Facility Name: Heron Lake BioEnergy, LLC EPA Facility Identifier: 1000 0019 9625

Plan Sequence Number: 1000101568

Section 1. Registration Information

Source Identification

Facility Name: Heron Lake BioEnergy, LLC

Parent Company #1 Name: N/A

Submission Type: Resubmission Receipt Date: July 2022

Facility Identification

Facility ID: 1000 0019 9625

Dun and Bradstreet Numbers (DUNS)

Facility DUNS: N/A

Facility Location Address

Street 1: 91246 390th Avenue

Street 2: N/A

City: Heron Lake
State: MN
ZIP: 56137

ZIP: 56137
ZIP4: 0198
County: Jackson

Facility Latitude and Longitude

Latitude (decimal): 43.806944 Longitude (decimal): -095.290833

Local Emergency Planning Committee and Regulations

LEPC: Jackson Co 507-847-4774

OSHA PSM: Yes
EPCRA 302: Yes
CAA Title V: Yes

Facility Name: Heron Lake BioEnergy, LLC

EPA Facility Identifier: 1000 0019 9625

Plan Sequence Number: 1000101568

Process Chemicals

Program Level: Program Level 2 process

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]

CAS Number: 78-78-4 Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

Process NAICS

NAICS Code: 325193

NAICS Description: Ethyl Alcohol Manufacturing

Section 6. Accident History

No records found.

Facility Name: Heron Lake BioEnergy, LLC EPA Facility Identifier: 1000 0019 9625

Plan Sequence Number: 1000101568

Section 9. Emergency Response

Written Emergency Response (ER) Plan

Community Plan (Is facility included in written community emergency response plan?):

Yes

Facility Plan (Does facility have its own written emergency response plan?):

Yes

Response Actions (Does ER plan include specific actions to be taken in response to accidental releases of regulated substance(s)?):

Yes

Public Information (Does ER plan include procedures for informing the public and local agencies responding to accidental release?):

Yes

Healthcare (Does facility's ER plan include information on emergency health care?):

Yes

Local Agency

Agency Name (Name of local agency with which the facility ER plan or response activities are coordinated):

Heron Lake Fire Department

Agency Phone Number (Phone number of local agency with which the facility ER plan or response activities are coordinated):

(507) 793-2381