item	Part. No.	C	Designation	Number	R
001	MCKA-95105-		Selection bill of materials: Drive	1	101
002	MCKA-80085-810		Belt guard	1	
003	MCKA-10323-010		Guard panel	1	
004	MCKA-10328-010		V-belt pulley SPA-224-1 D 24H7	1	
005	MCKA-10319-010		Fastening angle	2	
006	MCKA-10320-010		Fastening angle	1	
007	UNN -10043-018		Socket-head screw M5x10	4	
008	UNN -10008-214		Hexagon head bolt M8x20	2	
009	UNN -14000-005		Washer D 8.4/16x1.6	2	
010	UNN -12016-004		Locknut M6	3	
011	UNN -14000-003		Washer D 6.4/12.0x1.6	3	
012	UNN -10088-034		Grub screw M6x16 45H	1	
013	UNN -10088-050		Grub screw M8x20 45H	1	
014	UNN -14000-001		Washer D 5.3/10x1	4	



MCKA-95105-**Selection bill of materials: Drive**

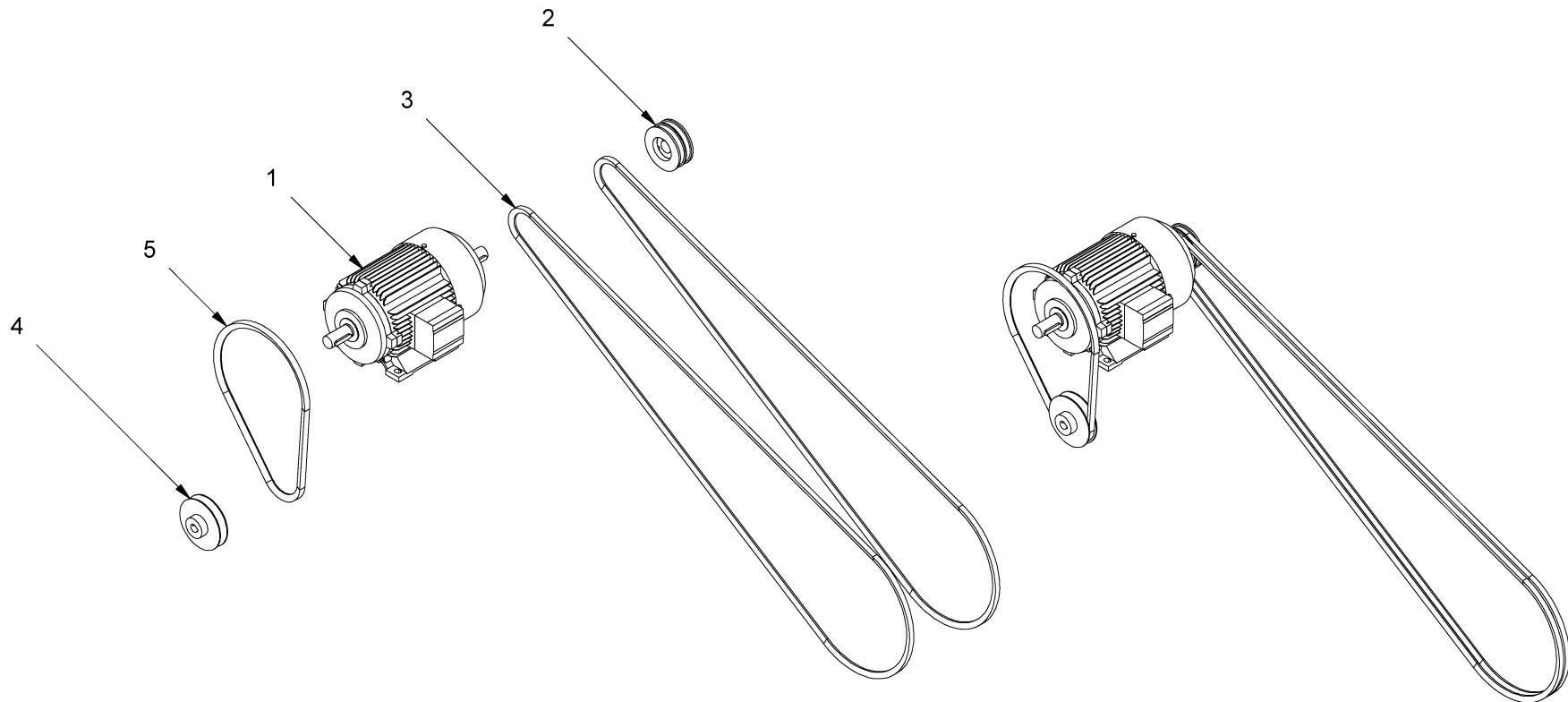
Item	Part. No.	C	Designation	Number	R
001	MCKA-80078-810		50 Hz drive	1	103
002	MCKA-80079-810		60 Hz drive	1	105



MCKA-80078-810**50 Hz drive**

Item	Part. No.	C	Designation	Number	R
001	UXM -14252-000		Three-phase motor *	1	
002	UNN -62170-252		V-belt pulley SPA-100-2 D 24H7	1	
003	UNN -64018-409		Narrow V-belt SPA 12.7/10x2432 LW	2	
004	MCKA-10274-010		V-belt pulley SPA 80-1 D 16H7	1	
005	UNN -64018-132		Narrow V-belt SPA 12.7/10x850 LW	1	

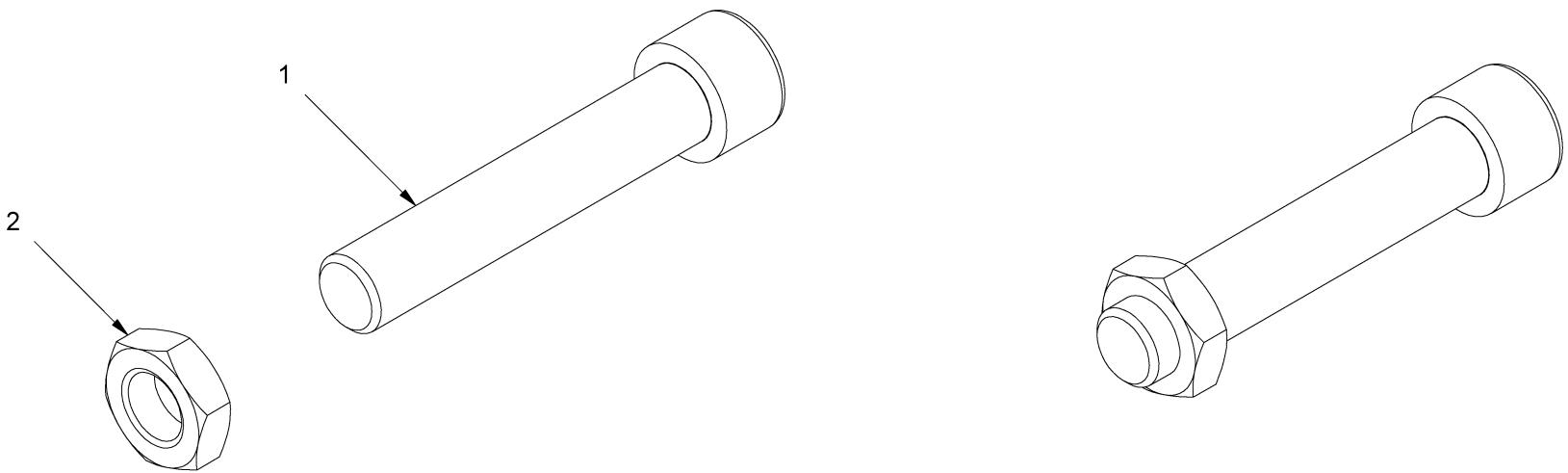
* On request



MCKA-80079-810**60 Hz drive**

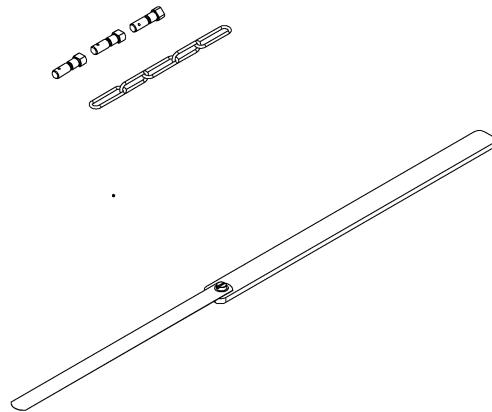
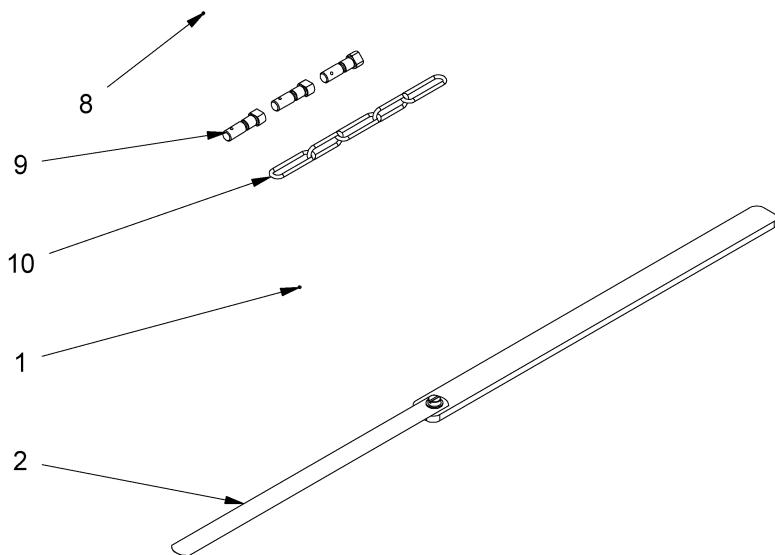
Item	Part. No.	C	Designation	Number	R
001	UXM -14252-000		Three-phase motor *	1	
002	UNN -62170-038		V-belt pulley SPA-80-2 D 24H7	1	
003	UNN -64018-651		Narrow V-belt SPA 12.7/10x2410 antistatic	2	
004	MCKA-10304-010		V-belt pulley SPA-90-1 D 16H7	1	
005	UNN -64018-363		Narrow V-belt SPA 12.7/10x881 antistatic	1	

* On request



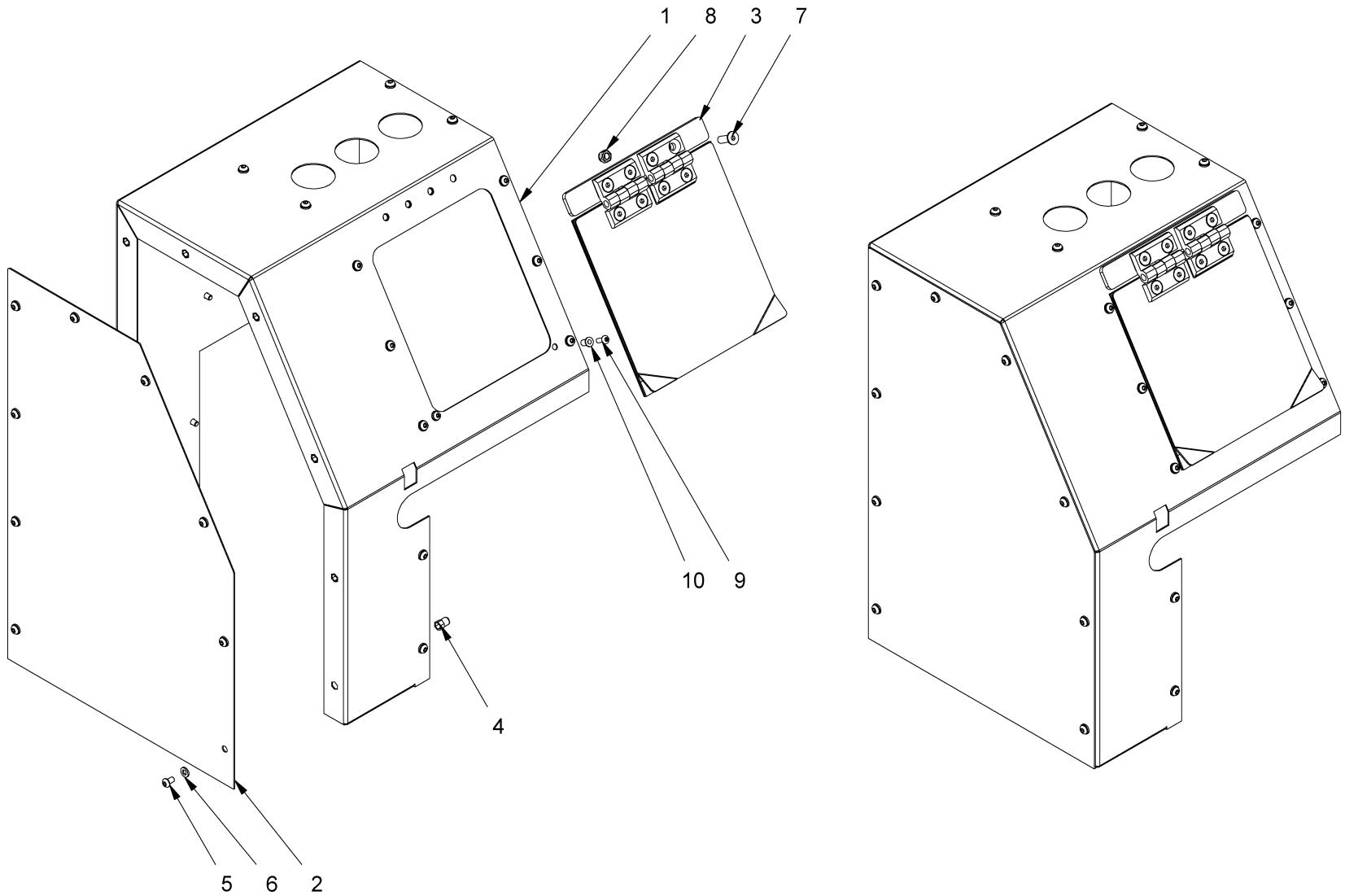
MCKA-10587-001**Transportation screw**

Item	Part. No.	C	Designation	Number	R
001	UNN -10044-265		Filister head screw M24x130 with shank	1	
002	UNN -12004-175		Hex nut 0.5d M24	1	



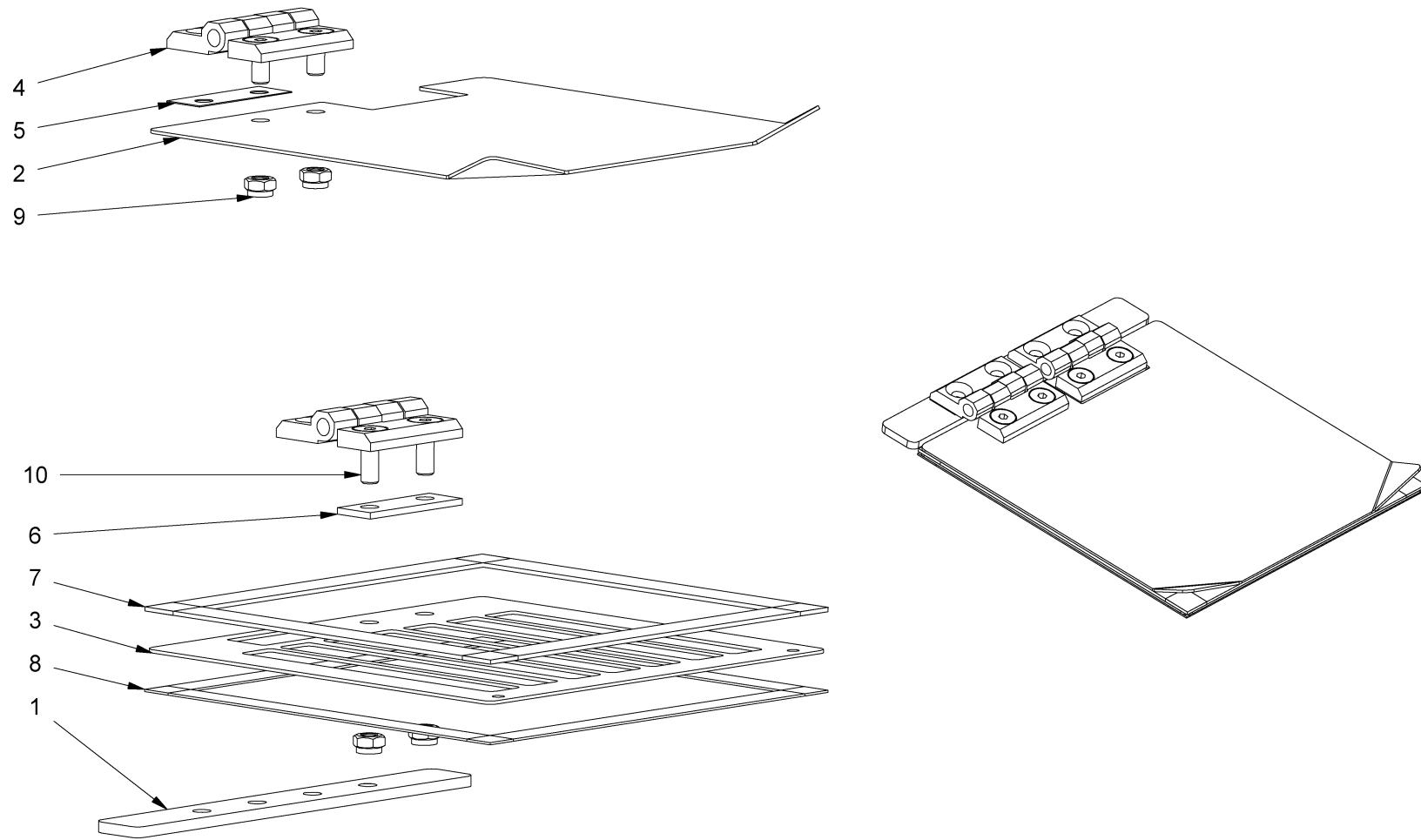
MCKA-95014-810**Tools**

Item	Part. No.	C	Designation	Number	R
001	UXB -16000-011		Radiator paint brush	1	
002	MCK -84140-810		Feeler gauge with holder	1	
008	UNN -46002-005		Lever-type grease gun G 1/8"	1	
009	MCK -05149-010		Shear pin	3	
010	MCKA-80124-050		Armoured chain	1	



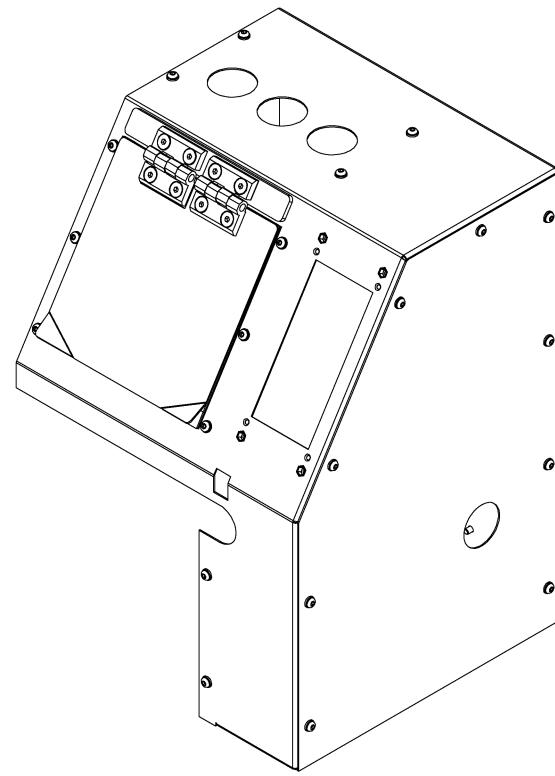
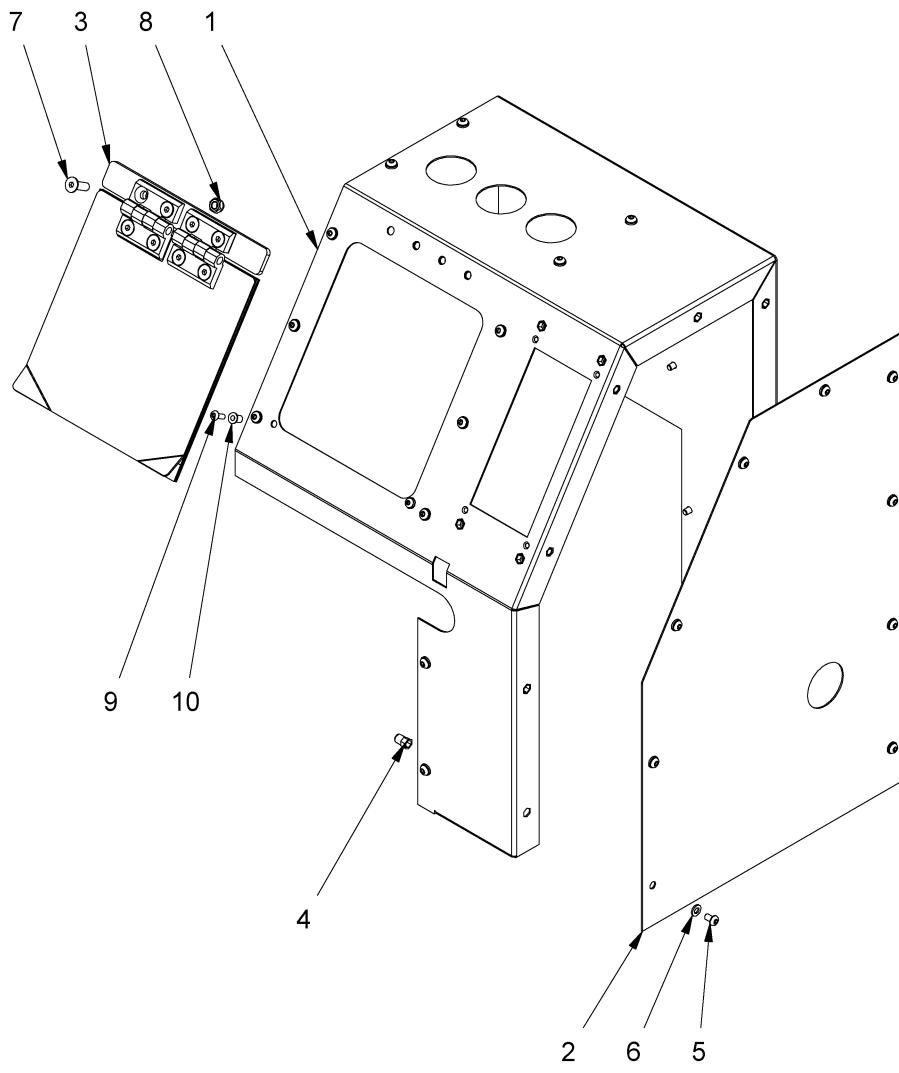
MCKA-10607-001**Cladding side B**

Item	Part. No.	C	Designation	Number	R
001	MCKA-10600-001		Cladding B-side	1	
002	MCKA-10176-010		Side wall	1	
003	MCKA-10687-001		Lid	1	113
004	UNN -16027-004		Blind rivet nut M6	9	
005	UNN -10121-232		Oval head screw M6x10	27	
006	UNN -14000-003		Washer D 6.4/12.0x1.6	27	
007	UNN -10060-390		Countersunk screw M8x25	4	
008	UNN -12016-005		Locknut M8	4	
009	UNN -10121-204		Oval head screw M5x14	2	
010	UNN -16026-122		Blind rivet nut M5x12	2	



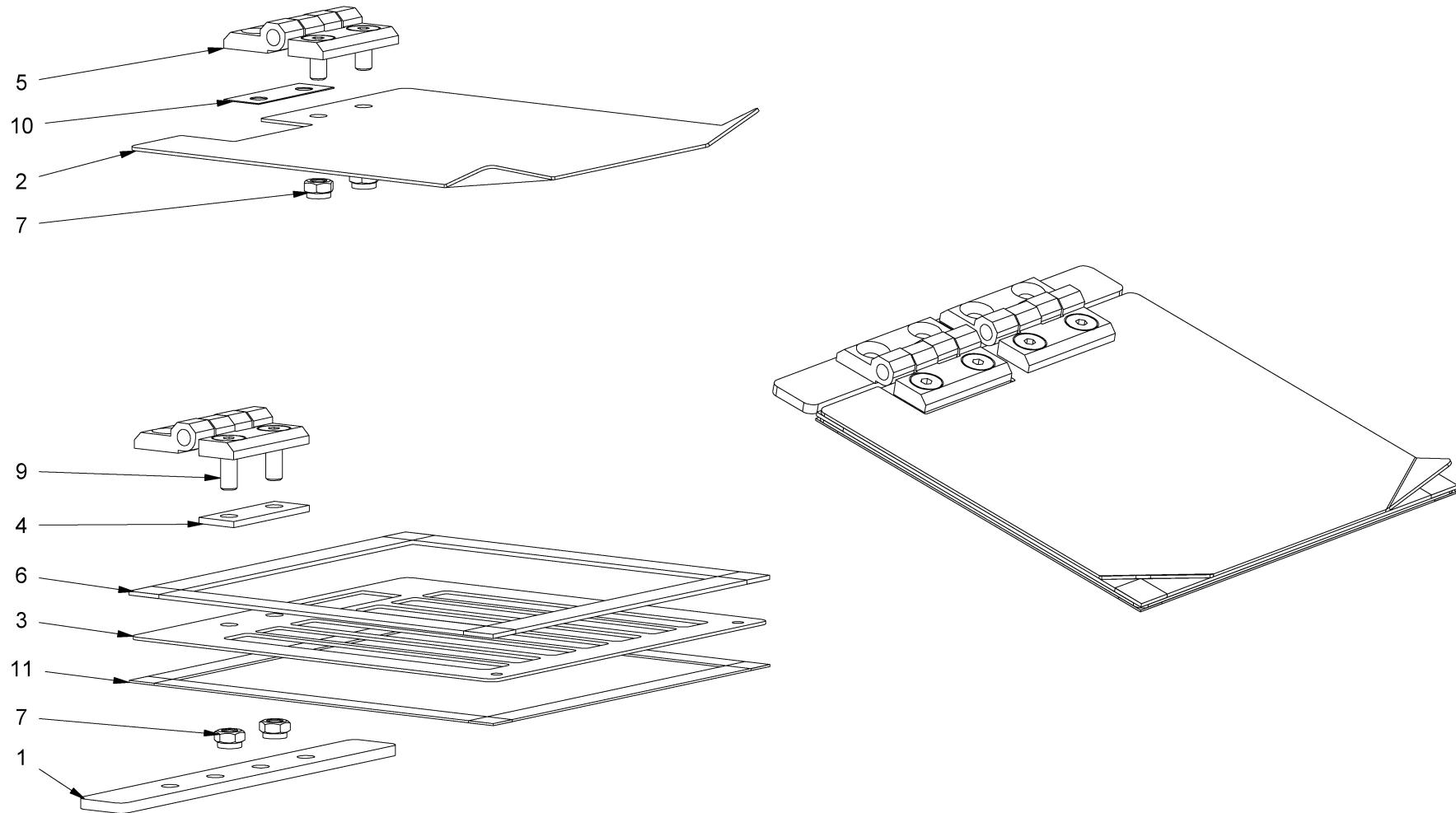
MCKA-10687-001**Lid**

Item	Part. No.	C	Designation	Number	R
001	MCKA-10667-001		Base	1	
002	MCKA-10685-001		Lid	1	
003	MCKA-10686-001		Grille	1	
004	UNN -38001-052		Hinge 60/60x8	2	
005	MCKA-10681-001		Spacer sheet	1	
006	MCKA-10672-001		Spacer sheet	1	
007	MCKA-10668-001		Seal	4	
008	MCKA-10679-001		Seal	4	
009	UNN -12016-005		Locknut M8	4	
010	UNN -10060-390		Countersunk screw M8x25	2	
011	UNN -10060-388		Countersunk screw M8x20	2	



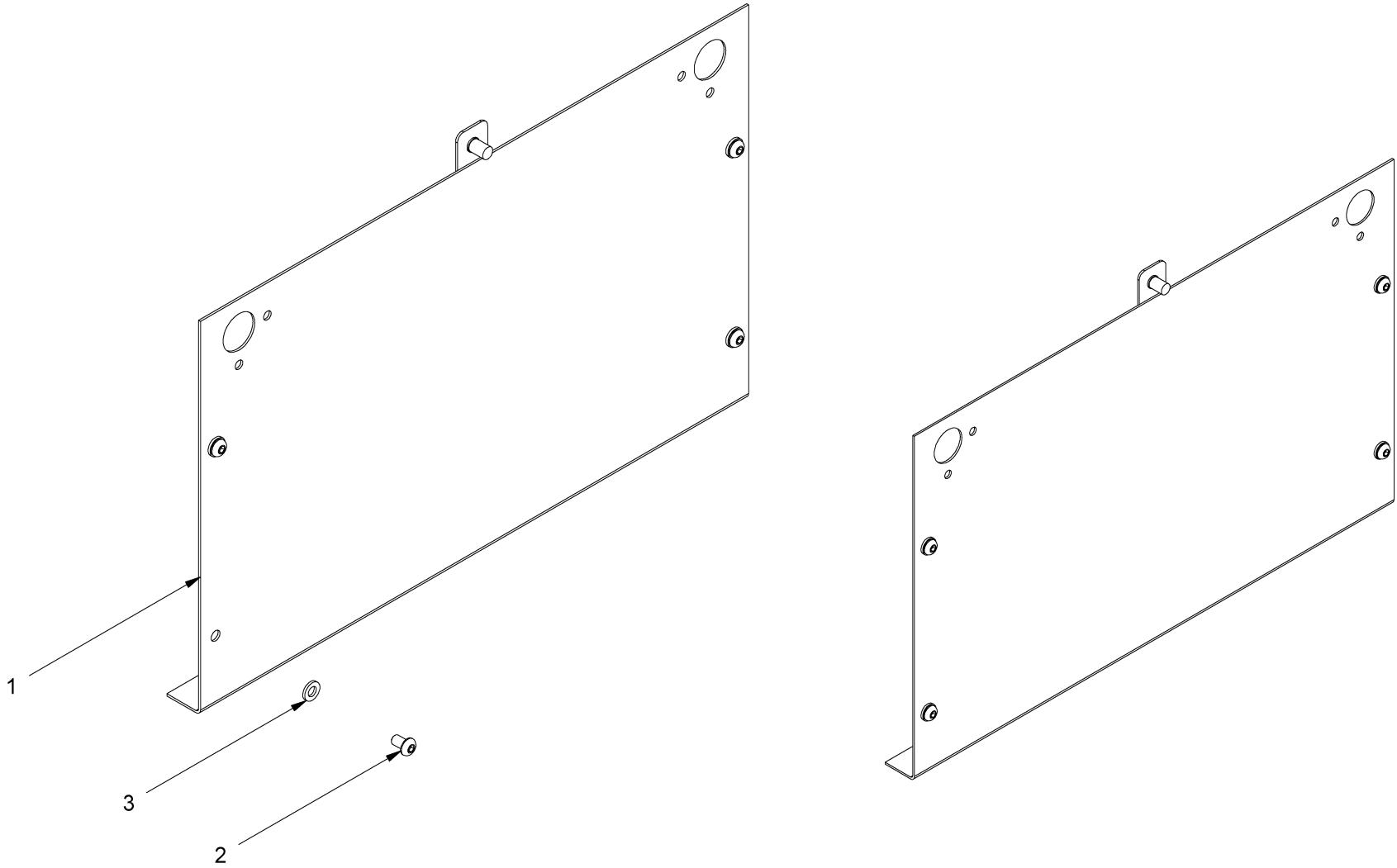
MCKA-10608-001**Cladding side C**

Item	Part. No.	C	Designation	Number	R
001	MCKA-10606-001		Cladding side C	1	
002	MCKA-10194-010		Side wall	1	
003	MCKA-10664-001		Lid	1	117
004	UNN -16027-004		Blind rivet nut M6	11	
005	UNN -10121-232		Oval head screw M6x10	27	
006	UNN -14000-003		Washer D 6.4/12.0x1.6	27	
007	UNN -10060-390		Countersunk screw M8x25	4	
008	UNN -12016-005		Locknut M8	4	
009	UNN -10121-204		Oval head screw M5x14	2	
010	UNN -16026-122		Blind rivet nut M5x12	2	



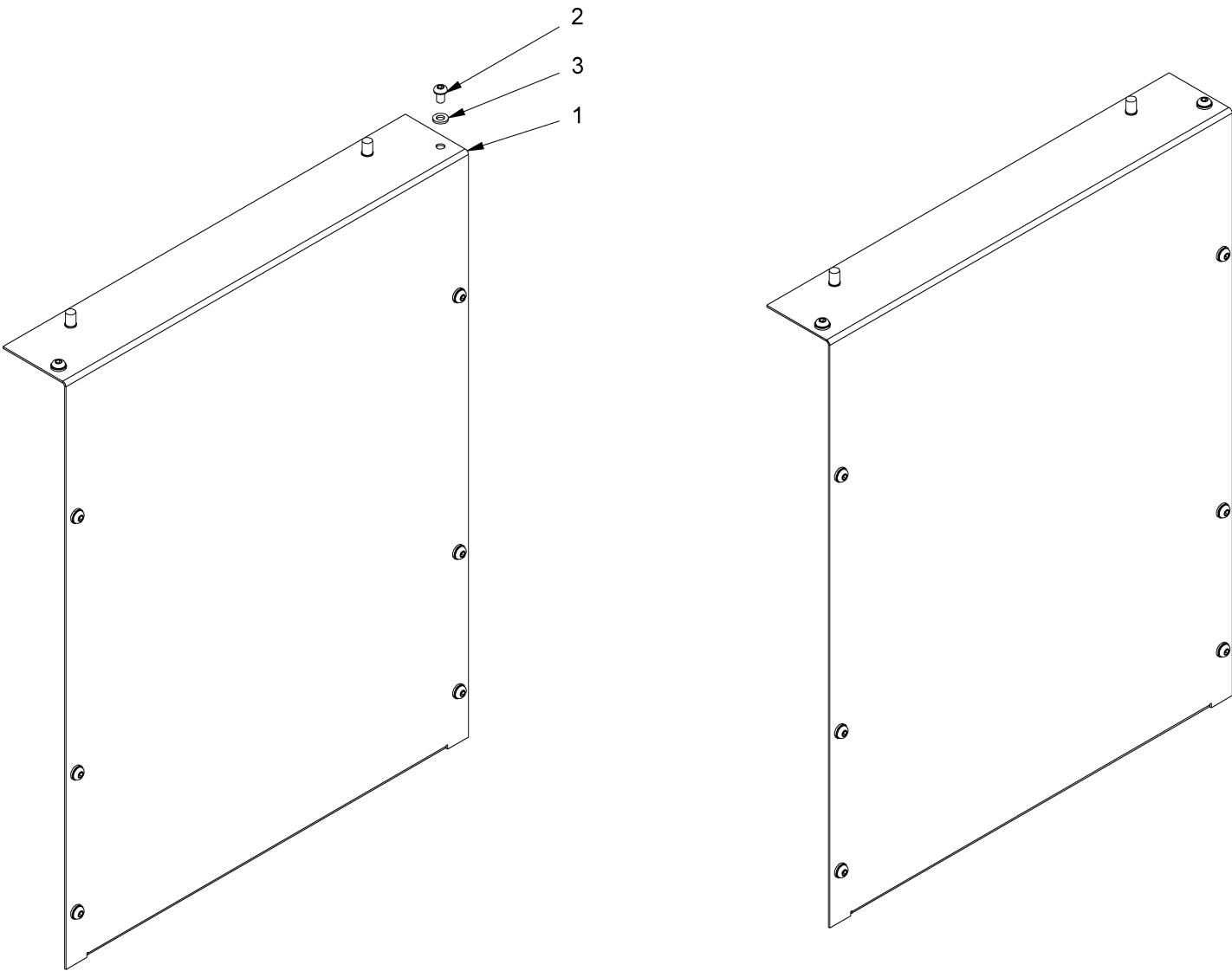
MCKA-10664-001**Lid**

Item	Part. No.	C	Designation	Number	R
001	MCKA-10667-001		Base	1	
002	MCKA-10669-001		Lid	1	
003	MCKA-10662-001		Grille	1	
004	MCKA-10672-001		Spacer sheet	1	
005	UNN -38001-052		Hinge 60/60x8	2	
006	MCKA-10668-001		Seal	4	
007	UNN -12016-005		Locknut M8	4	
008	UNN -10060-388		Countersunk screw M8x20	2	
009	UNN -10060-390		Countersunk screw M8x25	2	
010	MCKA-10681-001		Spacer sheet	1	
011	MCKA-10679-001		Seal	4	



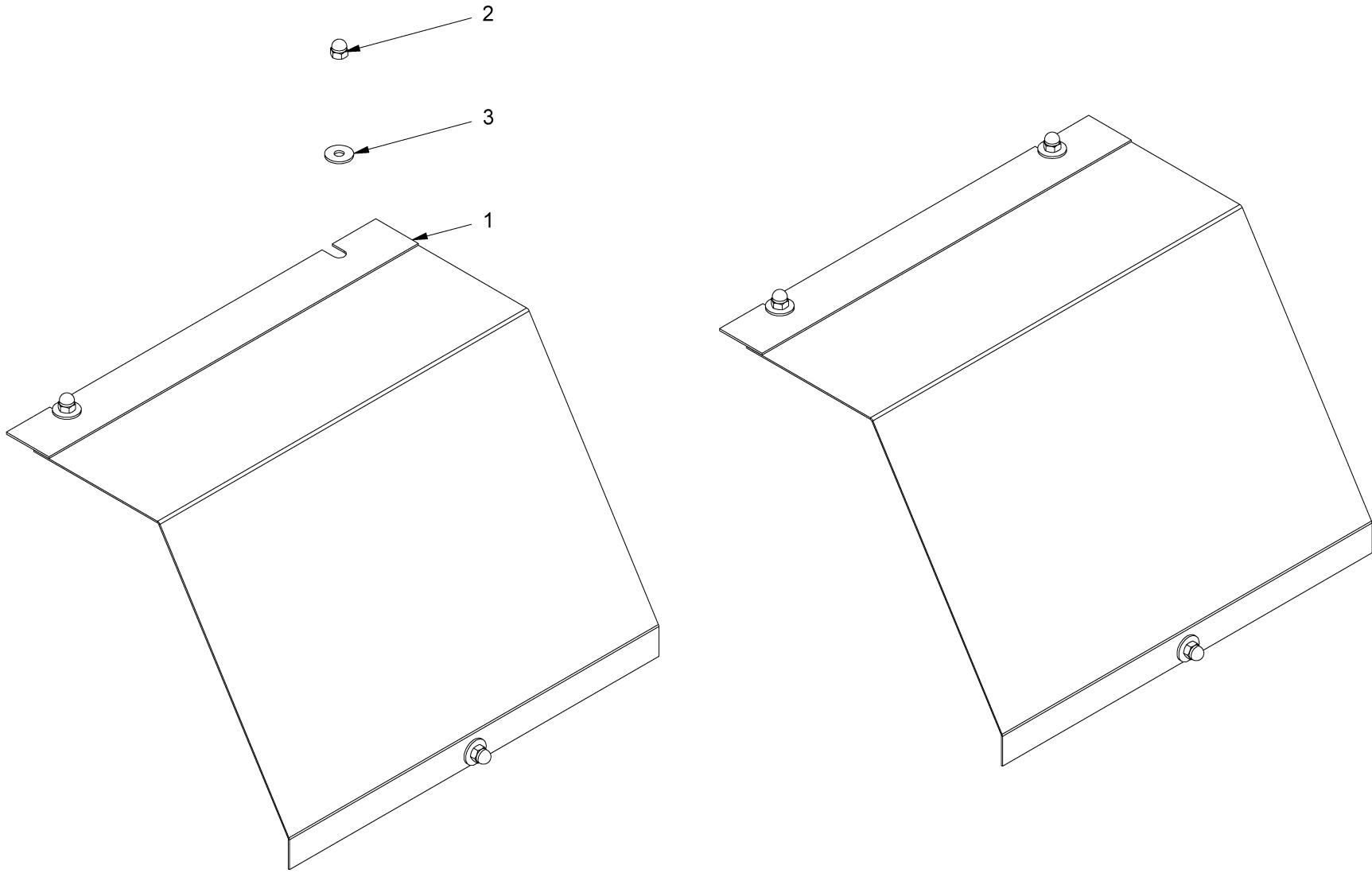
MCKA-10609-001**Drive lining, front**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80028-810		Front wall	1	
002	UNN -10121-232		Oval head screw M6x10	4	
003	UNN -14000-003		Washer D 6.4/12.0x1.6	4	



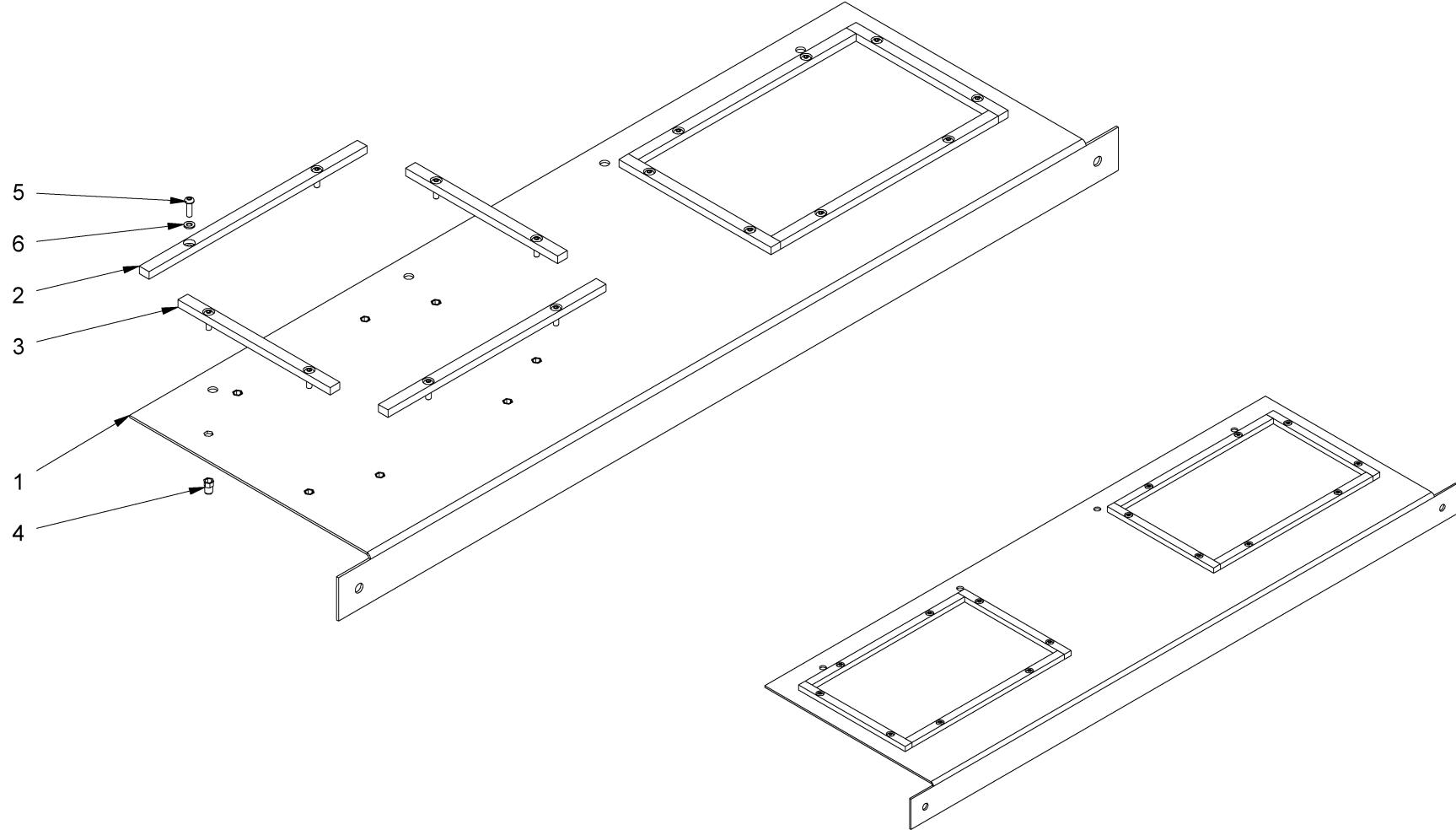
MCKA-10610-001**Drive lining, rear**

Item	Part. No.	C	Designation	Number	R
001	MCKA-10605-001		Cladding drive	1	
002	UNN -10121-232		Oval head screw M6x10	8	
003	UNN -14000-003		Washer D 6.4/12.0x1.6	8	



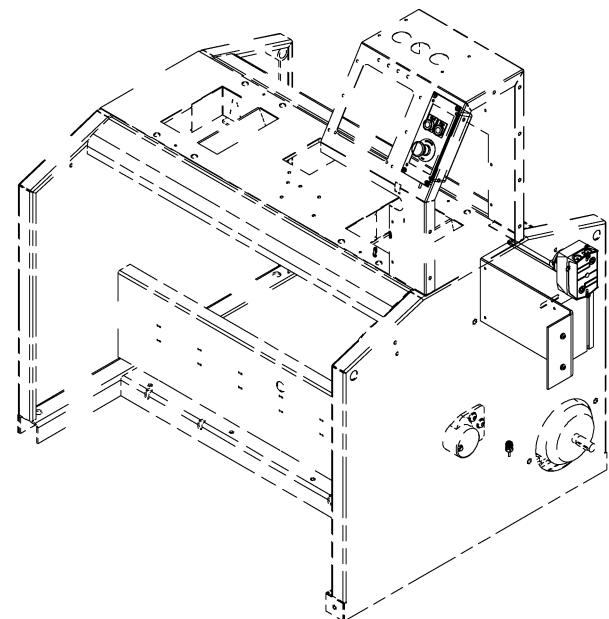
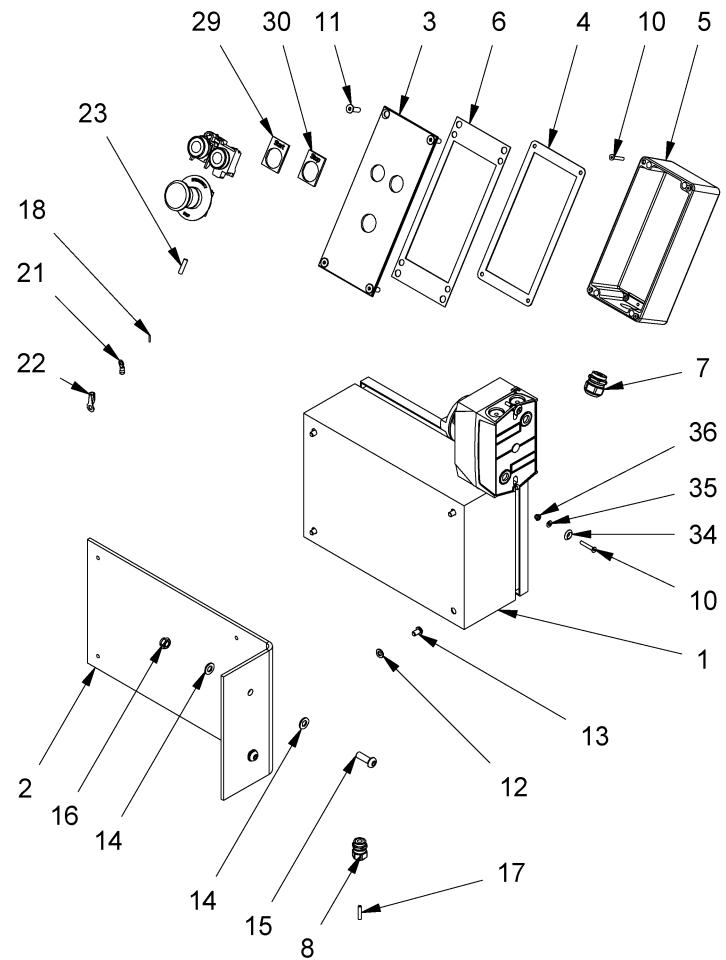
MCKA-10611-001**Cladding drive, lid**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80055-810		Cladding gear wheel	1	
002	UNN -12014-156		Locknut M8	3	
003	UNN -14002-002		Washer D 8.4/24x2	3	



MCKA-10700-001**Bottom sheet with frame**

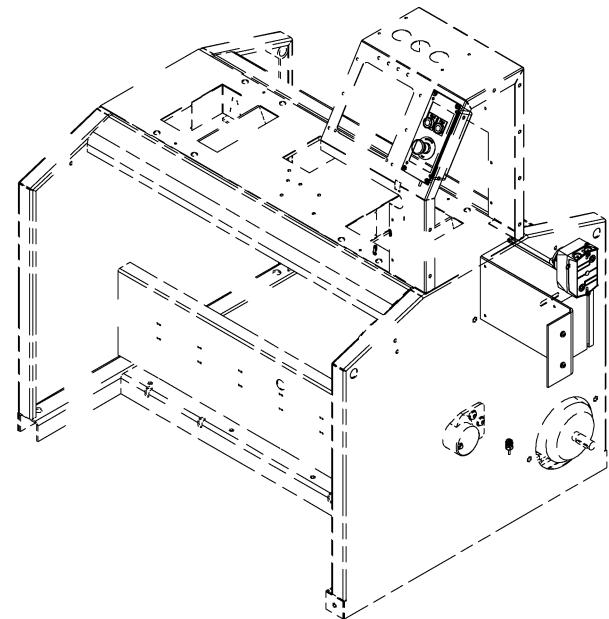
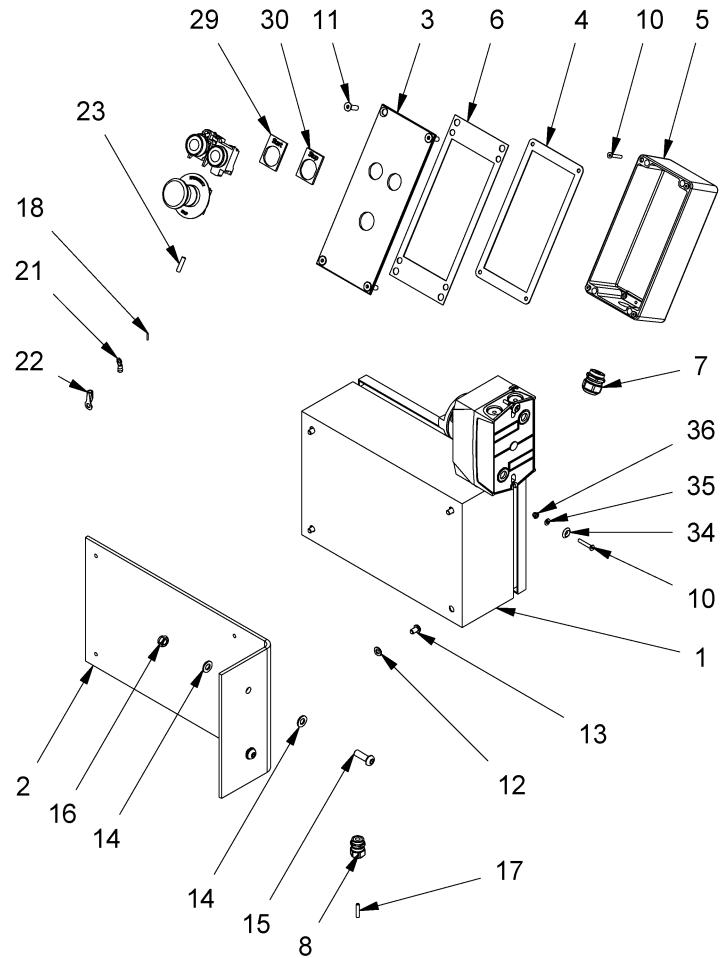
Item	Part. No.	C	Designation	Number	R
001	MCKA-10248-010		Bottom sheet, front	1	
002	MCKA-10699-001		Frame	4	
003	MCKA-10698-001		Frame	4	
004	UNN -16027-004		Blind rivet nut M6	16	
005	UNN -10121-237		Oval head screw M6x20	16	
006	UNN -14000-003		Washer D 6.4/12.0x1.6	16	



MCKA-95006-810

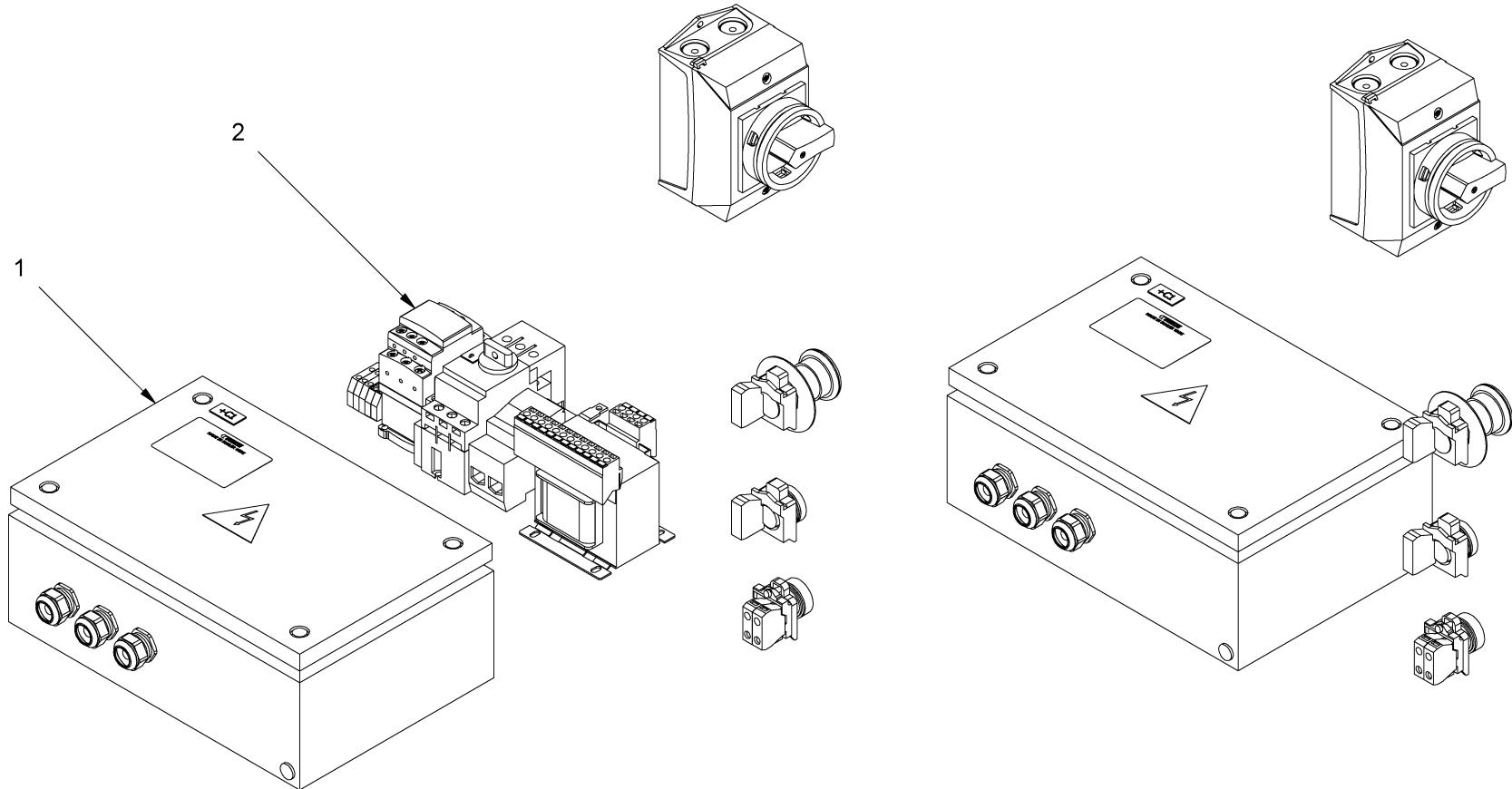
Electrical parts accessories

Item	Part. No.	C	Designation	Number	R
001	EKP -10876-001		Control and operating element MCKA	1	131
002	MCKA-10452-010		Angle	1	
003	MCKA-10017-001		Switch plate	1	
004	MCKA-10016-001		Seal	1	
005	MCKA-10276-001		Housing	1	
006	MCKA-10211-001		Seal	1	
007	UNE -32114-005		Cable gland M20X1.5 IP68	1	
008	UNE -32114-004		Cable gland M16X1.5 IP68	1	
010	UNN -10059-017		Countersunk screw M4x25	6	
011	UNN -10059-068		Countersunk screw M6x20	4	
012	UNN -14000-003		Washer D 6.4/12.0x1.6	4	
013	UNN -10121-232		Oval head screw M6x10	4	
014	UNN -14000-005		Washer D 8.4/16x1.6	4	
015	UNN -10121-268		Oval head screw M8x25	2	
016	UNN -12016-005		Locknut M8	2	
017	MCKA-95006-260		Power cord L = 4000	1	
018	UNE -32110-011		Wire ferrule 1 mm ²	30	
021	UNE -32106-003		Cable lug 1–2.5 mm ² /M5	4	
022	UNE -32106-004		Cable lug 1–2.5 mm ² /M6	1	
023	MCKA-95006-250		Power cord pvc 4M	1	
029	MCKA-10692-001		Legend plate, labelled	1	



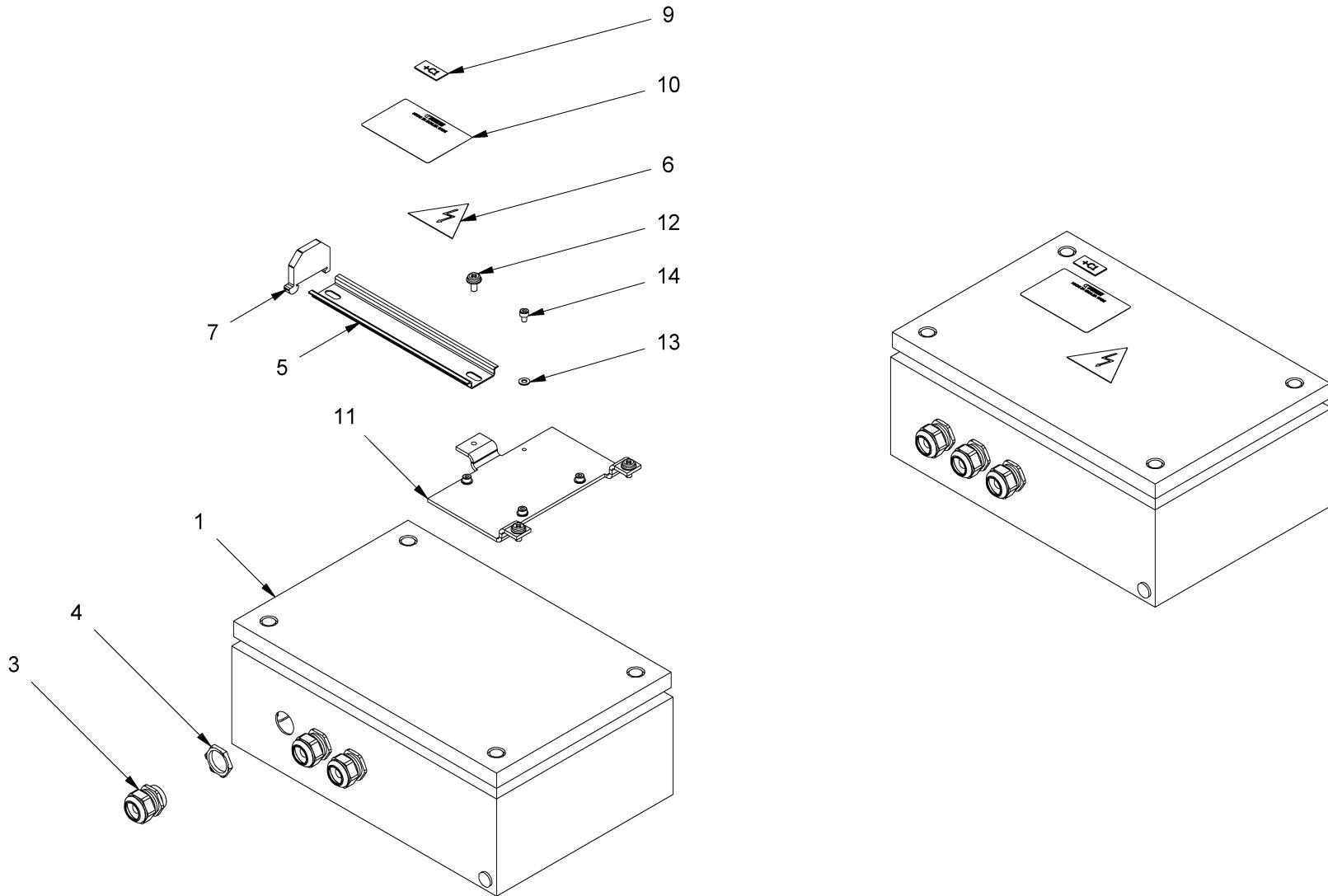
MCKA-95006-810**Electrical parts accessories**

Item	Part. No.	C	Designation	Number	R
030	MCKA-10693-001		Legend plate, labelled	1	
034	UNN -14012-007		Countersunk washer D 4.3/14x25	2	
035	UNN -14000-090		Washer D 4.3/9x0.8	2	
036	UNN -12016-002		Locknut M4	2	



EKP -10876-001**Control and operating element MCKA**

Item	Part. No.	C	Designation	Number	R
001	EKP -10689-001		Terminal box assembly	1	133
002	EKP -10875-		Selection bill of materials: Electric material	1	135



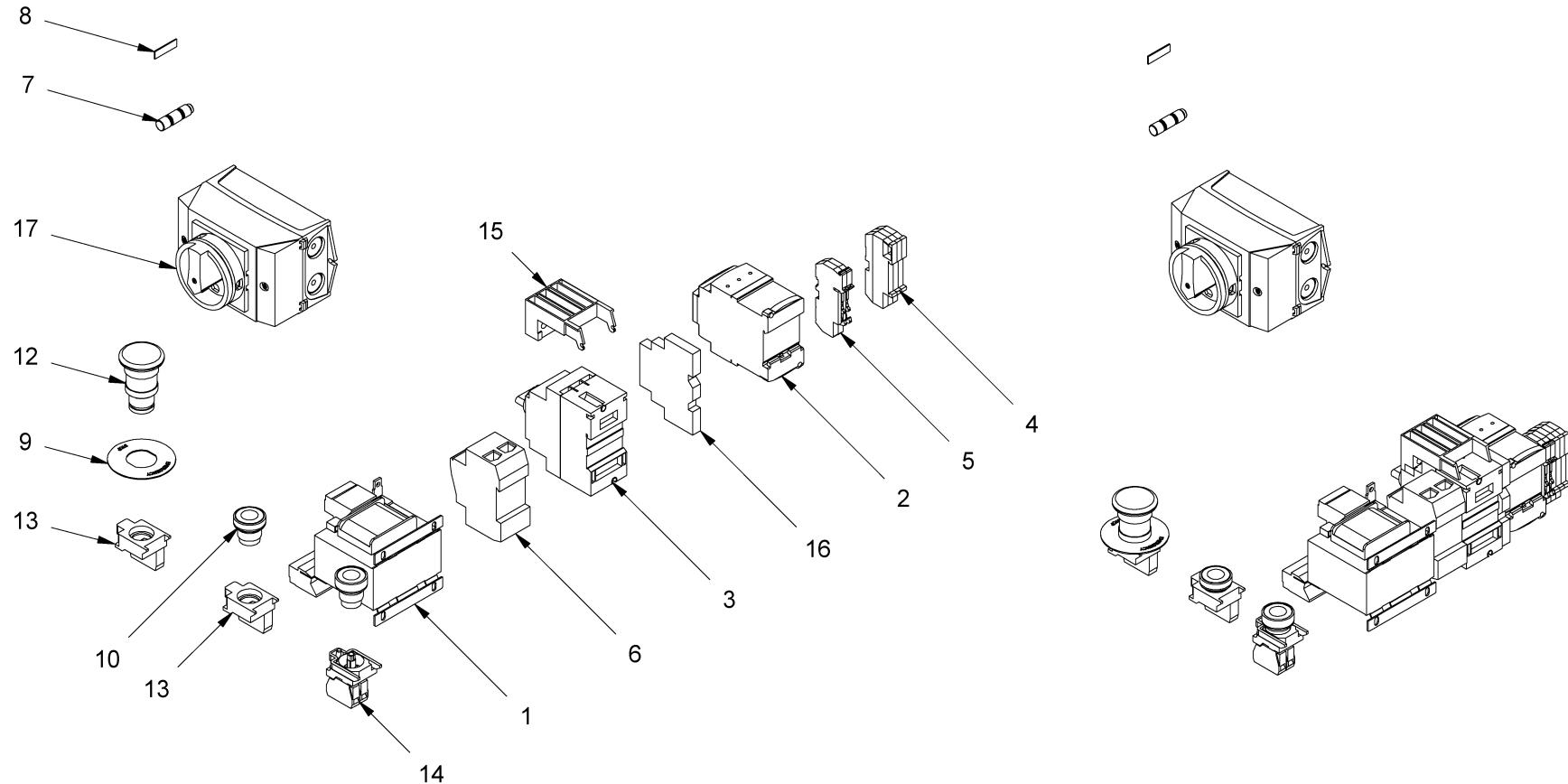
EKP -10689-001**Terminal box assembly**

Item	Part. No.	C	Designation	Number	R
001	WEWS-10527-001		Terminal box	1	
003	UNE -32114-005		Cable gland M20X1.5 IP68	3	
004	UNE -32114-225		Counternut M20x1.5 EMC	3	
005	EKP -10691-001		Top-hat rail L = 180	1	
006	UNE -32120-022		Caution sign	1	
007	UNE -32209-181		End bracket	1	
009	EKP -10961-001		Sign	1	
010	EKP -10962-001		Nameplate	1	
011	EKP -10996-001		Metal sheet	1	
012	UXN -10015-221		Oval head screw M5x10 4.8	3	
013	UNN -14000-090		Washer D 4.3/9x0.8	4	
014	UNN -10041-020		Socket-head screw M4x6	4	

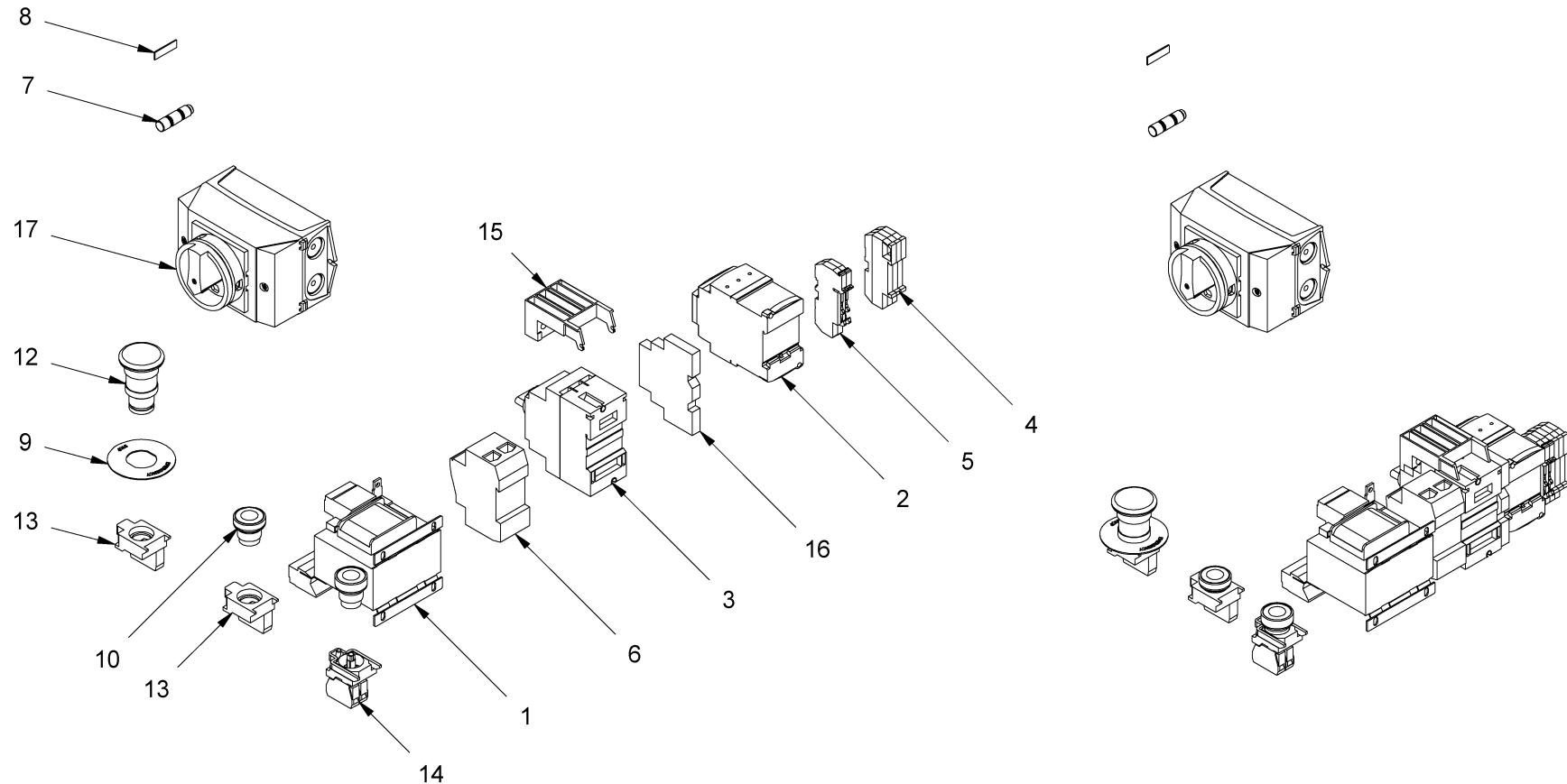


EKP -10875-**Selection bill of materials: Electric material**

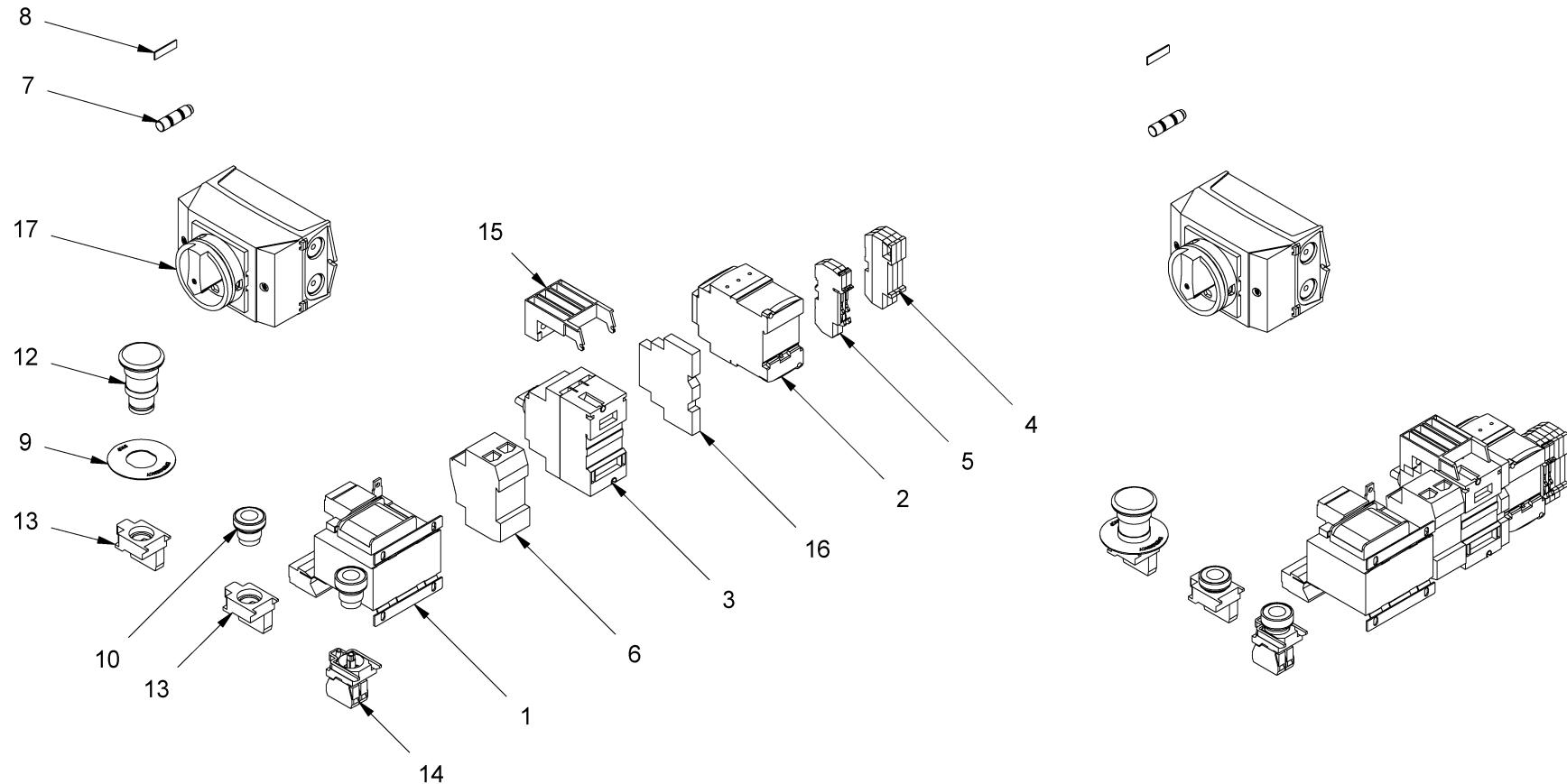
Item	Part. No.	C	Designation	Number	R
001	EKP -10871-001		Electric equipment 380–480 V/230 V	1	137
002	EKP -10872-001		Electric equipment 200–230 V/230 V	1	139
003	EKP -10873-001		Electric equipment 380 V, 60 Hz/230 V	1	141
004	EKP -10874-001		Electric equipment 575–600 V/230 V	1	143



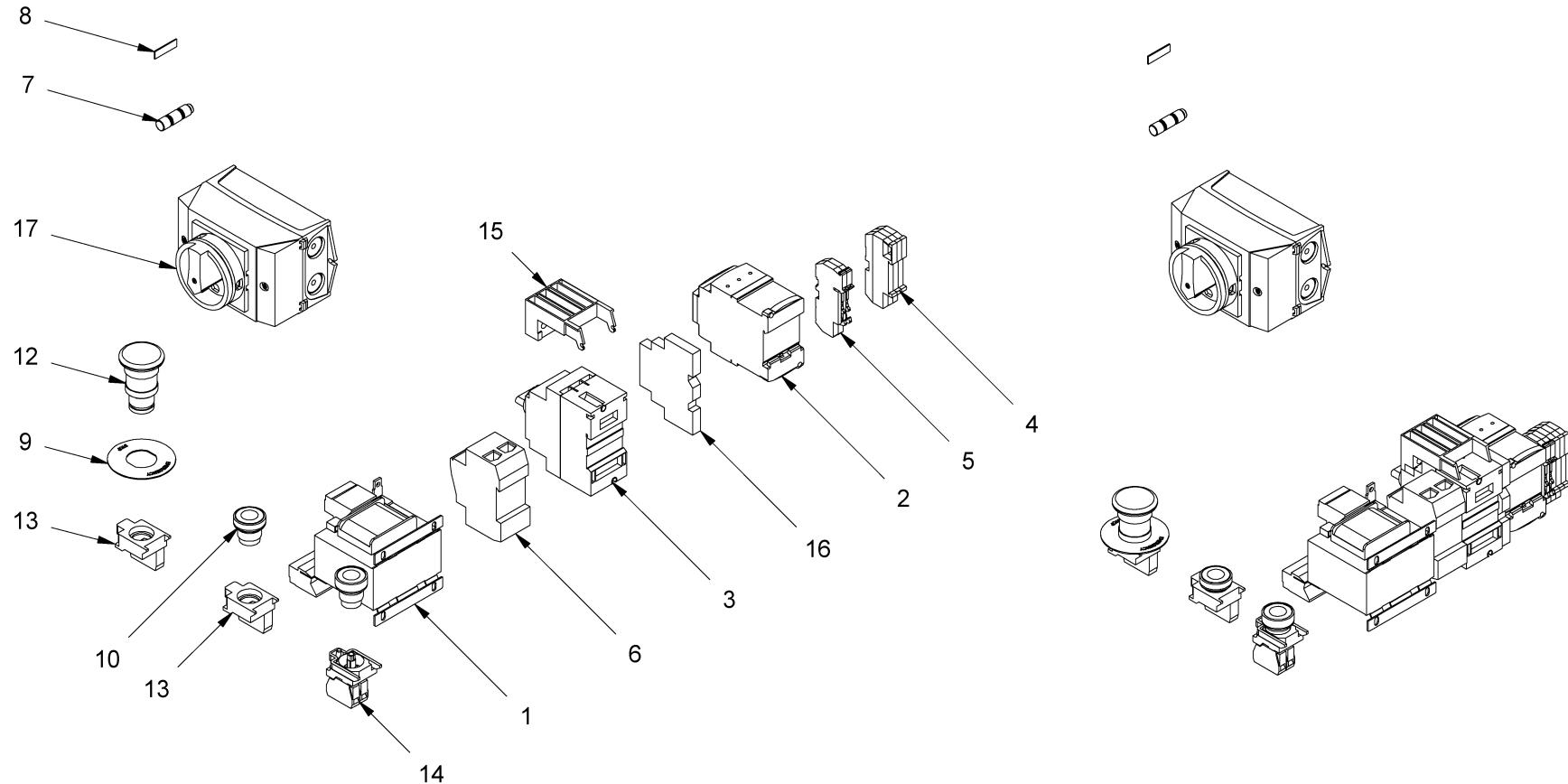
Item	Part. No.	C	Designation	Number	R
001	UNE -12120-101		Universal transformer	1	
002	UNE -28007-017		Contactor 230 V, 50/60 Hz	1	
003	UNE -24484-428		Motor circuit-breaker 4 A, 690 V, 50/60 Hz	1	
004	UNE -32201-121		Feedthrough terminal	3	
005	UNE -32202-532		Protective conductor terminal	2	
006	UXE -22010-032		Fuse holder	1	
007	UXE -22002-200		Fuse 0.5 A	4	
008	UNE -24445-522		Sign black/red	2	
009	UNE -24445-543		Emergency stop label	1	
010	UNE -24445-024		Impulse push button	1	
011	UNE -24445-031		Front element of illuminated push button	1	
012	UNE -24445-171		Front element of push-button switch	1	
013	UNE -24445-202		Auxiliary switch block	2	
014	UNE -24445-226		Auxiliary switch block with LED module	1	
015	UNE -24484-083		Feeder block	1	
016	UNE -24484-061		Auxiliary switch	1	
017	UXE -24530-301		Master switch 20 A	1	



Item	Part. No.	C	Designation	Number	R
001	UNE -12120-101		Universal transformer	1	
002	UNE -28007-017		Contactor 230 V, 50/60 Hz	1	
003	UNE -24484-430		Motor circuit-breaker 10 A, 690 V, 50/60 Hz	1	
004	UNE -32201-121		Feedthrough terminal	3	
005	UNE -32202-532		Protective conductor terminal	2	
006	UXE -22010-032		Fuse holder	1	
007	UXE -22002-200		Fuse 0.5 A	4	
008	UNE -24445-522		Sign black/red	2	
009	UNE -24445-543		Emergency stop label	1	
010	UNE -24445-024		Impulse push button	1	
011	UNE -24445-031		Front element of illuminated push button	1	
012	UNE -24445-171		Front element of push-button switch	1	
013	UNE -24445-202		Auxiliary switch block	2	
014	UNE -24445-226		Auxiliary switch block with LED module	1	
015	UNE -24484-083		Feeder block	1	
016	UNE -24484-061		Auxiliary switch	1	
017	UXE -24530-301		Master switch 20 A	1	



Item	Part. No.	C	Designation	Number	R
001	UNE -12120-101		Universal transformer	1	
002	UNE -28007-017		Contactor 230 V, 50/60 Hz	1	
003	UNE -24484-430		Motor circuit-breaker 10 A, 690 V, 50/60 Hz	1	
004	UNE -32201-121		Feedthrough terminal	3	
005	UNE -32202-532		Protective conductor terminal	2	
006	UXE -22010-032		Fuse holder	1	
007	UXE -22002-200		Fuse 0.5 A	4	
008	UNE -24445-522		Sign black/red	2	
009	UNE -24445-543		Emergency stop label	1	
010	UNE -24445-024		Impulse push button	1	
011	UNE -24445-031		Front element of illuminated push button	1	
012	UNE -24445-171		Front element of push-button switch	1	
013	UNE -24445-202		Auxiliary switch block	2	
014	UNE -24445-226		Auxiliary switch block with LED module	1	
015	UNE -24484-083		Feeder block	1	
016	UNE -24484-061		Auxiliary switch	1	
017	UXE -24530-301		Master switch 20 A	1	



Item	Part. No.	C	Designation	Number	R
001	UNE -12120-101		Universal transformer	1	
002	UNE -28007-017		Contactor 230 V, 50/60 Hz	1	
003	UNE -24484-428		Motor circuit-breaker 4 A, 690 V, 50/60 Hz	1	
004	UNE -32201-121		Feedthrough terminal	3	
005	UNE -32202-532		Protective conductor terminal	2	
006	UXE -22010-032		Fuse holder	1	
007	UXE -22002-200		Fuse 0.5 A	4	
008	UNE -24445-522		Sign black/red	2	
009	UNE -24445-543		Emergency stop label	1	
010	UNE -24445-024		Impulse push button	1	
011	UNE -24445-031		Front element of illuminated push button	1	
012	UNE -24445-171		Front element of push-button switch	1	
013	UNE -24445-202		Auxiliary switch block	2	
014	UNE -24445-226		Auxiliary switch block with LED module	1	
015	UNE -24484-083		Feeder block	1	
016	UNE -24484-061		Auxiliary switch	1	
017	UXE -24530-301		Master switch 20 A	1	



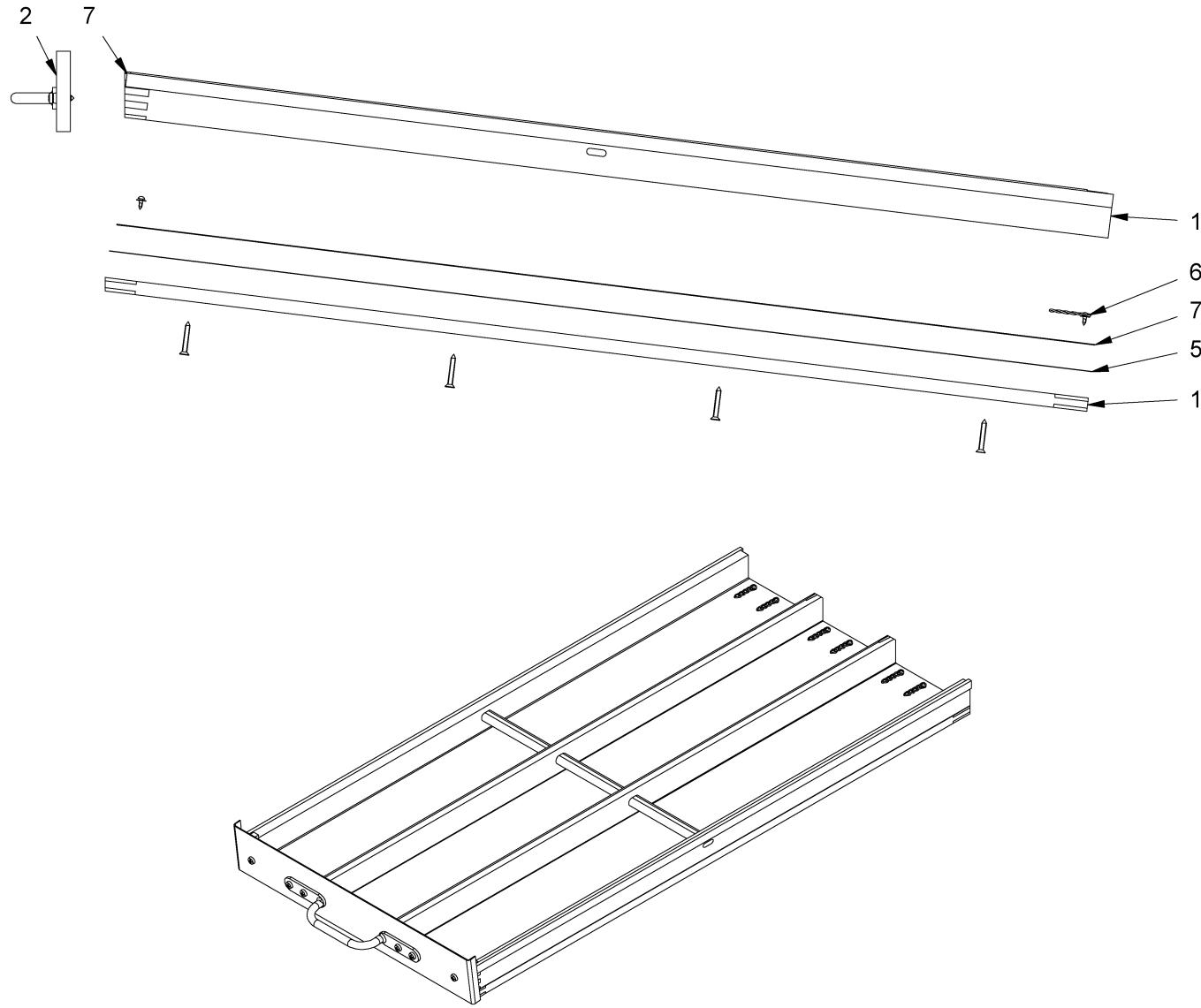
MCKA-10688-**Additional bill of materials: Special sieve frame**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80102-810		Sieve frame whole grain side top, standard A, B, C	1	149
011	MCKA-10612-001		Sieve frame whole grain side top, special sieve	1	151
012	MCKA-10616-001		Sieve frame whole grain side top, special sieve	1	153
013	MCKA-10622-001		Sieve frame whole grain side top, special sieve	1	155
014	MCKA-10729-001		Sieve frame whole grain side top, special sieve	1	157
020	MCKA-80103-810		Sieve frame whole grain side bottom, standard A, B	1	159
021	MCKA-80118-810		Sieve frame whole grain side bottom, standard C	1	161
022	MCKA-10613-001		Sieve frame whole grain side bottom, special sieve	1	163
023	MCKA-10617-001		Sieve frame whole grain side bottom, special sieve	1	165
024	MCKA-10623-001		Sieve frame whole grain side bottom, special sieve	1	167
030	MCKA-80124-810		Sieve frame milled side top, standard A	1	169
031	MCKA-80104-810		Sieve frame milled side top, standard B	1	171
032	MCKA-80119-810		Sieve frame milled side top, standard C	1	173
033	MCKA-10620-001		Sieve frame milled side top, special sieve	1	175
034	MCKA-10626-001		Sieve frame milled side top, special sieve	1	177
035	MCKA-10689-001		Sieve frame milled side top, special sieve	1	179
036	MCKA-10730-001		Sieve frame milled side top, special sieve	1	181
040	MCKA-80125-810		Sieve frame milled side bottom, standard A	1	185
041	MCKA-80105-810		Sieve frame milled side bottom, standard B	1	187
042	MCKA-80120-810		Sieve frame milled side bottom, standard C	1	189
043	MCKA-10621-001		Sieve frame milled side bottom, special sieve	1	191



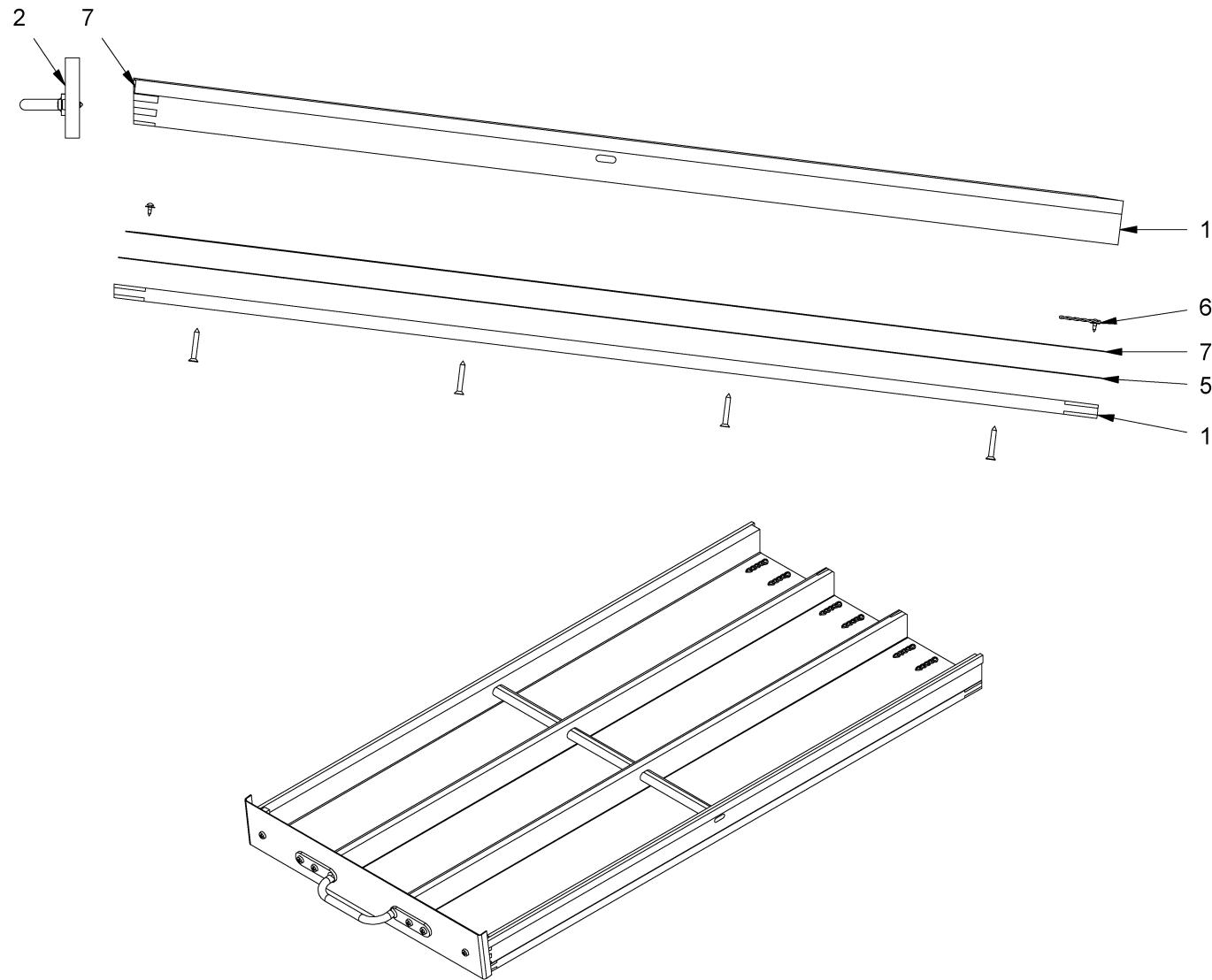
MCKA-10688-**Additional bill of materials: Special sieve frame**

Item	Part. No.	C	Designation	Number	R
044	MCKA-10627-001		Sieve frame milled side bottom, special sieve	1	193
045	MCKA-10690-001		Sieve frame milled side bottom, special sieve	1	195
046	MCKA-10731-001		Sieve frame milled side bottom, special sieve	1	197
050	MCKA-80098-810		Preliminary sieve C1	1	201
051	MCKA-10614-001		Preliminary sieve C1, special sieve	1	203
052	MCKA-10618-001		Preliminary sieve C1, special sieve	1	205
053	MCKA-10624-001		Preliminary sieve C1, special sieve	1	207
060	MCKA-80093-810		Preliminary sieve C2	1	211
061	MCKA-10615-001		Preliminary sieve C2, special sieve	1	213
062	MCKA-10625-001		Preliminary sieve C2, special sieve	1	215
110	MCKA-80111-810		Sieve frame whole grain side top, durum wheat	1	219
111	MCKA-10628-001		Sieve frame durum wheat side top, special sieve	1	221
112	MCKA-10629-001		Sieve frame durum wheat side top, special sieve	1	223
120	MCKA-80112-810		Sieve frame whole grain side bottom, durum wheat	1	225
121	MCKA-10630-001		Sieve frame durum wheat side bottom, special sieve	1	227
130	MCKA-80113-810		Sieve frame milled side top, durum wheat	1	229
131	MCKA-10631-001		Sieve frame milled side top durum wheat, special sieve	1	231
132	MCKA-10633-001		Sieve frame milled side top durum wheat, special sieve	1	233
140	MCKA-80114-810		Sieve frame milled side bottom, durum wheat	1	237
141	MCKA-10632-001		Sieve frame milled side bottom durum wheat, special sieve	1	239



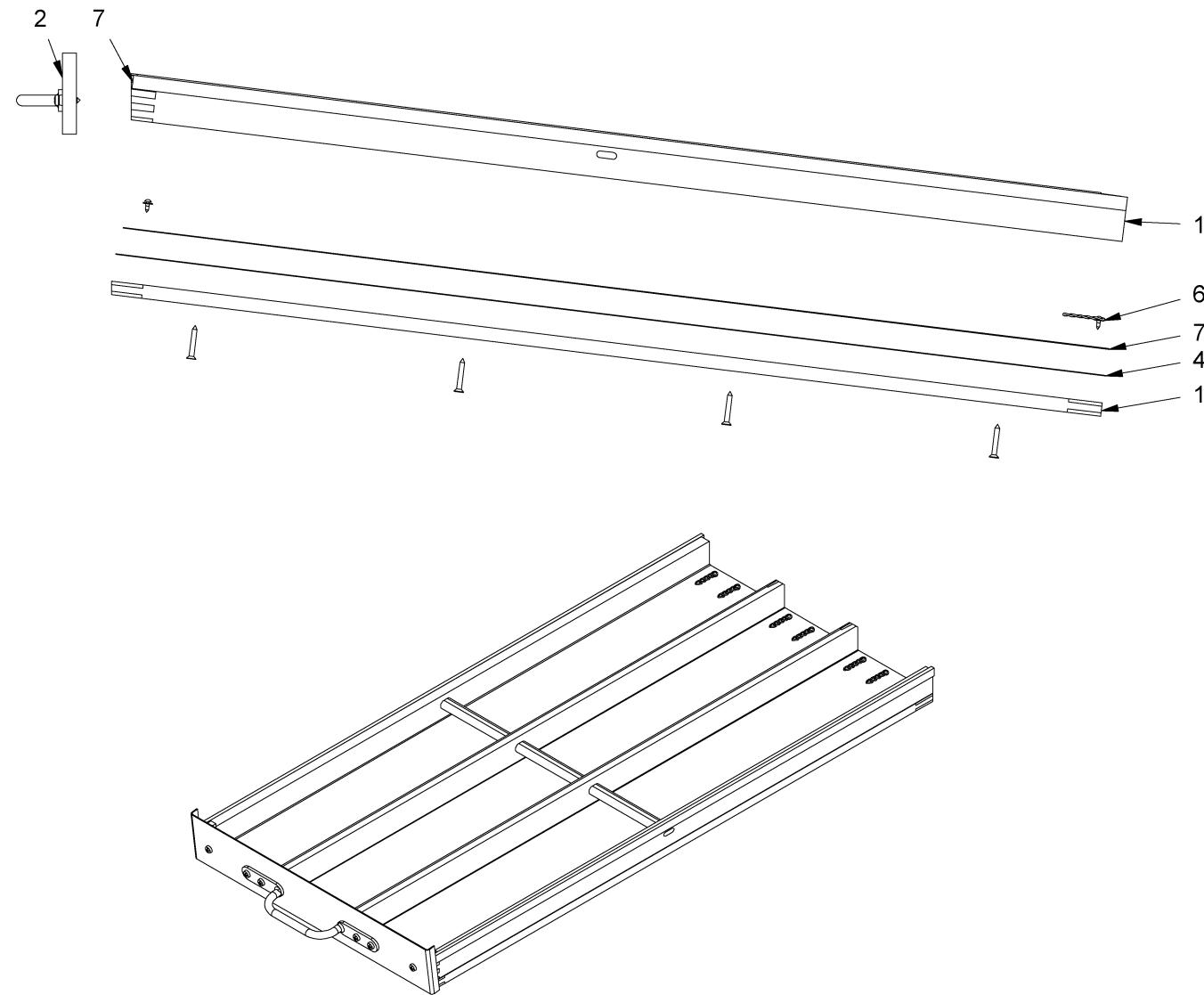
MCKA-80102-810**Sieve frame whole grain side top, standard A, B, C**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80082-810		Sieve frame, top	1	235
002	MCKA-10709-001		Handle	1	
003	MCKA-10010-010		Sieve covering, mesh size = 0.71	1	
004	MCKA-10011-010		Sieve covering, mesh size = 0.60	1	
005	MCKA-10012-010		Sieve covering, mesh size = 0.53	1	
006	MCKA-10711-001		Armoured chains	1	
007	MCKA-10715-001		Textile fabric	1	
008	UXN -18018-001		Staple	320	



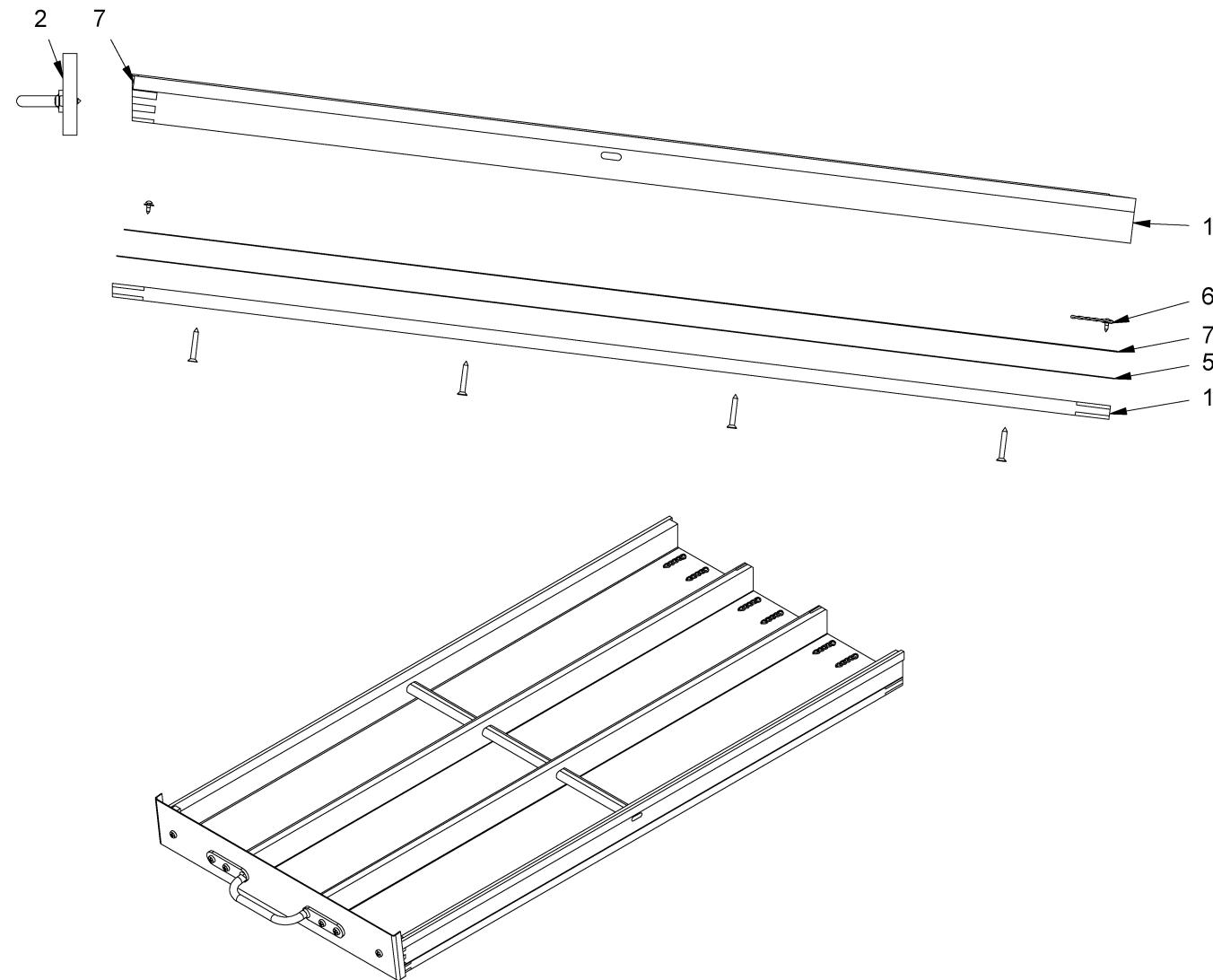
MCKA-10612-001**Sieve frame whole grain side top, special sieve**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80082-810		Sieve frame, top	1	235
002	MCKA-10709-001		Handle	1	
003	MCKA-10012-010		Sieve covering, mesh size = 0.53	2	
005	MPAK-11985-010		Fabric corrosion-resistant, Type B, mesh size = 0.450, magnetic	1	
006	MCKA-10711-001		Armoured chains	1	
007	MCKA-10715-001		Textile fabric	1	
008	UXN -18018-001		Staple	320	



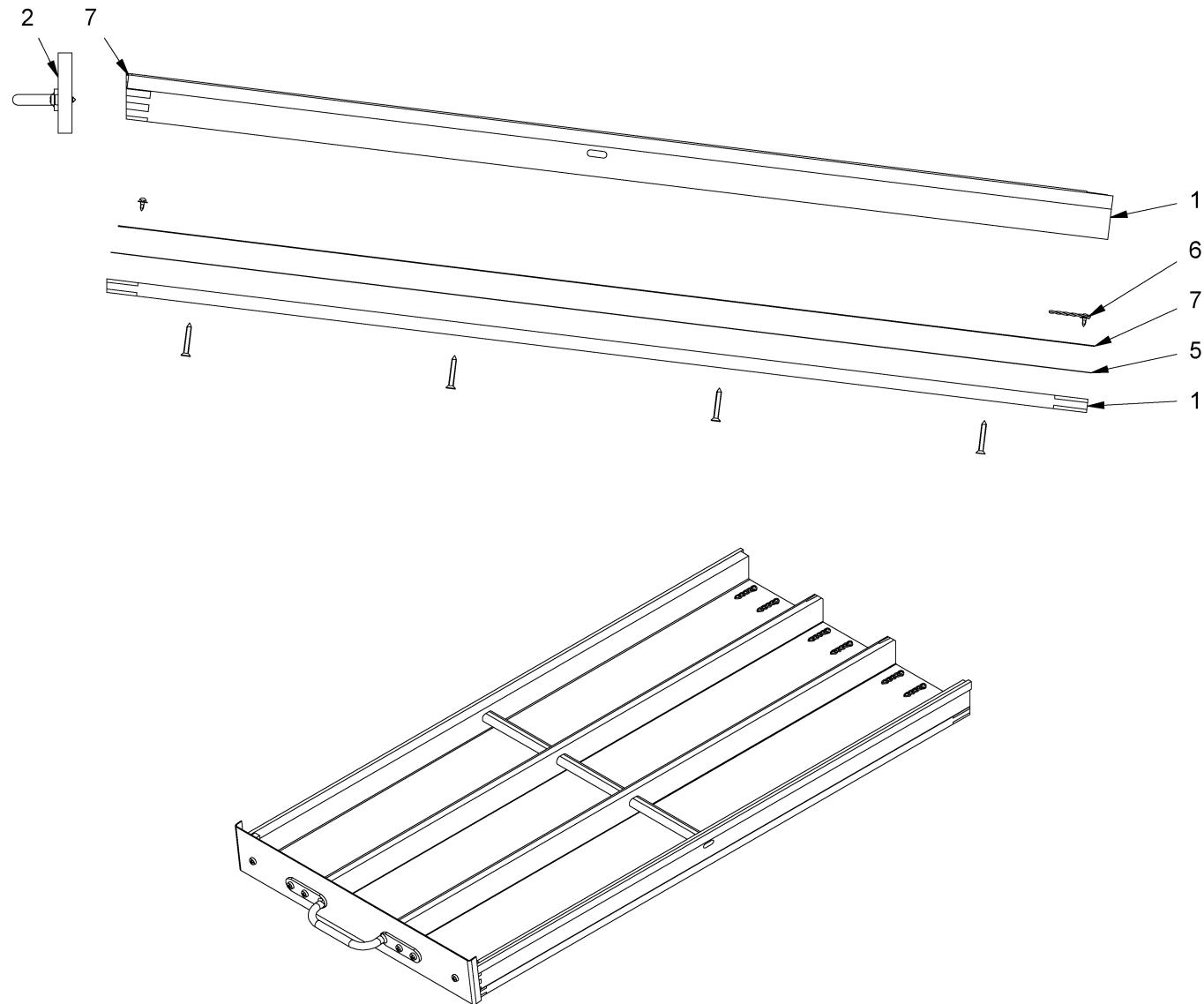
MCKA-10616-001**Sieve frame whole grain side top, special sieve**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80082-810		Sieve frame, top	1	235
002	MCKA-10709-001		Handle	1	
003	MCKA-10011-010		Sieve covering, mesh size = 0.60	1	
004	MPAK-11985-010		Fabric corrosion-resistant, Type B, mesh size = 0.450, magnetic	1	
006	MCKA-10711-001		Armoured chains	1	
007	MCKA-10715-001		Textile fabric	1	
008	UXN -18018-001		Staple	320	



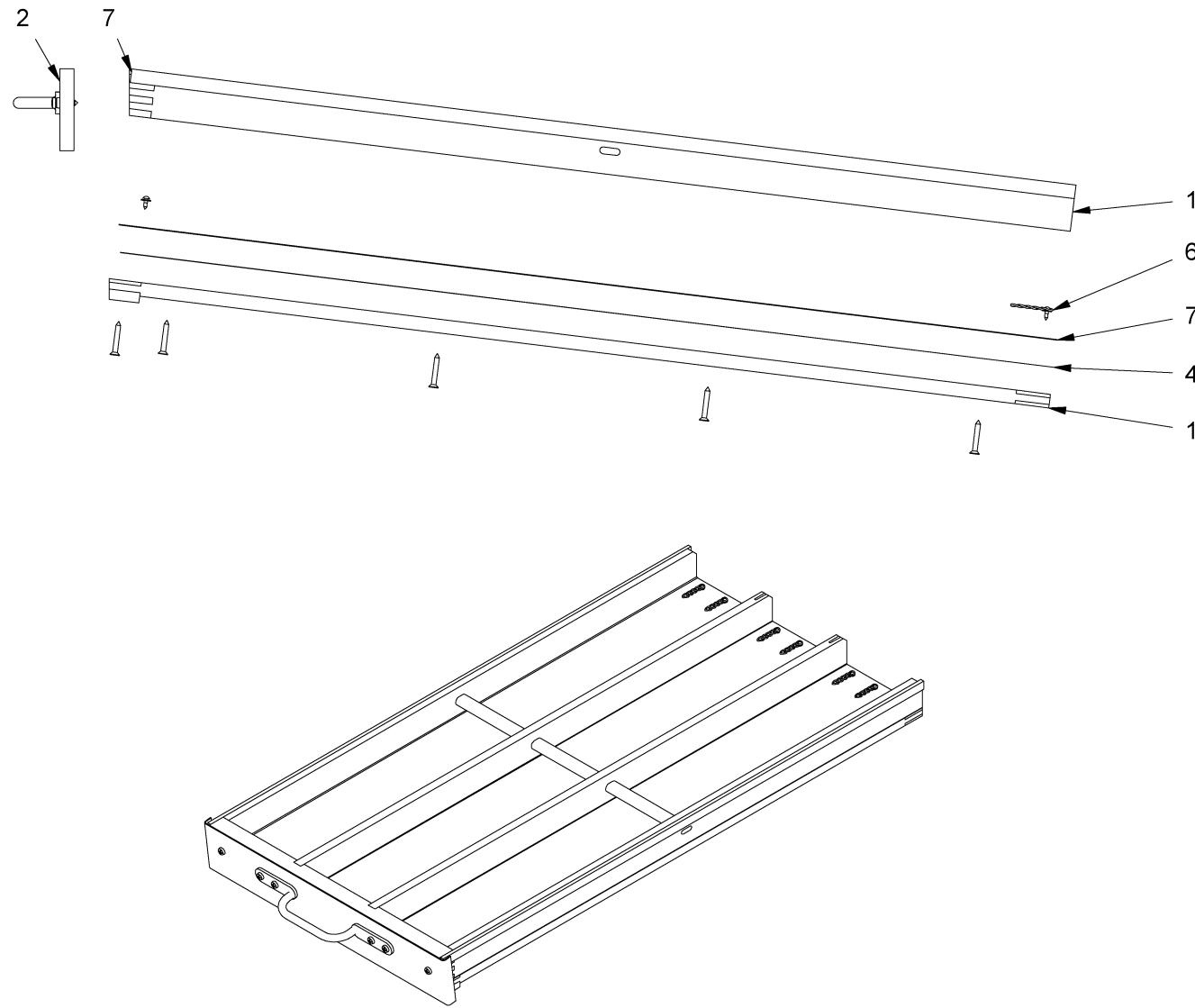
MCKA-10622-001**Sieve frame whole grain side top, special sieve**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80082-810		Sieve frame, top	1	235
002	MCKA-10709-001		Handle	1	
003	MPAK-11985-010		Fabric corrosion-resistant, Type B, mesh size = 0.450, magnetic	1	
005	MPAK-11988-010		Fabric corrosion-resistant, Type B, mesh size = 0.375, magnetic	1	
006	MCKA-10711-001		Armoured chains	1	
007	MCKA-10715-001		Textile fabric	1	
008	UXN -18018-001		Staple	320	



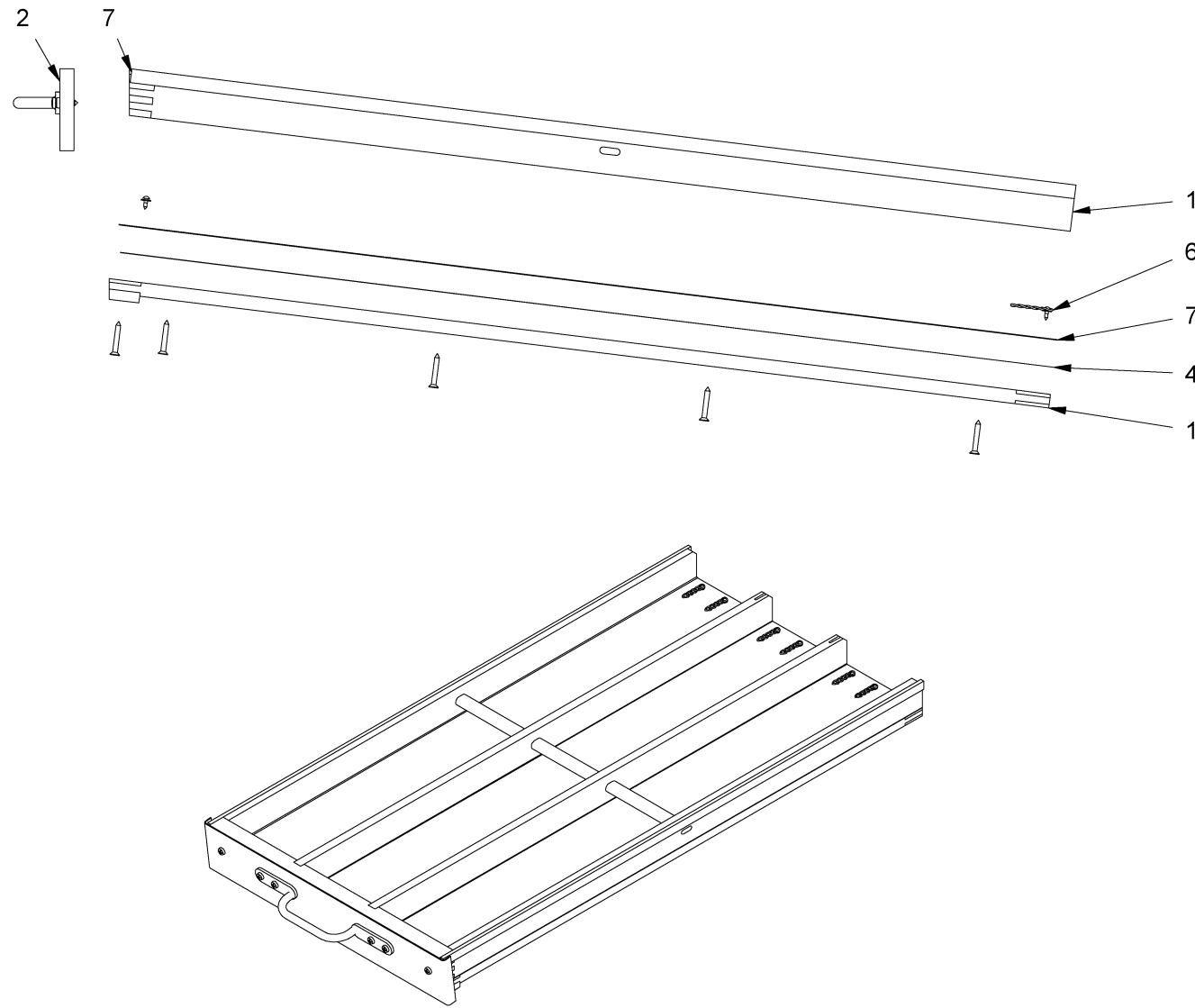
MCKA-10729-001**Sieve frame whole grain side top, special sieve**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80082-810		Sieve frame, top	1	235
002	MCKA-10709-001		Handle	1	
003	MCKA-10013-010		Sieve covering	1	
004	MCKA-10011-010		Sieve covering, mesh size = 0.60	1	
005	MCKA-10012-010		Sieve covering, mesh size = 0.53	1	
006	MCKA-10711-001		Armoured chains	1	
007	MCKA-10715-001		Textile fabric	1	
008	UXN -18018-001		Staple	320	



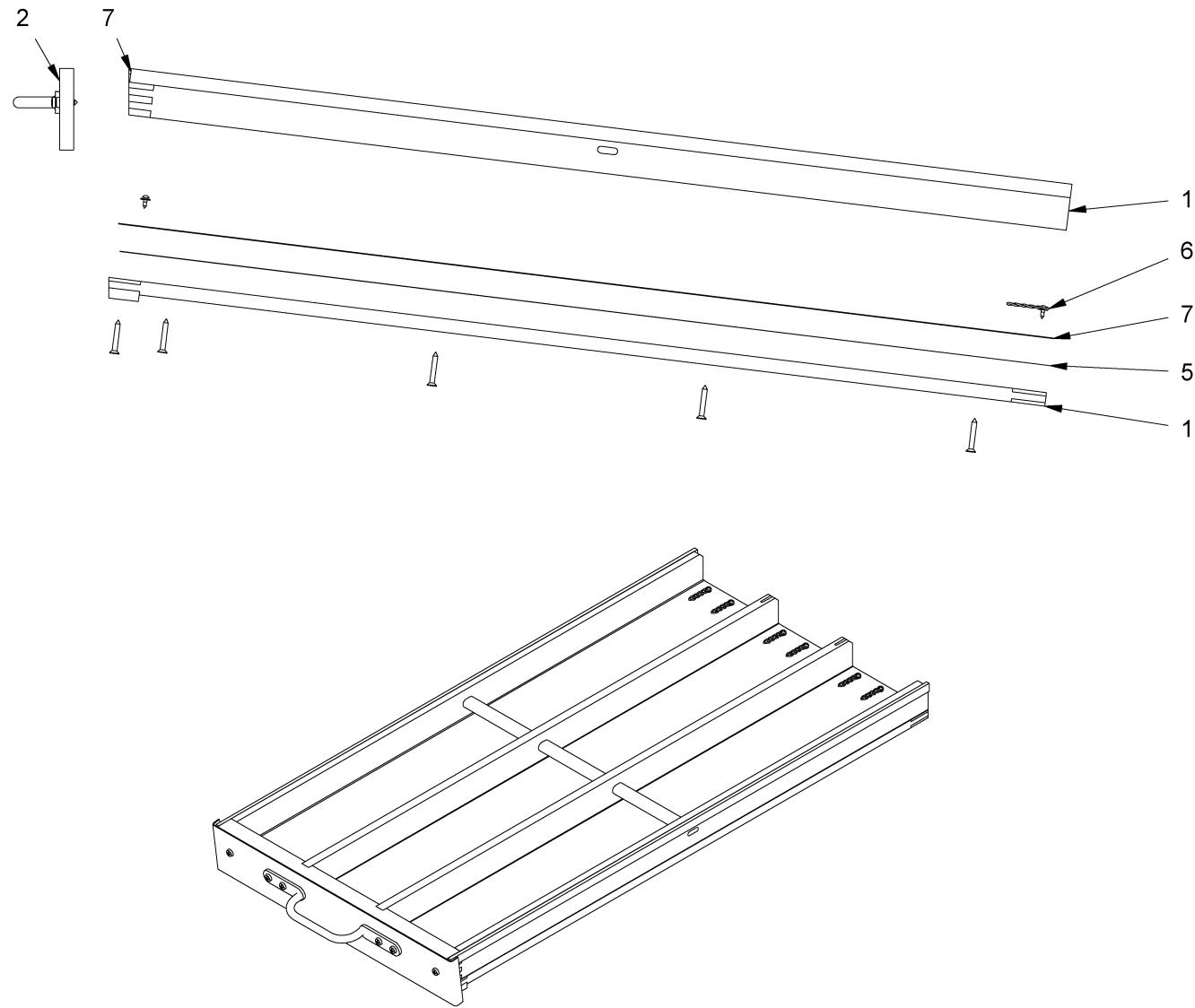
MCKA-80103-810**Sieve frame whole grain side bottom, standard A, B**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80035-810		Sieve frame, bottom	1	241
002	MCKA-10709-001		Handle	1	
003	MCKA-10002-010		Fabric, mesh size = 150, 730x150	1	
004	MCKA-10006-010		Fabric, mesh size = 132, 730x260	1	
006	MCKA-10713-001		Armoured chains	1	
007	MCKA-10715-001		Textile fabric	1	
008	UXN -18018-001		Staple	300	



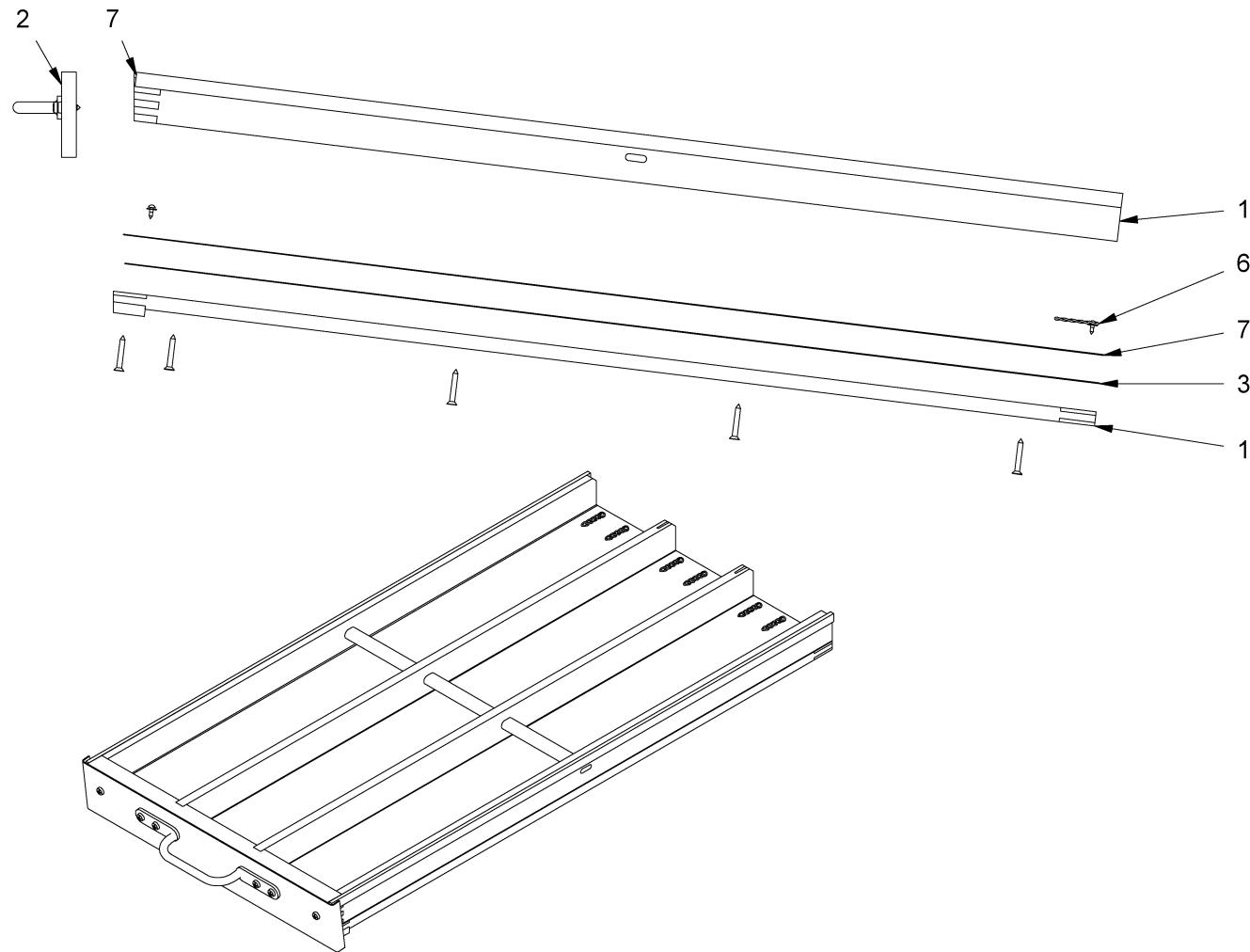
MCKA-80118-810**Sieve frame whole grain side bottom, standard C**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80035-810		Sieve frame, bottom	1	241
002	MCKA-10709-001		Handle	1	
003	MCKA-10003-010		Fabric, mesh size = 180, 730x150	1	
004	MCKA-10005-010		Fabric, mesh size = 150, 730x260	1	
006	MCKA-10713-001		Armoured chains	1	
007	MCKA-10715-001		Textile fabric	1	
008	UXN -18018-001		Staple	300	



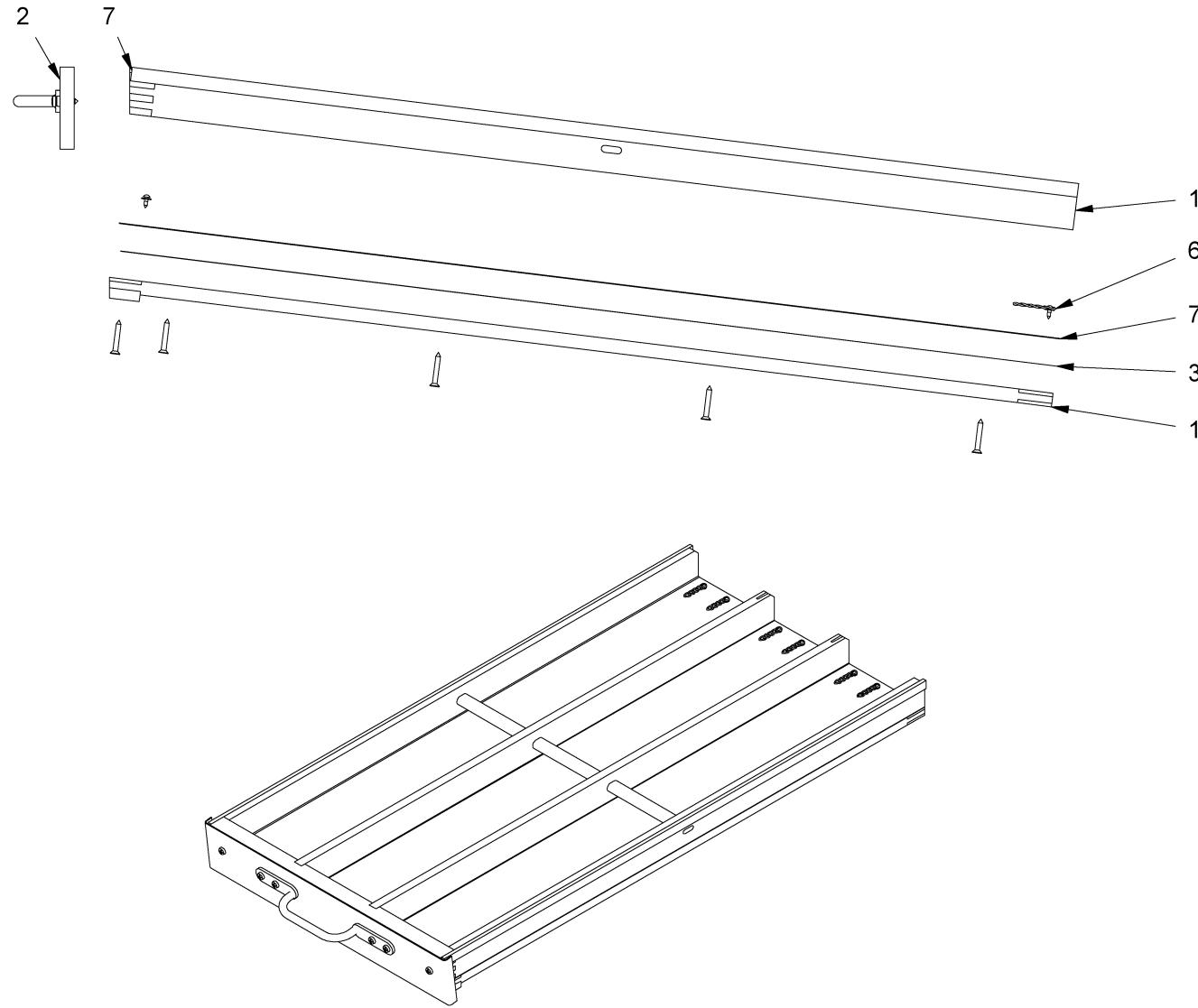
MCKA-10613-001**Sieve frame whole grain side bottom, special sieve**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80035-810		Sieve frame, bottom	1	241
002	MCKA-10709-001		Handle	1	
003	MCKA-10006-010		Fabric, mesh size = 132, 730x260	1	
005	MCKA-10004-010		Fabric, mesh size = 118, 730x150	1	
006	MCKA-10713-001		Armoured chains	1	
007	MCKA-10715-001		Textile fabric	1	
008	UXN -18018-001		Staple	300	



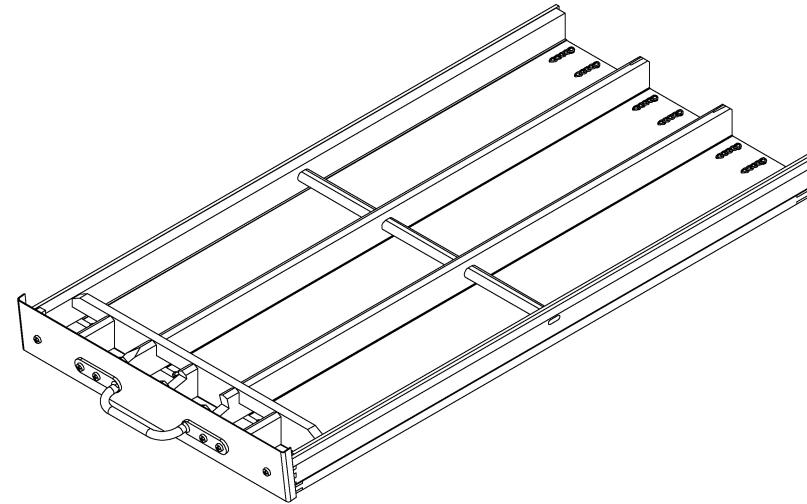
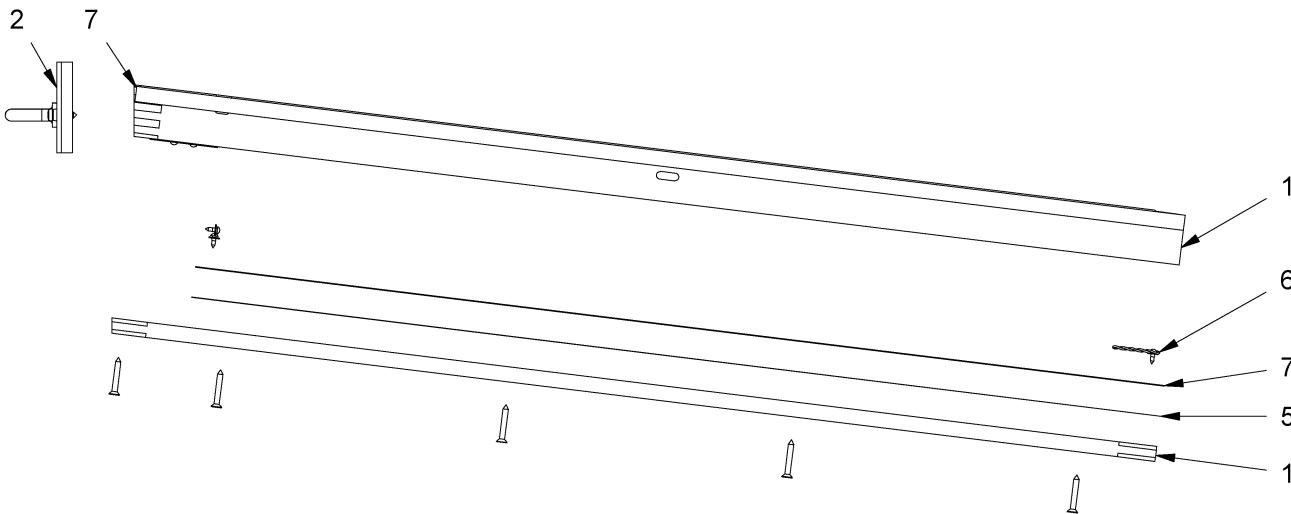
MCKA-10617-001**Sieve frame whole grain side bottom, special sieve**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80035-810		Sieve frame, bottom	1	241
002	MCKA-10709-001		Handle	1	
003	MPAK-11997-010		Wire cloth Type B, mesh size = 0.160, magnetic	1	
006	MCKA-10713-001		Armoured chains	1	
007	MCKA-10715-001		Textile fabric	1	
008	UXN -18018-001		Staple	300	



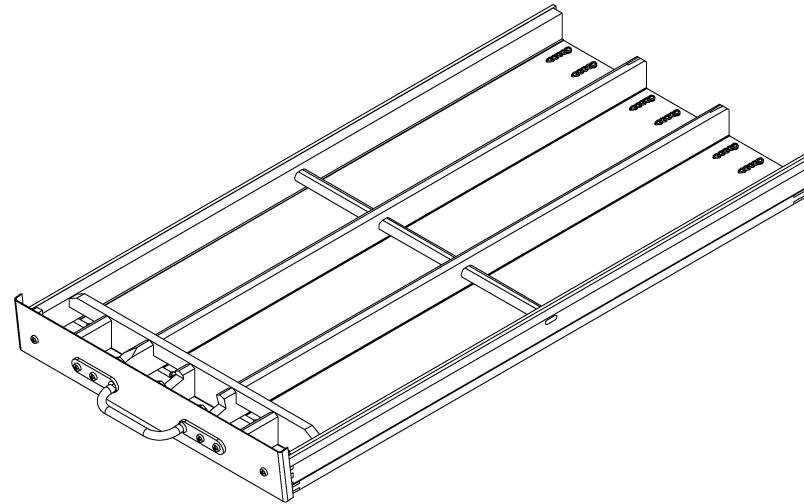
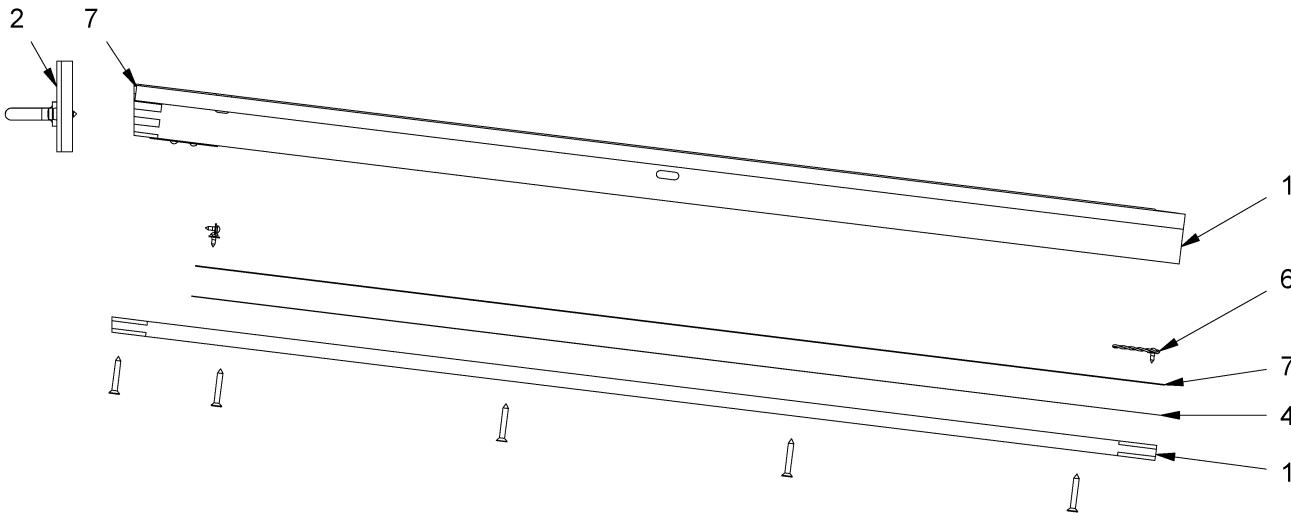
MCKA-10623-001**Sieve frame whole grain side bottom, special sieve**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80035-810		Sieve frame, bottom	1	241
002	MCKA-10709-001		Handle	1	
003	MCKA-10006-010		Fabric, mesh size = 132, 730x260	2	
006	MCKA-10713-001		Armoured chains	1	
007	MCKA-10715-001		Textile fabric	1	
008	UXN -18018-001		Staple	300	



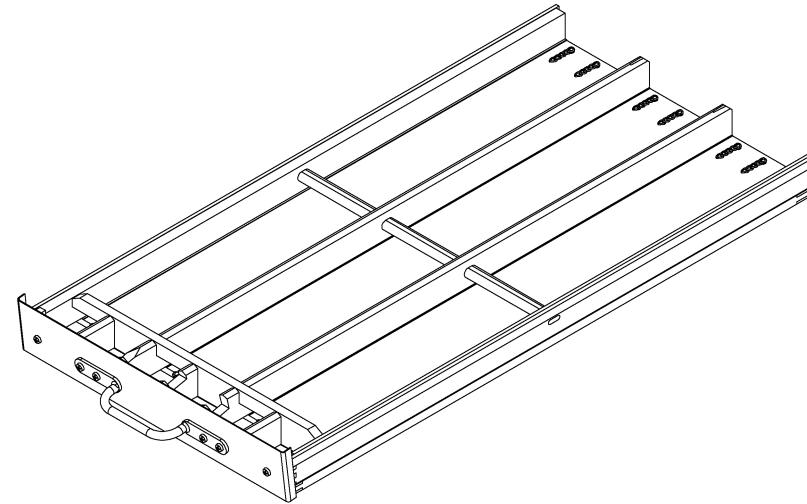
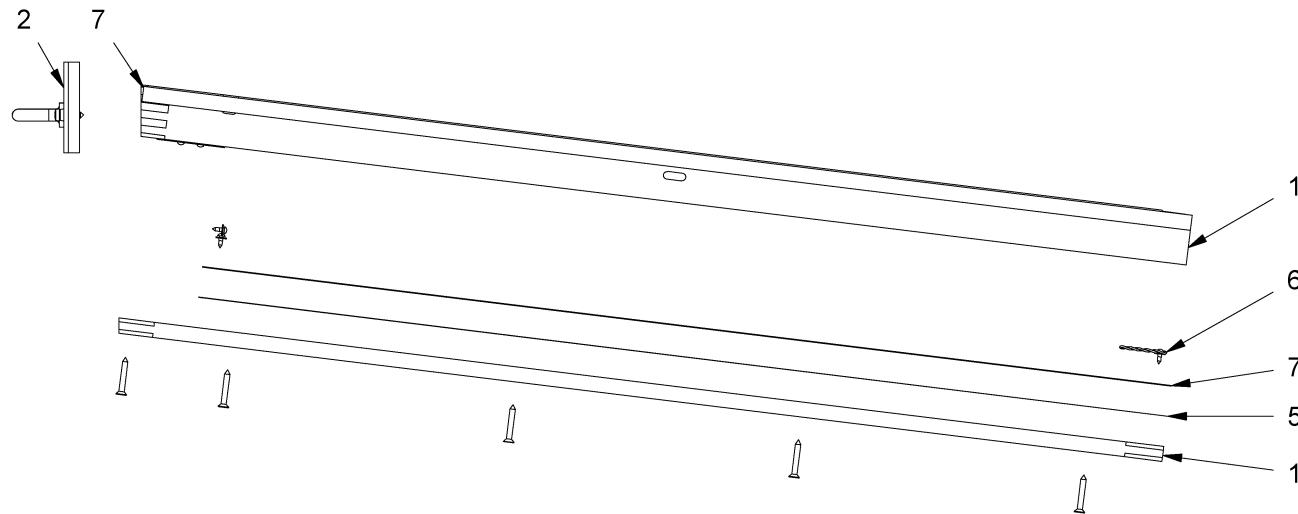
MCKA-80124-810**Sieve frame milled side top, standard A**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80094-810		Sieve frame, top	1	183
002	MCKA-10709-001		Handle	1	
003	MCKA-10006-010		Fabric, mesh size = 132, 730x260	1	
005	MCKA-10004-010		Fabric, mesh size = 118, 730x150	1	
006	MCKA-10717-001		Armoured chains	1	
007	MCKA-10715-001		Textile fabric	1	
008	UXN -18018-001		Staple	280	



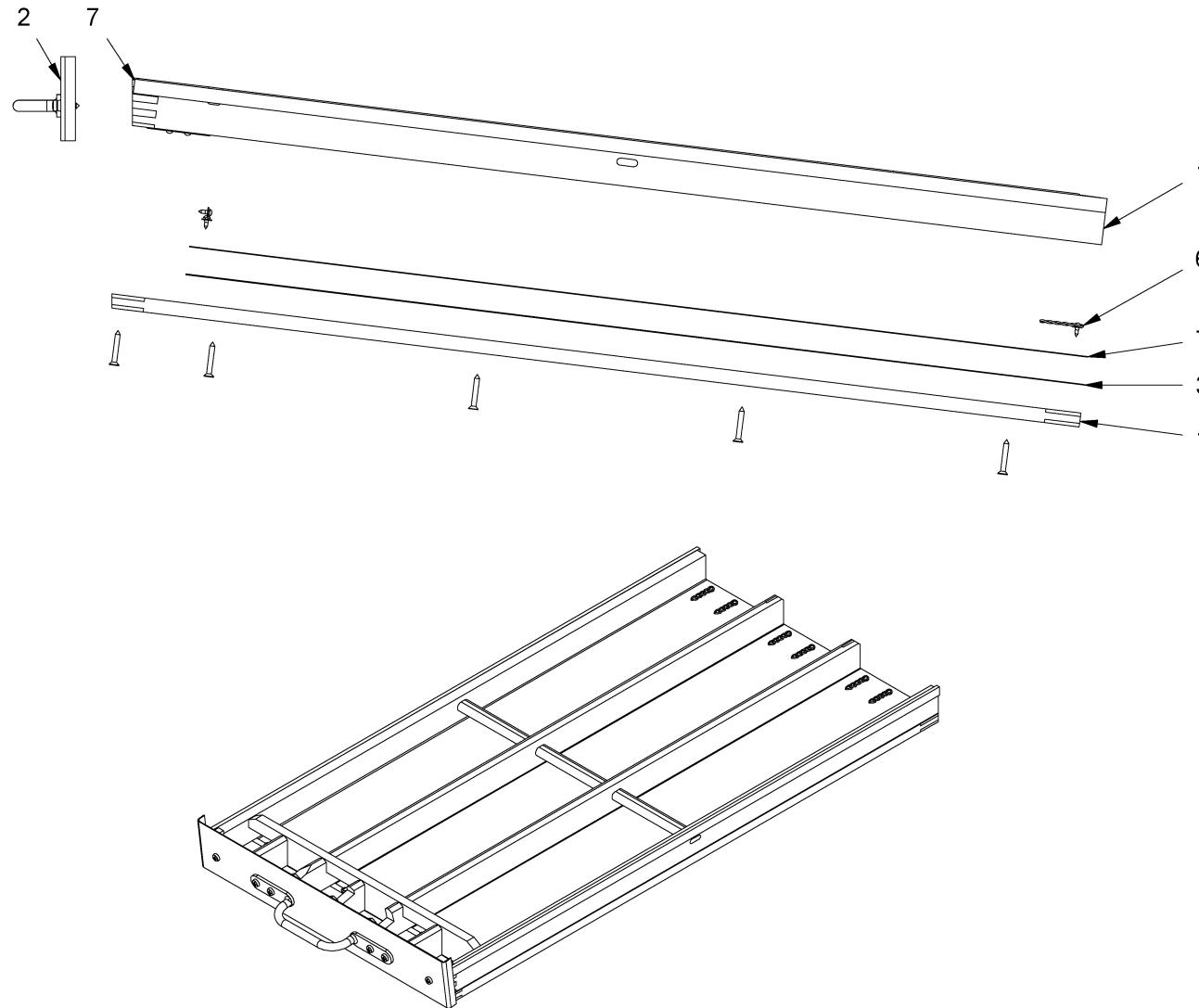
MCKA-80104-810**Sieve frame milled side top, standard B**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80094-810		Sieve frame, top	1	183
002	MCKA-10709-001		Handle	1	
003	MCKA-10002-010		Fabric, mesh size = 150, 730x150	1	
004	MCKA-10006-010		Fabric, mesh size = 132, 730x260	1	
006	MCKA-10717-001		Armoured chains	1	
007	MCKA-10715-001		Textile fabric	1	
008	UXN -18018-001		Staple	280	



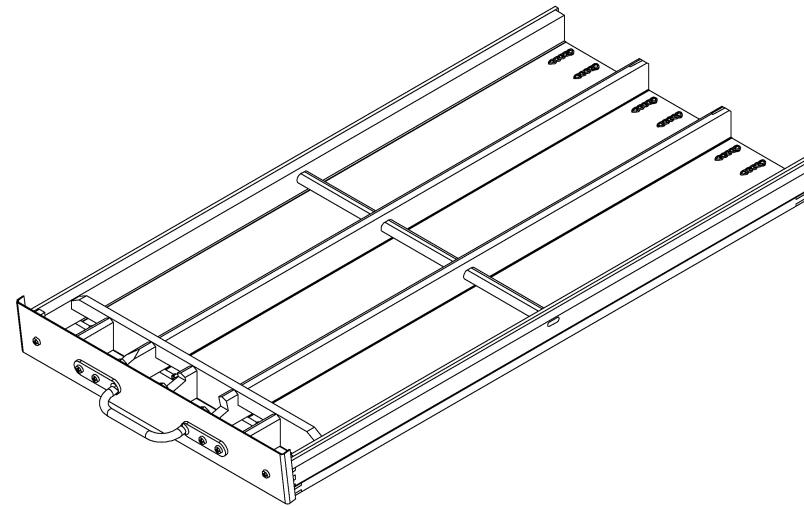
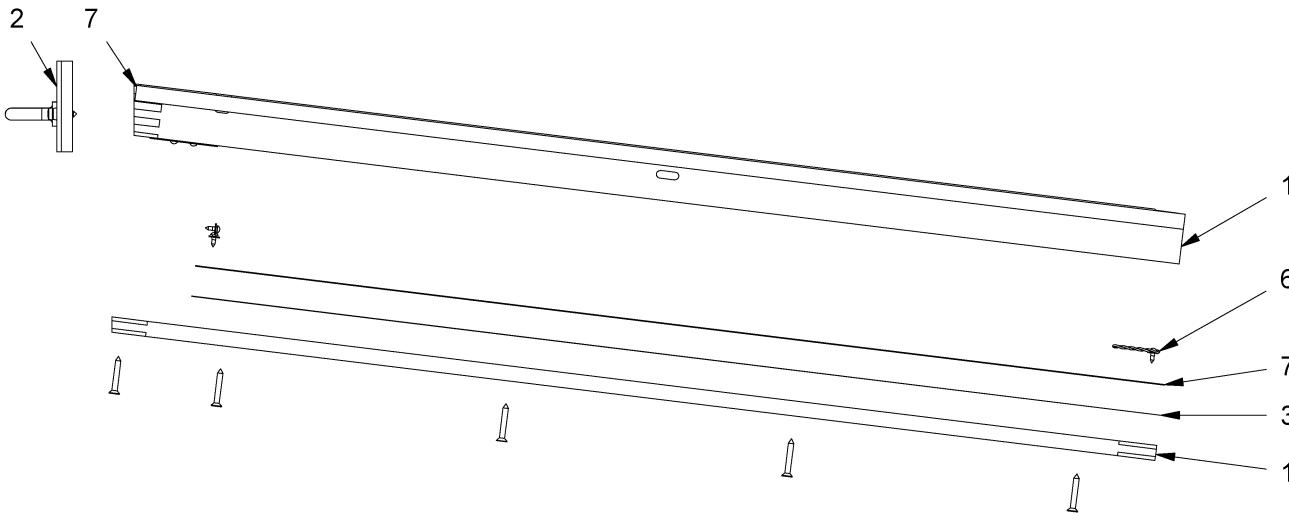
MCKA-80119-810**Sieve frame milled side top, standard C**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80094-810		Sieve frame, top	1	183
002	MCKA-10709-001		Handle	1	
003	MCKA-10007-010		Fabric, mesh size = 180, 730x260	1	
005	MCKA-10002-010		Fabric, mesh size = 150, 730x150	1	
006	MCKA-10717-001		Armoured chains	1	
007	MCKA-10715-001		Textile fabric	1	
008	UXN -18018-001		Staple	280	



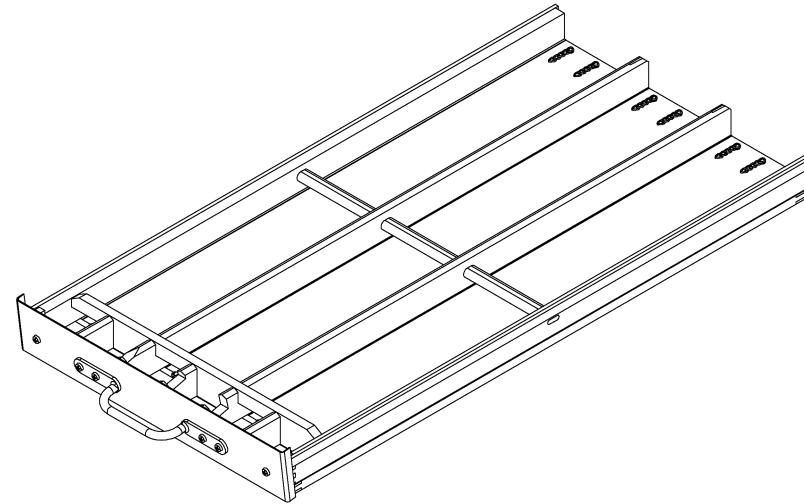
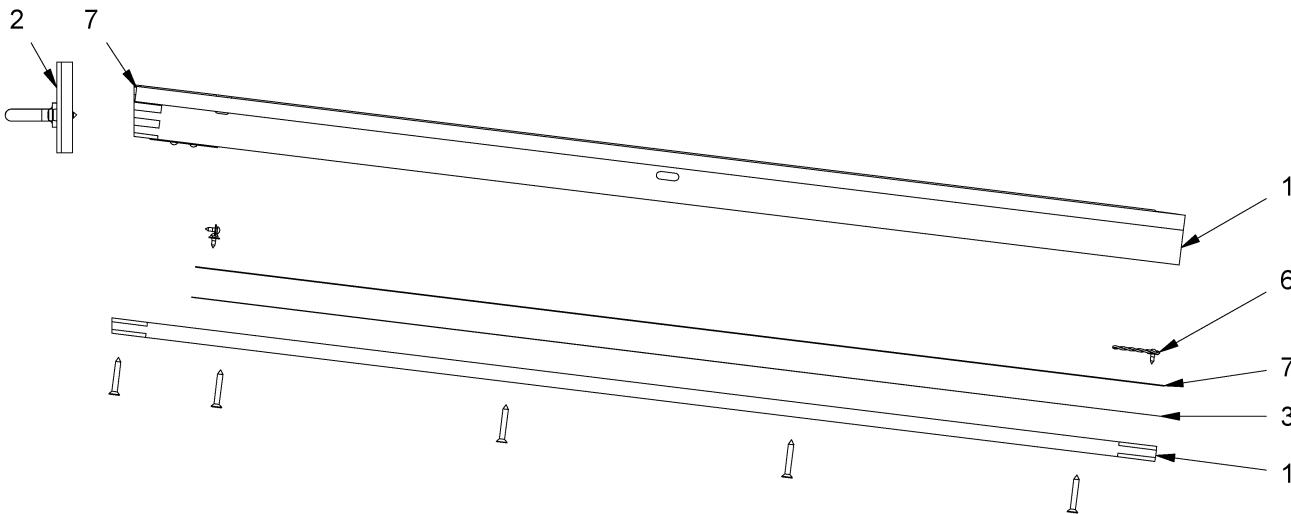
MCKA-10620-001**Sieve frame milled side top, special sieve**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80094-810		Sieve frame, top	1	183
002	MCKA-10709-001		Handle	1	
003	MPAK-11997-010		Wire cloth Type B, mesh size = 0.160, magnetic	1	
006	MCKA-10717-001		Armoured chains	1	
007	MCKA-10715-001		Textile fabric	1	
008	UXN -18018-001		Staple	280	



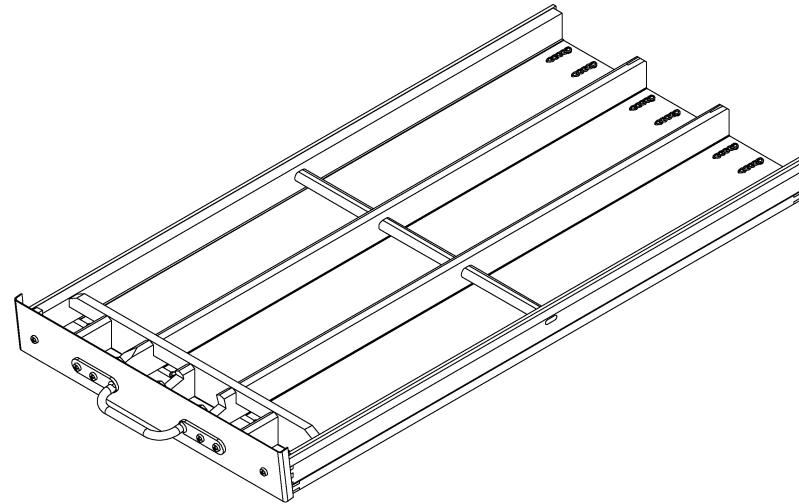
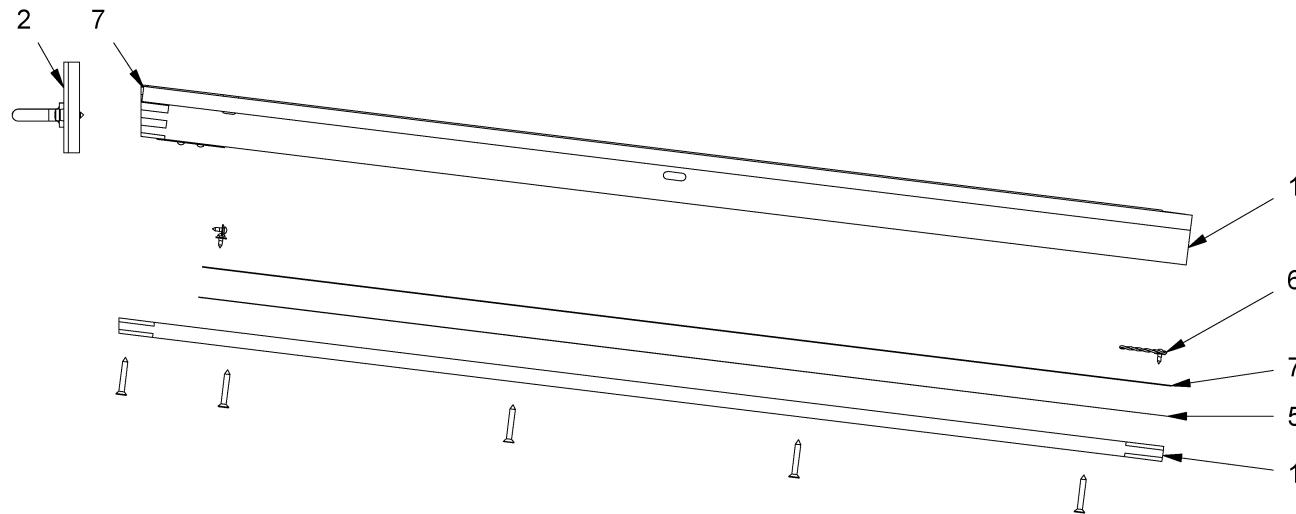
MCKA-10626-001**Sieve frame milled side top, special sieve**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80094-810		Sieve frame, top	1	183
002	MCKA-10709-001		Handle	1	
003	MCKA-10006-010		Fabric, mesh size = 132, 730x260	2	
006	MCKA-10717-001		Armoured chains	1	
007	MCKA-10715-001		Textile fabric	1	
008	UXN -18018-001		Staple	280	



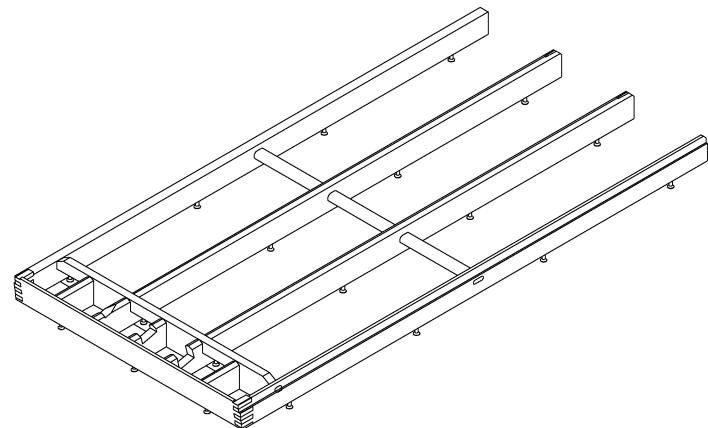
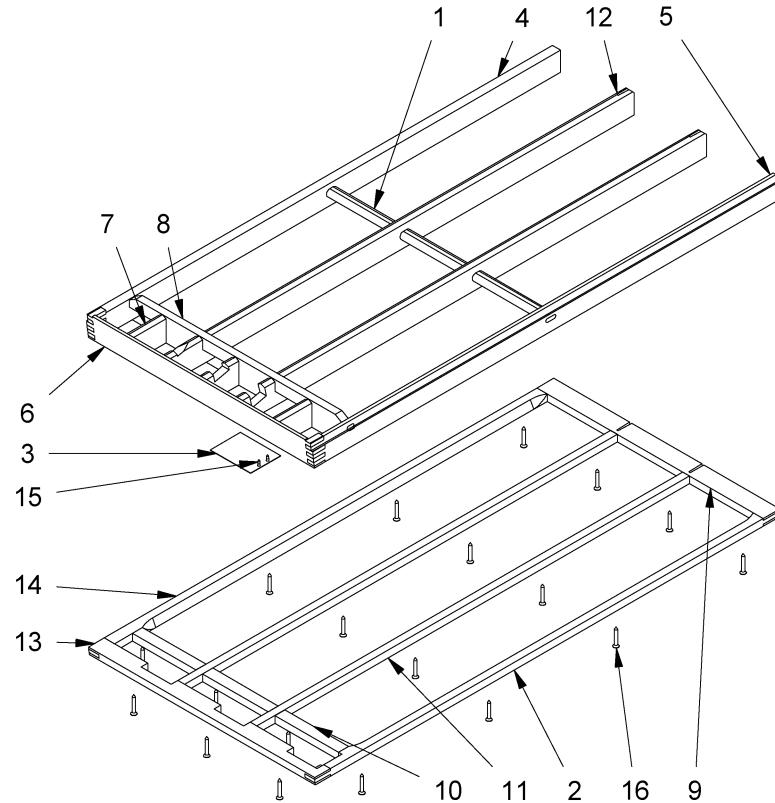
MCKA-10689-001**Sieve frame milled side top, special sieve**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80094-810		Sieve frame, top	1	183
002	MCKA-10709-001		Handle	1	
003	MCKA-10002-010		Fabric, mesh size = 150, 730x150	3	
006	MCKA-10717-001		Armoured chains	1	
007	MCKA-10715-001		Textile fabric	1	
008	UXN -18018-001		Staple	280	



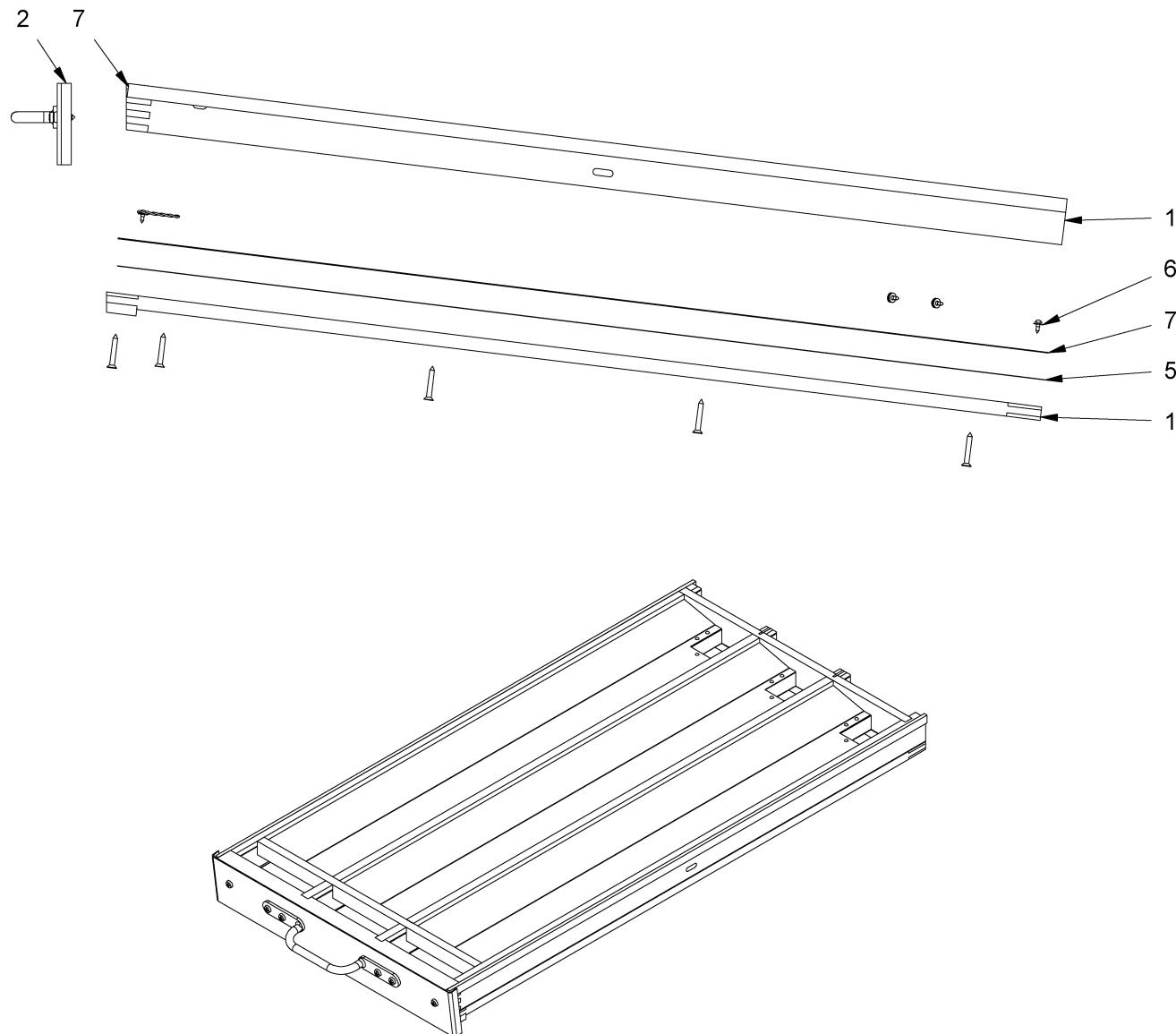
MCKA-10730-001**Sieve frame milled side top, special sieve**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80094-810		Sieve frame, top	1	183
002	MCKA-10709-001		Handle	1	
003	MCKA-10006-010		Fabric, mesh size = 132, 730x260	1	
005	MCKA-10003-010		Fabric, mesh size = 180, 730x150	1	
006	MCKA-10717-001		Armoured chains	1	
007	MCKA-10715-001		Textile fabric	1	
008	UXN -18018-001		Staple	280	



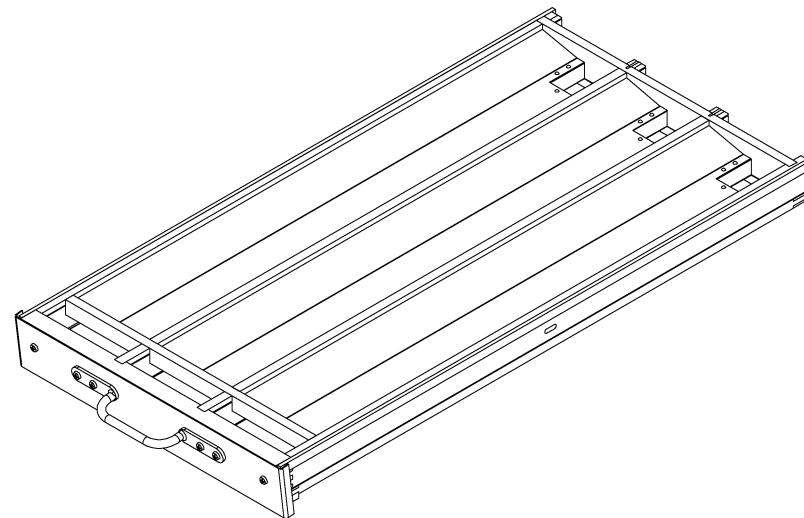
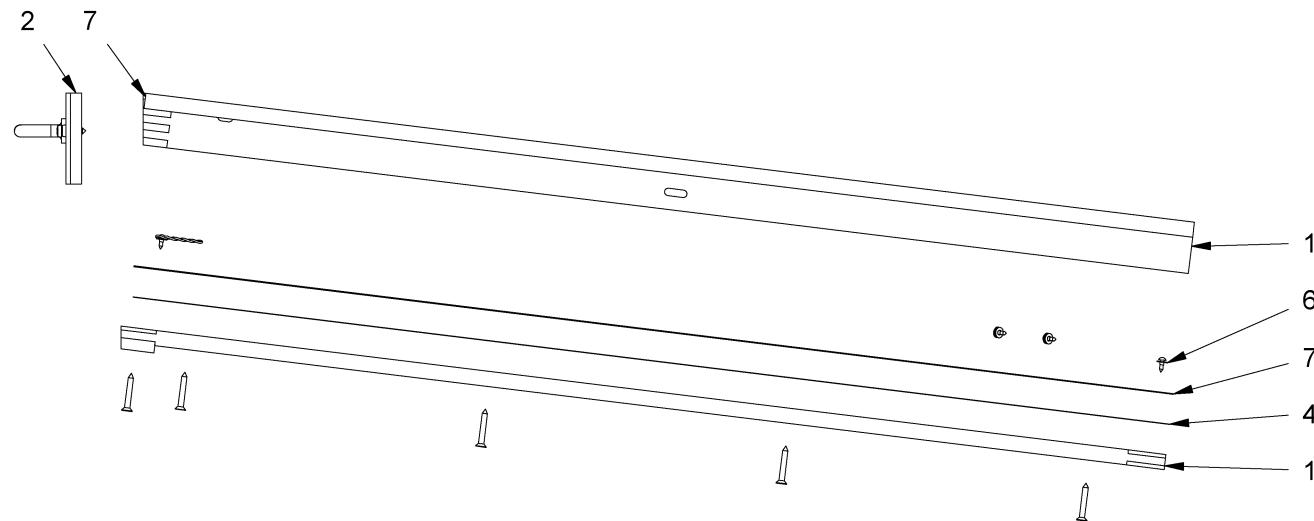
MCKA-80094-810**Sieve frame, top**

Item	Part. No.	C	Designation	Number	R
001	MCKA-10021-010		Cross-brace, top	1	
002	MCKA-10118-010		Side strip right, bottom	1	
003	MCKA-10394-010		Metal sheet	3	
004	MCKA-10025-010		Side strip left, top	1	
005	MCKA-10026-010		Side strip right, top	1	
006	MCKA-10361-010		Front strip, top	1	
007	MCKA-10022-010		Separator top	3	
008	MCKA-10024-010		Cross-strip, top	1	
009	MCKA-10028-010		Cross-strip, bottom	1	
010	MCKA-10031-010		Cross-strip, bottom	1	
011	MCKA-10029-010		Longitudinal strip, bottom	2	
012	MCKA-10023-010		Longitudinal strip, top	2	
013	MCKA-10018-010		Front strip, bottom	1	
014	MCKA-10119-010		Side strip left, bottom	1	
015	UNN -10505-043		Slotted round head wood screw D 2.5x8	6	
016	UNN -10510-064		Chipboard countersunk screw D3.5×25	19	



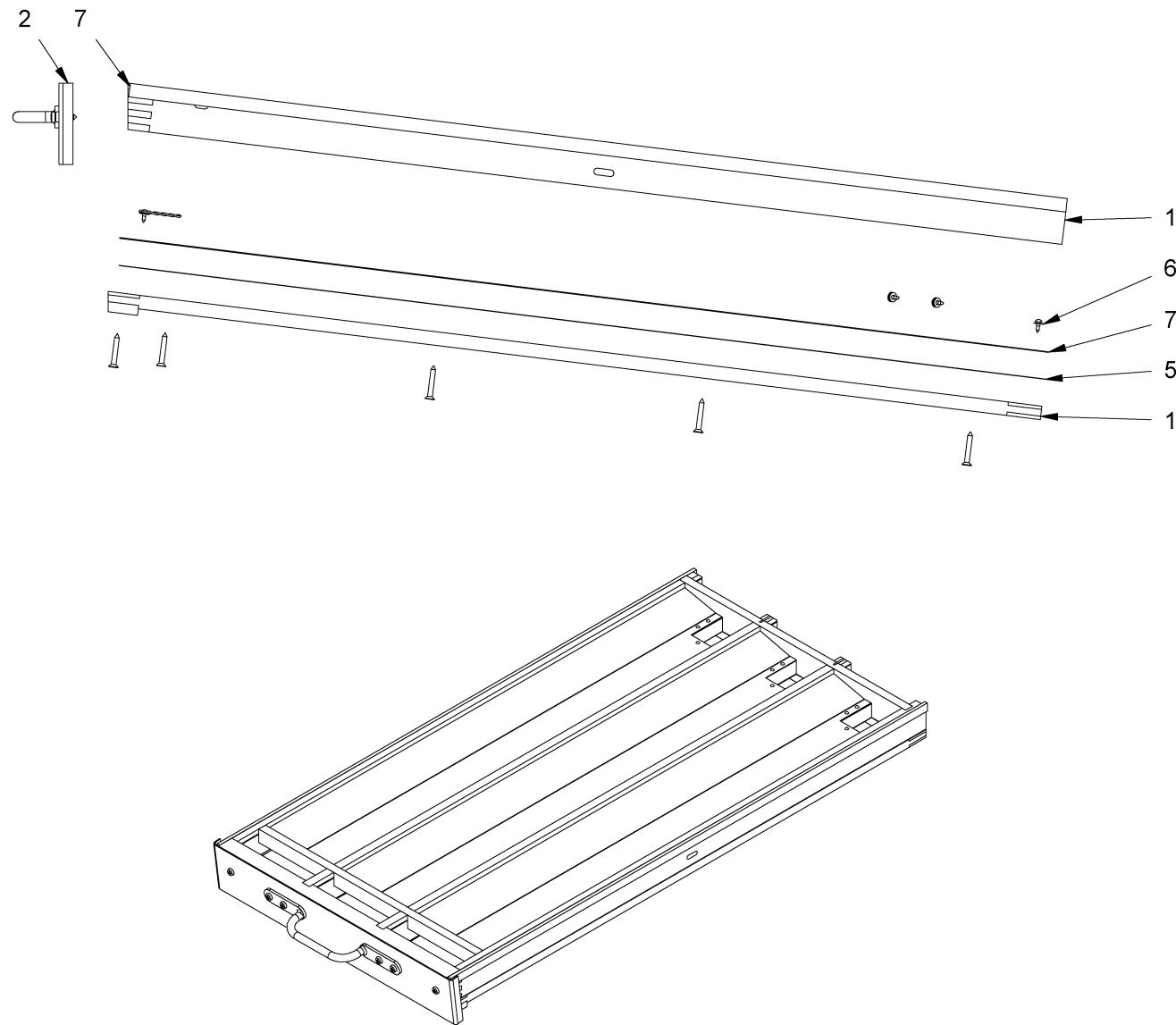
MCKA-80125-810**Sieve frame milled side bottom, standard A**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80138-810		Sieve frame, bottom	1	199
002	MCKA-10709-001		Handle	1	
003	MCKA-10006-010		Fabric, mesh size = 132, 730x260	1	
005	MCKA-10004-010		Fabric, mesh size = 118, 730x150	1	
006	MCKA-10722-001		Armoured chains	1	
007	MCKA-10715-001		Textile fabric	1	
008	UXN -18018-001		Staple	300	



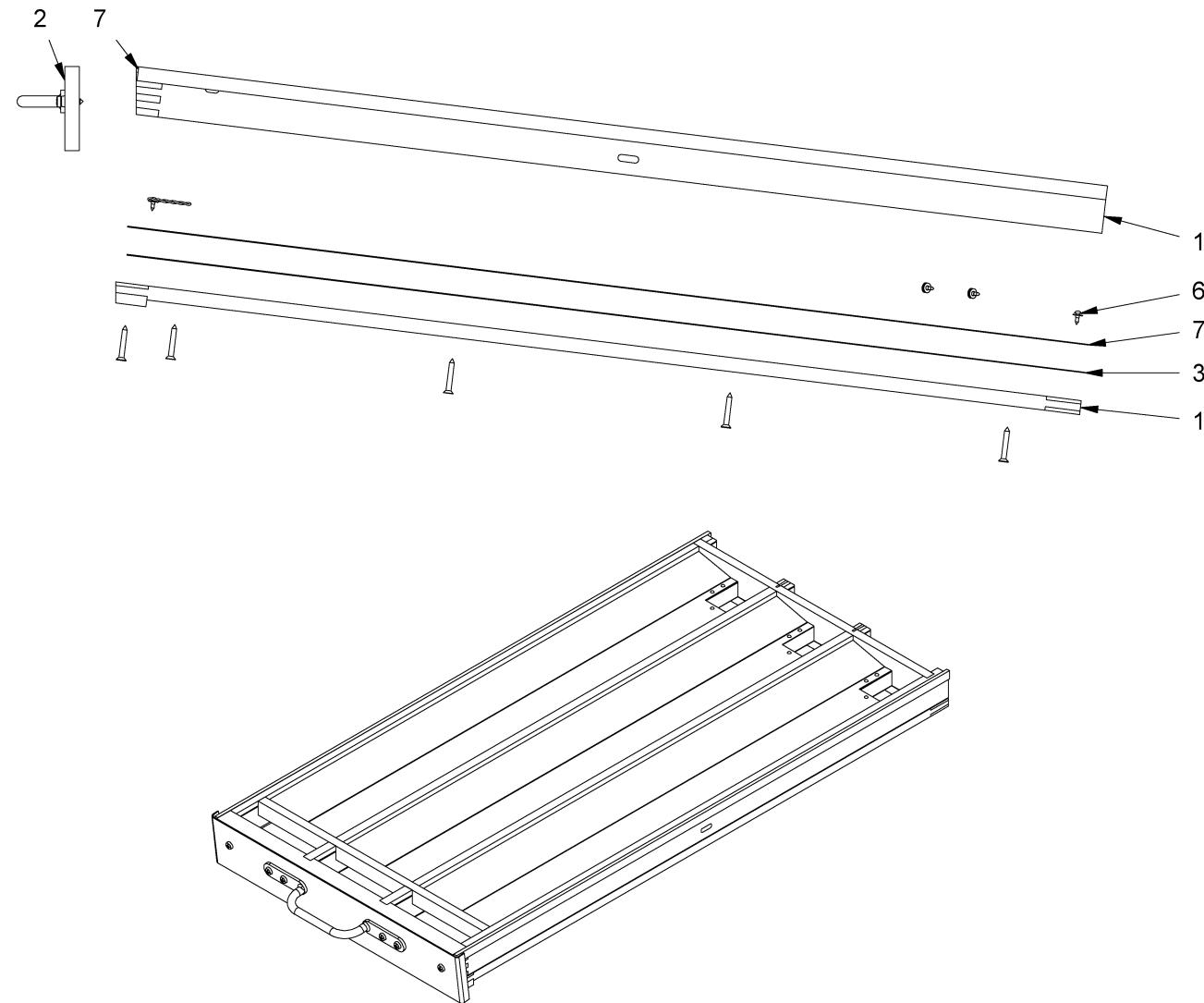
MCKA-80105-810**Sieve frame milled side bottom, standard B**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80138-810		Sieve frame, bottom	1	199
002	MCKA-10709-001		Handle	1	
003	MCKA-10002-010		Fabric, mesh size = 150, 730x150	1	
004	MCKA-10006-010		Fabric, mesh size = 132, 730x260	1	
006	MCKA-10722-001		Armoured chains	1	
007	MCKA-10715-001		Textile fabric	1	
008	UXN -18018-001		Staple	300	



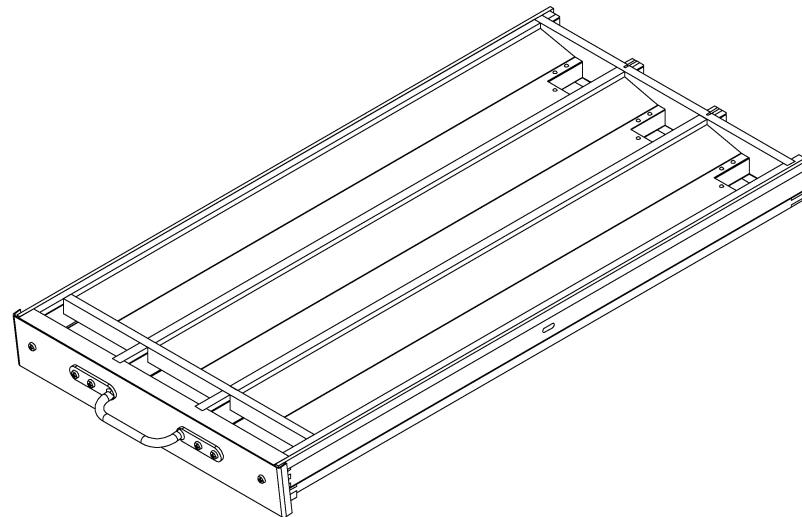
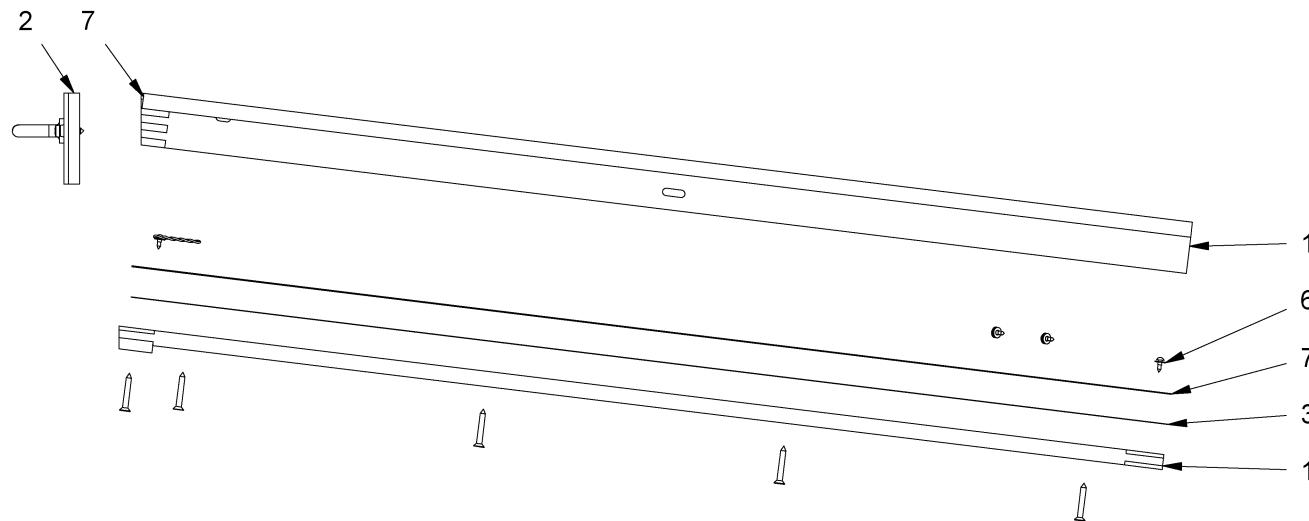
MCKA-80120-810**Sieve frame milled side bottom, standard C**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80138-810		Sieve frame, bottom	1	199
002	MCKA-10709-001		Handle	1	
003	MCKA-10007-010		Fabric, mesh size = 180, 730x260	1	
005	MCKA-10002-010		Fabric, mesh size = 150, 730x150	1	
006	MCKA-10722-001		Armoured chains	1	
007	MCKA-10715-001		Textile fabric	1	
008	UXN -18018-001		Staple	300	



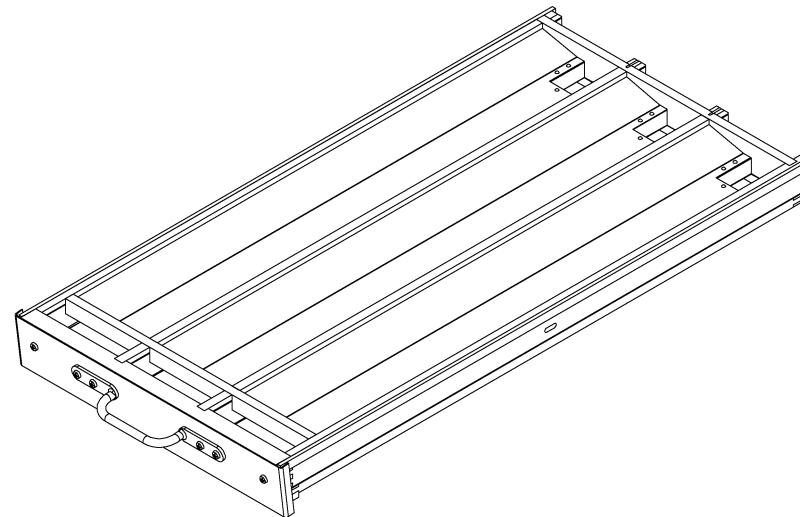
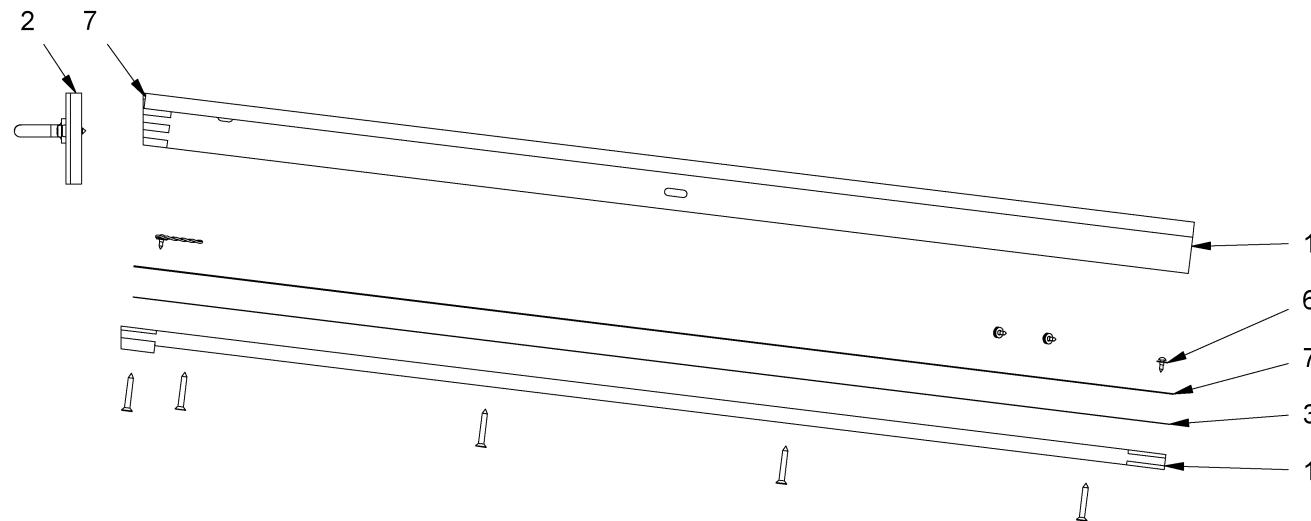
MCKA-10621-001**Sieve frame milled side bottom, special sieve**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80138-810		Sieve frame, bottom	1	199
002	MCKA-10709-001		Handle	1	
003	MPAK-11997-010		Wire cloth Type B, mesh size = 0.160, magnetic	1	
006	MCKA-10722-001		Armoured chains	1	
007	MCKA-10715-001		Textile fabric	1	
008	UXN -18018-001		Staple	300	



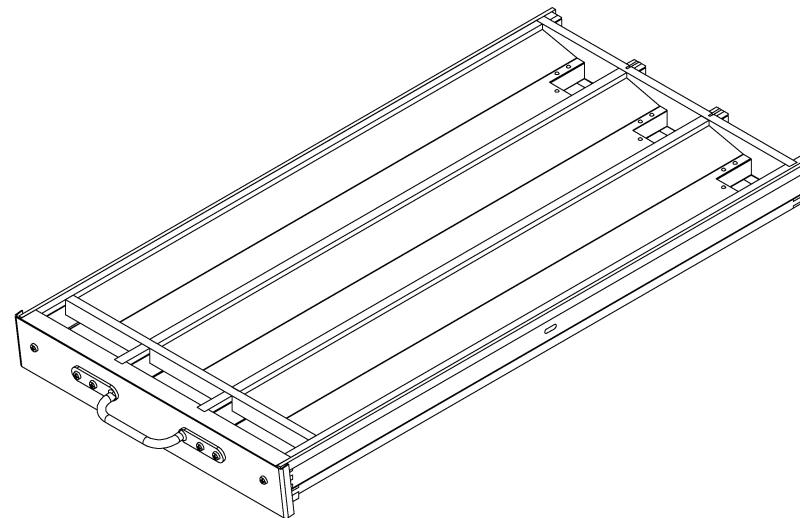
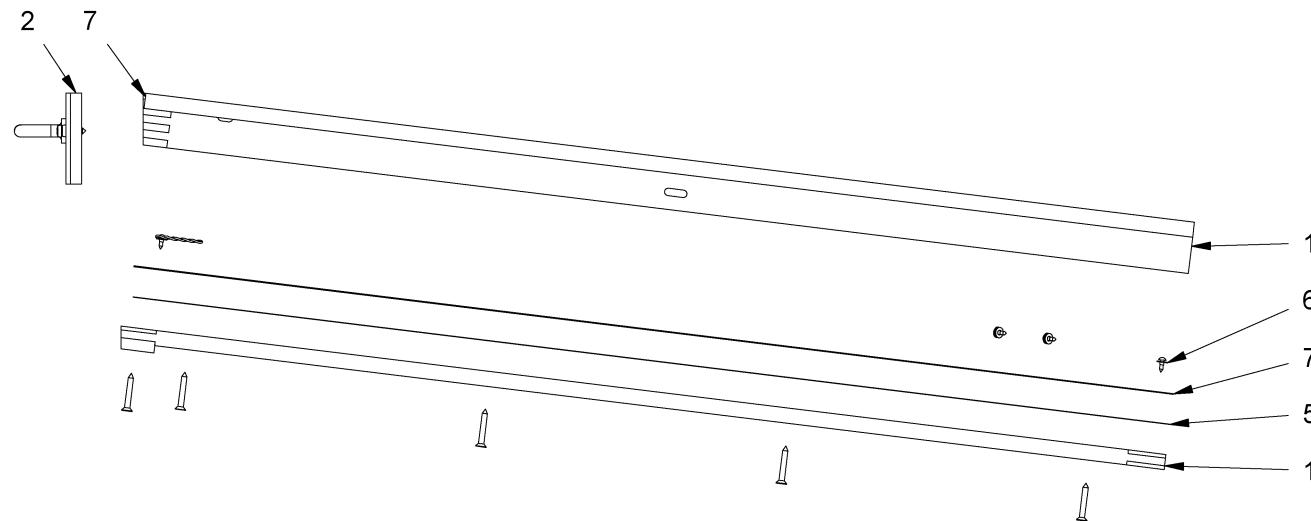
MCKA-10627-001**Sieve frame milled side bottom, special sieve**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80138-810		Sieve frame, bottom	1	199
002	MCKA-10709-001		Handle	1	
003	MCKA-10006-010		Fabric, mesh size = 132, 730x260	2	
006	MCKA-10722-001		Armoured chains	1	
007	MCKA-10715-001		Textile fabric	1	
008	UXN -18018-001		Staple	300	



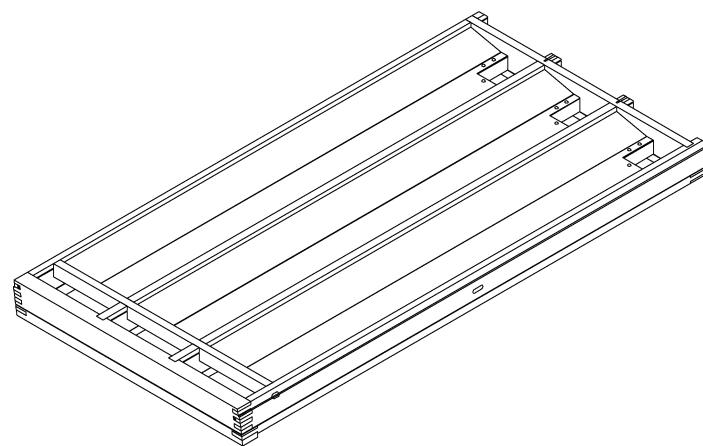
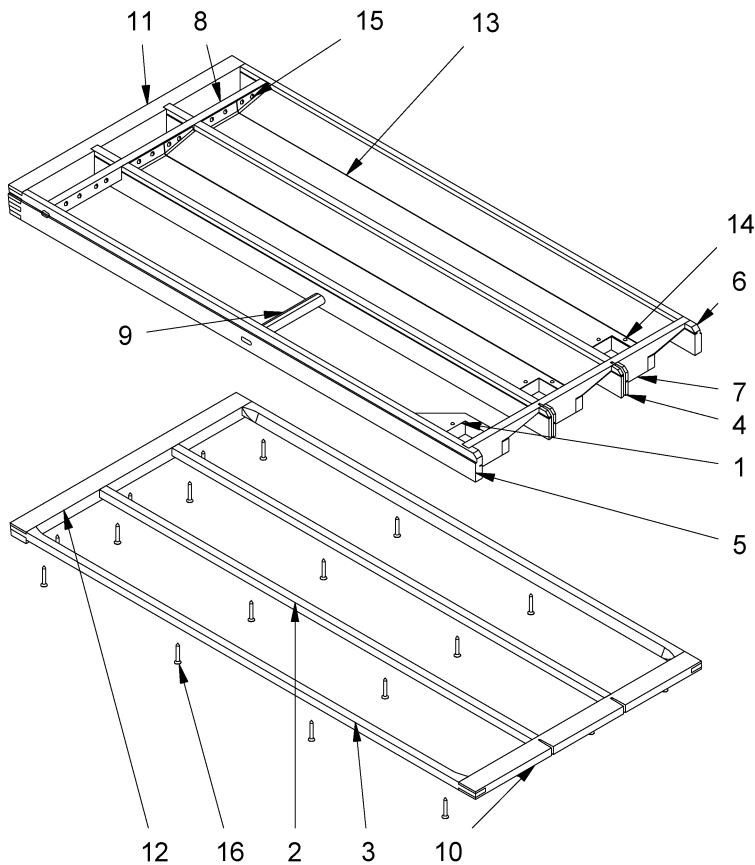
MCKA-10690-001**Sieve frame milled side bottom, special sieve**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80138-810		Sieve frame, bottom	1	199
002	MCKA-10709-001		Handle	1	
003	MCKA-10002-010		Fabric, mesh size = 150, 730x150	3	
006	MCKA-10722-001		Armoured chains	1	
007	MCKA-10715-001		Textile fabric	1	
008	UXN -18018-001		Staple	300	



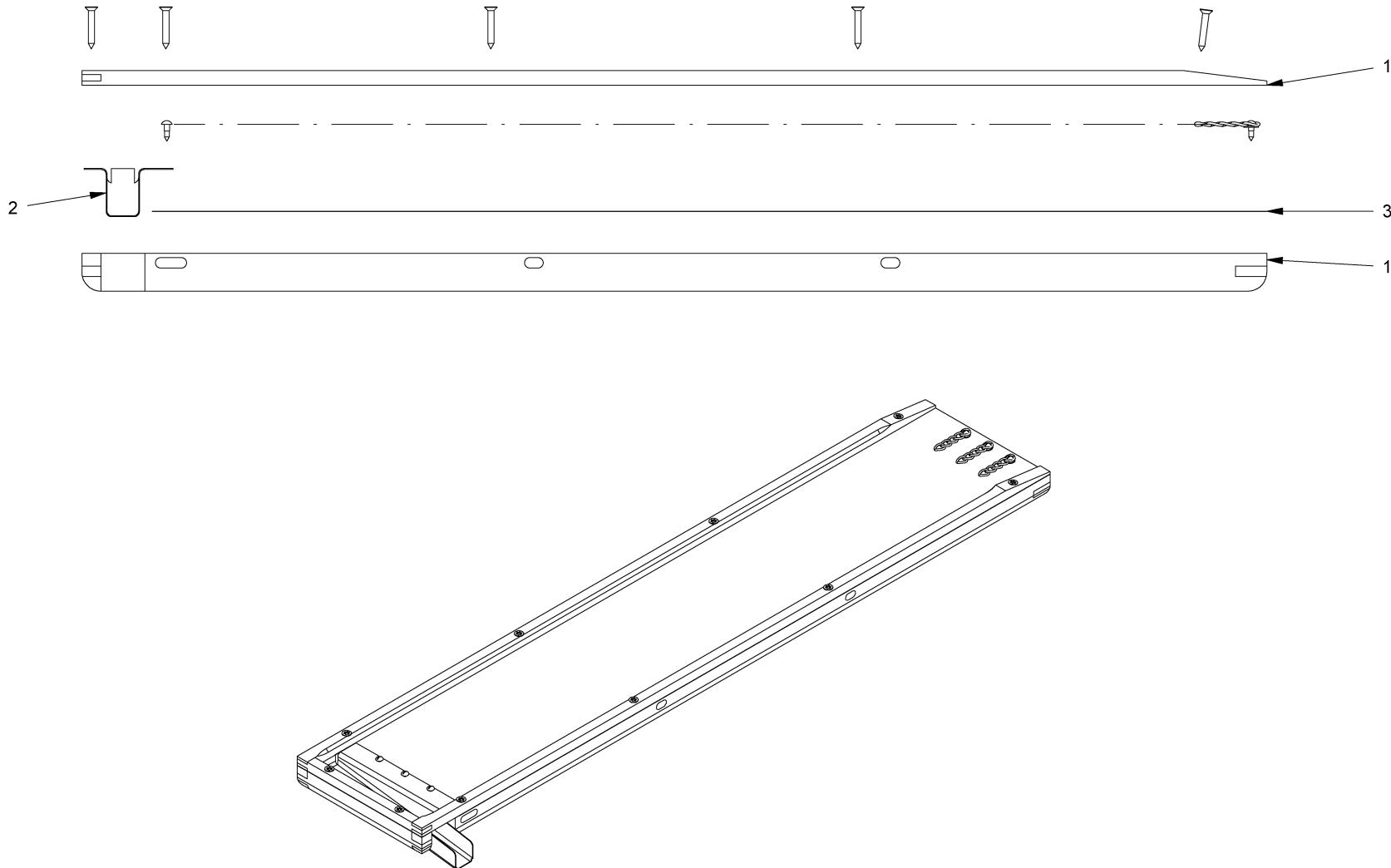
MCKA-10731-001**Sieve frame milled side bottom, special sieve**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80138-810		Sieve frame, bottom	1	199
002	MCKA-10709-001		Handle	1	
003	MCKA-10006-010		Fabric, mesh size = 132, 730x260	1	
005	MCKA-10003-010		Fabric, mesh size = 180, 730x150	1	
006	MCKA-10722-001		Armoured chains	1	
007	MCKA-10715-001		Textile fabric	1	
008	UXN -18018-001		Staple	300	



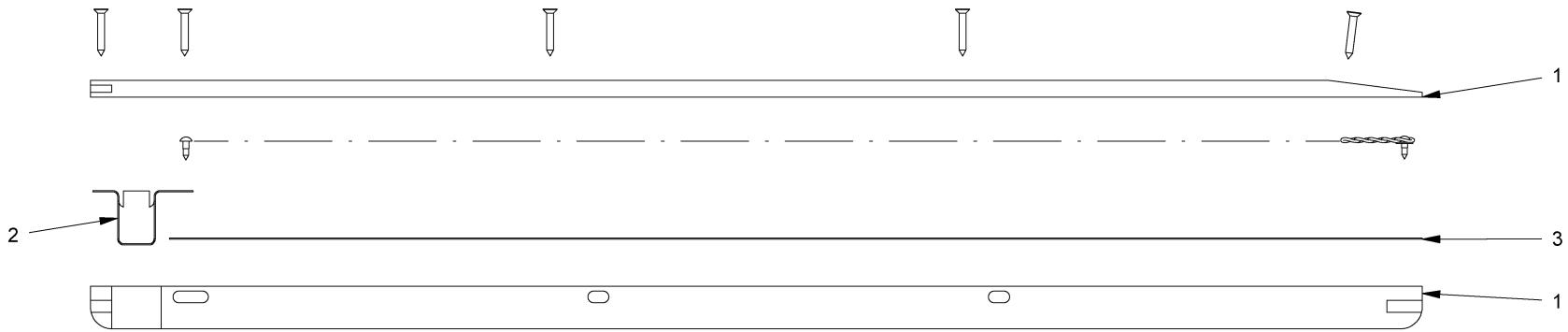
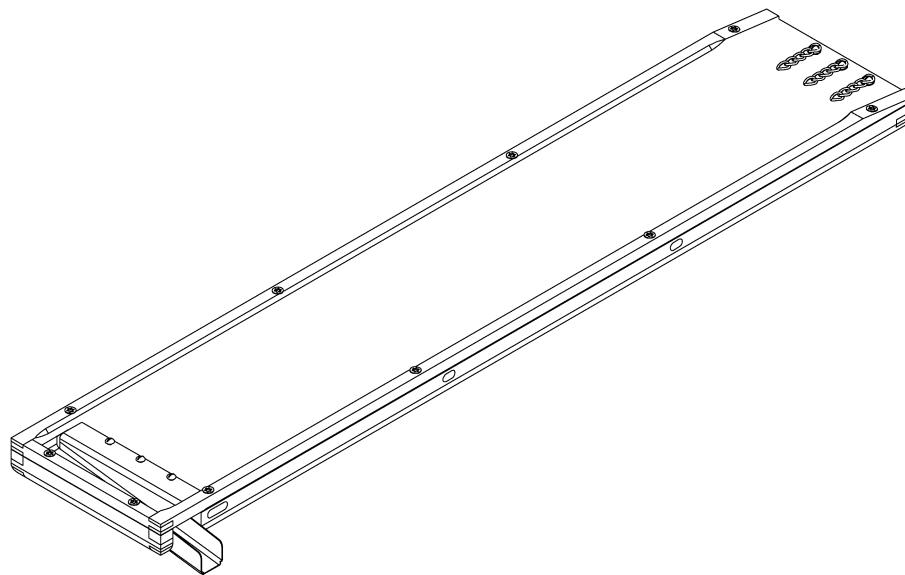
MCKA-80138-810**Sieve frame, bottom**

Item	Part. No.	C	Designation	Number	R
001	MCKA-10033-010		Outlet plate	3	
002	MCKA-10395-010		Longitudinal strip, bottom	2	
003	MCKA-10019-010		Side strip, bottom	2	
004	MCKA-10039-010		Longitudinal strip, top	2	
005	MCKA-10037-010		Side strip right, top	1	
006	MCKA-10048-010		Side strip left, top	1	
007	MCKA-10032-010		Cross-strip, at the back, top	1	
008	MCKA-10036-010		Cross-strip, top	1	
009	MCKA-10021-010		Cross-brace, top	1	
010	MCKA-10028-010		Cross-strip, bottom	1	
011	MCKA-10438-010		Front strip, top	1	
012	MCKA-10035-010		Front strip, bottom	1	
013	MCKA-10034-010		Bottom sheet	3	
014	UVN -18065-146		Screwnail D 2.2x13	15	
015	UNN -10505-043		Slotted round head wood screw D 2.5x8	12	
016	UNN -10510-064		Chipboard countersunk screw D3.5×25	19	



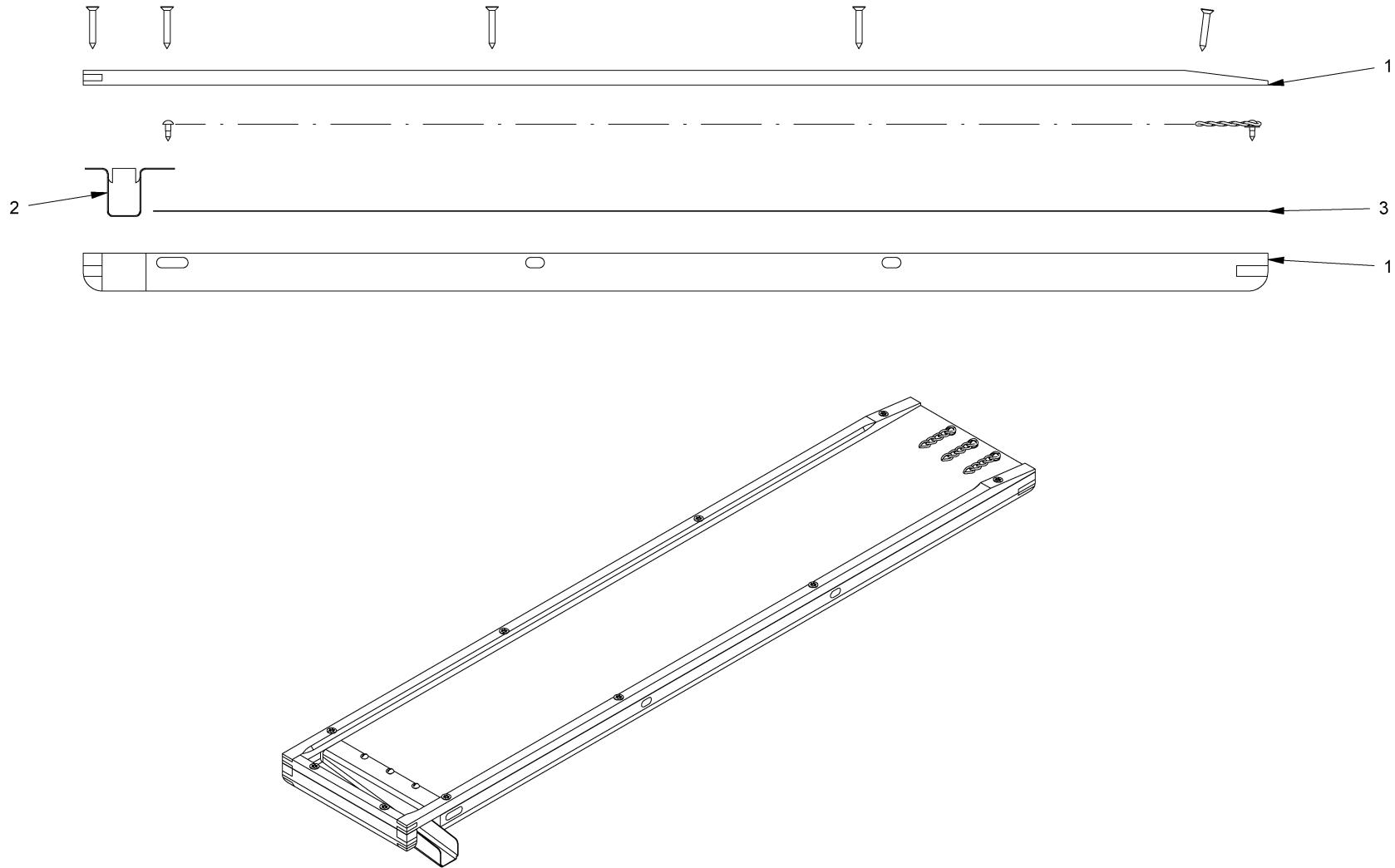
MCKA-80098-810**Preliminary sieve C1**

Item	Part. No.	C	Designation	Number	R
001	MCKA-10726-001		Preliminary sieve C1 frame	1	209
002	MCKA-10206-010		Outlet sheet	1	
003	MCKA-10000-010		Wire cloth	1	
004	UNN -14000-086		Washer D 3.2/7x0.5	3	
005	MCKA-80098-120		Armoured chain preliminary sieve	3	
006	UNN -10505-043		Slotted round head wood screw D 2.5x8	6	
007	UXN -18018-001		Staple	130	



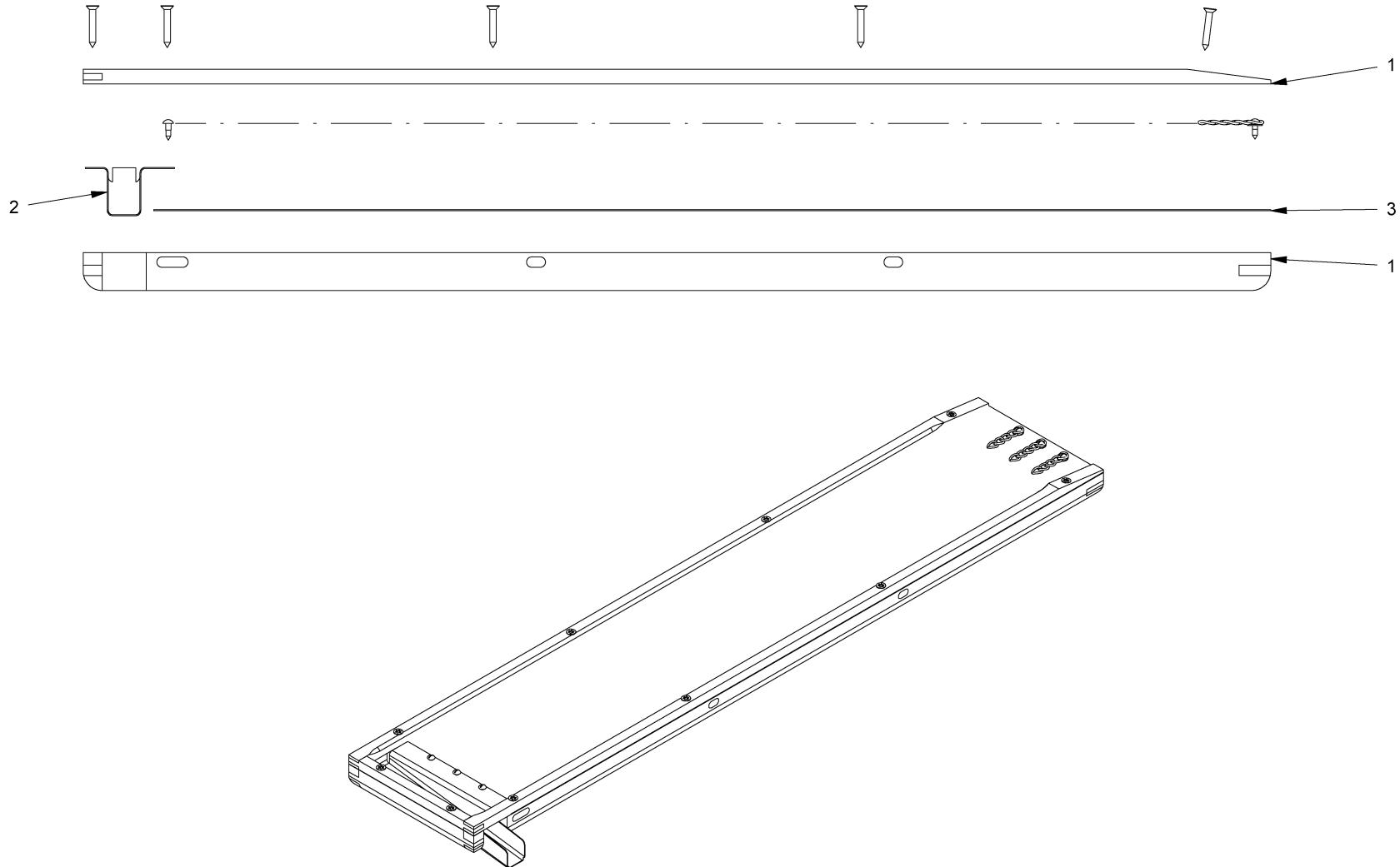
MCKA-10614-001**Preliminary sieve C1, special sieve**

Item	Part. No.	C	Designation	Number	R
001	MCKA-10726-001		Preliminary sieve C1 frame	1	209
002	MCKA-10206-010		Outlet sheet	1	
003	MPAK-11990-010		Fabric corrosion-resistant, Type B, mesh size = 0.335, magnetic	1	
004	UNN -14000-086		Washer D 3.2/7x0.5	3	
005	MCKA-80098-120		Armoured chain preliminary sieve	3	
006	UNN -10505-043		Slotted round head wood screw D 2.5x8	6	
007	UXN -18018-001		Staple	130	



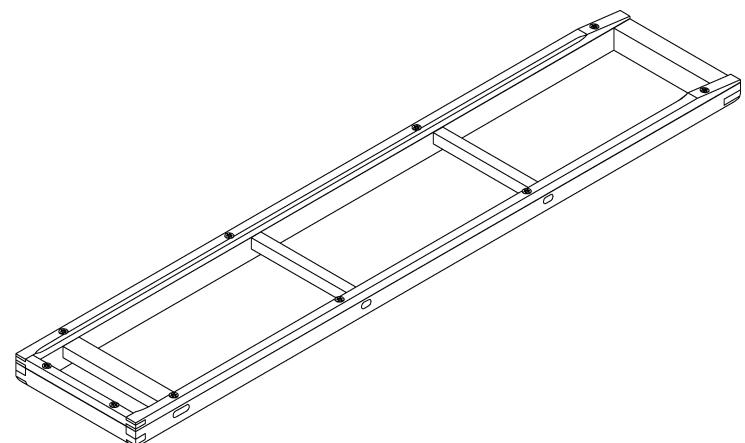
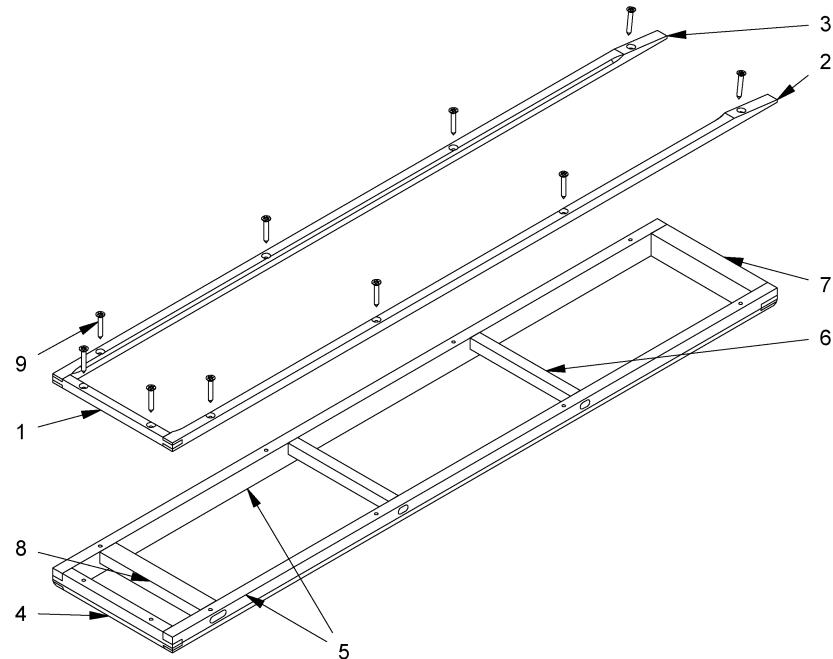
MCKA-10618-001**Preliminary sieve C1, special sieve**

Item	Part. No.	C	Designation	Number	R
001	MCKA-10726-001		Preliminary sieve C1 frame	1	209
002	MCKA-10206-010		Outlet sheet	1	
003	MCKA-10011-010		Sieve covering, mesh size = 0.60	1	
004	UNN -14000-086		Washer D 3.2/7x0.5	3	
005	MCKA-80098-120		Armoured chain preliminary sieve	3	
006	UNN -10505-043		Slotted round head wood screw D 2.5x8	6	
007	UXN -18018-001		Staple	130	



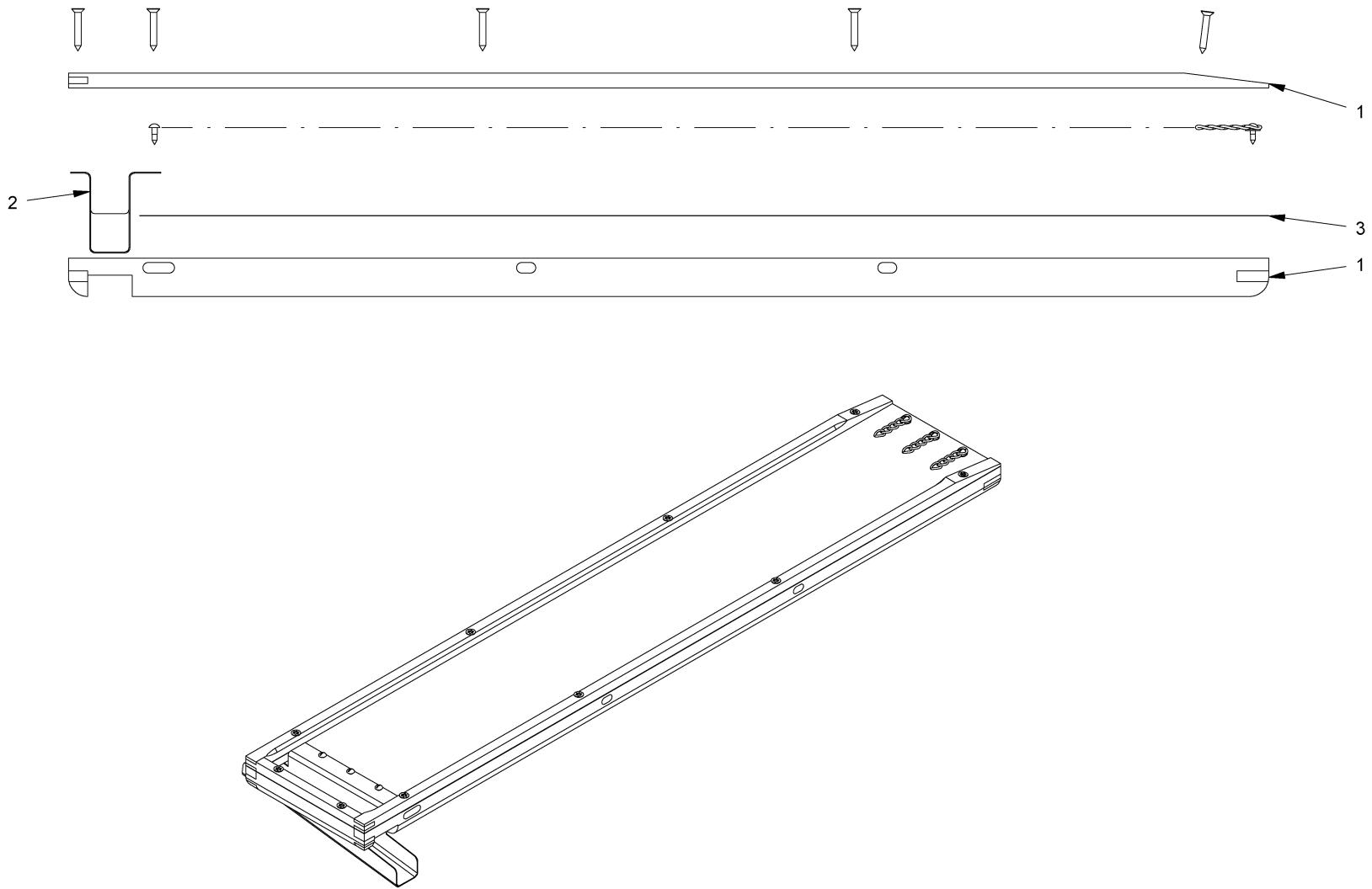
MCKA-10624-001**Preliminary sieve C1, special sieve**

Item	Part. No.	C	Designation	Number	R
001	MCKA-10726-001		Preliminary sieve C1 frame	1	209
002	MCKA-10206-010		Outlet sheet	1	
003	MPAK-11988-010		Fabric corrosion-resistant, Type B, mesh size = 0.375, magnetic	1	
004	UNN -14000-086		Washer D 3.2/7x0.5	3	
005	MCKA-80098-120		Armoured chain preliminary sieve	3	
006	UNN -10505-043		Slotted round head wood screw D 2.5x8	6	
007	UXN -18018-001		Staple	130	



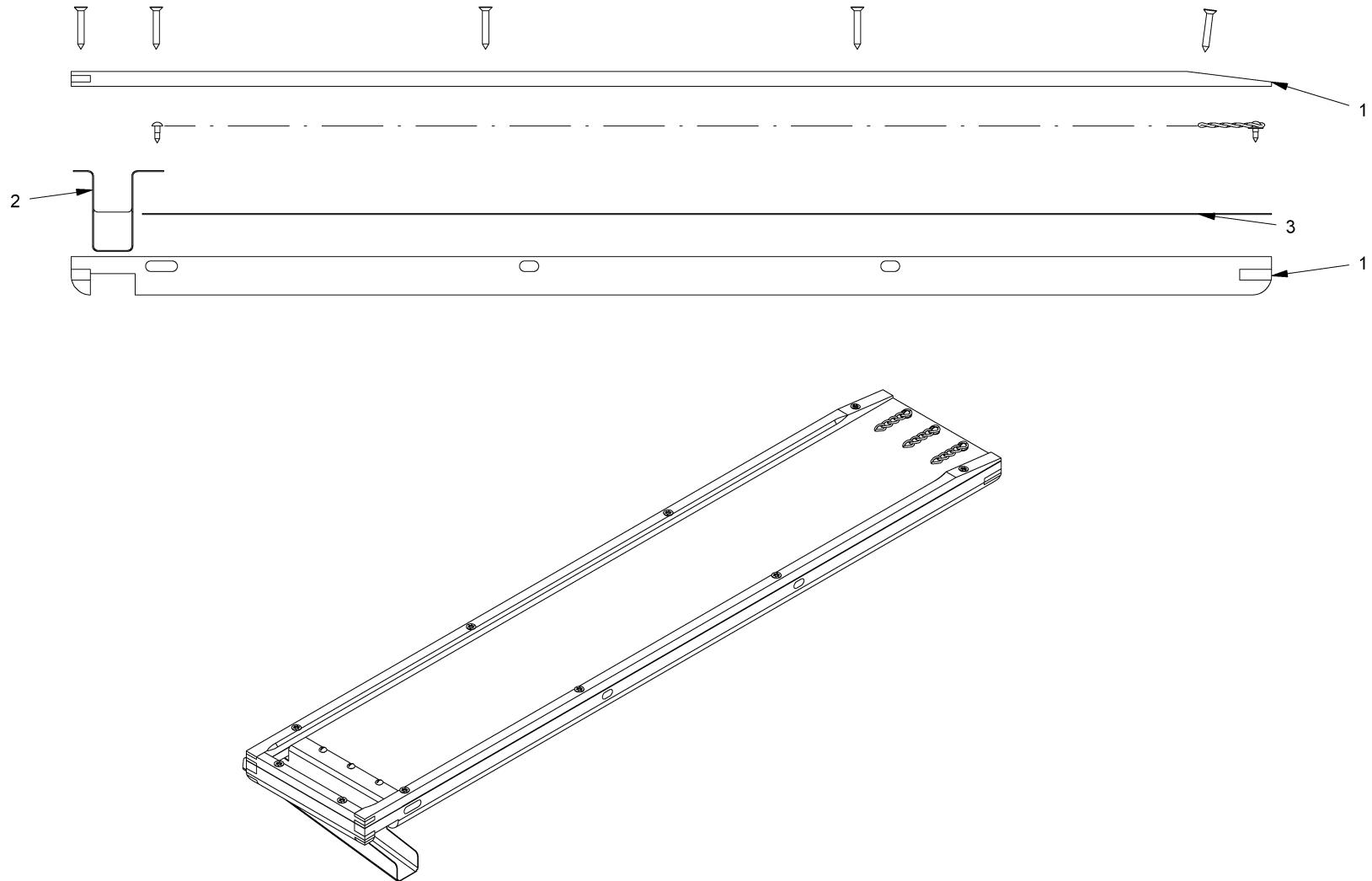
MCKA-10726-001**Preliminary sieve C1 frame**

Item	Part. No.	C	Designation	Number	R
001	MCKA-10355-010		Front strip, top	1	
002	MCKA-10350-010		Side strip left, top	1	
003	MCKA-10365-010		Side strip right, top	1	
004	MCKA-10368-010		Front strip, bottom	1	
005	MCKA-10367-010		Side strip, bottom	2	
006	MCKA-10061-010		Cross-brace, bottom	2	
007	MCKA-10363-010		Rear strip bottom	1	
008	MCKA-10364-010		Cross-strip, bottom	1	
009	UNN -10510-043		Chipboard countersunk screw D3×20	10	



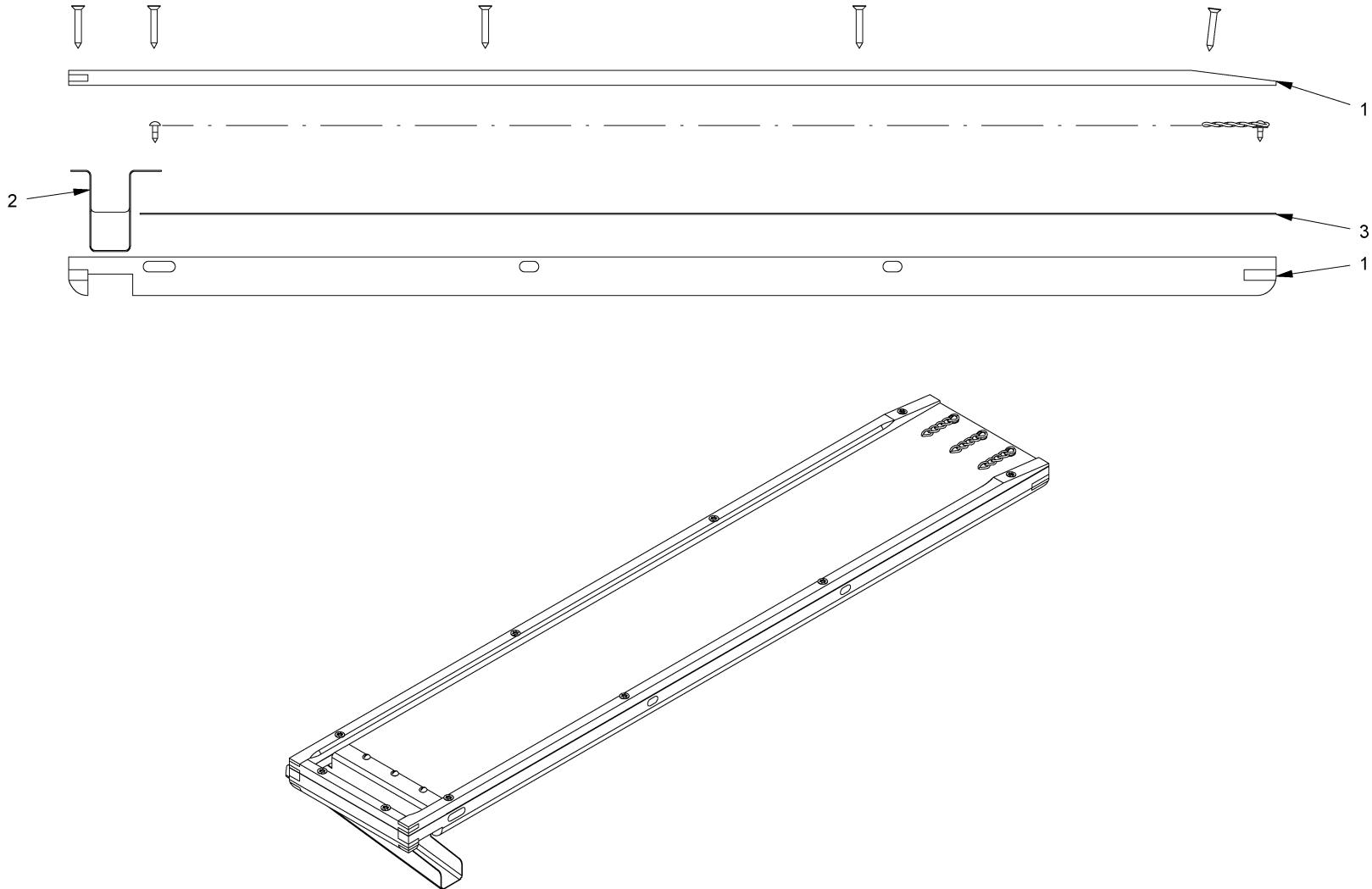
MCKA-80093-810**Preliminary sieve C2**

Item	Part. No.	C	Designation	Number	R
001	MCKA-10727-001		Preliminary sieve C2 frame	1	217
002	MCKA-10255-010		Outlet sheet	1	
003	MCKA-10001-010		Sieve covering	1	
004	UNN -14000-086		Washer D 3.2/7x0.5	3	
005	MCKA-80098-120		Armoured chain preliminary sieve	3	
006	UNN -10505-043		Slotted round head wood screw D 2.5x8	6	
007	UXN -18018-001		Staple	130	



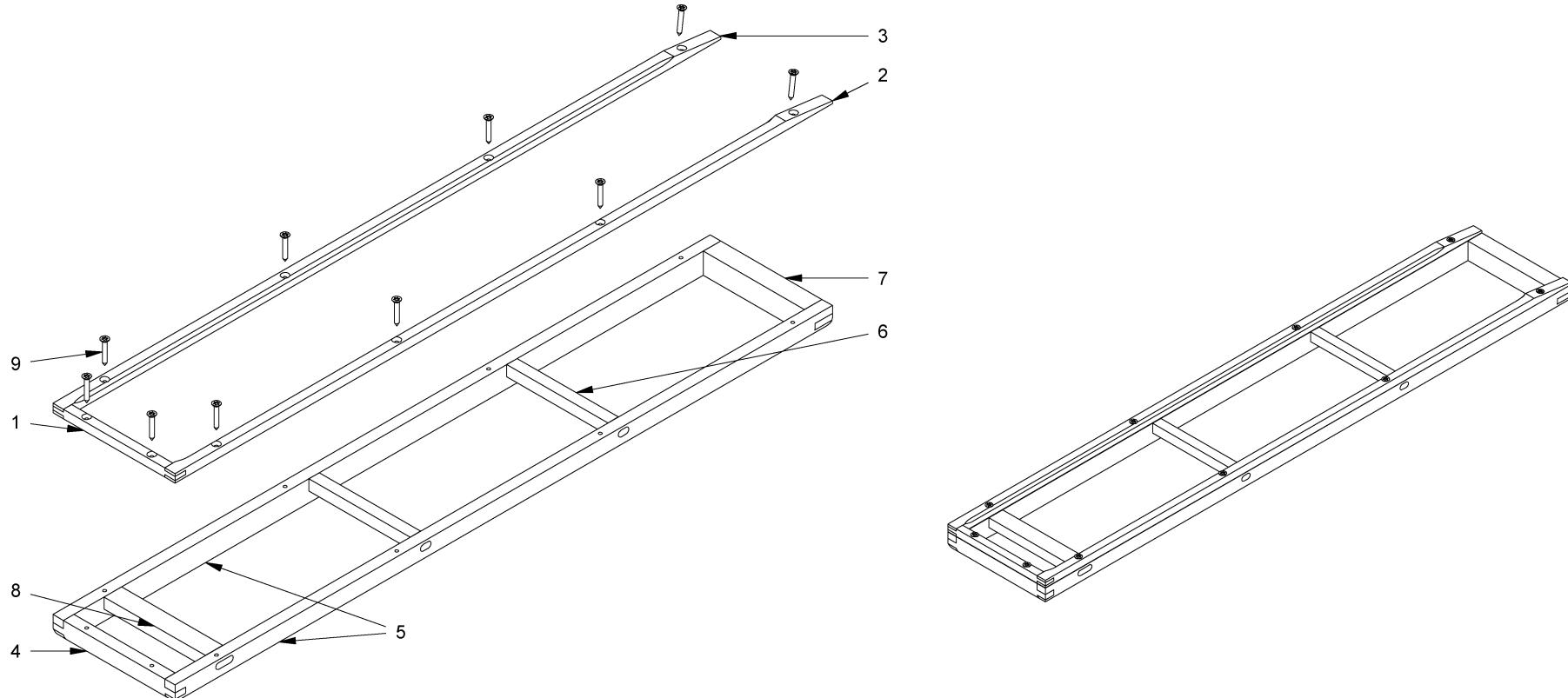
MCKA-10615-001**Preliminary sieve C2, special sieve**

Item	Part. No.	C	Designation	Number	R
001	MCKA-10727-001		Preliminary sieve C2 frame	1	217
002	MCKA-10255-010		Outlet sheet	1	
003	MPAK-11992-010		Fabric corrosion-resistant, Type B, mesh size = 0.280, magnetic	1	
004	UNN -14000-086		Washer D 3.2/7x0.5	3	
005	MCKA-80098-120		Armoured chain preliminary sieve	3	
006	UNN -10505-043		Slotted round head wood screw D 2.5x8	6	
007	UXN -18018-001		Staple	130	



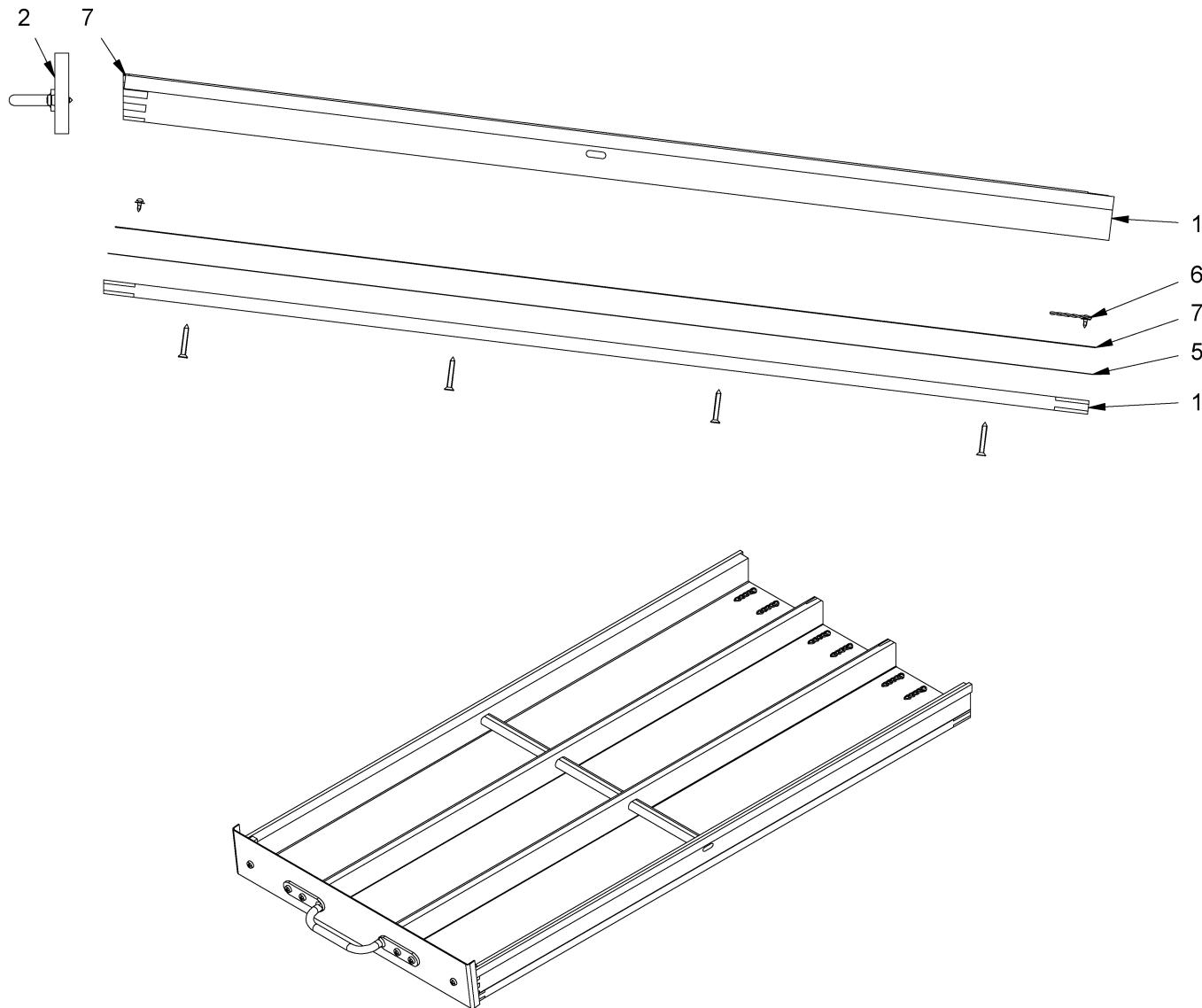
MCKA-10625-001**Preliminary sieve C2, special sieve**

Item	Part. No.	C	Designation	Number	R
001	MCKA-10727-001		Preliminary sieve C2 frame	1	217
002	MCKA-10255-010		Outlet sheet	1	
003	MPAK-11991-010		Fabric corrosion-resistant, Type B, mesh size = 0.315, magnetic	1	
004	UNN -14000-086		Washer D 3.2/7x0.5	3	
005	MCKA-80098-120		Armoured chain preliminary sieve	3	
006	UNN -10505-043		Slotted round head wood screw D 2.5x8	6	
007	UXN -18018-001		Staple	130	



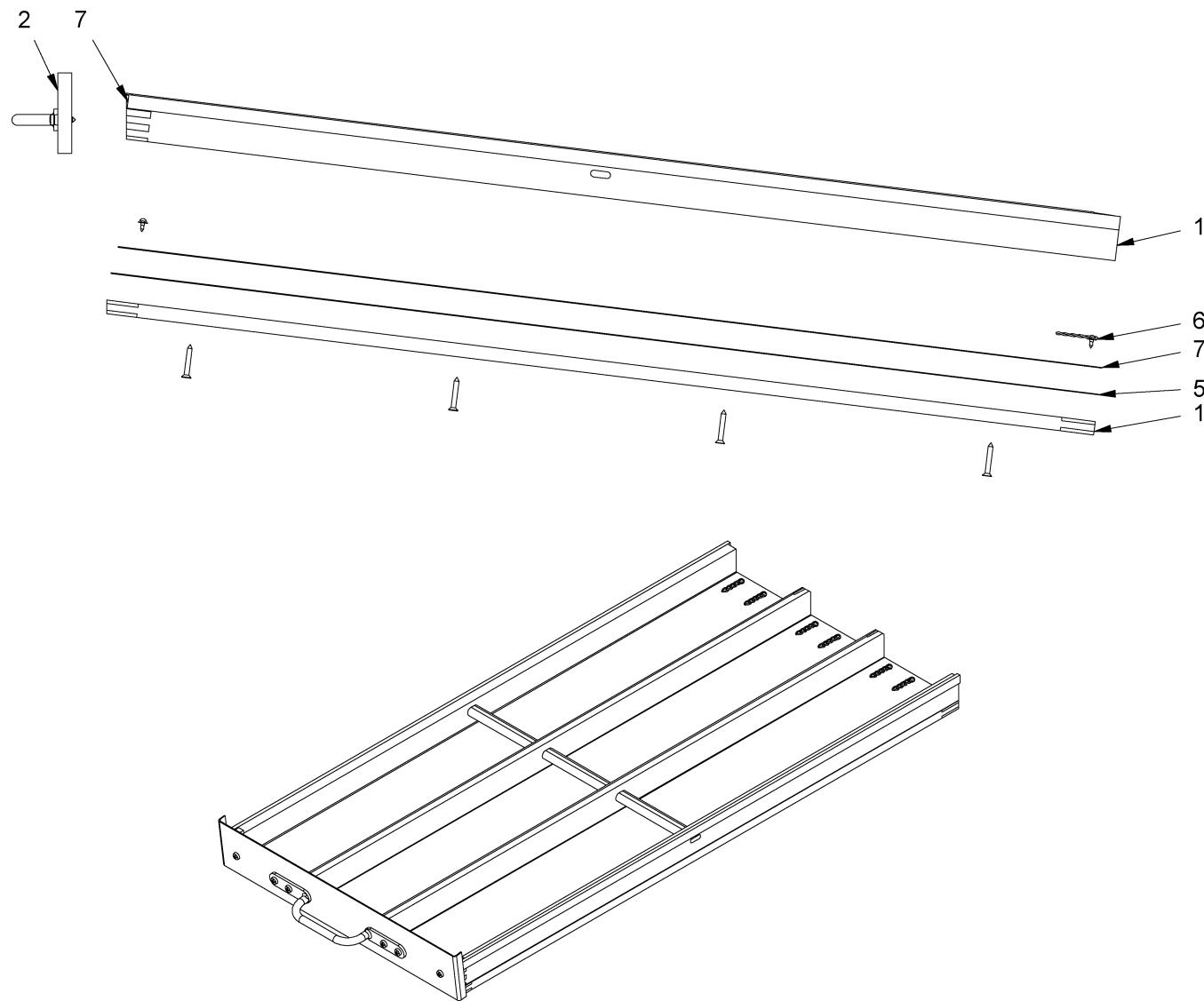
MCKA-10727-001**Preliminary sieve C2 frame**

Item	Part. No.	C	Designation	Number	R
001	MCKA-10343-010		Front strip, top	1	
002	MCKA-10350-010		Side strip left, top	1	
003	MCKA-10365-010		Side strip right, top	1	
004	MCKA-10344-010		Front strip, bottom	1	
005	MCKA-10367-010		Side strip, bottom	2	
006	MCKA-10359-010		Cross-brace, bottom	2	
007	MCKA-10353-010		Rear strip bottom	1	
008	MCKA-10354-010		Cross-strip, bottom	1	
009	UNN -10510-043		Chipboard countersunk screw D3×20	10	



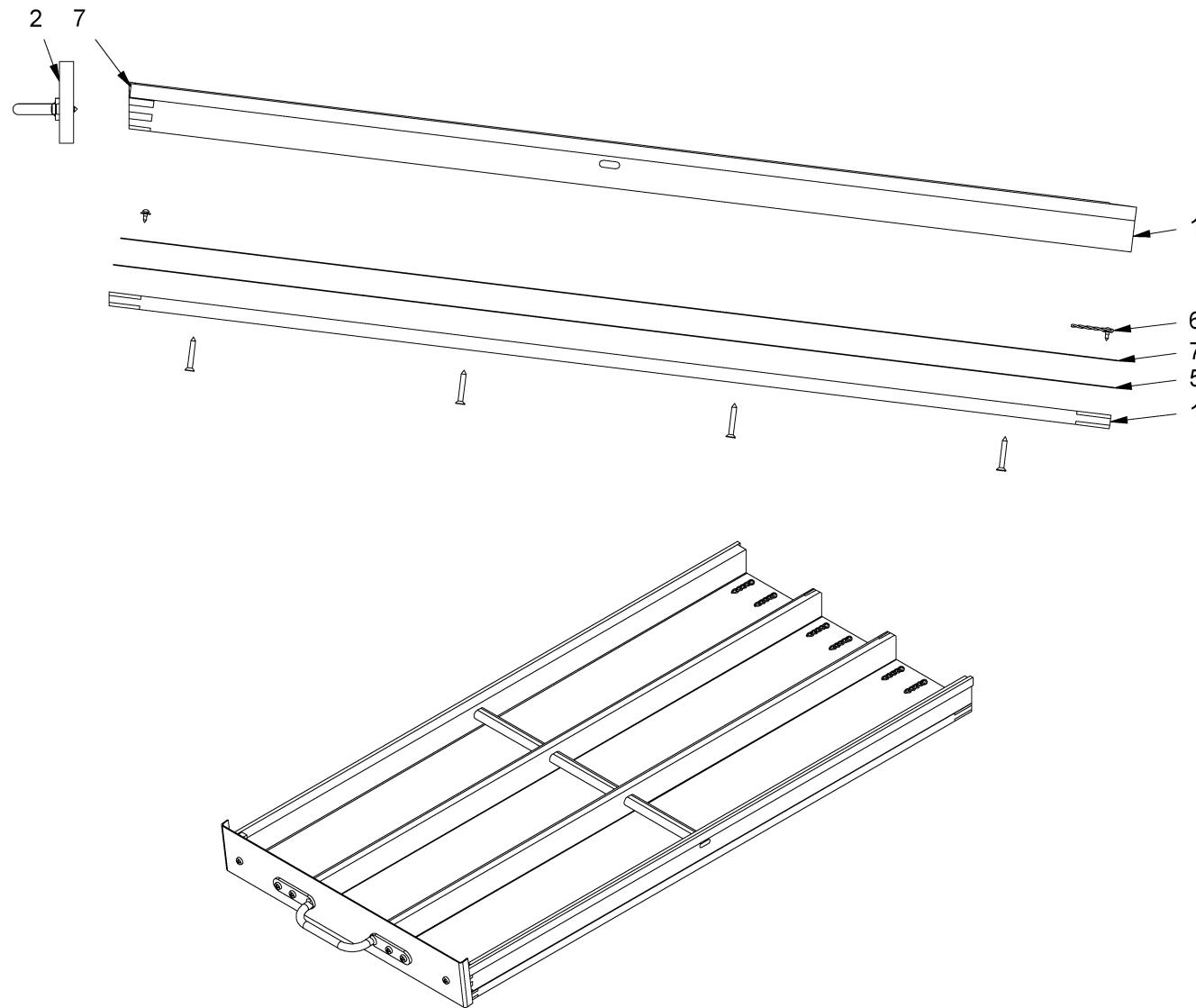
MCKA-80111-810**Sieve frame whole grain side top, durum wheat**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80082-810		Sieve frame, top	1	235
002	MCKA-10709-001		Handle	1	
003	MCKA-10009-010		Sieve covering	1	
005	MCKA-10013-010		Sieve covering	1	
006	MCKA-10711-001		Armoured chains	1	
007	MCKA-10715-001		Textile fabric	1	
008	UXN -18018-001		Staple	320	



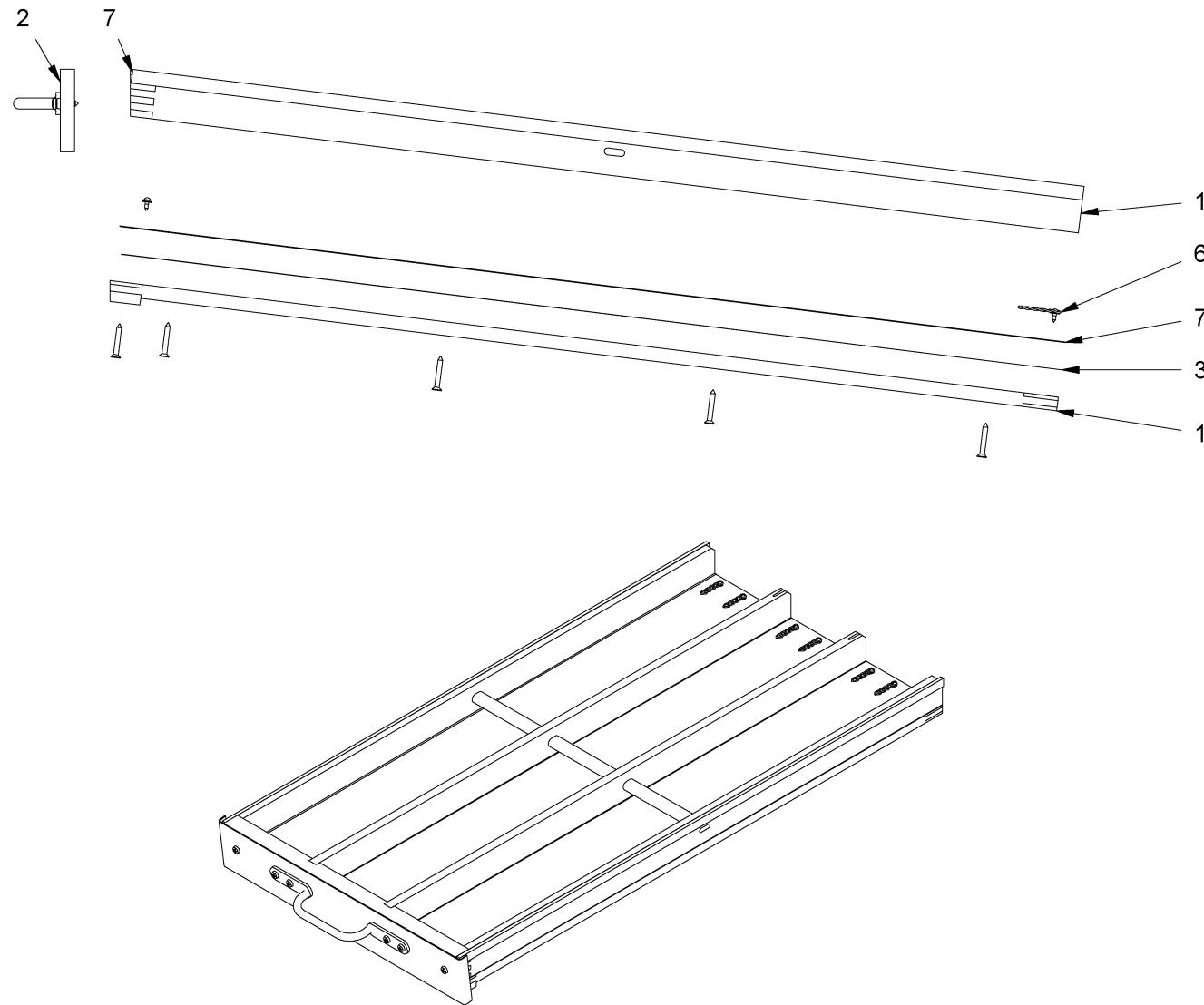
MCKA-10628-001**Sieve frame durum wheat side top, special sieve**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80082-810		Sieve frame, top	1	235
002	MCKA-10709-001		Handle	1	
003	MPAK-11963-010		Fabric corrosion-resistant, Type B, mesh size = 3.150, magnetic	1	
004	MPAK-11966-010		Fabric corrosion-resistant, Type B, mesh size = 2.240, magnetic	1	
005	MPAK-11969-010		Fabric corrosion-resistant, Type B, mesh size = 1.600, magnetic	1	
006	MCKA-10711-001		Armoured chains	1	
007	MCKA-10715-001		Textile fabric	1	
008	UXN -18018-001		Staple	320	



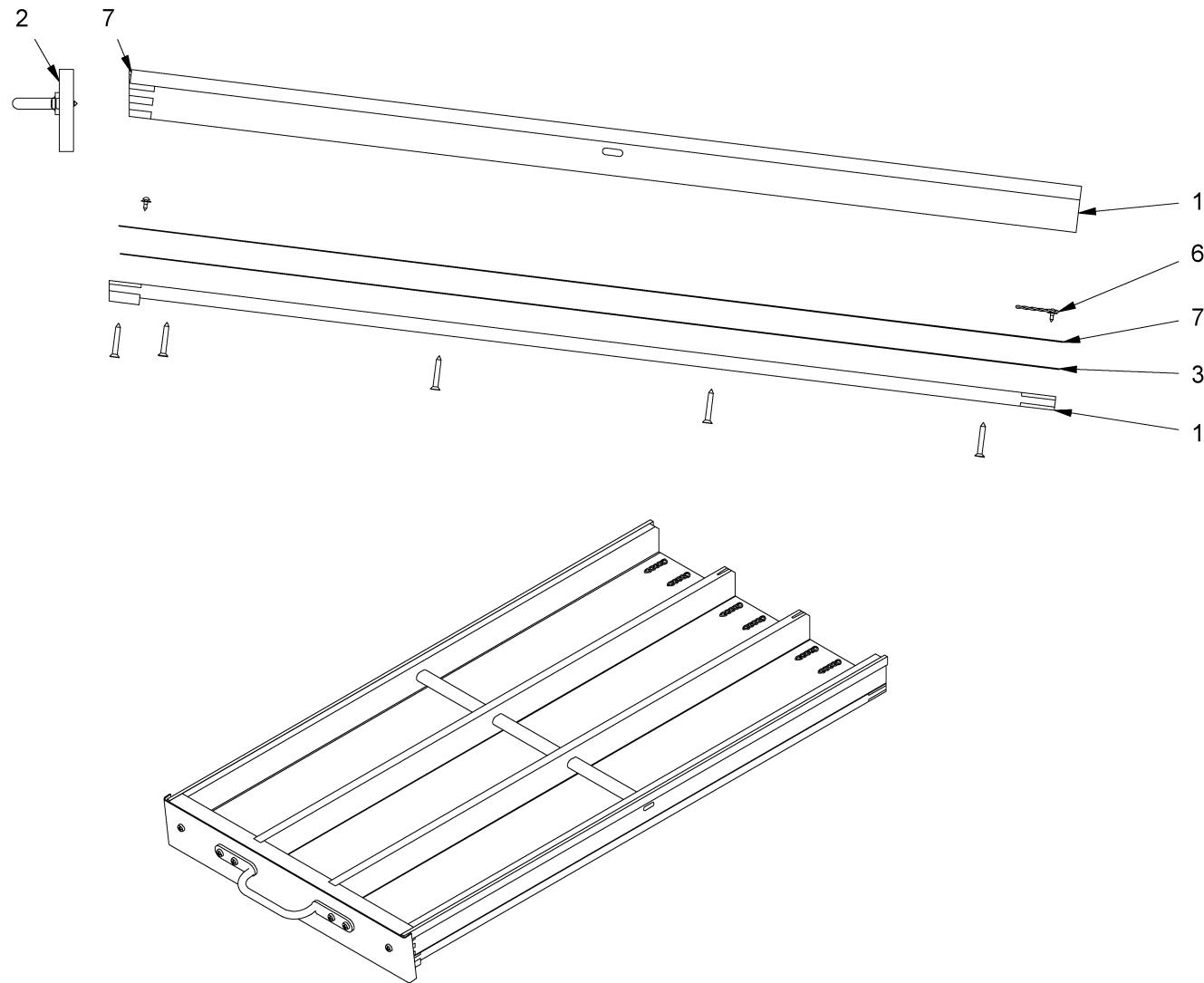
MCKA-10629-001**Sieve frame durum wheat side top, special sieve**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80082-810		Sieve frame, top	1	235
002	MCKA-10709-001		Handle	1	
003	MPAK-11962-010		Fabric corrosion-resistant, Type B, mesh size = 3.550, magnetic	1	
004	MPAK-11964-010		Fabric corrosion-resistant, Type B, mesh size = 2.800, magnetic	1	
005	MPAK-11968-010		Fabric corrosion-resistant, Type B, mesh size = 1.800, magnetic	1	
006	MCKA-10711-001		Armoured chains	1	
007	MCKA-10715-001		Textile fabric	1	
008	UXN -18018-001		Staple	320	



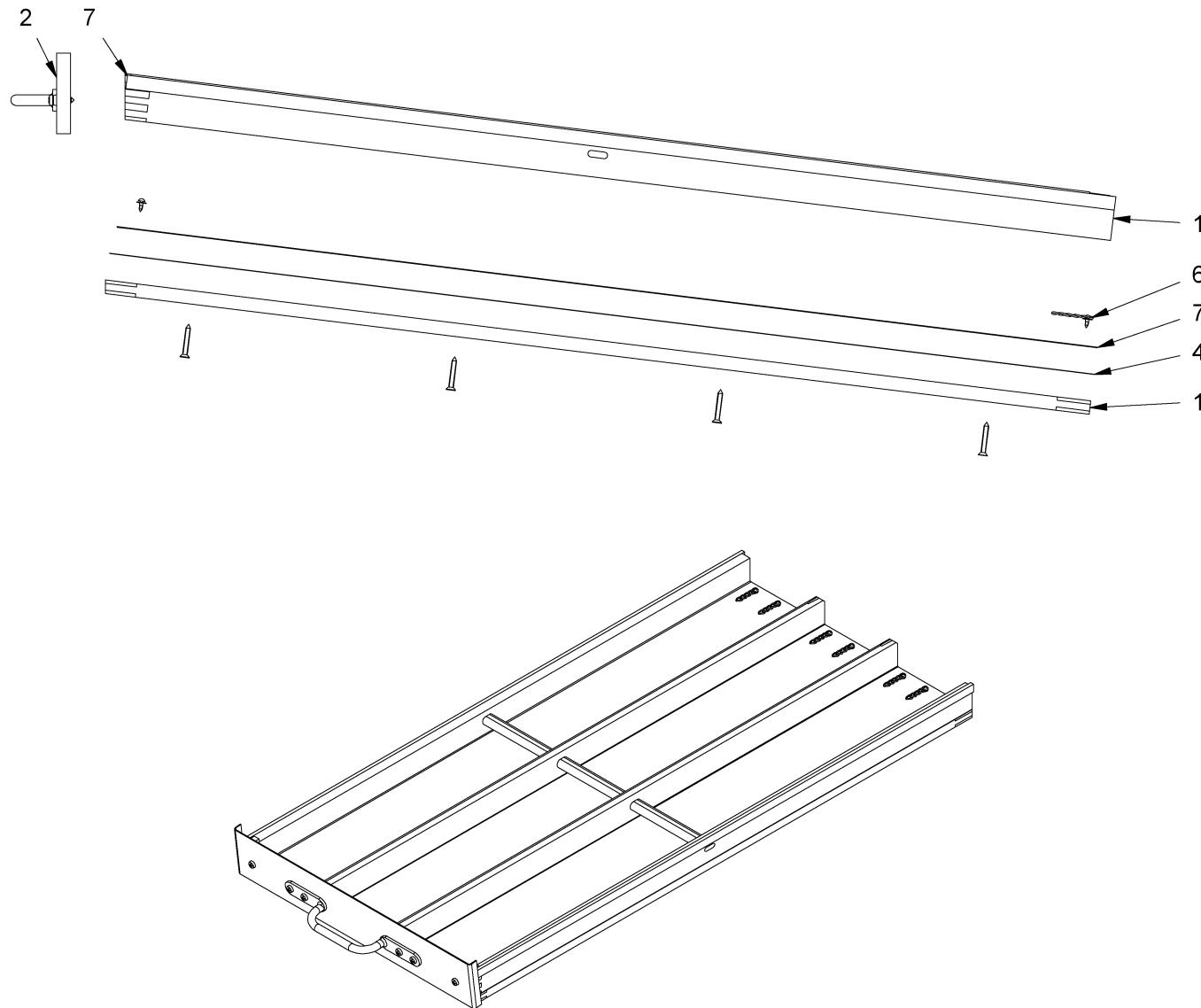
MCKA-80112-810**Sieve frame whole grain side bottom, durum wheat**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80035-810		Sieve frame, bottom	1	241
002	MCKA-10709-001		Handle	1	
003	MCKA-10014-010		Sieve covering	1	
006	MCKA-10713-001		Armoured chains	1	
007	MCKA-10715-001		Textile fabric	1	
008	UXN -18018-001		Staple	300	



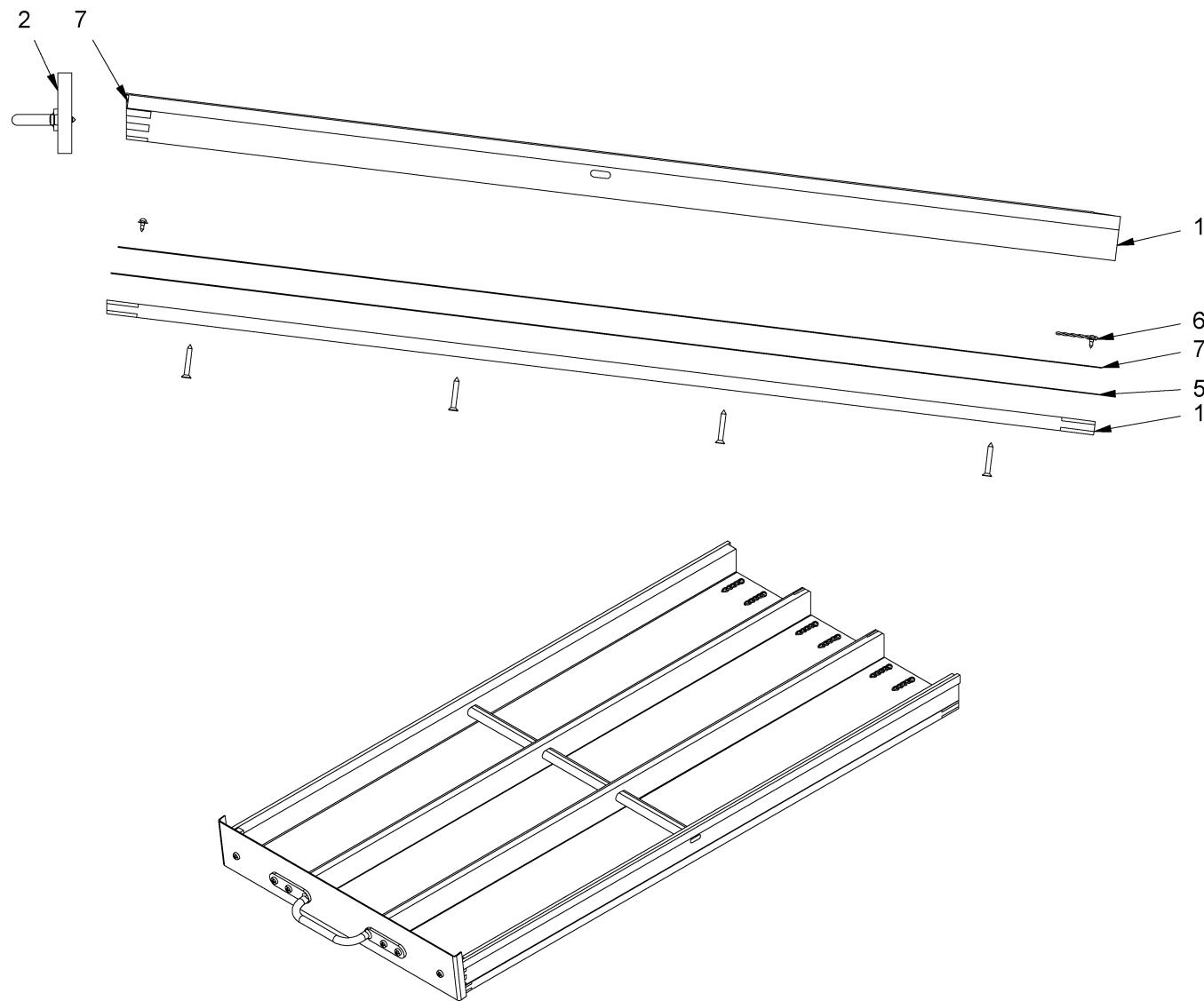
MCKA-10630-001**Sieve frame durum wheat side bottom, special sieve**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80035-810		Sieve frame, bottom	1	241
002	MCKA-10709-001		Handle	1	
003	MPAK-11981-010		Fabric corrosion-resistant, Type B, mesh size = 0.630, magnetic	1	
005	MCKA-10010-010		Sieve covering, mesh size = 0.71	1	
006	MCKA-10713-001		Armoured chains	1	
007	MCKA-10715-001		Textile fabric	1	
008	UXN -18018-001		Staple	300	



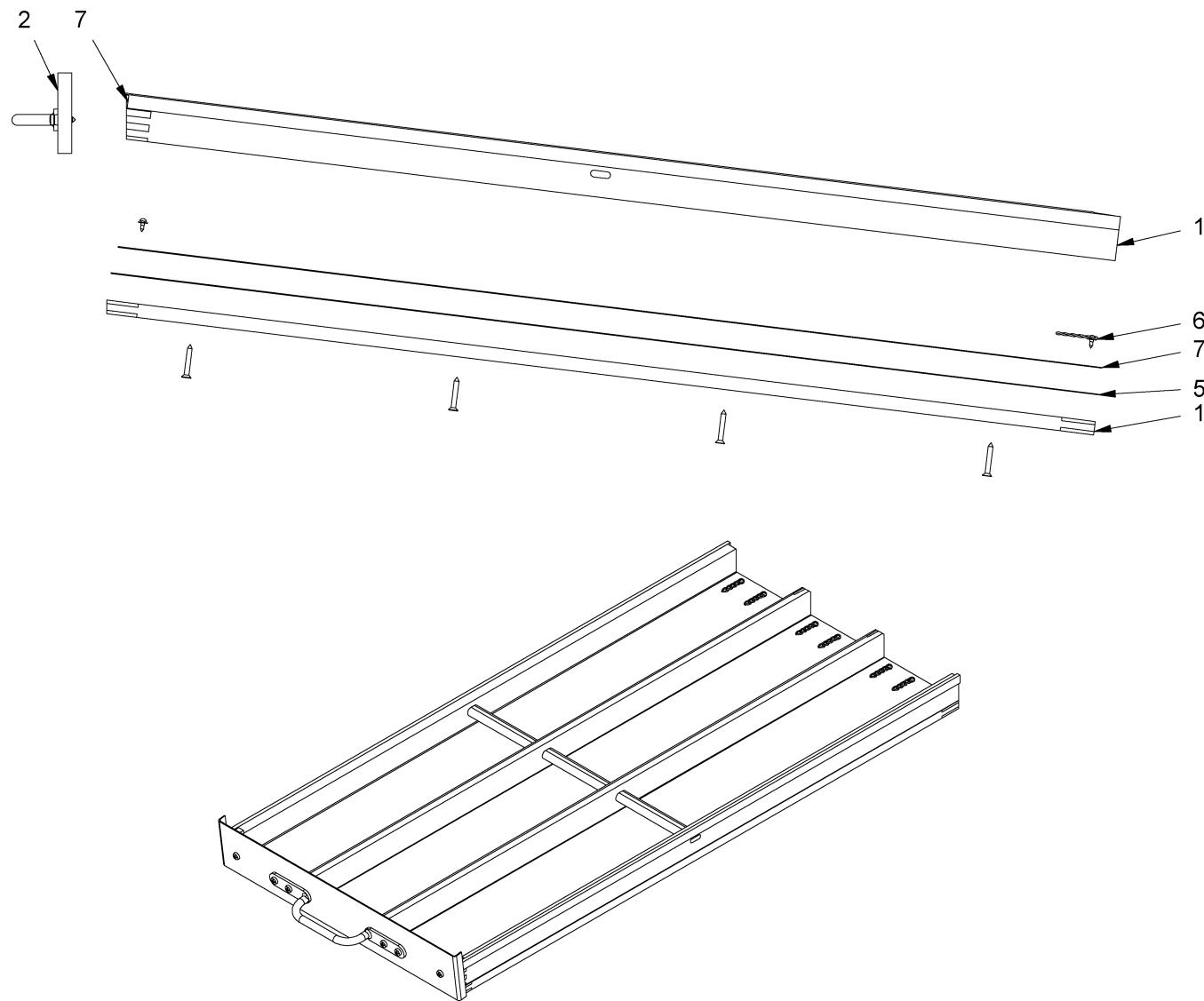
MCKA-80113-810**Sieve frame milled side top, durum wheat**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80082-810		Sieve frame, top	1	235
002	MCKA-10709-001		Handle	1	
003	MCKA-10012-010		Sieve covering, mesh size = 0.53	1	
004	MCKA-10008-010		Sieve covering	1	
006	MCKA-10711-001		Armoured chains	1	
007	MCKA-10715-001		Textile fabric	1	
008	UXN -18018-001		Staple	320	



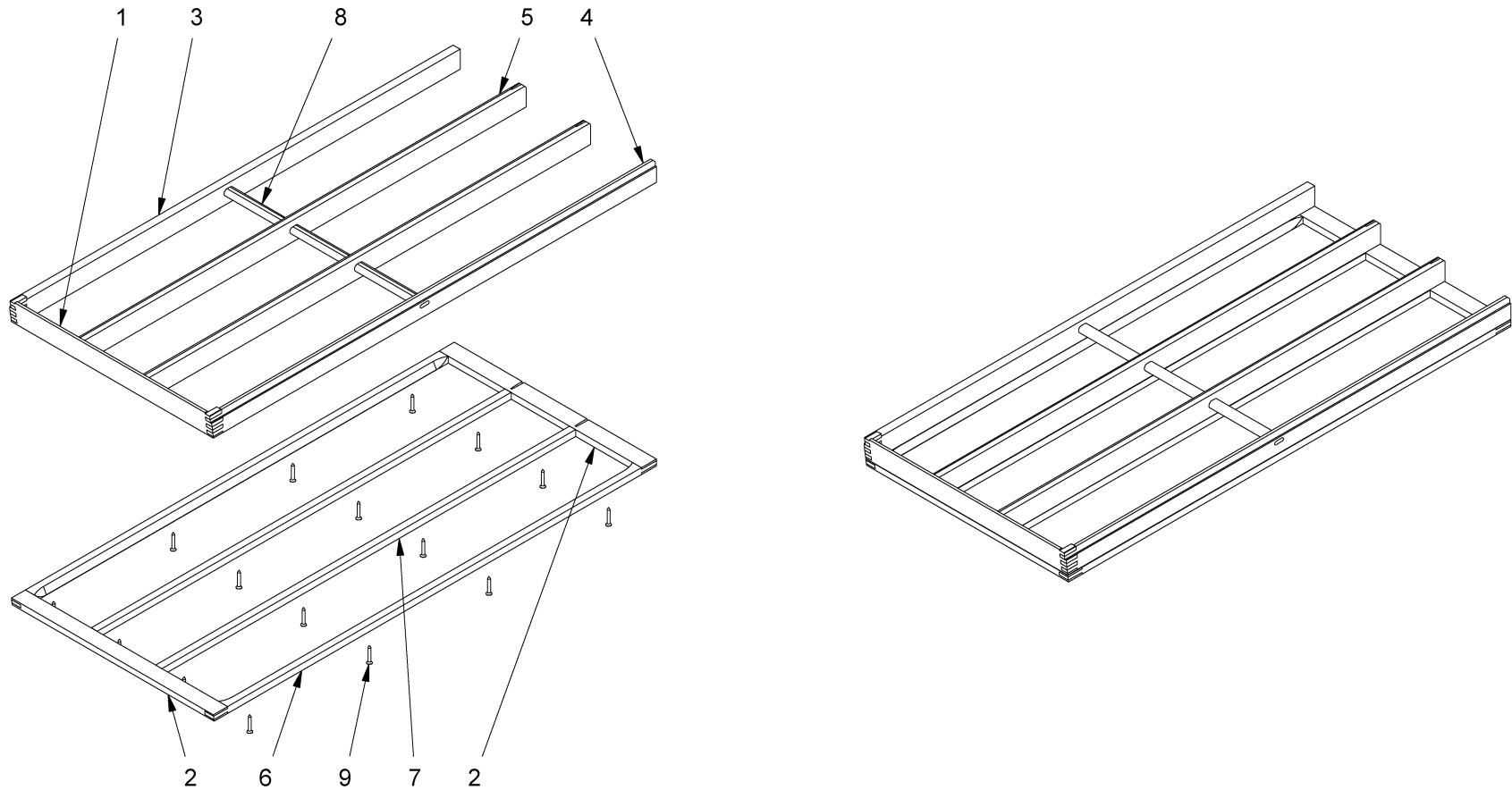
MCKA-10631-001**Sieve frame milled side top durum wheat, special sieve**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80082-810		Sieve frame, top	1	235
002	MCKA-10709-001		Handle	1	
003	MPAK-11971-010		Fabric corrosion-resistant, Type B, mesh size = 1.250, magnetic	1	
004	MPAK-11972-010		Fabric corrosion-resistant, Type B, mesh size = 1.120, magnetic	1	
005	MPAK-11973-010		Fabric corrosion-resistant, Type B, mesh size = 1.000, magnetic	1	
006	MCKA-10711-001		Armoured chains	1	
007	MCKA-10715-001		Textile fabric	1	
008	UXN -18018-001		Staple	320	



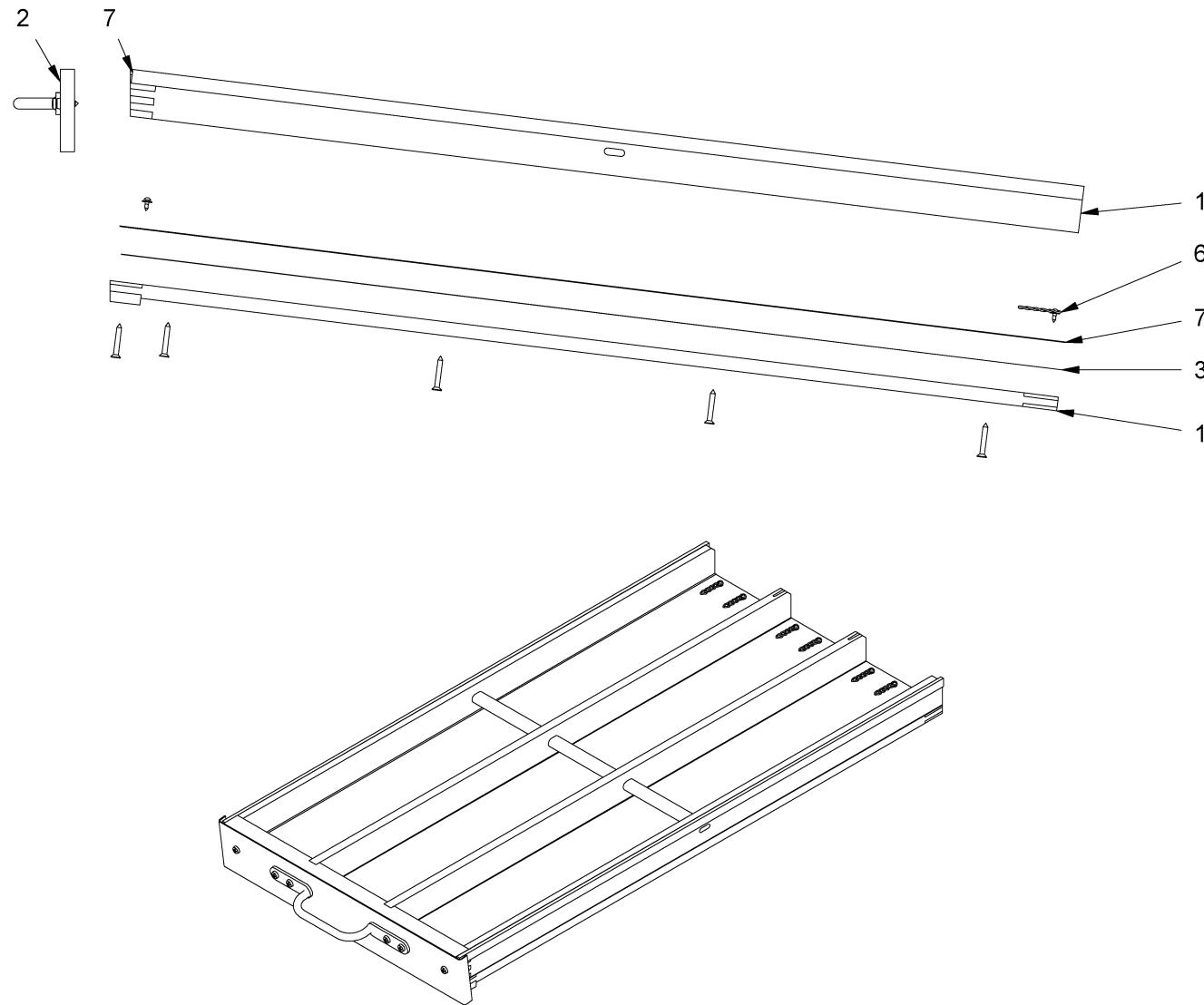
MCKA-10633-001**Sieve frame milled side top durum wheat, special sieve**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80082-810		Sieve frame, top	1	235
002	MCKA-10709-001		Handle	1	
003	MPAK-11969-010		Fabric corrosion-resistant, Type B, mesh size = 1.600, magnetic	1	
004	MPAK-11970-010		Fabric corrosion-resistant, Type B, mesh size = 1.400, magnetic	1	
005	MPAK-11975-010		Fabric corrosion-resistant, Type B, mesh size = 0.900, magnetic	1	
006	MCKA-10711-001		Armoured chains	1	
007	MCKA-10715-001		Textile fabric	1	
008	UXN -18018-001		Staple	320	



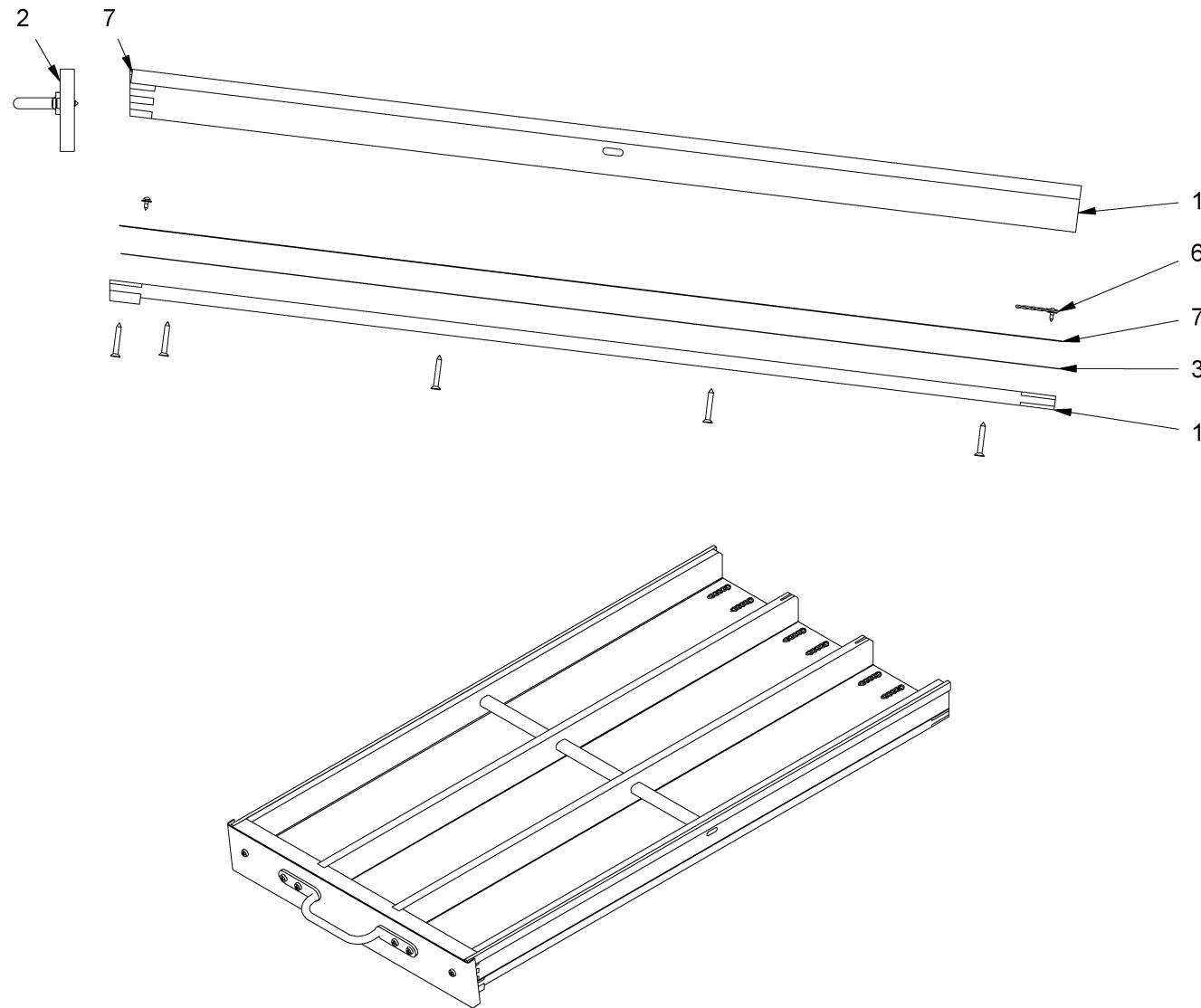
MCKA-80082-810**Sieve frame, top**

Item	Part. No.	C	Designation	Number	R
001	MCKA-10020-010		Front strip, top	1	
002	MCKA-10028-010		Cross-strip, bottom	2	
003	MCKA-10040-010		Side strip left, top	1	
004	MCKA-10041-010		Side strip right, top	1	
005	MCKA-10042-010		Longitudinal strip, top	2	
006	MCKA-10373-010		Side strip, bottom	2	
007	MCKA-10375-010		Longitudinal strip, bottom	2	
008	MCKA-10021-010		Cross-brace, top	1	
009	UNN -10510-064		Chipboard countersunk screw D3.5×25	16	



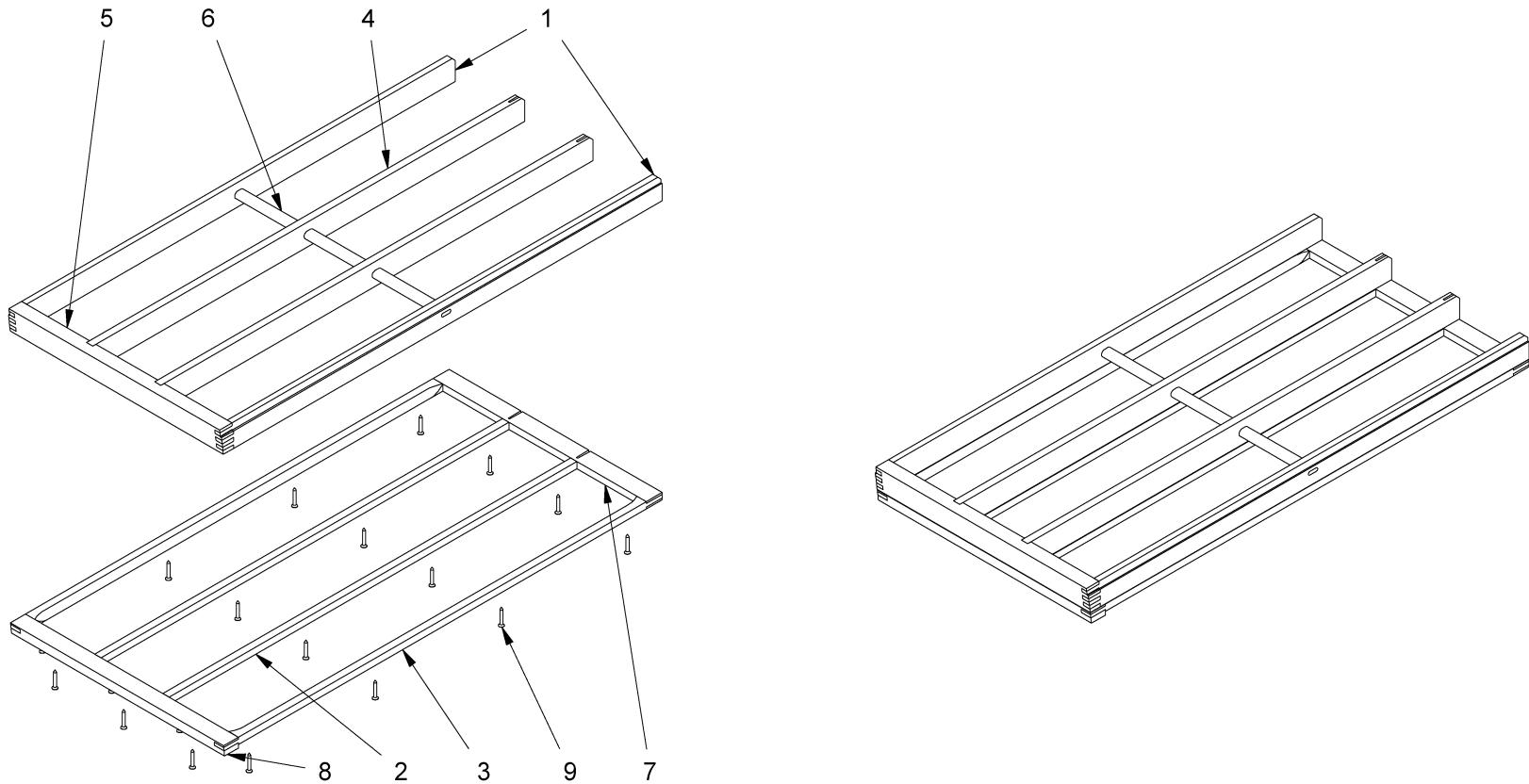
MCKA-80114-810**Sieve frame milled side bottom, durum wheat**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80035-810		Sieve frame, bottom	1	241
002	MCKA-10709-001		Handle	1	
003	MCKA-10015-010		Sieve covering	1	
006	MCKA-10713-001		Armoured chains	1	
007	MCKA-10715-001		Textile fabric	1	
008	UXN -18018-001		Staple	300	



MCKA-10632-001**Sieve frame milled side bottom durum wheat, special sieve**

Item	Part. No.	C	Designation	Number	R
001	MCKA-80035-810		Sieve frame, bottom	1	241
002	MCKA-10709-001		Handle	1	
003	MCKA-10010-010		Sieve covering, mesh size = 0.71	3	
006	MCKA-10713-001		Armoured chains	1	
007	MCKA-10715-001		Textile fabric	1	
008	UXN -18018-001		Staple	300	



MCKA-80035-810**Sieve frame, bottom**

Item	Part. No.	C	Designation	Number	R
001	MCKA-10396-010		Side strip top	2	
002	MCKA-10395-010		Longitudinal strip, bottom	2	
003	MCKA-10019-010		Side strip, bottom	2	
004	MCKA-10398-010		Longitudinal strip, top	2	
005	MCKA-10438-010		Front strip, top	1	
006	MCKA-10021-010		Cross-brace, top	1	
007	MCKA-10028-010		Cross-strip, bottom	1	
008	MCKA-10035-010		Front strip, bottom	1	
009	UNN -10510-064		Chipboard countersunk screw D3.5×25	19	

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