

# AI FOR MATERIALS INDUSTRY

ARTIFICIAL INTELLIGENCE

A MASSIVE OPEN ONLINE COURSE

## Hands-on session 2

Steel defect classification with deep learning



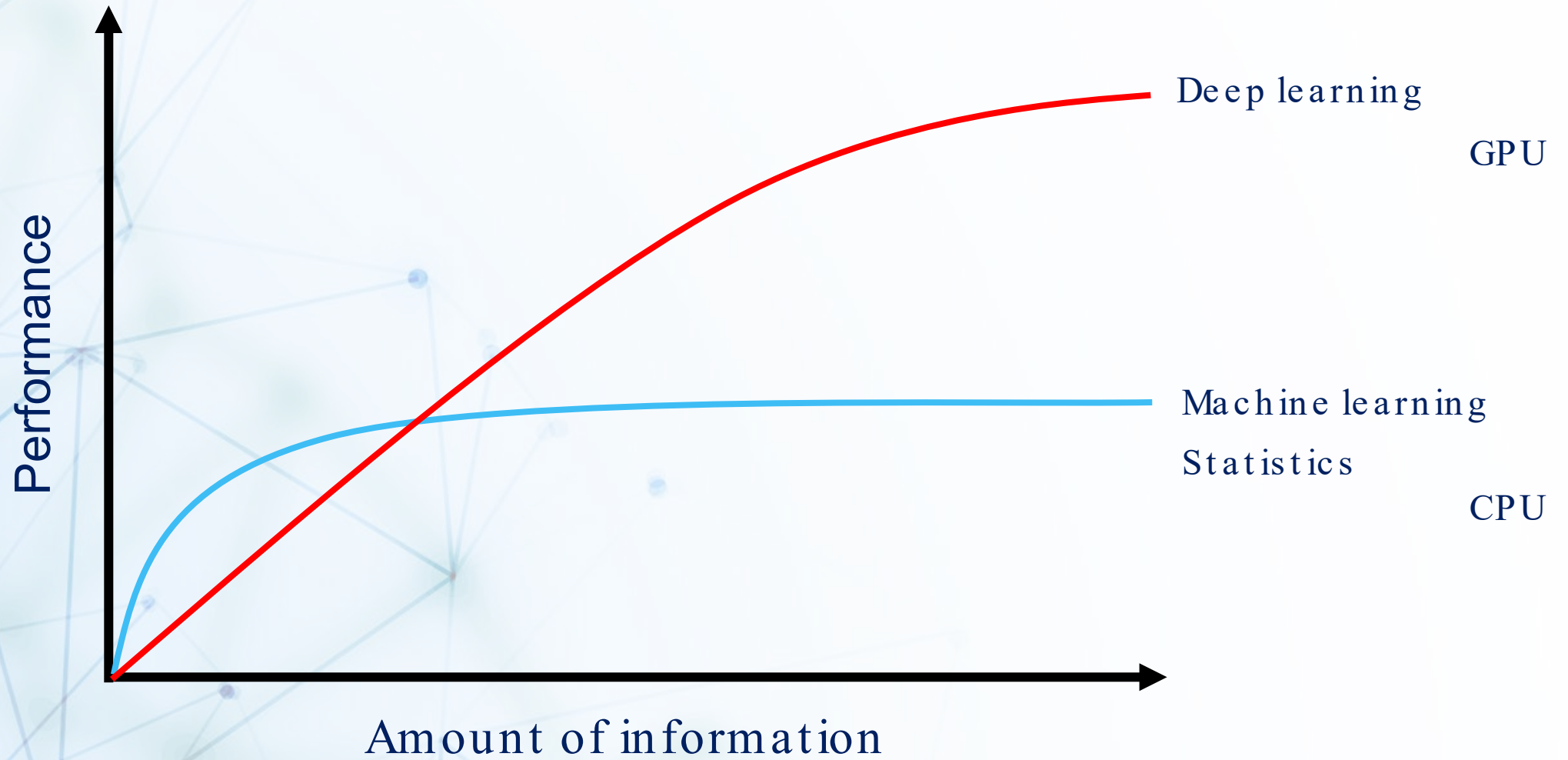


# What is AI?



Series of techniques to extract **information** from data

# Types of AI



The more data we have, the more we trade insight for predictive power

# Case studies

Spreadsheet data

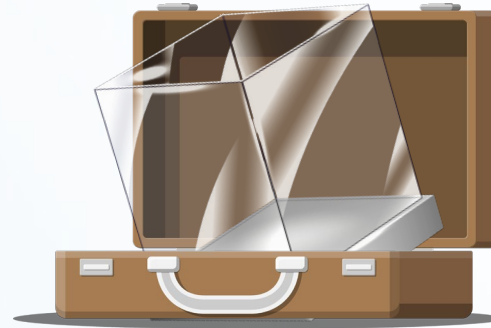


Steel



Computer vision

Glass



Materials discovery

Manufacturing

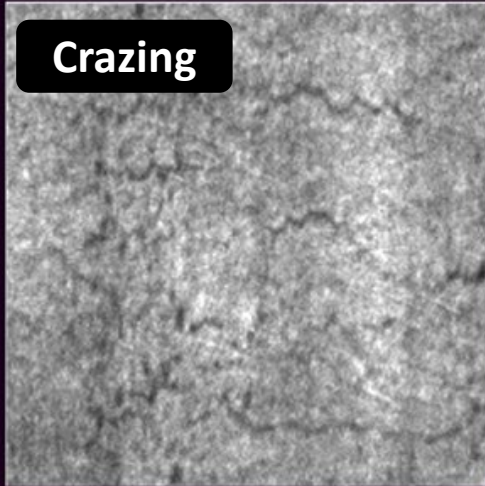


Sensor data

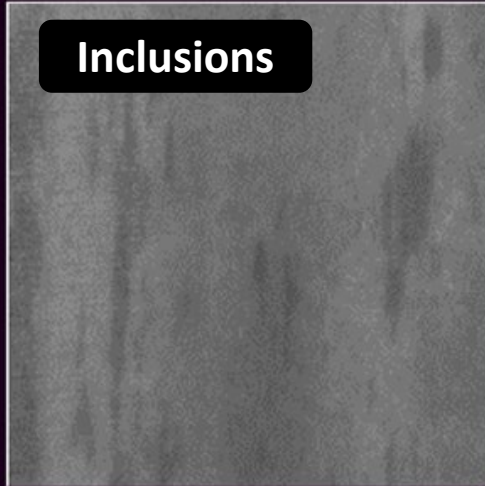


# Steel plate defects

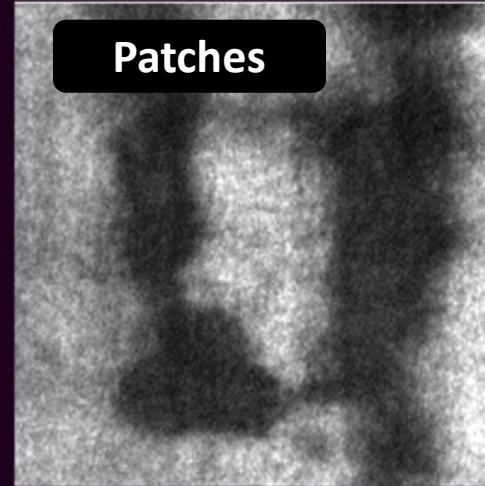
**Crazing**



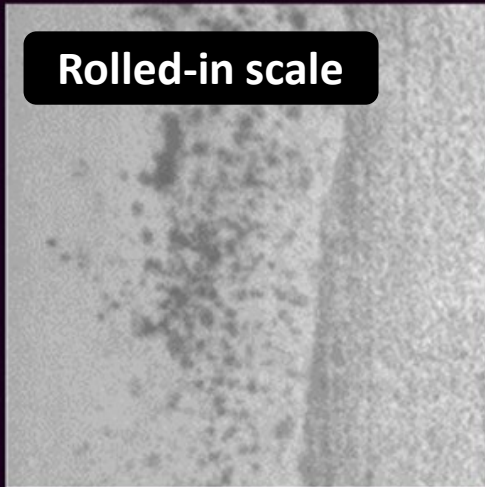
**Inclusions**



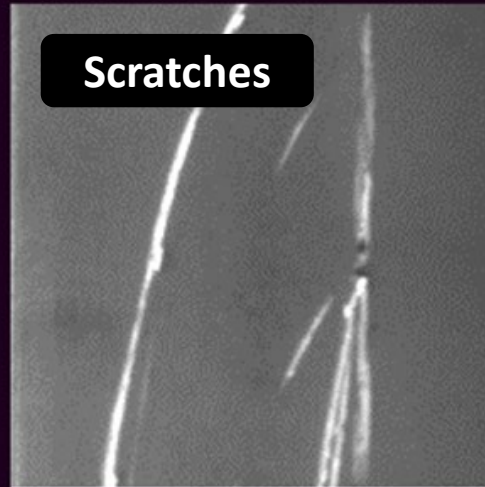
**Patches**



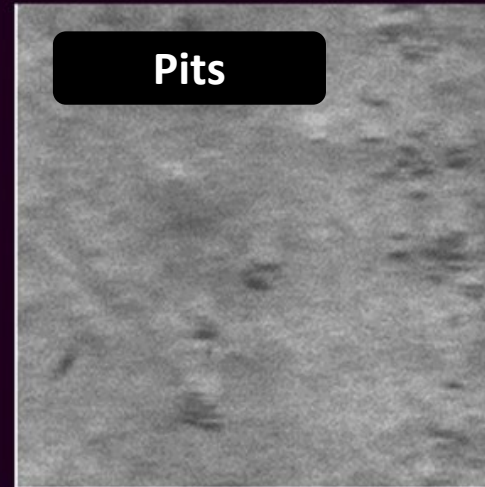
**Rolled-in scale**



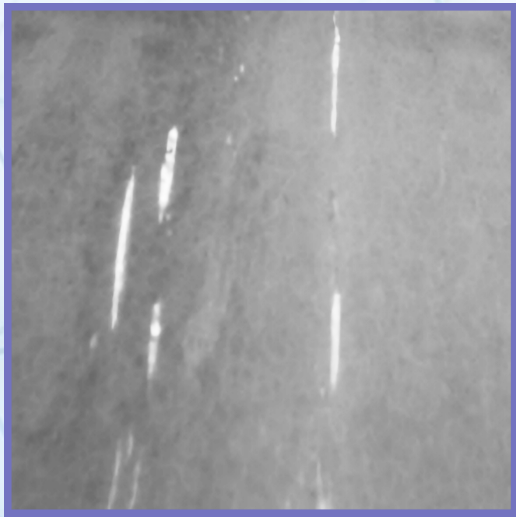
**Scratches**



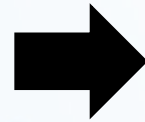
**Pits**



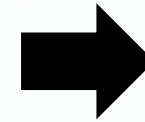
## Multi-step pipeline



**Detector**



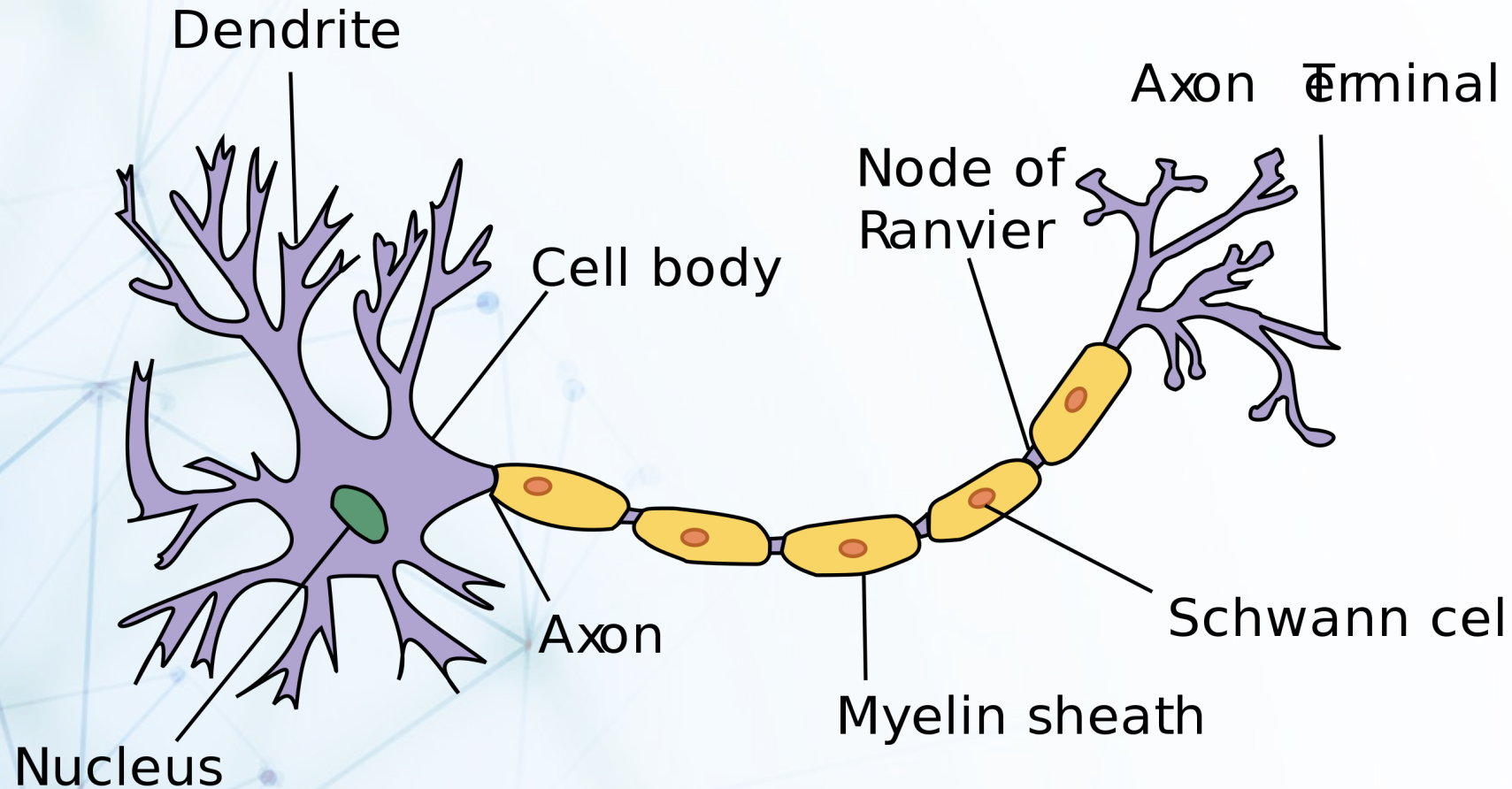
**Featurizer**



**Classifier**

Can we make a model that classifies the raw image directly?

# Neural networks

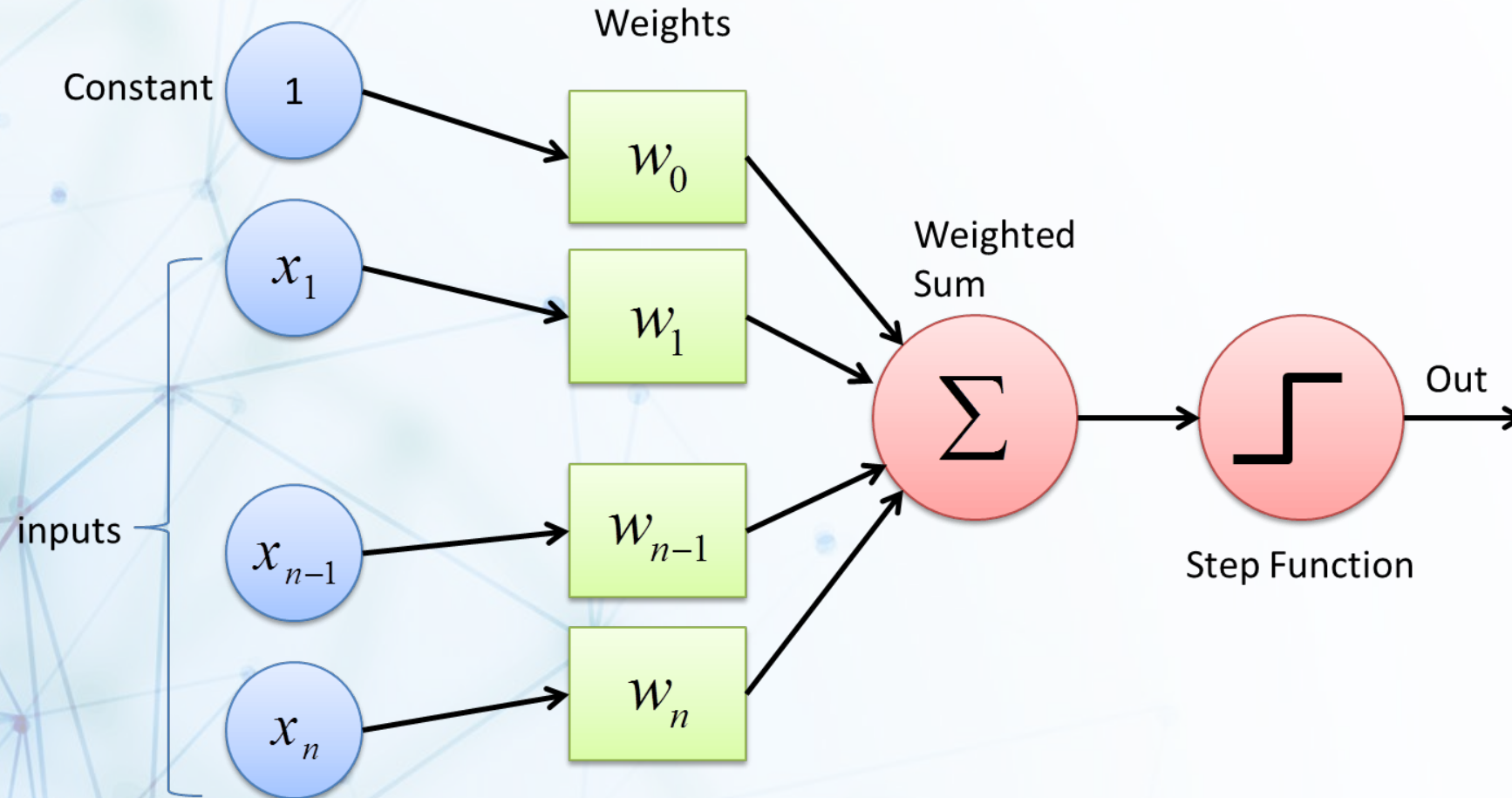


Source: wikipedia

Inspired by nature



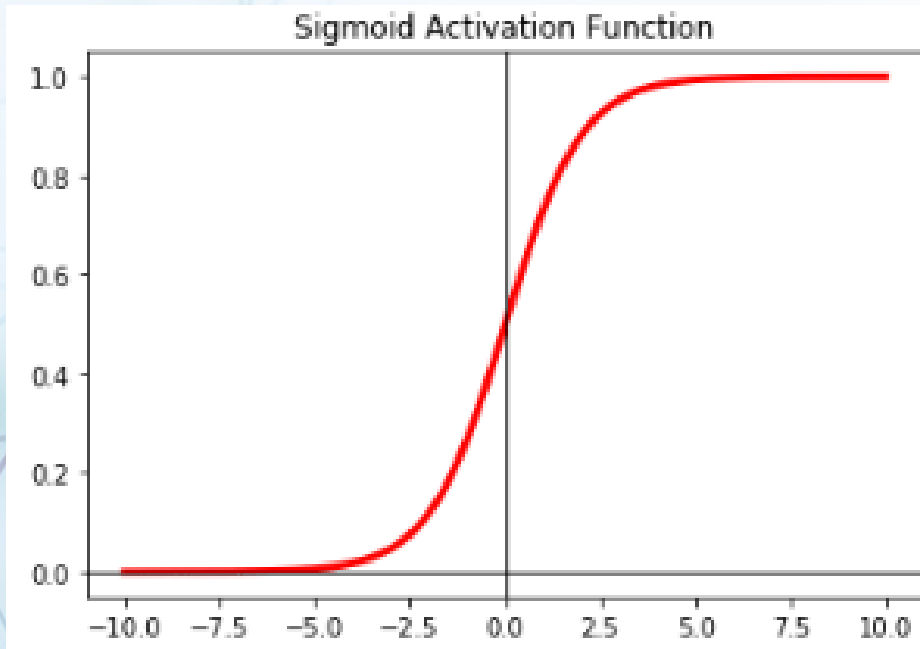
# Artificial neurons or perceptrons



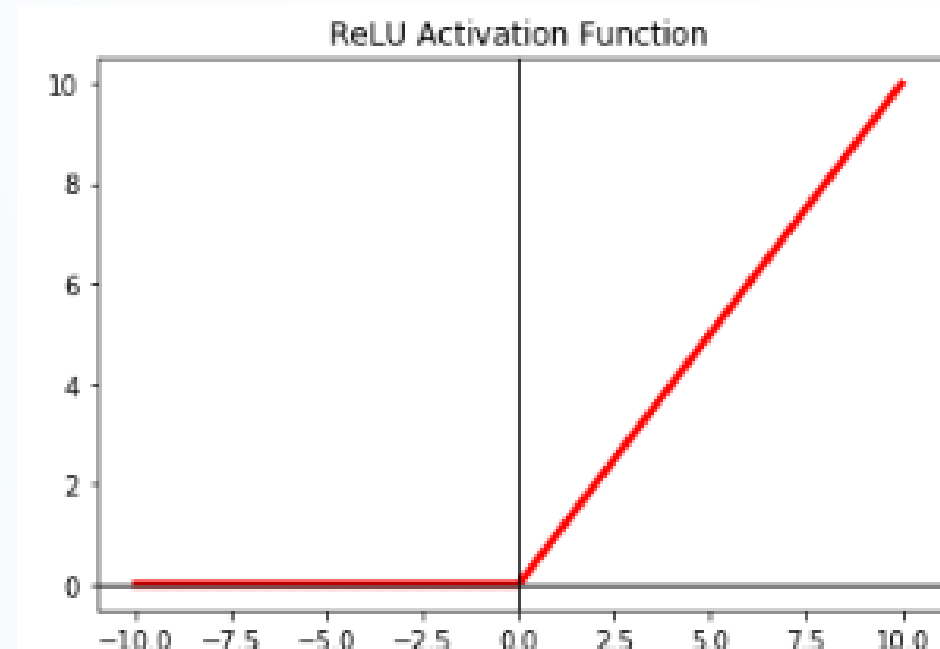
A perceptron is equal to linear or logistic regression

# Activation functions

## Sigmoid

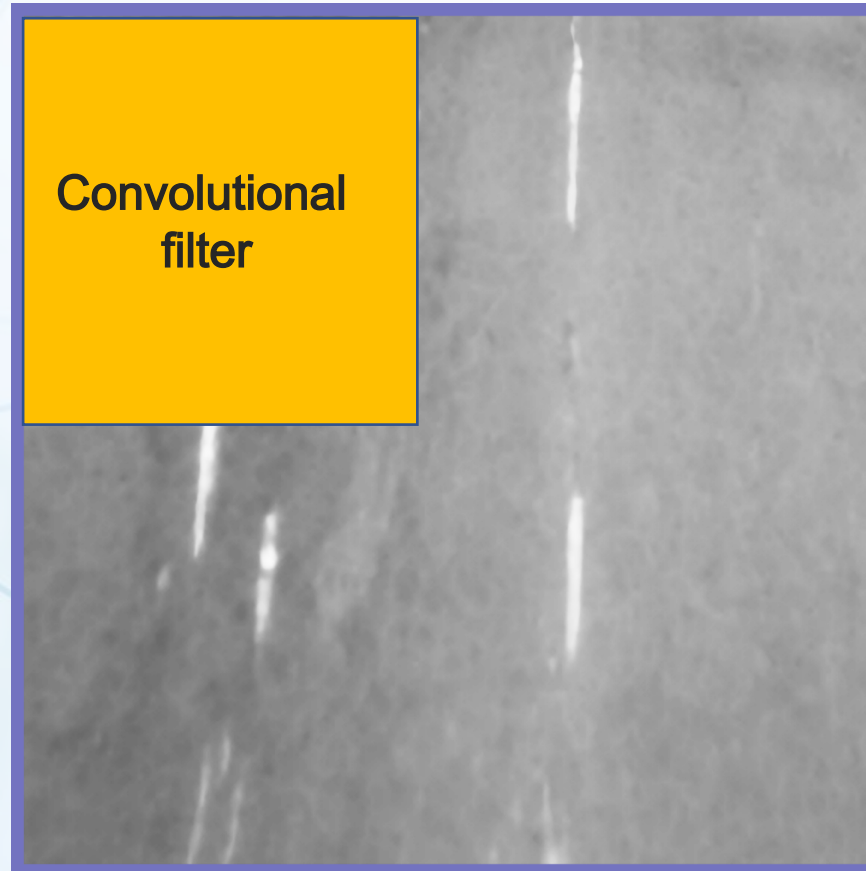


## Relu



Using non-linear activations any function can be approximated

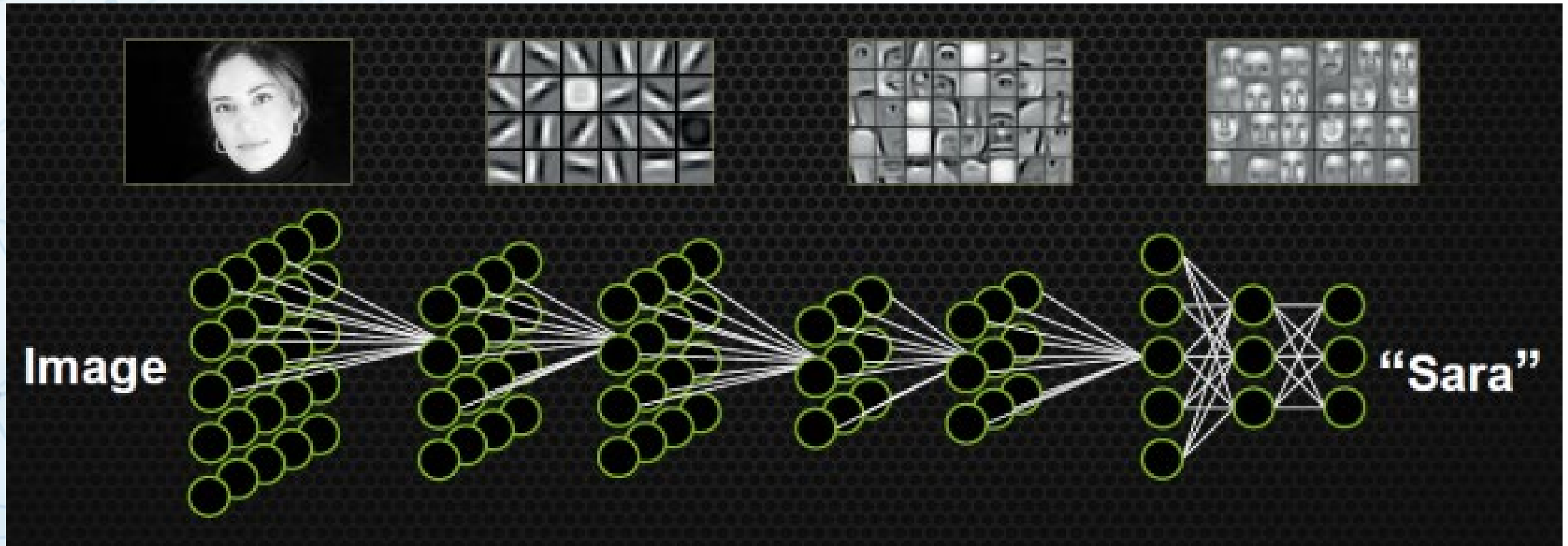
# Convolutional layers



Convolutions allow us to filter using less parameters and have symmetry!



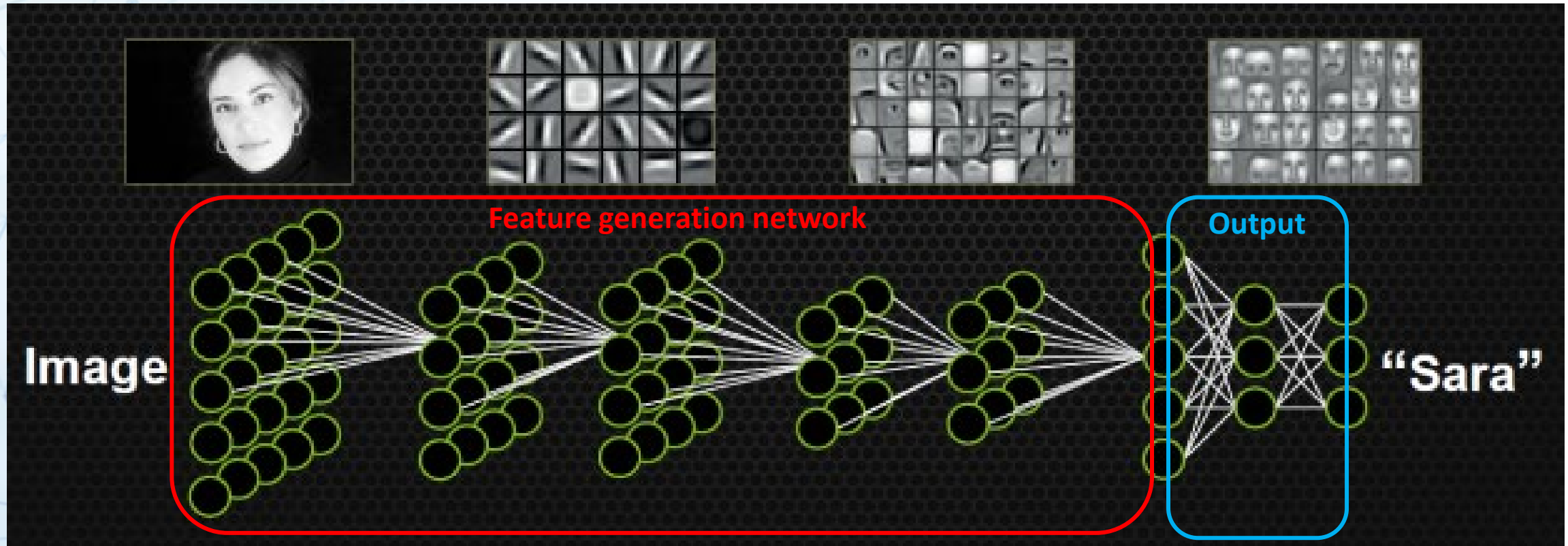
# Deep learning



Source: NVIDIA Deep learning training

Features are engineered for you! but need lots of data... or do you?

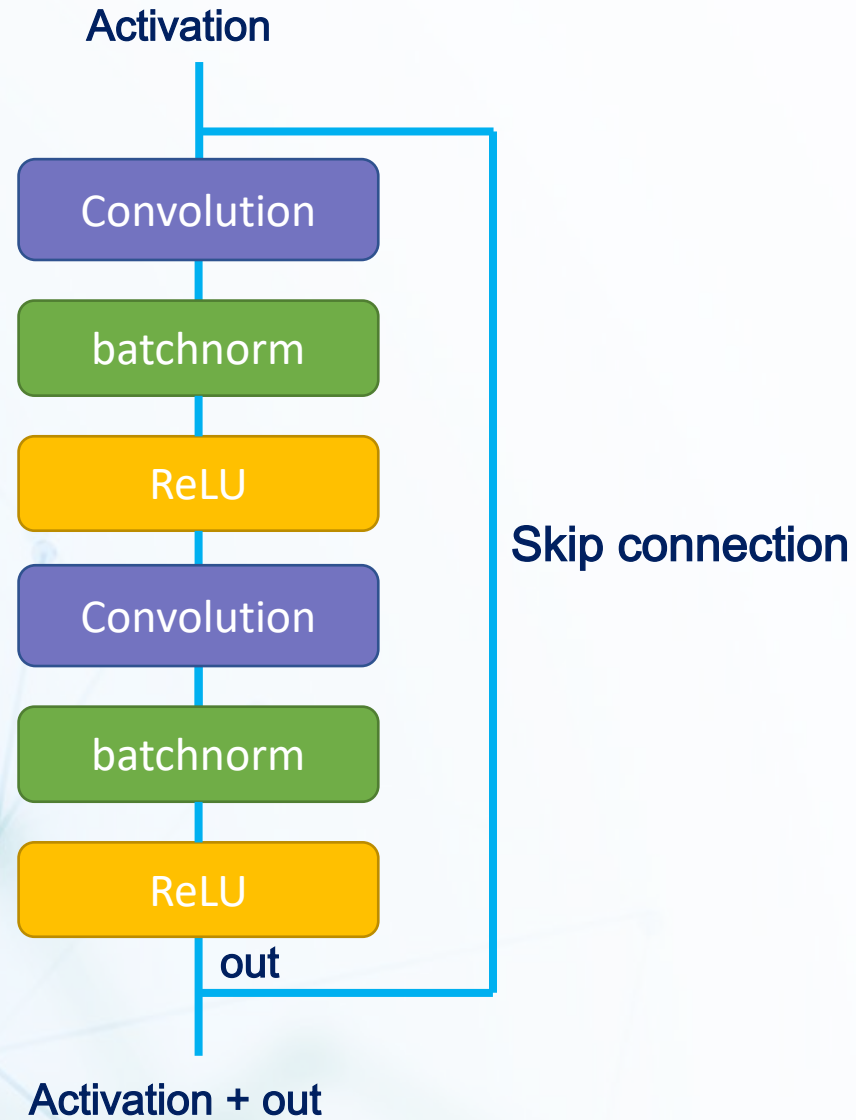
# Transfer learning



Source: NVIDIA Deep learning training

With transfer learning we train on large datasets and finetune on small ones

# Residual networks



Normalization and skip connections stabilize training



# This session

- Analyze the images
- Choose a model
- Optimize the model
- Evaluate the results
- Interpret with explainable AI

Part of the pipeline needs to run in production

# Requesting a job

## Jupyter Lab

This app will launch a Jupyter Lab server on one or more nodes.

Cluster

dodrio cpu\_rome

Time (hours)

12

Number of nodes

1

Number of cores per node

32 (quarter)

Mode

JupyterLab version

3.1.6 GCCcore 11.2.0

Custom code

```
source /dodrio/scratch/projects/explor_2022_008/init.sh
```

This code is executed before the JupyterLab is started. Primarily used for extra modules you want to load or swap.

Extra Jupyter Arguments

```
--notebook-dir=$PDIR/$USER
```

Project account

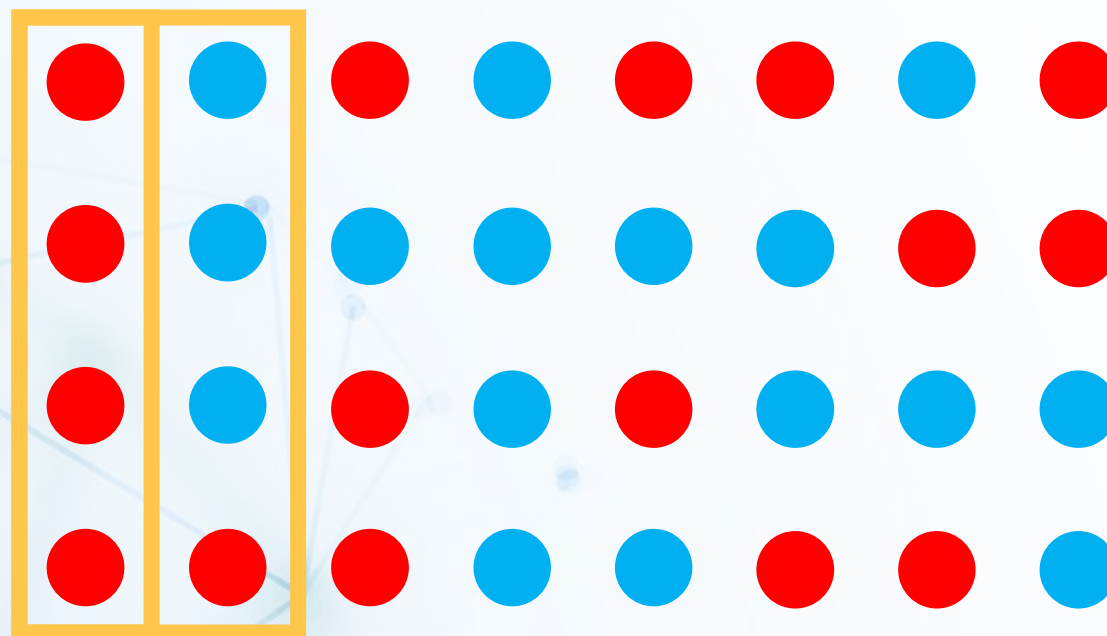
explor\_2022\_008

Extra sbatch arguments

```
--reservation=MaterialsAI-GPU
```

Log in at <https://tier1.hpc.ugent.be>

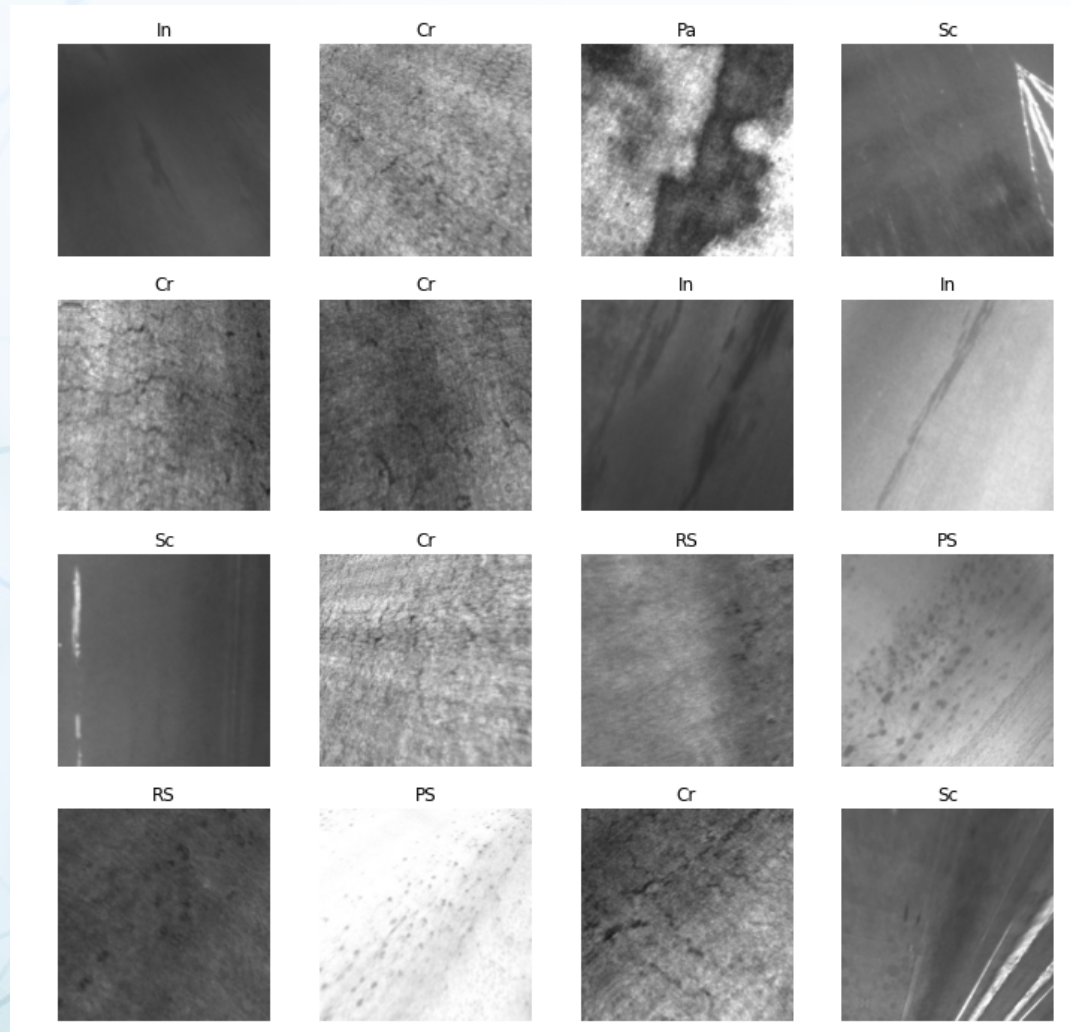
# Training a neural network



Batches should contain enough variation



# Augmentation



Adding some distortion to images improves our model's robustness

# Loss functions

## Regression

- MSE (L2)

$$\frac{\sum_N (target - pred)^2}{N}$$

- MAE (L1)

$$\frac{\sum_N |target - pred|}{N}$$

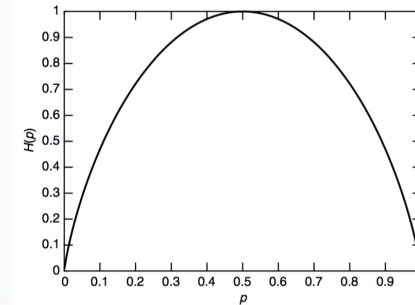
- Custom weights
- ...

## Classification

- (Binary) Cross entropy,

$$-target * \log(prob\ pred) \ (target=1) \\ +(1 - target) * \log(1 - prob\ pred) \ (target = 0)$$

Summed over classes if multiclass

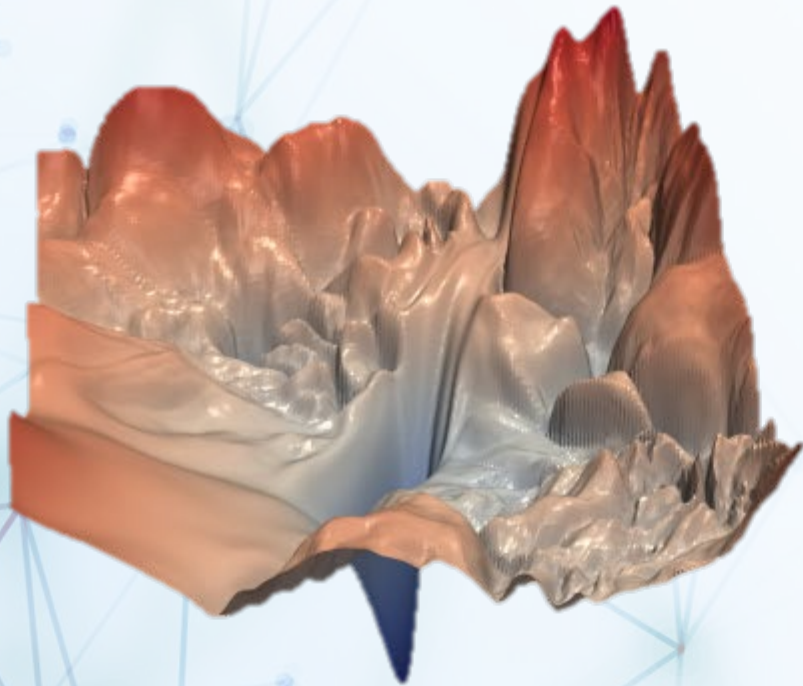


- For segmentation applied per pixel
- ...

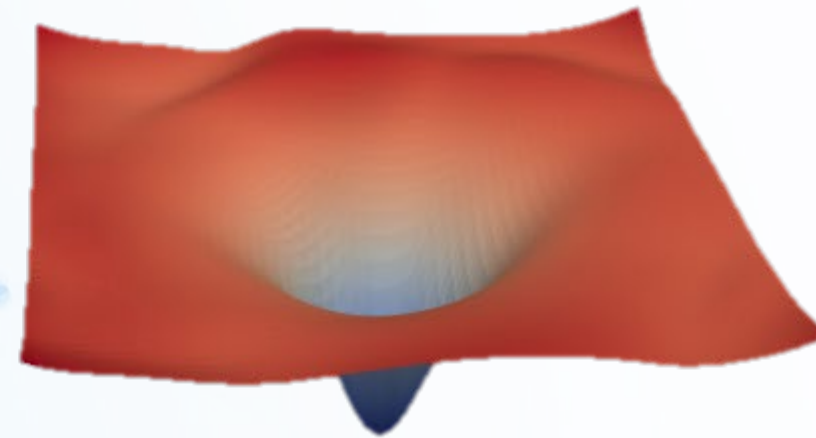
The right metric guides the optimizer to the right goal

# Loss surfaces

Normal net



Resnet

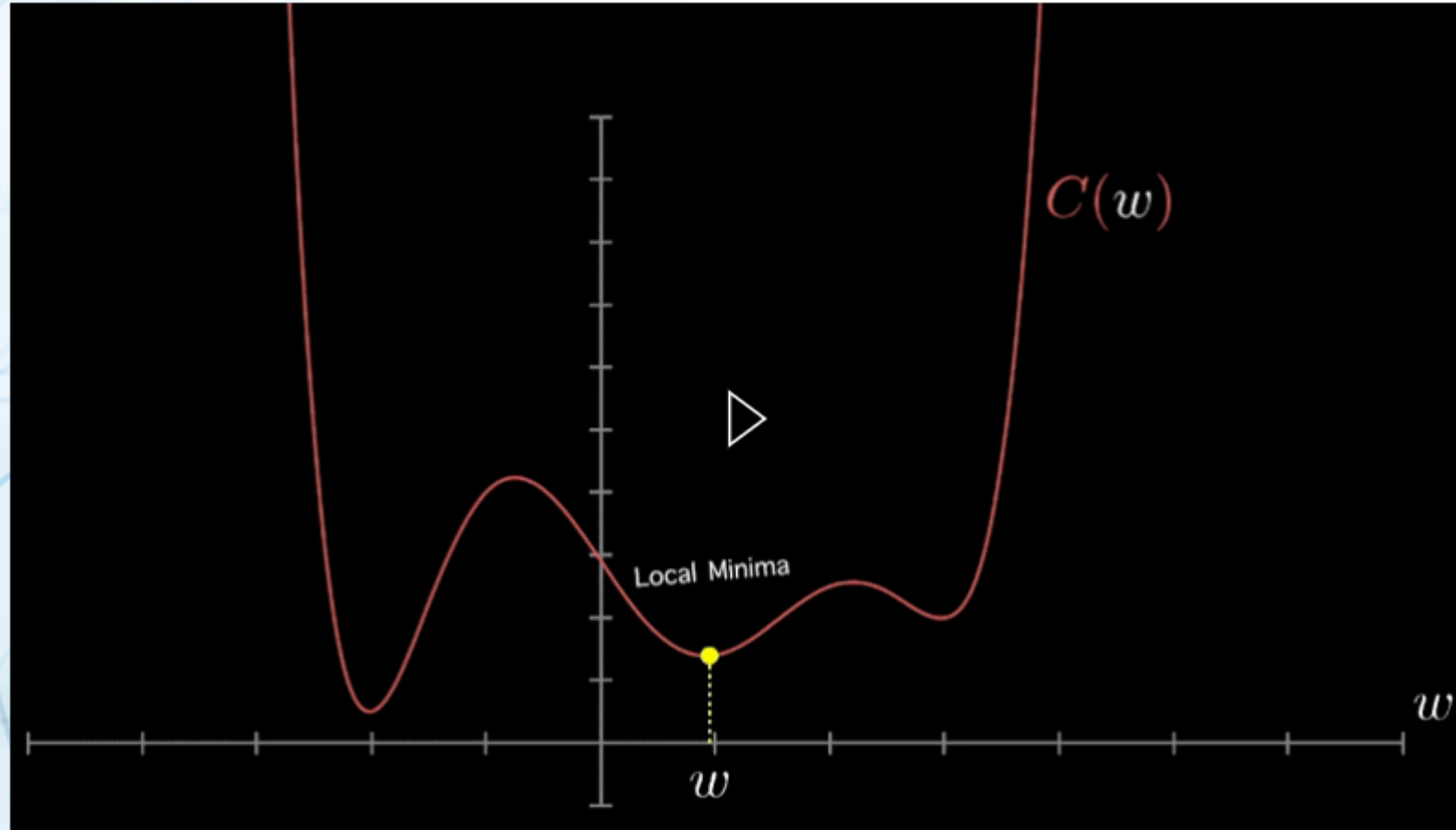


<https://proceedings.neurips.cc/paper/2018/file/a41b3bb3e6b050b6c9067c67f663b915-Paper.pdf>

[https://izmailovpavel.github.io/curves\\_blogpost/](https://izmailovpavel.github.io/curves_blogpost/)

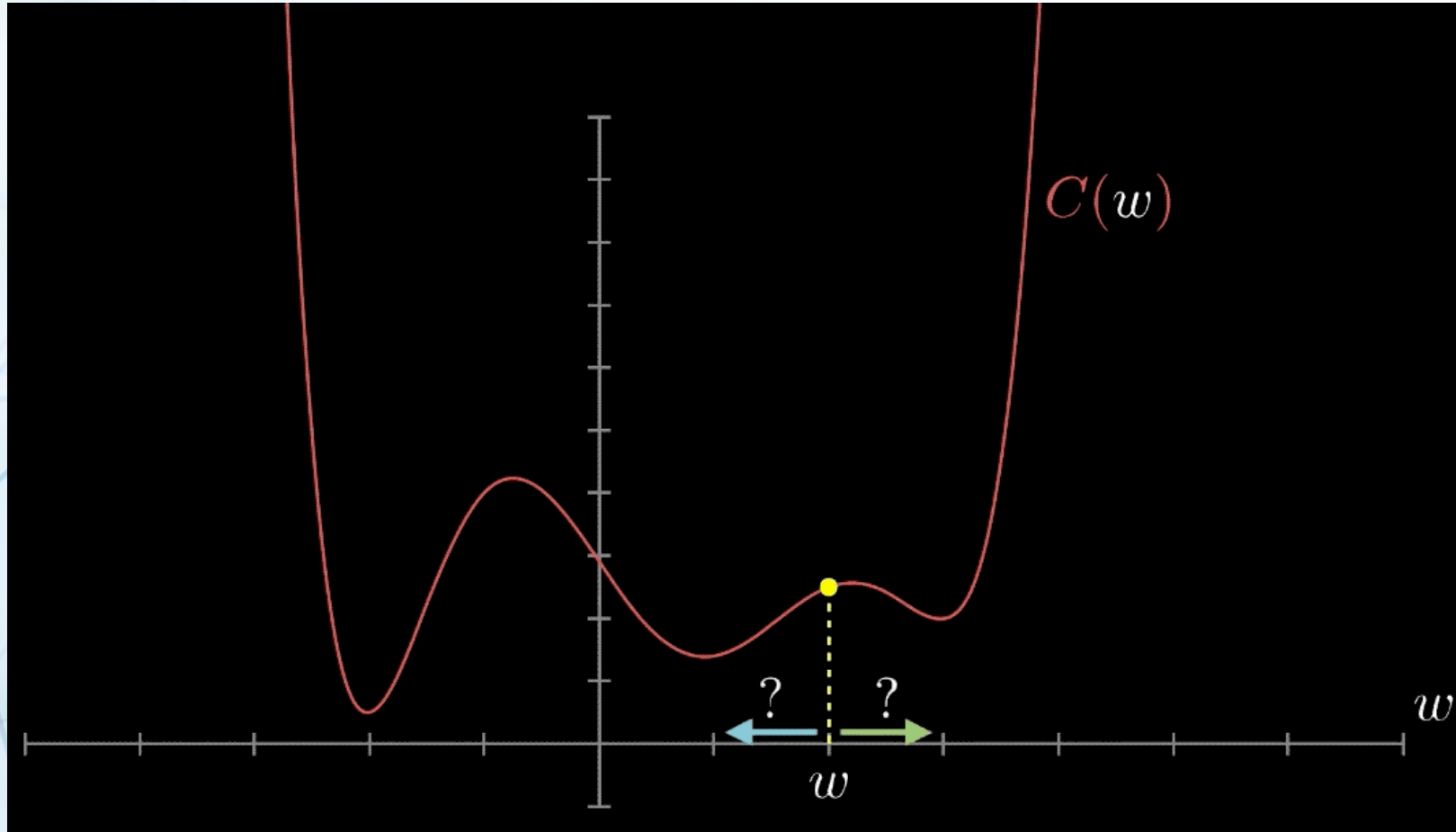
Loss functions have complex surfaces with millions of parameters





3blue1brown - <https://mlfromscratch.com/optimizers-explained/#/>

Gradient descent allows us to stepwise optimize our parameters for our loss



3blue1brown - <https://mlfromscratch.com/optimizers-explained/#/>

Gradient descent allows us to stepwise optimize our parameters for our loss

## More on optimizers

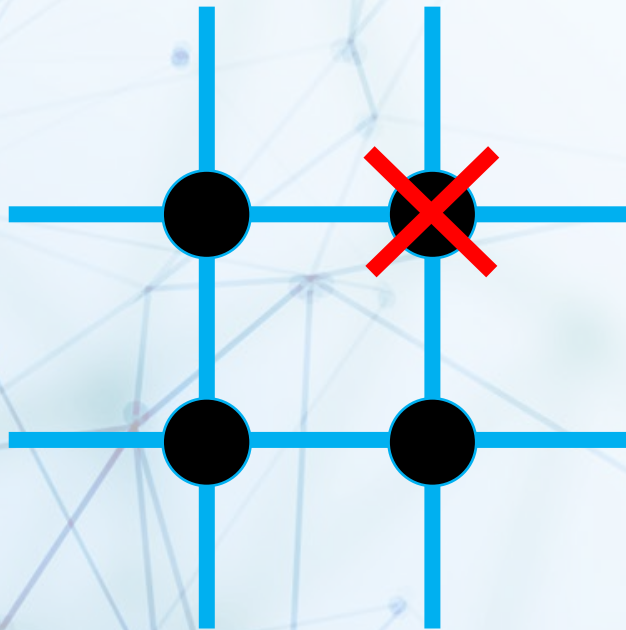
- <https://distill.pub/2017/momentum/> - try this yourself
- <https://runder.io/optimizing-gradient-descent/>
- <https://towardsdatascience.com/a-visual-explanation-of-gradient-descent-methods-momentum-adagrad-rmsprop-adam-f898b102325c>
- <https://towardsdatascience.com/understanding-backpropagation-algorithm-7bb3aa2f95fd>

Adding some distortion to images improves our model's robustness



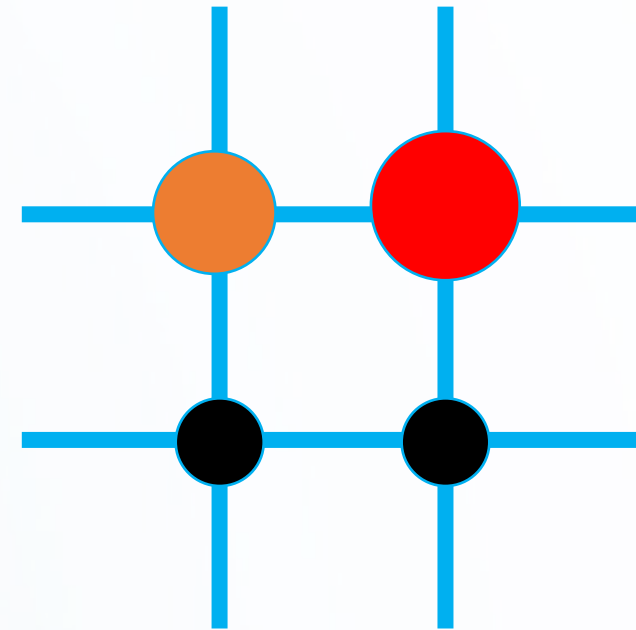
# Regularization

## Dropout



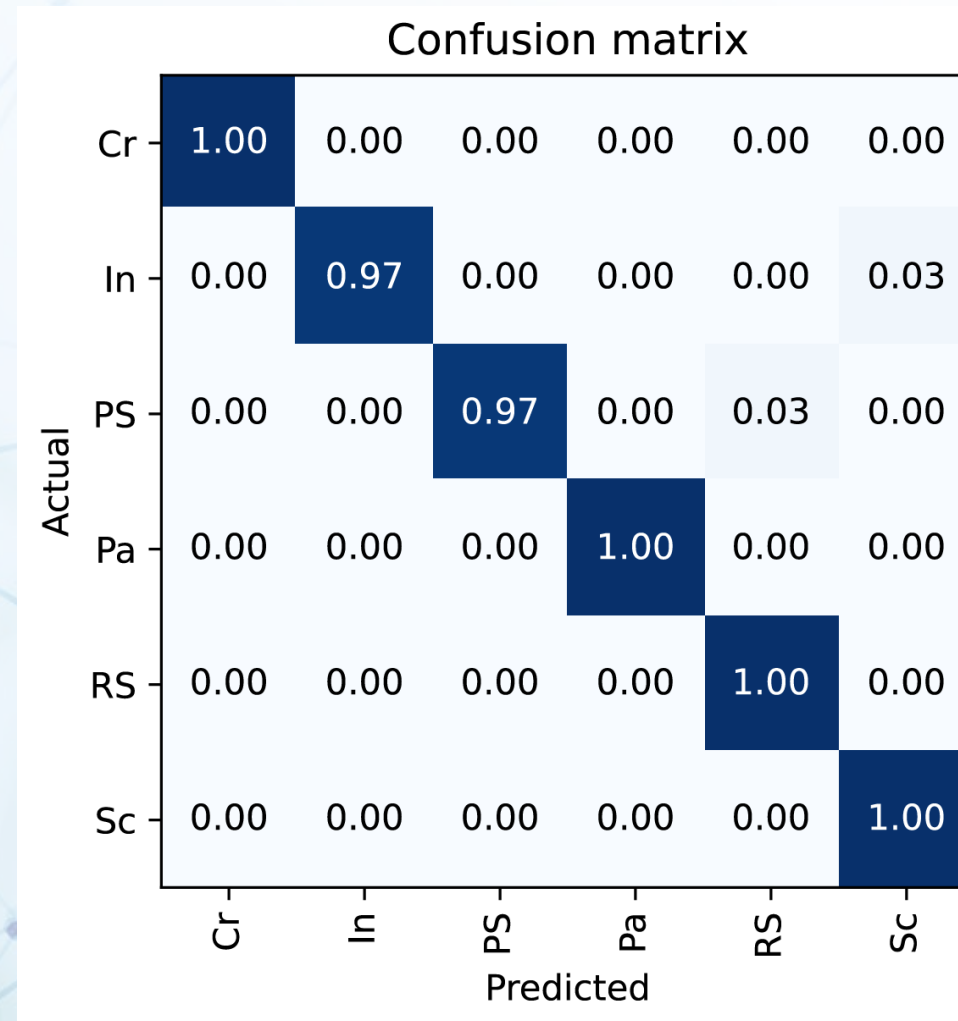
Randomly delete  
neurons doing training

## Weight decay



Add the norm of  
weights to loss

# Metrics

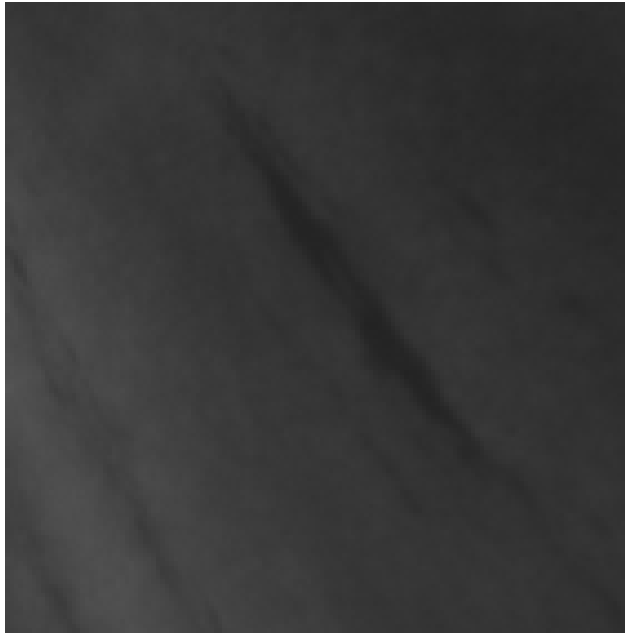


Metrics can, but don't have to be the same as a loss function (no backprop)

## Top losses

Predicted	Actual	Loss	Probability
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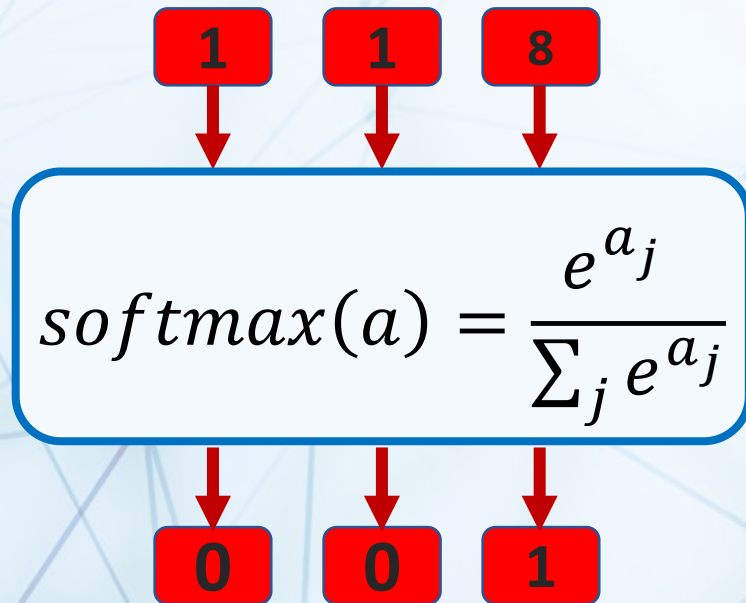
Sc/In	/	2.82	/ 0.94
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The best guess is not necessarily a good guess

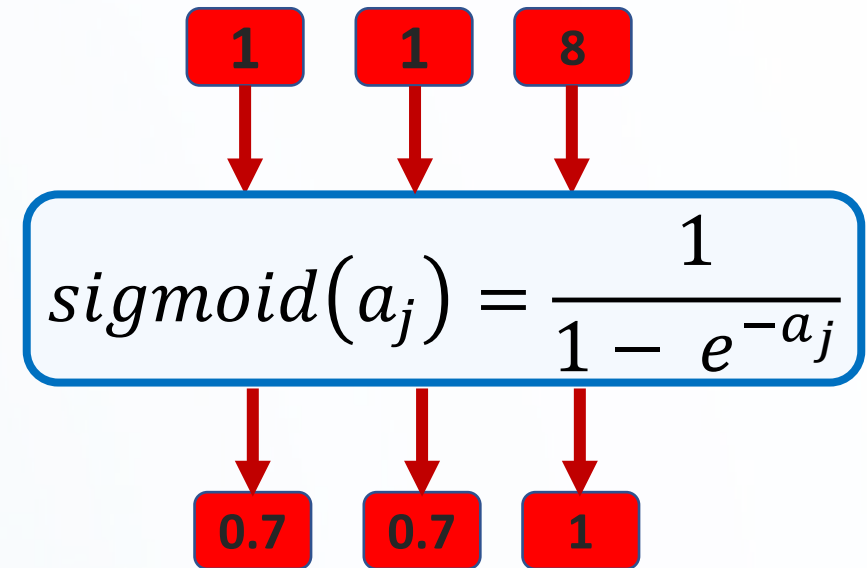
# Top losses

## Softmax



Always gives the best prediction

## Sigmoid

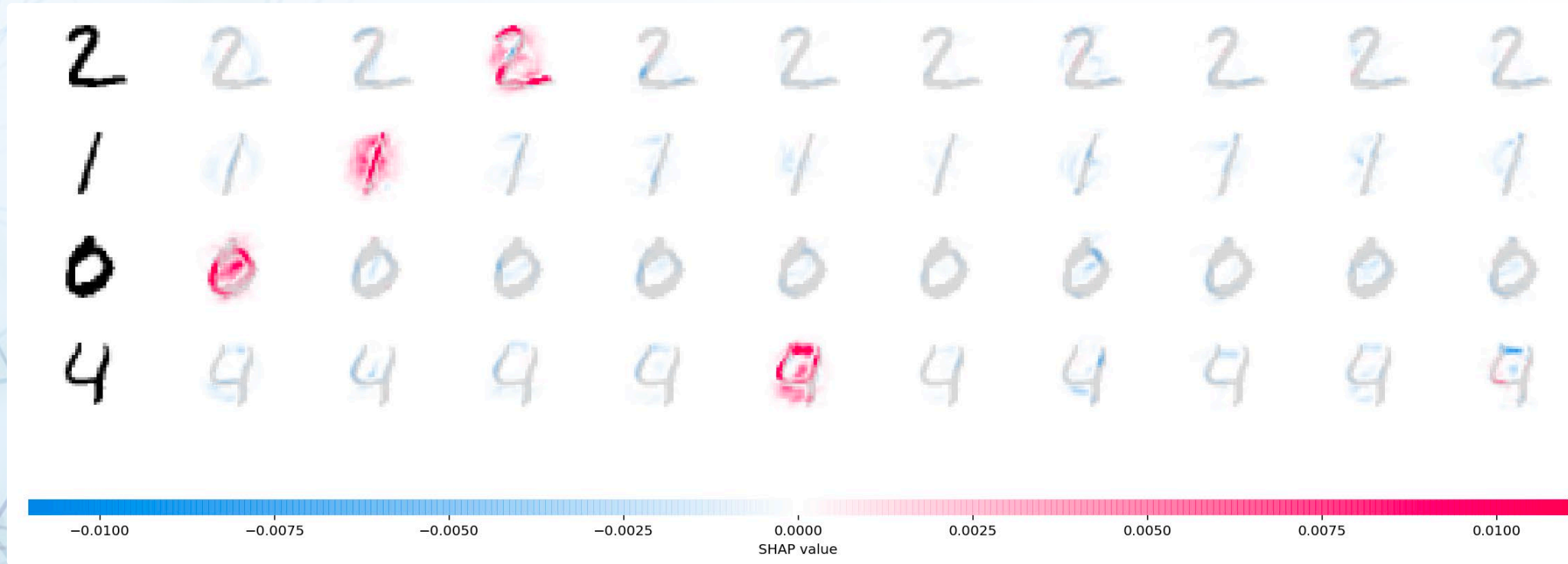


Gives probability per class



# SHAP

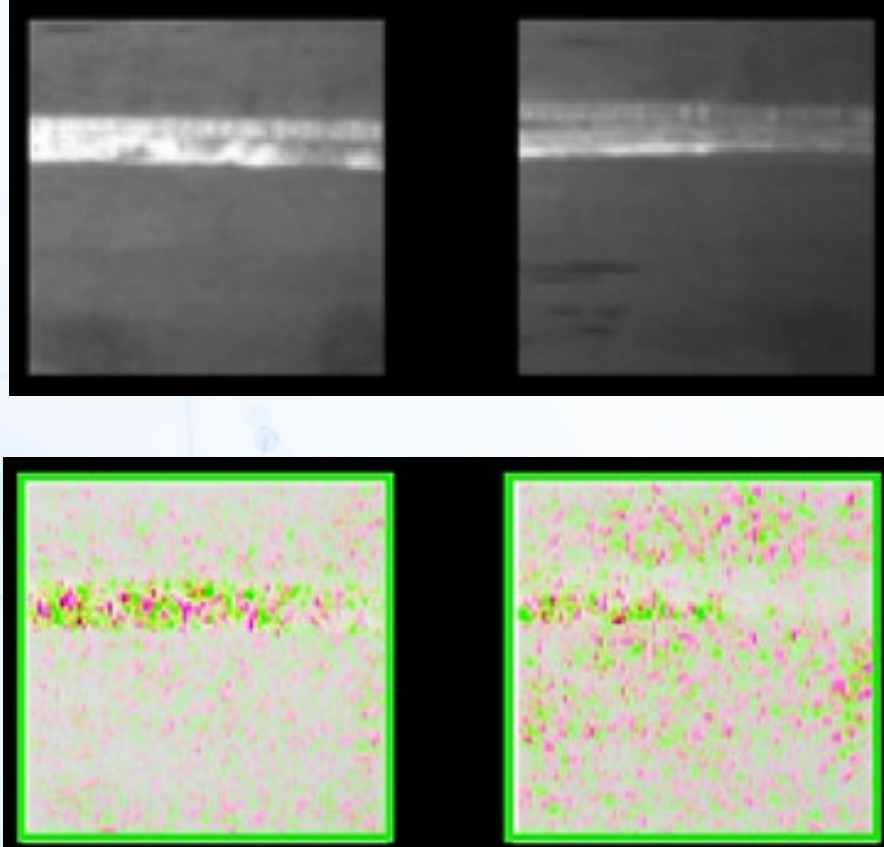
- Our input features are pixels, can we trace them to the output?



<https://github.com/slundberg/shap>

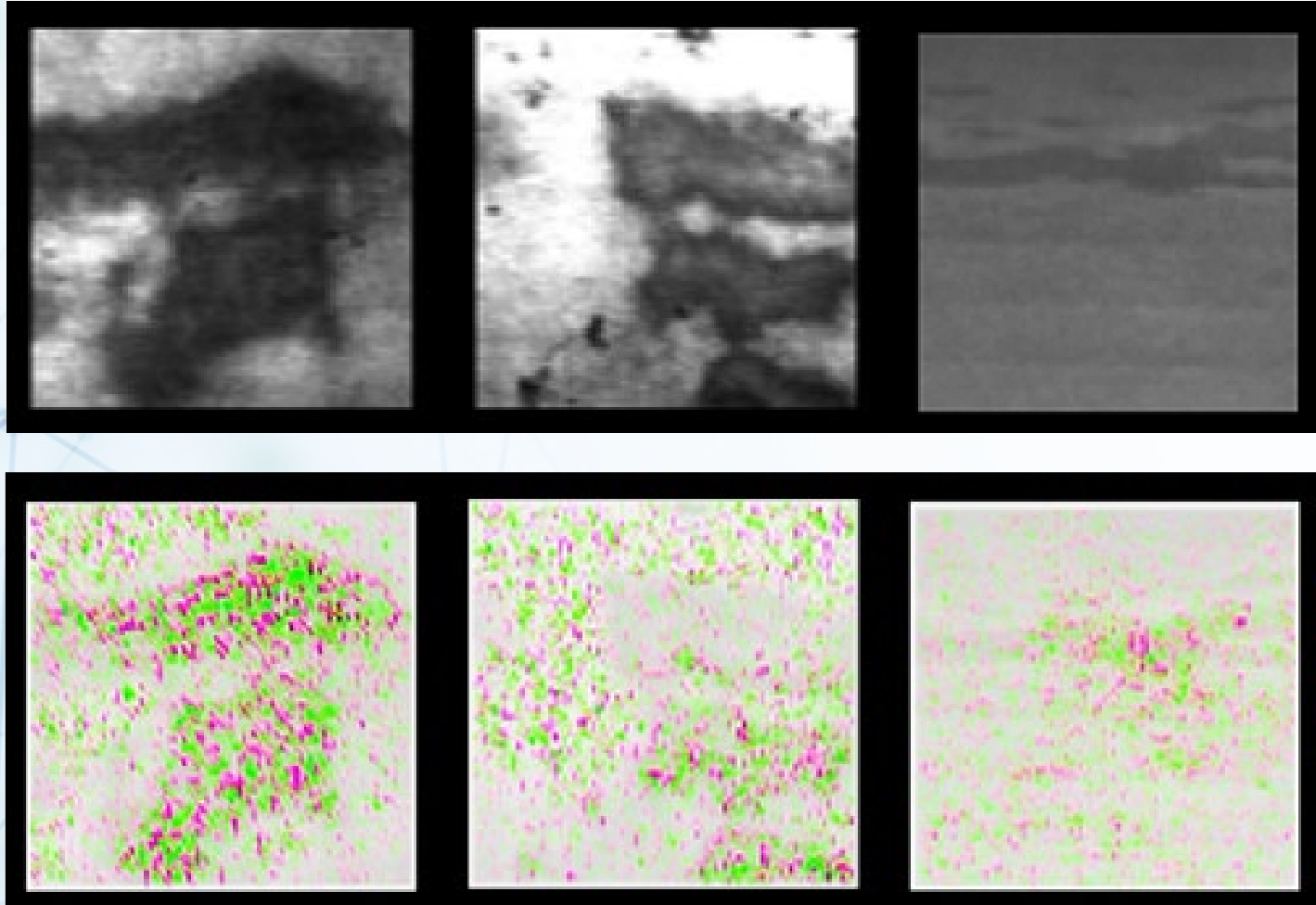
Yes, by comparing to baseline images we can approximate shap values using grads

## SHAP: scratches



Scratch is clearly highlighted

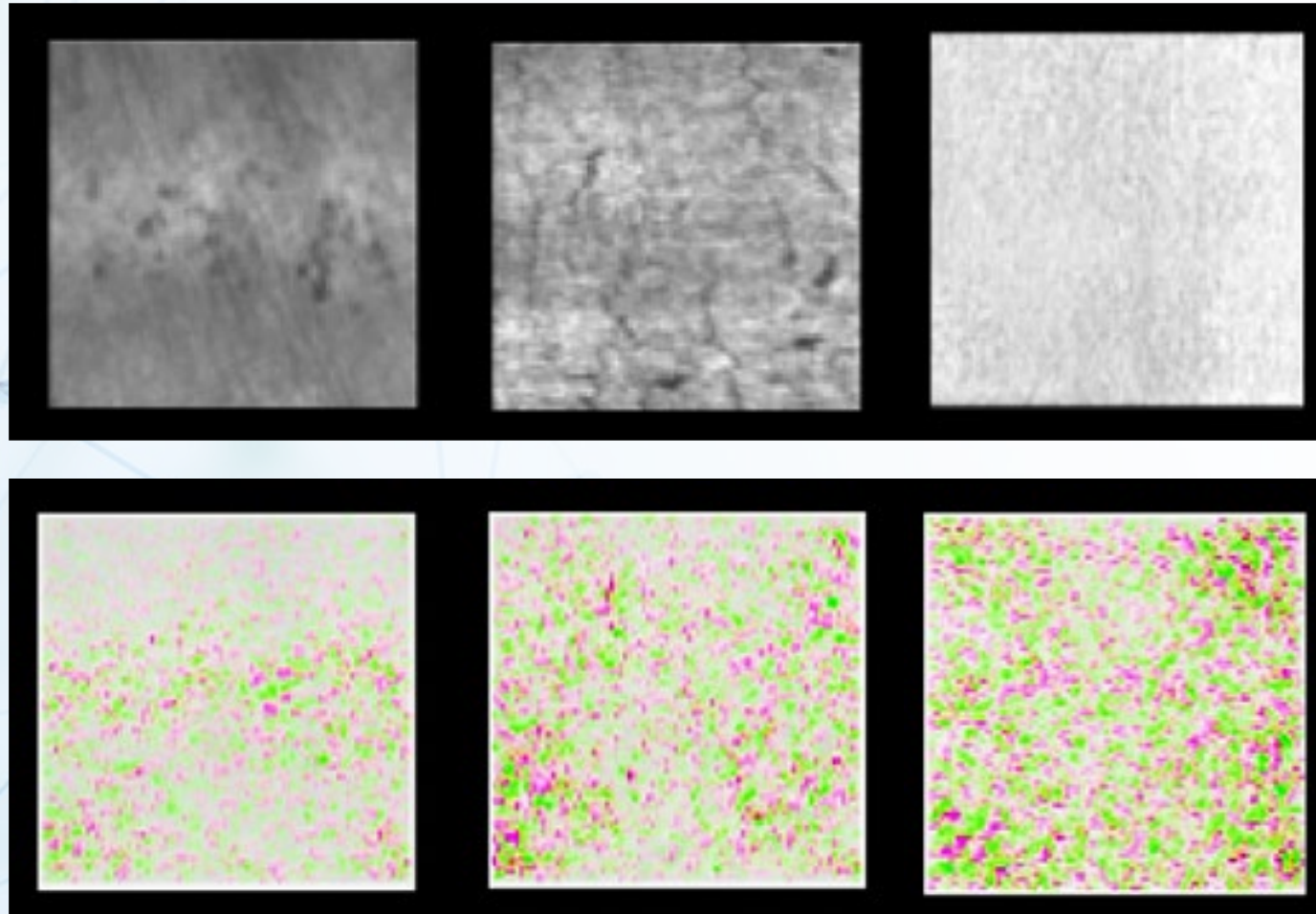
# SHAP: large defects



Both dark and light regions used



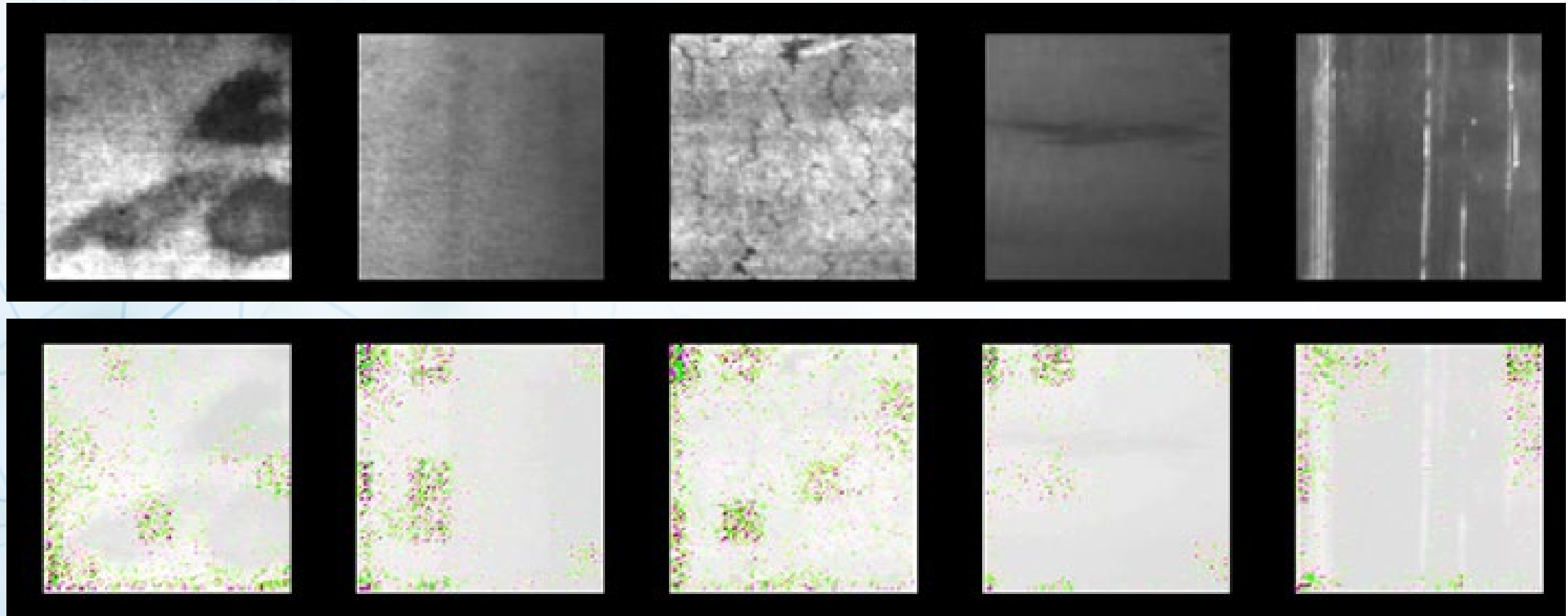
# SHAP: distributed defects



Distributed activation regions

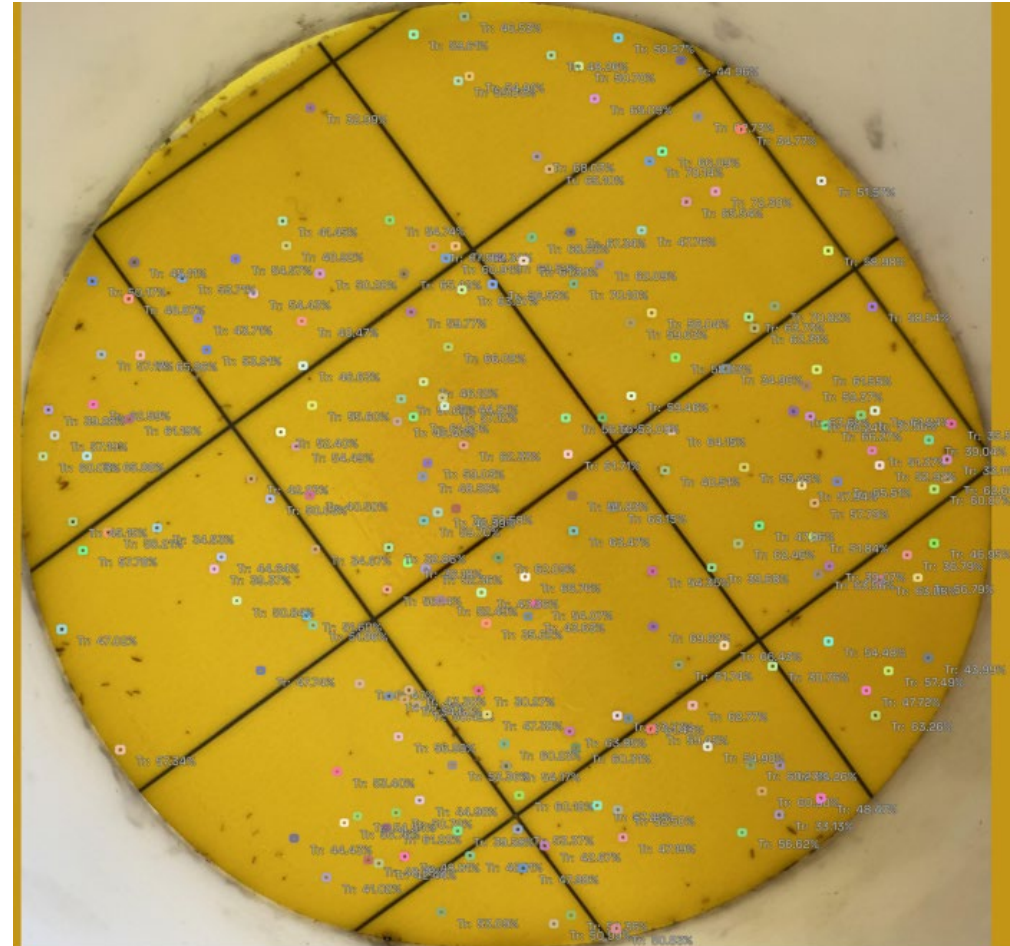


# Detecting problems with SHAP

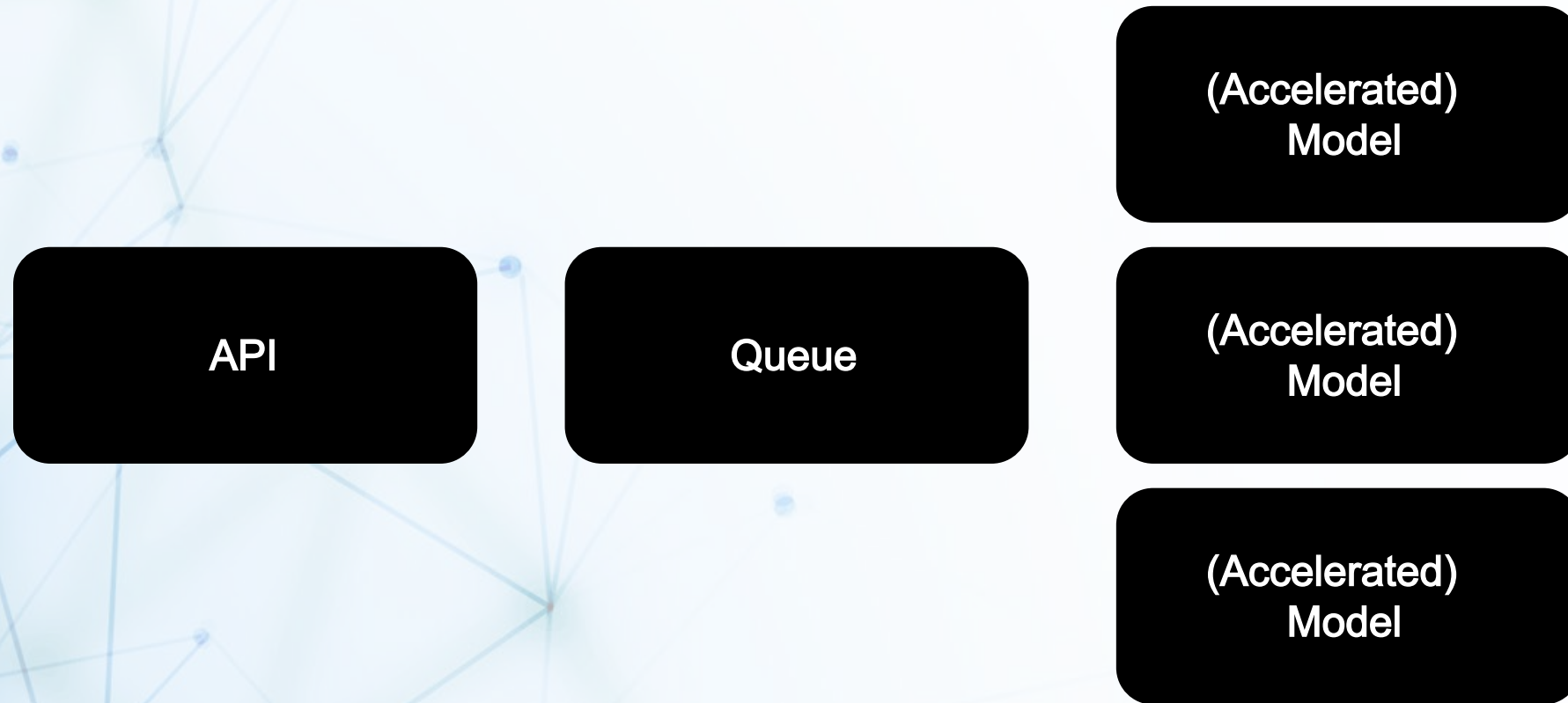


Edges seem more important than they should be

# How does this work in production?



## How does this work in production?



API lets users schedule tasks for the model



# How does this work in production?

Cloud  
(VSC, Google, Azure, AWS)

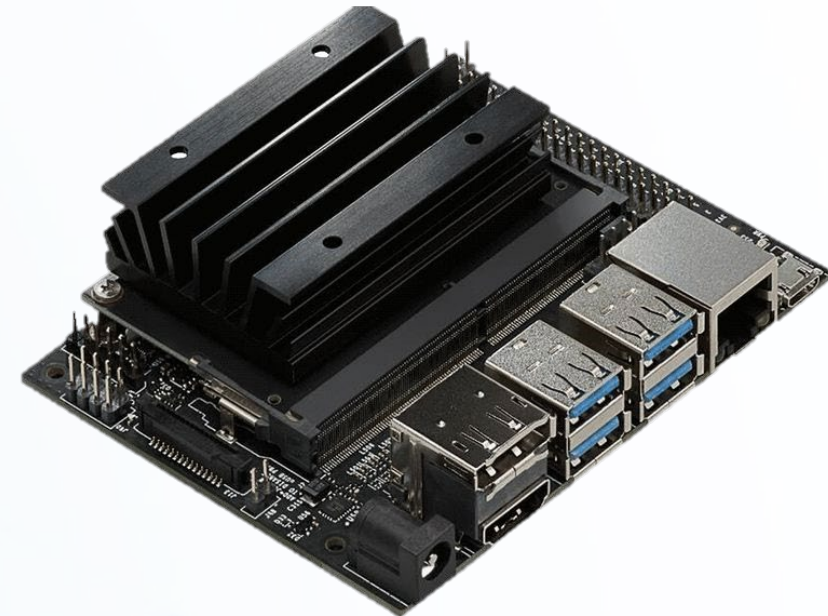


VLAAMS  
SUPERCOMPUTER  
CENTRUM



**Vlaanderen**  
is supercomputing

Edge



Cloud allows global deployment, but requires communication



INVESTEERT IN  
JOUW TOEKOMST



View more online

<https://ai4mi.epotentia.com>

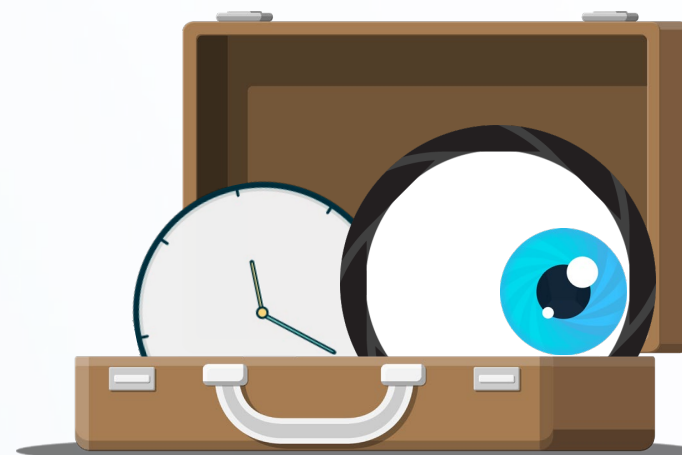
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Glass



Materials discovery

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Sensor data



Sensor data

