

## Section 1. Registration Information

### Source Identification

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Facility Name:	Phillips 66 Refinery - Ponca City, Oklahoma
Parent Company #1 Name:	Phillips 66 Company
Submission Type:	Resubmission
Receipt Date:	December 2021

### Facility Identification

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Facility ID:	1000 0003 8318
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### Dun and Bradstreet Numbers (DUNS)

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Facility DUNS:	65504920
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### Facility Location Address

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Street 1:	1000 South Pine Street
Street 2:	N/A
City:	Ponca City
State:	OK
ZIP:	74601
ZIP4:	7509
County:	Kay

### Facility Latitude and Longitude

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Latitude (decimal):	36.692778
Longitude (decimal):	-097.087222

### Local Emergency Planning Committee and Regulations

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LEPC:	Kay County LEPC
OSHA PSM:	Yes
EPCRA 302:	Yes
CAA Title V:	Yes

## Process Chemicals

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Program Level:	Program Level 3 process
Chemical Name:	Hydrogen fluoride/Hydrofluoric acid (conc 50% or greater) [Hydrofluoric acid]
CAS Number:	7664-39-3
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable
Program Level:	Program Level 3 process
Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable
Program Level:	Program Level 3 process
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

## Flammable Mixture Chemical Components

Chemical Name:	Isopentane [Butane, 2-methyl-]
CAS Number:	78-78-4
Flammable/Toxic:	Flammable
Chemical Name:	Ethane
CAS Number:	74-84-0
Flammable/Toxic:	Flammable
Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable
Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable
Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable
Chemical Name:	Hydrogen
CAS Number:	1333-74-0
Flammable/Toxic:	Flammable

Program Level:	Program Level 3 process
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

#### Flammable Mixture Chemical Components

Chemical Name:	Methane
CAS Number:	74-82-8
Flammable/Toxic:	Flammable

Chemical Name:	Ethane
CAS Number:	74-84-0
Flammable/Toxic:	Flammable

Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable

Chemical Name:	Isobutane [Propane, 2-methyl]
CAS Number:	75-28-5
Flammable/Toxic:	Flammable

Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable

Chemical Name:	Hydrogen
CAS Number:	1333-74-0
Flammable/Toxic:	Flammable

Program Level:	Program Level 3 process
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

#### Flammable Mixture Chemical Components

Chemical Name:	Isopentane [Butane, 2-methyl-]
CAS Number:	78-78-4
Flammable/Toxic:	Flammable

Chemical Name:	Methane
CAS Number:	74-82-8
Flammable/Toxic:	Flammable

Chemical Name: Ethane  
CAS Number: 74-84-0  
Flammable/Toxic: Flammable

Chemical Name: Propane  
CAS Number: 74-98-6  
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]  
CAS Number: 75-28-5  
Flammable/Toxic: Flammable

Chemical Name: Butane  
CAS Number: 106-97-8  
Flammable/Toxic: Flammable

Chemical Name: Pentane  
CAS Number: 109-66-0  
Flammable/Toxic: Flammable

Chemical Name: Hydrogen  
CAS Number: 1333-74-0  
Flammable/Toxic: Flammable

Program Level: Program Level 3 process  
Chemical Name: Flammable Mixture  
CAS Number: 00-11-11  
Flammable/Toxic: Flammable

### Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]  
CAS Number: 78-78-4  
Flammable/Toxic: Flammable

Chemical Name: Methane  
CAS Number: 74-82-8  
Flammable/Toxic: Flammable

Chemical Name: Ethane  
CAS Number: 74-84-0  
Flammable/Toxic: Flammable

Chemical Name: Propane  
CAS Number: 74-98-6  
Flammable/Toxic: Flammable

Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable
Chemical Name:	1-Butene
CAS Number:	106-98-9
Flammable/Toxic:	Flammable
Chemical Name:	2-Butene
CAS Number:	107-01-7
Flammable/Toxic:	Flammable
Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable
Chemical Name:	1-Pentene
CAS Number:	109-67-1
Flammable/Toxic:	Flammable
Chemical Name:	Propylene [1-Propene]
CAS Number:	115-07-1
Flammable/Toxic:	Flammable
Chemical Name:	2-Methylpropene [1-Propene, 2-methyl-]
CAS Number:	115-11-7
Flammable/Toxic:	Flammable
Chemical Name:	2-Butene-cis
CAS Number:	590-18-1
Flammable/Toxic:	Flammable
Chemical Name:	2-Butene-trans [2-Butene, (E)]
CAS Number:	624-64-6
Flammable/Toxic:	Flammable
Chemical Name:	2-Pentene, (Z)-
CAS Number:	627-20-3
Flammable/Toxic:	Flammable
Chemical Name:	2-Pentene, (E)-
CAS Number:	646-04-8
Flammable/Toxic:	Flammable

Chemical Name: Hydrogen  
CAS Number: 1333-74-0  
Flammable/Toxic: Flammable

Chemical Name: Ethylene [Ethene]  
CAS Number: 74-85-1  
Flammable/Toxic: Flammable

Program Level: Program Level 3 process  
Chemical Name: Flammable Mixture  
CAS Number: 00-11-11  
Flammable/Toxic: Flammable

### Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]  
CAS Number: 78-78-4  
Flammable/Toxic: Flammable

Chemical Name: Propane  
CAS Number: 74-98-6  
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]  
CAS Number: 75-28-5  
Flammable/Toxic: Flammable

Chemical Name: Butane  
CAS Number: 106-97-8  
Flammable/Toxic: Flammable

Chemical Name: Pentane  
CAS Number: 109-66-0  
Flammable/Toxic: Flammable

Program Level: Program Level 3 process  
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CAS Number: 00-11-11  
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Chemical Name:	Butane
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Flammable/Toxic:	Flammable

Chemical Name:	Pentane
CAS Number:	109-66-0
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CAS Number:	74-84-0
Flammable/Toxic:	Flammable

Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable

Chemical Name:	Isobutane [Propane, 2-methyl]
CAS Number:	75-28-5
Flammable/Toxic:	Flammable

Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable

Chemical Name:	1-Butene
CAS Number:	106-98-9
Flammable/Toxic:	Flammable

Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable

Chemical Name:	1-Pentene
CAS Number:	109-67-1
Flammable/Toxic:	Flammable

Chemical Name:	Propylene [1-Propene]
CAS Number:	115-07-1
Flammable/Toxic:	Flammable

Chemical Name:	2-Methylpropene [1-Propene, 2-methyl-]
CAS Number:	115-11-7
Flammable/Toxic:	Flammable

Chemical Name:	2-Butene-cis
CAS Number:	590-18-1
Flammable/Toxic:	Flammable

Chemical Name:	2-Butene-trans [2-Butene, (E)]
CAS Number:	624-64-6
Flammable/Toxic:	Flammable

Chemical Name:	2-Pentene, (Z)-
CAS Number:	627-20-3
Flammable/Toxic:	Flammable

Chemical Name:	2-Pentene, (E)-
CAS Number:	646-04-8
Flammable/Toxic:	Flammable



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Chemical Name:	Isobutane [Propane, 2-methyl]
CAS Number:	75-28-5
Flammable/Toxic:	Flammable

Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable

Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable

Chemical Name:	Propylene [1-Propene]
CAS Number:	115-07-1
Flammable/Toxic:	Flammable

Program Level:	Program Level 3 process
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

#### Flammable Mixture Chemical Components

Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable

Chemical Name:	Isobutane [Propane, 2-methyl]
CAS Number:	75-28-5
Flammable/Toxic:	Flammable

Chemical Name: Butane  
CAS Number: 106-97-8  
Flammable/Toxic: Flammable

Chemical Name: 1-Butene  
CAS Number: 106-98-9  
Flammable/Toxic: Flammable

Chemical Name: 2-Butene  
CAS Number: 107-01-7  
Flammable/Toxic: Flammable

Chemical Name: Propylene [1-Propene]  
CAS Number: 115-07-1  
Flammable/Toxic: Flammable

Chemical Name: 2-Methylpropene [1-Propene,  
2-methyl-]  
CAS Number: 115-11-7  
Flammable/Toxic: Flammable

Chemical Name: 2-Butene-cis  
CAS Number: 590-18-1  
Flammable/Toxic: Flammable

Chemical Name: 2-Butene-trans [2-Butene, (E)]  
CAS Number: 624-64-6  
Flammable/Toxic: Flammable

Program Level: Program Level 3 process  
Chemical Name: Flammable Mixture  
CAS Number: 00-11-11  
Flammable/Toxic: Flammable

### Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]  
CAS Number: 78-78-4  
Flammable/Toxic: Flammable

Chemical Name: Methane  
CAS Number: 74-82-8  
Flammable/Toxic: Flammable

Chemical Name:	Ethane
CAS Number:	74-84-0
Flammable/Toxic:	Flammable
Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable
Chemical Name:	Isobutane [Propane, 2-methyl]
CAS Number:	75-28-5
Flammable/Toxic:	Flammable
Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable
Chemical Name:	1-Butene
CAS Number:	106-98-9
Flammable/Toxic:	Flammable
Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable
Chemical Name:	Propylene [1-Propene]
CAS Number:	115-07-1
Flammable/Toxic:	Flammable
Chemical Name:	Hydrogen
CAS Number:	1333-74-0
Flammable/Toxic:	Flammable
Chemical Name:	Ethylene [Ethene]
CAS Number:	74-85-1
Flammable/Toxic:	Flammable
Program Level:	Program Level 3 process
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

### Flammable Mixture Chemical Components

Chemical Name:	Isopentane [Butane, 2-methyl-]
CAS Number:	78-78-4
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Chemical Name:	Methane
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Flammable/Toxic:	Flammable

Chemical Name:	Ethane
CAS Number:	74-84-0
Flammable/Toxic:	Flammable

Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable

Chemical Name:	Isobutane [Propane, 2-methyl]
CAS Number:	75-28-5
Flammable/Toxic:	Flammable

Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable

Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable

Chemical Name:	Hydrogen
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### Flammable Mixture Chemical Components

Chemical Name:	Methane
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Flammable/Toxic:	Flammable

Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable

Chemical Name:	Hydrogen
CAS Number:	1333-74-0
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Chemical Name:	Ethane
CAS Number:	74-84-0
Flammable/Toxic:	Flammable

Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable

Chemical Name:	Isobutane [Propane, 2-methyl]
CAS Number:	75-28-5
Flammable/Toxic:	Flammable

Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable

Chemical Name:	1-Butene
CAS Number:	106-98-9
Flammable/Toxic:	Flammable
Chemical Name:	2-Butene
CAS Number:	107-01-7
Flammable/Toxic:	Flammable
Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable
Chemical Name:	1-Pentene
CAS Number:	109-67-1
Flammable/Toxic:	Flammable
Chemical Name:	Propylene [1-Propene]
CAS Number:	115-07-1
Flammable/Toxic:	Flammable
Chemical Name:	2-Methylpropene [1-Propene, 2-methyl-]
CAS Number:	115-11-7
Flammable/Toxic:	Flammable
Chemical Name:	2-Butene-cis
CAS Number:	590-18-1
Flammable/Toxic:	Flammable
Chemical Name:	2-Butene-trans [2-Butene, (E)]
CAS Number:	624-64-6
Flammable/Toxic:	Flammable
Chemical Name:	2-Pentene, (Z)-
CAS Number:	627-20-3
Flammable/Toxic:	Flammable
Chemical Name:	2-Pentene, (E)-
CAS Number:	646-04-8
Flammable/Toxic:	Flammable
Chemical Name:	Hydrogen
CAS Number:	1333-74-0
Flammable/Toxic:	Flammable

Program Level:	Program Level 3 process
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
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### Flammable Mixture Chemical Components

Chemical Name:	Ethane
CAS Number:	74-84-0
Flammable/Toxic:	Flammable

Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable

Chemical Name:	1-Butene
CAS Number:	106-98-9
Flammable/Toxic:	Flammable

Chemical Name:	2-Butene
CAS Number:	107-01-7
Flammable/Toxic:	Flammable

Chemical Name:	Propylene [1-Propene]
CAS Number:	115-07-1
Flammable/Toxic:	Flammable

Chemical Name:	2-Butene-cis
CAS Number:	590-18-1
Flammable/Toxic:	Flammable

Chemical Name:	2-Butene-trans [2-Butene, (E)]
CAS Number:	624-64-6
Flammable/Toxic:	Flammable

Program Level:	Program Level 3 process
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

### Flammable Mixture Chemical Components

Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable
Chemical Name:	Isobutane [Propane, 2-methyl]
CAS Number:	75-28-5
Flammable/Toxic:	Flammable
Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable
Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable
Chemical Name:	1-Pentene
CAS Number:	109-67-1
Flammable/Toxic:	Flammable
Chemical Name:	2-Pentene, (Z)-
CAS Number:	627-20-3
Flammable/Toxic:	Flammable
Chemical Name:	2-Pentene, (E)-
CAS Number:	646-04-8
Flammable/Toxic:	Flammable
Program Level:	Program Level 3 process
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

### Flammable Mixture Chemical Components

Chemical Name:	Isopentane [Butane, 2-methyl-]
CAS Number:	78-78-4
Flammable/Toxic:	Flammable
Chemical Name:	Methane
CAS Number:	74-82-8
Flammable/Toxic:	Flammable



Chemical Name:	Ethane
CAS Number:	74-84-0
Flammable/Toxic:	Flammable
Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable
Chemical Name:	Isobutane [Propane, 2-methyl]
CAS Number:	75-28-5
Flammable/Toxic:	Flammable
Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable
Chemical Name:	1-Butene
CAS Number:	106-98-9
Flammable/Toxic:	Flammable
Chemical Name:	2-Butene
CAS Number:	107-01-7
Flammable/Toxic:	Flammable
Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable
Chemical Name:	1-Pentene
CAS Number:	109-67-1
Flammable/Toxic:	Flammable
Chemical Name:	Propylene [1-Propene]
CAS Number:	115-07-1
Flammable/Toxic:	Flammable
Chemical Name:	2-Methylpropene [1-Propene, 2-methyl-]
CAS Number:	115-11-7
Flammable/Toxic:	Flammable
Chemical Name:	2-Butene-cis
CAS Number:	590-18-1
Flammable/Toxic:	Flammable

Chemical Name:	2-Butene-trans [2-Butene, (E)]
CAS Number:	624-64-6
Flammable/Toxic:	Flammable

Chemical Name:	2-Pentene, (Z)-
CAS Number:	627-20-3
Flammable/Toxic:	Flammable

Chemical Name:	2-Pentene, (E)-
CAS Number:	646-04-8
Flammable/Toxic:	Flammable

Chemical Name:	Hydrogen
CAS Number:	1333-74-0
Flammable/Toxic:	Flammable

Chemical Name:	Ethylene [Ethene]
CAS Number:	74-85-1
Flammable/Toxic:	Flammable

Program Level:	Program Level 3 process
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CAS Number:	00-11-11
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### Flammable Mixture Chemical Components

Chemical Name:	Isopentane [Butane, 2-methyl-]
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CAS Number:	74-98-6
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Chemical Name: Butane  
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Flammable/Toxic: Flammable

Chemical Name: 1-Pentene  
CAS Number: 109-67-1  
Flammable/Toxic: Flammable

Chemical Name: Propylene [1-Propene]  
CAS Number: 115-07-1  
Flammable/Toxic: Flammable

Chemical Name: Hydrogen  
CAS Number: 1333-74-0  
Flammable/Toxic: Flammable

Chemical Name: Ethylene [Ethene]  
CAS Number: 74-85-1  
Flammable/Toxic: Flammable

Program Level: Program Level 3 process  
Chemical Name: Flammable Mixture  
CAS Number: 00-11-11  
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### Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]  
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CAS Number: 74-98-6  
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CAS Number:	74-84-0
Flammable/Toxic:	Flammable

Chemical Name:	Propane
CAS Number:	74-98-6
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Flammable/Toxic:	Flammable

Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable

Chemical Name: 1-Butene  
CAS Number: 106-98-9  
Flammable/Toxic: Flammable

Chemical Name: Pentane  
CAS Number: 109-66-0  
Flammable/Toxic: Flammable

Chemical Name: Propylene [1-Propene]  
CAS Number: 115-07-1  
Flammable/Toxic: Flammable

Chemical Name: Ethylene [Ethene]  
CAS Number: 74-85-1  
Flammable/Toxic: Flammable

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CAS Number: 00-11-11  
Flammable/Toxic: Flammable

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CAS Number: 78-78-4  
Flammable/Toxic: Flammable

Chemical Name: Propane  
CAS Number: 74-98-6  
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]  
CAS Number: 75-28-5  
Flammable/Toxic: Flammable

Chemical Name: Butane  
CAS Number: 106-97-8  
Flammable/Toxic: Flammable

Chemical Name: Pentane  
CAS Number: 109-66-0  
Flammable/Toxic: Flammable

Program Level: Program Level 3 process  
Chemical Name: Flammable Mixture  
CAS Number: 00-11-11  
Flammable/Toxic: Flammable

### Flammable Mixture Chemical Components

Chemical Name:	Methane
CAS Number:	74-82-8
Flammable/Toxic:	Flammable
Chemical Name:	Ethane
CAS Number:	74-84-0
Flammable/Toxic:	Flammable
Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable
Chemical Name:	Isobutane [Propane, 2-methyl]
CAS Number:	75-28-5
Flammable/Toxic:	Flammable
Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable
Chemical Name:	1-Butene
CAS Number:	106-98-9
Flammable/Toxic:	Flammable
Chemical Name:	2-Butene
CAS Number:	107-01-7
Flammable/Toxic:	Flammable
Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable
Chemical Name:	1-Pentene
CAS Number:	109-67-1
Flammable/Toxic:	Flammable
Chemical Name:	Propylene [1-Propene]
CAS Number:	115-07-1
Flammable/Toxic:	Flammable
Chemical Name:	2-Methylpropene [1-Propene, 2-methyl-]
CAS Number:	115-11-7
Flammable/Toxic:	Flammable

Chemical Name:	2-Butene-cis
CAS Number:	590-18-1
Flammable/Toxic:	Flammable
Chemical Name:	2-Butene-trans [2-Butene, (E)]
CAS Number:	624-64-6
Flammable/Toxic:	Flammable
Chemical Name:	2-Pentene, (Z)-
CAS Number:	627-20-3
Flammable/Toxic:	Flammable
Chemical Name:	2-Pentene, (E)-
CAS Number:	646-04-8
Flammable/Toxic:	Flammable
Chemical Name:	Hydrogen
CAS Number:	1333-74-0
Flammable/Toxic:	Flammable
Chemical Name:	Ethylene [Ethene]
CAS Number:	74-85-1
Flammable/Toxic:	Flammable

Program Level:	Program Level 3 process
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

#### Flammable Mixture Chemical Components

Chemical Name:	Isopentane [Butane, 2-methyl-]
CAS Number:	78-78-4
Flammable/Toxic:	Flammable
Chemical Name:	Methane
CAS Number:	74-82-8
Flammable/Toxic:	Flammable
Chemical Name:	Ethane
CAS Number:	74-84-0
Flammable/Toxic:	Flammable
Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable

Chemical Name: Butane  
CAS Number: 106-97-8  
Flammable/Toxic: Flammable

Chemical Name: Pentane  
CAS Number: 109-66-0  
Flammable/Toxic: Flammable

Chemical Name: Hydrogen  
CAS Number: 1333-74-0  
Flammable/Toxic: Flammable

Program Level: Program Level 3 process  
Chemical Name: Flammable Mixture  
CAS Number: 00-11-11  
Flammable/Toxic: Flammable

### Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]  
CAS Number: 78-78-4  
Flammable/Toxic: Flammable

Chemical Name: Propane  
CAS Number: 74-98-6  
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]  
CAS Number: 75-28-5  
Flammable/Toxic: Flammable

Chemical Name: Butane  
CAS Number: 106-97-8  
Flammable/Toxic: Flammable

Chemical Name: 1-Butene  
CAS Number: 106-98-9  
Flammable/Toxic: Flammable

Chemical Name: Propylene [1-Propene]  
CAS Number: 115-07-1  
Flammable/Toxic: Flammable

Chemical Name: 2-Methylpropene [1-Propene,  
2-methyl-]  
CAS Number: 115-11-7  
Flammable/Toxic: Flammable



Chemical Name: 2-Butene-cis  
CAS Number: 590-18-1  
Flammable/Toxic: Flammable

Chemical Name: 2-Butene-trans [2-Butene, (E)]  
CAS Number: 624-64-6  
Flammable/Toxic: Flammable

Program Level: Program Level 3 process  
Chemical Name: Flammable Mixture  
CAS Number: 00-11-11  
Flammable/Toxic: Flammable

### Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]  
CAS Number: 78-78-4  
Flammable/Toxic: Flammable

Chemical Name: Methane  
CAS Number: 74-82-8  
Flammable/Toxic: Flammable

Chemical Name: Ethane  
CAS Number: 74-84-0  
Flammable/Toxic: Flammable

Chemical Name: Propane  
CAS Number: 74-98-6  
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]  
CAS Number: 75-28-5  
Flammable/Toxic: Flammable

Chemical Name: Butane  
CAS Number: 106-97-8  
Flammable/Toxic: Flammable

Chemical Name: Pentane  
CAS Number: 109-66-0  
Flammable/Toxic: Flammable

Chemical Name: Hydrogen  
CAS Number: 1333-74-0  
Flammable/Toxic: Flammable

Program Level:	Program Level 3 process
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

#### Flammable Mixture Chemical Components

Chemical Name:	Isopentane [Butane, 2-methyl-]
CAS Number:	78-78-4
Flammable/Toxic:	Flammable

Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable

Chemical Name:	Isobutane [Propane, 2-methyl]
CAS Number:	75-28-5
Flammable/Toxic:	Flammable

Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable

Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable

Program Level:	Program Level 3 process
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

#### Flammable Mixture Chemical Components

Chemical Name:	Isopentane [Butane, 2-methyl-]
CAS Number:	78-78-4
Flammable/Toxic:	Flammable

Chemical Name:	Methane
CAS Number:	74-82-8
Flammable/Toxic:	Flammable

Chemical Name:	Ethane
CAS Number:	74-84-0
Flammable/Toxic:	Flammable

Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable
Chemical Name:	Isobutane [Propane, 2-methyl]
CAS Number:	75-28-5
Flammable/Toxic:	Flammable
Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable
Chemical Name:	1-Butene
CAS Number:	106-98-9
Flammable/Toxic:	Flammable
Chemical Name:	1,3-Butadiene
CAS Number:	106-99-0
Flammable/Toxic:	Flammable
Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable
Chemical Name:	1-Pentene
CAS Number:	109-67-1
Flammable/Toxic:	Flammable
Chemical Name:	Propylene [1-Propene]
CAS Number:	115-07-1
Flammable/Toxic:	Flammable
Chemical Name:	2-Butene-cis
CAS Number:	590-18-1
Flammable/Toxic:	Flammable
Chemical Name:	2-Butene-trans [2-Butene, (E)]
CAS Number:	624-64-6
Flammable/Toxic:	Flammable
Chemical Name:	Hydrogen
CAS Number:	1333-74-0
Flammable/Toxic:	Flammable
Chemical Name:	Butene
CAS Number:	25167-67-3
Flammable/Toxic:	Flammable

Chemical Name:	Ethylene [Ethene]
CAS Number:	74-85-1
Flammable/Toxic:	Flammable

Program Level:	Program Level 3 process
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

#### Flammable Mixture Chemical Components

Chemical Name:	Isopentane [Butane, 2-methyl-]
CAS Number:	78-78-4
Flammable/Toxic:	Flammable

Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable

Chemical Name:	1-Pentene
CAS Number:	109-67-1
Flammable/Toxic:	Flammable

Chemical Name:	2-Pentene, (Z)-
CAS Number:	627-20-3
Flammable/Toxic:	Flammable

Chemical Name:	2-Pentene, (E)-
CAS Number:	646-04-8
Flammable/Toxic:	Flammable

Program Level:	Program Level 3 process
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

#### Flammable Mixture Chemical Components

Chemical Name:	Isopentane [Butane, 2-methyl-]
CAS Number:	78-78-4
Flammable/Toxic:	Flammable

Chemical Name: Methane  
CAS Number: 74-82-8  
Flammable/Toxic: Flammable

Chemical Name: Ethane  
CAS Number: 74-84-0  
Flammable/Toxic: Flammable

Chemical Name: Propane  
CAS Number: 74-98-6  
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]  
CAS Number: 75-28-5  
Flammable/Toxic: Flammable

Chemical Name: Butane  
CAS Number: 106-97-8  
Flammable/Toxic: Flammable

Chemical Name: Pentane  
CAS Number: 109-66-0  
Flammable/Toxic: Flammable

Chemical Name: Hydrogen  
CAS Number: 1333-74-0  
Flammable/Toxic: Flammable

Program Level: Program Level 3 process  
Chemical Name: Flammable Mixture  
CAS Number: 00-11-11  
Flammable/Toxic: Flammable

### Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]  
CAS Number: 78-78-4  
Flammable/Toxic: Flammable

Chemical Name: Methane  
CAS Number: 74-82-8  
Flammable/Toxic: Flammable

Chemical Name: Isoprene [1,3-Butadiene, 2-methyl-]  
CAS Number: 78-79-5  
Flammable/Toxic: Flammable

Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable

Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable

Chemical Name:	Hydrogen
CAS Number:	1333-74-0
Flammable/Toxic:	Flammable

Program Level:	Program Level 3 process
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

#### Flammable Mixture Chemical Components

Chemical Name:	Isopentane [Butane, 2-methyl-]
CAS Number:	78-78-4
Flammable/Toxic:	Flammable

Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable

Chemical Name:	Isobutane [Propane, 2-methyl]
CAS Number:	75-28-5
Flammable/Toxic:	Flammable

Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable

Chemical Name:	1-Butene
CAS Number:	106-98-9
Flammable/Toxic:	Flammable

Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable

Chemical Name:	1-Pentene
CAS Number:	109-67-1
Flammable/Toxic:	Flammable

Chemical Name:	Propylene [1-Propene]
CAS Number:	115-07-1
Flammable/Toxic:	Flammable

## Process NAICS

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NAICS Code:	32411
NAICS Description:	Petroleum Refineries

## Section 6. Accident History

### Accident History ID: Accident 1

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Date of Accident:	January 2020
Time Accident Began (HH:MM):	15:55
NAICS Code of Process Involved:	32411
NAICS Description:	Petroleum Refineries
Release Duration:	003 Hours 20 Minutes

## Release Event

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Gas Release:	N/A
Liquid Spill/Evaporation:	N/A
Fire:	Yes
Explosion:	N/A
Uncontrolled/Runaway Reaction:	N/A

## Release Source

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Storage Vessel:	N/A
Piping:	N/A
Process Vessel:	Yes
Transfer Hose:	N/A
Valve:	N/A
Pump:	N/A
Joint:	N/A
Other Release Source:	N/A

## Weather Conditions at the Time of Event

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Wind Speed:	7.0
Units:	Miles/h
Direction:	N
Temperature:	55
Atmospheric Stability Class:	N/A
Precipitation Present:	N/A
Unknown Weather Conditions:	N/A

## On-Site Impacts

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Employee or Contractor Deaths:	0
Public Responder Deaths:	0
Public Deaths:	0
Employee or Contractor Injuries:	0
Public Responder Injuries:	0
Public Injuries:	0
On-Site Property Damage (\$):	7000000

## Known Off-Site Impacts

---

Deaths:	0
Hospitalizations:	0
Public Deaths:	0
Other Medical Treatments:	0
Evacuated:	0
Sheltered-in-Place:	0
Off-Site Property Damage (\$):	0

## Environmental Damage

---

Fish or Animal Kills:	N/A
Tree, Lawn, Shrub, or Crop Damage:	N/A
Water Contamination:	N/A
Soil Contamination:	N/A
Other Environmental Damage:	N/A

## Initiating Event

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Initiating Event:	Equipment Failure
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## Contributing Factors

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Equipment Failure:	N/A
Human Error:	N/A
Improper Procedures:	N/A
Overpressurization:	N/A
Upset Condition:	N/A
By-Pass Condition:	N/A
Maintenance Activity/Inactivity:	N/A
Process Design Failure:	Yes
Unsuitable Equipment:	N/A
Unusual Weather Condition:	N/A
Management Error:	N/A
Other Contributing Factor:	N/A

## Off-Site Responders Notified

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Off-Site Responders Notified:	Notified and Responded
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## Changes Introduced as a Result of the Accident

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Improved or Upgraded Equipment:	Yes
Revised Maintenance:	Yes
Revised Training:	N/A
Revised Operating Procedures:	N/A
New Process Controls:	Yes
New Mitigation Systems:	N/A
Revised Emergency Response Plan:	N/A
Changed Process:	Yes
Reduced Inventory:	N/A
None:	N/A
Other Changes Introduced:	N/A

## Chemicals in Accident History

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Quantity Released (lbs):	193000
Percent Weight:	N/A
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

### Flammable Mixture Chemical Components

Chemical Name:	Isopentane [Butane, 2-methyl-]
CAS Number:	78-78-4
Flammable/Toxic:	Flammable
Chemical Name:	Methane
CAS Number:	74-82-8
Flammable/Toxic:	Flammable
Chemical Name:	Ethane
CAS Number:	74-84-0
Flammable/Toxic:	Flammable
Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable
Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable
Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable
Chemical Name:	Hydrogen
CAS Number:	1333-74-0
Flammable/Toxic:	Flammable

## Section 9. Emergency Response

### Written Emergency Response (ER) Plan

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Community Plan (Is facility included in written community emergency response plan?):	Yes
Facility Plan (Does facility have its own written emergency response plan?):	Yes
Response Actions (Does ER plan include specific actions to be taken in response to accidental releases of regulated substance(s)?):	Yes
Public Information (Does ER plan include procedures for informing the public and local agencies responding to accidental release?):	Yes
Healthcare (Does facility's ER plan include information on emergency health care?):	Yes

## Local Agency

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Agency Name (Name of local agency  
with which the facility ER plan or  
response activities are coordinated):

Kay County LEPC

Agency Phone Number (Phone number  
of local agency with which the facility  
ER plan or response activities are  
coordinated):

(580) 767-0380