EPA Facility Identifier: 1000 0001 2871 Plan Sequence Number: 1000115104

# **Section 1. Registration Information**

#### Source Identification

Facility Name: PB Leiner USA Parent Company #1 Name: Tessenderlo Group Submission Type: Resubmission Receipt Date: June 2024

**Facility Identification** 

Facility ID: 1000 0001 2871

**Dun and Bradstreet Numbers (DUNS)** 

Facility DUNS: 101381879

**Facility Location Address** 

County:

Street 1: 7001 Brady Street

Street 2: N/A City: Davenport State: ZIP: 52806 ZIP4: 1333 Scott

Facility Latitude and Longitude

Latitude (decimal): 41.590833 Longitude (decimal): -090.568611

Local Emergency Planning Committee and Regulations

LEPC: Scott County LEPC

OSHA PSM: Yes **EPCRA 302:** Yes CAA Title V: N/A

EPA Facility Identifier: 1000 0001 2871 Plan Sequence Number: 1000115104

#### **Process Chemicals**

Program Level: Program Level 3 process
Chemical Name: Ammonia (anhydrous)

CAS Number: 7664-41-7 Flammable/Toxic: Toxic

#### **Process NAICS**

NAICS Code: 311999

NAICS Description: All Other Miscellaneous Food

Manufacturing

# **Section 6. Accident History**

# Accident History ID: Accident 1

Date of Accident: February 2022

Time Accident Began (HH:MM): 00:00
NAICS Code of Process Involved: 311999

NAICS Description: All Other Miscellaneous Food

Manufacturing

Release Duration: 000 Hours 15 Minutes

#### Release Event

Gas Release:YesLiquid Spill/Evaporation:N/AFire:N/AExplosion:N/AUncontrolled/Runaway Reaction:N/A

#### Release Source

N/A Storage Vessel: Piping: N/A Process Vessel: N/A Transfer Hose: N/A Valve: Yes Pump: N/A Joint: N/A Other Release Source: N/A

EPA Facility Identifier: 1000 0001 2871 Plan Sequence Number: 1000115104

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Wind Speed: 10.0
Units: Miles/h
Direction: SE
Temperature: 35
Atmospheric Stability Class: N/A
Precipitation Present: N/A
Unknown Weather Conditions: N/A

# **On-Site Impacts**

Employee or Contractor Deaths:

Public Responder Deaths:

Public Deaths:

Employee or Contractor Injuries:

Public Responder Injuries:

Public Injuries:

On-Site Property Damage (\$):

# **Known Off-Site Impacts**

Deaths: 0
Hospitalizations: 0
Public Deaths: 0
Other Medical Treatments: 0
Evacuated: 0
Sheltered-in-Place: 0
Off-Site Property Damage (\$): 0

# **Environmental Damage**

Fish or Animal Kills:

Tree, Lawn, Shrub, or Crop Damage:

Water Contamination:

N/A

Soil Contamination:

Other Environmental Damage:

N/A

### **Initiating Event**

Initiating Event:

**Equipment Failure** 

EPA Facility Identifier: 1000 0001 2871 Plan Sequence Number: 1000115104

## **Contributing Factors**

**Equipment Failure:** Yes N/A Human Error: Improper Procedures: N/A Yes Overpressurization: **Upset Condition:** N/A By-Pass Condition: N/A Maintenance Activity/Inactivity: N/A Process Design Failure: N/A Unsuitable Equipment: N/A **Unusual Weather Condition:** N/A Management Error: N/A Other Contributing Factor: N/A

# Off-Site Responders Notified

Off-Site Responders Notified: No, not notified

### Changes Introduced as a Result of the Accident

Improved or Upgraded Equipment: N/A Revised Maintenance: Yes Revised Training: Yes **Revised Operating Procedures:** N/A New Process Controls: Yes New Mitigation Systems: N/A Revised Emergency Response Plan: N/A **Changed Process:** N/A Reduced Inventory: N/A N/A None: Other Changes Introduced: N/A

### Chemicals in Accident History

Quantity Released (lbs): 197
Percent Weight: 99

Chemical Name: Ammonia (anhydrous)

CAS Number: 7664-41-7
Flammable/Toxic: Toxic

EPA Facility Identifier: 1000 0001 2871 Plan Sequence Number: 1000115104

### Accident History ID: Accident 2

Date of Accident:

Time Accident Began (HH:MM):

NAICS Code of Process Involved:

325199

NAICS Description: All Other Basic Organic Chemical

Manufacturing

Release Duration: 000 Hours 06 Minutes

#### Release Event

Gas Release:YesLiquid Spill/Evaporation:N/AFire:N/AExplosion:N/AUncontrolled/Runaway Reaction:N/A

#### Release Source

Storage Vessel: N/A Piping: N/A Process Vessel: Yes Transfer Hose: N/A Valve: N/A Pump: N/A Joint: N/A Other Release Source: N/A

# Weather Conditions at the Time of Event

Wind Speed: 4.0
Units: Miles/h
Direction: N
Temperature: 81
Atmospheric Stability Class: A
Precipitation Present: N/A
Unknown Weather Conditions: N/A

EPA Facility Identifier: 1000 0001 2871 Plan Sequence Number: 1000115104

On-Site	<b>Impacts</b>
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Employee or Contractor Deaths: 0
Public Responder Deaths: 0
Public Deaths: 0
Employee or Contractor Injuries: 0
Public Responder Injuries: 0
Public Injuries: 0
On-Site Property Damage (\$): 0

# Known Off-Site Impacts

Deaths: 0
Hospitalizations: 0
Public Deaths: 0
Other Medical Treatments: 0
Evacuated: 0
Sheltered-in-Place: 0
Off-Site Property Damage (\$): 0

# **Environmental Damage**

Fish or Animal Kills:

Tree, Lawn, Shrub, or Crop Damage:

N/A

Water Contamination:

N/A

Soil Contamination:

N/A

Other Environmental Damage:

N/A

# **Initiating Event**

Initiating Event:

Human Error

EPA Facility Identifier: 1000 0001 2871 Plan Sequence Number: 1000115104

## **Contributing Factors**

**Equipment Failure:** N/A Human Error: Yes Improper Procedures: N/A Yes Overpressurization: **Upset Condition:** N/A By-Pass Condition: N/A Maintenance Activity/Inactivity: N/A Process Design Failure: N/A Unsuitable Equipment: N/A **Unusual Weather Condition:** N/A Management Error: N/A Other Contributing Factor: N/A

# Off-Site Responders Notified

Off-Site Responders Notified:

No, not notified

### Changes Introduced as a Result of the Accident

Improved or Upgraded Equipment: Yes N/A Revised Maintenance: Revised Training: N/A **Revised Operating Procedures:** Yes New Process Controls: N/A New Mitigation Systems: N/A Revised Emergency Response Plan: N/A **Changed Process:** N/A Reduced Inventory: N/A N/A None: Other Changes Introduced: N/A

### Chemicals in Accident History

Quantity Released (lbs): 79
Percent Weight: 99

Chemical Name: Ammonia (anhydrous)

CAS Number: 7664-41-7
Flammable/Toxic: Toxic

EPA Facility Identifier: 1000 0001 2871 Plan Sequence Number: 1000115104

### Accident History ID: Accident 3

Date of Accident: January 2014

Time Accident Began (HH:MM): 13:07
NAICS Code of Process Involved: 311999

NAICS Description: All Other Miscellaneous Food

Manufacturing

Release Duration: 000 Hours 42 Minutes

#### Release Event

Gas Release:YesLiquid Spill/Evaporation:N/AFire:N/AExplosion:N/AUncontrolled/Runaway Reaction:N/A

#### Release Source

Storage Vessel: N/A Piping: N/A Process Vessel: Yes Transfer Hose: N/A Valve: N/A Pump: N/A Joint: N/A Other Release Source: N/A

# Weather Conditions at the Time of Event

Wind Speed: 25.0
Units: Miles/h
Direction: WNW
Temperature: 7
Atmospheric Stability Class: D
Precipitation Present: N/A
Unknown Weather Conditions: N/A

EPA Facility Identifier: 1000 0001 2871 Plan Sequence Number: 1000115104

On-Site	e Impacts
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Employee or Contractor Deaths: 0
Public Responder Deaths: 0
Public Deaths: 0
Employee or Contractor Injuries: 0
Public Responder Injuries: 0
Public Injuries: 0
On-Site Property Damage (\$): 0

# Known Off-Site Impacts

Deaths: 0
Hospitalizations: 0
Public Deaths: 0
Other Medical Treatments: 0
Evacuated: 0
Sheltered-in-Place: 62
Off-Site Property Damage (\$): 0

# **Environmental Damage**

Fish or Animal Kills:

Tree, Lawn, Shrub, or Crop Damage:

N/A

Water Contamination:

N/A

Soil Contamination:

N/A

Other Environmental Damage:

N/A

# **Initiating Event**

Initiating Event:

Human Error

EPA Facility Identifier: 1000 0001 2871 Plan Sequence Number: 1000115104

# **Contributing Factors**

**Equipment Failure:** N/A N/A Human Error: Improper Procedures: N/A N/A Overpressurization: **Upset Condition:** N/A By-Pass Condition: N/A Maintenance Activity/Inactivity: Yes Process Design Failure: N/A Unsuitable Equipment: N/A **Unusual Weather Condition:** N/A Management Error: N/A Other Contributing Factor: N/A

### Off-Site Responders Notified

Off-Site Responders Notified: No, not notified

### Changes Introduced as a Result of the Accident

Improved or Upgraded Equipment: N/A N/A Revised Maintenance: Revised Training: N/A **Revised Operating Procedures:** Yes New Process Controls: N/A New Mitigation Systems: N/A Revised Emergency Response Plan: N/A **Changed Process:** N/A Reduced Inventory: N/A N/A None: Other Changes Introduced: N/A

### Chemicals in Accident History

Quantity Released (lbs): 359
Percent Weight: 100

Chemical Name: Ammonia (anhydrous)

CAS Number: 7664-41-7 Flammable/Toxic: Toxic

EPA Facility Identifier: 1000 0001 2871 Plan Sequence Number: 1000115104

### Accident History ID: Accident 4

Date of Accident:

Time Accident Began (HH:MM):

NAICS Code of Process Involved:

311999

NAICS Description: All Other Miscellaneous Food

Manufacturing

Release Duration: 000 Hours 25 Minutes

#### Release Event

Gas Release:YesLiquid Spill/Evaporation:N/AFire:N/AExplosion:N/AUncontrolled/Runaway Reaction:N/A

#### Release Source

Storage Vessel: N/A Piping: N/A Process Vessel: N/A Transfer Hose: N/A Valve: Yes Pump: N/A Joint: N/A Other Release Source: N/A

# Weather Conditions at the Time of Event

Wind Speed: 8.1
Units: Miles/h
Direction: SSW
Temperature: 93
Atmospheric Stability Class: B
Precipitation Present: N/A
Unknown Weather Conditions: N/A

EPA Facility Identifier: 1000 0001 2871 Plan Sequence Number: 1000115104

On-Site	<b>Impacts</b>
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Employee or Contractor Deaths: 0
Public Responder Deaths: 0
Public Deaths: 0
Employee or Contractor Injuries: 0
Public Responder Injuries: 0
Public Injuries: 0
On-Site Property Damage (\$): 0

# Known Off-Site Impacts

Deaths: 0
Hospitalizations: 0
Public Deaths: 0
Other Medical Treatments: 0
Evacuated: 0
Sheltered-in-Place: 0
Off-Site Property Damage (\$): 0

# **Environmental Damage**

Fish or Animal Kills:

Tree, Lawn, Shrub, or Crop Damage:

N/A

Water Contamination:

N/A

Soil Contamination:

N/A

Other Environmental Damage:

N/A

# **Initiating Event**

Initiating Event:

**Equipment Failure** 

EPA Facility Identifier: 1000 0001 2871 Plan Sequence Number: 1000115104

## **Contributing Factors**

**Equipment Failure:** Yes N/A Human Error: Improper Procedures: N/A N/A Overpressurization: **Upset Condition:** N/A By-Pass Condition: N/A Maintenance Activity/Inactivity: N/A Process Design Failure: N/A Unsuitable Equipment: N/A Unusual Weather Condition: N/A Management Error: N/A Other Contributing Factor: N/A

### Off-Site Responders Notified

Off-Site Responders Notified: No, not notified

# Changes Introduced as a Result of the Accident

Improved or Upgraded Equipment: Yes N/A Revised Maintenance: Revised Training: N/A Revised Operating Procedures: N/A New Process Controls: N/A New Mitigation Systems: N/A Revised Emergency Response Plan: N/A Changed Process: N/A Reduced Inventory: N/A N/A None:

Other Changes Introduced:

Any new ammonia vessels to be rated

greater than 200 psig

## Chemicals in Accident History

Quantity Released (lbs): 830
Percent Weight: 100

Chemical Name: Ammonia (anhydrous)

CAS Number: 7664-41-7 Flammable/Toxic: Toxic

EPA Facility Identifier: 1000 0001 2871 Plan Sequence Number: 1000115104

# **Section 9. Emergency Response**

### Written Emergency Response (ER) Plan

Community Plan (Is facility included in written community emergency response plan?):

Yes

Facility Plan (Does facility have its own written emergency response plan?):

Yes

Response Actions (Does ER plan include specific actions to be taken in response to accidental releases of regulated substance(s)?):

Yes

Public Information (Does ER plan include procedures for informing the public and local agencies responding to accidental release?):

Yes

Healthcare (Does facility's ER plan include information on emergency health care?):

Yes

# **Local Agency**

Agency Name (Name of local agency with which the facility ER plan or response activities are coordinated):

Davenport Fire Department

Agency Phone Number (Phone number of local agency with which the facility ER plan or response activities are coordinated):

(563) 326-7960