



Creating standard and special step drills in the new Qg1 software is simple, while also offering a great deal of flexibility.

The package contains standard-, subland-, and profiled step drills.

The Toogle database contains more than 10 samples of each type, starting from Ø6mm till Ø20mm.

Individual rake angle for each step, middle clearance, cylindrical margins, several step shape designs to choose from, and possibility to give a separate cutting face (Stepgash) for each step are only few of numerous possibilities here.

- Standard or individual step drills
- Up to 6 steps per tool
- Drill tip can be chosen based on needs
- More than 12 samples available in Toogle database
- NTTE function is given for stepdrills as well

### Specifications

- 3D modelling of entire tool
- Automatic process attachment
- Ease of access, preview functions
- Real time tool envelope display
- A number of sample tools included in database
- Ready to grind immediately
- For office and machine versions

