

Article

Integrated Design of a Functional Composite Electrolyte and Cathode for All-Solid-State Li Metal Batteries

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Abstract: Solid composite electrolytes exhibit tremendous potential for practical all-solid-state lithium metal batteries (ASSLMBs), whereas the interfacial contact between cathode and electrolyte remains a long-standing problem. Herein, we demonstrate an integrated design of a double-layer functional composite electrolyte and cathode (ID-FCC), which effectively improves interfacial contact and increases cycle stability. One composite electrolyte layer, PVDF_{LiFSI}@LLZNT0 (PL1@L), comes into contact with the LLZNT0 (Li_{6.5}La₃Zr_{1.5}Nb_{0.4}Ta_{0.1}O₁₂)-containing cathode, while the other layer, PEO_{LiTFSI}@LLZNT0 (PL2@L) with a Li anode, is introduced in each. Such a design establishes a continuous network for the transport of Li⁺ on the interface, and includes the advantages of both PEO and PVDF for improving stability with the electrodes. The Li symmetric cells Li/PL2@L-PL1@L-PL2@L/Li steadily cycled for more than 3800 h under the current density of 0.05 mA cm⁻² at 60 °C. Outstandingly, the all-solid-state batteries of LiFePO₄-ID-FCC/Li showed an initial specific capacity of 161.5 mA h g⁻¹ at 60 °C, demonstrating a remaining capacity ratio of 56.1% after 1000 cycles at 0.1 C and 74.5% after 400 cycles at 0.5 C, respectively. This work provides an effective strategy for solid-state electrolyte and interface design towards ASSLMBs with high electrochemical performance.

Keywords: all-solid-state lithium batteries; inorganic-polymer hybrid electrolyte; double-layer integrated design; garnet oxide (LLZNT0); cycle stability



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1. Introduction

Due to flammable liquid organic electrolytes, uncontrollable electrochemical side reactions, and internal short circuits caused by lithium dendrite growth, lithium-ion batteries (LIBs) based on organic liquid electrolytes cannot satisfy the ever-increasing energy storage demands of modern society [1–3]. Recently, all-solid-state lithium metal batteries (ASSLMBs) have delivered high energy density performance by utilizing (electro)chemically stable and non-flammable solid-state electrolytes and lithium metal anodes [4,5]. This has been considered to be a candidate for a next-generation electrochemical energy storage device for high-endurance electric vehicles and large-scale energy storage [6].

The SSEs which determine the overall performance of the batteries have two basic types, namely, inorganic solid electrolytes (ISEs) [7] and solid polymer electrolytes (SPEs) [8]. Many types of ISEs, such as garnet and NASICON-like oxides, thio-LISICON, argyrodites, sulfides, and halides, have been reported exhibiting excellent ionic conductivities (σ , 10⁻⁴–10⁻² S cm⁻¹, 25 °C), wide electrochemical windows, and excellent mechanical properties [9]. Cubic garnet Li₇La₃Zr₂O₁₂-based oxides are considered to be one of the most practical ISEs, with suitable ionic conductivity and stability to metallic Li, but they suffer

from high interfacial resistances and poor contact with the electrodes [10]. Considerable efforts have been made to enhance the ionic conductivity of garnet oxides using a partial substitution approach at single or mixed cationic sites [11–13]. Due to the rigidity of oxide electrolytes (such as LLZO and LATP), their contact with the lithium metal anode is poor. The interface design between inorganic ceramic electrolytes and electrodes is therefore critical [14,15]. On the other hand, SPEs have unique advantages in practical applications owing to their good flexibility, softness, wettability, and easy preparation [16,17]. Among them, the electrolyte blending polyethylene oxide (PEO) with amorphous lithium salt has been well studied [18–20]. When the temperature goes beyond the glass transition temperature (T_g) of the polymer, lithium ions migrate with the irregular movement of polymer segments. Therefore, lowering the T_g of the polymer is an effective way to increase the ionic conductivity of the polymer [21]. However, polymers have low ionic conductivities and low transference numbers due to their crystallinity, weak salt disassociation, and the strong solvation of Li^+ by chains, which limit the application of PEO-based electrolytes [22,23]. Thus, the use of ISEs or SPEs alone cannot achieve the actual demands of all-solid-state batteries.

In recent years, inorganic-polymer hybrid electrolytes (IPHEs) have been reported that can make use of the advantages of both electrolytes [24–26]. Thangadurai et al. synthesized a flexible and mechanical film composed of PEO, LiClO_4 , and LLZO-based garnet oxide fillers as an artificial interlayer to enhance the interfacial contact of the Li anode and the ceramic electrolyte [27]. Nevertheless, it is a challenge for a single layer of IPHE to simultaneously realize dendrite-free Li metal plating and low interface resistance, and enable a high-voltage cathode. To enable lithium-free dendritic deposition and stable operation at a high-voltage, Zhou et al. reported a cheap double-layer polymer electrolyte PEO-LiTFSI/PMA-LiTFSI, which could stably operate at a voltage of 4 V and maintain good ion conductivity after long-term cycling [28]. He et al. proposed an ultra-thin (4.2 μm) double-layer IPHE consisting of a porous ceramic support and a double-layer Li^+ conductive polymer, which enhanced the compatibility of the lithium anode and high-voltage cathode $\text{LiNi}_{0.8}\text{Co}_{0.1}\text{Mn}_{0.1}\text{O}_2$ (NCM811) [29].

In this work, we propose an integrated design of a double-layer functional composite electrolyte and cathode (ID-FCC) for ASSLMBs. An additional layer of PVDF-based electrolyte was constructed at the cathode/PEO-based SPE interface, in which the PVDF-based IPHE membrane bonded with the cathode and the PEO-based IPHE membrane comes into contact with the Li anode. As the cathode binder, PVDF is more resistant to high voltage, and its use as a transition layer prevents the slow oxidation of PEO-based SPE at voltages exceeding 3.9 V [30–33]. At the same time, PVDF as a binder strengthened the binding between the electrolyte and the cathode. In our previous studies, Nb-Ta co-doped cubic garnet $\text{Li}_{6.5}\text{La}_3\text{Zr}_{1.5}\text{Nb}_{0.4}\text{Ta}_{0.1}\text{O}_{12}$ (LLZNT0) manifested excellent ionic conductivity and optimal sinterability [12]. Thus, it was added into the IPHE layers of ID-FCC as a “ceramic in polymer” [34] to enhance the segmental transport of Li^+ in the polymer by reducing its crystallinity and enhancing the ionic conductivity of the layers. We demonstrate that Li symmetric cells can be stably cycled over 3800 h at $0.05\text{ mA}\cdot\text{cm}^{-2}$ at $60\text{ }^\circ\text{C}$. The LiFePO_4 -ID-FCC/Li all-solid-state cell exhibited an initial specific capacity of $161.5\text{ mA}\cdot\text{h}\cdot\text{g}^{-1}$ ($161.7\text{ mA}\cdot\text{h}\cdot\text{g}^{-1}$ achieved for NCM811-ID-FCC/Li cell) and high capacity retention at $60\text{ }^\circ\text{C}$. The half-solid-state LiFePO_4 -ID-FCC (2 μL)/Li cell showed an excellent specific capacity of $169.6\text{ mA}\cdot\text{h}\cdot\text{g}^{-1}$ (0.2 C, $60\text{ }^\circ\text{C}$), which maintained $160.8\text{ mA}\cdot\text{h}\cdot\text{g}^{-1}$ after 150 cycles. To sum up, this work offers a robust cathode and SSEs integration strategy to simultaneously achieve stable cycling and low interface resistance.

2. Experimental Section

2.1. Materials

PEO ($M_v = 6 \times 10^5$, Aladdin) and PVDF ($M_v = 1 \times 10^6$, Arkema) were stored in a vacuum desiccator and dried in a vacuum oven at $50\text{ }^\circ\text{C}$ for 24 h before the experiment. LiTFSI (99%, Aladdin) and LiFSI (>98%, Aladdin) were stored in an argon-filled glove box from purchase to application. LiFePO_4 powders, polycrystalline NCM811, acetylene black,

and carbon-coated aluminum foil (coating thickness 16 μm) were purchased from Hefei Kejing Materials Technology Co., Ltd., Hefei, China; lithium foil ($\Phi 15.6 \times 0.45 \text{ mm}$, 99.95%, Guangdong Canrd New Energy Technology Co., Ltd., Guangzhou, China), anhydrous acetonitrile (ACN, >99%, Aladdin), N-1-methyl-2-pyrrolidinone (NMP, 99.5%, Aladdin), and N,N-dimethylformamide (DMF, 99.5%, Aladdin) were used as received.

The cubic $\text{Li}_{6.5}\text{La}_3\text{Zr}_{1.5}\text{Nb}_{0.4}\text{Ta}_{0.1}\text{O}_{12}$ (LLZTNO) powders were synthesized in air from raw materials of $\text{LiOH}\cdot\text{H}_2\text{O}$, La_2O_3 , ZrO_2 , Nb_2O_5 , and Ta_2O_5 via a typical solid-state synthesis method we previously reported elsewhere [12]. The synthesis temperature profile of 900 $^\circ\text{C}$ for 6 h was designed as per the thermal analysis data shown in Figure S1a.

2.2. Preparation of Cathodes

The LiFePO_4 cathode (LFP) was prepared as follows: LiFePO_4 powders, acetylene black, PVDF, and LLZTNO were well ground with a weight ratio of 7:1:1:1 in agate mortar and added to an appropriate amount of NMP to obtain a homogeneous slurry using a magnetic stirrer after stirring for 6 h. Then, the cathode slurry was cast on an Al foil with a thickness of 150 μm and dried overnight in a vacuum drying oven at 100 $^\circ\text{C}$. After the organic solvent completely volatilized, the LFP cathode was taken from the oven for use. Finally, after weighing and calculation, the mass loading of the active material LiFePO_4 in the cathode was around 1.3 mg cm^{-2} .

Similarly, the high voltage cathode of NCM811 was prepared in the same ratio to acetylene black, PVDF, and LLZTNO and the same way as LFP was. The mass loading of active material NCM811 in the cathode was ca. 1.5 mg cm^{-2} .

2.3. Preparation of ID-FCC and Cells' Assembly

The integrated design of cathode and double-layer functional inorganic-polymer composite electrolytes (ID-FCC), noted as XXX-ID-FCC, where XXX represents the active material of the cathode, such as LiFePO_4 or NCM811, were assembled by the following procedures. Firstly, correct weights of LLZTNO garnet powder, PVDF, and LiFSI were added to the DMF solvent in the glove box, where LLZTNO accounted for 10 wt% of the $\text{PVDF}_{\text{LiFSI}}$ electrolyte (molar ratio of $\text{VDF}/\text{Li}^+ = 11:1$), then sealed and transferred out. After 8 h of magnetic stirring at 55 $^\circ\text{C}$, a homogeneous brown solid electrolyte slurry (PL1@L) was obtained. In addition, a uniform PL2@L slurry was prepared via the same proportion of LLZTNO powder and $\text{PEO}_{\text{LiTFSI}}$ electrolyte, where the molar ratio of EO/Li^+ was 8:1. Subsequently, after vacuuming to remove excess bubbles, the PL1@L slurry was directly cast on the dried cathode tape (LiFePO_4 or NCM811) via a tape casting method, and dried over 12 h at 55 $^\circ\text{C}$ in a vacuum oven to remove the organic solvent. Then, the PL2@L slurry was cast on the dry surface of the PL1@L supported by the cathode foil, and dried in the same way as PL1@L was.

XXX-ID-FCC tapes were subsequently cut into discs with a diameter of 14 mm using a manual puncher in the Ar gas-filled glove box. For comparison, a single-layer integrated structure, LFP-PL2@L, was made using a the similar process, but with only one layer of PL2@L.

The obtained LFP-ID-FCC discs were assembled with 15.6 mm diameter lithium foils in the CR2032-type LFP-ID-FCC/Li full cells at a pressure of 55 kg/cm^2 . In a similar way, the LFP-PL2@L/Li coin cell was assembled. To further test the performance of ID-FCC, a half-solid-state cell LFP-ID-FCC (2 μL)/Li with 2 μL liquid organic electrolyte was assembled, with the selected specification of 1.0 M LiPF_6 in $\text{EC}:\text{DEC}:\text{DMC} = 1:1:1 \text{ Vol}\%$.

2.4. Material Characterization

The crystal structure and purity of the garnet (LLZTNO) and composite electrolytes were characterized with X-ray diffraction (XRD) using a diffractometer (D2 Phaser, Bruker AXS, Karlsruhe, Germany) with $\text{Cu K}\alpha$ radiation ($\lambda = 1.5418 \text{ \AA}$). The tube voltage and current were 30 kV and 10 mA, respectively. The tested range of the 2θ was 10–80 $^\circ$, with a step size of 0.02 $^\circ$ and dwelling time of 0.2 s for each step. The morphology and elemental

distribution of samples were observed via scanning electron microscope (SEM, JSM-6480, JEOL, Tokyo, Japan) matched with energy-dispersive X-ray spectroscopy (EDS), operated at an acceleration voltage of 20 kV. The functional groups were examined by analyzing the Fourier transform infrared spectroscopy (FT-IR), tested by a Fourier infrared spectrometer (ICAP7400, Thermo Fisher, Waltham, MA, USA). Thermogravimetric-differential scanning calorimetry (TG-DSC) was performed with simultaneous thermal analysis in an Ar atmosphere with a ramp rate of 5 K min⁻¹ on a simultaneous thermal analyzer (STA 449F3, NETZSCH, Bavaria, Germany). The mechanical properties of composite electrolyte membranes were tested using tensile tests with a rate of 4 mm min⁻¹ on a universal testing machine (CMT4304, MTS, Eden Prairie, MN, USA).

2.5. Electrochemical Measurements

The PL1@L slurry was poured into a round glass mold and vacuum dried at 55 °C in an oven for 12 h. After cooling down to room temperature, the obtained PL1@L membrane with a thickness of around 60 µm was stripped off. Similarly, the PL2@L slurry was dropped into a Teflon mold and dried overnight at 55 °C to receive a layer with thickness of ~180 µm. After being peeled off, PL1@L and PL2@L discs were, respectively, assembled by sandwiching between two stainless steel (SS) sheets in a CR2032 cell to measure their ionic conductivities at different temperatures. In addition, a double-layer (PL1@L and PL2@L) inorganic-polymer hybrid electrolyte (hereafter noted as DL@L) membrane with a thickness of ~260 µm was assembled using a repetitive slurry casting–drying method on a round glass mold.

An electrochemical station (Autolab PGSTAT 302N, Metrohm, Herisau, Switzerland) equipped with a high-frequency response analyzer (Autolab ECI 10 M, Metrohm, Herisau, Switzerland) was used to measure the electrochemical impedance spectroscopy (EIS) of the electrolytes. The test was conducted with a frequency range of 10 MHz to 0.1 Hz under a temperature of 25–80 °C. An asymmetric Li/DL@L/Li cell was assembled to measure the lithium ion transference number (t_{Li^+}) using potentiostatic polarization. The electrochemical stability window was evaluated by assembling Li/DL@L/Fe (stainless steel) cells, which used linear sweep voltammetry (LSV). The cycling performance and rate performance of LiFePO₄-ID-FCC/Li all-solid-state cells and NCM811-ID-FCC/Li cells were performed at 60 °C between 2.4 to 4.2 V and 2.5 to 4.3 V on a CT2001A battery test system (LANHE, Wuhan, China), respectively. The Li/PL2@L-PL1@L-PL2@L/Li symmetrical cells were assembled to test the critical current density (CCD) and galvanostatic lithium stripping and plating performance at 60 °C by applying a direct current.

3. Results and Discussion

3.1. Characterization of Composite Membranes

The structure of the ID-FCC and the assembly of the solid-state battery are illustrated in Figure 1a. As described in the Experimental Section, both the PVDF_{LiFSI}@LLZNT0 layer (PL1@L) and the PEO_{LiTFSI}@10 wt% LLZNT0 layer (PL2@L) consisted of 10 wt% garnet, and were cast onto the cathode one after another via the doctor blade-casting method to form an ID-FCC. A digital photo of an ID-FCC is shown in Figure 1b, with a transparent and flat surface. The cross-sectional SEM image of ID-FCC in Figure 1c illustrates that PL1@L and PL2@L were well bonded and approximately 40 µm each, with a total thickness of about 80 µm for the double layer (DL@L). The surface morphology of the PEO_{LiTFSI}@LLZNT0 layer of the as-prepared ID-FCC is shown in Figure 1d. The LLZNT0 particle fillers were uniformly distributed in the PEO-based electrolyte (PL2@L).

Figure 2a depicts the XRD patterns of the LLZNT0 powder, pure polymers (PEO and PVDF), and inorganic-polymer hybrid electrolytes (IPHEs), including PL1@L and PL2@L. It demonstrates that the as-synthesized LLZNT0 has a cubic garnet structure (space group $Ia\bar{3}d$) matching well to the PDF card No. 80-0457, which maintained its cubic structure in the IPHEs. In addition, polymers were in a non-crystalline state in the hybrid electrolytes

as a result of intermolecular interaction [35], which facilitates the Li^+ ion transport of PEO by increasing the chain movement.

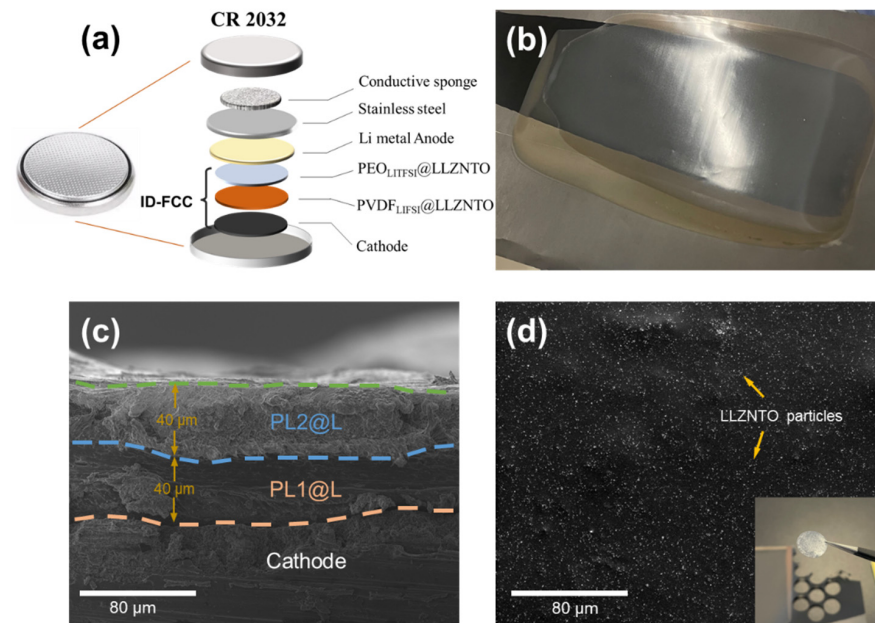


Figure 1. (a) Schematic illustration of the internal structure of the ID-FCC/Li cell; (b) digital photographs of the dried ID-FCC; (c) cross-sectional SEM image of ID-FCC; (d) SEM image of the surface morphology for the PL2@L layer of the ID-FCC membrane before cycling.

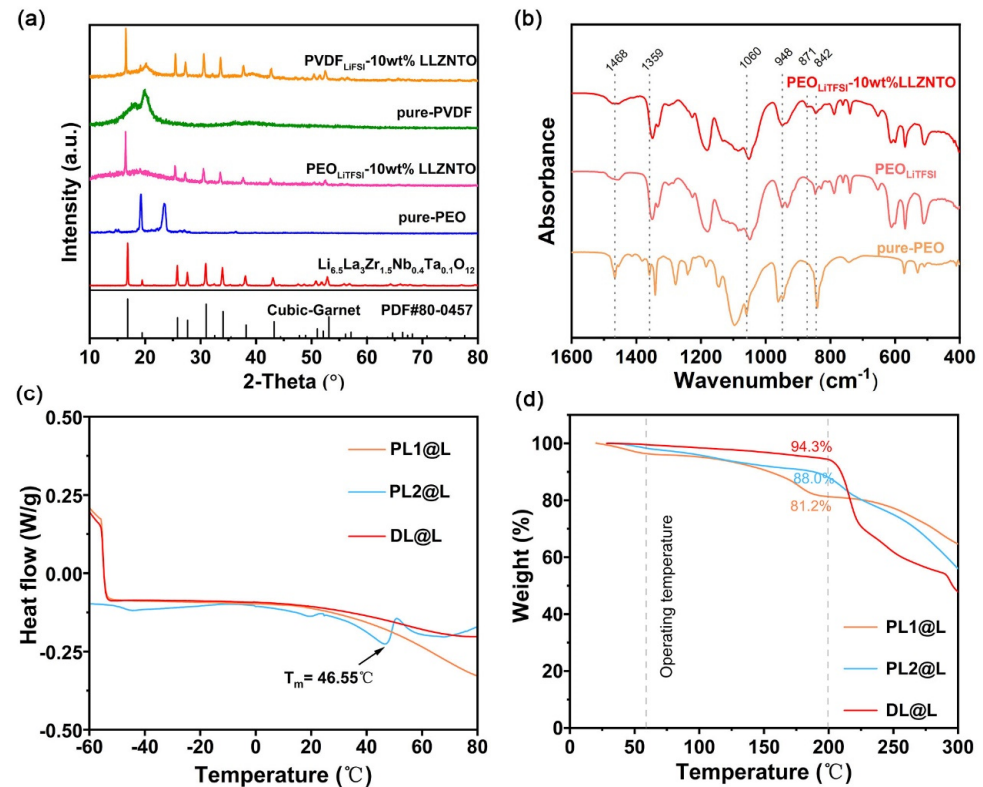


Figure 2. (a) XRD patterns of LLZNT0, polymers, and IPHES (PL1@L and PL2@L); (b) FT-IR spectra of pure PEO, PEO with Li-salt, and PL2@L; (c) DSC curves of the PL1@L, PL2@L, and DL@L, recorded during a heating scan; (d) TGA curves of PL1@L, PL2@L, and DL@L in a temperature range of 25 to 300 °C.

To investigate the structural features of PL2@L and PL1@L electrolytes, they were subjected to FT-IR analysis with spectra displayed in Figures 2b and S1b, respectively. It can be seen from Figure 2b that after the addition of LLZNTF, a new vibrational peak at 871 cm^{-1} appeared in PL2@L. This new peak was characteristic of the C–N functional group, and was probably caused by an interaction between PEO and LiTFSI [36]. Due to the presence of LLZNTF, the TFSI[−] anions could be bound to PEO polymer chains and thus be fixed. This behavior could inhibit the growth of lithium dendrites by inducing a uniform distribution of space charge [37]. The FT-IR spectra of PVDF-based membranes (Figure S1b) showed a new peak at 1661 cm^{-1} apart from the characteristic vibration peaks at 836, 876, 1231, and 1386 cm^{-1} . This peak represented the C=C functional group generated by the salt-induced dehydrofluorination of PVDF, which is beneficial to the ionic transport [36].

Differential scanning calorimetry (DSC) was performed for these membranes to further determine the functional roles of PL1@L and PL2@L in the cells (Figure 2c). The PVDF phase in the PL1@L electrolyte remained amorphous, and the endothermic peak of PL2@L was $46.55\text{ }^{\circ}\text{C}$, indicating that the PL2@L electrolyte membrane would be in a molten and peristaltic state above $45\text{ }^{\circ}\text{C}$. Therefore, at the typical cell operating temperature of $60\text{ }^{\circ}\text{C}$, PL2@L could be slowly and tightly bonded with the lithium metal anode interface through peristalsis. The good interfacial bonding and the formation of SEI favored the decrease in interface resistance.

It is interesting to note that there was no endothermic peak for DL@L. This phenomenon has been reported in the literature. For instance, Ling et al. [38] reported a double-layer hybrid electrolyte (DL) whose endothermic peak of PEO is hardly seen if compared to the single-layer hybrid electrolyte containing PEO (SL2), although there was no discussion on the possible reasons for this phenomenon. Our speculation is that it may be ascribed to the synergic effect of the double-layered structure and the relatively lower content of PEO in it. The intrinsic reason is worth further investigating in the future.

Since safe operation is particularly important for lithium-ion batteries, we examined the thermal stability and mechanical strength of the electrolytes using TGA analysis and a mechanical tensile test. TGA traces of the PL1@L, PL2@L, and DL@L electrolytes are displayed in Figure 2d. It is evident that the double-layer electrolyte DL@L was more stable than monolayer electrolytes. During the process of heating up to $200\text{ }^{\circ}\text{C}$, a small amount of mass loss is caused by the volatilization of adsorbed water and organic solvent, and weight retention rates of 81.2, 88.0, and 94.3%, respectively, were obtained at an elevated temperature of $200\text{ }^{\circ}\text{C}$. The polymer components and Li salts in the electrolytes decomposed at temperatures beyond $200\text{ }^{\circ}\text{C}$ far exceeded the typical operating temperature $60\text{ }^{\circ}\text{C}$ of ASSBs. Figure S1c shows the stress–strain curves of PL1@L, PL2@L, and DL@L electrolyte membranes. The tensile strength of PL2@L (PEO-based) was only 1.3 MPa, while PL1@L (PVDF-based) had a tensile strength of 11.9 MPa and a maximum strain of 360% due to its high toughness and strength, which were much higher than PL2@L. Through a simple double-layer integrated design, the strength of DL@L reached 3.9 MPa and the strain exceeded 180%. Compared to the conventional single-layer PEO-based hybrid electrolyte membrane, the addition of an extra layer of PVDF-based membrane with a higher strength played the role of enhancing the strength of the PEO matrix, also improving its ability to inhibit the growth of lithium dendrites.

3.2. Electrochemical Characterization of Composite Membranes

The relationship between the ionic conductivity and temperature of PL1@L, PL2@L, and DL@L at $25\text{--}80\text{ }^{\circ}\text{C}$ are displayed in Figure 3a, and their corresponding EIS curves and ionic conductivity charts are shown in Figure S2. The ionic conductivities of PL1@L and PL2@L at $60\text{ }^{\circ}\text{C}$ were around $1.42 \times 10^{-4}\text{ S cm}^{-1}$ and $4.44 \times 10^{-4}\text{ S cm}^{-1}$, respectively, whereas that of DL@L was in between ($1.66 \times 10^{-4}\text{ S cm}^{-1}$). In addition, by fitting the curves using the Vogel–Tamman–Fulcher (VTF) equation (Equation (1)) [39], the activation energy E_a of the DL@L could be calculated to be $5.4 \times 10^{-2}\text{ eV}$, which was between that of PL1@L ($4.4 \times 10^{-2}\text{ eV}$) and PL2@L ($8.4 \times 10^{-2}\text{ eV}$). Evidently, electrolytes exhibit a lower

conductivity at room temperature (3.98×10^{-5} , 3.60×10^{-5} , and $4.08 \times 10^{-5} \text{ S cm}^{-1}$ for PL1@L, PL2@L, and DL@L, respectively), yet much higher than that of PEO_{LiTFSI} polymer electrolyte ($\sim 1 \times 10^{-6} \text{ S cm}^{-1}$).

$$\sigma = \sigma_0 T^{-\frac{1}{2}} \exp \left\{ -\frac{E_a}{k_B(T - T_0)} \right\} \quad (1)$$

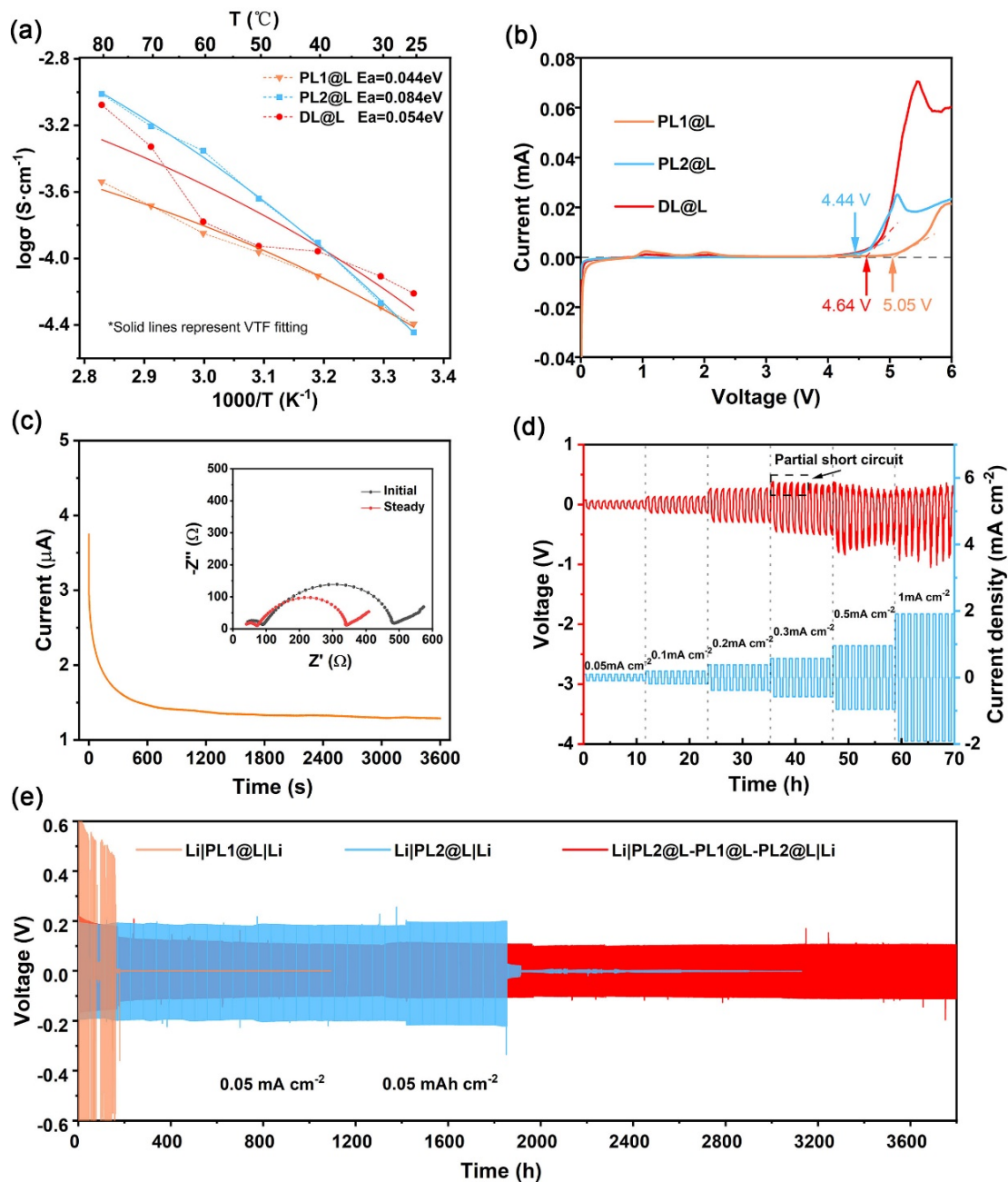


Figure 3. Electrochemical performances. (a) The plots of ionic conductivity vs. the temperature for electrolytes PL1@L, PL2@L, and DL@L, as fitted upon the VTF equation. (b) LSV measurements of PL1@L, PL2@L, and DL@L with a scan rate of 0.1 mV/s at 25 °C; (c) Potentiostatic polarization curve of the Li/DL@L/Li asymmetrical cell with a voltage of 10 mV at 60 °C. Inset: impedance change before and after polarization; (d) critical current density (CCD) test profile of Li/PL2@L–PL1@L–PL2@L/Li symmetric cell at an increasing range of current density from 0.05 to 1 mA cm⁻² at 60 °C; (e) voltage profile of Li/PL2@L–PL1@L–PL2@L/Li, Li/PL1@L/Li, and Li/PL2@L/Li symmetric cell at a fixed current density of 0.05 mA cm⁻² at 60 °C.

Linear sweep voltammetry (LSV) measurements were carried out at room temperature in the voltage range from 0 to 6 V (vs. Li^+/Li) at a sweep rate of 0.1 mV s^{-1} , and the corresponding profiles are shown in Figure 3b. The oxidation peaks of PL1@L and PL2@L appeared at 5.05 V and 4.44 V vs. Li^+/Li , respectively, whereas DL@L exhibited an oxidation peak in between (4.64 V vs. Li^+/Li). All three showed a wider window of electrochemical stability at room temperature when compared with liquid organic electrolytes. The LSV curve of a Li/DL@L/Fe (SS) cell in Figure S3a shows a pair of oxidation-reduction peaks appearing near 0 V, corresponding to the electrochemical processes of Li^+ plating and stripping. The small peak at 1 V was due to the slight current change caused by the consumption of Li by irreversible SEI substances formed at the PCE/Li interface. In addition, LiFePO_4 was adopted as an active material for the fabrication of the integrated structure of the cathode and DL@L (LFP-ID-FCC), and further assembled into an all-solid-state cell with a metallic Li anode. The CV curves for the first three cycles in Figure S3b have similar redox peaks of LiFePO_4 , illustrating that the LFP-ID-FCC/Li all-solid-state cell exhibits good reversibility.

The potentiostatic polarization method was applied to measure the lithium-ion transference number (t_{Li^+}) of the DL@L electrolyte at 60°C , and the result is shown in Figure 3c, where the inset illustrates the impedance change before and after the polarization test at the voltage of 10 mV. By calculating using the Bruce–Vincent method in Equation (S1), the DL@L electrolyte had a lithium-ion transference number of 0.304, and the corresponding value is shown in Table S1. This was significantly higher than that of PEO-LiTFSI composite electrolytes (≤ 0.2). The increase in transference number can be attributed to the fact that the lithium-ion conductor LLZNTF provides an additional pathway for lithium-ion transport, which perhaps blocks the TFSI $^-$ anion migration by way of the Lewis acid–base interaction between the TFSI $^-$ anions and LLZNTF [24]. Figure 3d shows the rate testing results of the Li-Li symmetric cell. As the current elevated, the voltage increased linearly and the polarization became more and more serious. The voltage started to become unstable and slightly decreased, with a current density at 0.3 mA cm^{-2} , indicating that lithium dendrites began to grow and partially permeate. Nevertheless, there was no voltage sharp drop or short circuit, although the current density reached 1 mA cm^{-2} .

Long cycle measurements for the stripping and plating behaviors of the lithium-ion were carried out to analyze the cycle stability of the double-layer composite electrolyte to the lithium metal anode in the symmetric cells. The galvanostatic cycling of the composite electrolytes was tested at 60°C with a current density of 0.05 mA cm^{-2} . The PL2@L-PL1@L-PL2@L triple-layer electrolyte was prepared to investigate the dendrite suppression behavior, which could simulate the evaluation of the effectiveness of the ID-FCC on the suppression of lithium dendrites. As shown in Figure 3e, the Li/PL2@L-PL1@L-PL2@L/Li symmetric cell retained a long-term stable cycle of over 3800 h with 150 mV polarization voltage, while its counterpart, the Li/PL2@L/Li cell, showed an abruptly short circuit after maintaining stable cycling for 1800 h (Figure S4b). The higher polarization voltage observed here was mainly due to the larger thickness of the PL2@L composite electrolyte, which was preferred for the convenient handling of PEO-based electrolytes during the manufacturing process. Obvious voltage changes at the initial cycling stage (Figure S4a) were observed, which may have resulted from the non-uniform Li deposition and the formation of an SEI-like substance at the double-layer composite electrolyte/lithium metal anode interface. This behavior could increase the potential of the symmetric cells in the initial cycles by increasing the cells' interfacial resistance. After the formation of a stable interface, the voltage curve tends to be steady, thus proving that this electrolyte is stable against the lithium anode. The SEM images in Figure S5 present the accumulation of lithium during the long cycling and the gradual formation of lithium-dendrite at the interface of the ID-FCC/Li.

3.3. Performance of Composite Membranes in Full Cell

In order to further explore the application of the integrated design of ID-FCC, all-solid-state lithium batteries were assembled using LiFePO_4 or NCM811 as a cathode and the lithium metal as an anode.

The rate performance results are shown in Figure 4a, which demonstrates the rate capability at a current density range of 0.1 C to 2 C ($1 \text{ C} = 170 \text{ mA g}^{-1}$) at 60°C . For LFP-ID-FCC/Li, they demonstrate average discharge capacities of 159.8, 151.9, and 86.7 mA h g^{-1} at rates of 0.1 C, 0.5 C, and 2 C, respectively. When the rate was switched back to 0.1 C, the capacity fully recovered, exhibiting a good tolerance to charge/discharge rate changes. For the LFP-PL2@L/Li cell, it had a capacity of 157.4, 149.3, and $134.6 \text{ mA h g}^{-1}$ at the different rates of 0.1 C, 0.5 C, and 2 C, respectively. Although the discharge capacity of the LFP-PL2@L/Li cell at 1 C and 2 C was higher than the LFP-ID-FCC/Li cell, it was unstable and the coulomb efficiency dropped seriously, even below 30%. When the rate gradually reduced to 0.1 C, the discharge capacity was still unstable and lower than the previous level, presenting a poor rate performance.

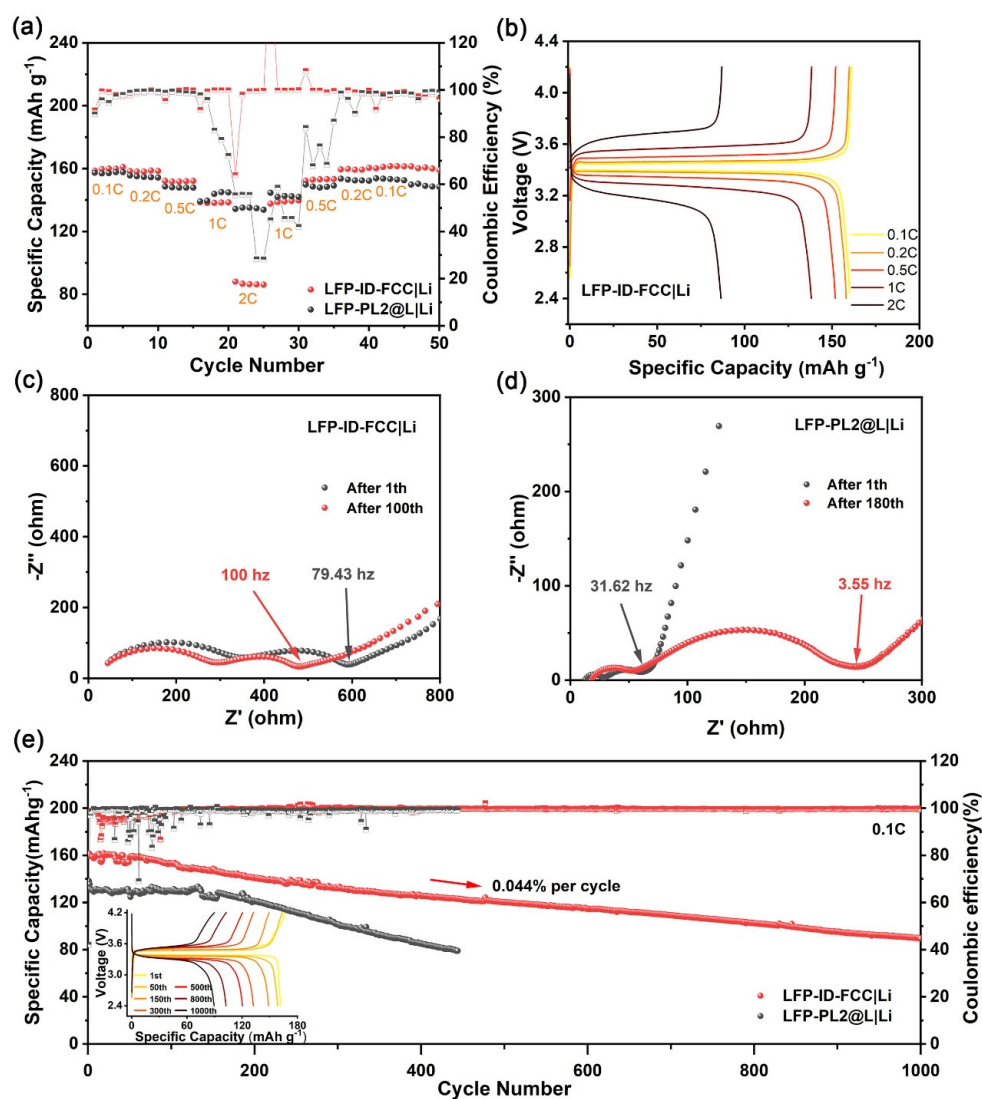


Figure 4. (a) Rate performance of LFP-ID-FCC/Li and LFP-PL2@L/Li cells; (b) the GCD profiles of LFP-ID-FCC/Li at different rates; (c) EIS spectra after 1 and 100 cycles of LFP-ID-FCC/Li at 0.1 C; (d) EIS spectra after 1 and 180 cycles of LFP-PL2@L/Li at 0.1 C; (e) cycle performances of LFP-ID-FCC/Li and LFP-PL2@L/Li all-solid-state cells at 0.1 C (inset: galvanostatic charge-discharge voltage profiles of LFP-ID-FCC/Li; all these tests were conducted at 60°C).

Figure 4b presents the galvanostatic charge–discharge (GCD) curves of the LFP–ID–FCC/Li cell at different rates, ranging from 0.1 to 2 C. The steady charging and discharging platforms suggest a stable electrochemical process inside the batteries. The discharge capacity of the LFP–ID–FCC/Li cell was comparable with the charge capacity, resulting in a corresponding Coulombic efficiency of >99.1%. By contrast, the GCD curves of the LFP–PL2@L/Li cell under the same testing conditions are shown in Figure S6. Significant overcharge was observed at the rate of 1 C and 2 C, which was responsible for the extremely low Coulomb efficiency. This phenomenon could be attributed to reactions at the SPE/Li interface. In particular, micro-shorts caused by the formation of dendritic lithium during the charging process, which would seem to be the responsible failure source [40].

The EIS spectra of the LFP–ID–FCC/Li and LFP–PL2@L/Li cells acquired at 60 °C are shown in Figure 4c,d. Both spectra consist of two suppressed semicircles representing the surface resistance (R_f) and charge transfer resistance (R_{ct}), respectively, and a slash line of Warburg diffusion (W_o). It can be seen in Figure 4c that, after 100 cycles, the impedance semicircles shifted to the left and the overall impedance decreased. Apparently, with cycling the overall ionic conductivity raises as the cyclic interface contact is slowly improved. This also confirms that the LFP–Li system is compatible with the integrated structure of the double-layer IPHE electrolytes. In contrast, the impedance of the LFP–PL2@L/Li cell was increased from 63 Ω after the first cycle to 240 Ω after 180 cycles (Figure 4d), which led to poor cycle performance.

As shown in Figure 4e, the LFP–ID–FCC/Li all-solid-state cell manifested excellent cycle performance at 0.1 C at 60 °C. The initial specific capacity was 161.5 mA h g^{−1}, and the capacity retention was 78.7% after 400 cycles and 56.1% after 1000 cycles. The average decay rate of discharge capacity per cycle was only 0.044% and the Coulombic efficiency gradually increased to a stable trend, indicating that the electrochemical system inside the full battery tended to be relatively stable. The polarization evolution of the double-layer composite electrolyte resembled that of the polymer electrolyte, displaying an unstable Coulombic efficiency in the initial cycles and revealing the formation of unstable SEI. In contrast, the initial specific capacity of the LFP–PL2@L/Li cell was only 138.2 mA h g^{−1}, and the Coulombic efficiency was unstable during the entire cycle performance test. As the charge–discharge cycles progressed, the specific capacity decayed significantly to be only 84.6 mA h g^{−1} after 400 cycles, with a retention rate of only 61.2%. Figure 4e inset shows the typical charge–discharge curves of LFP–ID–FCC/Li cell.

To evaluate the cycle performance of the LFP–ID–FCC/Li cell at a high rate, it was tested at 0.5 C under 60 °C, as shown in Figure S7a. The LFP–PL2@L/Li cell was also tested as a control experiment. The discharge specific capacity of the LFP–ID–FCC/Li cell after the first two cycles of activation was 130.2 mA h g^{−1}, and this slowly increased to 142.1 mA h g^{−1} in the first 90 cycles. This phenomenon has also been observed in the LFP–PL2@L/Li cell. The excessive current density and initial internal structure instability may be accountable to the serious electrolyte potential polarization and the insufficient transfer of lithium ions to the cathode. When the internal structure stabilized, the capacity rose to the maximum and then, normally, declined with cycling. It had a capacity of 105.9 mA h g^{−1} after 400 cycles, and the capacity retention was 74.5% after 310 cycles, from the 90th to the 400th cycle, with an average Coulombic efficiency of over 99.7%. Differently from LFP–ID–FCC/Li cell, although the discharge capacity of the LFP–PL2/Li cell was higher, the capacity of the third cycle was 139.3 mA h g^{−1} and the 24th cycle reached the maximum of 159.1 mA h g^{−1}; however, the Coulomb efficiency dropped sharply to 20% and lower, indicating that the serious formation of lithium dendrites occurred at the SPE/Li anode interface [40]. It was evidenced that LFP–ID–FCC/Li cell had excellent cyclic stability relative to the LFP–PL2@L/Li cell at a higher rate.

Table 1 compares the material design, processing, discharge capacity, and capacity retention of all-solid-state lithium metal batteries from IPHE- and LFP-based cathodes in the literature and this work. It shows that the integrated design of the double-layer functional composite electrolyte PEO_{LiTFSI}-LLZNT0/PVDF_{LiFSI}-LLZNT0 and the cathode

LFP_{LLZNT0} (ID-FCC) herein reported exhibited a high discharge capacity at 0.1 C, long cycle stability, and comparable (or even higher) capacity retention rates, if relevant, to those reported in the literature.

Table 1. The comparison of materials, processing, discharge capacity, and capacity retention of lithium metal batteries assembled with inorganic-polymer hybrid electrolyte (IPHE)- and LiFePO₄ (LFP)-based cathodes in the literature and this work.

Materials (IPHE//Cathode)	Processing Method	Discharge Capacity in mA h g ⁻¹ (Rate) @Temperature	Capacity Retention Rate	Ref.
PEO _{LiTFSI} -LLZO//LFP	Blend	155 (0.1 C) @60 °C	87% @100 cycles	[37]
PEO _{LiTFSI} -LLZO//LFP	Blend	148.6 (0.2 C) @55 °C	93.6% @100 cycles	[34]
PEO _{LiTFSI} -3D LLTO//LFP	Blend	147.6 (0.5 C); 135.0 (2 C) @60 °C	/	[41]
PEO-LLZO//LFP	Blend	141.5 (0.1 C) @60 °C	~75% @200 cycles	[42]
PEO _{LiClO4} -LLTO//LFP	Crosslinked	147 (0.1 C) @25 °C	98% @100 cycles	[43]
PEO-LLZO-[BMIM]TF ₂ N //LFP _{LiTFSI}	Blend	133.2 (0.1 C) @25 °C	88% @150 cycles	[44]
PEO _{LiTFSI} /G4-LLZO//LFP	Crosslinked	163 (0.1 C) @60 °C	66% @200 cycles	[45]
PVDF _{LiClO4} -3D LLZAO//LFP	Blend	168.3 (0.1 C); 151.8 (1 C) @RT	95.2% @200 cycles	[46]
PEO _{LiTFSI} -3D LLZAO//LFP	Blend	162.7 (0.1 C); 163 (0.5 C) @60 °C	91.7% @120 cycles 97.4% @70 cycles	[47]
PEO _{LiTFSI} -LLZO//LFP	Blend	149.5 (0.2 C) @55 °C	93.4% @100 cycles	[48]
PEO _{LiTFSI} LATP/PEO@PVDF- HFP _{LiTFSI} //LFP	Integrated design	142.6 (0.1 C) @45 °C	91.7% @100 cycles	[38]
PEO _{LiTFSI} /PVDF _{LiTFSI} -LLZNT0 //LFP _{LLZNT0}	Integrated design	161.5 (0.1 C) @60 °C	94.7% @100 cycles 78.7% @400 cycles 56.1% @1000 cycles	This work

Per the above discussion, it is believed that the main reasons for the degradation of battery capacity could be the high resistance, the growth of lithium dendrites, and the uneven SEI of the interface where the PEO-based composite electrolyte contacts the Li-anode. To verify this, a semi-solid-state LFP–ID-FCC (2 μ L)/Li battery was assembled and the cycle performance (Figure 5a) and GCD tests (Figure 5b) of the cell were conducted at 60 °C and 0.2 C. This enabled an initial specific capacity of 169.6 mA h g⁻¹ and a capacity retention of 94.8% after 150 cycles. Clearly, better interface contact and lower interface resistance are crucial for high-performance solid-state lithium metal batteries. It is worth noting that there was no liquid electrolyte in either of the all-solid-state cells mentioned in this work. It will be of great interest to study the interface design of the Li anode and the electrolyte and to further improve the mass loading of the active material in the cathode in our future work.

Apart from the LiFePO₄ cathode, the applicability of this double-layer functional structure integrated design on the high-voltage cathode NCM811 was further evaluated by assembling an NCM811–ID-FCC/Li cell (Figure S8). The rate performance shown in Figure S8a displays that there was still more than 99% coulomb efficiency at 2 C. Figure S8b delivers an initial specific capacity of 161.7 mA h g⁻¹ and a capacity retention of 56.2% after 80 cycles at 0.1 C, which is 115.7 mA h g⁻¹ and 58.0% after 80 cycles at 0.2 C (Figure S8c). It is a feasible cathode-electrolyte integrated design for the NCM811-based cell to obtain a relatively stable cycle performance, because the slow oxidation and decomposition at the voltage exceeding 3.9 V of the PEO-based composite electrolyte happened when it came into contact with the cathode [40]. Owing to the synergistic effect between the resistance to high voltage of the PL1@L and the outstanding wettability of the PL2@L, the all-solid-state NCM811 battery using an ID-FCC structure had better cycle stability than using PL1@L and PL2@L alone.

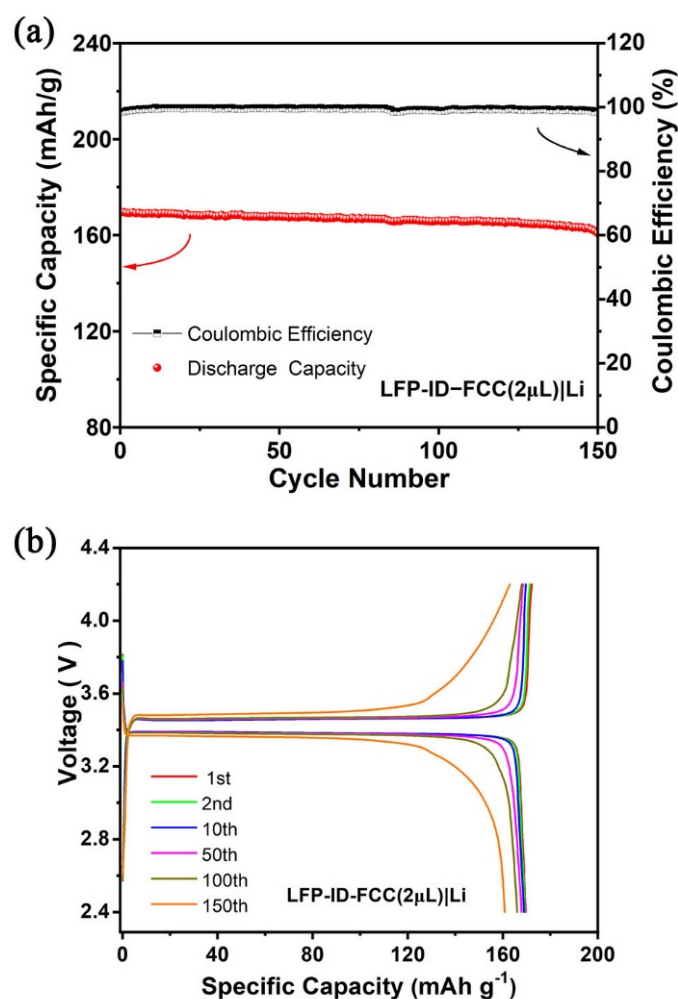


Figure 5. (a) Cycling performance of LFP-ID-FCC (2 μ L)/Li half-solid-state cell at 0.2 C at 60 $^{\circ}$ C (liquid electrolyte: 1.0 M LiPF_6 in EC:DEC:DMC = 1:1:1 Vol%); (b) galvanostatic charge-discharge voltage profiles of LFP-ID-FCC (2 μ L)/Li.

4. Conclusions

In summary, an integrated design of a double-layer functional composite electrolyte and cathode (ID-FCC) was constructed via a casting-coating-drying process, and possessed low interfacial impedance and high cycling stability. To be specific, the first layer of $\text{PVDF}_{\text{LiFSI}}@\text{LLZnTO}$ (PL1@L) was designed on the cathode side to avoid the oxidation of the PEO-based polymer electrolyte and widen its electrochemical window. The second layer of $\text{PEO}_{\text{LiTFSI}}@\text{LLZnTO}$ (PL2@L) improved the interfacial contact with metallic Li and prevented the side reactions between the PL1@L with the Li anode. As a result, the Li/PL2@L-PL1@L-PL2@L/Li symmetric cell stably cycled over 3800 h without a short circuit at 0.05 mA cm^{-2} at a temperature of 60 $^{\circ}$ C. The assembled LFP-ID-FCC/Li all-solid-state coin cell exhibited an excellent cycle performance, exhibiting an initial specific capacity of 161.5 mA h g^{-1} and a residual capacity of 56.1% after 1000 cycles at 0.1 C and 60 $^{\circ}$ C, and presented better cycling stability comparing to the single-layered PL2@L. Even at the rate of 0.5 C, it maintained good performance and stably cycled for over 400 cycles. This work provides a simple and feasible method for the large-scale preparation of IPHEs. The prepared inorganic-polymer hybrid electrolytes (IPHEs) with high stability, a wide electrochemical window, and low interfacial impedance demonstrated their great potential for the fabrication of high-performance, all-solid-state lithium metal batteries.

Supplementary Materials: The following supporting information can be downloaded at: <https://www.mdpi.com/article/10.3390/batteries9060320/s1>, Table S1: Potentiostatic polarization data of the Li/DL@L/Li cell; Figure S1: TG-DSC curve, FT-IR spectra and mechanical tensile stress-strain curves; Figure S2: EIS spectra and ionic conductivity of composite electrolytes; Figure S3: Cyclic voltammetry (CV) curve of cells; Figure S4: voltage profile of symmetric cells; Figure S5: SEM images of ID-FCC membrane after cycling; Figure S6: Galvanostatic charge-discharge voltage profiles of LFP-PL2@L/Li at different rates; Figure S7: Cycling performances and Galvanostatic charge-discharge voltage profiles of batteries; Figure S8: Rate performance and cycle performance of NCM811-ID-FCC/Li.

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