

Section 1. Registration Information

Source Identification

Facility Name:	Highwater Ethanol, LLC
Parent Company #1 Name:	N/A
Submission Type:	Resubmission
Receipt Date:	March 2020

Facility Identification

Facility ID:	1000 0021 0719
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Dun and Bradstreet Numbers (DUNS)

Facility DUNS:	872759803
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Facility Location Address

Street 1:	24500 US Hwy 14
Street 2:	P.O. Box 96
City:	Lamberton
State:	MN
ZIP:	56152
ZIP4:	N/A
County:	Redwood

Facility Latitude and Longitude

Latitude (decimal):	44.230425
Longitude (decimal):	-95.300397

Local Emergency Planning Committee and Regulations

LEPC:	District 5 LEPC, MN
OSHA PSM:	Yes
EPCRA 302:	Yes
CAA Title V:	Yes

Process Chemicals

Program Level:	Program Level 3 process
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

Flammable Mixture Chemical Components

Chemical Name:	Isopentane [Butane, 2-methyl-]
CAS Number:	78-78-4
Flammable/Toxic:	Flammable

Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable

Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable

Process NAICS

NAICS Code:	325193
NAICS Description:	Ethyl Alcohol Manufacturing

Section 6. Accident History

No records found.

Section 9. Emergency Response

Written Emergency Response (ER) Plan

Community Plan (Is facility included in written community emergency response plan?):	Yes
Facility Plan (Does facility have its own written emergency response plan?):	Yes
Response Actions (Does ER plan include specific actions to be taken in response to accidental releases of regulated substance(s)?):	Yes
Public Information (Does ER plan include procedures for informing the public and local agencies responding to accidental release?):	Yes
Healthcare (Does facility's ER plan include information on emergency health care?):	Yes

Local Agency

Agency Name (Name of local agency
with which the facility ER plan or
response activities are coordinated):

Lamberton Fire Department

Agency Phone Number (Phone number
of local agency with which the facility
ER plan or response activities are
coordinated):

(507) 752-7601