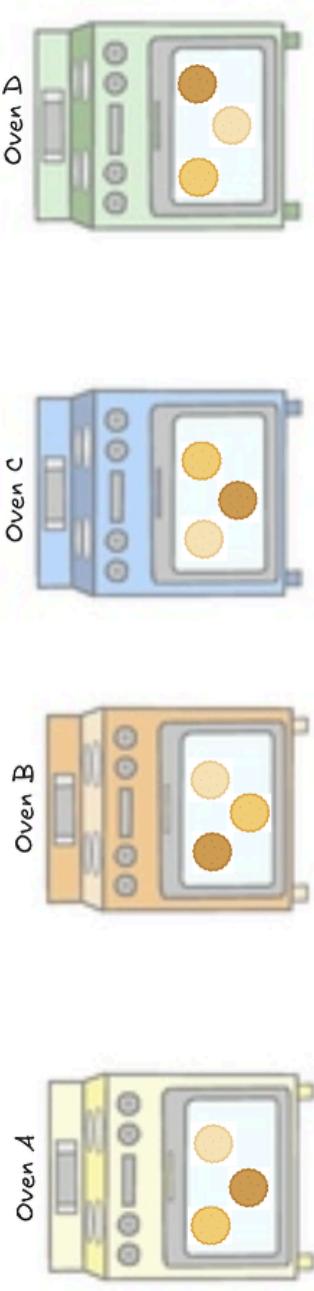


Module 5: Randomized Complete Block Designs (RCBD)

Analyzing a RCBD

Example 5.1: Cookie Recipes



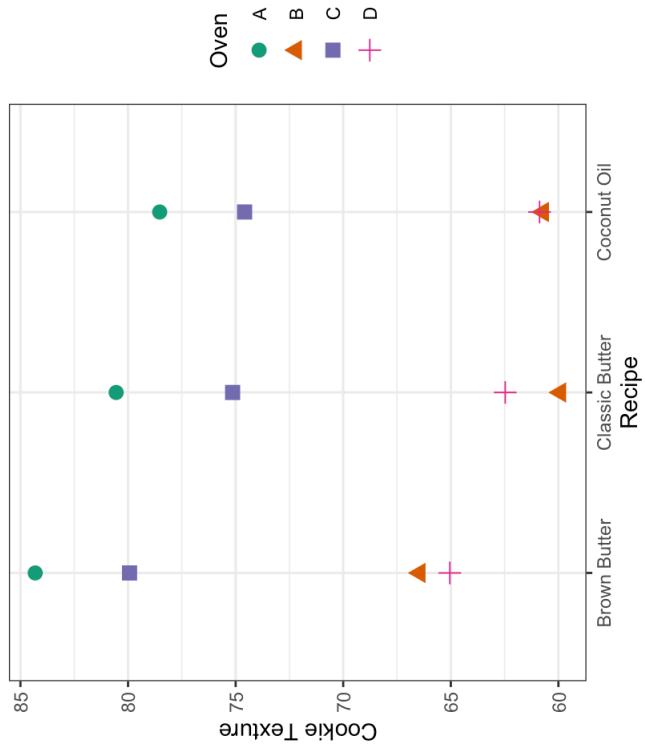
Treatment Structure: One-way with recipe (3-levels: classic butter, brown butter, coconut oil)

Design Structure: Recipe randomly assigned to tray (e.u.) in an RCBD with $r = 4$ ovens (blocking factor). Texture recorded for each tray (m.u.).

Cookie Recipes

```
1 cookie_data <- read_csv("data/cookie_rcbd_data.csv")  
2 cookie_data
```

```
# A tibble: 12 x 3  
#>   oven recipe  texture  
#>   <chr> <chr>    <dbl>  
#> 1 A     Classic Butter 80.6  
#> 2 A     Brown Butter  84.3  
#> 3 A     Coconut Oil   78.5  
#> 4 B     Classic Butter 59.9  
#> 5 B     Brown Butter  66.4  
#> 6 B     Coconut Oil   60.7  
#> 7 C     Classic Butter 75.1  
#> 8 C     Brown Butter  79.9  
#> 9 C     Coconut Oil   74.6  
#> 10 D    Classic Butter 62.5  
#> 11 D   Brown Butter  65.0  
#> 12 D   Coconut Oil   60.9
```



What changes from a CRD?

If we analyze *ignoring* the effect of oven...

⚠️ Incorrect Analysis: CRD

$$y_{ij} = \mu + \tau_i + \epsilon_{ij} \text{ where } \epsilon_{ij} \sim N(0, \sigma^2)$$

```
1 oven_crd_mod <- lm(texture ~ recipe, data = cookie_data)
2 anova(oven_crd_mod)
```

Analysis of Variance Table

Response:	texture	Df	Sum Sq	Mean Sq	F value	Pr(>F)
	recipe	2	63.82	31.910	0.3459	0.7166
	Residuals	9	830.24	92.248		

Statistical Effects Model

$$y_{ij} = \mu + \tau_i + \rho_j + \epsilon_{ij} \text{ where } \epsilon_{ij} \text{ iid } \sim N(0, \sigma^2)$$

for $i = 1, 2, 3$ and $j = 1, 2, 3, 4$

where:

- y_{ij} is the observed texture of the cookie tray baked in the j^{th} oven with the i^{th} recipe.
- μ is the overall mean texture
- τ_i is the effect of the i^{th} recipe
- ρ_j is the experimental error associated with the cookie tray baked in the j^{th} oven with the i^{th} recipe.

What Blocking does to the variability

$$SST = SST_{rt} + SSBlk + SSE$$

- $SST = \sum_i \sum_j (y_{ij} - \bar{y}_{\cdot \cdot})^2$
- $SST_{rt} = r \sum_i (\bar{y}_{i \cdot} - \bar{y}_{\cdot \cdot})^2$
- $SSBlk = t \sum_j (\bar{y}_{\cdot j} - \bar{y}_{\cdot \cdot})^2$
- $SSE = t \sum_j (y_{ij} - \bar{y}_{i \cdot} - \bar{y}_{\cdot j} + \bar{y}_{\cdot \cdot})^2$

ANOVA Table

Source of Variation	DF	SS	MS	F
Block	r - 1	SSB k	MSB k	MSB k/MSE
Treatment	t - 1	SST _{Trt}	MST _{Trt}	MST _{Trt} /MSE
Block x Treatment → error	(r - 1)(t - 1)	SSE	MSE → σ^2	
Total (N = rt)	N - 1	SST		

Blocking is a *design tool*, not usually a research question.

Skeleton ANOVA

Source of Variation	DF
---------------------	----

R-PCBD Analysis

```
1 oven_rcbd_mod <- lm(texture ~ recipe + oven, data = cookie_data)
2 anova(oven_rcbd_mod)
```

Analysis of Variance Table

Response: texture
Df Sum Sq Mean Sq F value Pr(>F)
recipe 2 63.82 31.910 38.607 0.0003749 ***
oven 3 825.28 275.092 332.829 4.651e-07 ***
Residuals 6 4.96 0.827

Signif. codes: 0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1

```
1 emmip(oven_rcbd_mod, ~ recipe, CI = T)
```

```
1 emmeans(oven_rcbd_mod, ~ recipe) |>
  cld(Letters = LETTERS, decreasing = T, adjust = "tukey")
```

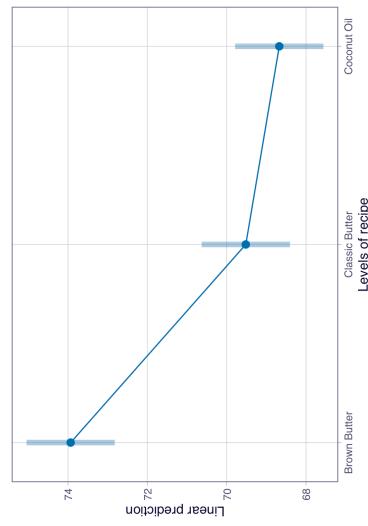
recipe	emmean	SE df	lower.CL	upper.CL	group	
Brown Butter	73.9	0.455	6	72.4	75.4	A
Classic Butter	69.5	0.455	6	68.0	71.0	B
Coconut Oil	68.7	0.455	6	67.2	70.2	B

Results are averaged over the levels of: oven

Confidence level used: 0.95

Conf-level adjustment: sidak method for 3 estimates

P value adjustment: tukey method for comparing a family of 3 estimates
significance level used: alpha = 0.05
NOTE: If two or more means share the same grouping symbol,
then we cannot show them to be different.
But we also did not show them to be the same.



JMP: RCB Design Analysis

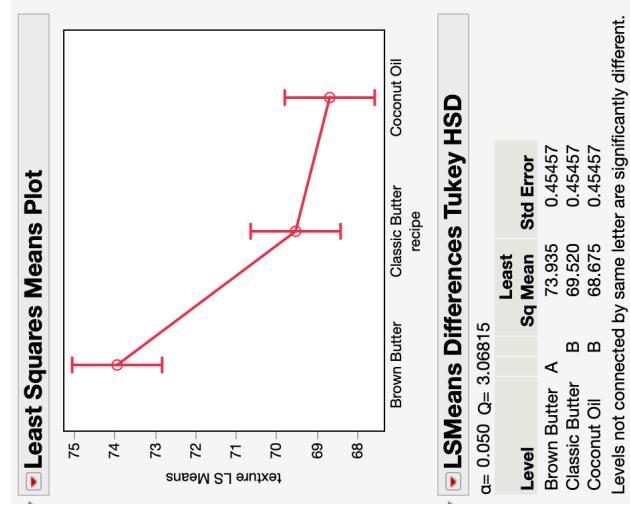
The dialog shows the following settings:

- Model Specification**: Fit Model
- Pick Role Variables**: Y (selected), texture (selected)
- Construct Model Effects**: Add (selected), recipe (selected), oven (selected)
- Degree**: 2
- Attributes**: Transform (selected)
- No Intercept**: Unselected

Analysis of Variance					
Source	DF	Sum of Squares	Mean Square	F Ratio	Prob > F
Model	5	889.09649	177.819	215.1405	0.827
Error	6	4.95916	0.827		<.001*
C. Total	11	894.05565			

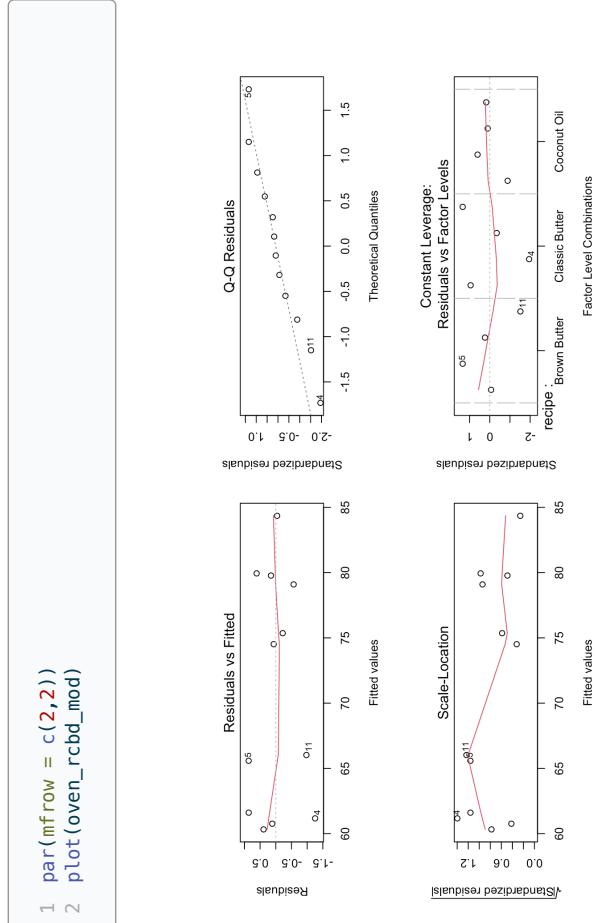
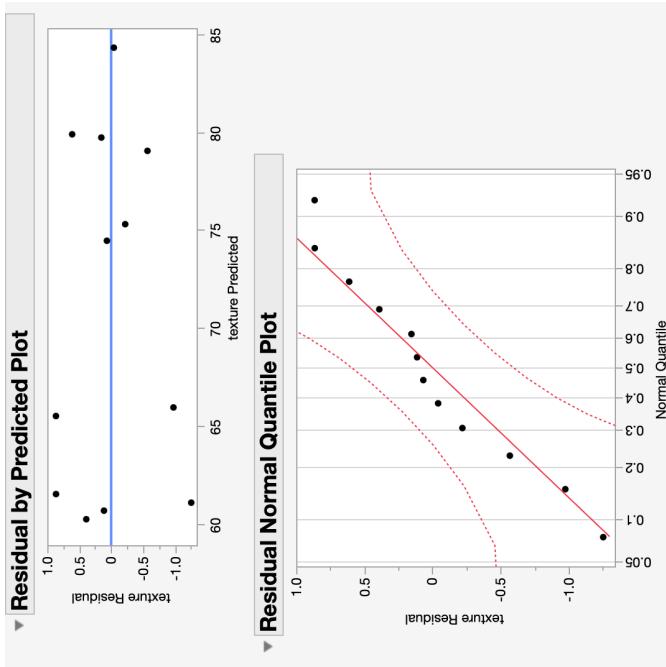
Parameter Estimates					
Source	Nparm	DF	Sum of Squares	F Ratio	Prob > F
recipe	2	2	63.81924	38.6069	0.0004*
oven	3	3	825.27725	332.8295	<.0001*

Effect Tests					
Source	Nparm	DF	Sum of Squares	F Ratio	Prob > F
recipe	2	2	63.81924	38.6069	0.0004*
oven	3	3	825.27725	332.8295	<.0001*



Check Model Assumptions – $\epsilon_{ij} \text{iid} \sim N(0, \sigma^2)$

```
1 par(mfrow = c(2,2))
2 plot(oven_rcbd_mod)
```



RCBD vs CRD

If we ignore ovens (CRD):

- Oven variability inflates MSE
- Harder to detect recipe differences

With RCBDD:

- Oven variability is removed from error
- Smaller MSE

More power (*if blocks are different*)

Analysis of Variance Table

Response:	texture	Df	Sum Sq	Mean Sq	F	value	Pr(>F)
	recipe	2	63.82	31.910	0.3459	0.7166	
	Residuals	9	830.24	92.248			

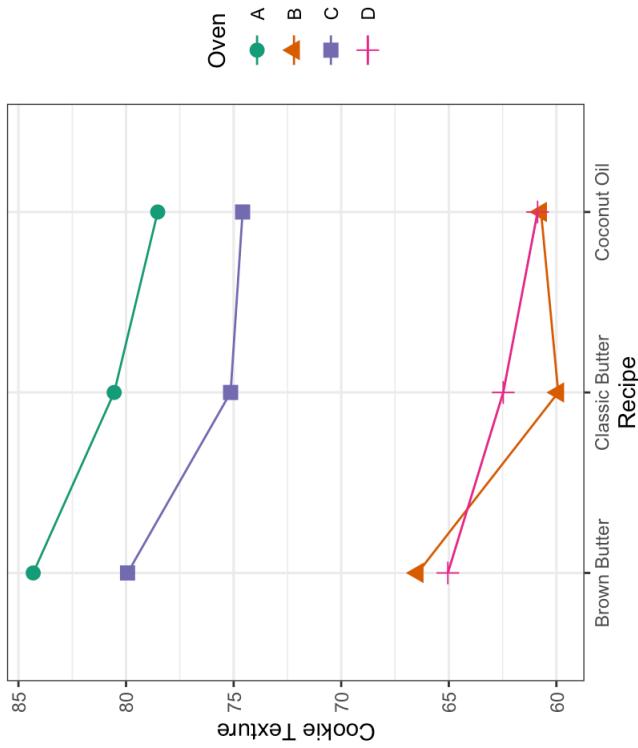
Analysis of Variance Table

Response:	texture	Df	Sum Sq	Mean Sq	F	value	Pr(>F)
	recipe	2	63.82	31.910	38.607	0.003749	***
	oven	3	823.28	275.092	332.829	4.65e-07	***
	Residuals	6	4.96	0.827			

Signif. codes: 0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1

Why is this model additive? (no interaction)

- Each recipe appears once per oven
- No replication within recipe-oven combinations
- Interaction is not estimable



Recall: The experimental error comes from the block \times treatment term.