

Section 1. Registration Information

Source Identification

Facility Name:	Marathon Anacortes Refinery
Parent Company #1 Name:	Western Refining Southwest LLC
Submission Type:	Resubmission
Receipt Date:	March 2021

Facility Identification

Facility ID:	1000 0002 8034
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Dun and Bradstreet Numbers (DUNS)

Facility DUNS:	N/A
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Facility Location Address

Street 1:	10200 West March Point Road
Street 2:	N/A
City:	Anacortes
State:	WA
ZIP:	98221
ZIP4:	0700
County:	Skagit

Facility Latitude and Longitude

Latitude (decimal):	48.493333
Longitude (decimal):	-122.573889

Local Emergency Planning Committee and Regulations

LEPC:	Skagit County LEPC
OSHA PSM:	Yes
EPCRA 302:	Yes
CAA Title V:	Yes

Process Chemicals

Program Level:	Program Level 3 process
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

Flammable Mixture Chemical Components

Chemical Name:	Isopentane [Butane, 2-methyl-]
CAS Number:	78-78-4
Flammable/Toxic:	Flammable

Chemical Name:	Methane
CAS Number:	74-82-8
Flammable/Toxic:	Flammable

Chemical Name:	Ethane
CAS Number:	74-84-0
Flammable/Toxic:	Flammable

Chemical Name:	Propane
CAS Number:	74-98-6
Flammable/Toxic:	Flammable

Chemical Name:	Isobutane [Propane, 2-methyl]
CAS Number:	75-28-5
Flammable/Toxic:	Flammable

Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable

Chemical Name:	1-Butene
CAS Number:	106-98-9
Flammable/Toxic:	Flammable

Chemical Name:	2-Butene
CAS Number:	107-01-7
Flammable/Toxic:	Flammable

Chemical Name:	Pentane
CAS Number:	109-66-0
Flammable/Toxic:	Flammable

Chemical Name:	1-Pentene
CAS Number:	109-67-1
Flammable/Toxic:	Flammable

Chemical Name:	Propylene [1-Propene]
CAS Number:	115-07-1
Flammable/Toxic:	Flammable
Chemical Name:	2-Methylpropene [1-Propene, 2-methyl-]
CAS Number:	115-11-7
Flammable/Toxic:	Flammable
Chemical Name:	2,2-Dimethylpropane [Propane, 2,2-dimethyl-]
CAS Number:	463-82-1
Flammable/Toxic:	Flammable
Chemical Name:	3-Methyl-1-butene
CAS Number:	563-45-1
Flammable/Toxic:	Flammable
Chemical Name:	2-Methyl-1-butene
CAS Number:	563-46-2
Flammable/Toxic:	Flammable
Chemical Name:	2-Butene-cis
CAS Number:	590-18-1
Flammable/Toxic:	Flammable
Chemical Name:	2-Butene-trans [2-Butene, (E)]
CAS Number:	624-64-6
Flammable/Toxic:	Flammable
Chemical Name:	2-Pentene, (Z)-
CAS Number:	627-20-3
Flammable/Toxic:	Flammable
Chemical Name:	2-Pentene, (E)-
CAS Number:	646-04-8
Flammable/Toxic:	Flammable
Chemical Name:	Hydrogen
CAS Number:	1333-74-0
Flammable/Toxic:	Flammable
Chemical Name:	Butene
CAS Number:	25167-67-3
Flammable/Toxic:	Flammable

Program Level:	Program Level 3 process
Chemical Name:	Flammable Mixture
CAS Number:	00-11-11
Flammable/Toxic:	Flammable

Flammable Mixture Chemical Components

Chemical Name:	Ethyl mercaptan [Ethanethiol]
CAS Number:	75-08-1
Flammable/Toxic:	Flammable

Chemical Name:	Isopentane [Butane, 2-methyl-]
CAS Number:	78-78-4
Flammable/Toxic:	Flammable

Chemical Name:	Methane
CAS Number:	74-82-8
Flammable/Toxic:	Flammable

Chemical Name:	Ethane
CAS Number:	74-84-0
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Chemical Name:	Propane
CAS Number:	74-98-6
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Chemical Name:	Butane
CAS Number:	106-97-8
Flammable/Toxic:	Flammable

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CAS Number:	106-98-9
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CAS Number:	107-01-7
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CAS Number:	109-67-1
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Chemical Name:	Propylene [1-Propene]
CAS Number:	115-07-1
Flammable/Toxic:	Flammable
Chemical Name:	2-Methylpropene [1-Propene, 2-methyl-]
CAS Number:	115-11-7
Flammable/Toxic:	Flammable
Chemical Name:	2,2-Dimethylpropane [Propane, 2,2-dimethyl-]
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CAS Number:	646-04-8
Flammable/Toxic:	Flammable
Chemical Name:	Hydrogen
CAS Number:	1333-74-0
Flammable/Toxic:	Flammable

Chemical Name: Butene
CAS Number: 25167-67-3
Flammable/Toxic: Flammable

Chemical Name: Ethylene [Ethene]
CAS Number: 74-85-1
Flammable/Toxic: Flammable

Program Level: Program Level 3 process
Chemical Name: Flammable Mixture
CAS Number: 00-11-11
Flammable/Toxic: Flammable

Flammable Mixture Chemical Components

Chemical Name: Ethyl mercaptan [Ethanethiol]
CAS Number: 75-08-1
Flammable/Toxic: Flammable

Chemical Name: Isopentane [Butane, 2-methyl-]
CAS Number: 78-78-4
Flammable/Toxic: Flammable

Chemical Name: Methane
CAS Number: 74-82-8
Flammable/Toxic: Flammable

Chemical Name: Ethane
CAS Number: 74-84-0
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CAS Number: 74-98-6
Flammable/Toxic: Flammable

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Flammable/Toxic: Flammable

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CAS Number:	109-67-1
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Chemical Name:	Propylene [1-Propene]
CAS Number:	115-07-1
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CAS Number:	463-82-1
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CAS Number:	74-98-6
Flammable/Toxic:	Flammable

Chemical Name:	Isobutane [Propane, 2-methyl]
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Flammable/Toxic:	Flammable
Chemical Name:	1-Pentene
CAS Number:	109-67-1
Flammable/Toxic:	Flammable
Chemical Name:	2-Methylpropene [1-Propene, 2-methyl-]
CAS Number:	115-11-7
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Chemical Name:	2,2-Dimethylpropane [Propane, 2,2-dimethyl-]
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Flammable/Toxic:	Flammable

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Chemical Name:	2-Methyl-1-butene
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Chemical Name:	2-Butene-cis
CAS Number:	590-18-1
Flammable/Toxic:	Flammable
Chemical Name:	2-Butene-trans [2-Butene, (E)]
CAS Number:	624-64-6
Flammable/Toxic:	Flammable

Chemical Name: 2-Pentene, (Z)-
CAS Number: 627-20-3
Flammable/Toxic: Flammable

Chemical Name: 2-Pentene, (E)-
CAS Number: 646-04-8
Flammable/Toxic: Flammable

Chemical Name: Hydrogen
CAS Number: 1333-74-0
Flammable/Toxic: Flammable

Chemical Name: Butene
CAS Number: 25167-67-3
Flammable/Toxic: Flammable

Chemical Name: Ethylene [Ethene]
CAS Number: 74-85-1
Flammable/Toxic: Flammable

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CAS Number:	109-67-1
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Chemical Name:	Hydrogen
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Chemical Name:	Butene
CAS Number:	25167-67-3
Flammable/Toxic:	Flammable
Chemical Name:	Ethylene [Ethene]
CAS Number:	74-85-1
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Program Level:	Program Level 3 process
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CAS Number:	00-11-11
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Flammable Mixture Chemical Components

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CAS Number:	106-97-8
Flammable/Toxic:	Flammable

Process NAICS

NAICS Code:	32411
NAICS Description:	Petroleum Refineries

Section 6. Accident History

No records found.

Section 9. Emergency Response

Written Emergency Response (ER) Plan

Community Plan (Is facility included in written community emergency response plan?):	Yes
Facility Plan (Does facility have its own written emergency response plan?):	Yes
Response Actions (Does ER plan include specific actions to be taken in response to accidental releases of regulated substance(s)?):	Yes
Public Information (Does ER plan include procedures for informing the public and local agencies responding to accidental release?):	Yes
Healthcare (Does facility's ER plan include information on emergency health care?):	Yes

Local Agency

Agency Name (Name of local agency with which the facility ER plan or response activities are coordinated):

SC Dept of Emer Management (SCDEM)

Agency Phone Number (Phone number of local agency with which the facility ER plan or response activities are coordinated):

(360) 428-3250