

## Section 1. Registration Information

### Source Identification

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Facility Name:	Green Plains Otter Tail, LLC.
Parent Company #1 Name:	Green Plains Inc.
Submission Type:	Resubmission
Receipt Date:	April 2024

### Facility Identification

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Facility ID:	1000 0020 1916
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### Dun and Bradstreet Numbers (DUNS)

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Facility DUNS:	N/A
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### Facility Location Address

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Street 1:	24096 170th Avenue
Street 2:	N/A
City:	Fergus Falls
State:	MN
ZIP:	56537
ZIP4:	7518
County:	Otter Tail

### Facility Latitude and Longitude

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Latitude (decimal):	46.3125
Longitude (decimal):	-96.1337

### Local Emergency Planning Committee and Regulations

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LEPC:	District 4 LEPC, St. Paul, MN
OSHA PSM:	Yes
EPCRA 302:	Yes
CAA Title V:	Yes

## Process Chemicals

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Program Level:	Program Level 3 process
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

### Flammable Mixture Chemical Components

Chemical Name:	Isopentane [Butane, 2-methyl-]
CAS Number:	78-78-4
Flammable/Toxic:	Flammable

Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable

Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable

Chemical Name:	2,2-Dimethylpropane [Propane, 2,2-dimethyl-]
CAS Number:	463-82-1
Flammable/Toxic:	Flammable

## Process NAICS

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NAICS Code:	325193
NAICS Description:	Ethyl Alcohol Manufacturing

## Section 6. Accident History

No records found.

## Section 9. Emergency Response

### Written Emergency Response (ER) Plan

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Community Plan (Is facility included in written community emergency response plan?):	Yes
Facility Plan (Does facility have its own written emergency response plan?):	N/A
Response Actions (Does ER plan include specific actions to be taken in response to accidental releases of regulated substance(s)?):	N/A
Public Information (Does ER plan include procedures for informing the public and local agencies responding to accidental release?):	N/A
Healthcare (Does facility's ER plan include information on emergency health care?):	N/A

### Local Agency

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Agency Name (Name of local agency with which the facility ER plan or response activities are coordinated):	Fergus Falls Fire Department
Agency Phone Number (Phone number of local agency with which the facility ER plan or response activities are coordinated):	(218) 736-6983