Control Systems Terminologies Plant Input and System Responses PID PID Control of SBR PID tuning Procedure

#### Introduction to PID control scheme

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## Agenda for Discussion

- 1 Control Systems Terminologies
- 2 Plant Input and System Responses
  - Type of Inputs
  - System response
- 3 PID
  - What is PID?
  - Proportional Controller P
  - Proportional Controller PI
  - Proportional Integral Derivative controller PID
- 4 PID Control of SBR
- 5 PID tuning Procedure





#### Outline

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# Terminology

- Systems can be classified as open-loop systems and closed-loop systems
- Open loop systems can be termed as uncontrolled systems. No feedback involved
- Closed loop system has a feedback and can be termed as control system





# Terminology (Contd.)

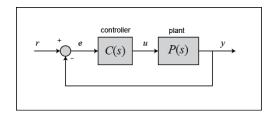
**Plant :** The part or component of a system that is required to be controlled.

**Controller:** The part or component of a system that controls the plant.

**Feedback**: A measure of the output of the system used for feedback to

control

**Error**: Error is the difference between desired value and measured process value







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# Type of Inputs

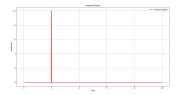


Figure: Impulse Input

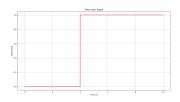


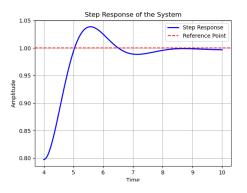
Figure: Step Input





## System response

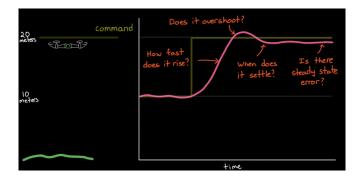
**Step Response**: It is how a system responds to step input.







### System response



Referred a video on MATLAB Tech Talk by Brain Douglas: Step Response





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#### What is PID?

- PID stands for Proportional Integral Derivative controller.
- Error based controller.
- Output of controller is the a linear function of constants and errors
- Advantages: Easy to implement, no information about dynamic model of the system required, robust, widely used in industry.
- Disadvantages: Tuning of parameters, sometimes cannot work for all conditions in complex non linear systems

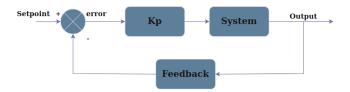




### Proportional Controller

Output is proportional to the error

Output = 
$$K_p \cdot \text{error}$$







### Proportional Controller -P

- 1 Increase in  $K_p$  decreases rise time.
- 2 Adds oscillations in the system.
- 3 Decreases steady state error.

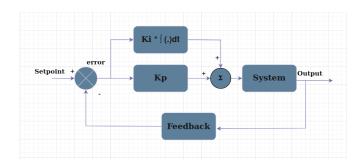




## Proportional Controller - PI

Output is the sum of the proportional and integral term:

**Output** = 
$$K_p \cdot \text{error} + K_i \cdot \int \text{error } dt$$







### Proportional Controller - PI

- 1 Addition of I term reduces steady state error
- 2 Also increases oscillations
- 3 Can lead to integral windup problems

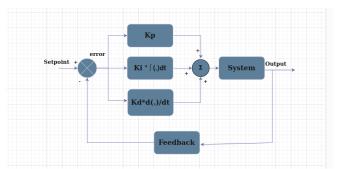




### Proportional Integral Derivative controller - PID

Output is the sum of proportional, integral, and derivative terms:

Output = 
$$K_p \cdot \text{error} + K_i \cdot \int \text{error } dt + K_d \cdot \frac{d(\text{error})}{dt}$$







### Proportional Integral Derivative controller - PID

Combines features of P, I and D

Faster rise time, minimal oscillations, zero steady state error





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#### PID Control of SBR

- **Objective**: To balance the SBR.
- Steps:
  - **1** Step 1: Calculate the error:  $error = desired\_angle current\_angle$ .
  - 2 Step 2: Calculate the differential of the error: difference\_error = error - prev\_error.
  - 3 Step 3: Calculate the sum of the error: sum error = sum\_error + error.
  - 4 Step 4: Calculate the PWM output:

$$PWM\_output = K_p \times error + K_d \times difference\_error + K_i \times sum\_error$$





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# PID tuning Procedure

Objective: To balance the SBR.

- Start with  $K_p$ ,  $K_d$ ,  $K_i = 0$ .
- Increase  $K_p$  until sustained oscillations are achieved.
- Increase  $K_d$  to dampen oscillations.
- Add  $K_i$  to remove steady-state error.
- Fine-tune  $K_p$ ,  $K_d$ ,  $K_i$  to achieve desired performance.

Let's tune through Simulation





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### Thank You!

Post your queries on: support@e-yantra.org Contents available on: e-yantra Resources For more details, please visit: e-yantra website



