Volvo IT Process Management: BPI 2013 Revisited

Master in Data Science, PODS Group 12

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Context: IT Management



¹Image source: This image was created with the assistance of Generative AI

The Datasets

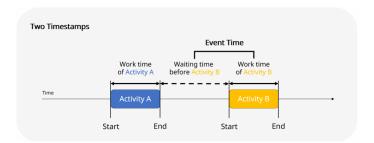
	Α	В	C	D	E	F	G	H	1	J	K
	Case ID	Activity			impact	org_group	org_role	organization_involved	product	resource_country	End_Time
	1-364285768	Accepted/In Progres#	Frederic	Accepted	Medium	V30	A2_4	Org line A2	PROD582	France	2010-03-31T16:59:42.000
	1-364285768	Accepted/In Progres#	Frederic	Accepted	Medium	V30	A2_4	Org line A2	PROD582	France	2010-03-31T17:00:56.000
	1-364285768	Queued/Awaiting As#	Frederic	Queued	Medium	V5 3rd	A2_5	Org line A2	PROD582	France	2010-03-31T17:45:48.000
	1-364285768	Accepted/In Progres#	Anne Claire	Accepted	Medium	V5 3rd	A2_5	Org line A2	PROD582	France	2010-04-06T16:44:07.000
	1-364285768	Queued/Awaiting As#	Anne Claire	Queued	Medium	V30	A2_4	Org line A2	PROD582	France	2010-04-06T16:44:38.000
	1-364285768	Accepted/In Progres#	Anne Claire	Accepted	Medium	V13 2nd 3rd	A2_5	Org line A2	PROD582	France	2010-04-06T16:44:47.000
	1-364285768	Completed/Resolved	Anne Claire	Completed	Medium	V13 2nd 3rd	A2_5	Org line A2	PROD582	France	2010-04-06T16:44:51.000
	1-364285768	Queued/Awaiting As#	Anne Claire	Queued	Medium	V30	A2_4	Org line A2	PROD582	France	2010-04-06T16:45:07.000
10	1-364285768	Accepted/In Progres#	Eric	Accepted	Medium	V30	A2_4	Org line A2	PROD582	France	2010-04-08T12:52:23.000
	1-364285768	Queued/Awaiting As#	Eric	Queued	Medium	V5 3rd	A2_5	Org line A2	PROD582	France	2010-04-08T12:53:35.000
12	1-364285768	Accepted/In Progress	Anne Claire	Accepted	Medium	V5 3rd	A2_5	Org line A2	PROD582	France	2010-04-20T11:07:11.000
	1-364285768	Accepted/Assigned	Anne Claire	Accepted	Medium	V5 3rd	A2 5	Org line A2	PROD582	France	2010-04-20T11:07:19.000
14	1-364285768	Accepted/In Progress	Sarah	Accepted	Medium	V5 3rd	A2_5	Org line A2	PROD582	France	2012-04-11T17:11:17.000
	1-364285768	Accepted/Assigned	Sarah	Accepted	Medium	V5 3rd	A2 5	Org line A2	PROD582	France	2012-04-11T17:11:25.000
16	1-364285768	Accepted/In Progress	Loic	Accepted	Medium	V5 3rd	A2_5	Org line A2	PROD582	France	2012-05-03T11:10:10.000
	1-364285768	Completed/Resolved	Loic	Completed	Medium	V5 3rd	A2 5	Org line A2	PROD582	France	2012-05-03T11:10:12.000
18	1-364285768	Completed/Closed	Siebel	Completed	Medium	V5 3rd	A2_5	Org line A2	PROD582	0	2012-05-11T01:26:15.000
19	1-467153946	Accepted/In Progres#	Adam	Accepted	Medium	S42	V3 2	Org line C	PROD453	Sweden	2011-01-31T11:12:22.000
20	1-467153946	Accepted/In Progress	Adam	Accepted	Medium	S42	V3_2	Org line C	PROD453	Sweden	2011-01-31T11:18:44.000
21	1-467153946	Queued/Awaiting As#	Adam	Queued	Medium	N52 2nd	V3 2	Org line C	PROD453	Sweden	2011-01-31T11:19:05.000
22	1-467153946	Accepted/In Progress	Denny	Accepted	Medium	N52 2nd	V3_2	Org line C	PROD453	Sweden	2011-01-31T12:59:46.000
23	1-467153946	Accepted/Wait - User	Denny	Accepted	Medium	N52 2nd	V3 2	Org line C	PROD453	Sweden	2011-01-31T14:37:55.000
24	1-467153946	Queued/Awaiting As#	Denny	Queued	Medium	O3 3rd	C_6	Org line C	PROD453	Sweden	2011-02-03T08:28:58.000
25	1-467153946	Accepted/In Progres#	Paul	Accepted	Medium	O3 3rd	C 6	Org line C	PROD453	Sweden	2011-02-07T12:37:33.000
26	1-467153946	Accepted/Wait - Imp	Paul	Accepted	Medium	O3 3rd	C_6	Org line C	PROD453	Sweden	2011-02-07T12:38:25.000
	1-467153946	Accepted/In Progres#	Åse	Accepted	Medium	G140 2nd	E 10	Org line C	PROD453	Sweden	2011-03-09T11:08:06.000
28	1-467153946	Accepted/Wait - Imp	Åse	Accepted	Medium	G140 2nd	E_10	Org line C	PROD453	Sweden	2011-03-09T11:27:05.000
29	1-467153946	Accepted/In Progress	Joseph	Accepted	Medium	G140 2nd	E 10	Org line C	PROD453	Sweden	2011-03-10T11:53:10.000
30	1-467153946	Accepted/Assigned	Joseph	Accepted	Medium	G140 2nd	E 10	Org line C	PROD453	Sweden	2011-03-10T11:53:22.000

- 7554 cases
- 65533 events

Ensuring data completeness

Start time?

This data is incomplete, it only contains end times and lacks start times!



Ensuring data completeness

Start Time Approximation Algorithm

Apromore provides an algorithm to approximate the start time $\forall eventK$ as follows:

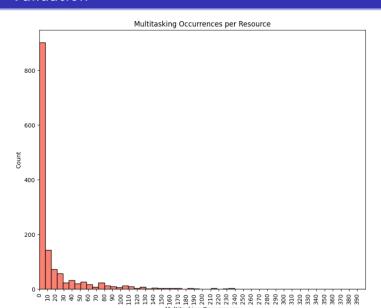
 $\textbf{StartTime}(\textbf{K}) \approx \max(\textit{EndTime}(\textit{K}-1), \textit{ResourceAvailabilityTime}(\textit{R}, \textit{K}))$

ResourceAvailabilityTime(R, K): time since resource R became available before event K

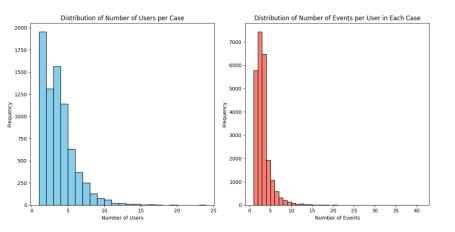
Constraints

- Sporadic Resources: Cases include resources that are used only once or twice.
- **Frequent Multitasking:** Resources are heavily multitasked, performing multiple activities in short time lapses.

Validation



Validation



BPI 2013 Results and Winners



Winners analysis

Exhaustive and complete data analysis and even some prescriptions, but lacks depth and validation.

Problem

Our Question

How can the existing process be improved? by how much?

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Our Proposal

Simulation of what-if scenarios to quantify how much these diverge from the original process

Tools and Methods

Tools

- Apromore
- Python + Pandas
- Excel

Methodology

Over 5 simulations of every scenario will be performed, and the one closest to the mean will be chosen to compare against the null model log.

Simulations and What-if scenarios

What-if...

- Scenario 1
- Scenario 2
- Scenario 3

Scenario 1: Prioritization



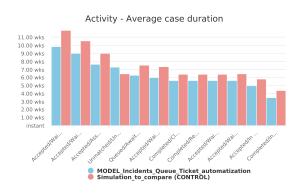
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Figure: Prioritization settings: Major > High > Medium > Low

Activity - Average case duration

Activi

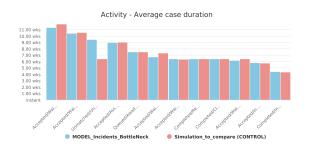
Scenario 2: Automatization Ticket





Scenario 3: Redistribution of Resources





Results

Scenario	Avg. Case Duration	Avg. Activity Duration	Avg. Resource Frequency	
Original Dataset	1.33 mths	2.73 days	16.86	
Prioritization by Impact	1.34 mths	2.69 days	16.93	
Queue Ticket automatization	1.14 mths	2.45 days	16.89	
Redistribution of resources Sim. 1	1.32 mths	2.70 days	16.78	
Redistribution of Resources Sim. 2	1.33 mths	2.73 days	17.0	
Case 1, 2 and 4 together	1.1375 mths	2.46 days	17.11	

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- Real-world logs are often chaotic and incomplete, significantly different from the structured datasets used in class.
- Establishing a feedback loop with process owners is essential for improving the process and capturing critical business insights.
- Apromore, while still an immature tool for process mining, demonstrates immense potential for future development.
- Implementing the final prescribed scenario can yield an approximate 20% speed-up in process performance and even conformity.

Areas for Future Exploration

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- Contributing to the Apromore community by addressing and resolving the found source code bugs during development.