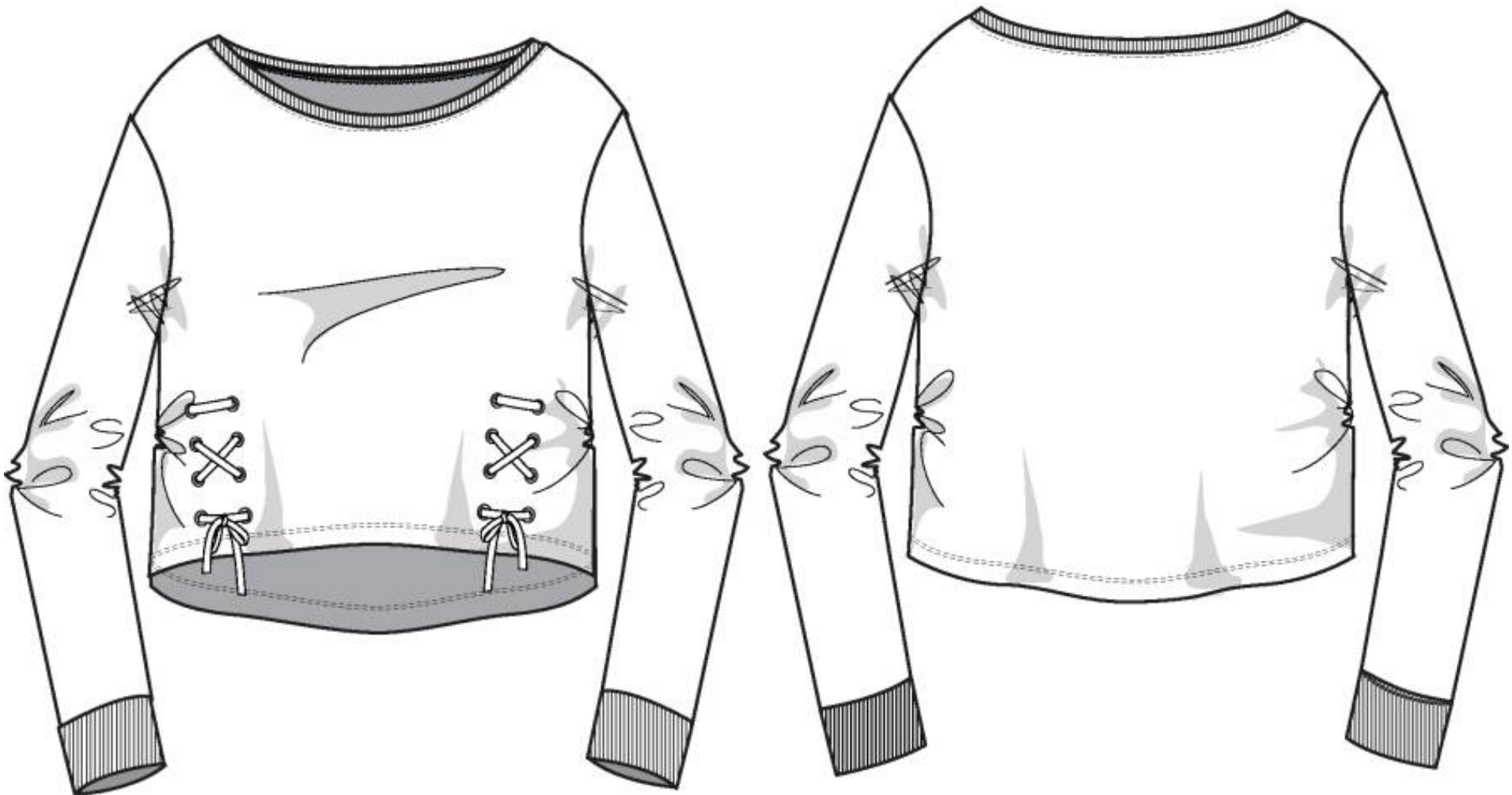




**Brand:** JUSTICE  
**Department:** 30 KNITS  
**Class:** 1509 SWEATSHIRTS  
**Create Date:** 2018-09-04 11:32:55

**Buyer:** ALISON WARNER  
**Designer:** HANNAH SCHMALTZ  
**Tech Designer:** NORA CONNELLY  
**Modified Date:** 2018-09-06 21:04:31

PRODUCT SUMMARY



BTS18 / 10

	<b>Brand:</b>	JUSTICE	<b>Buyer:</b>	ALISON WARNER
	<b>Department:</b>	30 KNITS	<b>Designer:</b>	HANNAH SCHMALTZ
	<b>Class:</b>	1509 SWEATSHIRTS	<b>Tech Designer:</b>	NORA CONNELLY
	<b>Create Date:</b>	2018-09-04 11:32:55	<b>Modified Date:</b>	2018-09-06 21:04:31

DESIGN INTENT

	<p>Tech details and callouts for development style 9/4/18</p> <p>1/ Follow 700258</p> <p>2/ Grading has been updated following new standards</p> <p>3/ Factory to help advise grading for lace up spacing for plus sizes, keeping proportional to size 10R</p> <p>Construction:</p> <p>Follow same as s/700258</p> <p>Additional requests</p> <p>No additional AGSK Internal wash testing</p> <p>No wear tests requested</p> <p>No additional size fit samples requested after size 10R is approved.</p>
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DESIGN INTENT



VISUAL REFERENCE



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DESIGN INTENT



VISUAL REFERENCE

FABRIC						
Material No	Material Name	Comments	JCOLOR DYE EFFECT		JCOLOR CAMO	
12769	220GSM POLY VISCOSE ELASTANE OVER DYED FRENCH TERRY	Body, NECKBAND, CUFFS	FALL18_72_008B C/3		FALL18_72_006 C/22	

TRIM						
Material No	Material Name	Comments	JCOLOR DYE EFFECT		JCOLOR CAMO	
2457	THREAD	DTM BODY STITCHING UNLESS OTHERWISE NOTED				
3037	GRAPHIC	ac125				
3442	JTRIM	DRAWCORD 3/8" as per quality sent	PINK QUARTZ (POLYESTER)		DTM CLODY HEATHER	
3442	JTRIM	TL05 ROSE GOLD GROMMETS 15MM				

LABELS / HANGTAGS						
Material No	Material Name	Comments	JCOLOR DYE EFFECT		JCOLOR CAMO	
7889	2016 JUSTICE ACTIVE MAIN HEAT TRANSFER LABEL					
9469	2017 INTERNATIONAL MAIN LABEL					
7535	2016 TOPS SIZE STICKERS					
7462	2016 NON BRANDED CARE AND CONTENT LABEL					
3905	JUSTICE HANGING PRICE TICKET					



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GRADED MEASUREMENTS

**Tolerance Model :** TOPS SPLIT -TOL

**POM Descr :**

**Grading Method/UM :**

**Size Range :** RGNPLSSPLIT (5-26P)

**Base Size :** 10

**Product Category :** JUSTICE

POM	Description	Tol-	Tol+	6/7	8	10	12	14/16	18/20	10/12P	14/16P	18P	20P	22P	24P
LTH100LG	CF LENGTH FROM HPS - LONG (19- 23 1/2" FROM HPS)	-1/2	1/2	15	16 1/4	17 1/4	18	19 3/4	20 3/4	18 1/4	20	21 3/8	21 5/8	21 7/8	22 1/8
LTH100LG	CB LENGTH FROM HPS - LONG (19- 23 1/2" FROM HPS)	-1/2	1/2	17 1/4	18 1/2	19 1/2	20 1/4	22	23	20 1/2	22 1/4	23 5/8	23 7/8	24 1/8	24 3/8
ACR300DS	ACROSS SHOULDER SEAM TO SEAM--DROP SHOULDER	-1/2	1/2	18	18 3/4	19 1/2	20 1/4	21 3/4	23 1/4	20 3/4	22 1/4	23	23 3/4	24 1/4	24 3/4
ACR100DS	ACROSS FRONT @ MID AH - SEAM TO SEAM--DROP SHOULDER	-1/2	1/2	16 1/4	17	17 3/4	18 1/2	20	21 1/2	19	20 1/2	21 1/4	22	22 1/2	23
ACR200DS	ACROSS BACK @ MID AH - SEAM TO SEAM--DROP SHOULDER	-1/2	1/2	16 1/4	17	17 3/4	18 1/2	20	21 1/2	19	20 1/2	21 1/4	22	22 1/2	23
BST101	BUST/CHEST 1" BELOW ARMHOLE (1/2) FOLDED	-1/2	1/2	15	15 3/4	16 1/2	17 1/4	18 3/4	20 1/4	18 3/4	20 1/4	21	21 3/4	22 3/4	23 3/4
SWP101KT	SWEEP STRAIGHT AT BOTTOM EDGE @ BACK SS TO SS	-1/2	1/2	17 3/4	18 1/2	19 1/4	20 1/4	22	23 3/4	21 1/2	23 1/2	24	24 1/2	25 1/2	26 1/2
SWP101KT	FRONT SWEEP WIDTH - SIDE SEAM TO SIDE SEAM- AFTER TIGHTENING LACES	-1/2	1/2	12 1/2	13 1/4	14	15	16 3/4	18 1/2	16 1/4	18 1/4	18 3/4	19 1/4	20 1/4	21 1/4
SWP000	BACK SWEEP CURVE DEPTH	-1/8	1/8	2	2	2	2	2	2 3/8	2	2	2 1/4	2 1/4	2 1/4	2 1/4
MSC000	DISTANCE BETWEEN TOP GROMMETS- GROMMET CENTER TO CENTER	-1/4	1/4	4 5/8	5 5/8	6 5/8	7 3/8	8 1/8	8 7/8	8 7/8	9 7/8	10 3/8	10 7/8	11 5/8	12 3/8
MSC000	DISTANCE BETWEEN BTM GROMMETS- GROMMET CENTER TO CENTER	-1/4	1/4	4	5	6	6 3/4	7 1/2	8 1/4	8 1/4	9 1/4	9 3/4	10 1/4	11	11 3/4
MSC000	BOTTOM GROMMET POSITION FROM HEM EDGE TO BOTTOM GROMMET CENTER	-1/4	1/4	1 1/8	1 1/4	1 1/2	1 3/4	1 3/4	1 3/4	1 3/4	2	2 1/8	2 1/8	2 1/8	2 1/8
NCK202	FRONT NECK DEPTH HPS TO CF NECK SM - HIGH NECK (LESS THAN 4" TO EDGE)	-1/8	1/8	2 3/4	2 7/8	3	3 1/8	3 1/4	3 1/4	3 1/8	3 3/8	3 5/8	3 7/8	3 7/8	3 7/8
NCK302	BACK NECK DEPTH HPS TO CB NECK SM - HIGH NECK	-1/8	1/8	1 3/4	1 3/4	1 7/8	1 7/8	2	2	2	2	2 1/8	2 1/8	2 1/8	2 1/8
NCK101WN	NECK OPENING WIDTH @ HPS - SM TO SM --WIDE	-1/4	1/4	7 3/4	8 1/4	8 5/8	9	9 3/4	10 1/8	9 1/8	9 7/8	10 1/4	10 5/8	11	11 3/8
NCK106	MINIMUM NECK OPENING (1/2)	0	1/2	11	11 1/4	11 1/2	11 3/4	12	12	11 1/2	11 3/4	12	12	12	12
SLV100DS	SLEEVE LENGTH L/S - FROM SHLDR--DROP SHOULDER	-3/8	3/8	14 1/2	15 3/4	16 1/2	17 1/8	17 7/8	18 3/8	17 7/8	18 5/8	19 1/8	19 1/8	19 1/8	19 1/8
SLV400	SLEEVE WIDTH @ UPPERARM - 1" BELOW ARMHOLE (1/2)	-1/4	1/4	5 1/4	5 1/2	5 3/4	6	6 1/2	7	6 1/4	6 3/4	7 1/8	7 3/8	7 5/8	7 7/8
SLV400DS	ARMHOLE STRAIGHT AT SEAM - DROP SHOULDER	-1/4	1/4	6	6 1/4	6 1/2	6 3/4	7 1/4	7 3/4	7	7 1/2	7 7/8	8 1/8	8 3/8	8 5/8
SLV407	SLEEVE WIDTH @ ELBOW - HALF OF UNDERARM SEAM	-1/8	1/8	4 5/8	4 7/8	5	5 1/8	5 1/2	5 7/8	5 1/2	5 7/8	6 1/8	6 1/4	6 1/2	6 5/8
SLV401	V/10-22 SLEEVE WIDTH 2" ABOVE CUFF SEAM (1/2)	-1/8	1/8	4 1/8	4 1/4	4 3/8	4 1/2	4 3/4	5	4 5/8	4 7/8	5	5 1/8	5 1/4	5 1/4
SLV402	SLEEVE WIDTH @ OPENING - L/S (1/2)	-1/8	1/8	3 1/8	3 1/4	3 3/8	3 1/2	3 5/8	3 3/4	3 5/8	3 3/4	3 7/8	4	4 1/8	4 1/8



**Brand:** JUSTICE

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**POM Descr :**

**Grading Method/UM :**

**Size Range :** RGNPLSSPLIT (5-26P)

**Base Size :** 10

**Product Category :** JUSTICE

POM	Description	Tol-	Tol+	6/7	8	10	12	14/16	18/20	10/12P	14/16P	18P	20P	22P	24P
SLV500	SLEEVE BAND HEIGHT	-1/8	1/8	2 1/4	2 1/2	2 1/2	2 1/2	2 1/2	2 3/4	2 1/2	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4
SHR100	SHOULDER SLOPE	-1/4	1/4	2 3/8	2 3/8	2 1/2	2 1/2	2 1/2	2 5/8	2 5/8	2 5/8	2 3/4	2 3/4	2 7/8	2 7/8
SHR101	SHOULDER FORWARD	-1/8	1/8	3/8	3/8	3/8	3/8	3/8	3/8	5/8	5/8	5/8	5/8	3/4	3/4





Company: ASCENA  
Brand: JUSTICE  
Department: 30 KNITS  
Season: SPRING 2019  
Style Desc: LACE FRONT CREW NECK

CONSTRUCTIONS

- General construction details:
- 1. 2N 4TH overedge all seams; 1/4" G 12-14SPI
  - 2. Apply all heat set embellishments using correct time, temperature, and pressure to achieve the proper bond that is required to pass small parts testing.
  - 3. Interior loopers : Texturized Thread

1/2" band, doubled. Set in  
Press seam allowances down,  
SN stitch along neckline seam  
on body

See separate image for grommets  
and lacing

Sleeve: doubled; circle set in band; clean finish,  
press seam allowance open & match to underarm seam  
Press cuff seam allowances up, 1/8" G 2N 3TH coverstitch  
along cuff seam on body.



1/2" single turn, overedge  
raw edge. 1/8" 2N 3TH  
coverstitch.





Company: ASCENA  
Brand: JUSTICE  
Department: 30 KNITS  
Season: SPRING 2019  
Style Desc: LACE FRONT CREW NECK

CONSTRUCTIONS

700258 - Lacing CONSTRUCTION

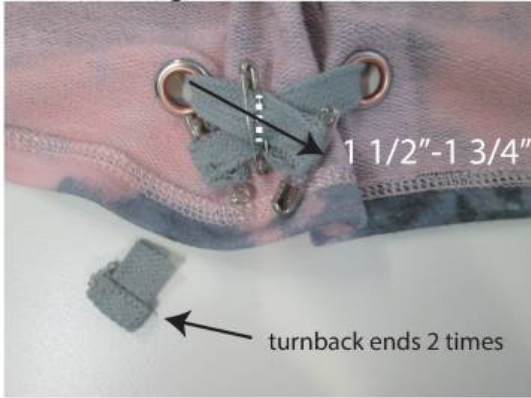


OUTER VIEW



INNER VIEW

Overlap ties at bottom grommets.  
SN tack through fabric to secure.  
Turnback tie ends 2 times to prevent fraying.  
Interior tie length should be 1 1/2"- 1 3/4".



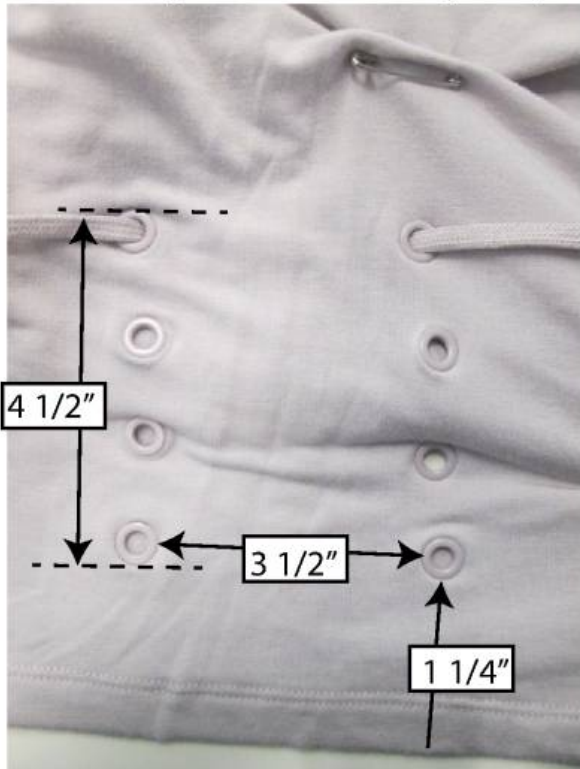
INNER VIEW



Company: ASCENA  
Brand: JUSTICE  
Department: 30 KNITS  
Season: SPRING 2019  
Style Desc: LACE FRONT CREW NECK

CONSTRUCTIONS

Grommets set into front panel as per below.  
Pull front panel together when lacing. Lacing must follow below.  
Tack lacing at interior at every exit point for child safety





Company:  
Brand:  
Department:  
Season:  
Style Desc:

ASCENA  
JUSTICE  
30 KNITS  
SPRING 2019  
LACE FRONT CREW NECK

CONSTRUCTIONS

302029 REGULAR GRADED NEST PATTERN - 10/30/18





Company:	ASCENA
Brand:	JUSTICE
Department:	30 KNITS
Season:	SPRING 2019
Style Desc:	LACE FRONT CREW NECK

## CONSTRUCTIONS

302029 PLUS GRADED NEST PATTERN - 10/30/18





Company: ASCENA  
Brand: JUSTICE  
Department: 30 KNITS  
Season: SPRING 2019  
Style Desc: LACE FRONT CREW NECK

INSTRUCTIONS

	<div>ARG-001</div> <p>TURN INSIDE OUT, MACHINE WASH COLD WITH LIKE COLORS, ONLY NON-CHLORINE BLEACH WHEN NEEDED, TUMBLE DRY LOW, WARM IRON ON REVERSE IF NEEDED, DO NOT IRON ON DECORATION</p> <p>Fiber Content:</p> <p>62% Polyester 33% Viscose 5% elastane</p>
<p>Main</p> <p>CB</p>	<div>LABELS - MAIN<div>MAIN LABEL SCREEN AT CB NECK</div></div> <p>* Place main label 1 1/4" down from CB neck seam/edge</p> <p>*Set heat transfer label with proper time, temperature and pressure to achieve secure bond without burning the fabric</p>



Company:ASCENA

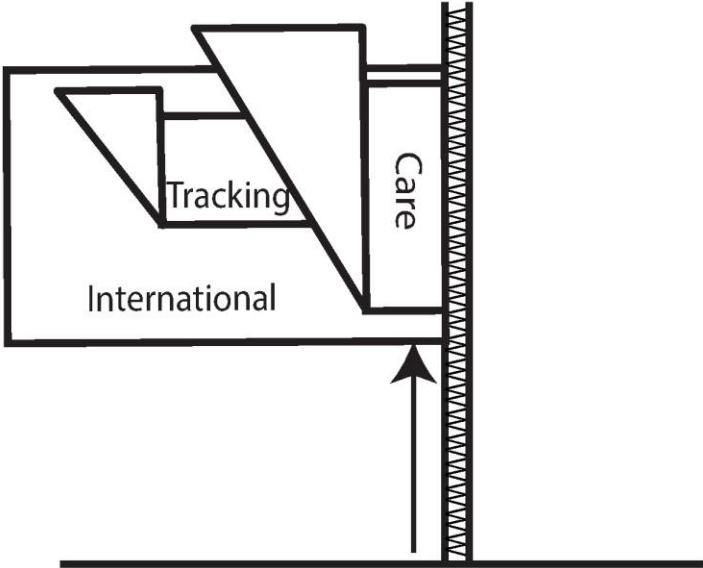
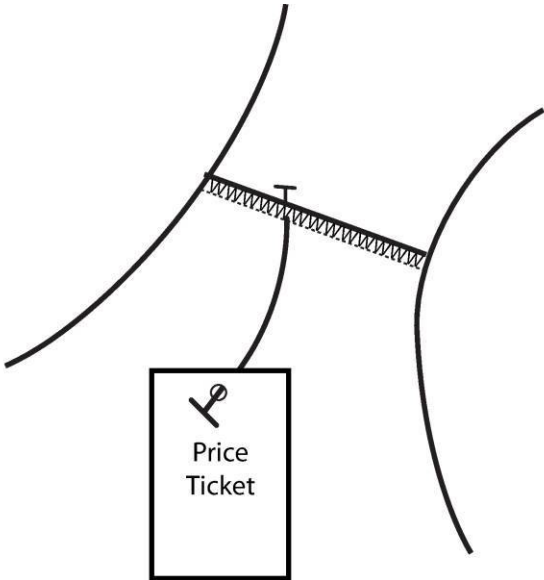
Brand:JUSTICE

Department:30 KNITS

Season:SPRING 2019

Style Desc:LACE FRONT CREW NECK

INSTRUCTIONS

	<table><tr><td data-bbox="1058 313 1562 402">LABELS - ALL</td><td data-bbox="1562 313 2076 402">CARE/TRACK AND INTERNATIONAL AND CANADA STUFF LAW AT WEARER'S LEFT SIDE SEAM UP</td></tr><tr><td colspan="2" data-bbox="1058 402 2076 893"><p>instruction details:</p><ul style="list-style-type: none"><li>*Tracking label must include: Style Number, Factory ID, and Date of Initial Production.</li><li>*Add international label for franchise POs only</li><li>*Add Stuff law label -form 2 to Canada PO's only when product is stuffed, filled, quilted or padded</li><li>*Standard garments : Place care and tracking labels 3" up from bottom edge</li><li>*Cropped garments : Label is placed 1 1/2" above bottom edge.</li><li>*Garments w/sweep band seam : Label is placed 1 1/2" above band seam.</li><li>*Garments w/side slits : Label is placed 1 1/2" above slit.</li><li>*Garments w/hem tab : Label is placed 1/2" above tab.</li><li>*Place international label separately, 1/2" up from care label</li></ul></td></tr></table>	LABELS - ALL	CARE/TRACK AND INTERNATIONAL AND CANADA STUFF LAW AT WEARER'S LEFT SIDE SEAM UP	<p>instruction details:</p> <ul style="list-style-type: none"><li>*Tracking label must include: Style Number, Factory ID, and Date of Initial Production.</li><li>*Add international label for franchise POs only</li><li>*Add Stuff law label -form 2 to Canada PO's only when product is stuffed, filled, quilted or padded</li><li>*Standard garments : Place care and tracking labels 3" up from bottom edge</li><li>*Cropped garments : Label is placed 1 1/2" above bottom edge.</li><li>*Garments w/sweep band seam : Label is placed 1 1/2" above band seam.</li><li>*Garments w/side slits : Label is placed 1 1/2" above slit.</li><li>*Garments w/hem tab : Label is placed 1/2" above tab.</li><li>*Place international label separately, 1/2" up from care label</li></ul>	
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Company:ASCENA

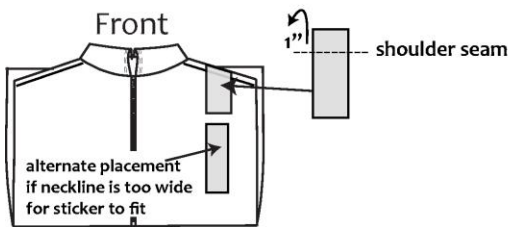
Brand:JUSTICE

Department:30 KNITS

Season:SPRING 2019

Style Desc:LACE FRONT CREW NECK

INSTRUCTIONS



**\*\*Adjust placement of size sticker to avoid embellishment as necessary. If all over foil/embellishment, ok to proceed without size sticker. Do not use size sticker on napped fabrics such as velour or loop terry.**

\* Standard placement: Place sticker on wearer's left shoulder. Extend sticker onto back bodice 1" past shoulder seam

\*Follow sketch for alternative placement if shoulder width is too small for sticker to fit

\*Size on sticker to match size on label

MARKETING PLACEMENTS

SIZE STICKER PLACEMENT FOR OUTERWEAR/ SWEATSHIRTS

\*Standard placement: Place sticker on wearer's left shoulder. Extend sticker onto back bodice 1" past shoulder seam

\*Follow sketch for alternative placement if shoulder width is too small for sticker fit

\*Size on sticker to match size on label