EPA Facility Identifier: 1000 0015 0034 Plan Sequence Number: 49608

# **Section 1. Registration Information**

#### Source Identification

Facility Name: Agrium Kenai Nitrogen Operations

Parent Company #1 Name:

Submission Type:

Corrections

Receipt Date:

August 2007

Status:

Deregistered

August 2008

**Facility Identification** 

Facility ID: 1000 0015 0034

**Dun and Bradstreet Numbers (DUNS)** 

Facility DUNS: 124032389

**Facility Location Address** 

Street 1: MILE 21 KENAI SPUR HIGHWAY

 Street 2:
 PO BOX 575

 City:
 Kenai

 State:
 AK

 ZIP:
 99611

 ZIP4:
 0575

County: Kenai Peninsula (B)

Facility Latitude and Longitude

Latitude (decimal): 60.674444 Longitude (decimal): -151.379167

Local Emergency Planning Committee and Regulations

LEPC: Kenai Peninsula Borough LEPC

OSHA PSM: Yes
EPCRA 302: Yes
CAA Title V: Yes

### **Process Chemicals**

Program Level: Program Level 3 process
Chemical Name: Ammonia (anhydrous)

CAS Number: 7664-41-7 Flammable/Toxic: Toxic

Program Level: Program Level 3 process

Chemical Name: Chlorine
CAS Number: 7782-50-5
Flammable/Toxic: Toxic

Program Level: Program Level 3 process

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Program Level: Program Level 3 process

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

#### **Process NAICS**

NAICS Code: 325311

NAICS Description: Nitrogenous Fertilizer Manufacturing

# **Section 6. Accident History**

#### Accident History ID: Accident 1

Date of Accident: February 2004

Time Accident Began (HH:MM): 18:35
NAICS Code of Process Involved: 325311

NAICS Description: Nitrogenous Fertilizer Manufacturing

Release Duration: 000 Hours 05 Minutes

### Release Event

Gas Release: Yes
Liquid Spill/Evaporation: Yes
Fire: N/A
Explosion: N/A
Uncontrolled/Runaway Reaction: N/A

EPA Facility Iden	tifier: 1000 0015 0034

Dal	0000	Call	roo
Rei	lease	SOU	rce

Storage Vessel: N/A N/A Piping: Process Vessel: N/A Transfer Hose: N/A Valve: Yes Pump: N/A Joint: N/A Other Release Source: N/A

## Weather Conditions at the Time of Event

Wind Speed: 15.0
Units: Miles/h
Direction: NE
Temperature: 31
Atmospheric Stability Class: C
Precipitation Present: N/A
Unknown Weather Conditions: Yes

### On-Site Impacts

Employee or Contractor Deaths:

Public Responder Deaths:

Public Deaths:

Employee or Contractor Injuries:

Public Responder Injuries:

Public Injuries:

On-Site Property Damage (\$):

# **Known Off-Site Impacts**

Deaths: 0
Hospitalizations: 0
Public Deaths: 0
Other Medical Treatments: 0
Evacuated: 0
Sheltered-in-Place: 0
Off-Site Property Damage (\$): 0

Plan Sequence Number: 49608

**Environmental Damage** 

EPA Facility Identifier: 1000 0015 0034

Fish or Animal Kills:

Tree, Lawn, Shrub, or Crop Damage:

N/A

Water Contamination:

N/A

Soil Contamination:

N/A

Other Environmental Damage:

N/A

**Initiating Event** 

Initiating Event: Equipment Failure

Contributing Factors

**Equipment Failure:** Yes Human Error: Yes Improper Procedures: N/A Overpressurization: N/A **Upset Condition:** N/A N/A By-Pass Condition: Maintenance Activity/Inactivity: N/A Process Design Failure: N/A Unsuitable Equipment: N/A **Unusual Weather Condition:** N/A Management Error: N/A Other Contributing Factor: N/A

Off-Site Responders Notified

Off-Site Responders Notified: Notified and Responded

Changes Introduced as a Result of the Accident

Improved or Upgraded Equipment: Yes Revised Maintenance: N/A **Revised Training:** N/A **Revised Operating Procedures:** N/A New Process Controls: N/A New Mitigation Systems: N/A Revised Emergency Response Plan: N/A **Changed Process:** N/A N/A Reduced Inventory: N/A Other Changes Introduced: N/A

Plan Sequence Number: 49608

### Chemicals in Accident History

EPA Facility Identifier: 1000 0015 0034

Quantity Released (lbs): 1000
Percent Weight: 14

Chemical Name: Ammonia (anhydrous)

CAS Number: 7664-41-7 Flammable/Toxic: Toxic

# Accident History ID: Accident 2

Date of Accident:

Time Accident Began (HH:MM):

NAICS Code of Process Involved:

325311

NAICS Description: Nitrogenous Fertilizer Manufacturing

Release Duration: 009 Hours 45 Minutes

#### Release Event

Gas Release:YesLiquid Spill/Evaporation:N/AFire:YesExplosion:YesUncontrolled/Runaway Reaction:N/A

#### Release Source

 Storage Vessel:
 Yes

 Piping:
 N/A

 Process Vessel:
 N/A

 Transfer Hose:
 N/A

 Valve:
 Yes

 Pump:
 N/A

 Joint:
 N/A

Other Release Source: 19,500 pound NH3 release

#### Weather Conditions at the Time of Event

Wind Speed: N/A
Units: Miles/h
Direction: SSW
Temperature: N/A
Atmospheric Stability Class: C
Precipitation Present: Yes
Unknown Weather Conditions: Yes

**On-Site Impacts** 

Employee or Contractor Deaths:

Public Responder Deaths:

0
Public Deaths:

0
Employee or Contractor Injuries:

3
Public Responder Injuries:

0
Public Injuries:

0

On-Site Property Damage (\$): 1000000

**Known Off-Site Impacts** 

Deaths: 0
Hospitalizations: 0
Public Deaths: 0
Other Medical Treatments: 0
Evacuated: 0
Sheltered-in-Place: 0
Off-Site Property Damage (\$): 0

**Environmental Damage** 

Fish or Animal Kills:

Tree, Lawn, Shrub, or Crop Damage:

N/A

Water Contamination:

N/A

Soil Contamination:

N/A

Other Environmental Damage:

N/A

**Initiating Event** 

Initiating Event:

**Equipment Failure** 

Plan Sequence Number: 49608

### **Contributing Factors**

**Equipment Failure:** Yes Human Error: Yes Improper Procedures: N/A N/A Overpressurization: **Upset Condition:** Yes By-Pass Condition: N/A Maintenance Activity/Inactivity: N/A Process Design Failure: N/A Unsuitable Equipment: N/A Unusual Weather Condition: N/A Management Error: N/A Other Contributing Factor: N/A

## Off-Site Responders Notified

Off-Site Responders Notified: Notified and Responded

### Changes Introduced as a Result of the Accident

Improved or Upgraded Equipment: Yes N/A Revised Maintenance: Revised Training: Yes Revised Operating Procedures: Yes New Process Controls: N/A Yes New Mitigation Systems: Revised Emergency Response Plan: N/A Changed Process: Yes Reduced Inventory: N/A N/A None:

Other Changes Introduced: Safety meetings were held for all

operators.

#### Chemicals in Accident History

Quantity Released (lbs): 100
Percent Weight: 100

Chemical Name: Ammonia (anhydrous)

CAS Number: 7664-41-7 Flammable/Toxic: Toxic

# **Section 9. Emergency Response**

## Written Emergency Response (ER) Plan

Community Plan (Is facility included in written community emergency response plan?):

Yes

Facility Plan (Does facility have its own written emergency response plan?):

Yes

Response Actions (Does ER plan include specific actions to be taken in response to accidental releases of regulated substance(s)?):

Yes

Public Information (Does ER plan include procedures for informing the public and local agencies responding to accidental release?):

Yes

Healthcare (Does facility's ER plan include information on emergency health care?):

Yes

# **Local Agency**

Agency Name (Name of local agency with which the facility ER plan or response activities are coordinated):

Kenai Borough, Nikiski Fire Dept.

Agency Phone Number (Phone number of local agency with which the facility ER plan or response activities are coordinated):

(907) 776-8400