

Section 1. Registration Information

Source Identification

Facility Name:	Flint Hills Resources, LP - Odessa Plant
Parent Company #1 Name:	Koch Industries, Inc.
Submission Type:	Corrections
Receipt Date:	October 2008
Status:	Deregistered
Deregistration Effective Date:	June 2009

Facility Identification

Facility ID:	1000 0006 9515
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Dun and Bradstreet Numbers (DUNS)

Facility DUNS:	806688052
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Facility Location Address

Street 1:	2400 S. Grandview
Street 2:	N/A
City:	Odessa
State:	TX
ZIP:	79766
ZIP4:	N/A
County:	Ector

Facility Latitude and Longitude

Latitude (decimal):	31.825000
Longitude (decimal):	-102.329722

Local Emergency Planning Committee and Regulations

LEPC:	Ector County LEPC
OSHA PSM:	Yes
EPCRA 302:	Yes
CAA Title V:	Yes

Process Chemicals

Program Level:	Program Level 3 process
Chemical Name:	Chlorine
CAS Number:	7782-50-5
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Propylene [1-Propene]
CAS Number:	115-07-1
Flammable/Toxic:	Flammable
Program Level:	Program Level 3 process
Chemical Name:	Butene
CAS Number:	25167-67-3
Flammable/Toxic:	Flammable
Program Level:	Program Level 3 process
Chemical Name:	Chlorine
CAS Number:	7782-50-5
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable
Program Level:	Program Level 3 process
Chemical Name:	Butene
CAS Number:	25167-67-3
Flammable/Toxic:	Flammable
Program Level:	Program Level 3 process
Chemical Name:	Vinyl acetate monomer [Acetic acid ethenyl ester]
CAS Number:	108-05-4
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Ethylene [Ethene]
CAS Number:	74-85-1
Flammable/Toxic:	Flammable
Program Level:	Program Level 3 process
Chemical Name:	Chlorine
CAS Number:	7782-50-5
Flammable/Toxic:	Toxic

Program Level:	Program Level 3 process
Chemical Name:	Propylene [1-Propene]
CAS Number:	115-07-1
Flammable/Toxic:	Flammable
Program Level:	Program Level 3 process
Chemical Name:	Chlorine
CAS Number:	7782-50-5
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Ethane
CAS Number:	74-84-0
Flammable/Toxic:	Flammable
Program Level:	Program Level 3 process
Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable
Program Level:	Program Level 3 process
Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable
Program Level:	Program Level 3 process
Chemical Name:	Propylene [1-Propene]
CAS Number:	115-07-1
Flammable/Toxic:	Flammable
Program Level:	Program Level 3 process
Chemical Name:	Ethylene [Ethene]
CAS Number:	74-85-1
Flammable/Toxic:	Flammable
Program Level:	Program Level 3 process
Chemical Name:	Hydrochloric acid (conc 37% or greater)
CAS Number:	7647-01-0
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Chlorine
CAS Number:	7782-50-5
Flammable/Toxic:	Toxic

Program Level:	Program Level 3 process
Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable

Program Level:	Program Level 3 process
Chemical Name:	1,3-Butadiene
CAS Number:	106-99-0
Flammable/Toxic:	Flammable

Program Level:	Program Level 3 process
Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable

Program Level:	Program Level 3 process
Chemical Name:	Propylene [1-Propene]
CAS Number:	115-07-1
Flammable/Toxic:	Flammable

Program Level:	Program Level 3 process
Chemical Name:	Butene
CAS Number:	25167-67-3
Flammable/Toxic:	Flammable

Program Level:	Program Level 3 process
Chemical Name:	Vinyl acetate monomer [Acetic acid ethenyl ester]
CAS Number:	108-05-4
Flammable/Toxic:	Toxic

Program Level:	Program Level 3 process
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

Flammable Mixture Chemical Components

Chemical Name:	Methane
CAS Number:	74-82-8
Flammable/Toxic:	Flammable

Chemical Name:	Ethane
CAS Number:	74-84-0
Flammable/Toxic:	Flammable

Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable

Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable
Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable

Process NAICS

NAICS Code:	325211
NAICS Description:	Plastics Material and Resin Manufacturing
NAICS Code:	32511
NAICS Description:	Petrochemical Manufacturing

Section 6. Accident History

Accident History ID: Accident 1

Date of Accident:	January 2008
Time Accident Began (HH:MM):	19:33
NAICS Code of Process Involved:	325211
NAICS Description:	Plastics Material and Resin Manufacturing
Release Duration:	000 Hours 28 Minutes

Release Event

Gas Release:	Yes
Liquid Spill/Evaporation:	N/A
Fire:	Yes
Explosion:	N/A
Uncontrolled/Runaway Reaction:	N/A

Release Source

Storage Vessel:	N/A
Piping:	N/A
Process Vessel:	N/A
Transfer Hose:	N/A
Valve:	N/A
Pump:	N/A
Joint:	Yes
Other Release Source:	flare

Weather Conditions at the Time of Event

Wind Speed:	0.6
Units:	Miles/h
Direction:	SSE
Temperature:	30
Atmospheric Stability Class:	N/A
Precipitation Present:	N/A
Unknown Weather Conditions:	N/A

On-Site Impacts

Employee or Contractor Deaths:	0
Public Responder Deaths:	0
Public Deaths:	0
Employee or Contractor Injuries:	0
Public Responder Injuries:	0
Public Injuries:	0
On-Site Property Damage (\$):	30000

Known Off-Site Impacts

Deaths:	0
Hospitalizations:	0
Public Deaths:	0
Other Medical Treatments:	0
Evacuated:	0
Sheltered-in-Place:	0
Off-Site Property Damage (\$):	0

Environmental Damage

Fish or Animal Kills:	N/A
Tree, Lawn, Shrub, or Crop Damage:	N/A
Water Contamination:	N/A
Soil Contamination:	N/A
Other Environmental Damage:	N/A

Initiating Event

Initiating Event:	Equipment Failure
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Contributing Factors

Equipment Failure:	N/A
Human Error:	N/A
Improper Procedures:	N/A
Overpressurization:	N/A
Upset Condition:	N/A
By-Pass Condition:	N/A
Maintenance Activity/Inactivity:	N/A
Process Design Failure:	N/A
Unsuitable Equipment:	N/A
Unusual Weather Condition:	N/A
Management Error:	N/A
Other Contributing Factor:	N/A

Off-Site Responders Notified

Off-Site Responders Notified:	Notified Only
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Changes Introduced as a Result of the Accident

Improved or Upgraded Equipment:	Yes
Revised Maintenance:	Yes
Revised Training:	N/A
Revised Operating Procedures:	N/A
New Process Controls:	N/A
New Mitigation Systems:	N/A
Revised Emergency Response Plan:	N/A
Changed Process:	N/A
Reduced Inventory:	N/A
None:	N/A
Other Changes Introduced:	N/A

Chemicals in Accident History

Quantity Released (lbs):	342
Percent Weight:	100
Chemical Name:	Ethylene [Ethene]
CAS Number:	74-85-1
Flammable/Toxic:	Flammable

Accident History ID: Accident 2

Date of Accident:	January 2008
Time Accident Began (HH:MM):	19:45
NAICS Code of Process Involved:	325211
NAICS Description:	Plastics Material and Resin Manufacturing
Release Duration:	000 Hours 30 Minutes

Release Event

Gas Release:	Yes
Liquid Spill/Evaporation:	N/A
Fire:	Yes
Explosion:	N/A
Uncontrolled/Runaway Reaction:	N/A

Release Source

Storage Vessel:	N/A
Piping:	N/A
Process Vessel:	Yes
Transfer Hose:	N/A
Valve:	N/A
Pump:	N/A
Joint:	N/A
Other Release Source:	flare

Weather Conditions at the Time of Event

Wind Speed:	0.6
Units:	Miles/h
Direction:	SSE
Temperature:	38
Atmospheric Stability Class:	N/A
Precipitation Present:	N/A
Unknown Weather Conditions:	N/A

On-Site Impacts

Employee or Contractor Deaths:	0
Public Responder Deaths:	0
Public Deaths:	0
Employee or Contractor Injuries:	0
Public Responder Injuries:	0
Public Injuries:	0
On-Site Property Damage (\$):	30000

Known Off-Site Impacts

Deaths:	0
Hospitalizations:	0
Public Deaths:	0
Other Medical Treatments:	0
Evacuated:	0
Sheltered-in-Place:	0
Off-Site Property Damage (\$):	0

Environmental Damage

Fish or Animal Kills:	N/A
Tree, Lawn, Shrub, or Crop Damage:	N/A
Water Contamination:	N/A
Soil Contamination:	N/A
Other Environmental Damage:	N/A

Initiating Event

Initiating Event:	Equipment Failure
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Contributing Factors

Equipment Failure:	N/A
Human Error:	N/A
Improper Procedures:	N/A
Overpressurization:	N/A
Upset Condition:	N/A
By-Pass Condition:	N/A
Maintenance Activity/Inactivity:	Yes
Process Design Failure:	N/A
Unsuitable Equipment:	N/A
Unusual Weather Condition:	N/A
Management Error:	N/A
Other Contributing Factor:	N/A

Off-Site Responders Notified

Off-Site Responders Notified:	Notified Only
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Changes Introduced as a Result of the Accident

Improved or Upgraded Equipment:	Yes
Revised Maintenance:	Yes
Revised Training:	N/A
Revised Operating Procedures:	N/A
New Process Controls:	N/A
New Mitigation Systems:	Yes
Revised Emergency Response Plan:	N/A
Changed Process:	N/A
Reduced Inventory:	N/A
None:	N/A
Other Changes Introduced:	N/A

Chemicals in Accident History

Quantity Released (lbs):	3820
Percent Weight:	96.8
Chemical Name:	Ethylene [Ethene]
CAS Number:	74-85-1
Flammable/Toxic:	Flammable
Quantity Released (lbs):	16
Percent Weight:	0.4
Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable

Quantity Released (lbs):	14
Percent Weight:	0.4
Chemical Name:	Butene
CAS Number:	25167-67-3
Flammable/Toxic:	Flammable
Quantity Released (lbs):	21
Percent Weight:	0.5
Chemical Name:	Propylene [1-Propene]
CAS Number:	115-07-1
Flammable/Toxic:	Flammable
Quantity Released (lbs):	74
Percent Weight:	1.9
Chemical Name:	Vinyl acetate monomer [Acetic acid ethenyl ester]
CAS Number:	108-05-4
Flammable/Toxic:	Toxic

Accident History ID: Accident 3

Date of Accident:	January 2008
Time Accident Began (HH:MM):	18:40
NAICS Code of Process Involved:	32511
NAICS Description:	Petrochemical Manufacturing
Release Duration:	004 Hours 00 Minutes

Release Event

Gas Release:	Yes
Liquid Spill/Evaporation:	N/A
Fire:	N/A
Explosion:	N/A
Uncontrolled/Runaway Reaction:	N/A

Release Source

Storage Vessel:	N/A
Piping:	N/A
Process Vessel:	N/A
Transfer Hose:	N/A
Valve:	N/A
Pump:	N/A
Joint:	N/A
Other Release Source:	Steam assist flare & Air assist flare

Weather Conditions at the Time of Event

Wind Speed:	6.8
Units:	Miles/h
Direction:	NNW
Temperature:	45
Atmospheric Stability Class:	F
Precipitation Present:	N/A
Unknown Weather Conditions:	N/A

On-Site Impacts

Employee or Contractor Deaths:	0
Public Responder Deaths:	0
Public Deaths:	0
Employee or Contractor Injuries:	0
Public Responder Injuries:	0
Public Injuries:	0
On-Site Property Damage (\$):	177600

Known Off-Site Impacts

Deaths:	0
Hospitalizations:	0
Public Deaths:	0
Other Medical Treatments:	0
Evacuated:	0
Sheltered-in-Place:	0
Off-Site Property Damage (\$):	0

Environmental Damage

Fish or Animal Kills:	N/A
Tree, Lawn, Shrub, or Crop Damage:	N/A
Water Contamination:	N/A
Soil Contamination:	N/A
Other Environmental Damage:	N/A

Initiating Event

Initiating Event:	Equipment Failure
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Contributing Factors

Equipment Failure:	Yes
Human Error:	N/A
Improper Procedures:	N/A
Overpressurization:	N/A
Upset Condition:	N/A
By-Pass Condition:	N/A
Maintenance Activity/Inactivity:	N/A
Process Design Failure:	N/A
Unsuitable Equipment:	N/A
Unusual Weather Condition:	N/A
Management Error:	N/A
Other Contributing Factor:	N/A

Off-Site Responders Notified

Off-Site Responders Notified:	Notified Only
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Changes Introduced as a Result of the Accident

Improved or Upgraded Equipment:	Yes
Revised Maintenance:	N/A
Revised Training:	N/A
Revised Operating Procedures:	N/A
New Process Controls:	N/A
New Mitigation Systems:	N/A
Revised Emergency Response Plan:	N/A
Changed Process:	N/A
Reduced Inventory:	N/A
None:	N/A
Other Changes Introduced:	N/A

Chemicals in Accident History

Quantity Released (lbs):	1358
Percent Weight:	7.1
Chemical Name:	Ethane
CAS Number:	74-84-0
Flammable/Toxic:	Flammable
Quantity Released (lbs):	4041
Percent Weight:	21
Chemical Name:	Methane
CAS Number:	74-82-8
Flammable/Toxic:	Flammable
Quantity Released (lbs):	5794
Percent Weight:	30.1
Chemical Name:	Ethylene [Ethene]
CAS Number:	74-85-1
Flammable/Toxic:	Flammable
Quantity Released (lbs):	11
Percent Weight:	0.1
Chemical Name:	Acetylene [Ethyne]
CAS Number:	74-86-2
Flammable/Toxic:	Flammable
Quantity Released (lbs):	1
Percent Weight:	N/A
Chemical Name:	Propadiene [1,2-Propadiene]
CAS Number:	463-49-0
Flammable/Toxic:	Flammable
Quantity Released (lbs):	5765
Percent Weight:	30
Chemical Name:	Propylene [1-Propene]
CAS Number:	115-07-1
Flammable/Toxic:	Flammable
Quantity Released (lbs):	1603
Percent Weight:	8.3
Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable
Quantity Released (lbs):	62
Percent Weight:	0.3
Chemical Name:	1,3-Butadiene
CAS Number:	106-99-0
Flammable/Toxic:	Flammable

Quantity Released (lbs):	525
Percent Weight:	2.7
Chemical Name:	Butene
CAS Number:	25167-67-3
Flammable/Toxic:	Flammable
Quantity Released (lbs):	12
Percent Weight:	0.1
Chemical Name:	2-Methylpropene [1-Propene, 2-methyl-]
CAS Number:	115-11-7
Flammable/Toxic:	Flammable
Quantity Released (lbs):	15
Percent Weight:	0.1
Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable
Quantity Released (lbs):	24
Percent Weight:	0.1
Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable
Quantity Released (lbs):	8
Percent Weight:	N/A
Chemical Name:	1-Pentene
CAS Number:	109-67-1
Flammable/Toxic:	Flammable
Quantity Released (lbs):	29
Percent Weight:	0.2
Chemical Name:	Vinyl acetate monomer [Acetic acid ethenyl ester]
CAS Number:	108-05-4
Flammable/Toxic:	Toxic

Accident History ID: Accident 4

Date of Accident:	July 2006
Time Accident Began (HH:MM):	14:48
NAICS Code of Process Involved:	32511
NAICS Description:	Petrochemical Manufacturing
Release Duration:	002 Hours 42 Minutes

Release Event

Gas Release:	Yes
Liquid Spill/Evaporation:	N/A
Fire:	N/A
Explosion:	N/A
Uncontrolled/Runaway Reaction:	N/A

Release Source

Storage Vessel:	N/A
Piping:	Yes
Process Vessel:	N/A
Transfer Hose:	N/A
Valve:	Yes
Pump:	N/A
Joint:	N/A
Other Release Source:	N/A

Weather Conditions at the Time of Event

Wind Speed:	11.2
Units:	Miles/h
Direction:	SE
Temperature:	93
Atmospheric Stability Class:	C
Precipitation Present:	N/A
Unknown Weather Conditions:	N/A

On-Site Impacts

Employee or Contractor Deaths:	0
Public Responder Deaths:	0
Public Deaths:	0
Employee or Contractor Injuries:	0
Public Responder Injuries:	0
Public Injuries:	0
On-Site Property Damage (\$):	300

Known Off-Site Impacts

Deaths:	0
Hospitalizations:	0
Public Deaths:	0
Other Medical Treatments:	0
Evacuated:	0
Sheltered-in-Place:	0
Off-Site Property Damage (\$):	0

Environmental Damage

Fish or Animal Kills:	N/A
Tree, Lawn, Shrub, or Crop Damage:	N/A
Water Contamination:	N/A
Soil Contamination:	N/A
Other Environmental Damage:	N/A

Initiating Event

Initiating Event:	Human Error
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Contributing Factors

Equipment Failure:	N/A
Human Error:	N/A
Improper Procedures:	Yes
Overpressurization:	N/A
Upset Condition:	N/A
By-Pass Condition:	N/A
Maintenance Activity/Inactivity:	Yes
Process Design Failure:	Yes
Unsuitable Equipment:	N/A
Unusual Weather Condition:	N/A
Management Error:	N/A
Other Contributing Factor:	N/A

Off-Site Responders Notified

Off-Site Responders Notified:	No, not notified
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Changes Introduced as a Result of the Accident

Improved or Upgraded Equipment:	Yes
Revised Maintenance:	Yes
Revised Training:	Yes
Revised Operating Procedures:	Yes
New Process Controls:	Yes
New Mitigation Systems:	N/A
Revised Emergency Response Plan:	N/A
Changed Process:	N/A
Reduced Inventory:	N/A
None:	N/A
Other Changes Introduced:	N/A

Chemicals in Accident History

Quantity Released (lbs):	2798320
Percent Weight:	100
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

Flammable Mixture Chemical Components

Chemical Name:	Isopentane [Butane, 2-methyl-]
CAS Number:	78-78-4
Flammable/Toxic:	Flammable
Chemical Name:	Methane
CAS Number:	74-82-8
Flammable/Toxic:	Flammable
Chemical Name:	Ethane
CAS Number:	74-84-0
Flammable/Toxic:	Flammable
Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable
Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable
Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable

Accident History ID: Accident 5

Date of Accident:	December 2005
Time Accident Began (HH:MM):	05:50
NAICS Code of Process Involved:	32511
NAICS Description:	Petrochemical Manufacturing
Release Duration:	000 Hours 05 Minutes

Release Event

Gas Release:	N/A
Liquid Spill/Evaporation:	Yes
Fire:	N/A
Explosion:	N/A
Uncontrolled/Runaway Reaction:	N/A

Release Source

Storage Vessel:	Yes
Piping:	N/A
Process Vessel:	N/A
Transfer Hose:	N/A
Valve:	Yes
Pump:	N/A
Joint:	N/A
Other Release Source:	N/A

Weather Conditions at the Time of Event

Wind Speed:	5.4
Units:	Miles/h
Direction:	ESE
Temperature:	43
Atmospheric Stability Class:	C
Precipitation Present:	N/A
Unknown Weather Conditions:	N/A

On-Site Impacts

Employee or Contractor Deaths:	0
Public Responder Deaths:	0
Public Deaths:	0
Employee or Contractor Injuries:	1
Public Responder Injuries:	0
Public Injuries:	0
On-Site Property Damage (\$):	0

Known Off-Site Impacts

Deaths:	0
Hospitalizations:	0
Public Deaths:	0
Other Medical Treatments:	0
Evacuated:	0
Sheltered-in-Place:	0
Off-Site Property Damage (\$):	0

Environmental Damage

Fish or Animal Kills:	N/A
Tree, Lawn, Shrub, or Crop Damage:	N/A
Water Contamination:	N/A
Soil Contamination:	N/A
Other Environmental Damage:	N/A

Initiating Event

Initiating Event:	Human Error
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Contributing Factors

Equipment Failure:	N/A
Human Error:	Yes
Improper Procedures:	N/A
Overpressurization:	N/A
Upset Condition:	N/A
By-Pass Condition:	N/A
Maintenance Activity/Inactivity:	N/A
Process Design Failure:	N/A
Unsuitable Equipment:	N/A
Unusual Weather Condition:	N/A
Management Error:	N/A
Other Contributing Factor:	Improper Training

Off-Site Responders Notified

Off-Site Responders Notified:	No, not notified
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Changes Introduced as a Result of the Accident

Improved or Upgraded Equipment:	N/A
Revised Maintenance:	N/A
Revised Training:	Yes
Revised Operating Procedures:	Yes
New Process Controls:	N/A
New Mitigation Systems:	N/A
Revised Emergency Response Plan:	N/A
Changed Process:	N/A
Reduced Inventory:	N/A
None:	N/A
Other Changes Introduced:	N/A

Chemicals in Accident History

Quantity Released (lbs):	161
Percent Weight:	25.6
Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable
Quantity Released (lbs):	462
Percent Weight:	73.6
Chemical Name:	Propylene [1-Propene]
CAS Number:	115-07-1
Flammable/Toxic:	Flammable
Quantity Released (lbs):	2
Percent Weight:	0.3
Chemical Name:	Ethane
CAS Number:	74-84-0
Flammable/Toxic:	Flammable
Quantity Released (lbs):	3
Percent Weight:	0.5
Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable

Accident History ID: Accident 6

Date of Accident:	September 2005
Time Accident Began (HH:MM):	12:49
NAICS Code of Process Involved:	325211
NAICS Description:	Plastics Material and Resin Manufacturing
Release Duration:	000 Hours 03 Minutes

Release Event

Gas Release:	Yes
Liquid Spill/Evaporation:	N/A
Fire:	Yes
Explosion:	N/A
Uncontrolled/Runaway Reaction:	Yes

Release Source

Storage Vessel:	N/A
Piping:	Yes
Process Vessel:	N/A
Transfer Hose:	N/A
Valve:	N/A
Pump:	N/A
Joint:	N/A
Other Release Source:	N/A

Weather Conditions at the Time of Event

Wind Speed:	3.3
Units:	Miles/h
Direction:	S
Temperature:	83
Atmospheric Stability Class:	A
Precipitation Present:	N/A
Unknown Weather Conditions:	N/A

On-Site Impacts

Employee or Contractor Deaths:	0
Public Responder Deaths:	0
Public Deaths:	0
Employee or Contractor Injuries:	0
Public Responder Injuries:	0
Public Injuries:	0
On-Site Property Damage (\$):	160000

Known Off-Site Impacts

Deaths:	0
Hospitalizations:	0
Public Deaths:	0
Other Medical Treatments:	0
Evacuated:	0
Sheltered-in-Place:	0
Off-Site Property Damage (\$):	0

Environmental Damage

Fish or Animal Kills:	N/A
Tree, Lawn, Shrub, or Crop Damage:	N/A
Water Contamination:	N/A
Soil Contamination:	N/A
Other Environmental Damage:	N/A

Initiating Event

Initiating Event:	Equipment Failure
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Contributing Factors

Equipment Failure:	Yes
Human Error:	N/A
Improper Procedures:	N/A
Overpressurization:	Yes
Upset Condition:	N/A
By-Pass Condition:	N/A
Maintenance Activity/Inactivity:	N/A
Process Design Failure:	N/A
Unsuitable Equipment:	N/A
Unusual Weather Condition:	N/A
Management Error:	N/A
Other Contributing Factor:	N/A

Off-Site Responders Notified

Off-Site Responders Notified:	Notified Only
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Changes Introduced as a Result of the Accident

Improved or Upgraded Equipment:	Yes
Revised Maintenance:	N/A
Revised Training:	N/A
Revised Operating Procedures:	Yes
New Process Controls:	Yes
New Mitigation Systems:	N/A
Revised Emergency Response Plan:	N/A
Changed Process:	N/A
Reduced Inventory:	N/A
None:	N/A
Other Changes Introduced:	Modified piping

Chemicals in Accident History

Quantity Released (lbs):	1382
Percent Weight:	100
Chemical Name:	Ethylene [Ethene]
CAS Number:	74-85-1
Flammable/Toxic:	Flammable

Accident History ID: Accident 7

Date of Accident:	March 2004
Time Accident Began (HH:MM):	19:59
NAICS Code of Process Involved:	32511
NAICS Description:	Petrochemical Manufacturing
Release Duration:	096 Hours 00 Minutes

Release Event

Gas Release:	Yes
Liquid Spill/Evaporation:	N/A
Fire:	N/A
Explosion:	N/A
Uncontrolled/Runaway Reaction:	N/A

Release Source

Storage Vessel:	N/A
Piping:	N/A
Process Vessel:	N/A
Transfer Hose:	N/A
Valve:	N/A
Pump:	N/A
Joint:	N/A
Other Release Source:	Underground storage well

Weather Conditions at the Time of Event

Wind Speed:	7.0
Units:	Miles/h
Direction:	SSE
Temperature:	55
Atmospheric Stability Class:	E
Precipitation Present:	N/A
Unknown Weather Conditions:	N/A

On-Site Impacts

Employee or Contractor Deaths:	0
Public Responder Deaths:	0
Public Deaths:	0
Employee or Contractor Injuries:	0
Public Responder Injuries:	0
Public Injuries:	0
On-Site Property Damage (\$):	200000

Known Off-Site Impacts

Deaths:	0
Hospitalizations:	0
Public Deaths:	0
Other Medical Treatments:	0
Evacuated:	0
Sheltered-in-Place:	0
Off-Site Property Damage (\$):	0

Environmental Damage

Fish or Animal Kills:	N/A
Tree, Lawn, Shrub, or Crop Damage:	N/A
Water Contamination:	N/A
Soil Contamination:	N/A
Other Environmental Damage:	N/A

Initiating Event

Initiating Event:	Equipment Failure
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Contributing Factors

Equipment Failure:	Yes
Human Error:	N/A
Improper Procedures:	Yes
Overpressurization:	N/A
Upset Condition:	N/A
By-Pass Condition:	N/A
Maintenance Activity/Inactivity:	N/A
Process Design Failure:	N/A
Unsuitable Equipment:	Yes
Unusual Weather Condition:	N/A
Management Error:	N/A
Other Contributing Factor:	N/A

Off-Site Responders Notified

Off-Site Responders Notified:	Notified and Responded
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Changes Introduced as a Result of the Accident

Improved or Upgraded Equipment:	Yes
Revised Maintenance:	N/A
Revised Training:	N/A
Revised Operating Procedures:	N/A
New Process Controls:	Yes
New Mitigation Systems:	N/A
Revised Emergency Response Plan:	N/A
Changed Process:	N/A
Reduced Inventory:	N/A
None:	N/A
Other Changes Introduced:	N/A

Chemicals in Accident History

Quantity Released (lbs):	70054
Percent Weight:	100
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

Flammable Mixture Chemical Components

Chemical Name:	Methane
CAS Number:	74-82-8
Flammable/Toxic:	Flammable
Chemical Name:	Ethane
CAS Number:	74-84-0
Flammable/Toxic:	Flammable
Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable
Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable
Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable

Section 9. Emergency Response

Written Emergency Response (ER) Plan

Community Plan (Is facility included in written community emergency response plan?):	Yes
Facility Plan (Does facility have its own written emergency response plan?):	Yes
Response Actions (Does ER plan include specific actions to be taken in response to accidental releases of regulated substance(s)?):	Yes
Public Information (Does ER plan include procedures for informing the public and local agencies responding to accidental release?):	Yes
Healthcare (Does facility's ER plan include information on emergency health care?):	Yes

Local Agency

Agency Name (Name of local agency with which the facility ER plan or response activities are coordinated):	Ector County LEPC
Agency Phone Number (Phone number of local agency with which the facility ER plan or response activities are coordinated):	(432) 335-3318