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WIRING COLOUR CODE

MAIN CIRCUIT : 380VAC : BLACK
 CONTROL CIRCUIT : 220VAC : RED
 NEUTRAL : 220VAC : BLUE
 CONTROL CIRCUIT : 24VDC : WHITE
 EARTHING : YELLOW/GREEN
 ANALOG SIGNALS : GREEN
 INTERFACING : YELLOW
 INTRINSIC : BLUE

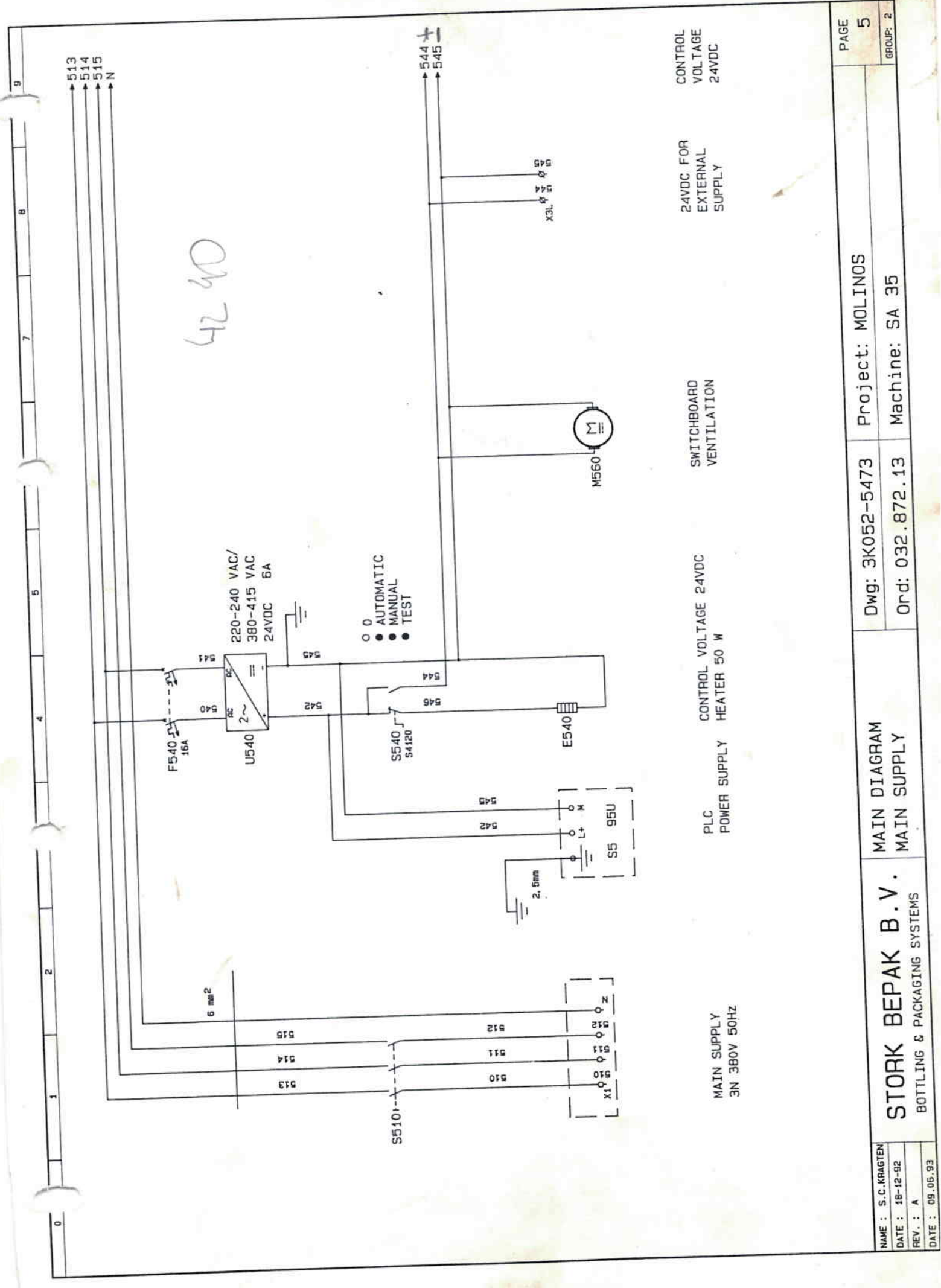
CROSS SECTIONS

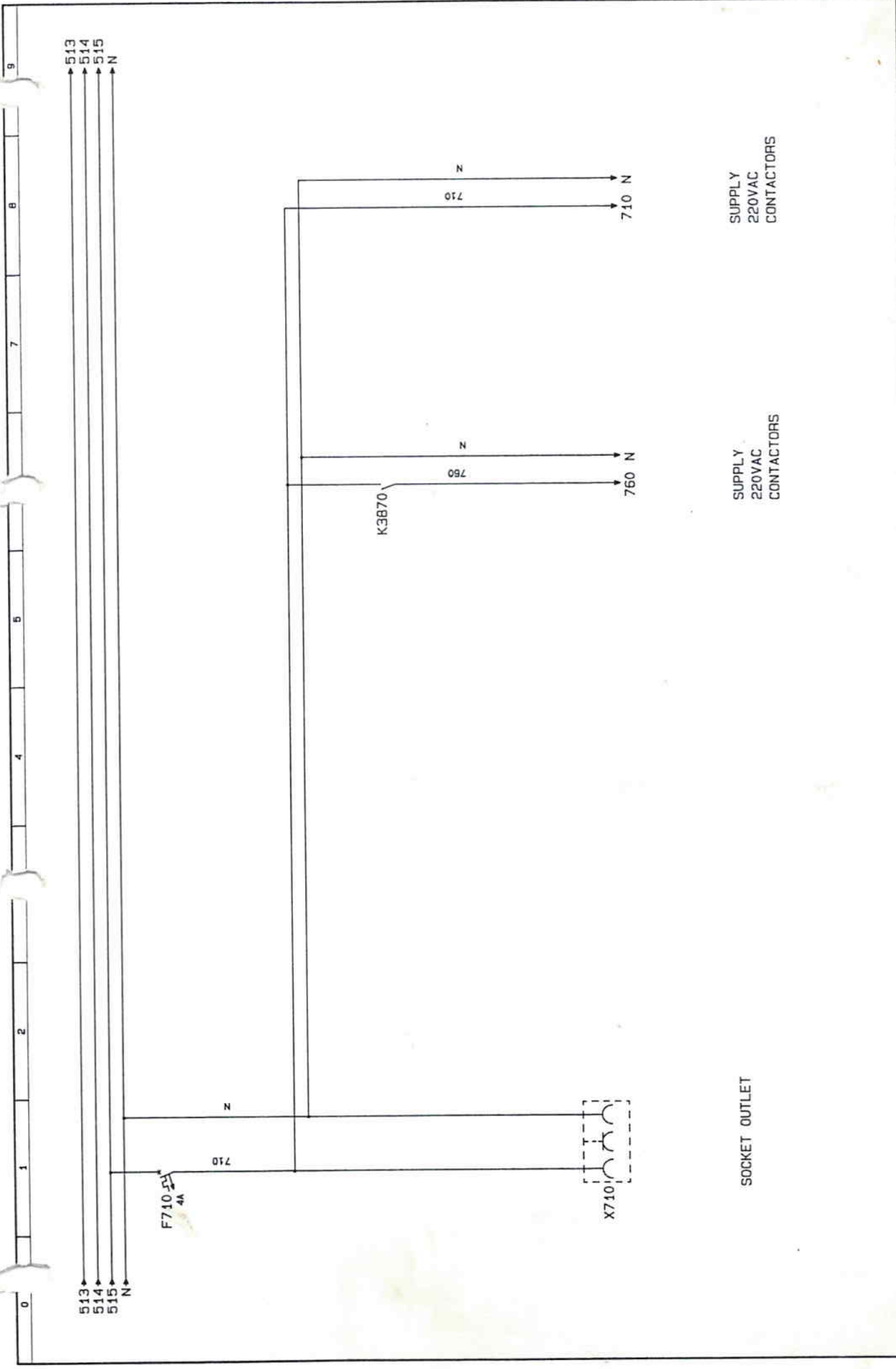
MAINS (380VAC) : 2.5 mm min.
 CONTROL (24VDC) : 1.0 mm min.
 UNLESS OTHERWISE SPECIFIED

TERMINAL LIST

X1 = TERMINAL LIST MAIN SUPPLY
 X2 = TERMINAL LIST DRIVES
 X3U = TERMINAL LIST INPUT /OUTPUT
 X3L = TERMINAL LIST DC SUPPLY
 X4 = TERMINAL LIST PUSHBUTTON/PANEL
 XC = TERMINAL LIST CUSTOMER
 X5 = TERMINAL LIST PUSHBUTTON/BOX
 X6 = TERMINAL LIST PUSHBUTTON/BOX
 X7 = TERMINAL LIST TERMINAL/BOX
 X10 = TERMINAL LIST INTRINSIC

TOTAL INSTALLED POWER : 9 kW



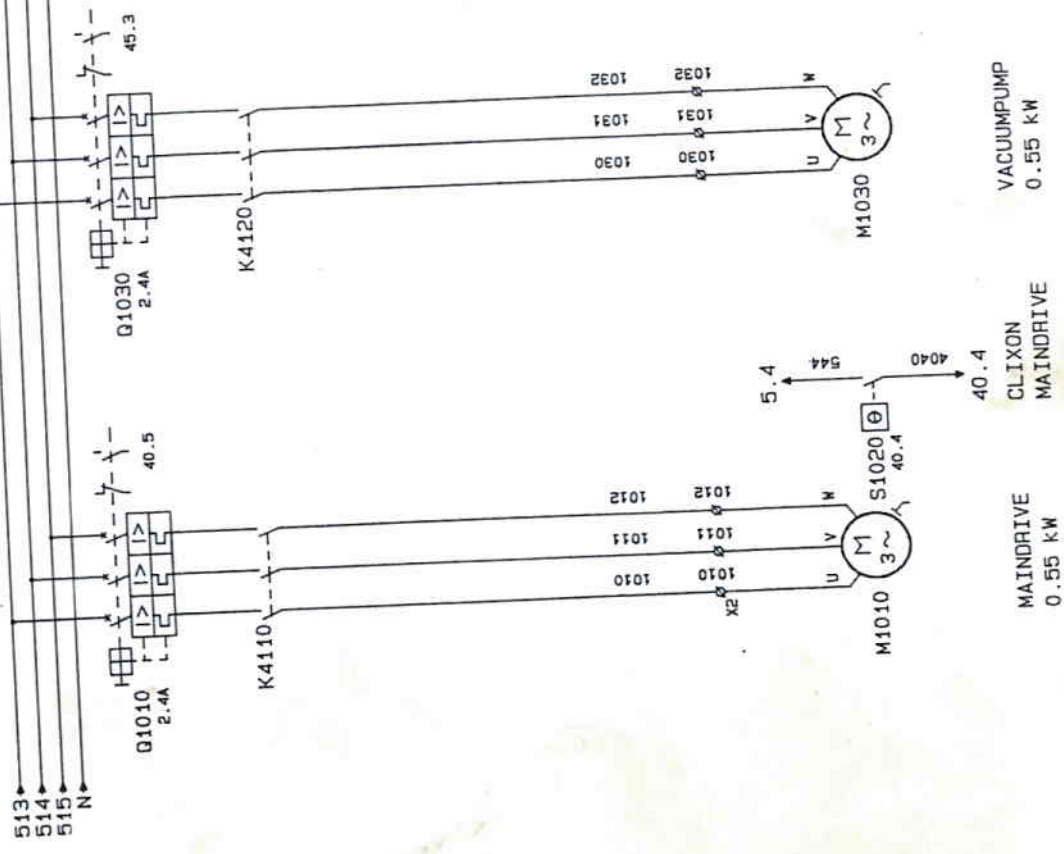
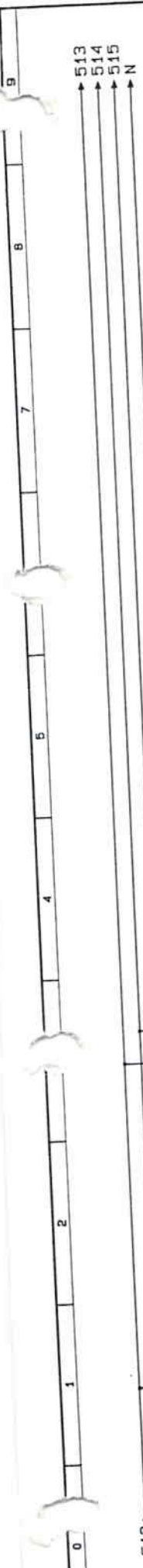


SUPPLY
220VAC
CONTACTORS

SUPPLY
220VAC
CONTACTORS

SOCKET OUTLET

NAME : S.C. KRAGTEN DATE : 18-12-92 REV. : DATE : 09.05.93	MAIN DIAGRAM MAIN SUPPLY		Dwg: 3K052-5473	Project: MOLINOS	PAGE 7
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	STORK BEPAK B.V. BOTTLING & PACKAGING SYSTEMS				



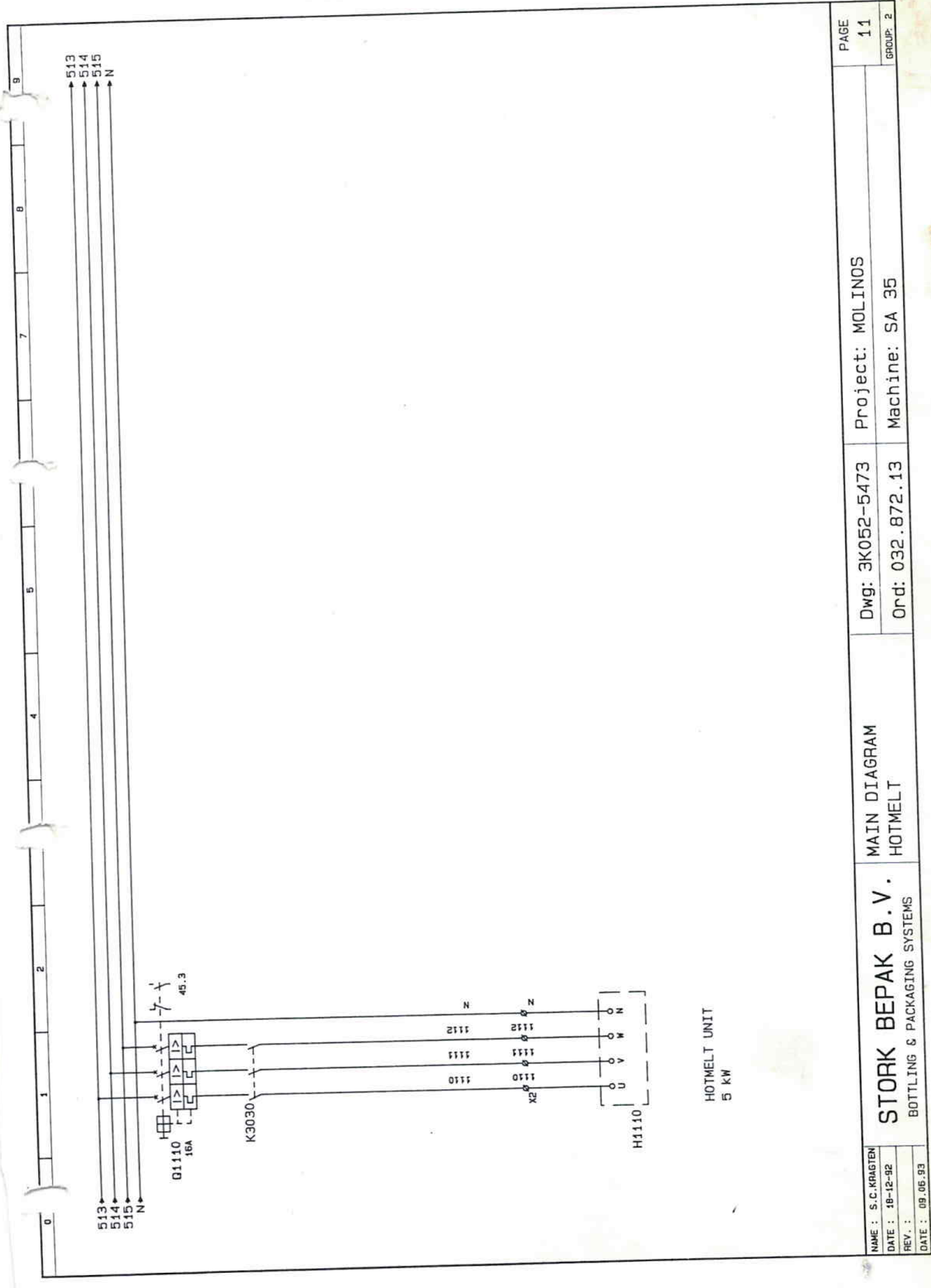
NAME : S.C.KRAGTEN
 DATE : 18-12-92
 REV. :
 DATE : 09.05.93

STORK BEPAK B.V.
 BOTTLING & PACKAGING SYSTEMS

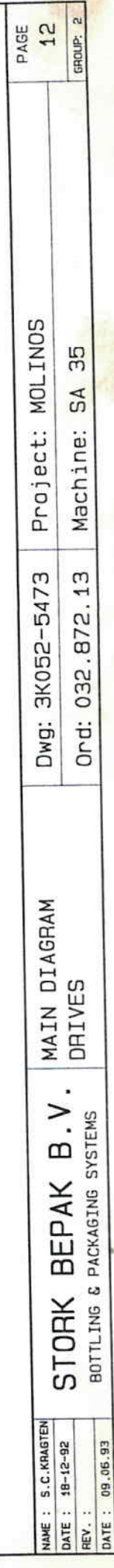
MAIN DIAGRAM
 DRIVES

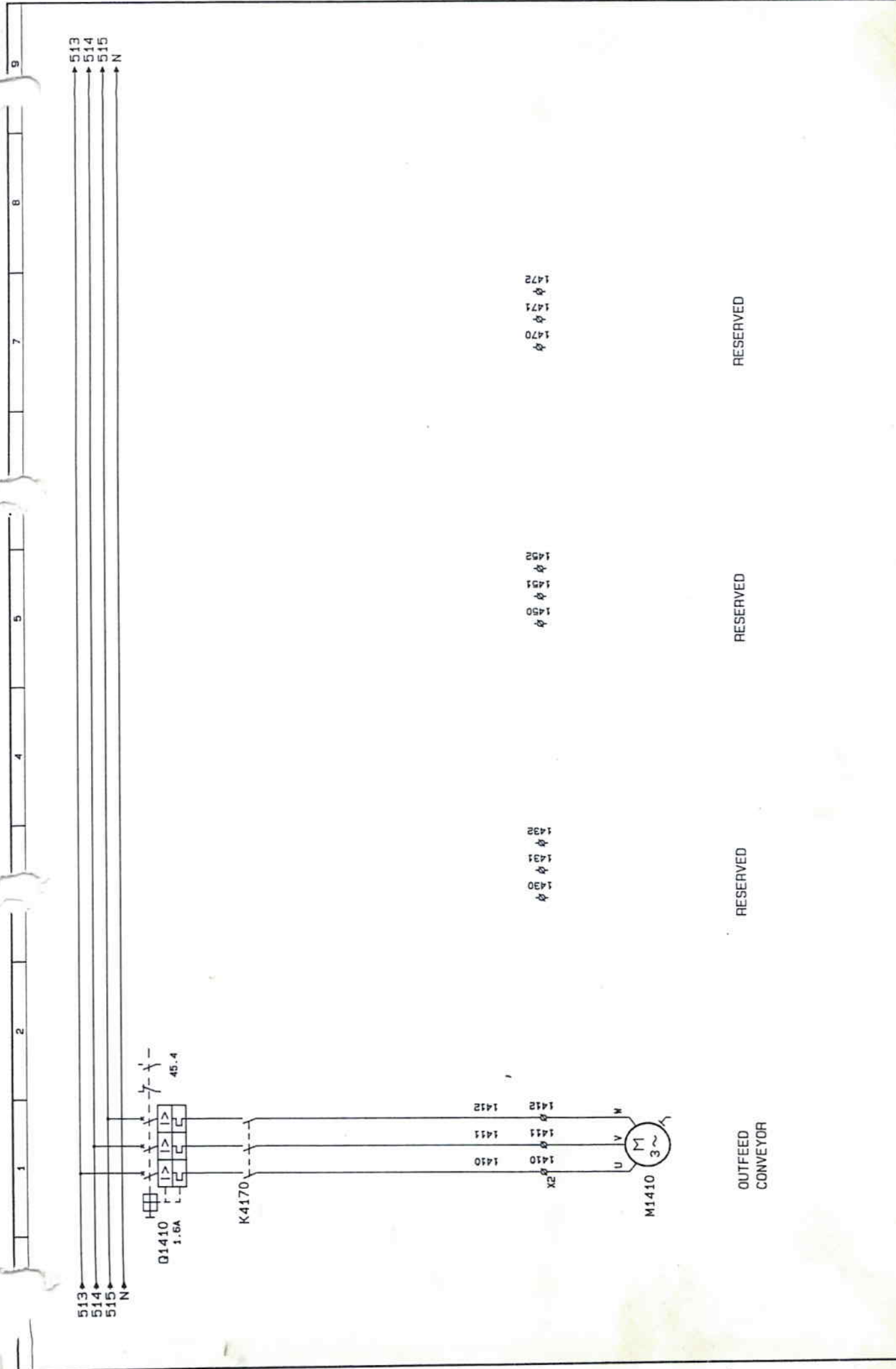
Dwg: 3K052-5473
 Ord: 032.872.13

Project: MOLINOS
 Machine: SA 35



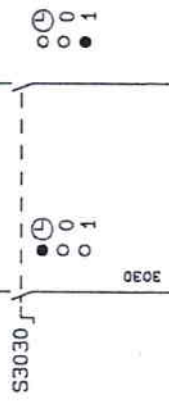
NAME : S.C.KRAGTEN		MAIN DIAGRAM		Dwg: 3K052-5473	Project: MOLINOS	PAGE 11
DATE : 18-12-92						
REV. :		HOTMELT		Ord: 032.872.13	Machine: SA 35	GROUP: 2
DATE : 09.06.93						
STORK BEPAK B.V.						
BOTTLING & PACKAGING SYSTEMS						





NAME : S.C. KRAGTEN	MAIN DIAGRAM		Project: MOLINOS		PAGE
DATE : 18-12-92	DRIVES		Dwg: 3K052-5473		14
REV. : A			Ord: 032.872.13		GROUP: 2
DATE : 09.05.93			Machine: SA 35		

542
544

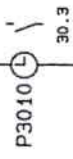


P3010

710

3031

colaw



545
N

HOTMELT
AUTOMATIC

HOTMELT
ON

NO	NC
11.1	
11.1	
11.1	
44.1	

NAME : S.C. KRAGTEN
DATE : 18-12-92
REV. :
DATE : 09.06.93

STORK BEPAK B.V.
BOTTLING & PACKAGING SYSTEMS

CONTROL DIAGRAM
HOTMELT

Dwg: 3K052-5473
Ord: 032.872.13

Project: MOLINOS
Machine: SA 35

