

Modular flowsheet optimization using trust regions and Gaussian process regression

E. I. Sanchez Medina¹, D. Rodriguez Vallejo³, B. Chachuat³, K. Sundmacher^{1,2}, P. Petsagkourakis⁴, E. A. del Rio-Chanona³

1 Chair for Process Systems Engineering, Otto von Guericke University, Universitätspl. 2, Magdeburg, 39106, Germany
2 Process Systems Engineering, Max Planck Institute for Dynamics of Complex Technical Systems, Sandtorstraße 1, Magdeburg, 39106, Germany
3 The Sargent Centre for Process Systems Engineering, Imperial College London, Exhibition Rd., South Kensington, London, SW7 2AZ, UK
4 The Sargent Centre for Process Systems Engineering, University College London, Gower St. Bloomsbury, London, WC1E 6BT, UK

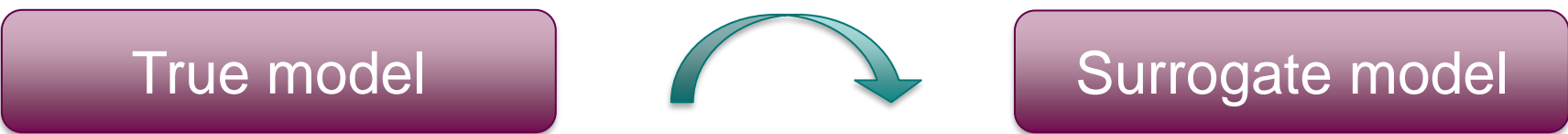
INTRODUCTION

Process flowsheet optimization

- Process flowsheet optimization carried out using **gradient-based** methods requires that the gradient information for all the process models is available.
- Derivative-free** techniques are often paired to the simulation models for optimization.
- A flowsheet simulation itself may be **computationally demanding**, which calls for robust and sampling-efficient methods to drive the optimization.

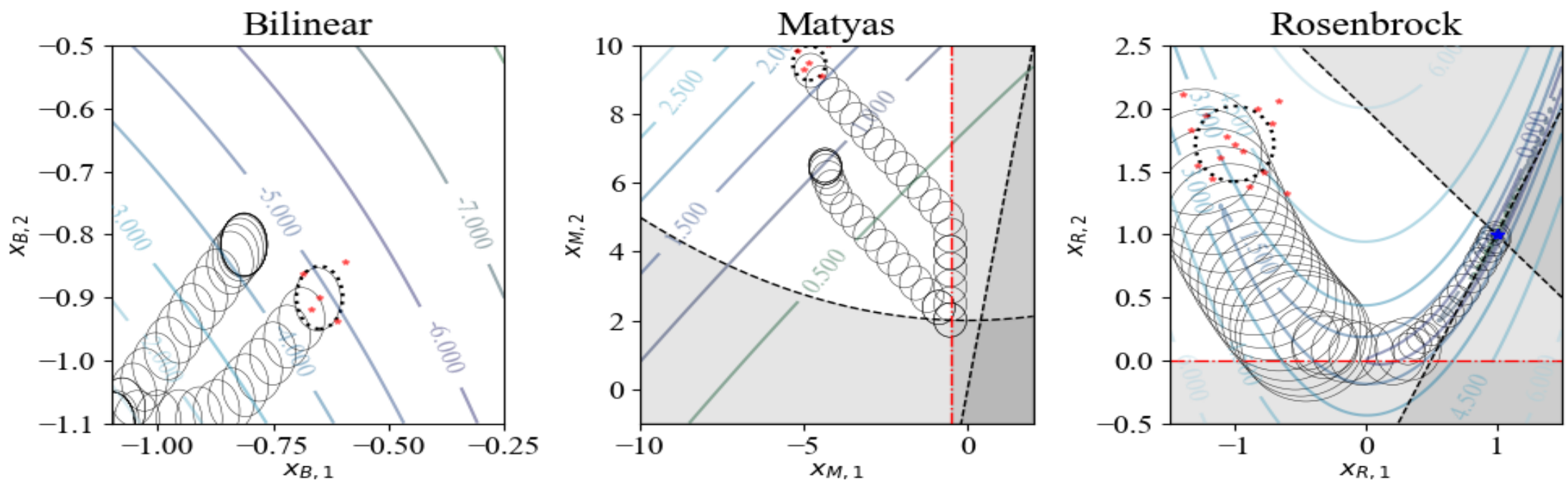
Global approaches

- Proceed by constructing a surrogate model based on flowsheet simulations before optimizing it, often within an iteration where the surrogate is progressively refined ^[1,2].



Local approaches

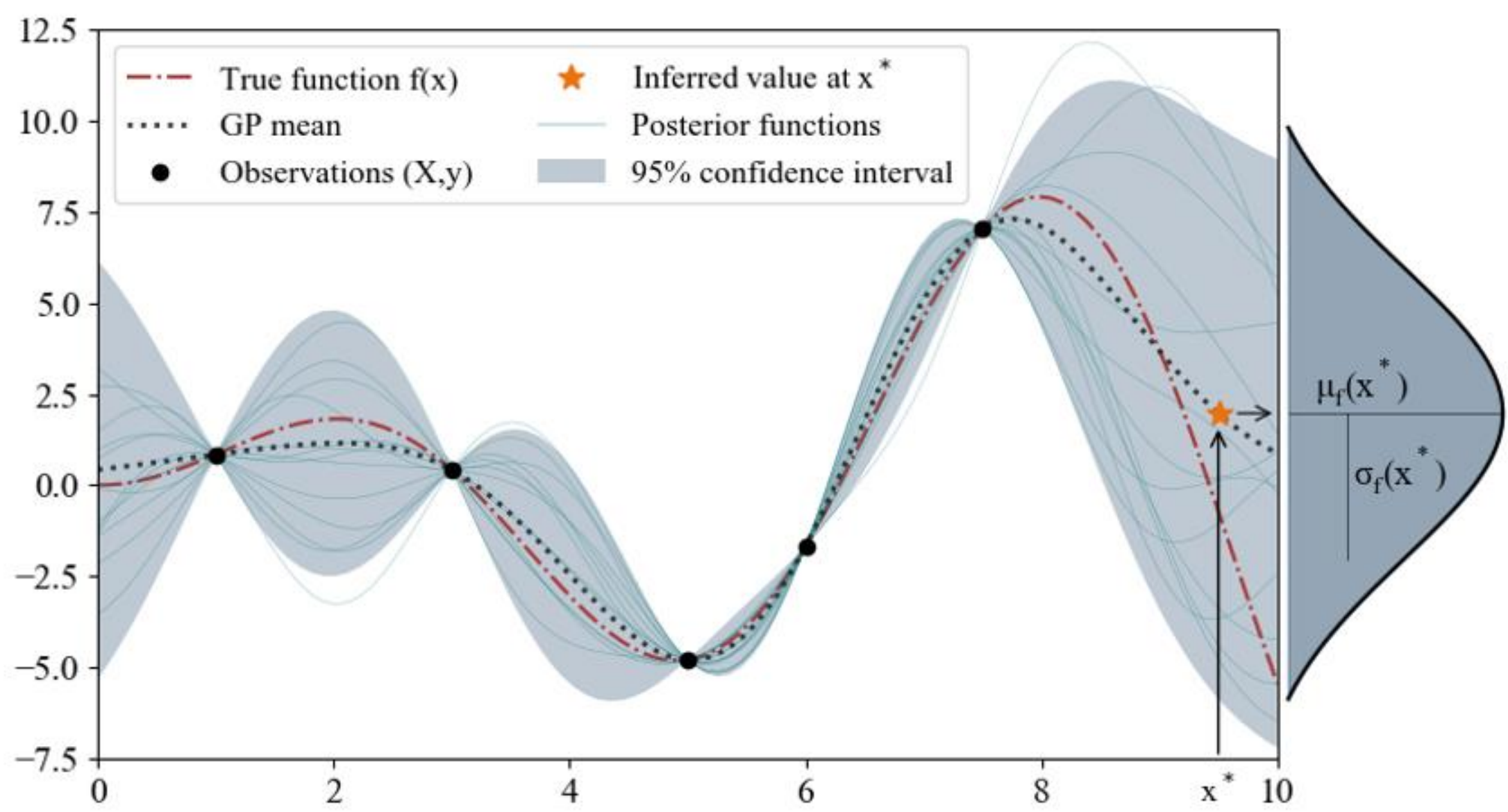
- Maintain an accurate representation of the flowsheet within a trust region, whose position and size are adapted iteratively. This procedure entails reconstructing the surrogate model as the trust region moves towards the local optimum ^[3,4].



BACKGROUND

Gaussian process regression (GPR)

- Generalization of a multivariate Gaussian distribution to infinite dimensions.
- It can be used to approximate an unknown function $f: \mathbb{R}^{n_x} \rightarrow \mathbb{R}$ using noisy observations $y = f(x) + \varepsilon$ with $y \in \mathbb{R}$, $x \in \mathbb{R}^{n_x}$ and $\varepsilon \sim \mathcal{N}(0, \sigma_\varepsilon^2)$.
- Therefore, the approxiamtion can be written as $f(\cdot) \sim \mathcal{GP}(m(\cdot), k(\cdot, \cdot))$.
- The mean function $m(\cdot)$ provides prior knowledge about f .
- The covariance function $k(\cdot, \cdot)$ accounts for correlations between function values.
- Inference can be done by conditioning the distribution $f(x^*) \mid X, y \sim \mathcal{N}(\mu_f(x^*), \sigma_f^2(x^*))$.
- With posterior $\mu_f(x^*) := K^*(x^*, X)K(X)^{-1}y$ and $\sigma_f^2(x^*) := \sigma_n^2 - K^*(x^*, X)K(X)^{-1}K^*(x^*, X)^T$

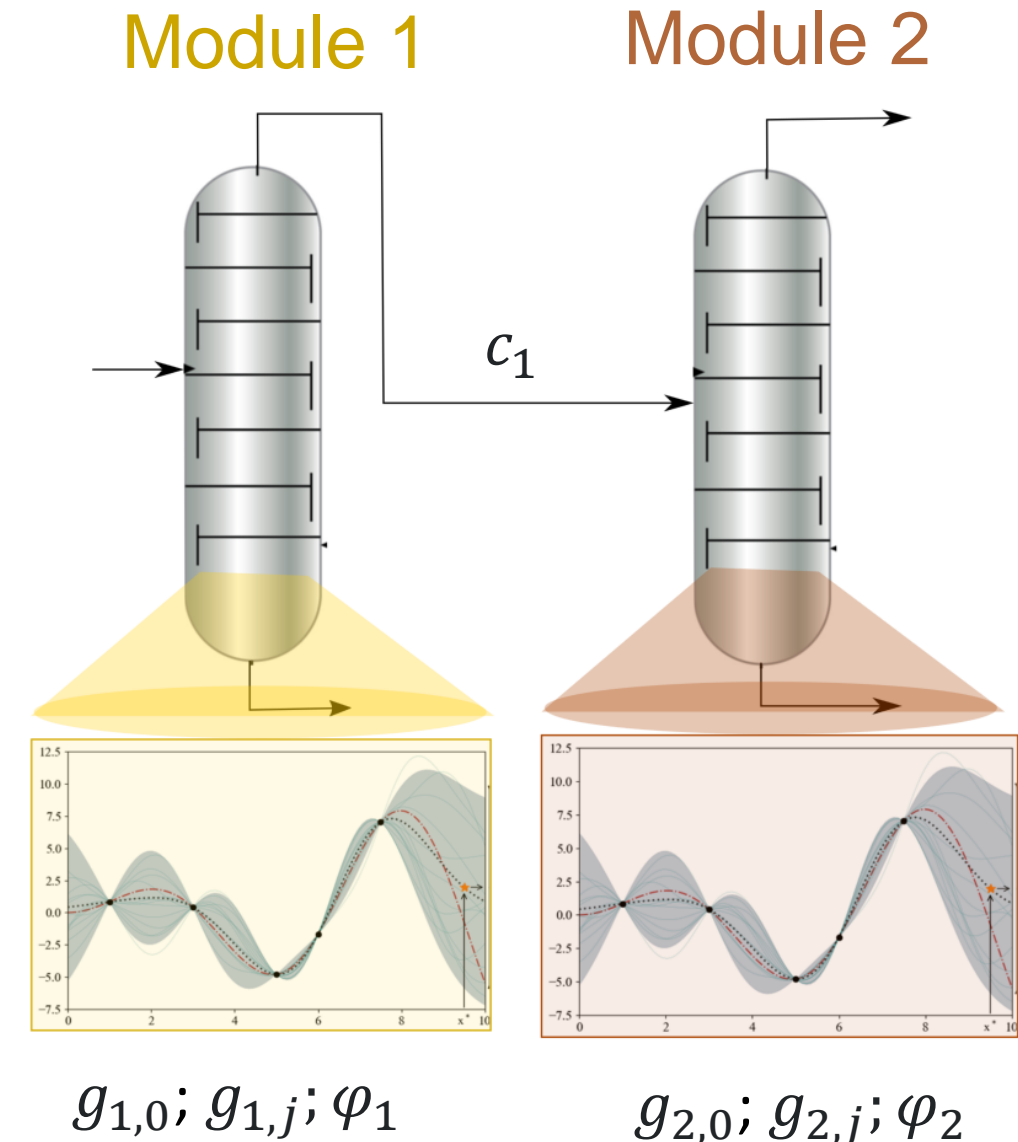


MODULAR FLOWSHEET OPTIMIZATION PROBLEM

$$\begin{aligned} \min_{(x_1, y_1, \dots, x_m, y_m)} \quad & \sum_{i=1}^m g_{i,0}(x_i, y_i) \\ \text{s.t.} \quad & g_{i,j}(x_i, y_i) \leq 0, \quad j = 1 \dots n_{g_i}, \quad i = 1 \dots m \\ & c_j(x_1, y_1, \dots, x_m, y_m) = 0, \quad j = 1 \dots n_c \\ & y_i = \varphi_i(x_i, \theta_i) \\ & (x_1, \dots, x_m) \in \mathcal{X} \\ & (y_1, \dots, y_m) \in \mathcal{Y}, \quad i = 1 \dots m \end{aligned}$$

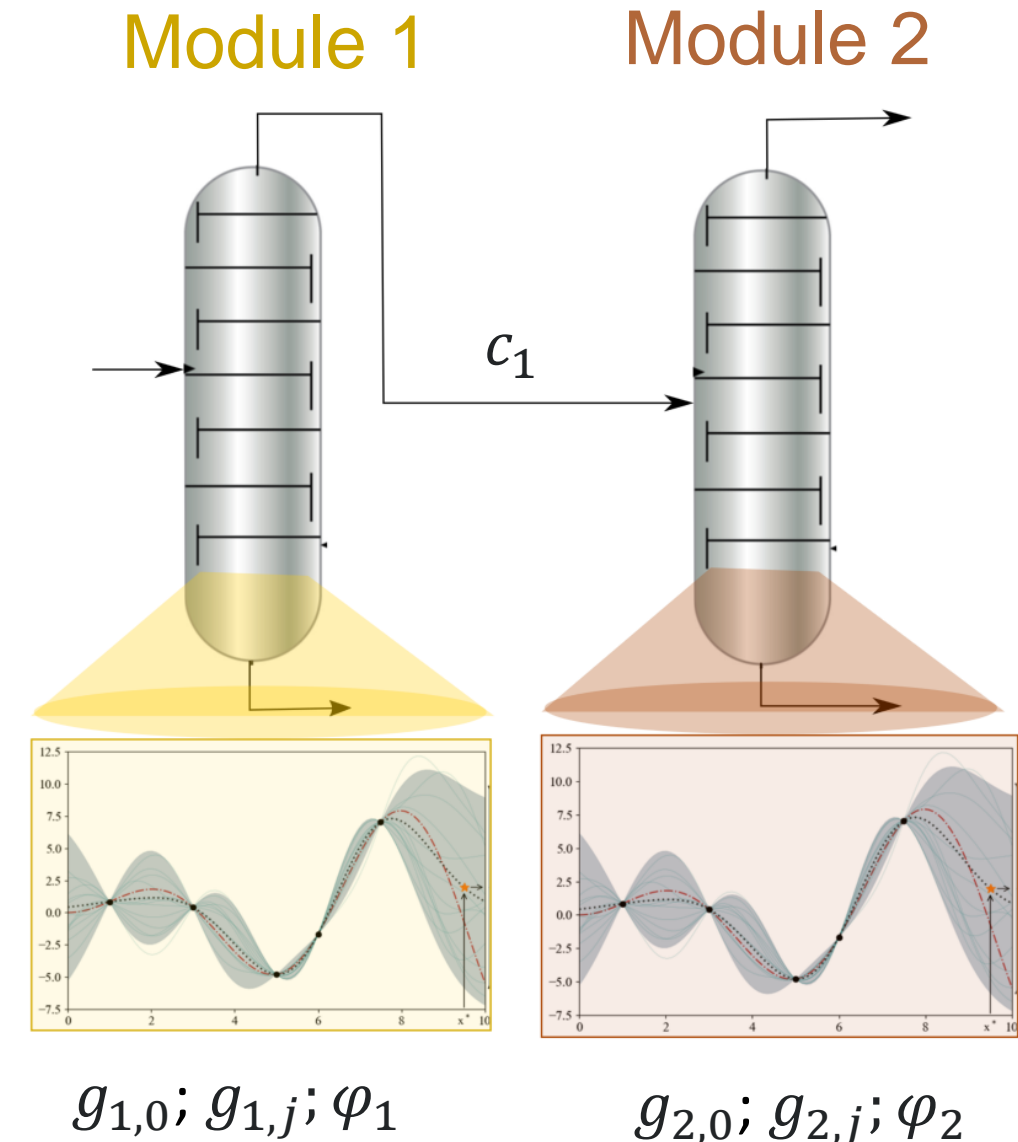
- Contribution to cost function $g_{i,0}$
- Operating/design constraints $g_{i,j}$
- Input/output mapping φ_i
- Connection stream constraints C_j

Module 1



$g_{1,0}; g_{1,j}; \varphi_1$

Module 2



$g_{2,0}; g_{2,j}; \varphi_2$

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TRUST REGIONS AND GPR FOR OPTIMIZATION

Problem initialization

- Select flowsheet modules φ_i
- Identify DoF and connection variables
- Define bounds \mathcal{X}, \mathcal{Y}

TR initialization

- Define initial TR radius Δ^0
- Define number of samples per module N_i^{tr}
- Define past samples window to be kept N^{tr}
- Define number of new samples to be added N^{new}

Sampling X_i, Y_i

- Sobol sequence
- Dirichlet distribution

Normalization

GPs training

- Maximize $\mathcal{L}(\Psi)$ given observations X_i, Y_i

Solve TR subproblem

Infeasible?

Yes

Solve Restoration subproblem

Sample solution point and update X_i, Y_i

No

Sample solution point x_i^k

Compute search performance factor ρ

TR adaptation

Update X, y according to $N_i^{tr}, N^{tr}, N^{new}$

Decision: $|x_i^k - x_i^{k-1}| < \epsilon$

Yes

End

No

Loop back to **GPs training**

Trust region subproblem

$$(d_1^{k+1}, \hat{y}_1^{k+1}, \dots, d_m^{k+1}, \hat{y}_m^{k+1}) \in \arg \min_{d_1, \hat{y}_1, \dots, d_m, \hat{y}_m} \sum_{i=1}^m g_{i,0}(x_i^k + d_i, \hat{y}_i)$$

s.t. $g_{i,j}(x_i^k + d_i, \hat{y}_i) \leq 0, \quad j = 1 \dots n_{g_i}, \quad i = 1 \dots m$

$c_j(x_1^k + d_1, \hat{y}_1, \dots, x_m^k + d_m, \hat{y}_m) = 0, \quad j = 1 \dots n_c, \quad i = 1 \dots m$

$\hat{y}_i = \mu_{\varphi_i}(x_i^k + d_i, \theta_i), \quad i = 1 \dots m$

$\|d_i^{DoF}\| \leq \Delta^k$

$d_i = \{d_i^{DoF}, d_i^{Dep}\}, \quad x_i^k = \{x_i^{k,DoF}, x_i^{k,Dep}\}$

$(x_1^k + d_1, \dots, x_m^k + d_m) \in \mathcal{X}$

$(\hat{y}_1, \dots, \hat{y}_m) \in \mathcal{Y}$

Restoration subproblem

$$(d_1^{k+1}, \hat{y}_1^{k+1}, \dots, d_m^{k+1}, \hat{y}_m^{k+1}) \in \arg \min_{d_1, \hat{y}_1, \dots, d_m, \hat{y}_m} \sum_{i=1}^m \|g_i(x_i^k + d_i, \hat{y}_i)\|_{\infty}$$

s.t. $c_j(x_1^k + d_1, \hat{y}_1, \dots, x_m^k + d_m, \hat{y}_m) = 0, \quad j = 1 \dots n_c, \quad i = 1 \dots m$

$\hat{y}_i = \mu_{\varphi_i}(x_i^k + d_i, \theta_i), \quad i = 1 \dots m$

$\|d_i^{DoF}\| \leq \Delta^k$

$d_i = \{d_i^{DoF}, d_i^{Dep}\}, \quad x_i^k = \{x_i^{k,DoF}, x_i^{k,Dep}\}$

$(x_1^k + d_1, \dots, x_m^k + d_m) \in \mathcal{X}$

$(\hat{y}_1, \dots, \hat{y}_m) \in \mathcal{Y}$

Search performance factor and adaptation rules

$$\rho^{k+1} := \frac{\sum_{i=1}^m g_{i,0}(x_i^k, \varphi_i(x_i^k, \theta_i)) - g_{i,0}(x_i^k + d_i^{k+1}, \varphi_i(x_i^k + d_i^{k+1}, \theta_i))}{\sum_{i=1}^m g_{i,0}(x_i^k, \mu_{\varphi_i}(x_i^k, \theta_i)) - g_{i,0}(x_i^k + d_i^{k+1}, \mu_{\varphi_i}(x_i^k + d_i^{k+1}, \theta_i))}$$

TR radius adaptation

If $\rho^{k+1} < \eta_2 : \Delta^{k+1} := \Delta^k \cdot \xi_1$

else if $\rho^{k+1} > \eta_3$ and $\|d_i^{DoF}\| = \Delta_i^k : \Delta^{k+1} := \min\{\bar{\Delta}, \Delta^k \cdot \xi_2\}$

else : $\Delta^{k+1} := \Delta^k$

TR center adaptation

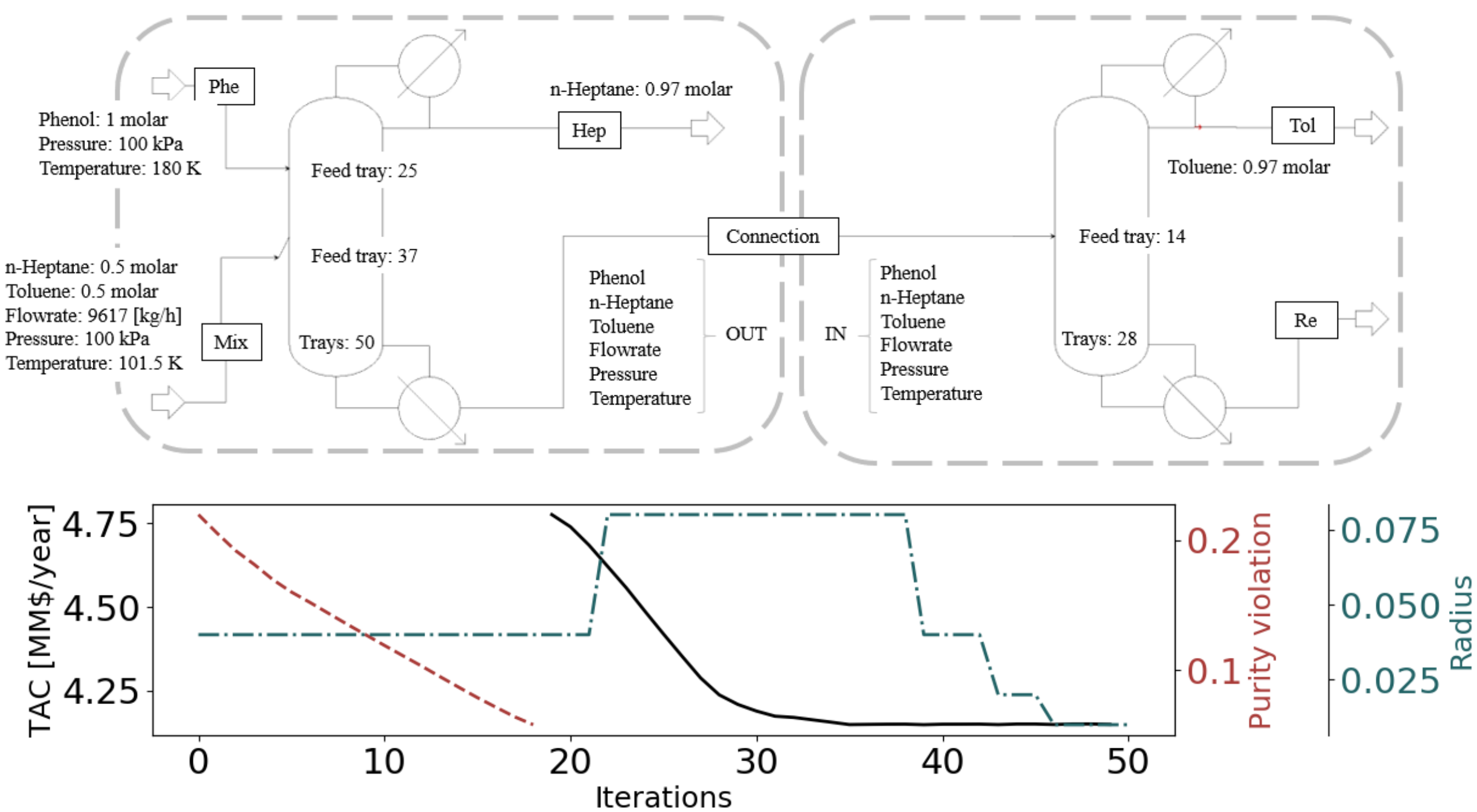
If $\rho^{k+1} < \eta_1 : x_i^{k+1} := x_i^k$

else : $x_i^{k+1} := x_i^k + d_i^{k+1}$

COMPUTATIONAL CASE STUDY

Minimization of TAC for extractive distillation system

- Two individual Aspen-HYSYS v9.0 simulation files.
- NLP solved with IPOPT using CasADi.
- Using Matern 3/2 and $\eta_1 = \eta_2 = 0.1, \eta_3 = 0.9, \xi_1 = 0.5, \xi_2 = 2, \Delta_1^0 = 0.02, \Delta_2^0 = 0.025$



- Optimization without the necessity of a complete flowsheet simulation.
- It can handle hybrid flowsheets with black-box modules and closed-form models.

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