EPA Facility Identifier: 1000 0009 2142 Plan Sequence Number: 1000118651

Section 1. Registration Information

Source Identification

Facility Name: Chevron Phillips Chemical Co. - PA

Plant

Parent Company #1 Name: Chevron Phillips Chemical Company

LP

Submission Type: Resubmission
Receipt Date: November 2024

Facility Identification

Facility ID: 1000 0009 2142

Dun and Bradstreet Numbers (DUNS)

Facility DUNS: 879914232

Facility Location Address

Street 1: 2001 S. Gulfway Drive

 Street 2:
 N/A

 City:
 Port Arthur

 State:
 TX

 ZIP:
 77641

 ZIP4:
 1547

County: Jefferson

Facility Latitude and Longitude

Latitude (decimal): 29.851798 Longitude (decimal): -093.976749

Local Emergency Planning Committee and Regulations

LEPC: Jefferson County LEPC

OSHA PSM: Yes
EPCRA 302: Yes
CAA Title V: Yes

EPA Facility Identifier: 1000 0009 2142 Plan Sequence Number: 1000118651

Process Chemicals

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: 1-Butene
CAS Number: 106-98-9
Flammable/Toxic: Flammable

Chemical Name: 1,3-Butadiene
CAS Number: 106-99-0
Flammable/Toxic: Flammable

Chemical Name: 2-Butene
CAS Number: 107-01-7
Flammable/Toxic: Flammable

Chemical Name: Propylene [1-Propene]

CAS Number: 115-07-1 Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

EPA Facility Identifier: 1000 0009 2142 Plan Sequence Number: 1000118651

Chemical Name: Ethylene [Ethene]

CAS Number: 74-85-1 Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

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CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
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EPA Facility Identifier: 1000 0009 2142 Plan Sequence Number: 1000118651

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: 1-Butene
CAS Number: 106-98-9
Flammable/Toxic: Flammable

Chemical Name: 2-Butene
CAS Number: 107-01-7
Flammable/Toxic: Flammable

Chemical Name: Propylene [1-Propene]

CAS Number: 115-07-1 Flammable/Toxic: Flammable

Chemical Name: Ethylene [Ethene]

CAS Number: 74-85-1 Flammable/Toxic: Flammable

Process NAICS

NAICS Code: 32511

NAICS Description: Petrochemical Manufacturing

Section 6. Accident History

Accident History ID: Accident 1

Date of Accident: February 2021

Time Accident Began (HH:MM): 21:15
NAICS Code of Process Involved: 32511

NAICS Description: Petrochemical Manufacturing Release Duration: 000 Hours 26 Minutes

Release Event

Gas Release:N/ALiquid Spill/Evaporation:N/AFire:YesExplosion:N/AUncontrolled/Runaway Reaction:N/A

EPA Facility Identifier: 1000 0009 2142 Plan Sequence Number: 1000118651

Release Source

Storage Vessel: N/A
Piping: N/A
Process Vessel: N/A
Transfer Hose: N/A
Valve: N/A
Pump: N/A
Joint: N/A

Other Release Source: Cracking Furnace

Weather Conditions at the Time of Event

Wind Speed: 14.0
Units: Miles/h
Direction: NW
Temperature: 20
Atmospheric Stability Class: A
Precipitation Present: N/A
Unknown Weather Conditions: N/A

On-Site Impacts

Employee or Contractor Deaths:

Public Responder Deaths:

O
Public Deaths:

Employee or Contractor Injuries:

Public Responder Injuries:

O
Public Injuries:

O

On-Site Property Damage (\$): 5800000

Known Off-Site Impacts

Deaths: 0
Hospitalizations: 0
Public Deaths: 0
Other Medical Treatments: 0
Evacuated: 0
Sheltered-in-Place: 0
Off-Site Property Damage (\$): 0

EPA Facility Identifier: 1000 0009 2142 Plan Sequence Number: 1000118651

Environmental Damage

Fish or Animal Kills:

Tree, Lawn, Shrub, or Crop Damage:

Water Contamination:

N/A

Soil Contamination:

N/A

Other Environmental Damage:

N/A

Initiating Event

Initiating Event: Natural(Weather Conditions

Earthquake)

Contributing Factors

Equipment Failure: N/A Human Error: N/A N/A Improper Procedures: Overpressurization: N/A **Upset Condition:** N/A By-Pass Condition: N/A Maintenance Activity/Inactivity: N/A Process Design Failure: Yes Unsuitable Equipment: N/A **Unusual Weather Condition:** Yes Management Error: N/A Other Contributing Factor: N/A

Off-Site Responders Notified

Off-Site Responders Notified:

on-site ERT handled

EPA Facility Identifier: 1000 0009 2142 Plan Sequence Number: 1000118651

Changes Introduced as a Result of the Accident

N/A Improved or Upgraded Equipment: N/A Revised Maintenance: Revised Training: N/A Yes **Revised Operating Procedures: New Process Controls:** N/A New Mitigation Systems: Yes Revised Emergency Response Plan: N/A Changed Process: N/A Reduced Inventory: N/A None: N/A

Other Changes Introduced: Recommendations from Incident

Investigation are in the process of

implementation

Chemicals in Accident History

Quantity Released (lbs):1Percent Weight:N/AChemical Name:HydrogenCAS Number:1333-74-0Flammable/Toxic:Flammable

Quantity Released (lbs):1Percent Weight:N/AChemical Name:MethaneCAS Number:74-82-8Flammable/Toxic:Flammable

Quantity Released (lbs):1Percent Weight:N/AChemical Name:EthaneCAS Number:74-84-0Flammable/Toxic:Flammable

Quantity Released (lbs): 1
Percent Weight: N/A

Chemical Name: Ethylene [Ethene]

CAS Number: 74-85-1 Flammable/Toxic: Flammable

Quantity Released (lbs):1Percent Weight:N/AChemical Name:PropaneCAS Number:74-98-6Flammable/Toxic:Flammable

EPA Facility Identifier: 1000 0009 2142 Plan Sequence Number: 1000118651

1

N/A

Quantity Released (lbs):
Percent Weight:

Chemical Name: Propylene [1-Propene]

CAS Number: 115-07-1 Flammable/Toxic: Flammable

Section 9. Emergency Response

Written Emergency Response (ER) Plan

Community Plan (Is facility included in written community emergency response plan?):

Facility Plan (Does facility have its own

Response Actions (Does ER plan include specific actions to be taken in response to accidental releases of regulated substance(s)?):

written emergency response plan?):

Public Information (Does ER plan include procedures for informing the public and local agencies responding to accidental release?):

Healthcare (Does facility's ER plan include information on emergency health care?):

Yes

Yes

Yes

Yes

Yes

Local Agency

Agency Name (Name of local agency with which the facility ER plan or response activities are coordinated):

Agency Phone Number (Phone number of local agency with which the facility ER plan or response activities are coordinated):

Jefferson County LEPC

(409) 835-8757