Facility Name: Triumph Foods LLC
EPA Facility Identifier: 1000 0019 3186
Plan Sequence Number: 1000115205

Section 1. Registration Information

Source Identification

Facility Name: Triumph Foods LLC
Parent Company #1 Name: Triumph Foods LLC
Submission Type: Resubmission
Receipt Date: June 2024

Facility Identification

Facility ID: 1000 0019 3186

Dun and Bradstreet Numbers (DUNS)

Facility DUNS: 138384891

Facility Location Address

Street 1: 5302 Stockyards Expressway

Street 2: N/A

City: Saint Joseph

 State:
 MO

 ZIP:
 64504

 ZIP4:
 N/A

County: Buchanan

Facility Latitude and Longitude

Latitude (decimal): 39.720000 Longitude (decimal): -94.875278

Local Emergency Planning Committee and Regulations

LEPC: St. Joseph/Buchanan LEPC

OSHA PSM: Yes
EPCRA 302: Yes
CAA Title V: N/A

Facility Name: Triumph Foods LLC
EPA Facility Identifier: 1000 0019 3186
Plan Sequence Number: 1000115205

Process Chemicals

Program Level: Program Level 3 process
Chemical Name: Ammonia (anhydrous)

CAS Number: 7664-41-7 Flammable/Toxic: Toxic

Process NAICS

NAICS Code: 311611

NAICS Description: Animal (except Poultry) Slaughtering

Section 6. Accident History

Accident History ID: Accident 1

Date of Accident: September 2021

Time Accident Began (HH:MM): 18:55
NAICS Code of Process Involved: 311611

NAICS Description: Animal (except Poultry) Slaughtering

Release Duration: 002 Hours 50 Minutes

Release Event

Gas Release: Yes
Liquid Spill/Evaporation: Yes
Fire: N/A
Explosion: N/A
Uncontrolled/Runaway Reaction: N/A

Release Source

N/A Storage Vessel: Piping: Yes Process Vessel: N/A Transfer Hose: N/A Valve: N/A Pump: N/A Joint: N/A Other Release Source: N/A

Facility Name: Triumph Foods LLC
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Plan Sequence Number: 1000115205

Weather Conditions at the Time of Event

Wind Speed: 10.0
Units: Miles/h
Direction: WNW
Temperature: 84
Atmospheric Stability Class: C
Precipitation Present: N/A
Unknown Weather Conditions: N/A

On-Site Impacts

Employee or Contractor Deaths:

Public Responder Deaths:

O
Public Deaths:

Employee or Contractor Injuries:

O
Public Responder Injuries:

O
Public Injuries:

O
On-Site Property Damage (\$):

Known Off-Site Impacts

Deaths: 0
Hospitalizations: 0
Public Deaths: 0
Other Medical Treatments: 0
Evacuated: 0
Sheltered-in-Place: 0
Off-Site Property Damage (\$): 0

Environmental Damage

Fish or Animal Kills:

Tree, Lawn, Shrub, or Crop Damage:

Water Contamination:

N/A

Soil Contamination:

Other Environmental Damage:

N/A

Initiating Event

Initiating Event: Equipment Failure

Facility Name: Triumph Foods LLC EPA Facility Identifier: 1000 0019 3186

Contributing Factors

Equipment Failure: Yes N/A Human Error: Improper Procedures: Yes N/A Overpressurization: **Upset Condition:** N/A By-Pass Condition: N/A Maintenance Activity/Inactivity: N/A Process Design Failure: N/A Unsuitable Equipment: N/A **Unusual Weather Condition:** N/A Management Error: N/A Other Contributing Factor: N/A

Off-Site Responders Notified

Off-Site Responders Notified: Notified and Responded

Changes Introduced as a Result of the Accident

Improved or Upgraded Equipment: Yes N/A Revised Maintenance: Revised Training: Yes Revised Operating Procedures: Yes New Process Controls: Yes New Mitigation Systems: Yes N/A Revised Emergency Response Plan: **Changed Process:** N/A Reduced Inventory: N/A N/A None: Other Changes Introduced: N/A

Chemicals in Accident History

18400 Quantity Released (lbs): Percent Weight: 100

Chemical Name: Ammonia (anhydrous)

CAS Number: 7664-41-7 Flammable/Toxic: Toxic

Facility Name: Triumph Foods LLC EPA Facility Identifier: 1000 0019 3186

Plan Sequence Number: 1000115205

Section 9. Emergency Response

Written Emergency Response (ER) Plan

Community Plan (Is facility included in written community emergency response plan?):

Yes

Facility Plan (Does facility have its own written emergency response plan?):

Yes

Response Actions (Does ER plan include specific actions to be taken in response to accidental releases of regulated substance(s)?):

Yes

Public Information (Does ER plan include procedures for informing the public and local agencies responding to accidental release?):

Yes

Healthcare (Does facility's ER plan include information on emergency health care?):

Yes

Local Agency

Agency Name (Name of local agency with which the facility ER plan or response activities are coordinated):

Fire Department / Region H HAZMAT

Agency Phone Number (Phone number of local agency with which the facility ER plan or response activities are coordinated):

(816) 271-4603