

## Section 1. Registration Information

### Source Identification

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|                         |                              |
|-------------------------|------------------------------|
| Facility Name:          | Patriot Renewable Fuels, LLC |
| Parent Company #1 Name: | CHS, INC.                    |
| Submission Type:        | Resubmission                 |
| Receipt Date:           | September 2022               |

### Facility Identification

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|              |                |
|--------------|----------------|
| Facility ID: | 1000 0020 3594 |
|--------------|----------------|

### Dun and Bradstreet Numbers (DUNS)

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|                |           |
|----------------|-----------|
| Facility DUNS: | 793938098 |
|----------------|-----------|

### Facility Location Address

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|           |                 |
|-----------|-----------------|
| Street 1: | 101 Patriot Way |
| Street 2: | N/A             |
| City:     | Annawan         |
| State:    | IL              |
| ZIP:      | 61234           |
| ZIP4:     | N/A             |
| County:   | Henry           |

### Facility Latitude and Longitude

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|                      |             |
|----------------------|-------------|
| Latitude (decimal):  | 41.393751   |
| Longitude (decimal): | -089.873654 |

### Local Emergency Planning Committee and Regulations

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|              |                   |
|--------------|-------------------|
| LEPC:        | Henry County LEPC |
| OSHA PSM:    | Yes               |
| EPCRA 302:   | Yes               |
| CAA Title V: | N/A               |

## Process Chemicals

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|                  |                         |
|------------------|-------------------------|
| Program Level:   | Program Level 3 process |
| Chemical Name:   | Ammonia (anhydrous)     |
| CAS Number:      | 7664-41-7               |
| Flammable/Toxic: | Toxic                   |

|                  |                         |
|------------------|-------------------------|
| Program Level:   | Program Level 3 process |
| Chemical Name:   | Flammable Mixture       |
| CAS Number:      | 00-11-11                |
| Flammable/Toxic: | Flammable               |

## Flammable Mixture Chemical Components

|                  |           |
|------------------|-----------|
| Chemical Name:   | Pentane   |
| CAS Number:      | 109-66-0  |
| Flammable/Toxic: | Flammable |

## Process NAICS

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|                    |                             |
|--------------------|-----------------------------|
| NAICS Code:        | 325193                      |
| NAICS Description: | Ethyl Alcohol Manufacturing |

## Section 6. Accident History

No records found.

## Section 9. Emergency Response

### Written Emergency Response (ER) Plan

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|                                                                                                                                     |     |
|-------------------------------------------------------------------------------------------------------------------------------------|-----|
| Community Plan (Is facility included in written community emergency response plan?):                                                | Yes |
| Facility Plan (Does facility have its own written emergency response plan?):                                                        | N/A |
| Response Actions (Does ER plan include specific actions to be taken in response to accidental releases of regulated substance(s)?): | N/A |
| Public Information (Does ER plan include procedures for informing the public and local agencies responding to accidental release?): | N/A |
| Healthcare (Does facility's ER plan include information on emergency health care?):                                                 | N/A |

## Local Agency

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Agency Name (Name of local agency with which the facility ER plan or response activities are coordinated):

Annawan Fire Department

Agency Phone Number (Phone number of local agency with which the facility ER plan or response activities are coordinated):

(309) 935-6222