

```

• begin
•   import Pkg
•   Pkg.activate(".")
•   using CSV, DataFrames, EpitaxialDeposition, LsqFit
• end

```

df =

	y	r
1	0.0	0.0
2	0.0297645	2.56617
3	0.0451678	3.64415
4	0.110372	3.99732
5	0.150266	3.56928
6	0.250855	1.88385
7	0.305378	1.3645
8	0.370323	0.0

```

• df = CSV.read("Steinmaier_1423K.csv", DataFrame)

```

```

• begin
•   P = 100.
•   T = 1423.
•   t_max = 3600.
•
•   gaseous_species = Symbol.(["SiCl4(t)", "SiCl2(t)", "H2(t)", "HCl(t)"])
• end;

```

```

• function model(y, p)
•   # set model parameters

```

```

• PARAMS[:kKp][:k] = p[1]
• PARAMS[:kKp][:a] = p[2]
• PARAMS[:kKp][:b] = p[3]
•
• # solve ODE system and find film growth rates
• sol = [run_simulation(y, P, T, t_max) for y in y]
• δ = [film_thickness.(sol[:, "Si_dep(t)"], sol[:, "Si_etch(t)"]) for sol in sol]
• dδ = [estimate_derivative(δ) for δ in δ]
•
• # calculate mole fractions
• all_gases =
•   [map(r -> sum([r[x] for x in gaseous_species]), eachrow(sol)) for sol in sol]
• molfrac_SiCl4 =
•   [sol[:, gaseous_species[1]] ./ all_gases[i] for (i, sol) in enumerate(sol)]
• # find index of timepoint w/ mole fraction ~y
• idx =
•   [argmin(abs.(molfrac_SiCl4 .- y[i])) for (i, molfrac_SiCl4) in
•     enumerate(molfrac_SiCl4)]
• # return the film growth rate for the given mole fraction
• return [dδ[i][idx] for (i, idx) in enumerate(idx)]
• end;

```

fit =

```
LsqFitResult([-6.03973e5, 10.38, 21158.1], [0.0, -0.886333, -2.44143, -2.18182, -1.4912, 0
```

```

• fit = curve_fit(model, df.y, df.r,
•   [
•     PARAMS[:kKp][:k],
•     PARAMS[:kKp][:Ea],
•     PARAMS[:kKp][:b]
•   ]
• )

```

```
[-6.03973e5, 10.38, 21158.1]
```

```
• fit.param
```

