

## Section 1. Registration Information

### Source Identification

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|                         |                       |
|-------------------------|-----------------------|
| Facility Name:          | Sterling Ethanol, LLC |
| Parent Company #1 Name: | N/A                   |
| Submission Type:        | Resubmission          |
| Receipt Date:           | June 2020             |

### Facility Identification

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|              |                |
|--------------|----------------|
| Facility ID: | 1000 0019 3266 |
|--------------|----------------|

### Dun and Bradstreet Numbers (DUNS)

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|                |           |
|----------------|-----------|
| Facility DUNS: | 198025939 |
|----------------|-----------|

### Facility Location Address

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|           |                  |
|-----------|------------------|
| Street 1: | 450 Angus Avenue |
| Street 2: | N/A              |
| City:     | Sterling         |
| State:    | CO               |
| ZIP:      | 80751            |
| ZIP4:     | N/A              |
| County:   | Logan            |

### Facility Latitude and Longitude

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|                      |             |
|----------------------|-------------|
| Latitude (decimal):  | 40.637500   |
| Longitude (decimal): | -103.190556 |

### Local Emergency Planning Committee and Regulations

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|              |                   |
|--------------|-------------------|
| LEPC:        | Logan County LEPC |
| OSHA PSM:    | Yes               |
| EPCRA 302:   | Yes               |
| CAA Title V: | N/A               |

## Process Chemicals

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|                  |                         |
|------------------|-------------------------|
| Program Level:   | Program Level 3 process |
| Chemical Name:   | Ammonia (anhydrous)     |
| CAS Number:      | 7664-41-7               |
| Flammable/Toxic: | Toxic                   |

|                  |                         |
|------------------|-------------------------|
| Program Level:   | Program Level 3 process |
| Chemical Name:   | Flammable Mixture       |
| CAS Number:      | 00-11-11                |
| Flammable/Toxic: | Flammable               |

## Flammable Mixture Chemical Components

|                  |                                |
|------------------|--------------------------------|
| Chemical Name:   | Isopentane [Butane, 2-methyl-] |
| CAS Number:      | 78-78-4                        |
| Flammable/Toxic: | Flammable                      |

|                  |           |
|------------------|-----------|
| Chemical Name:   | Pentane   |
| CAS Number:      | 109-66-0  |
| Flammable/Toxic: | Flammable |

## Process NAICS

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|                    |                             |
|--------------------|-----------------------------|
| NAICS Code:        | 325193                      |
| NAICS Description: | Ethyl Alcohol Manufacturing |

## Section 6. Accident History

No records found.

## Section 9. Emergency Response

### Written Emergency Response (ER) Plan

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|   |     |
|---|-----|
| Community Plan (Is facility included in written community emergency response plan?):  | Yes |
| Facility Plan (Does facility have its own written emergency response plan?):  | Yes |
| Response Actions (Does ER plan include specific actions to be taken in response to accidental releases of regulated substance(s)?): | Yes |
| Public Information (Does ER plan include procedures for informing the public and local agencies responding to accidental release?): | Yes |
| Healthcare (Does facility's ER plan include information on emergency health care?):   | Yes |

## Local Agency

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Agency Name (Name of local agency  
with which the facility ER plan or  
response activities are coordinated):

Sterling Fire Department

Agency Phone Number (Phone number  
of local agency with which the facility  
ER plan or response activities are  
coordinated):

(970) 522-3823