

Section 1. Registration Information

Source Identification

Facility Name:	Bushmills Ethanol
Parent Company #1 Name:	N/A
Submission Type:	Resubmission
Receipt Date:	December 2023

Facility Identification

Facility ID:	1000 0020 5057
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Dun and Bradstreet Numbers (DUNS)

Facility DUNS:	152955394
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Facility Location Address

Street 1:	17025 Highway 12 NE
Street 2:	N/A
City:	Atwater
State:	MN
ZIP:	56209
ZIP4:	9684
County:	Kandiyohi

Facility Latitude and Longitude

Latitude (decimal):	45.138480
Longitude (decimal):	-094.810430

Local Emergency Planning Committee and Regulations

LEPC:	Kandiyohi County LEPC
OSHA PSM:	Yes
EPCRA 302:	Yes
CAA Title V:	N/A

Process Chemicals

Program Level:	Program Level 3 process
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

Flammable Mixture Chemical Components

Chemical Name:	Isopentane [Butane, 2-methyl-]
CAS Number:	78-78-4
Flammable/Toxic:	Flammable

Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable

Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable

Chemical Name:	2,2-Dimethylpropane [Propane, 2,2-dimethyl-]
CAS Number:	463-82-1
Flammable/Toxic:	Flammable

Process NAICS

NAICS Code:	325193
NAICS Description:	Ethyl Alcohol Manufacturing

Section 6. Accident History

No records found.

Section 9. Emergency Response

Written Emergency Response (ER) Plan

Community Plan (Is facility included in written community emergency response plan?):	Yes
Facility Plan (Does facility have its own written emergency response plan?):	Yes
Response Actions (Does ER plan include specific actions to be taken in response to accidental releases of regulated substance(s)?):	Yes
Public Information (Does ER plan include procedures for informing the public and local agencies responding to accidental release?):	Yes
Healthcare (Does facility's ER plan include information on emergency health care?):	Yes

Local Agency

Agency Name (Name of local agency with which the facility ER plan or response activities are coordinated):	Atwater Fire Department
Agency Phone Number (Phone number of local agency with which the facility ER plan or response activities are coordinated):	(320) 974-8760