EPA Facility Identifier: 1000 0008 8781 Plan Sequence Number: 1000116448

Section 1. Registration Information

Source Identification

Facility Name: Baker Petrolite Corporation - Bayport

Parent Company #1 Name:

Submission Type:

Resubmission

Receipt Date:

August 2024

Facility Identification

Facility ID: 1000 0008 8781

Dun and Bradstreet Numbers (DUNS)

Facility DUNS: 88361233

Facility Location Address

Street 1: 13200 Bay Park Road

 Street 2:
 N/A

 City:
 Pasadena

 State:
 TX

 ZIP:
 77507

 ZIP4:
 N/A

 County:
 Harris

Facility Latitude and Longitude

Latitude (decimal): 29.647631 Longitude (decimal): -95.06311

Local Emergency Planning Committee and Regulations

LEPC: Harris County-LaPorte LEPC

OSHA PSM: Yes
EPCRA 302: Yes
CAA Title V: N/A

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Process Chemicals

Program Level: Program Level 3 process

Chemical Name: Cyclohexylamine [Cyclohexanamine]

108-91-8 CAS Number: Flammable/Toxic: Toxic

Program Level: Program Level 3 process

Chemical Name: Ethylenediamine [1,2-Ethanediamine]

CAS Number: 107-15-3 Flammable/Toxic: Toxic

Program Level: Program Level 3 process Chemical Name: Formaldehyde (solution)

50-00-0 CAS Number: Flammable/Toxic: Toxic

Program Level: Program Level 3 process

Chemical Name: Propylene oxide [Oxirane, methyl-]

CAS Number: 75-56-9 Flammable/Toxic: Toxic

Program Level: Program Level 3 process Chemical Name: Ammonia (conc 20% or greater)

7664-41-7 CAS Number: Flammable/Toxic: Toxic

Program Level: Program Level 3 process Chemical Name: Ethylene oxide [Oxirane]

75-21-8 CAS Number: Flammable/Toxic: Toxic

Program Level: Program Level 3 process Chemical Name: Ammonia (anhydrous)

CAS Number: 7664-41-7 Flammable/Toxic: Toxic

Process NAICS

NAICS Code: 325998

NAICS Description: All Other Miscellaneous Chemical Product and Preparation Manufacturing

EPA Facility Identifier: 1000 0008 8781 Plan Sequence Number: 1000116448

Section 6. Accident History

Accident History ID: Accident 1

Date of Accident: September 2018

Time Accident Began (HH:MM): 23:00
NAICS Code of Process Involved: 325998

NAICS Description: All Other Miscellaneous Chemical

Product and Preparation Manufacturing

Release Duration: 002 Hours 00 Minutes

Release Event

Gas Release:N/ALiquid Spill/Evaporation:YesFire:N/AExplosion:N/AUncontrolled/Runaway Reaction:N/A

Release Source

Storage Vessel: N/A Piping: N/A Process Vessel: N/A Transfer Hose: N/A Valve: Yes Pump: N/A Joint: N/A Other Release Source: N/A

Weather Conditions at the Time of Event

Wind Speed: N/A
Units: N/A
Direction: N/A
Temperature: N/A
Atmospheric Stability Class: N/A
Precipitation Present: N/A
Unknown Weather Conditions: Yes

EPA Facility Identifier: 1000 0008 8781 Plan Sequence Number: 1000116448

On-Site Impacts

Employee or Contractor Deaths: 0
Public Responder Deaths: 0
Public Deaths: 0
Employee or Contractor Injuries: 0
Public Responder Injuries: 0
Public Injuries: 0
On-Site Property Damage (\$): 0

Known Off-Site Impacts

Deaths: 0
Hospitalizations: 0
Public Deaths: 0
Other Medical Treatments: 0
Evacuated: 0
Sheltered-in-Place: 0
Off-Site Property Damage (\$): 0

Environmental Damage

Fish or Animal Kills:

Tree, Lawn, Shrub, or Crop Damage:

N/A

Water Contamination:

N/A

Soil Contamination:

N/A

Other Environmental Damage:

N/A

Initiating Event

Initiating Event:

Human Error

EPA Facility Identifier: 1000 0008 8781 Plan Sequence Number: 1000116448

Contributing Factors

Equipment Failure: N/A N/A Human Error: Improper Procedures: N/A N/A Overpressurization: **Upset Condition:** N/A By-Pass Condition: N/A Maintenance Activity/Inactivity: N/A Process Design Failure: N/A Unsuitable Equipment: N/A Unusual Weather Condition: N/A Management Error: N/A

Other Contributing Factor:

Manufacturer supplied valve was not

assembled correctly

Off-Site Responders Notified

Off-Site Responders Notified: No, not notified

Changes Introduced as a Result of the Accident

Improved or Upgraded Equipment: N/A Revised Maintenance: Yes Revised Training: N/A **Revised Operating Procedures:** N/A **New Process Controls:** N/A New Mitigation Systems: N/A Revised Emergency Response Plan: N/A **Changed Process:** N/A Reduced Inventory: N/A None: N/A Other Changes Introduced: N/A

Chemicals in Accident History

Quantity Released (lbs):

Percent Weight: 100

Chemical Name: Ethylene oxide [Oxirane]

CAS Number: 75-21-8 Flammable/Toxic: Toxic

EPA Facility Identifier: 1000 0008 8781 Plan Sequence Number: 1000116448

Section 9. Emergency Response

Written Emergency Response (ER) Plan

Community Plan (Is facility included in written community emergency response plan?):

Yes

Facility Plan (Does facility have its own written emergency response plan?):

Yes

Response Actions (Does ER plan include specific actions to be taken in response to accidental releases of regulated substance(s)?):

Yes

Public Information (Does ER plan include procedures for informing the public and local agencies responding to accidental release?):

Yes

Healthcare (Does facility's ER plan include information on emergency health care?):

Yes

Local Agency

Agency Name (Name of local agency with which the facility ER plan or response activities are coordinated):

LaPorte LEPC

Agency Phone Number (Phone number of local agency with which the facility ER plan or response activities are coordinated):

(281) 471-2141