Since I don’t have experience with app deployment, I will write some steps:

- Create an EC2 instance: Log in to your AWS account and create an EC2 instance that meets the system requirements of your Angular full-stack application. Choose an appropriate Amazon Machine Image (AMI) and instance type, and configure the instance settings as needed.

- Connect to the instance: Once the instance is up and running, connect to it via SSH using a terminal or an SSH client like PuTTY.

- Install Node.js: Install Node.js and any other required dependencies using your package manager of choice, such as apt-get for Ubuntu or yum for Amazon Linux. Verify that Node.js is installed by running the command node -v.

- Install and configure a web server: Install a web server like Nginx or Apache to serve your Angular application. Configure the server to proxy requests to your Node.js application running on a specific port. For example, you can configure Nginx to listen on port 80 and proxy requests to port 3000 where the Node.js application is running.

- Clone your application code: Clone your Angular full-stack application code from your code repository or transfer it to the instance using FTP.

- Install application dependencies: Navigate to the application root directory and install the application dependencies by running the command npm install.

- Build the Angular application: Build your Angular application using the command ng build --prod. This will compile your application code and create a dist folder containing the compiled files.

- Run the Node.js application: Start your Node.js application by running the command npm start or node server.js. Make sure that your Node.js application is listening on the port that you configured in the web server.

- Configure security: Ensure that your application and server are secure by configuring firewalls and SSL/TLS certificates. For example, you can use Amazon EC2 Security Groups to configure inbound and outbound traffic rules, and install an SSL/TLS certificate using a tool like Certbot.

- Test your application: Finally, test your application by accessing it through your web browser. Navigate to the public IP address or domain name of your EC2 instance, and make sure that your application is functioning correctly and that all the features are working as expected.