

## Section 1. Registration Information

### Source Identification

---

Facility Name:	Valero Corpus Christi Refineries - West Plant
Parent Company #1 Name:	Valero Refining - Texas, L.P.
Submission Type:	Resubmission
Receipt Date:	December 2020

### Facility Identification

---

Facility ID:	1000 0007 9504
--------------	----------------

### Dun and Bradstreet Numbers (DUNS)

---

Facility DUNS:	N/A
----------------	-----

### Facility Location Address

---

Street 1:	5900 Up River Road
Street 2:	N/A
City:	Corpus Christi
State:	TX
ZIP:	78407
ZIP4:	1001
County:	Nueces

### Facility Latitude and Longitude

---

Latitude (decimal):	27.815000
Longitude (decimal):	-097.482500

### Local Emergency Planning Committee and Regulations

---

LEPC:	Nueces County LEPC
OSHA PSM:	Yes
EPCRA 302:	Yes
CAA Title V:	Yes

## Process Chemicals

---

Program Level:	Program Level 3 process
Chemical Name:	Ammonia (anhydrous)
CAS Number:	7664-41-7
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Hydrogen sulfide
CAS Number:	7783-06-4
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Hydrogen fluoride/Hydrofluoric acid (conc 50% or greater) [Hydrofluoric acid]
CAS Number:	7664-39-3
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Chlorine
CAS Number:	7782-50-5
Flammable/Toxic:	Toxic
Program Level:	Program Level 3 process
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

## Flammable Mixture Chemical Components

Chemical Name:	Methane
CAS Number:	74-82-8
Flammable/Toxic:	Flammable
Chemical Name:	Ethane
CAS Number:	74-84-0
Flammable/Toxic:	Flammable
Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable
Chemical Name:	Isobutane [Propane, 2-methyl]
CAS Number:	75-28-5
Flammable/Toxic:	Flammable

Chemical Name: Butane  
CAS Number: 106-97-8  
Flammable/Toxic: Flammable

Chemical Name: Pentane  
CAS Number: 109-66-0  
Flammable/Toxic: Flammable

Chemical Name: Hydrogen  
CAS Number: 1333-74-0  
Flammable/Toxic: Flammable

Program Level: Program Level 3 process  
Chemical Name: Flammable Mixture  
CAS Number: 00-11-11  
Flammable/Toxic: Flammable

### Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]  
CAS Number: 78-78-4  
Flammable/Toxic: Flammable

Chemical Name: Methane  
CAS Number: 74-82-8  
Flammable/Toxic: Flammable

Chemical Name: Ethane  
CAS Number: 74-84-0  
Flammable/Toxic: Flammable

Chemical Name: Propane  
CAS Number: 74-98-6  
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]  
CAS Number: 75-28-5  
Flammable/Toxic: Flammable

Chemical Name: Butane  
CAS Number: 106-97-8  
Flammable/Toxic: Flammable

Chemical Name: Pentane  
CAS Number: 109-66-0  
Flammable/Toxic: Flammable

Chemical Name:	Hydrogen
CAS Number:	1333-74-0
Flammable/Toxic:	Flammable

Program Level:	Program Level 3 process
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

### Flammable Mixture Chemical Components

Chemical Name:	Isopentane [Butane, 2-methyl-]
CAS Number:	78-78-4
Flammable/Toxic:	Flammable

Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable

Chemical Name:	Isobutane [Propane, 2-methyl]
CAS Number:	75-28-5
Flammable/Toxic:	Flammable

Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable

Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable

Program Level:	Program Level 3 process
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

### Flammable Mixture Chemical Components

Chemical Name:	Isopentane [Butane, 2-methyl-]
CAS Number:	78-78-4
Flammable/Toxic:	Flammable

Chemical Name: Methane  
CAS Number: 74-82-8  
Flammable/Toxic: Flammable

Chemical Name: Ethane  
CAS Number: 74-84-0  
Flammable/Toxic: Flammable

Chemical Name: Propane  
CAS Number: 74-98-6  
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]  
CAS Number: 75-28-5  
Flammable/Toxic: Flammable

Chemical Name: Butane  
CAS Number: 106-97-8  
Flammable/Toxic: Flammable

Chemical Name: Pentane  
CAS Number: 109-66-0  
Flammable/Toxic: Flammable

Chemical Name: Hydrogen  
CAS Number: 1333-74-0  
Flammable/Toxic: Flammable

Program Level: Program Level 3 process  
Chemical Name: Flammable Mixture  
CAS Number: 00-11-11  
Flammable/Toxic: Flammable

### Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]  
CAS Number: 78-78-4  
Flammable/Toxic: Flammable

Chemical Name: Propane  
CAS Number: 74-98-6  
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]  
CAS Number: 75-28-5  
Flammable/Toxic: Flammable

Chemical Name: Butane  
CAS Number: 106-97-8  
Flammable/Toxic: Flammable

Chemical Name: Pentane  
CAS Number: 109-66-0  
Flammable/Toxic: Flammable

Chemical Name: Propylene [1-Propene]  
CAS Number: 115-07-1  
Flammable/Toxic: Flammable

Program Level: Program Level 3 process  
Chemical Name: Flammable Mixture  
CAS Number: 00-11-11  
Flammable/Toxic: Flammable

#### Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]  
CAS Number: 78-78-4  
Flammable/Toxic: Flammable

Chemical Name: Methane  
CAS Number: 74-82-8  
Flammable/Toxic: Flammable

Chemical Name: Ethane  
CAS Number: 74-84-0  
Flammable/Toxic: Flammable

Chemical Name: Propane  
CAS Number: 74-98-6  
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]  
CAS Number: 75-28-5  
Flammable/Toxic: Flammable

Chemical Name: Butane  
CAS Number: 106-97-8  
Flammable/Toxic: Flammable

Chemical Name: Pentane  
CAS Number: 109-66-0  
Flammable/Toxic: Flammable

Chemical Name:	Hydrogen
CAS Number:	1333-74-0
Flammable/Toxic:	Flammable

Program Level:	Program Level 3 process
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

### Flammable Mixture Chemical Components

Chemical Name:	Isopentane [Butane, 2-methyl-]
CAS Number:	78-78-4
Flammable/Toxic:	Flammable

Chemical Name:	Methane
CAS Number:	74-82-8
Flammable/Toxic:	Flammable

Chemical Name:	Ethane
CAS Number:	74-84-0
Flammable/Toxic:	Flammable

Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable

Chemical Name:	Isobutane [Propane, 2-methyl]
CAS Number:	75-28-5
Flammable/Toxic:	Flammable

Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable

Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable

Program Level:	Program Level 3 process
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

### Flammable Mixture Chemical Components

Chemical Name:	Isopentane [Butane, 2-methyl-]
CAS Number:	78-78-4
Flammable/Toxic:	Flammable

Chemical Name:	Methane
CAS Number:	74-82-8
Flammable/Toxic:	Flammable

Chemical Name:	Ethane
CAS Number:	74-84-0
Flammable/Toxic:	Flammable

Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable

Chemical Name:	Isobutane [Propane, 2-methyl]
CAS Number:	75-28-5
Flammable/Toxic:	Flammable

Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable

Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable

Program Level:	Program Level 3 process
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

### Flammable Mixture Chemical Components

Chemical Name:	Isopentane [Butane, 2-methyl-]
CAS Number:	78-78-4
Flammable/Toxic:	Flammable

Chemical Name:	Methane
CAS Number:	74-82-8
Flammable/Toxic:	Flammable



Chemical Name: Ethane  
CAS Number: 74-84-0  
Flammable/Toxic: Flammable

Chemical Name: Propane  
CAS Number: 74-98-6  
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]  
CAS Number: 75-28-5  
Flammable/Toxic: Flammable

Chemical Name: Butane  
CAS Number: 106-97-8  
Flammable/Toxic: Flammable

Chemical Name: Pentane  
CAS Number: 109-66-0  
Flammable/Toxic: Flammable

Chemical Name: Hydrogen  
CAS Number: 1333-74-0  
Flammable/Toxic: Flammable

Program Level: Program Level 3 process  
Chemical Name: Flammable Mixture  
CAS Number: 00-11-11  
Flammable/Toxic: Flammable

### Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]  
CAS Number: 78-78-4  
Flammable/Toxic: Flammable

Chemical Name: Methane  
CAS Number: 74-82-8  
Flammable/Toxic: Flammable

Chemical Name: Ethane  
CAS Number: 74-84-0  
Flammable/Toxic: Flammable

Chemical Name: Propane  
CAS Number: 74-98-6  
Flammable/Toxic: Flammable

Chemical Name:	Isobutane [Propane, 2-methyl]
CAS Number:	75-28-5
Flammable/Toxic:	Flammable

Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable

Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable

Chemical Name:	Hydrogen
CAS Number:	1333-74-0
Flammable/Toxic:	Flammable

Program Level:	Program Level 3 process
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

### Flammable Mixture Chemical Components

Chemical Name:	Isopentane [Butane, 2-methyl-]
CAS Number:	78-78-4
Flammable/Toxic:	Flammable

Chemical Name:	Methane
CAS Number:	74-82-8
Flammable/Toxic:	Flammable

Chemical Name:	Ethane
CAS Number:	74-84-0
Flammable/Toxic:	Flammable

Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable

Chemical Name:	Isobutane [Propane, 2-methyl]
CAS Number:	75-28-5
Flammable/Toxic:	Flammable

Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable

Chemical Name: Pentane  
CAS Number: 109-66-0  
Flammable/Toxic: Flammable

Chemical Name: Butene  
CAS Number: 25167-67-3  
Flammable/Toxic: Flammable

Program Level: Program Level 3 process  
Chemical Name: Flammable Mixture  
CAS Number: 00-11-11  
Flammable/Toxic: Flammable

### Flammable Mixture Chemical Components

Chemical Name: Isopentane [Butane, 2-methyl-]  
CAS Number: 78-78-4  
Flammable/Toxic: Flammable

Chemical Name: Ethane  
CAS Number: 74-84-0  
Flammable/Toxic: Flammable

Chemical Name: Propane  
CAS Number: 74-98-6  
Flammable/Toxic: Flammable

Chemical Name: Isobutane [Propane, 2-methyl]  
CAS Number: 75-28-5  
Flammable/Toxic: Flammable

Chemical Name: Butane  
CAS Number: 106-97-8  
Flammable/Toxic: Flammable

Chemical Name: 1-Butene  
CAS Number: 106-98-9  
Flammable/Toxic: Flammable

Chemical Name: Pentane  
CAS Number: 109-66-0  
Flammable/Toxic: Flammable

Chemical Name: Propylene [1-Propene]  
CAS Number: 115-07-1  
Flammable/Toxic: Flammable

Chemical Name:	2-Methylpropene [1-Propene, 2-methyl-]
CAS Number:	115-11-7
Flammable/Toxic:	Flammable
Chemical Name:	2,2-Dimethylpropane [Propane, 2,2-dimethyl-]
CAS Number:	463-82-1
Flammable/Toxic:	Flammable
Chemical Name:	2-Butene-cis
CAS Number:	590-18-1
Flammable/Toxic:	Flammable
Chemical Name:	2-Butene-trans [2-Butene, (E)]
CAS Number:	624-64-6
Flammable/Toxic:	Flammable

Program Level:	Program Level 3 process
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

#### Flammable Mixture Chemical Components

Chemical Name:	Isopentane [Butane, 2-methyl-]
CAS Number:	78-78-4
Flammable/Toxic:	Flammable
Chemical Name:	Methane
CAS Number:	74-82-8
Flammable/Toxic:	Flammable
Chemical Name:	Ethane
CAS Number:	74-84-0
Flammable/Toxic:	Flammable
Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable
Chemical Name:	Isobutane [Propane, 2-methyl]
CAS Number:	75-28-5
Flammable/Toxic:	Flammable

Chemical Name: Butane  
CAS Number: 106-97-8  
Flammable/Toxic: Flammable

Chemical Name: 1,3-Butadiene  
CAS Number: 106-99-0  
Flammable/Toxic: Flammable

Chemical Name: Pentane  
CAS Number: 109-66-0  
Flammable/Toxic: Flammable

Chemical Name: Propylene [1-Propene]  
CAS Number: 115-07-1  
Flammable/Toxic: Flammable

Chemical Name: Hydrogen  
CAS Number: 1333-74-0  
Flammable/Toxic: Flammable

Chemical Name: Butene  
CAS Number: 25167-67-3  
Flammable/Toxic: Flammable

Chemical Name: Ethylene [Ethene]  
CAS Number: 74-85-1  
Flammable/Toxic: Flammable

Program Level: Program Level 3 process  
Chemical Name: Flammable Mixture  
CAS Number: 00-11-11  
Flammable/Toxic: Flammable

### Flammable Mixture Chemical Components

Chemical Name: Methane  
CAS Number: 74-82-8  
Flammable/Toxic: Flammable

Chemical Name: Ethane  
CAS Number: 74-84-0  
Flammable/Toxic: Flammable

Chemical Name: Propane  
CAS Number: 74-98-6  
Flammable/Toxic: Flammable

Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable

Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable

Chemical Name:	Hydrogen
CAS Number:	1333-74-0
Flammable/Toxic:	Flammable

Program Level:	Program Level 3 process
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

#### Flammable Mixture Chemical Components

Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable

Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable

Program Level:	Program Level 3 process
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

#### Flammable Mixture Chemical Components

Chemical Name:	Isopentane [Butane, 2-methyl-]
CAS Number:	78-78-4
Flammable/Toxic:	Flammable

Chemical Name:	Methane
CAS Number:	74-82-8
Flammable/Toxic:	Flammable

Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable
Chemical Name:	Isobutane [Propane, 2-methyl]
CAS Number:	75-28-5
Flammable/Toxic:	Flammable
Chemical Name:	Isoprene [1,3-Butadiene, 2-methyl-]
CAS Number:	78-79-5
Flammable/Toxic:	Flammable
Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable
Chemical Name:	1-Butene
CAS Number:	106-98-9
Flammable/Toxic:	Flammable
Chemical Name:	1,3-Butadiene
CAS Number:	106-99-0
Flammable/Toxic:	Flammable
Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable
Chemical Name:	1-Pentene
CAS Number:	109-67-1
Flammable/Toxic:	Flammable
Chemical Name:	Propylene [1-Propene]
CAS Number:	115-07-1
Flammable/Toxic:	Flammable
Chemical Name:	1,3-Pentadiene
CAS Number:	504-60-9
Flammable/Toxic:	Flammable
Chemical Name:	2-Methyl-1-butene
CAS Number:	563-46-2
Flammable/Toxic:	Flammable
Chemical Name:	2-Butene-cis
CAS Number:	590-18-1
Flammable/Toxic:	Flammable

Chemical Name:	2-Butene-trans [2-Butene, (E)]
CAS Number:	624-64-6
Flammable/Toxic:	Flammable

Chemical Name:	Hydrogen
CAS Number:	1333-74-0
Flammable/Toxic:	Flammable

Chemical Name:	Butene
CAS Number:	25167-67-3
Flammable/Toxic:	Flammable

Program Level:	Program Level 3 process
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

#### Flammable Mixture Chemical Components

Chemical Name:	Isopentane [Butane, 2-methyl-]
CAS Number:	78-78-4
Flammable/Toxic:	Flammable

Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable

Chemical Name:	Isobutane [Propane, 2-methyl]
CAS Number:	75-28-5
Flammable/Toxic:	Flammable

Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable

Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable

Chemical Name:	Propylene [1-Propene]
CAS Number:	115-07-1
Flammable/Toxic:	Flammable

Chemical Name:	Butene
CAS Number:	25167-67-3
Flammable/Toxic:	Flammable



Program Level:	Program Level 3 process
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

### Flammable Mixture Chemical Components

Chemical Name:	Methane
CAS Number:	74-82-8
Flammable/Toxic:	Flammable

Chemical Name:	Ethane
CAS Number:	74-84-0
Flammable/Toxic:	Flammable

Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable

Chemical Name:	Isobutane [Propane, 2-methyl]
CAS Number:	75-28-5
Flammable/Toxic:	Flammable

Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable

Chemical Name:	Propylene [1-Propene]
CAS Number:	115-07-1
Flammable/Toxic:	Flammable

Chemical Name:	2-Methylpropene [1-Propene, 2-methyl-]
CAS Number:	115-11-7
Flammable/Toxic:	Flammable

Chemical Name:	Hydrogen
CAS Number:	1333-74-0
Flammable/Toxic:	Flammable

Chemical Name:	Butene
CAS Number:	25167-67-3
Flammable/Toxic:	Flammable

Chemical Name:	Ethylene [Ethene]
CAS Number:	74-85-1
Flammable/Toxic:	Flammable

Program Level:	Program Level 3 process
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

### Flammable Mixture Chemical Components

Chemical Name:	Isopentane [Butane, 2-methyl-]
CAS Number:	78-78-4
Flammable/Toxic:	Flammable

Chemical Name:	Methane
CAS Number:	74-82-8
Flammable/Toxic:	Flammable

Chemical Name:	Ethane
CAS Number:	74-84-0
Flammable/Toxic:	Flammable

Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable

Chemical Name:	Isobutane [Propane, 2-methyl]
CAS Number:	75-28-5
Flammable/Toxic:	Flammable

Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable

Chemical Name:	1-Butene
CAS Number:	106-98-9
Flammable/Toxic:	Flammable

Chemical Name:	1,3-Butadiene
CAS Number:	106-99-0
Flammable/Toxic:	Flammable

Chemical Name:	2-Butene
CAS Number:	107-01-7
Flammable/Toxic:	Flammable

Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable

Chemical Name:	Propylene [1-Propene]
CAS Number:	115-07-1
Flammable/Toxic:	Flammable
Chemical Name:	2-Methylpropene [1-Propene, 2-methyl-]
CAS Number:	115-11-7
Flammable/Toxic:	Flammable
Chemical Name:	Ethylene [Ethene]
CAS Number:	74-85-1
Flammable/Toxic:	Flammable

## Process NAICS

NAICS Code:	32411
NAICS Description:	Petroleum Refineries

## Section 6. Accident History

No records found.

## Section 9. Emergency Response

### Written Emergency Response (ER) Plan

Community Plan (Is facility included in written community emergency response plan?):	Yes
Facility Plan (Does facility have its own written emergency response plan?):	Yes
Response Actions (Does ER plan include specific actions to be taken in response to accidental releases of regulated substance(s)?):	Yes
Public Information (Does ER plan include procedures for informing the public and local agencies responding to accidental release?):	Yes
Healthcare (Does facility's ER plan include information on emergency health care?):	Yes

## Local Agency

---

Agency Name (Name of local agency with which the facility ER plan or response activities are coordinated):

Refinery Terminal Fire Company

Agency Phone Number (Phone number of local agency with which the facility ER plan or response activities are coordinated):

(361) 885-7122