Section 1. Registration Information

Source Identification

Facility Name: Sabine River Operations
Parent Company #1 Name: The Dow Chemical Company

Submission Type: Resubmission Receipt Date: August 2024

Facility Identification

Facility ID: 1000 0006 3584

Dun and Bradstreet Numbers (DUNS)

Facility DUNS: 117063457

Facility Location Address

Street 1: 3055 FM1006

 Street 2:
 N/A

 City:
 Orange

 State:
 TX

 ZIP:
 77630

 ZIP4:
 N/A

 County:
 Orange

Facility Latitude and Longitude

Latitude (decimal): 30.057222 Longitude (decimal): -093.755278

Local Emergency Planning Committee and Regulations

LEPC: Orange County LEPC

OSHA PSM: Yes
EPCRA 302: Yes
CAA Title V: Yes

Process Chemicals

Program Level: Program Level 3 process

Chemical Name: Ammonia (conc 20% or greater)

CAS Number: 7664-41-7 Flammable/Toxic: Toxic

Program Level: Program Level 3 process

Chemical Name: Chlorine
CAS Number: 7782-50-5
Flammable/Toxic: Toxic

Program Level: Program Level 3 process

Chemical Name: Chlorine
CAS Number: 7782-50-5
Flammable/Toxic: Toxic

Program Level: Program Level 3 process

Chemical Name: Chlorine
CAS Number: 7782-50-5
Flammable/Toxic: Toxic

Program Level: Program Level 3 process

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CAS Number: 7782-50-5
Flammable/Toxic: Toxic

Program Level: Program Level 3 process

Chemical Name: Chlorine
CAS Number: 7782-50-5
Flammable/Toxic: Toxic

Program Level: Program Level 3 process

Chemical Name: Chlorine
CAS Number: 7782-50-5
Flammable/Toxic: Toxic

Program Level: Program Level 3 process
Chemical Name: Ammonia (anhydrous)

CAS Number: 7664-41-7 Flammable/Toxic: Toxic

Program Level: Program Level 3 process

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Propylene [1-Propene]

CAS Number: 115-07-1 Flammable/Toxic: Flammable

Program Level: Program Level 3 process

Chemical Name: Vinyl acetate monomer [Acetic acid

ethenyl ester]

CAS Number: 108-05-4 Flammable/Toxic: Toxic

Program Level: Program Level 3 process
Chemical Name: Ethylene [Ethene]

CAS Number: 74-85-1
Flammable/Toxic: Flammable

Program Level: Program Level 3 process

Chemical Name: Chlorine
CAS Number: 7782-50-5
Flammable/Toxic: Toxic

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Isoprene [1,3-Butadiene, 2-methyl-]

CAS Number: 78-79-5
Flammable/Toxic: Flammable

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

Chemical Name: 1,3-Pentadiene
CAS Number: 504-60-9
Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Facility Name: Sabine River Operations EPA Facility Identifier: 1000 0006 3584

Plan Sequence Number: 1000116950

Flammable Mixture Chemical Components

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: 1-Butene
CAS Number: 106-98-9
Flammable/Toxic: Flammable

Chemical Name: 1,3-Butadiene
CAS Number: 106-99-0
Flammable/Toxic: Flammable

Chemical Name: 2-Butene
CAS Number: 107-01-7
Flammable/Toxic: Flammable

Chemical Name: Propylene [1-Propene]

CAS Number: 115-07-1 Flammable/Toxic: Flammable

Chemical Name: 2-Butene-cis
CAS Number: 590-18-1
Flammable/Toxic: Flammable

Chemical Name: 2-Butene-trans [2-Butene, (E)]

CAS Number: 624-64-6 Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Chemical Name: Ethylene [Ethene]

CAS Number: 74-85-1 Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: 1-Butene
CAS Number: 106-98-9
Flammable/Toxic: Flammable

Chemical Name: 1,3-Butadiene
CAS Number: 106-99-0
Flammable/Toxic: Flammable

Chemical Name: 2-Butene-cis
CAS Number: 590-18-1
Flammable/Toxic: Flammable

Chemical Name: 2-Butene-trans [2-Butene, (E)]

CAS Number: 624-64-6
Flammable/Toxic: Flammable

Process NAICS

NAICS Code: 22111

NAICS Description: Electric Power Generation

NAICS Code: 22131

NAICS Description: Water Supply and Irrigation Systems

NAICS Code: 325211

NAICS Description: Plastics Material and Resin

Manufacturing

Section 6. Accident History

No records found.

Section 9. Emergency Response

Written Emergency Response (ER) Plan

Community Plan (Is facility included in written community emergency response plan?):

Yes

Facility Plan (Does facility have its own written emergency response plan?):

Yes

Response Actions (Does ER plan include specific actions to be taken in response to accidental releases of regulated substance(s)?):

Yes

Public Information (Does ER plan include procedures for informing the public and local agencies responding to accidental release?):

Yes

Healthcare (Does facility's ER plan include information on emergency health care?):

Yes

Local Agency

Agency Name (Name of local agency with which the facility ER plan or response activities are coordinated):

Orange Fire Department

Agency Phone Number (Phone number of local agency with which the facility ER plan or response activities are coordinated):

(409) 883-1050