EPA Facility Identifier: 1000 0011 2781 Plan Sequence Number: 1000100164

Section 1. Registration Information

Source Identification

Facility Name: Alon USA Big Spring Refinery

Parent Company #1 Name:

Submission Type:

Resubmission

Receipt Date:

Alon USA LP

Resubmission

April 2022

Facility Identification

Facility ID: 1000 0011 2781

Dun and Bradstreet Numbers (DUNS)

Facility DUNS: 806625757

Facility Location Address

Street 1: I-20 @ Refinery Road

 Street 2:
 P O Box 1311

 City:
 Big Spring

 State:
 TX

 ZIP:
 79721

 ZIP4:
 N/A

 County:
 Howard

Facility Latitude and Longitude

Latitude (decimal): 32.269722 Longitude (decimal): -101.418056

Local Emergency Planning Committee and Regulations

LEPC: Howard County LEPC

OSHA PSM: Yes
EPCRA 302: Yes
CAA Title V: Yes

EPA Facility Identifier: 1000 0011 2781 Plan Sequence Number: 1000100164

Process Chemicals

Program Level: Program Level 3 process

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Program Level: Program Level 3 process

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

Program Level: Program Level 3 process

Chemical Name: Hydrogen fluoride/Hydrofluoric acid

(conc 50% or greater) [Hydrofluoric

acid]

CAS Number: 7664-39-3 Flammable/Toxic: Toxic

Program Level: Program Level 3 process

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Program Level: Program Level 3 process

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Propylene [1-Propene]

CAS Number: 115-07-1 Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Propylene [1-Propene]

CAS Number: 115-07-1 Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Ammonia (anhydrous)

CAS Number: 7664-41-7 Flammable/Toxic: Toxic

EPA Facility Identifier: 1000 0011 2781 Plan Sequence Number: 1000100164

Program Level: Program Level 1 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Acetylene [Ethyne]

CAS Number: 74-86-2 Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: Propylene [1-Propene]

CAS Number: 115-07-1 Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Chemical Name: Ethylene [Ethene]

CAS Number: 74-85-1
Flammable/Toxic: Flammable

Program Level: Program Level 1 process
Chemical Name: Flammable Mixture

EPA Facility Identifier: 1000 0011 2781 Plan Sequence Number: 1000100164

Flammable Mixture Chemical Components

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Propylene [1-Propene]

CAS Number: 115-07-1 Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Chemical Name: Ethylene [Ethene]

CAS Number: 74-85-1
Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

EPA Facility Identifier: 1000 0011 2781 Plan Sequence Number: 1000100164

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

Chemical Name: Propylene [1-Propene]

CAS Number: 115-07-1 Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Chemical Name: Ethylene [Ethene]

CAS Number: 74-85-1 Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11
Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

EPA Facility Identifier: 1000 0011 2781 Plan Sequence Number: 1000100164

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]

CAS Number: 78-78-4
Flammable/Toxic: Flammable

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: 1-Butene
CAS Number: 106-98-9
Flammable/Toxic: Flammable

Chemical Name: 1,3-Butadiene
CAS Number: 106-99-0
Flammable/Toxic: Flammable

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

Chemical Name: 1-Pentene
CAS Number: 109-67-1
Flammable/Toxic: Flammable

Chemical Name: 2-Methyl-1-butene

CAS Number: 563-46-2 Flammable/Toxic: Flammable

Chemical Name: 2-Butene-cis
CAS Number: 590-18-1
Flammable/Toxic: Flammable

Chemical Name: 2-Butene-trans [2-Butene, (E)]

CAS Number: 624-64-6 Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: 1-Butene
CAS Number: 106-98-9
Flammable/Toxic: Flammable

Chemical Name: 2-Butene-cis
CAS Number: 590-18-1
Flammable/Toxic: Flammable

Chemical Name: 2-Butene-trans [2-Butene, (E)]

CAS Number: 624-64-6
Flammable/Toxic: Flammable

Program Level: Program Level 1 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: 1-Butene
CAS Number: 106-98-9
Flammable/Toxic: Flammable

Chemical Name: 2-Butene
CAS Number: 107-01-7
Flammable/Toxic: Flammable

Chemical Name: Propylene [1-Propene]

CAS Number: 115-07-1 Flammable/Toxic: Flammable

Chemical Name: 2-Methylpropene [1-Propene,

2-methyl-]

CAS Number: 115-11-7 Flammable/Toxic: Flammable

Chemical Name: 2-Butene-cis
CAS Number: 590-18-1
Flammable/Toxic: Flammable

EPA Facility Identifier: 1000 0011 2781 Plan Sequence Number: 1000100164

Chemical Name: 2-Butene-trans [2-Butene, (E)]

CAS Number: 624-64-6 Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]

CAS Number: 78-78-4
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: 1-Butene
CAS Number: 106-98-9
Flammable/Toxic: Flammable

Chemical Name: 1,3-Butadiene
CAS Number: 106-99-0
Flammable/Toxic: Flammable

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

Chemical Name: 2-Methyl-1-butene

CAS Number: 563-46-2 Flammable/Toxic: Flammable

Chemical Name: 2-Butene-cis
CAS Number: 590-18-1
Flammable/Toxic: Flammable

Chemical Name: 2-Butene-trans [2-Butene, (E)]

CAS Number: 624-64-6 Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Program Level: Program Level 1 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: 1-Butene
CAS Number: 106-98-9
Flammable/Toxic: Flammable

EPA Facility Identifier: 1000 0011 2781

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

Chemical Name: 1-Pentene
CAS Number: 109-67-1
Flammable/Toxic: Flammable

Chemical Name: Propylene [1-Propene]

CAS Number: 115-07-1 Flammable/Toxic: Flammable

Chemical Name: 2-Methyl-1-butene

CAS Number: 563-46-2 Flammable/Toxic: Flammable

Chemical Name: 2-Butene-cis
CAS Number: 590-18-1
Flammable/Toxic: Flammable

Chemical Name: 2-Butene-trans [2-Butene, (E)]

CAS Number: 624-64-6 Flammable/Toxic: Flammable

Chemical Name: 2-Pentene, (Z)-CAS Number: 627-20-3
Flammable/Toxic: Flammable

Chemical Name: 2-Pentene, (E)-CAS Number: 646-04-8
Flammable/Toxic: Flammable

Chemical Name: Ethylene [Ethene]

CAS Number: 74-85-1
Flammable/Toxic: Flammable

Program Level: Program Level 1 process
Chemical Name: Flammable Mixture

Plan Sequence Number: 1000100164

Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]

CAS Number: 78-78-4
Flammable/Toxic: Flammable

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: 1-Butene
CAS Number: 106-98-9
Flammable/Toxic: Flammable

Chemical Name: 2-Butene
CAS Number: 107-01-7
Flammable/Toxic: Flammable

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

Chemical Name: 1-Pentene
CAS Number: 109-67-1
Flammable/Toxic: Flammable

Chemical Name: Propylene [1-Propene]

Chemical Name: 2-Methyl-1-butene

CAS Number: 563-46-2 Flammable/Toxic: Flammable

Chemical Name: 2-Butene-cis
CAS Number: 590-18-1
Flammable/Toxic: Flammable

Chemical Name: 2-Butene-trans [2-Butene, (E)]

CAS Number: 624-64-6 Flammable/Toxic: Flammable

Chemical Name: 2-Pentene, (Z)-CAS Number: 627-20-3
Flammable/Toxic: Flammable

Chemical Name: 2-Pentene, (E)-CAS Number: 646-04-8
Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Chemical Name: Butene
CAS Number: 25167-67-3
Flammable/Toxic: Flammable

Chemical Name: Ethylene [Ethene]

CAS Number: 74-85-1
Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]

CAS Number: 78-78-4
Flammable/Toxic: Flammable

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]

CAS Number: 78-78-4 Flammable/Toxic: Flammable

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

EPA Facility Identifier: 1000 0011 2781 Plan Sequence Number: 1000100164

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

Chemical Name: Propylene [1-Propene]

CAS Number: 115-07-1 Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Chemical Name: Ethylene [Ethene]

CAS Number: 74-85-1
Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11
Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]

CAS Number: 78-78-4
Flammable/Toxic: Flammable

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

EPA Facility Identifier: 1000 0011 2781 Plan Sequence Number: 1000100164

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Program Level: Program Level 1 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]

CAS Number: 78-78-4
Flammable/Toxic: Flammable

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: 1-Butene
CAS Number: 106-98-9
Flammable/Toxic: Flammable

Chemical Name: 1,3-Butadiene
CAS Number: 106-99-0
Flammable/Toxic: Flammable

Chemical Name: 2-Butene
CAS Number: 107-01-7
Flammable/Toxic: Flammable

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

Chemical Name: Propylene [1-Propene]

CAS Number: 115-07-1 Flammable/Toxic: Flammable

Chemical Name: 2-Butene-cis
CAS Number: 590-18-1
Flammable/Toxic: Flammable

Chemical Name: 2-Butene-trans [2-Butene, (E)]

CAS Number: 624-64-6 Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Chemical Name: Butene
CAS Number: 25167-67-3
Flammable/Toxic: Flammable

Program Level: Program Level 1 process
Chemical Name: Flammable Mixture

Plan Sequence Number: 1000100164

Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]

CAS Number: 78-78-4
Flammable/Toxic: Flammable

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Chemical Name: Butene
CAS Number: 25167-67-3
Flammable/Toxic: Flammable

Chemical Name: Ethylene [Ethene]

CAS Number: 74-85-1 Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

EPA Facility Identifier: 1000 0011 2781 Plan Sequence Number: 1000100164

Flammable Mixture Chemical Components

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]

CAS Number: 78-78-4
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

EPA Facility Identifier: 1000 0011 2781 Plan Sequence Number: 1000100164

Flammable Mixture Chemical Components

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: Butene
CAS Number: 25167-67-3
Flammable/Toxic: Flammable

Process NAICS

NAICS Code: 32411

NAICS Description: Petroleum Refineries

Section 6. Accident History

Accident History ID: Accident 1

Date of Accident: February 2021

Time Accident Began (HH:MM): 03:00
NAICS Code of Process Involved: 32411

NAICS Description: Petroleum Refineries
Release Duration: 000 Hours 25 Minutes

Release Event

Gas Release:N/ALiquid Spill/Evaporation:YesFire:YesExplosion:N/AUncontrolled/Runaway Reaction:N/A

EPA Facility Identifier: 1000 0011 2781 Plan Sequence Number: 1000100164

Release Source

 Storage Vessel:
 Yes

 Piping:
 Yes

 Process Vessel:
 Yes

 Transfer Hose:
 Yes

 Valve:
 N/A

 Pump:
 N/A

 Joint:
 N/A

Other Release Source: Tar Pot draw down line

Weather Conditions at the Time of Event

Wind Speed: 7.0
Units: Miles/h
Direction: NE
Temperature: 18
Atmospheric Stability Class: B
Precipitation Present: N/A
Unknown Weather Conditions: N/A

On-Site Impacts

Employee or Contractor Deaths:

Public Responder Deaths:

Public Deaths:

Employee or Contractor Injuries:

Public Responder Injuries:

Public Injuries:

0

On-Site Property Damage (\$): 1000000

Known Off-Site Impacts

Deaths: 0
Hospitalizations: 0
Public Deaths: 0
Other Medical Treatments: 0
Evacuated: 0
Sheltered-in-Place: 0
Off-Site Property Damage (\$): 0

EPA Facility Identifier: 1000 0011 2781 Plan Sequence Number: 1000100164

Environmental Damage

Fish or Animal Kills:

Tree, Lawn, Shrub, or Crop Damage:

Water Contamination:

N/A

Soil Contamination:

N/A

Other Environmental Damage:

N/A

Initiating Event

Initiating Event: Equipment Failure

Contributing Factors

Equipment Failure: Yes Human Error: N/A Improper Procedures: Yes Overpressurization: N/A **Upset Condition:** N/A N/A By-Pass Condition: Maintenance Activity/Inactivity: N/A Process Design Failure: Yes Unsuitable Equipment: Yes **Unusual Weather Condition:** N/A Management Error: N/A Other Contributing Factor: N/A

Off-Site Responders Notified

Off-Site Responders Notified: No, not notified

Changes Introduced as a Result of the Accident

Improved or Upgraded Equipment: Yes Revised Maintenance: N/A **Revised Training:** N/A N/A **Revised Operating Procedures:** New Process Controls: N/A New Mitigation Systems: N/A Revised Emergency Response Plan: N/A **Changed Process:** N/A N/A Reduced Inventory: N/A Other Changes Introduced: N/A

EPA Facility Identifier: 1000 0011 2781 Plan Sequence Number: 1000100164

Chemicals in Accident History

Quantity Released (lbs): 11100
Percent Weight: 15

Chemical Name: Hydrogen fluoride/Hydrofluoric acid

(conc 50% or greater) [Hydrofluoric

acid]

CAS Number: 7664-39-3 Flammable/Toxic: Toxic

Quantity Released (lbs): 63300
Percent Weight: N/A

Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

Chemical Name: 1-Pentene
CAS Number: 109-67-1
Flammable/Toxic: Flammable

Section 9. Emergency Response

Written Emergency Response (ER) Plan

Community Plan (Is facility included in written community emergency response plan?):

Facility Plan (Does facility have its own written emergency response plan?):

Response Actions (Does ER plan include specific actions to be taken in response to accidental releases of regulated substance(s)?):

Public Information (Does ER plan include procedures for informing the public and local agencies responding to accidental release?):

Healthcare (Does facility's ER plan include information on emergency health care?):

Yes

Yes

Yes

Yes

Yes

Facility Name: Alon USA Big Spring Refinery

EPA Facility Identifier: 1000 0011 2781

Plan Sequence Number: 1000100164

Local Agency

Agency Name (Name of local agency with which the facility ER plan or response activities are coordinated):

Agency Phone Number (Phone number of local agency with which the facility ER plan or response activities are coordinated):

Howard County LEPC

(432) 264-2202