Conveyor Template

- Data
 - List<Part> partsbeforepopup = new ArrayList<Part>();
 - Enum ConveyorStatus {moving, stopped, passingparttopopup}
 - Enum ConveyorEvents {respondtoquery}
 - List<ConveyorEvents> events
 - ConveyorStatus state;
 - Private string name;
 - Private final int MAX_PARTS_ALLOWED = 2
 - Machine nextmachine
 - Machine priormachine
 - Private final int conveyorindex
 - Private final int frontsensorindex
 - Private final int rearsensorindex
 - o Boolean priormachineholding
 - Boolean loadintomachinefinished

Messages

```
    MsgMachineCannotAcceptPart() {
        state = ConveyorStatus.stopped
        fireStopConveyorEvent();
        stateChanged();
    }
```

MsgMachineCanAcceptPart() {
 state = conveyorStatus.moving
 fireStartConveyorEvent()
 stateChanged();

MsgCanYouAcceptPart() {
 events.add(ConveyorEvents.respondtoquery)
 stateChanged();
 }

MsgHereIsNewPart(ConveyorFamily cf, Part part)
 parts.add(part);
 stateChanged();
 }

Actions

```
stateChanged();
   PassPartToMachine() {
       machine.msgHereIsNewPArt(this, parts.get(0));
       stateChanged();

    AskMachinelfItCanTakePart() {

       machine.msgCanYouMachinePart()
   FireStartConveyorEvent() {
       transducer.fireevent(Tchannel.CONVEYOR,
          Tevent.CONVEYOR_DO_START, temp);
   o FireStopConveyorEvent() {
       transducer.fireevent(Tchannel.CONVEYOR,
          Tevent.CONVEYOR_DO_STOP, temp);
Scheduler

    If (events.size() > 0) {

       if (priormachineholding) {
        if (parts.size() < MAX_)PARTS_ALLOWED && state ==
              ConveyorStatus.moving) {
         priormachine.msgConveyorCanAcceptPArt()
         priormachineholding = false;
       if (events.size() > 0) {
        if (events.get(0) == conveyorEvents.respondtoquery) {
         events.remove(0)
         respondToPriorMachine()
```

Machine Template

- Data
 - Private ConveyorAgent priorconveyor;
 - o Private String name;
 - Private Part[] crrentpart;
 - Private enum MachineEvent {respondtoconveyor, conveyoronhold, donewithpart, notdonewithpart, passtonextfamily}
 - Private List<MachineEvent> events
 - Private ConveyorAgent nextconveyor;
 - Private final int machineindex = 2
 - Private Boolean priorconveyorholding

```
Messages
       MsqConveyorCanAcceptPart() {
        events.add(MachineEvent.passtonextfamily)
        stateChanged();

    MsgHerelsNewPart(ConveyorFamily cf, Part part) {

        currentpart[0] = part
        stateChanged();
    MsgCanYouMachinePart() {
        events.add(MachineEvent.respondtoconveyor)
        stateChanged():
    MsgNextFamilyCanAccept() {
        events.add(MachineEvent.passtonextfamily);
        stateChanged();
Actions
      RespondToConveyorPartPassQuery() {
        if (currentpart[0] == null) {
         priorconveyor.msgMachineCanAcceptPart();
        else {
         priorconveyor.msgMachineCannotAcceptPart();
         priorconveyorholding = true
        stateChanged();
    ExecuteMachineAction() {
        if (currentpart[0].getRecipe().charAt(machineindex) == '1') {
         transducer.fireEvent(Tchannel.MANUAL_BREAKOUT,
             Tevent.WORKSTATION_DO_ACTION, null)
        else {
         nextconveyor.msgCanYouAcceptPart();
        stateChanged();
    PassPartToNextFamily(Part p) {
        transducer.fireEvent(Tchannel.MANUAL_BREAKOUT,
             Tevent.WORKSTATION RELEASE GLASS, null)
Scheduler
    o If (events.size > 0) {
        if (events.get(0) == MachineEvent.respondtoconveyor ||
              events.get(0) == MachineEvent.conveyoronhold) {
```

```
events.remove(0)
  respondToConveyorPartPassQuery();
}
else if (events.get(0) == MachineEvent.passtonextfamily) {
  events.remove(0);
  passPartToNextFamily(currentpart[0])l
}
else if (events.get(0) == MachineEvent.notdonewithpart) {
  events.remove(0)
  executeMachineAction();
}
```