EPA Facility Identifier: 1000 0020 7616 Plan Sequence Number: 1000113717

Section 1. Registration Information

Source Identification

Facility Name: Van Drunen Farms - Tuthill Plant

Parent Company #1 Name: Van Drunen Farms
Submission Type: Resubmission
Receipt Date: May 2024

Facility Identification

Facility ID: 1000 0020 7616

Dun and Bradstreet Numbers (DUNS)

Facility DUNS: 25843244

Facility Location Address

Street 1: 11341 E. Route 114

 Street 2:
 N/A

 City:
 Momence

 State:
 IL

 ZIP:
 60954

 ZIP4:
 3907

County: Kankakee

Facility Latitude and Longitude

Latitude (decimal): 41.157741 Longitude (decimal): -87.655439

Local Emergency Planning Committee and Regulations

LEPC: Kankakee County LEPC

 OSHA PSM:
 Yes

 EPCRA 302:
 N/A

 CAA Title V:
 N/A

EPA Facility Identifier: 1000 0020 7616 Plan Sequence Number: 1000113717

Process Chemicals

Program Level: Program Level 3 process
Chemical Name: Ammonia (anhydrous)

CAS Number: 7664-41-7 Flammable/Toxic: Toxic

Process NAICS

NAICS Code: 311423

NAICS Description: Dried and Dehydrated Food

Manufacturing

Section 6. Accident History

Accident History ID: Accident 1

Date of Accident: October 2023

Time Accident Began (HH:MM): 12:05
NAICS Code of Process Involved: 311423

NAICS Description: Dried and Dehydrated Food

Manufacturing

Release Duration: 002 Hours 00 Minutes

Release Event

Gas Release:YesLiquid Spill/Evaporation:YesFire:N/AExplosion:N/AUncontrolled/Runaway Reaction:N/A

Release Source

N/A Storage Vessel: Piping: N/A Process Vessel: N/A Transfer Hose: N/A Valve: Yes Pump: N/A Joint: N/A Other Release Source: N/A

Weather Conditions at the Time of Event

Wind Speed: 15.0
Units: Miles/h
Direction: SW
Temperature: 77
Atmospheric Stability Class: D
Precipitation Present: N/A
Unknown Weather Conditions: N/A

On-Site Impacts

Employee or Contractor Deaths:

Public Responder Deaths:

O
Public Deaths:

Employee or Contractor Injuries:

O
Public Responder Injuries:

O
Public Injuries:

O
On-Site Property Damage (\$):

Known Off-Site Impacts

Deaths: 0
Hospitalizations: 0
Public Deaths: 0
Other Medical Treatments: 0
Evacuated: 0
Sheltered-in-Place: 0
Off-Site Property Damage (\$): 0

Environmental Damage

Fish or Animal Kills: N/A
Tree, Lawn, Shrub, or Crop Damage: N/A
Water Contamination: N/A
Soil Contamination: N/A
Other Environmental Damage: none

Initiating Event

Initiating Event: Equipment Failure

Contributing Factors

Equipment Failure: Yes N/A Human Error: Improper Procedures: N/A N/A Overpressurization: **Upset Condition:** N/A By-Pass Condition: N/A Maintenance Activity/Inactivity: N/A Process Design Failure: N/A Unsuitable Equipment: N/A **Unusual Weather Condition:** N/A Management Error: N/A Other Contributing Factor: N/A

Off-Site Responders Notified

Off-Site Responders Notified: Notified and Responded

Changes Introduced as a Result of the Accident

Improved or Upgraded Equipment: Yes N/A Revised Maintenance: Revised Training: N/A Revised Operating Procedures: N/A New Process Controls: N/A Yes New Mitigation Systems: Revised Emergency Response Plan: N/A Changed Process: N/A Reduced Inventory: N/A N/A None: Other Changes Introduced: N/A

Chemicals in Accident History

Quantity Released (lbs): 200
Percent Weight: 100

Chemical Name: Ammonia (anhydrous)

CAS Number: 7664-41-7 Flammable/Toxic: Toxic

EPA Facility Identifier: 1000 0020 7616 Plan Sequence Number: 1000113717

Accident History ID: Accident 2

Date of Accident: January 2022

Time Accident Began (HH:MM): 06:00
NAICS Code of Process Involved: 311423

NAICS Description: Dried and Dehydrated Food

Manufacturing

Release Duration: 009 Hours 00 Minutes

Release Event

Gas Release:YesLiquid Spill/Evaporation:YesFire:N/AExplosion:N/AUncontrolled/Runaway Reaction:N/A

Release Source

Storage Vessel: N/A Piping: Yes Process Vessel: N/A Transfer Hose: N/A Valve: N/A Pump: N/A Joint: N/A Other Release Source: N/A

Weather Conditions at the Time of Event

Wind Speed: 30.0
Units: Miles/h
Direction: N
Temperature: 39
Atmospheric Stability Class: D
Precipitation Present: N/A
Unknown Weather Conditions: N/A

On-Site Impacts

On-Site Property Damage (\$): 40000000

Known Off-Site Impacts

Deaths: 0
Hospitalizations: 0
Public Deaths: 0
Other Medical Treatments: 0
Evacuated: 0
Sheltered-in-Place: 0
Off-Site Property Damage (\$): 0

Environmental Damage

Fish or Animal Kills: N/A
Tree, Lawn, Shrub, or Crop Damage: N/A
Water Contamination: N/A
Soil Contamination: N/A
Other Environmental Damage: none

Initiating Event

Initiating Event:

Equipment Failure

EPA Facility Identifier: 1000 0020 7616 Plan Sequence Number: 1000113717

Contributing Factors

Equipment Failure: N/A N/A Human Error: Improper Procedures: N/A N/A Overpressurization: **Upset Condition:** N/A By-Pass Condition: N/A Maintenance Activity/Inactivity: N/A Process Design Failure: N/A Unsuitable Equipment: N/A Unusual Weather Condition: N/A Management Error: N/A

Other Contributing Factor: fire (unknown cause) damaged the

refrigeration system

Off-Site Responders Notified

Off-Site Responders Notified: Notified and Responded

Changes Introduced as a Result of the Accident

Improved or Upgraded Equipment: N/A N/A Revised Maintenance: Revised Training: N/A **Revised Operating Procedures:** N/A **New Process Controls:** N/A New Mitigation Systems: N/A Revised Emergency Response Plan: N/A **Changed Process:** N/A Reduced Inventory: N/A None: N/A

Other Changes Introduced: reconstruction

Chemicals in Accident History

Quantity Released (lbs): 100
Percent Weight: 100

Chemical Name: Ammonia (anhydrous)

CAS Number: 7664-41-7 Flammable/Toxic: Toxic

Section 9. Emergency Response

Written Emergency Response (ER) Plan

Community Plan (Is facility included in written community emergency response plan?):

Yes

Facility Plan (Does facility have its own written emergency response plan?):

Yes

Response Actions (Does ER plan include specific actions to be taken in response to accidental releases of regulated substance(s)?):

Yes

Public Information (Does ER plan include procedures for informing the public and local agencies responding to accidental release?):

Yes

Healthcare (Does facility's ER plan include information on emergency health care?):

Yes

Local Agency

Agency Name (Name of local agency with which the facility ER plan or response activities are coordinated):

Momence Fire Department

Agency Phone Number (Phone number of local agency with which the facility ER plan or response activities are coordinated):

(815) 472-4525