

Section 1. Registration Information

Source Identification

Facility Name:	Superior Refining Company LLC
Parent Company #1 Name:	Husky Superior Refining Holding Corp
Submission Type:	Resubmission
Receipt Date:	March 2023

Facility Identification

Facility ID:	1000 0014 1401
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Dun and Bradstreet Numbers (DUNS)

Facility DUNS:	16967433
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Facility Location Address

Street 1:	2407 Stinson Avenue
Street 2:	N/A
City:	Superior
State:	WI
ZIP:	54880
ZIP4:	0456
County:	Douglas

Facility Latitude and Longitude

Latitude (decimal):	046.689722
Longitude (decimal):	-092.068056

Local Emergency Planning Committee and Regulations

LEPC:	Douglas County LEPC
OSHA PSM:	Yes
EPCRA 302:	Yes
CAA Title V:	Yes

Process Chemicals

Program Level:	Program Level 3 process
Chemical Name:	Hydrogen fluoride/Hydrofluoric acid (conc 50% or greater) [Hydrofluoric acid]
CAS Number:	7664-39-3
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

Flammable Mixture Chemical Components

Chemical Name:	Ethyl mercaptan [Ethanethiol]
CAS Number:	75-08-1
Flammable/Toxic:	Flammable
Chemical Name:	Isopentane [Butane, 2-methyl-]
CAS Number:	78-78-4
Flammable/Toxic:	Flammable
Chemical Name:	Methane
CAS Number:	74-82-8
Flammable/Toxic:	Flammable
Chemical Name:	Ethane
CAS Number:	74-84-0
Flammable/Toxic:	Flammable
Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable
Chemical Name:	Cyclopropane
CAS Number:	75-19-4
Flammable/Toxic:	Flammable
Chemical Name:	Isobutane [Propane, 2-methyl]
CAS Number:	75-28-5
Flammable/Toxic:	Flammable
Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable

Chemical Name:	1-Butene
CAS Number:	106-98-9
Flammable/Toxic:	Flammable
Chemical Name:	1,3-Butadiene
CAS Number:	106-99-0
Flammable/Toxic:	Flammable
Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable
Chemical Name:	1-Pentene
CAS Number:	109-67-1
Flammable/Toxic:	Flammable
Chemical Name:	Propylene [1-Propene]
CAS Number:	115-07-1
Flammable/Toxic:	Flammable
Chemical Name:	2-Methylpropene [1-Propene, 2-methyl-]
CAS Number:	115-11-7
Flammable/Toxic:	Flammable
Chemical Name:	Carbon oxysulfide [Carbon oxide sulfide (COS)]
CAS Number:	463-58-1
Flammable/Toxic:	Flammable
Chemical Name:	3-Methyl-1-butene
CAS Number:	563-45-1
Flammable/Toxic:	Flammable
Chemical Name:	2-Methyl-1-butene
CAS Number:	563-46-2
Flammable/Toxic:	Flammable
Chemical Name:	2-Butene-cis
CAS Number:	590-18-1
Flammable/Toxic:	Flammable
Chemical Name:	2-Butene-trans [2-Butene, (E)]
CAS Number:	624-64-6
Flammable/Toxic:	Flammable

Chemical Name:	2-Pentene, (Z)-
CAS Number:	627-20-3
Flammable/Toxic:	Flammable

Chemical Name:	2-Pentene, (E)-
CAS Number:	646-04-8
Flammable/Toxic:	Flammable

Chemical Name:	Hydrogen
CAS Number:	1333-74-0
Flammable/Toxic:	Flammable

Chemical Name:	Ethylene [Ethene]
CAS Number:	74-85-1
Flammable/Toxic:	Flammable

Process NAICS

NAICS Code:	32411
NAICS Description:	Petroleum Refineries

Section 6. Accident History

Accident History ID: Accident 1

Date of Accident:	April 2018
Time Accident Began (HH:MM):	09:59
NAICS Code of Process Involved:	32411
NAICS Description:	Petroleum Refineries
Release Duration:	014 Hours 00 Minutes

Release Event

Gas Release:	N/A
Liquid Spill/Evaporation:	N/A
Fire:	Yes
Explosion:	Yes
Uncontrolled/Runaway Reaction:	N/A

Release Source

Storage Vessel:	N/A
Piping:	Yes
Process Vessel:	Yes
Transfer Hose:	N/A
Valve:	Yes
Pump:	Yes
Joint:	Yes
Other Release Source:	N/A

Weather Conditions at the Time of Event

Wind Speed:	8.1
Units:	Miles/h
Direction:	NW
Temperature:	55
Atmospheric Stability Class:	C
Precipitation Present:	N/A
Unknown Weather Conditions:	N/A

On-Site Impacts

Employee or Contractor Deaths:	0
Public Responder Deaths:	0
Public Deaths:	0
Employee or Contractor Injuries:	11
Public Responder Injuries:	0
Public Injuries:	0
On-Site Property Damage (\$):	550000000

Known Off-Site Impacts

Deaths:	0
Hospitalizations:	0
Public Deaths:	0
Other Medical Treatments:	0
Evacuated:	2507
Sheltered-in-Place:	0
Off-Site Property Damage (\$):	110000

Environmental Damage

Fish or Animal Kills:	N/A
Tree, Lawn, Shrub, or Crop Damage:	N/A
Water Contamination:	Yes
Soil Contamination:	N/A
Other Environmental Damage:	N/A

Initiating Event

Initiating Event:	Equipment Failure
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Contributing Factors

Equipment Failure:	Yes
Human Error:	N/A
Improper Procedures:	Yes
Overpressurization:	N/A
Upset Condition:	N/A
By-Pass Condition:	N/A
Maintenance Activity/Inactivity:	N/A
Process Design Failure:	N/A
Unsuitable Equipment:	N/A
Unusual Weather Condition:	N/A
Management Error:	N/A
Other Contributing Factor:	N/A

Off-Site Responders Notified

Off-Site Responders Notified:	Notified and Responded
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Changes Introduced as a Result of the Accident

Improved or Upgraded Equipment:	Yes
Revised Maintenance:	N/A
Revised Training:	Yes
Revised Operating Procedures:	Yes
New Process Controls:	N/A
New Mitigation Systems:	N/A
Revised Emergency Response Plan:	N/A
Changed Process:	N/A
Reduced Inventory:	N/A
None:	N/A
Other Changes Introduced:	N/A

Chemicals in Accident History

Quantity Released (lbs):	39000
Percent Weight:	N/A
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

Flammable Mixture Chemical Components

Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable

Chemical Name:	Propane
CAS Number:	74-98-6
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Chemical Name:	Ethane
CAS Number:	74-84-0
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Chemical Name:	Methane
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Chemical Name:	Isopentane [Butane, 2-methyl-]
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Chemical Name:	Pentane
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Chemical Name:	Ethylene [Ethene]
CAS Number:	74-85-1
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Section 9. Emergency Response

Written Emergency Response (ER) Plan

Community Plan (Is facility included in written community emergency response plan?):	Yes
Facility Plan (Does facility have its own written emergency response plan?):	Yes
Response Actions (Does ER plan include specific actions to be taken in response to accidental releases of regulated substance(s)?):	Yes
Public Information (Does ER plan include procedures for informing the public and local agencies responding to accidental release?):	Yes
Healthcare (Does facility's ER plan include information on emergency health care?):	Yes

Local Agency

Agency Name (Name of local agency with which the facility ER plan or response activities are coordinated):	Douglas County LEPC
Agency Phone Number (Phone number of local agency with which the facility ER plan or response activities are coordinated):	(715) 395-1636