Section 1. Registration Information

Source Identification

Facility Name: Huntsman Advanced Materials

Americas, LLC.

Parent Company #1 Name: Huntsman Corporation

Submission Type: Resubmission
Receipt Date: March 2019
Status: Deregistered
Deregistration Effective Date: December 2023

Facility Identification

Facility ID: 1000 0015 1444

Dun and Bradstreet Numbers (DUNS)

Facility DUNS: 68310150

Facility Location Address

Street 1: 2980 Rte 73 North

Street 2: N/A

City: Maple Shade

 State:
 NJ

 ZIP:
 08052

 ZIP4:
 N/A

 County:
 Burlington

Facility Latitude and Longitude

Latitude (decimal): 39.958916 Longitude (decimal): -074.987890

Local Emergency Planning Committee and Regulations

LEPC: Maple Shade Township OEM

 OSHA PSM:
 Yes

 EPCRA 302:
 Yes

 CAA Title V:
 N/A

Facility Name: Huntsman Advanced Materials Americas, LLC.

EPA Facility Identifier: 1000 0015 1444 Plan Sequence Number: 1000076894

Process Chemicals

Program Level: Program Level 3 process
Chemical Name: Epichlorohydrin [Oxirane,

(chloromethyl)-]

CAS Number: 106-89-8 Flammable/Toxic: Toxic

Process NAICS

NAICS Code: 325211

NAICS Description: Plastics Material and Resin

Manufacturing

Section 6. Accident History

Accident History ID: Accident 1

Date of Accident:

Time Accident Began (HH:MM):

NAICS Code of Process Involved:

325211

NAICS Description: Plastics Material and Resin

Manufacturing

Release Duration: 003 Hours 00 Minutes

Release Event

Gas Release: N/A
Liquid Spill/Evaporation: Yes
Fire: N/A
Explosion: N/A
Uncontrolled/Runaway Reaction: N/A

Release Source

Storage Vessel: Yes Piping: N/A Process Vessel: N/A Transfer Hose: N/A Valve: N/A Pump: N/A Joint: N/A Other Release Source: N/A

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Wind Speed: 0.1
Units: Miles/h
Direction: W
Temperature: 75
Atmospheric Stability Class: N/A
Precipitation Present: N/A
Unknown Weather Conditions: N/A

On-Site Impacts

Employee or Contractor Deaths:

Public Responder Deaths:

Public Deaths:

Employee or Contractor Injuries:

Public Responder Injuries:

Public Injuries:

On-Site Property Damage (\$):

Known Off-Site Impacts

Deaths: 0
Hospitalizations: 0
Public Deaths: 0
Other Medical Treatments: 0
Evacuated: 0
Sheltered-in-Place: 0
Off-Site Property Damage (\$): 0

Environmental Damage

Fish or Animal Kills:

Tree, Lawn, Shrub, or Crop Damage:

N/A

Water Contamination:

N/A

Soil Contamination:

N/A

Other Environmental Damage:

N/A

Initiating Event

Initiating Event:

Equipment Failure

Contributing Factors

Equipment Failure: N/A Human Error: N/A Improper Procedures: N/A Overpressurization: N/A **Upset Condition:** N/A By-Pass Condition: N/A Maintenance Activity/Inactivity: N/A Process Design Failure: Yes Unsuitable Equipment: N/A Unusual Weather Condition: N/A Management Error: N/A

Other Contributing Factor:

A hydrolysis reaction occurred in

storage tank ST201

Off-Site Responders Notified

Off-Site Responders Notified: Notified and Responded

Changes Introduced as a Result of the Accident

Improved or Upgraded Equipment: N/A N/A Revised Maintenance: Revised Training: N/A **Revised Operating Procedures:** Yes Yes **New Process Controls:** New Mitigation Systems: N/A Revised Emergency Response Plan: N/A **Changed Process:** N/A Reduced Inventory: N/A N/A None:

Other Changes Introduced: Added high temperature and pressure

alarms to storage tank ST201

Chemicals in Accident History

Quantity Released (lbs): 87
Percent Weight: 100

Chemical Name: Epichlorohydrin [Oxirane,

(chloromethyl)-]

Accident History ID: Accident 2

Date of Accident: April 2018
Time Accident Began (HH:MM): 10:00
NAICS Code of Process Involved: 325211

NAICS Description: Plastics Material and Resin

Manufacturing

Release Duration: 000 Hours 01 Minutes

Release Event

Gas Release:N/ALiquid Spill/Evaporation:YesFire:N/AExplosion:N/AUncontrolled/Runaway Reaction:N/A

Release Source

Storage Vessel: Yes Piping: N/A Process Vessel: N/A Transfer Hose: N/A Valve: N/A Pump: N/A Joint: N/A Other Release Source: N/A

Weather Conditions at the Time of Event

Wind Speed: N/A
Units: N/A
Direction: N/A
Temperature: N/A
Atmospheric Stability Class: N/A
Precipitation Present: N/A
Unknown Weather Conditions: Yes

On-Site Impacts

Employee or Contractor Deaths: 0
Public Responder Deaths: 0
Public Deaths: 0
Employee or Contractor Injuries: 0
Public Responder Injuries: 0
Public Injuries: 0
On-Site Property Damage (\$): 0

Known Off-Site Impacts

Deaths: 0
Hospitalizations: 0
Public Deaths: 0
Other Medical Treatments: 0
Evacuated: 0
Sheltered-in-Place: 0
Off-Site Property Damage (\$): 0

Environmental Damage

Fish or Animal Kills:

Tree, Lawn, Shrub, or Crop Damage:

N/A

Water Contamination:

N/A

Soil Contamination:

N/A

Other Environmental Damage:

N/A

Initiating Event

Initiating Event:

Human Error

Contributing Factors

Equipment Failure: N/A Human Error: N/A Improper Procedures: N/A Overpressurization: N/A **Upset Condition:** N/A By-Pass Condition: N/A Maintenance Activity/Inactivity: N/A Process Design Failure: N/A Unsuitable Equipment: N/A Unusual Weather Condition: N/A Management Error: N/A

Other Contributing Factor: Operator overfilled a metal tote

Off-Site Responders Notified

Off-Site Responders Notified: No, not notified

Changes Introduced as a Result of the Accident

Improved or Upgraded Equipment: N/A N/A Revised Maintenance: Revised Training: N/A Revised Operating Procedures: N/A New Process Controls: N/A New Mitigation Systems: N/A Revised Emergency Response Plan: N/A Changed Process: N/A Reduced Inventory: N/A N/A None:

Other Changes Introduced: Replaced metal totes with plastic totes

Chemicals in Accident History

Quantity Released (lbs): 50
Percent Weight: 100

Chemical Name: Epichlorohydrin [Oxirane,

(chloromethyl)-]

Accident History ID: Accident 3

Date of Accident: April 2018
Time Accident Began (HH:MM): 19:50
NAICS Code of Process Involved: 325211

NAICS Description: Plastics Material and Resin

Manufacturing

Release Duration: 000 Hours 01 Minutes

Release Event

Gas Release:N/ALiquid Spill/Evaporation:YesFire:N/AExplosion:N/AUncontrolled/Runaway Reaction:N/A

Release Source

Storage Vessel: N/A Piping: N/A Process Vessel: N/A Transfer Hose: Yes Valve: N/A Pump: N/A Joint: N/A Other Release Source: N/A

Weather Conditions at the Time of Event

Wind Speed: N/A
Units: N/A
Direction: N/A
Temperature: N/A
Atmospheric Stability Class: N/A
Precipitation Present: N/A
Unknown Weather Conditions: Yes

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Employee or Contractor Deaths: 0
Public Responder Deaths: 0
Public Deaths: 0
Employee or Contractor Injuries: 0
Public Responder Injuries: 0
Public Injuries: 0
On-Site Property Damage (\$): 0

Known Off-Site Impacts

Deaths: 0
Hospitalizations: 0
Public Deaths: 0
Other Medical Treatments: 0
Evacuated: 0
Sheltered-in-Place: 0
Off-Site Property Damage (\$): 0

Environmental Damage

Fish or Animal Kills:

Tree, Lawn, Shrub, or Crop Damage:

N/A

Water Contamination:

N/A

Soil Contamination:

N/A

Other Environmental Damage:

N/A

Initiating Event

Initiating Event:

Equipment Failure

Contributing Factors

Equipment Failure: N/A Human Error: N/A Improper Procedures: N/A Overpressurization: N/A **Upset Condition:** N/A By-Pass Condition: N/A Maintenance Activity/Inactivity: N/A Process Design Failure: N/A Unsuitable Equipment: N/A Unusual Weather Condition: N/A Management Error: N/A

Other Contributing Factor: Hose gasket failed during transfer

Off-Site Responders Notified

Off-Site Responders Notified: No, not notified

Changes Introduced as a Result of the Accident

Improved or Upgraded Equipment: N/A N/A Revised Maintenance: Revised Training: N/A Revised Operating Procedures: N/A New Process Controls: N/A New Mitigation Systems: N/A Revised Emergency Response Plan: N/A Changed Process: N/A Reduced Inventory: N/A N/A None:

Other Changes Introduced: Hose gasket was replaced

Chemicals in Accident History

Quantity Released (lbs): 5
Percent Weight: 10

Chemical Name: Epichlorohydrin [Oxirane,

(chloromethyl)-]

Facility Name: Huntsman Advanced Materials Americas, LLC.

EPA Facility Identifier: 1000 0015 1444 Plan Sequence Number: 1000076894

Accident History ID: Accident 4

Date of Accident: January 2017

Time Accident Began (HH:MM): 05:45
NAICS Code of Process Involved: 325211

NAICS Description: Plastics Material and Resin

Manufacturing

Release Duration: 003 Hours 00 Minutes

Release Event

Gas Release:N/ALiquid Spill/Evaporation:YesFire:N/AExplosion:N/AUncontrolled/Runaway Reaction:N/A

Release Source

Storage Vessel: N/A Piping: N/A Process Vessel: Yes Transfer Hose: N/A Valve: N/A Pump: N/A Joint: N/A Other Release Source: N/A

Weather Conditions at the Time of Event

Wind Speed: 11.0
Units: Miles/h
Direction: E
Temperature: 20
Atmospheric Stability Class: N/A
Precipitation Present: Yes
Unknown Weather Conditions: N/A

| On-Site | Impacts |
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Employee or Contractor Deaths: 0
Public Responder Deaths: 0
Public Deaths: 0
Employee or Contractor Injuries: 0
Public Responder Injuries: 0
Public Injuries: 0
On-Site Property Damage (\$): 0

Known Off-Site Impacts

Deaths: 0
Hospitalizations: 0
Public Deaths: 0
Other Medical Treatments: 0
Evacuated: 0
Sheltered-in-Place: 0
Off-Site Property Damage (\$): 0

Environmental Damage

Fish or Animal Kills:

Tree, Lawn, Shrub, or Crop Damage:

N/A

Water Contamination:

N/A

Soil Contamination:

N/A

Other Environmental Damage:

N/A

Initiating Event

Initiating Event:

Equipment Failure

Contributing Factors

Equipment Failure: N/A Human Error: N/A Improper Procedures: N/A N/A Overpressurization: **Upset Condition:** N/A By-Pass Condition: N/A Maintenance Activity/Inactivity: N/A Process Design Failure: N/A Unsuitable Equipment: N/A Unusual Weather Condition: N/A Management Error: N/A Other Contributing Factor: N/A

Off-Site Responders Notified

Off-Site Responders Notified: Notified Only

Changes Introduced as a Result of the Accident

Improved or Upgraded Equipment: Yes N/A Revised Maintenance: Revised Training: N/A Revised Operating Procedures: N/A New Process Controls: N/A New Mitigation Systems: N/A Revised Emergency Response Plan: N/A Changed Process: N/A Reduced Inventory: N/A N/A None: Other Changes Introduced: N/A

Chemicals in Accident History

Quantity Released (lbs): 41
Percent Weight: 10

Chemical Name: Epichlorohydrin [Oxirane,

(chloromethyl)-]

Section 9. Emergency Response

Written Emergency Response (ER) Plan

Community Plan (Is facility included in written community emergency response plan?):

Yes

Facility Plan (Does facility have its own written emergency response plan?):

Yes

Response Actions (Does ER plan include specific actions to be taken in response to accidental releases of regulated substance(s)?):

Yes

Public Information (Does ER plan include procedures for informing the public and local agencies responding to accidental release?):

Yes

Healthcare (Does facility's ER plan include information on emergency health care?):

Yes

Local Agency

Agency Name (Name of local agency with which the facility ER plan or response activities are coordinated):

Maple Shade Township Fire Company

Agency Phone Number (Phone number of local agency with which the facility ER plan or response activities are coordinated):

(856) 779-1335