

Section 1. Registration Information

Source Identification

Facility Name:	Heartland Corn Products
Parent Company #1 Name:	N/A
Submission Type:	Resubmission
Receipt Date:	December 2022

Facility Identification

Facility ID:	1000 0002 5439
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Dun and Bradstreet Numbers (DUNS)

Facility DUNS:	878071331
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Facility Location Address

Street 1:	53331 Highway 19
Street 2:	N/A
City:	Winthrop
State:	MN
ZIP:	55396
ZIP4:	0429
County:	Sibley

Facility Latitude and Longitude

Latitude (decimal):	44.541944
Longitude (decimal):	-094.341667

Local Emergency Planning Committee and Regulations

LEPC:	Sibley County Emergency Manag.
OSHA PSM:	Yes
EPCRA 302:	Yes
CAA Title V:	Yes

Process Chemicals

Program Level:	Program Level 3 process
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

Flammable Mixture Chemical Components

Chemical Name:	Isopentane [Butane, 2-methyl-]
CAS Number:	78-78-4
Flammable/Toxic:	Flammable

Process NAICS

NAICS Code:	325193
NAICS Description:	Ethyl Alcohol Manufacturing

Section 6. Accident History

No records found.

Section 9. Emergency Response

Written Emergency Response (ER) Plan

Community Plan (Is facility included in written community emergency response plan?):	Yes
Facility Plan (Does facility have its own written emergency response plan?):	N/A
Response Actions (Does ER plan include specific actions to be taken in response to accidental releases of regulated substance(s)?):	N/A
Public Information (Does ER plan include procedures for informing the public and local agencies responding to accidental release?):	N/A
Healthcare (Does facility's ER plan include information on emergency health care?):	N/A

Local Agency

Agency Name (Name of local agency with which the facility ER plan or response activities are coordinated):

Winthrop Fire Department

Agency Phone Number (Phone number of local agency with which the facility ER plan or response activities are coordinated):

(507) 647-2666