Facility Name: Alpenrose Dairy

EPA Facility Identifier: 1000 0001 0203

Plan Sequence Number: 1000080774

Section 1. Registration Information

Source Identification

Facility Name: Alpenrose Dairy

Parent Company #1 Name: N/A

Submission Type: Resubmission
Receipt Date: June 2019
Status: Deregistered
Deregistration Effective Date: March 2024

Facility Identification

Facility ID: 1000 0001 0203

Dun and Bradstreet Numbers (DUNS)

Facility DUNS: N/A

Facility Location Address

Street 1: 6149 S.W. Shattuck Rd.

 Street 2:
 N/A

 City:
 Portland

 State:
 OR

 ZIP:
 97221

 ZIP4:
 1044

 County:
 Multnomah

Facility Latitude and Longitude

Latitude (decimal): 45.478885 Longitude (decimal): -122.739784

Local Emergency Planning Committee and Regulations

LEPC: Multnomah County LEPC

 OSHA PSM:
 Yes

 EPCRA 302:
 Yes

 CAA Title V:
 N/A

Facility Name: Alpenrose Dairy

EPA Facility Identifier: 1000 0001 0203 Plan Sequence Number: 1000080774

Process Chemicals

Program Level: Program Level 3 process Chemical Name: Ammonia (anhydrous)

CAS Number: 7664-41-7 Flammable/Toxic: Toxic

Process NAICS

NAICS Code: 311511

NAICS Description: Fluid Milk Manufacturing

Section 6. Accident History

Accident History ID: Accident 1

Date of Accident:

Time Accident Began (HH:MM):

NAICS Code of Process Involved:

June 2011

11:17

311511

NAICS Description: Fluid Milk Manufacturing Release Duration: 002 Hours 32 Minutes

Release Event

Gas Release:YesLiquid Spill/Evaporation:N/AFire:N/AExplosion:N/AUncontrolled/Runaway Reaction:N/A

Release Source

N/A Storage Vessel: Piping: N/A Process Vessel: N/A Transfer Hose: N/A Valve: N/A Pump: N/A Joint: Yes Other Release Source: N/A EPA Facility Identifier: 1000 0001 0203 Plan Sequence Number: 1000080774

Woothor	Conditions	at tha "	Time of	Evont
vvealilei	Conditions	at the	i ii iie oi	Eveni

Wind Speed: 6.0
Units: Miles/h
Direction: W
Temperature: 55
Atmospheric Stability Class: D
Precipitation Present: Yes
Unknown Weather Conditions: N/A

On-Site Impacts

Employee or Contractor Deaths:

Public Responder Deaths:

O
Public Deaths:

Employee or Contractor Injuries:

O
Public Responder Injuries:

O
Public Injuries:

O
On-Site Property Damage (\$):

Known Off-Site Impacts

Deaths: 0
Hospitalizations: 0
Public Deaths: 0
Other Medical Treatments: 0
Evacuated: 25
Sheltered-in-Place: 650
Off-Site Property Damage (\$): 0

Environmental Damage

Fish or Animal Kills:

Tree, Lawn, Shrub, or Crop Damage:

Water Contamination:

N/A

Soil Contamination:

N/A

Other Environmental Damage:

N/A

Initiating Event

Initiating Event: Equipment Failure

EPA Facility Identifier: 1000 0001 0203 Plan Sequence Number: 1000080774

Contributing Factors

Equipment Failure: Yes N/A Human Error: Improper Procedures: N/A N/A Overpressurization: **Upset Condition:** N/A By-Pass Condition: N/A Maintenance Activity/Inactivity: Yes Process Design Failure: N/A Unsuitable Equipment: N/A **Unusual Weather Condition:** N/A Management Error: N/A Other Contributing Factor: N/A

Off-Site Responders Notified

Off-Site Responders Notified: Notified and Responded

Changes Introduced as a Result of the Accident

Improved or Upgraded Equipment: Yes N/A Revised Maintenance: Revised Training: Yes Revised Operating Procedures: N/A New Process Controls: N/A New Mitigation Systems: N/A Revised Emergency Response Plan: N/A **Changed Process:** N/A Reduced Inventory: N/A N/A None: Other Changes Introduced: N/A

Chemicals in Accident History

Quantity Released (lbs): 4802 Percent Weight: 100

Chemical Name: Ammonia (anhydrous)

CAS Number: 7664-41-7 Flammable/Toxic: Toxic

Facility Name: Alpenrose Dairy

EPA Facility Identifier: 1000 0001 0203 Plan Sequence Number: 1000080774

Section 9. Emergency Response

Written Emergency Response (ER) Plan

Community Plan (Is facility included in written community emergency response plan?):

Yes

Facility Plan (Does facility have its own written emergency response plan?):

Yes

Response Actions (Does ER plan include specific actions to be taken in response to accidental releases of regulated substance(s)?):

Yes

Public Information (Does ER plan include procedures for informing the public and local agencies responding to accidental release?):

Yes

Healthcare (Does facility's ER plan include information on emergency health care?):

Yes

Local Agency

Agency Name (Name of local agency with which the facility ER plan or response activities are coordinated):

Portland Fire Bureau Station #5

Agency Phone Number (Phone number of local agency with which the facility ER plan or response activities are coordinated):

(503) 823-3833