

# Kinetic and Stoichiometric Calculations in Clonalyzer

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## Introduction

This document explains the core kinetic and stoichiometric calculations implemented in the **Clonalyzer** toolkit. These formulas are commonly used to analyze mammalian cell cultures, particularly CHO cells in fed-batch processes, but they are generalizable to other systems and process modes. All calculations are performed per biological replicate (Clone  $\times$  Rep), using volume-normalized data to maintain mass balance integrity [1, 2, 3, 4, 5]. .

## 1 Specific Growth Rate ( $\mu$ )

The specific growth rate is defined as the slope of the natural logarithm of viable cell density ( $X$ ) with respect to time:

$$\mu = \frac{\ln X_2 - \ln X_1}{t_2 - t_1} \quad (1)$$

Where:

- $X_1, X_2$  are viable cell densities at times  $t_1$  and  $t_2$
- Units:  $X$  in cells/mL,  $t$  in hours
- Result:  $\mu$  in  $\text{h}^{-1}$

This formula assumes exponential growth in the interval  $[t_1, t_2]$ .

## 2 Integral of Viable Cell Density (IVCD)

The IVCD is a measure of biomass exposure over time and is calculated as the area under the VCD curve:

$$\text{IVCD}_{\text{mL}} = \int_{t_1}^{t_2} X(t) dt \approx \frac{X_1 + X_2}{2} \cdot \Delta t \quad (2)$$

To compute total biomass exposure in the culture volume:

$$\text{IVCD}_{\text{tot}} = \text{IVCD}_{\text{mL}} \cdot \frac{V_1 + V_2}{2} \quad (3)$$

Where  $V_1$ ,  $V_2$  are the culture volumes at  $t_1$  and  $t_2$  in mL.

Units: cells·h

### 3 Metabolite or Biomass Balance ( $\Delta S$ , $\Delta X$ )

The net change of a species (cells, glucose, lactate) is calculated as the difference in total quantity (concentration  $\times$  volume):

$$\Delta X = X_2 \cdot V_2 - X_1 \cdot V_1 \quad (4)$$

$$\Delta S = S_1 \cdot V_1 - S_2 \cdot V_2 \quad (5)$$

Where:

- $X$  in cells/mL
- $S$  (substrate) in mol/mL
- $V$  in mL

$\Delta S$  is positive if the substrate was consumed, and negative if it was produced (e.g., lactate).

### 4 Yield on Substrate ( $Y_{X/S}$ )

Yield is defined as the ratio of biomass produced per mole of substrate consumed:

$$Y_{X/S} = \frac{\Delta X}{\Delta S} \quad (6)$$

Units: cells/mol

### 5 Specific Rate ( $q_S$ )

The specific rate is the substrate consumption or production rate per cell per hour. It is normalized to IVCD:

$$q_S = \frac{\Delta S \cdot 10^{12}}{\text{IVCD}_{\text{tot}}} \quad (7)$$

Where:

- $\Delta S$  is in mol
- $\text{IVCD}_{\text{tot}}$  is in cell·h
- $q_S$  is in pmol/(cell·h)

The conversion factor  $10^{12}$  changes mol to pmol.

## References

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