

# 4M Memo

DATE : October 18, 2021  
FROM : R&D-MANUAL SECTION  
SUBJECT : **SPCAD Update for New Model Name of 250w and 240w Module**  
IIR Category : **Internal Memo**  
IMPLEMENTATION : **October 19, 2021 - Kakou irai plans**

## FACTORY INVOLVED:

### ☒ HRD

- ☒ iCAD
- ☒ CAD DESIGN
- ☐ HOUSE PRESENTATION
- ☐ ESTIMATION
- ☐ DENKI
- ☐ TECHNICAL & SUPPORT
- ☐ UNIT WIRING
- ☐ SUIDO
- ☒ PLAN APPLICATION
- ☐ STRUCTURAL PLANNING
- ☐ FOUNDATION
- ☐ STRUCTURAL PANEL
- ☐ FRAME
- ☐ EXTERIOR
- ☐ PANEL ASSEMBLY
- ☐ GLOBAL HOUSING
- ☒ HACCHU
- ☒ QA
- ☐ Others

### ☐ UNIT

- ☐ BALCONY
- ☐ EXTERIOR UNIT
- ☐ UNIT PIPE
- ☐ I-HEAD
- ☐ INSULATION MOLDING
- ☐ IUB
- ☐ SIDING
- ☐ i-cube CEILING
- ☐ i-cube ROOF/GABLE
- ☐ i-cube INSULATION
- ☐ i-cube PREPARATION
- ☐ i-cube TILING
- ☐ PRODUCTION CONTROL
- ☐ i-cube WALL 1/2/3
- ☐ i-cube MAINTENANCE
- ☐ CERAMIC PROCESSING
- ☐ CERAMIC TILE PRODUCTION
- ☐ PANEL LOADING
- ☐ ENGINEERING
- ☐ MAINTENANCE
- ☐ FSE
- ☐ BOILER
- ☐ MC
- ☐ QA
- ☐ Others

### ☐ FRAME

- ☐ STRUCTURAL
- ☐ HAGARA
- ☐ GLULAM
- ☐ WINDOW
- ☐ GLASS
- ☐ PLASTIC MOLDING
- ☐ STEEL
- ☐ PREPARATION
- ☐ MC
- ☐ QA
- ☐ Others

### ☐ INTERIOR

- ☐ CABINET
- ☐ DOOR
- ☐ FLOOR/PIANO
- ☐ MOULDING
- ☐ PANEL
- ☐ MC
- ☐ QA
- ☐ Others

### ☐ PV

- ☐ PRODUCTION
- ☐ MC
- ☐ QA
- ☐ Others

## AFFECTED ELEMENTS:

### ☐ MATERIALS

- ☐ ADDITIONAL
- ☐ REPLACEMENT
- ☐ ELIMINATE
- ☐ Others

### ☒ METHOD

- ☐ ADDITIONAL
  - ☐ REVISION OF WORK INSTRUCTION
  - ☐ ELIMINATE
  - ☒ Others
- System update

### ☐ MACHINE

- ☐ ADDITIONAL
- ☐ REPLACEMENT
- ☐ ELIMINATE
- ☐ Others

### ☐ MAN

## 1. OVERVIEW:

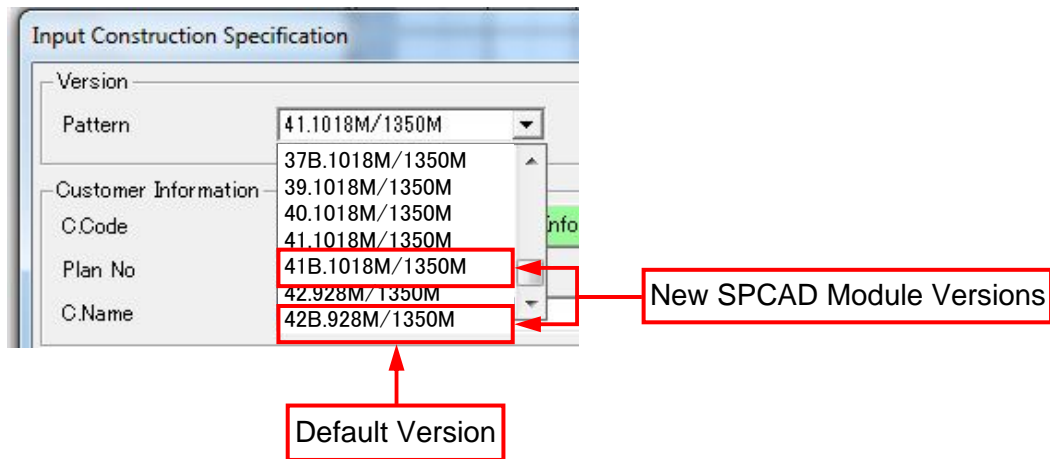
SPCAD update that will be used for the new model name of 250w and 240w module can be used on October 19, 2021.

## 2. DESCRIPTION:

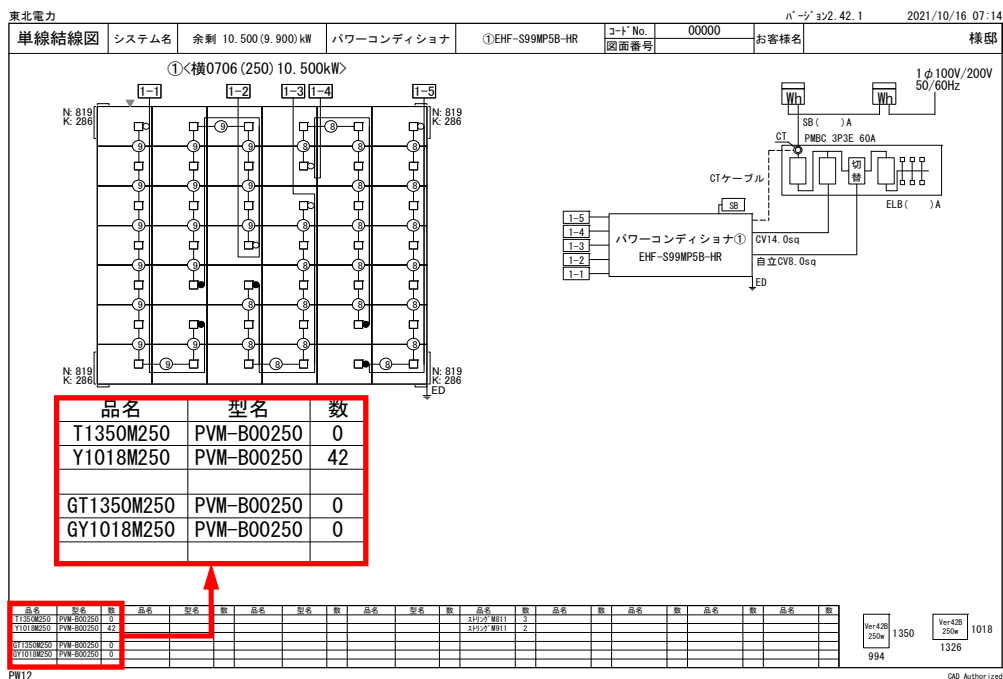
- (1) Change Model Name from PVM-A00250 to PVM-B00250 and from PVM-A00240 to PVM-B00240. The specifications of the current product and the newly set product are the same, including the numerical values such as output and size.

	Current	New
Model name	PVM-A00250	PVM-B00250
	PVM-A00240	PVM-B00240

### (2) SPCAD - Module Pattern



### (3) Affected document is PVCL.



#### (4) PLAN EXCEPTION

Do not change the existing SPCAD Versions for the below lists

- ① "特殊対応" Plans made by R&D
- ② 15 plans listed below

2800160-2020  
9954983-2021  
6640067-2021  
0500253-2019  
1070302-2018  
9756577-2021  
2390261-2020  
0030058-2021  
2390021-2021  
9258756-2020  
9958681-2018  
4780248-2014  
3420250-2021  
6830239-2019  
5640109-2021

### 3. AFFECTED DEPARTMENT INFORMATION

#### (1) iCAD & CAD DESIGN

##### BEFORE KAKOU IRAI PLANS

- ① Check the plan received if not included in the 15 plans listed above and if the plan is not "特殊対応".
- ② If not included in the list, change existing SPCAD Module Version from:  
Ver.41 → Ver.41B  
Ver.42 → Ver.42B
- ③ For New Plans  
Use SPCAD Module Version 41B / 42B.

#### (2) PLAN APPLICATION

##### AFTER KAKOU IRAI PLANS

- ① Check the Kakou irai date of the received plan if October 19, 2021 and onwards.
- ② Check the plan if not included in the 15 plans listed above and if the plan is not "特殊対応".
- ③ If not included in the list, request for the change of SPCAD Version to HRD CAD.  
Ver.41 → Ver.41B  
Ver.42 → Ver.42B


#### (3) HACCHU

For notification only.

**Note: No need to conduct HRD Inspection.**

Thank you and please be guided accordingly.

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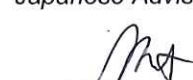
Approved by:



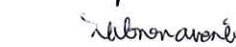
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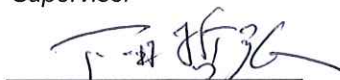
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