Section 1. Registration Information

Source Identification

Facility Name: Tornado Gas Plant

Parent Company #1 Name: MarkWest Tornado GP, L.L.C.

Submission Type: Resubmission Receipt Date: June 2023

Facility Identification

Facility ID: 1000 0024 2882

Dun and Bradstreet Numbers (DUNS)

Facility DUNS: 80183285

Facility Location Address

Street 1: 619 Private Road 3030

 Street 2:
 N/A

 City:
 Mentone

 State:
 TX

 ZIP:
 79754

 ZIP4:
 N/A

 County:
 Loving

Facility Latitude and Longitude

Latitude (decimal): 31.980831 Longitude (decimal): -103.704671

Local Emergency Planning Committee and Regulations

LEPC: Loving County LEPC

OSHA PSM: Yes
EPCRA 302: N/A
CAA Title V: Yes

Process Chemicals

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]

CAS Number: 78-78-4
Flammable/Toxic: Flammable

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

Process NAICS

NAICS Code: 21113

NAICS Description: Natural Gas Extraction

Section 6. Accident History

Accident History ID: Accident 1

Date of Accident: May 2022
Time Accident Began (HH:MM): 21:25
NAICS Code of Process Involved: 21113

NAICS Description:

Release Duration:

Natural Gas Extraction

006 Hours 35 Minutes

Release Event

Gas Release: Yes
Liquid Spill/Evaporation: N/A
Fire: Yes
Explosion: N/A
Uncontrolled/Runaway Reaction: N/A

Release Source

 Storage Vessel:
 N/A

 Piping:
 N/A

 Process Vessel:
 N/A

 Transfer Hose:
 N/A

 Valve:
 N/A

 Pump:
 N/A

 Joint:
 N/A

Other Release Source: K-100F Residue Recompressor

Weather Conditions at the Time of Event

Wind Speed: 6.0
Units: Miles/h
Direction: SE
Temperature: 64
Atmospheric Stability Class: D
Precipitation Present: N/A
Unknown Weather Conditions: N/A

On-Site Impacts

Employee or Contractor Deaths:

Public Responder Deaths:

O
Public Deaths:

Employee or Contractor Injuries:

Public Responder Injuries:

O
Public Injuries:

O
On-Site Property Damage (\$):

Known Off-Site Impacts

Deaths: 0
Hospitalizations: 0
Public Deaths: 0
Other Medical Treatments: 0
Evacuated: 0
Sheltered-in-Place: 0
Off-Site Property Damage (\$): 0

Environmental Damage

Fish or Animal Kills:

Tree, Lawn, Shrub, or Crop Damage:

N/A

Water Contamination:

N/A

Soil Contamination:

N/A

Other Environmental Damage:

N/A

Initiating Event

Initiating Event:

Equipment Failure

Contributing Factors

Equipment Failure: Yes N/A Human Error: Improper Procedures: N/A N/A Overpressurization: **Upset Condition:** Yes By-Pass Condition: N/A Maintenance Activity/Inactivity: N/A Process Design Failure: N/A Unsuitable Equipment: N/A Unusual Weather Condition: N/A Management Error: N/A

Other Contributing Factor: Mechanical failure of needle valve

manifold

Off-Site Responders Notified

Off-Site Responders Notified: Notified and Responded

Changes Introduced as a Result of the Accident

Improved or Upgraded Equipment: Yes N/A Revised Maintenance: Revised Training: N/A **Revised Operating Procedures:** N/A **New Process Controls:** Yes N/A New Mitigation Systems: Revised Emergency Response Plan: N/A **Changed Process:** N/A Reduced Inventory: N/A None: N/A

Other Changes Introduced: Share information with equipment

manufacturer

Chemicals in Accident History

Quantity Released (lbs): 19959
Percent Weight: N/A

Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Facility Name: Tornado Gas Plant EPA Facility Identifier: 1000 0024 2882

Plan Sequence Number: 1000105608

Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]

CAS Number: 78-78-4
Flammable/Toxic: Flammable

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
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Chemical Name: Butane
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Flammable/Toxic: Flammable

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

Section 9. Emergency Response

Written Emergency Response (ER) Plan

Community Plan (Is facility included in written community emergency response plan?):

Facility Plan (Does facility have its own written emergency response plan?):

Response Actions (Does ER plan include specific actions to be taken in response to accidental releases of regulated substance(s)?):

Public Information (Does ER plan include procedures for informing the public and local agencies responding to accidental release?):

Healthcare (Does facility's ER plan include information on emergency health care?):

N/A

N/A

N/A

N/A

N/A

Local Agency

Agency Name (Name of local agency with which the facility ER plan or response activities are coordinated):

Agency Phone Number (Phone number of local agency with which the facility ER plan or response activities are coordinated):

Winkler Office of Emer. Management

(432) 586-2035