Facility Name: Valero Port Arthur Refinery

EPA Facility Identifier: 1000 0011 6634

Plan Sequence Number: 1000104344

# **Section 1. Registration Information**

#### Source Identification

Facility Name: Valero Port Arthur Refinery

Parent Company #1 Name: The Premcor Refining Group Inc.

Submission Type: Resubmission Receipt Date: February 2023

**Facility Identification** 

Facility ID: 1000 0011 6634

**Dun and Bradstreet Numbers (DUNS)** 

Facility DUNS: N/A

**Facility Location Address** 

Street 1: 1801 S. Gulfway Drive

Street 2: N/A

 City:
 Port Arthur

 State:
 TX

 ZIP:
 77640

 ZIP4:
 N/A

County: Jefferson

Facility Latitude and Longitude

Latitude (decimal): 29.873056 Longitude (decimal): -093.993306

Local Emergency Planning Committee and Regulations

LEPC: Jefferson County LEPC

OSHA PSM: Yes
EPCRA 302: Yes
CAA Title V: Yes

EPA Facility Identifier: 1000 0011 6634 Plan Sequence Number: 1000104344

#### **Process Chemicals**

Program Level: Program Level 3 process

Chemical Name: Hydrogen fluoride/Hydrofluoric acid

(conc 50% or greater) [Hydrofluoric

acid]

CAS Number: 7664-39-3 Flammable/Toxic: Toxic

Program Level: Program Level 3 process
Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

EPA Facility Identifier: 1000 0011 6634 Plan Sequence Number: 1000104344

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]

CAS Number: 78-78-4
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

Plan Sequence Number: 1000104344

#### Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]

CAS Number: 78-78-4 Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

#### Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]

CAS Number: 78-78-4
Flammable/Toxic: Flammable

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

EPA Facility Identifier: 1000 0011 6634 Plan Sequence Number: 1000104344

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

Chemical Name: 1-Pentene
CAS Number: 109-67-1
Flammable/Toxic: Flammable

Chemical Name: 2-Methyl-1-butene

CAS Number: 563-46-2 Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11
Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]

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Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

EPA Facility Identifier: 1000 0011 6634 Plan Sequence Number: 1000104344

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: 1-Butene
CAS Number: 106-98-9
Flammable/Toxic: Flammable

Chemical Name: 1,3-Butadiene
CAS Number: 106-99-0
Flammable/Toxic: Flammable

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

Chemical Name: 1-Pentene
CAS Number: 109-67-1
Flammable/Toxic: Flammable

Chemical Name: 2-Methyl-1-butene

CAS Number: 563-46-2 Flammable/Toxic: Flammable

Chemical Name: 2-Butene-cis
CAS Number: 590-18-1
Flammable/Toxic: Flammable

Chemical Name: 2-Butene-trans [2-Butene, (E)]

CAS Number: 624-64-6 Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

Plan Sequence Number: 1000104344

#### Flammable Mixture Chemical Components

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

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CAS Number: 78-78-4
Flammable/Toxic: Flammable

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

EPA Facility Identifier: 1000 0011 6634 Plan Sequence Number: 1000104344

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

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Chemical Name: Methane
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Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

EPA Facility Identifier: 1000 0011 6634 Plan Sequence Number: 1000104344

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: 1-Butene
CAS Number: 106-98-9
Flammable/Toxic: Flammable

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

Chemical Name: 1-Pentene
CAS Number: 109-67-1
Flammable/Toxic: Flammable

Chemical Name: Propylene [1-Propene]

CAS Number: 115-07-1 Flammable/Toxic: Flammable

Chemical Name: 2-Methyl-1-butene

CAS Number: 563-46-2 Flammable/Toxic: Flammable

Chemical Name: 2-Butene-cis
CAS Number: 590-18-1
Flammable/Toxic: Flammable

Chemical Name: 2-Butene-trans [2-Butene, (E)]

CAS Number: 624-64-6 Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Chemical Name: Ethylene [Ethene]

CAS Number: 74-85-1 Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

Plan Sequence Number: 1000104344

#### Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]

CAS Number: 78-78-4
Flammable/Toxic: Flammable

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: 1-Butene
CAS Number: 106-98-9
Flammable/Toxic: Flammable

Chemical Name: 1,3-Butadiene
CAS Number: 106-99-0
Flammable/Toxic: Flammable

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

Chemical Name: 1-Pentene
CAS Number: 109-67-1
Flammable/Toxic: Flammable

Chemical Name: Propylene [1-Propene]

Plan Sequence Number: 1000104344

Chemical Name: 2-Methyl-1-butene

CAS Number: 563-46-2 Flammable/Toxic: Flammable

Chemical Name: 2-Butene-cis
CAS Number: 590-18-1
Flammable/Toxic: Flammable

Chemical Name: 2-Butene-trans [2-Butene, (E)]

CAS Number: 624-64-6 Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Chemical Name: Ethylene [Ethene]

CAS Number: 74-85-1
Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

EPA Facility Identifier: 1000 0011 6634 Plan Sequence Number: 1000104344

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Chemical Name: Ethylene [Ethene]

CAS Number: 74-85-1 Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]

CAS Number: 78-78-4
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name:

CAS Number:

Flammable/Toxic:

Butane

106-97-8

Flammable

Chemical Name: 1-Butene
CAS Number: 106-98-9
Flammable/Toxic: Flammable

Chemical Name: 1,3-Butadiene
CAS Number: 106-99-0
Flammable/Toxic: Flammable

Plan Sequence Number: 1000104344

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

Chemical Name: Propylene [1-Propene]

CAS Number: 115-07-1 Flammable/Toxic: Flammable

Chemical Name: 2-Methyl-1-butene

CAS Number: 563-46-2 Flammable/Toxic: Flammable

Chemical Name: 2-Butene-cis
CAS Number: 590-18-1
Flammable/Toxic: Flammable

Chemical Name: 2-Butene-trans [2-Butene, (E)]

CAS Number: 624-64-6
Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11
Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: Propylene [1-Propene]

EPA Facility Identifier: 1000 0011 6634 Plan Sequence Number: 1000104344

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

Plan Sequence Number: 1000104344

#### Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]

CAS Number: 78-78-4 Flammable/Toxic: Flammable

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: 1-Butene
CAS Number: 106-98-9
Flammable/Toxic: Flammable

Chemical Name: 1,3-Butadiene
CAS Number: 106-99-0
Flammable/Toxic: Flammable

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

Chemical Name: 1-Pentene
CAS Number: 109-67-1
Flammable/Toxic: Flammable

Chemical Name: Propylene [1-Propene]

Plan Sequence Number: 1000104344

Chemical Name: 2-Methyl-1-butene

CAS Number: 563-46-2 Flammable/Toxic: Flammable

Chemical Name: 2-Butene-cis
CAS Number: 590-18-1
Flammable/Toxic: Flammable

Chemical Name: 2-Butene-trans [2-Butene, (E)]

CAS Number: 624-64-6 Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Chemical Name: Butene
CAS Number: 25167-67-3
Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

#### Flammable Mixture Chemical Components

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

EPA Facility Identifier: 1000 0011 6634 Plan Sequence Number: 1000104344

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name:

CAS Number:

Flammable/Toxic:

Butane

106-97-8

Flammable

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

Chemical Name: 1-Pentene
CAS Number: 109-67-1
Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

EPA Facility Identifier: 1000 0011 6634 Plan Sequence Number: 1000104344

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: 1-Butene
CAS Number: 106-98-9
Flammable/Toxic: Flammable

Chemical Name: 2-Butene
CAS Number: 107-01-7
Flammable/Toxic: Flammable

Chemical Name: Propylene [1-Propene]

CAS Number: 115-07-1 Flammable/Toxic: Flammable

Chemical Name: Butene
CAS Number: 25167-67-3
Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Plan Sequence Number: 1000104344

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: 2-Butene
CAS Number: 107-01-7
Flammable/Toxic: Flammable

Chemical Name: Propylene [1-Propene]

CAS Number: 115-07-1 Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

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CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: 2-Butene
CAS Number: 107-01-7
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EPA Facility Identifier: 1000 0011 6634 Plan Sequence Number: 1000104344

Chemical Name: Propylene [1-Propene]

CAS Number: 115-07-1 Flammable/Toxic: Flammable

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Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

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Flammable/Toxic: Flammable

Chemical Name: Ethane
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Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
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CAS Number: 75-28-5
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Chemical Name: Butane
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Chemical Name: 2-Butene
CAS Number: 107-01-7
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Chemical Name: Propylene [1-Propene]

CAS Number: 115-07-1 Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

EPA Facility Identifier: 1000 0011 6634 Plan Sequence Number: 1000104344

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

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Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: 2-Butene
CAS Number: 107-01-7
Flammable/Toxic: Flammable

Chemical Name: Propylene [1-Propene]

CAS Number: 115-07-1 Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

Plan Sequence Number: 1000104344

#### Flammable Mixture Chemical Components

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: 2-Butene
CAS Number: 107-01-7
Flammable/Toxic: Flammable

Chemical Name: Propylene [1-Propene]

CAS Number: 115-07-1 Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

Plan Sequence Number: 1000104344

#### Flammable Mixture Chemical Components

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: 2-Butene
CAS Number: 107-01-7
Flammable/Toxic: Flammable

Chemical Name: Propylene [1-Propene]

CAS Number: 115-07-1 Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture

Plan Sequence Number: 1000104344

#### Flammable Mixture Chemical Components

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Program Level: Program Level 1 process
Chemical Name: Flammable Mixture

CAS Number: 00-11-11 Flammable/Toxic: Flammable

#### Flammable Mixture Chemical Components

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
Flammable/Toxic: Flammable

Chemical Name: Propane
CAS Number: 74-98-6
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Chemical Name: Butane
CAS Number: 106-97-8
Flammable/Toxic: Flammable

Chemical Name: 1,3-Butadiene
CAS Number: 106-99-0
Flammable/Toxic: Flammable

Chemical Name: Pentane
CAS Number: 109-66-0
Flammable/Toxic: Flammable

EPA Facility Identifier: 1000 0011 6634 Plan Sequence Number: 1000104344

Chemical Name: Propylene [1-Propene]

CAS Number: 115-07-1 Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Chemical Name: Ethylene [Ethene]

CAS Number: 74-85-1 Flammable/Toxic: Flammable

#### **Process NAICS**

NAICS Code: 32411

NAICS Description: Petroleum Refineries

## **Section 6. Accident History**

## Accident History ID: Accident 1

Date of Accident: April 2023
Time Accident Began (HH:MM): 11:05
NAICS Code of Process Involved: 32411

NAICS Description: Petroleum Refineries
Release Duration: 001 Hours 30 Minutes

#### Release Event

Gas Release: Yes
Liquid Spill/Evaporation: N/A
Fire: Yes
Explosion: N/A
Uncontrolled/Runaway Reaction: N/A

Facility Name: Valero Port Arthur Refinery Plan Sequence Number: 1000104344

EPA Facility Identifier: 1000 0011 6634

### Release Source

N/A Storage Vessel: N/A Piping: Process Vessel: N/A Transfer Hose: Yes Valve: N/A N/A Pump: Joint: N/A Other Release Source: N/A

### Weather Conditions at the Time of Event

Wind Speed: 15.0 Units: Miles/h Direction: **ESE** Temperature: 78 Atmospheric Stability Class: D Precipitation Present: N/A **Unknown Weather Conditions:** N/A

### On-Site Impacts

Employee or Contractor Deaths: 0 Public Responder Deaths: 0 Public Deaths: 0 Employee or Contractor Injuries: 0 Public Responder Injuries: 0 Public Injuries: On-Site Property Damage (\$): 2300000

## **Known Off-Site Impacts**

Deaths: 0 Hospitalizations: 0 Public Deaths: 0 Other Medical Treatments: 0 Evacuated: 0 Sheltered-in-Place: 0 Off-Site Property Damage (\$): 0 Facility Name: Valero Port Arthur Refinery

EPA Facility Identifier: 1000 0011 6634

Plan Sequence Number: 1000104344

**Environmental Damage** 

Fish or Animal Kills:

Tree, Lawn, Shrub, or Crop Damage:

Water Contamination:

N/A

Soil Contamination:

N/A

Other Environmental Damage:

N/A

**Initiating Event** 

Initiating Event: Equipment Failure

Contributing Factors

**Equipment Failure:** Yes Human Error: Yes Improper Procedures: Yes Overpressurization: Yes **Upset Condition:** N/A N/A By-Pass Condition: Maintenance Activity/Inactivity: Yes Process Design Failure: N/A Unsuitable Equipment: N/A **Unusual Weather Condition:** N/A Management Error: N/A Other Contributing Factor: N/A

Off-Site Responders Notified

Off-Site Responders Notified: Notified Only

Changes Introduced as a Result of the Accident

Improved or Upgraded Equipment: N/A N/A Revised Maintenance: Revised Training: Yes **Revised Operating Procedures:** Yes New Process Controls: N/A N/A New Mitigation Systems: Revised Emergency Response Plan: N/A **Changed Process:** N/A N/A Reduced Inventory: N/A Other Changes Introduced: N/A

Facility Name: Valero Port Arthur Refinery

EPA Facility Identifier: 1000 0011 6634

Plan Sequence Number: 1000104344

## Chemicals in Accident History

Quantity Released (lbs):43Percent Weight:N/AChemical Name:PentaneCAS Number:109-66-0Flammable/Toxic:Flammable

Quantity Released (lbs): 119
Percent Weight: N/A

Chemical Name: Isopentane [Butane, 2-methyl-]

CAS Number: 78-78-4
Flammable/Toxic: Flammable

Quantity Released (lbs): 42
Percent Weight: N/A

Chemical Name: Isobutane [Propane, 2-methyl]

CAS Number: 75-28-5
Flammable/Toxic: Flammable

Quantity Released (lbs):119Percent Weight:N/AChemical Name:ButaneCAS Number:106-97-8Flammable/Toxic:Flammable

Quantity Released (lbs):113Percent Weight:N/AChemical Name:PropaneCAS Number:74-98-6Flammable/Toxic:Flammable

Quantity Released (lbs):229Percent Weight:N/AChemical Name:EthaneCAS Number:74-84-0Flammable/Toxic:Flammable

Quantity Released (lbs):1997Percent Weight:N/AChemical Name:MethaneCAS Number:74-82-8Flammable/Toxic:Flammable

Quantity Released (lbs):941Percent Weight:N/AChemical Name:HydrogenCAS Number:1333-74-0Flammable/Toxic:Flammable

> Quantity Released (lbs): 801 Percent Weight: 12.5

Hydrogen sulfide Chemical Name: 7783-06-4 CAS Number: Flammable/Toxic: Toxic

## **Section 9. Emergency Response**

## Written Emergency Response (ER) Plan

Community Plan (Is facility included in written community emergency response plan?):

Yes

Facility Plan (Does facility have its own written emergency response plan?):

Yes

Response Actions (Does ER plan include specific actions to be taken in response to accidental releases of regulated substance(s)?):

Yes

Public Information (Does ER plan include procedures for informing the public and local agencies responding to accidental release?):

Yes

Healthcare (Does facility's ER plan include information on emergency

health care?):

Yes

## Local Agency

Agency Name (Name of local agency with which the facility ER plan or response activities are coordinated):

Jefferson County Emerg. Management

Plan Sequence Number: 1000104344

Agency Phone Number (Phone number of local agency with which the facility ER plan or response activities are coordinated):

(409) 835-8757