**Keerthiga Subashini K** Phone No: +91-9047269262 Email: keerthigasubashini@gmail.com

**Career Objective:**

To work in an environment that is conducive for effective utilization of my Supply Chain domain experience promoting further knowledge acquisition thereby contributing to the growth of the organization and myself.

**Profile Summary:**

* 6+ years of experience in Supply Chain Management in High Tech Industry with emphasis on Product data management, Engineering Change Management
* Strong Knowledge on New Product Introduction Process for High Tech Manufacturing Industry.
* Experienced in working with Oracle and Agile tool on PLM activities.
* Very good hold on Engineering Change Management for Sustaining & New Product Lines.
* Experienced in Working with Component Manufacturers, Contract Manufacturers across the Globe.
* Experienced in resolving supply chain process bottle necks.
* Good Knowledge on RoHS compliance Analysis to deliver Lead Free Products.
* Good Knowledge on Build of Material (BOM) structuring.
* Pursued Six Sigma Project for Green Belt Certification for PID compliance activity.

**Skill Set:**

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| **Area** | **Skills** |
| Product Data Management & Supply Chain Coordination | Product Life Cycle Management, Component Life Cycle Management, Engineering Change Management, Supply Chain Coordination with Downstream processes |
| Technical Knowledge | Agile PLM and EMCO Tools, Prism tool, Microsoft Excel, silicon expert tool |

**Career Profile:**

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| **Employer** | **TATA Consultancy Services Ltd., (Aug 2012-Till Date)** |

**TCS** is a global leader in IT consulting sector and has strong presence in the Engineering and Industrial Services and is the largest software development organization in Asia.

Below sections describe my work for different customers of TCS.

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| **Customer** | **CISCO Systems Inc., (CISCO)** | | |
| **Project Title** | Product Engineering Change Management | **Role** | Product Engineer |
| **Period** | May-2013-till date | **Location** | Bangalore |
| **Project Details** | Project Handles all the Engineering Change Management & PLM Activities for all the Business Units under Product Operations on Agile Tool. | | |
| **Responsibilities** | ***Product Engineer:***  ***NPI (New Product Introduction):***  - NPI BOM Structuring and Management to In-House tools  - Working with Cross functional team to plan and Schedule Proto builds at the Contract Manufacturer location.  - Have hands on experience with agile tool on PLM activities.  - Creation of Part numbers as per the Cisco’s requirement in the System if the component is new.  - Structuring the Bill of Materials as per the Company Policy.  - Working with Design engineers and Test Engineers to plan the requirement for Proto Builds.  - Working with Component Engineers to complete the Component Level reliability test and make components eligible for Production before Product is released for Mass Production.  - Preparing the PCAMAP & TANMAP documents.  - Initiating required Qualifications to ensure new component’s functionality on the Product  - Authoring Engineering Change Orders for the Product BOM changes.  - Authoring Change orders at Component level (Manufacture Part number change, Attribute changes)  - Documentation at every level of BOM structure as per Company’s BOM Structure policy  -Working for designing various Compliance labels  ***Sustaining (Production Data Management):***  - Authoring and releasing Engineering Change Orders to the Factory  - Working with Design Engineers, Plant Material managers and other Product Engineers during CCB to review, analyse and phase in the change  -Working with Product Engineers for Value Engineering (Finding Low Cost Form Fit Function replacement without compromising on the Quality)  - Performing BOM risk Analysis for the entire BOM structure, FFF analysis  - Updating Documentation for Service and Repair team for Product Changes.  - Working with Cross functional teams to plan the changes on the Products.  - Authoring Deviations to allow CMs to procure components to mitigate Supply chain risks. | | |
| **Achievements** | - Received On the Spot Awards thrice for delivering deliverables to customer on time with 100% quality.  - Received Star of The Month Award for outstanding work  - Received “Certificate of Excellence” from CISCO  - Received appreciation from PE Managers for timely support.  - Have been appreciated for outstanding work by BU manager.  - Took ownership of the complete BU’s compliance management activity  - Successfully completed the SSBRM project to add Second source for 400+ parts for a BU.  - Helped in grooming the fresher’s to get the knowledge of the agile process and policies. | | |

**Academic Profile:**

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| **Degree** | **Specialization** | **University** | **Year** | **Score %** |
| Bachelor of Technology | Mechatronics | SASTRA University, Thanjavur | 2012 | 80% |
| Higher Secondary | Mathematics, Physics, Chemistry | Sacred Heart Girls Hr. sec. school | 2008 | 87.75% |
| SSC | Standard 10th | Regina Caeli Girls Hr.sec. school | 2006 | 88.6% |

**Personal Details:**

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| **Languages Known** | English, Tamil(Writing and Speaking)  Kannada, Hindi, Telugu ( Understand) |
| **Date of Birth** | 3rd June 1991 |
| **Marital Status** | Single |
| **Nationality** | Indian |
| **PAN Number** | CNLPK9787L |

**Personal Strengths:**

* Exposure to World Class ERP (CISCO)
* Multinational Interaction in day to day work
* Ability to work independently with limited supervision.
* Diligent work ethic, strong interpersonal skills, responsible and positive attitude.
* Customer focused, positive and constructive approach to problem solving

**Declaration:**

I hereby declare that all the particulars mentioned above are true to the best of my knowledge.

Date: Keerthiga Subashini K