

Section 1. Registration Information

Source Identification

Facility Name:	Blue Cube Operations, LLC
Parent Company #1 Name:	The Olin Corporation
Submission Type:	Resubmission
Receipt Date:	March 2023

Facility Identification

Facility ID:	1000 0023 0626
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Dun and Bradstreet Numbers (DUNS)

Facility DUNS:	79829795
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Facility Location Address

Street 1:	2301 N. Brazosport Blvd.
Street 2:	N/A
City:	Freeport
State:	TX
ZIP:	77541
ZIP4:	N/A
County:	Brazoria

Facility Latitude and Longitude

Latitude (decimal):	28.969389
Longitude (decimal):	-095.379528

Local Emergency Planning Committee and Regulations

LEPC:	Brazoria County LEPC
OSHA PSM:	Yes
EPCRA 302:	Yes
CAA Title V:	Yes

Process Chemicals

Program Level:	Program Level 3 process
Chemical Name:	Chloroform [Methane, trichloro-]
CAS Number:	67-66-3
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Methyl chloride [Methane, chloro-]
CAS Number:	74-87-3
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Hydrogen chloride (anhydrous) [Hydrochloric acid]
CAS Number:	7647-01-0
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Chlorine
CAS Number:	7782-50-5
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Epichlorohydrin [Oxirane, (chloromethyl)-]
CAS Number:	106-89-8
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Epichlorohydrin [Oxirane, (chloromethyl)-]
CAS Number:	106-89-8
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Isopropyl chloride [Propane, 2-chloro-]
CAS Number:	75-29-6
Flammable/Toxic:	Flammable
Program Level:	Program Level 3 process
Chemical Name:	Propylene [1-Propene]
CAS Number:	115-07-1
Flammable/Toxic:	Flammable
Program Level:	Program Level 3 process
Chemical Name:	2-Chloropropylene [1-Propene, 2-chloro-]
CAS Number:	557-98-2
Flammable/Toxic:	Flammable

Program Level:	Program Level 3 process
Chemical Name:	1-Chloropropylene [1-Propene, 1-chloro-]
CAS Number:	590-21-6
Flammable/Toxic:	Flammable
Program Level:	Program Level 3 process
Chemical Name:	Epichlorohydrin [Oxirane, (chloromethyl)-]
CAS Number:	106-89-8
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Chlorine
CAS Number:	7782-50-5
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Chlorine
CAS Number:	7782-50-5
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Methyl chloride [Methane, chloro-]
CAS Number:	74-87-3
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Chlorine
CAS Number:	7782-50-5
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	1-Butene
CAS Number:	106-98-9
Flammable/Toxic:	Flammable
Program Level:	Program Level 3 process
Chemical Name:	Epichlorohydrin [Oxirane, (chloromethyl)-]
CAS Number:	106-89-8
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Chlorine
CAS Number:	7782-50-5
Flammable/Toxic:	Toxic

Program Level:	Program Level 3 process
Chemical Name:	Chlorine
CAS Number:	7782-50-5
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Chlorine
CAS Number:	7782-50-5
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Chlorine
CAS Number:	7782-50-5
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Chloroform [Methane, trichloro-]
CAS Number:	67-66-3
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Hydrogen chloride (anhydrous) [Hydrochloric acid]
CAS Number:	7647-01-0
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Chlorine
CAS Number:	7782-50-5
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Vinyl chloride [Ethene, chloro-]
CAS Number:	75-01-4
Flammable/Toxic:	Flammable
Program Level:	Program Level 3 process
Chemical Name:	Propylene [1-Propene]
CAS Number:	115-07-1
Flammable/Toxic:	Flammable
Program Level:	Program Level 3 process
Chemical Name:	Epichlorohydrin [Oxirane, (chloromethyl)-]
CAS Number:	106-89-8
Flammable/Toxic:	Toxic

Program Level:	Program Level 3 process
Chemical Name:	Chlorine
CAS Number:	7782-50-5
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Hydrogen chloride (anhydrous) [Hydrochloric acid]
CAS Number:	7647-01-0
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Chlorine
CAS Number:	7782-50-5
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Isopropyl chloride [Propane, 2-chloro-]
CAS Number:	75-29-6
Flammable/Toxic:	Flammable
Program Level:	Program Level 3 process
Chemical Name:	Propylene [1-Propene]
CAS Number:	115-07-1
Flammable/Toxic:	Flammable
Program Level:	Program Level 3 process
Chemical Name:	2-Chloropropylene [1-Propene, 2-chloro-]
CAS Number:	557-98-2
Flammable/Toxic:	Flammable
Program Level:	Program Level 3 process
Chemical Name:	1-Chloropropylene [1-Propene, 1-chloro-]
CAS Number:	590-21-6
Flammable/Toxic:	Flammable
Program Level:	Program Level 3 process
Chemical Name:	Epichlorohydrin [Oxirane, (chloromethyl)-]
CAS Number:	106-89-8
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Hydrogen chloride (anhydrous) [Hydrochloric acid]
CAS Number:	7647-01-0
Flammable/Toxic:	Toxic

Program Level:	Program Level 3 process
Chemical Name:	Hydrogen chloride (anhydrous) [Hydrochloric acid]
CAS Number:	7647-01-0
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Epichlorohydrin [Oxirane, (chloromethyl)-]
CAS Number:	106-89-8
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Sulfur dioxide (anhydrous)
CAS Number:	7446-09-5
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Hydrogen chloride (anhydrous) [Hydrochloric acid]
CAS Number:	7647-01-0
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Chlorine
CAS Number:	7782-50-5
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Isopropyl chloride [Propane, 2-chloro-]
CAS Number:	75-29-6
Flammable/Toxic:	Flammable
Program Level:	Program Level 3 process
Chemical Name:	Propylene [1-Propene]
CAS Number:	115-07-1
Flammable/Toxic:	Flammable
Program Level:	Program Level 3 process
Chemical Name:	2-Chloropropylene [1-Propene, 2-chloro-]
CAS Number:	557-98-2
Flammable/Toxic:	Flammable
Program Level:	Program Level 3 process
Chemical Name:	1-Chloropropylene [1-Propene, 1-chloro-]
CAS Number:	590-21-6
Flammable/Toxic:	Flammable

Program Level:	Program Level 3 process
Chemical Name:	Epichlorohydrin [Oxirane, (chloromethyl)-]
CAS Number:	106-89-8
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Chlorine
CAS Number:	7782-50-5
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Chlorine
CAS Number:	7782-50-5
Flammable/Toxic:	Toxic

Process NAICS

NAICS Code:	325199
NAICS Description:	All Other Basic Organic Chemical Manufacturing
NAICS Code:	48832
NAICS Description:	Marine Cargo Handling

Section 6. Accident History

Accident History ID: Accident 1

Date of Accident:	March 2022
Time Accident Began (HH:MM):	20:20
NAICS Code of Process Involved:	325199
NAICS Description:	All Other Basic Organic Chemical Manufacturing
Release Duration:	000 Hours 39 Minutes

Release Event

Gas Release:	N/A
Liquid Spill/Evaporation:	Yes
Fire:	N/A
Explosion:	N/A
Uncontrolled/Runaway Reaction:	N/A

Release Source

Storage Vessel:	N/A
Piping:	N/A
Process Vessel:	N/A
Transfer Hose:	N/A
Valve:	N/A
Pump:	Yes
Joint:	N/A
Other Release Source:	N/A

Weather Conditions at the Time of Event

Wind Speed:	15.0
Units:	Miles/h
Direction:	SSE
Temperature:	68
Atmospheric Stability Class:	N/A
Precipitation Present:	N/A
Unknown Weather Conditions:	N/A

On-Site Impacts

Employee or Contractor Deaths:	0
Public Responder Deaths:	0
Public Deaths:	0
Employee or Contractor Injuries:	3
Public Responder Injuries:	0
Public Injuries:	0
On-Site Property Damage (\$):	0

Known Off-Site Impacts

Deaths:	0
Hospitalizations:	0
Public Deaths:	0
Other Medical Treatments:	0
Evacuated:	0
Sheltered-in-Place:	0
Off-Site Property Damage (\$):	0

Environmental Damage

Fish or Animal Kills:	N/A
Tree, Lawn, Shrub, or Crop Damage:	N/A
Water Contamination:	N/A
Soil Contamination:	N/A
Other Environmental Damage:	N/A

Initiating Event

Initiating Event:	Equipment Failure
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Contributing Factors

Equipment Failure:	Yes
Human Error:	N/A
Improper Procedures:	N/A
Overpressurization:	N/A
Upset Condition:	N/A
By-Pass Condition:	N/A
Maintenance Activity/Inactivity:	Yes
Process Design Failure:	N/A
Unsuitable Equipment:	N/A
Unusual Weather Condition:	N/A
Management Error:	N/A
Other Contributing Factor:	N/A

Off-Site Responders Notified

Off-Site Responders Notified:	No, not notified
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Changes Introduced as a Result of the Accident

Improved or Upgraded Equipment:	N/A
Revised Maintenance:	Yes
Revised Training:	N/A
Revised Operating Procedures:	N/A
New Process Controls:	N/A
New Mitigation Systems:	Yes
Revised Emergency Response Plan:	N/A
Changed Process:	N/A
Reduced Inventory:	N/A
None:	N/A
Other Changes Introduced:	N/A

Chemicals in Accident History

Quantity Released (lbs):	39
Percent Weight:	N/A
Chemical Name:	Vinyl chloride [Ethene, chloro-]
CAS Number:	75-01-4
Flammable/Toxic:	Flammable
Quantity Released (lbs):	6
Percent Weight:	0.1
Chemical Name:	Hydrogen chloride (anhydrous) [Hydrochloric acid]
CAS Number:	7647-01-0
Flammable/Toxic:	Toxic

Accident History ID: Accident 2

Date of Accident:	March 2021
Time Accident Began (HH:MM):	15:40
NAICS Code of Process Involved:	325199
NAICS Description:	All Other Basic Organic Chemical Manufacturing
Release Duration:	000 Hours 06 Minutes

Release Event

Gas Release:	Yes
Liquid Spill/Evaporation:	N/A
Fire:	N/A
Explosion:	N/A
Uncontrolled/Runaway Reaction:	N/A

Release Source

Storage Vessel:	N/A
Piping:	N/A
Process Vessel:	N/A
Transfer Hose:	N/A
Valve:	Yes
Pump:	N/A
Joint:	N/A
Other Release Source:	N/A

Weather Conditions at the Time of Event

Wind Speed:	N/A
Units:	N/A
Direction:	N/A
Temperature:	N/A
Atmospheric Stability Class:	N/A
Precipitation Present:	N/A
Unknown Weather Conditions:	Yes

On-Site Impacts

Employee or Contractor Deaths:	0
Public Responder Deaths:	0
Public Deaths:	0
Employee or Contractor Injuries:	1
Public Responder Injuries:	0
Public Injuries:	0
On-Site Property Damage (\$):	0

Known Off-Site Impacts

Deaths:	0
Hospitalizations:	0
Public Deaths:	0
Other Medical Treatments:	0
Evacuated:	0
Sheltered-in-Place:	0
Off-Site Property Damage (\$):	0

Environmental Damage

Fish or Animal Kills:	N/A
Tree, Lawn, Shrub, or Crop Damage:	N/A
Water Contamination:	N/A
Soil Contamination:	N/A
Other Environmental Damage:	N/A

Initiating Event

Initiating Event:	Human Error
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Contributing Factors

Equipment Failure:	N/A
Human Error:	N/A
Improper Procedures:	N/A
Overpressurization:	N/A
Upset Condition:	N/A
By-Pass Condition:	N/A
Maintenance Activity/Inactivity:	N/A
Process Design Failure:	N/A
Unsuitable Equipment:	N/A
Unusual Weather Condition:	N/A
Management Error:	N/A
Other Contributing Factor:	N/A

Off-Site Responders Notified

Off-Site Responders Notified:	No, not notified
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Changes Introduced as a Result of the Accident

Improved or Upgraded Equipment:	N/A
Revised Maintenance:	N/A
Revised Training:	Yes
Revised Operating Procedures:	Yes
New Process Controls:	N/A
New Mitigation Systems:	N/A
Revised Emergency Response Plan:	N/A
Changed Process:	N/A
Reduced Inventory:	N/A
None:	N/A
Other Changes Introduced:	Discipline administered

Chemicals in Accident History

Quantity Released (lbs):	1
Percent Weight:	100
Chemical Name:	Chlorine
CAS Number:	7782-50-5
Flammable/Toxic:	Toxic

Accident History ID: Accident 3

Date of Accident:	October 2019
Time Accident Began (HH:MM):	13:49
NAICS Code of Process Involved:	325199
NAICS Description:	All Other Basic Organic Chemical Manufacturing
Release Duration:	000 Hours 07 Minutes

Release Event

Gas Release:	N/A
Liquid Spill/Evaporation:	Yes
Fire:	N/A
Explosion:	N/A
Uncontrolled/Runaway Reaction:	N/A

Release Source

Storage Vessel:	N/A
Piping:	Yes
Process Vessel:	N/A
Transfer Hose:	N/A
Valve:	N/A
Pump:	N/A
Joint:	N/A
Other Release Source:	N/A

Weather Conditions at the Time of Event

Wind Speed:	N/A
Units:	N/A
Direction:	N
Temperature:	80
Atmospheric Stability Class:	N/A
Precipitation Present:	Yes
Unknown Weather Conditions:	N/A

On-Site Impacts

Employee or Contractor Deaths:	0
Public Responder Deaths:	0
Public Deaths:	0
Employee or Contractor Injuries:	1
Public Responder Injuries:	0
Public Injuries:	0
On-Site Property Damage (\$):	5000

Known Off-Site Impacts

Deaths:	0
Hospitalizations:	0
Public Deaths:	0
Other Medical Treatments:	0
Evacuated:	0
Sheltered-in-Place:	0
Off-Site Property Damage (\$):	0

Environmental Damage

Fish or Animal Kills:	N/A
Tree, Lawn, Shrub, or Crop Damage:	N/A
Water Contamination:	N/A
Soil Contamination:	N/A
Other Environmental Damage:	N/A

Initiating Event

Initiating Event:	Equipment Failure
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Contributing Factors

Equipment Failure:	Yes
Human Error:	N/A
Improper Procedures:	Yes
Overpressurization:	N/A
Upset Condition:	Yes
By-Pass Condition:	N/A
Maintenance Activity/Inactivity:	N/A
Process Design Failure:	N/A
Unsuitable Equipment:	N/A
Unusual Weather Condition:	N/A
Management Error:	N/A
Other Contributing Factor:	N/A

Off-Site Responders Notified

Off-Site Responders Notified:	No, not notified
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Changes Introduced as a Result of the Accident

Improved or Upgraded Equipment:	Yes
Revised Maintenance:	N/A
Revised Training:	N/A
Revised Operating Procedures:	Yes
New Process Controls:	N/A
New Mitigation Systems:	N/A
Revised Emergency Response Plan:	N/A
Changed Process:	N/A
Reduced Inventory:	N/A
None:	N/A
Other Changes Introduced:	N/A

Chemicals in Accident History

Quantity Released (lbs):	14
Percent Weight:	100
Chemical Name:	Chlorine
CAS Number:	7782-50-5
Flammable/Toxic:	Toxic

Accident History ID: Accident 4

Date of Accident:	July 2019
Time Accident Began (HH:MM):	09:44
NAICS Code of Process Involved:	325199
NAICS Description:	All Other Basic Organic Chemical Manufacturing
Release Duration:	000 Hours 01 Minutes

Release Event

Gas Release:	Yes
Liquid Spill/Evaporation:	N/A
Fire:	N/A
Explosion:	N/A
Uncontrolled/Runaway Reaction:	N/A

Release Source

Storage Vessel:	N/A
Piping:	N/A
Process Vessel:	N/A
Transfer Hose:	N/A
Valve:	N/A
Pump:	N/A
Joint:	Yes
Other Release Source:	N/A

Weather Conditions at the Time of Event

Wind Speed:	3.0
Units:	Miles/h
Direction:	SSW
Temperature:	90
Atmospheric Stability Class:	B
Precipitation Present:	N/A
Unknown Weather Conditions:	N/A

On-Site Impacts

Employee or Contractor Deaths:	0
Public Responder Deaths:	0
Public Deaths:	0
Employee or Contractor Injuries:	1
Public Responder Injuries:	0
Public Injuries:	0
On-Site Property Damage (\$):	0

Known Off-Site Impacts

Deaths:	0
Hospitalizations:	0
Public Deaths:	0
Other Medical Treatments:	0
Evacuated:	0
Sheltered-in-Place:	0
Off-Site Property Damage (\$):	0

Environmental Damage

Fish or Animal Kills:	N/A
Tree, Lawn, Shrub, or Crop Damage:	N/A
Water Contamination:	N/A
Soil Contamination:	N/A
Other Environmental Damage:	N/A

Initiating Event

Initiating Event:	Equipment Failure
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Contributing Factors

Equipment Failure:	N/A
Human Error:	N/A
Improper Procedures:	Yes
Overpressurization:	N/A
Upset Condition:	N/A
By-Pass Condition:	N/A
Maintenance Activity/Inactivity:	N/A
Process Design Failure:	N/A
Unsuitable Equipment:	N/A
Unusual Weather Condition:	N/A
Management Error:	Yes
Other Contributing Factor:	N/A

Off-Site Responders Notified

Off-Site Responders Notified:	No, not notified
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Changes Introduced as a Result of the Accident

Improved or Upgraded Equipment:	N/A
Revised Maintenance:	N/A
Revised Training:	Yes
Revised Operating Procedures:	Yes
New Process Controls:	N/A
New Mitigation Systems:	N/A
Revised Emergency Response Plan:	N/A
Changed Process:	N/A
Reduced Inventory:	N/A
None:	N/A
Other Changes Introduced:	N/A

Chemicals in Accident History

Quantity Released (lbs):	1
Percent Weight:	100
Chemical Name:	Chlorine
CAS Number:	7782-50-5
Flammable/Toxic:	Toxic

Accident History ID: Accident 5

Date of Accident:	February 2019
Time Accident Began (HH:MM):	16:00
NAICS Code of Process Involved:	325199
NAICS Description:	All Other Basic Organic Chemical Manufacturing
Release Duration:	000 Hours 01 Minutes

Release Event

Gas Release:	Yes
Liquid Spill/Evaporation:	N/A
Fire:	N/A
Explosion:	N/A
Uncontrolled/Runaway Reaction:	N/A

Release Source

Storage Vessel:	N/A
Piping:	N/A
Process Vessel:	N/A
Transfer Hose:	N/A
Valve:	Yes
Pump:	N/A
Joint:	N/A
Other Release Source:	N/A

Weather Conditions at the Time of Event

Wind Speed:	N/A
Units:	Miles/h
Direction:	N/A
Temperature:	N/A
Atmospheric Stability Class:	N/A
Precipitation Present:	N/A
Unknown Weather Conditions:	Yes

On-Site Impacts

Employee or Contractor Deaths:	0
Public Responder Deaths:	0
Public Deaths:	0
Employee or Contractor Injuries:	1
Public Responder Injuries:	0
Public Injuries:	0
On-Site Property Damage (\$):	0

Known Off-Site Impacts

Deaths:	0
Hospitalizations:	0
Public Deaths:	0
Other Medical Treatments:	0
Evacuated:	0
Sheltered-in-Place:	0
Off-Site Property Damage (\$):	0

Environmental Damage

Fish or Animal Kills:	N/A
Tree, Lawn, Shrub, or Crop Damage:	N/A
Water Contamination:	N/A
Soil Contamination:	N/A
Other Environmental Damage:	N/A

Initiating Event

Initiating Event:	Human Error
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Contributing Factors

Equipment Failure:	N/A
Human Error:	N/A
Improper Procedures:	N/A
Overpressurization:	N/A
Upset Condition:	N/A
By-Pass Condition:	N/A
Maintenance Activity/Inactivity:	N/A
Process Design Failure:	N/A
Unsuitable Equipment:	N/A
Unusual Weather Condition:	N/A
Management Error:	N/A
Other Contributing Factor:	N/A

Off-Site Responders Notified

Off-Site Responders Notified:	No, not notified
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Changes Introduced as a Result of the Accident

Improved or Upgraded Equipment:	N/A
Revised Maintenance:	Yes
Revised Training:	Yes
Revised Operating Procedures:	Yes
New Process Controls:	N/A
New Mitigation Systems:	N/A
Revised Emergency Response Plan:	N/A
Changed Process:	N/A
Reduced Inventory:	N/A
None:	N/A
Other Changes Introduced:	Discipline administered

Chemicals in Accident History

Quantity Released (lbs):	1
Percent Weight:	100
Chemical Name:	Chlorine
CAS Number:	7782-50-5
Flammable/Toxic:	Toxic

Section 9. Emergency Response

Written Emergency Response (ER) Plan

Community Plan (Is facility included in written community emergency response plan?):	Yes
Facility Plan (Does facility have its own written emergency response plan?):	Yes
Response Actions (Does ER plan include specific actions to be taken in response to accidental releases of regulated substance(s)?):	Yes
Public Information (Does ER plan include procedures for informing the public and local agencies responding to accidental release?):	Yes
Healthcare (Does facility's ER plan include information on emergency health care?):	Yes

Local Agency

Agency Name (Name of local agency with which the facility ER plan or response activities are coordinated):	Brazoria County Sherriff's Dept
Agency Phone Number (Phone number of local agency with which the facility ER plan or response activities are coordinated):	(979) 265-9310