

# Assembly instructions

## Mounting a sink with a positioning frame

The worktop comes equipped with a countersinking. Shipping studs protect the cut-out from falling off, which gives the worktop additional stability.

# InSYS

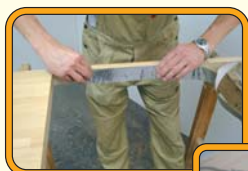
Insertion system for surface flush mounting of kitchen sinks and ceramic hobs in worktops

### Assembling the work piece:



# 1.

The shipping studs are sawed off at the edge of the worktop with a hand saw.



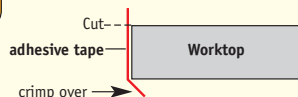
# 2.

A vapour seal is stuck on the chipboard edge with a suitable adhesive tape of < 0.1 mm thickness, e.g. aluminium adhesive tape. The positioning frame comes with a wraparound space of 0.5 mm.



# 3.

At the top edge the adhesive tape is cut off neatly with a knife, at the lower edge it is crimped over to the bottom side.



# 4.

Then a wraparound line of silicone is applied to the outer rabbet joint with a pointed silicone applicator.



# 5.

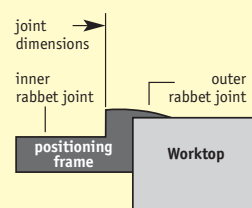
The positioning frame is turned over and inserted in the prepared opening. It can be fitted to the worktop with small strips for additional pressure and clamps, applying light pressure. Remove any silicone issuing from the frame side after cure time.



### Mounting in the kitchen:

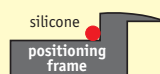
Check the contour of the sink by putting the sink contour upside down into the inner rabbet joint of the positioning frame; the minimum inner dimension of the rabbet joint of the positioning frame is 0.3 mm more than the maximum sink dimension.

# 6.



Silicone is applied to the inner rabbet joint at the top of the frame with a pointed silicone applicator.

# 7.



Insert the sink and weight it down with a weight, allow cure time of approx. 1 hour. The sink can also be fitted to the positioning frame with small strips and clamps.

# 8.



After cure time remove any excess silicone on the joint with a small spatula.

# 9.



## Isn't life easy?



# Assembly instructions

## Mounting a ceramic hob with a positioning frame

The worktop comes equipped with a countersinking. Shipping studs protect the cut-out from falling off, which gives the worktop additional stability.

# InSYS

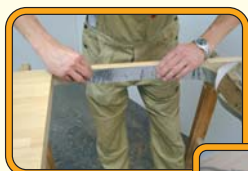
Insertion system for surface flush mounting of kitchen sinks and ceramic hobs in worktops

### Assembling the work piece:



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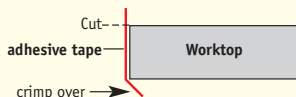
# 2.

A vapour seal is stuck on the chipboard edge with a suitable adhesive tape of < 0.1 mm thickness, e.g. aluminium adhesive tape. The positioning frame comes with a wraparound space of 0.5 mm.



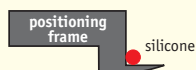
# 3.

At the top edge the adhesive tape is cut off neatly with a knife, at the lower edge it is crimped over to the bottom side.



# 4.

Then a wraparound line of silicone is applied to the outer rabbet joint with a pointed silicone applicator.



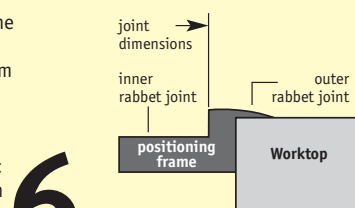
# 5.

The positioning frame is turned over and inserted in the prepared opening. It can be fitted to the worktop with small strips for additional pressure and clamps, applying light pressure. Remove any silicone issuing from the frame side after cure time.



### Mounting in the kitchen:

Check the dimensions of the ceramic hob; the ceramic hob must be at least 4 mm smaller than the joint dimensions of the inner rabbet joint of the positioning frame. The ceramic hob must be mounted with a wraparound joint of at least 2 mm.



# 6.

Insert the ceramic hob, arrange wraparound space equally, allow cure time of approx. 1 hour.

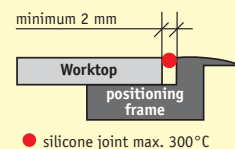


# 7.



Seal the wraparound joint neatly with a heat-resistant silicone. Silicone must be heat-resistant to up to 300 degrees Centigrade!

# 8.



● silicone joint max. 300 °C

## Isn't life easy?

