

Section 1. Registration Information

Source Identification

Facility Name:	Diamond Shamrock Refinery - Three Rivers
Parent Company #1 Name:	Valero Energy Corporation
Submission Type:	Resubmission
Receipt Date:	February 2024

Facility Identification

Facility ID:	1000 0009 3445
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Dun and Bradstreet Numbers (DUNS)

Facility DUNS:	82686916
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Facility Location Address

Street 1:	301 West Leroy
Street 2:	N/A
City:	Three Rivers
State:	TX
ZIP:	78071
ZIP4:	0490
County:	Live Oak

Facility Latitude and Longitude

Latitude (decimal):	28.458889
Longitude (decimal):	-098.187222

Local Emergency Planning Committee and Regulations

LEPC:	Zachary Durham
OSHA PSM:	Yes
EPCRA 302:	Yes
CAA Title V:	Yes

Process Chemicals

Program Level:	Program Level 3 process
Chemical Name:	Hydrogen fluoride/Hydrofluoric acid (conc 50% or greater) [Hydrofluoric acid]
CAS Number:	7664-39-3
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable
Program Level:	Program Level 3 process
Chemical Name:	Isobutane [Propane, 2-methyl]
CAS Number:	75-28-5
Flammable/Toxic:	Flammable
Program Level:	Program Level 3 process
Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable
Program Level:	Program Level 3 process
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

Flammable Mixture Chemical Components

Chemical Name:	Isopentane [Butane, 2-methyl-]
CAS Number:	78-78-4
Flammable/Toxic:	Flammable
Chemical Name:	Methane
CAS Number:	74-82-8
Flammable/Toxic:	Flammable
Chemical Name:	Ethane
CAS Number:	74-84-0
Flammable/Toxic:	Flammable
Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable

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Flammable/Toxic:	Flammable

Chemical Name:	1-Butene
CAS Number:	106-98-9
Flammable/Toxic:	Flammable

Chemical Name:	1,3-Butadiene
CAS Number:	106-99-0
Flammable/Toxic:	Flammable

Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable

Chemical Name:	Propylene [1-Propene]
CAS Number:	115-07-1
Flammable/Toxic:	Flammable

Chemical Name:	Hydrogen
CAS Number:	1333-74-0
Flammable/Toxic:	Flammable

Chemical Name:	Butene
CAS Number:	25167-67-3
Flammable/Toxic:	Flammable

Chemical Name:	Ethylene [Ethene]
CAS Number:	74-85-1
Flammable/Toxic:	Flammable

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CAS Number:	106-99-0
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Chemical Name:	2-Butene
CAS Number:	107-01-7
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Chemical Name:	Butene
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Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable
Chemical Name:	1,3-Butadiene
CAS Number:	106-99-0
Flammable/Toxic:	Flammable
Chemical Name:	2-Butene
CAS Number:	107-01-7
Flammable/Toxic:	Flammable
Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable
Chemical Name:	2,2-Dimethylpropane [Propane, 2,2-dimethyl-]
CAS Number:	463-82-1
Flammable/Toxic:	Flammable
Chemical Name:	Hydrogen
CAS Number:	1333-74-0
Flammable/Toxic:	Flammable

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Process NAICS

NAICS Code:	32411
NAICS Description:	Petroleum Refineries

Section 6. Accident History

Accident History ID: Accident 1

Date of Accident:	June 2021
Time Accident Began (HH:MM):	05:03
NAICS Code of Process Involved:	32411
NAICS Description:	Petroleum Refineries
Release Duration:	002 Hours 31 Minutes

Release Event

Gas Release:	N/A
Liquid Spill/Evaporation:	N/A
Fire:	Yes
Explosion:	N/A
Uncontrolled/Runaway Reaction:	N/A

Release Source

Storage Vessel:	N/A
Piping:	N/A
Process Vessel:	N/A
Transfer Hose:	N/A
Valve:	N/A
Pump:	Yes
Joint:	N/A
Other Release Source:	N/A

Weather Conditions at the Time of Event

Wind Speed:	3.8
Units:	Miles/h
Direction:	ESE
Temperature:	73
Atmospheric Stability Class:	F
Precipitation Present:	N/A
Unknown Weather Conditions:	N/A

On-Site Impacts

Employee or Contractor Deaths:	0
Public Responder Deaths:	0
Public Deaths:	0
Employee or Contractor Injuries:	0
Public Responder Injuries:	0
Public Injuries:	0
On-Site Property Damage (\$):	879849

Known Off-Site Impacts

Deaths:	0
Hospitalizations:	0
Public Deaths:	0
Other Medical Treatments:	0
Evacuated:	0
Sheltered-in-Place:	0
Off-Site Property Damage (\$):	0

Environmental Damage

Fish or Animal Kills:	N/A
Tree, Lawn, Shrub, or Crop Damage:	N/A
Water Contamination:	N/A
Soil Contamination:	N/A
Other Environmental Damage:	N/A

Initiating Event

Initiating Event:	Equipment Failure
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Contributing Factors

Equipment Failure:	N/A
Human Error:	N/A
Improper Procedures:	N/A
Overpressurization:	N/A
Upset Condition:	N/A
By-Pass Condition:	N/A
Maintenance Activity/Inactivity:	N/A
Process Design Failure:	N/A
Unsuitable Equipment:	N/A
Unusual Weather Condition:	N/A
Management Error:	N/A
Other Contributing Factor:	N/A

Off-Site Responders Notified

Off-Site Responders Notified:	Notified Only
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Changes Introduced as a Result of the Accident

Improved or Upgraded Equipment:	N/A
Revised Maintenance:	N/A
Revised Training:	N/A
Revised Operating Procedures:	Yes
New Process Controls:	N/A
New Mitigation Systems:	N/A
Revised Emergency Response Plan:	N/A
Changed Process:	N/A
Reduced Inventory:	N/A
None:	N/A
Other Changes Introduced:	N/A

Chemicals in Accident History

Quantity Released (lbs):	44000
Percent Weight:	N/A
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

Flammable Mixture Chemical Components

Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable

Section 9. Emergency Response

Written Emergency Response (ER) Plan

Community Plan (Is facility included in written community emergency response plan?):	Yes
Facility Plan (Does facility have its own written emergency response plan?):	Yes
Response Actions (Does ER plan include specific actions to be taken in response to accidental releases of regulated substance(s)?):	Yes
Public Information (Does ER plan include procedures for informing the public and local agencies responding to accidental release?):	Yes
Healthcare (Does facility's ER plan include information on emergency health care?):	Yes

Local Agency

Agency Name (Name of local agency with which the facility ER plan or response activities are coordinated):	Refinery Terminal Fire Company
Agency Phone Number (Phone number of local agency with which the facility ER plan or response activities are coordinated):	(361) 882-6253