Facility Name: Valero Ardmore Refinery

EPA Facility Identifier: 1000 0012 8177

Plan Sequence Number: 1000083016

# **Section 1. Registration Information**

#### Source Identification

Facility Name: Valero Ardmore Refinery

Parent Company #1 Name: Valero Refining Company - Oklahoma

Submission Type: Resubmission Receipt Date: April 2020

**Facility Identification** 

Facility ID: 1000 0012 8177

**Dun and Bradstreet Numbers (DUNS)** 

Facility DUNS: N/A

**Facility Location Address** 

Street 1: One Valero Way

Street 2: N/A

City: ARDMORE State: OK ZIP: 73401

 ZIP:
 73401

 ZIP4:
 0188

 County:
 Carter

Facility Latitude and Longitude

Latitude (decimal): 34.204722 Longitude (decimal): -97.104722

Local Emergency Planning Committee and Regulations

LEPC: Carter County LEPC

OSHA PSM: Yes
EPCRA 302: Yes
CAA Title V: Yes

EPA Facility Identifier: 1000 0012 8177 Plan Sequence Number: 1000083016

#### **Process Chemicals**

Program Level: Program Level 3 process

Chemical Name: Hydrogen fluoride/Hydrofluoric acid

(conc 50% or greater) [Hydrofluoric

acid]

CAS Number: 7664-39-3 Flammable/Toxic: Toxic

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: Propylene [1-Propene]

CAS Number: 115-07-1 Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

EPA Facility Identifier: 1000 0012 8177 Plan Sequence Number: 1000083016

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: Propylene [1-Propene]

CAS Number: 115-07-1 Flammable/Toxic: Flammable

Program Level: Program Level 1 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]

CAS Number: 78-78-4
Flammable/Toxic: Flammable

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name:

CAS Number:

Flammable/Toxic:

Butane

106-97-8

Flammable

Chemical Name: 1,3-Butadiene
CAS Number: 106-99-0
Flammable/Toxic: Flammable

Chemical Name: 2-Butene
CAS Number: 107-01-7
Flammable/Toxic: Flammable

EPA Facility Identifier: 1000 0012 8177 Plan Sequence Number: 1000083016

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

Chemical Name: Propylene [1-Propene]

CAS Number: 115-07-1 Flammable/Toxic: Flammable

Chemical Name: 2,2-Dimethylpropane [Propane,

2,2-dimethyl-]

CAS Number: 463-82-1 Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Chemical Name: Butene
CAS Number: 25167-67-3
Flammable/Toxic: Flammable

Chemical Name: Ethylene [Ethene]

CAS Number: 74-85-1 Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]

CAS Number: 78-78-4
Flammable/Toxic: Flammable

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Plan Sequence Number: 1000083016

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: 1,3-Butadiene
CAS Number: 106-99-0
Flammable/Toxic: Flammable

Chemical Name: 2-Butene
CAS Number: 107-01-7
Flammable/Toxic: Flammable

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

Chemical Name: Propylene [1-Propene]

CAS Number: 115-07-1 Flammable/Toxic: Flammable

Chemical Name: 2,2-Dimethylpropane [Propane,

2,2-dimethyl-]

CAS Number: 463-82-1 Flammable/Toxic: Flammable

Chemical Name: Butene
CAS Number: 25167-67-3
Flammable/Toxic: Flammable

Program Level: Program Level 1 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Plan Sequence Number: 1000083016

#### Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]

CAS Number: 78-78-4
Flammable/Toxic: Flammable

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: 2-Butene
CAS Number: 107-01-7
Flammable/Toxic: Flammable

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

Chemical Name: 1-Pentene
CAS Number: 109-67-1
Flammable/Toxic: Flammable

Chemical Name: Propylene [1-Propene]

CAS Number: 115-07-1 Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

EPA Facility Identifier: 1000 0012 8177 Plan Sequence Number: 1000083016

Chemical Name: Butene
CAS Number: 25167-67-3
Flammable/Toxic: Flammable

Chemical Name: Ethylene [Ethene]

CAS Number: 74-85-1 Flammable/Toxic: Flammable

Program Level: Program Level 1 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]

CAS Number: 78-78-4
Flammable/Toxic: Flammable

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5 Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: 2-Butene
CAS Number: 107-01-7
Flammable/Toxic: Flammable

EPA Facility Identifier: 1000 0012 8177 Plan Sequence Number: 1000083016

Chemical Name: 1-Pentene
CAS Number: 109-67-1
Flammable/Toxic: Flammable

Chemical Name: 2,2-Dimethylpropane [Propane,

2,2-dimethyl-]

CAS Number: 463-82-1 Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Program Level: Program Level 1 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]

CAS Number: 78-78-4
Flammable/Toxic: Flammable

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Plan Sequence Number: 1000083016

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Program Level: Program Level 1 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]

CAS Number: 78-78-4
Flammable/Toxic: Flammable

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: 2-Butene
CAS Number: 107-01-7
Flammable/Toxic: Flammable

Plan Sequence Number: 1000083016

Chemical Name: 1-Pentene
CAS Number: 109-67-1
Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]

CAS Number: 78-78-4
Flammable/Toxic: Flammable

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name:

CAS Number:

Flammable/Toxic:

Butane

106-97-8

Flammable

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

Chemical Name: Propylene [1-Propene]

CAS Number: 115-07-1 Flammable/Toxic: Flammable

Plan Sequence Number: 1000083016

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Chemical Name: Butene
CAS Number: 25167-67-3
Flammable/Toxic: Flammable

Chemical Name: Ethylene [Ethene]

CAS Number: 74-85-1 Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]

CAS Number: 78-78-4
Flammable/Toxic: Flammable

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Facility Name: Valero Ardmore Refinery

EPA Facility Identifier: 1000 0012 8177

Plan Sequence Number: 1000083016

Chemical Name: 2,2-Dimethylpropane [Propane,

2,2-dimethyl-]

CAS Number: 463-82-1 Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Program Level: Program Level 1 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]

CAS Number: 78-78-4
Flammable/Toxic: Flammable

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: 2,2-Dimethylpropane [Propane,

2,2-dimethyl-]

Plan Sequence Number: 1000083016

CAS Number: 463-82-1 Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]

CAS Number: 78-78-4
Flammable/Toxic: Flammable

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

EPA Facility Identifier: 1000 0012 8177 Plan Sequence Number: 1000083016

Chemical Name: Propylene [1-Propene]

CAS Number: 115-07-1 Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Chemical Name: Butene
CAS Number: 25167-67-3
Flammable/Toxic: Flammable

Chemical Name: Ethylene [Ethene]

CAS Number: 74-85-1 Flammable/Toxic: Flammable

Program Level: Program Level 1 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]

CAS Number: 78-78-4
Flammable/Toxic: Flammable

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: 1,3-Butadiene
CAS Number: 106-99-0
Flammable/Toxic: Flammable

EPA Facility Identifier: 1000 0012 8177 Plan Sequence Number: 1000083016

Chemical Name: 2-Butene
CAS Number: 107-01-7
Flammable/Toxic: Flammable

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

Chemical Name: 1-Pentene
CAS Number: 109-67-1
Flammable/Toxic: Flammable

Chemical Name: Propylene [1-Propene]

CAS Number: 115-07-1 Flammable/Toxic: Flammable

Chemical Name: 2,2-Dimethylpropane [Propane,

2,2-dimethyl-]

CAS Number: 463-82-1 Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

### **Process NAICS**

NAICS Code: 32411

NAICS Description: Petroleum Refineries

# **Section 6. Accident History**

No records found.

Facility Name: Valero Ardmore Refinery

EPA Facility Identifier: 1000 0012 8177

Plan Sequence Number: 1000083016

## **Section 9. Emergency Response**

### Written Emergency Response (ER) Plan

Community Plan (Is facility included in written community emergency response plan?):

Yes

Facility Plan (Does facility have its own written emergency response plan?):

Yes

Response Actions (Does ER plan include specific actions to be taken in response to accidental releases of regulated substance(s)?):

Yes

Public Information (Does ER plan include procedures for informing the public and local agencies responding to accidental release?):

Yes

Healthcare (Does facility's ER plan include information on emergency health care?):

Yes

### **Local Agency**

Agency Name (Name of local agency with which the facility ER plan or response activities are coordinated):

Ardmore FD/Carter Co. Emer. Op Cntr

Agency Phone Number (Phone number of local agency with which the facility ER plan or response activities are coordinated):

(580) 221-2550